

66868447

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



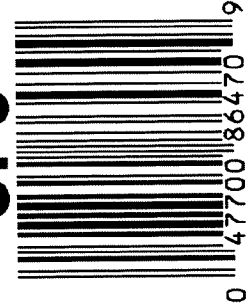
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6868447

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6868447

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SPD
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-28-09	SPD
470	DIS-ASSEMBLE ACTION		7-28-09	SPD
472	SERIALIZE BOLT HANDLE		7-29-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/31/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-29-09	SP
520	GOFF BLAST BBL / REC		7/31/09	guc
540	APPLY COATINGS (BARREL ACTION)		8/11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-09	L. GJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

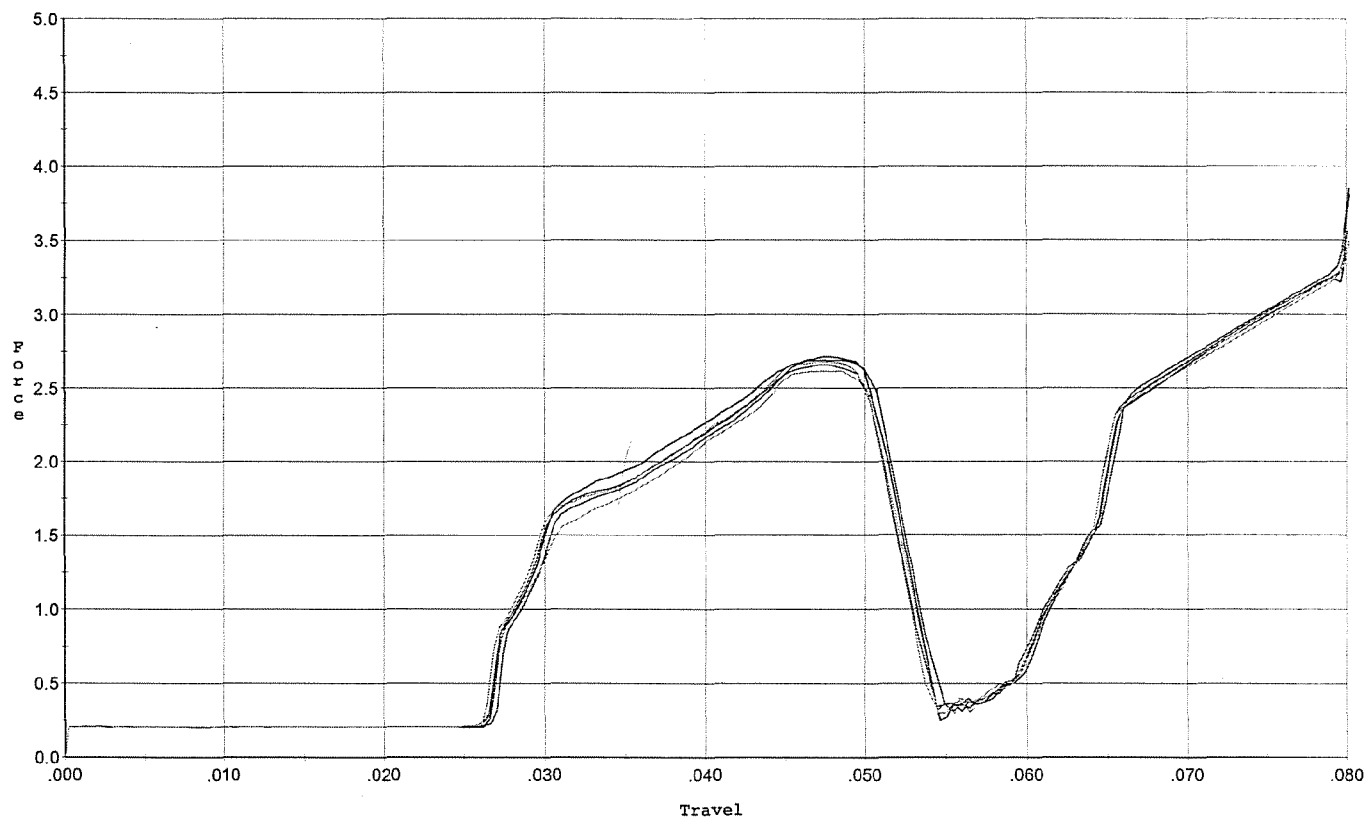
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>30</u>	<u>30</u>	<u>40</u>	8-22-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>40</u>	<u>50</u>	8-22-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u>	<u>.023</u>	<u>.023</u>	8-22-09	LN		
	J) ASSEMBLE STOCK					8-21-09	L.S.V.		
	K) ASSEMBLE SWIVEL STUDS					8-22-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-21-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A CORRECTION CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-21-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-22-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>278</u>	<u>277</u>	<u>275</u>	<u>258</u>	<u>253</u>	8-22-09	FTC
	C) FUNCTION					8-22-09	LN		
690	PACK					8/24/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



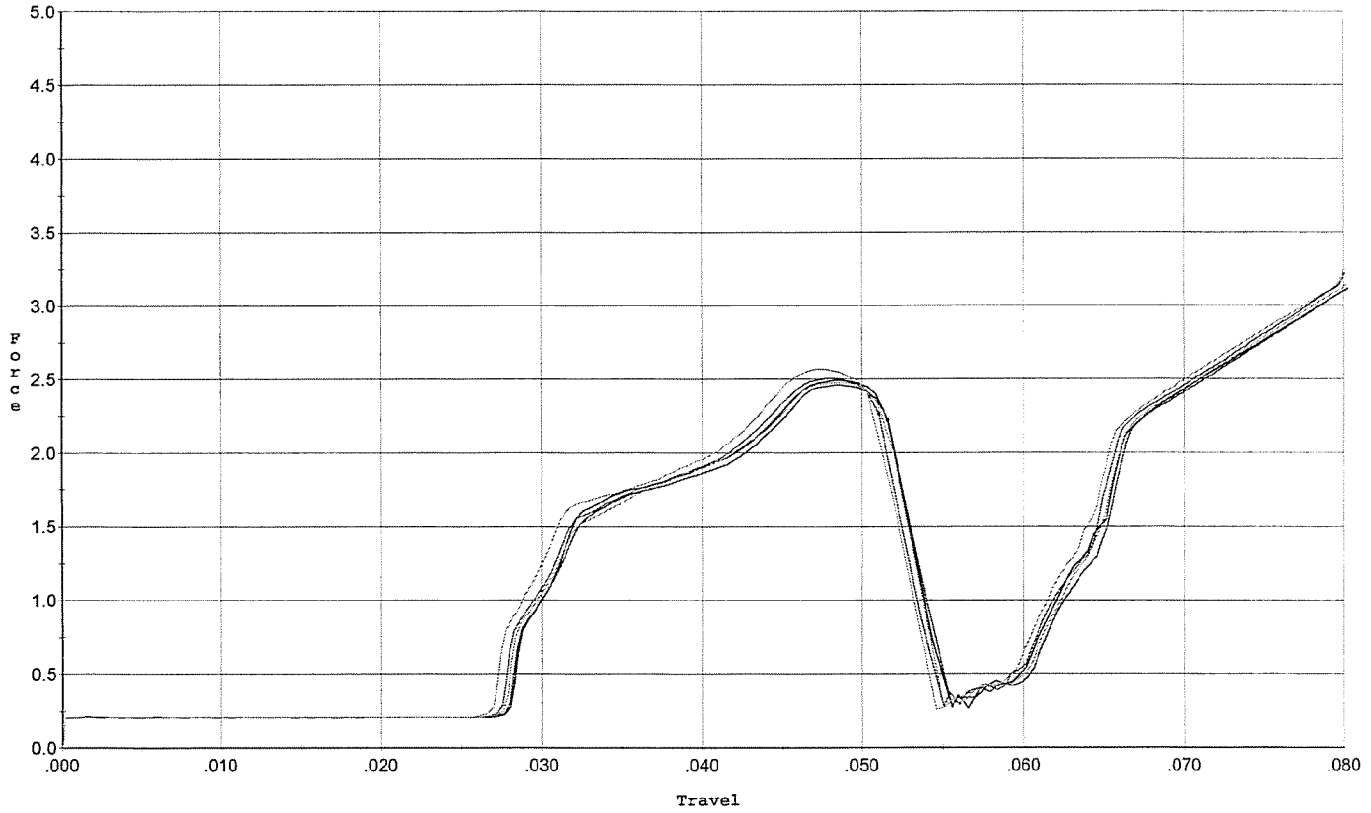
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.690	0.051	0.027	0.034	0.055		Set Trigger
2	2.714	0.051	0.027	0.034	0.057		Set Trigger
3	2.661	0.050	0.027	0.035	0.055		Set Trigger
4	2.618	0.052	0.027	0.034	0.055		Set Trigger
5	2.676	0.050	0.026	0.035	0.055		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



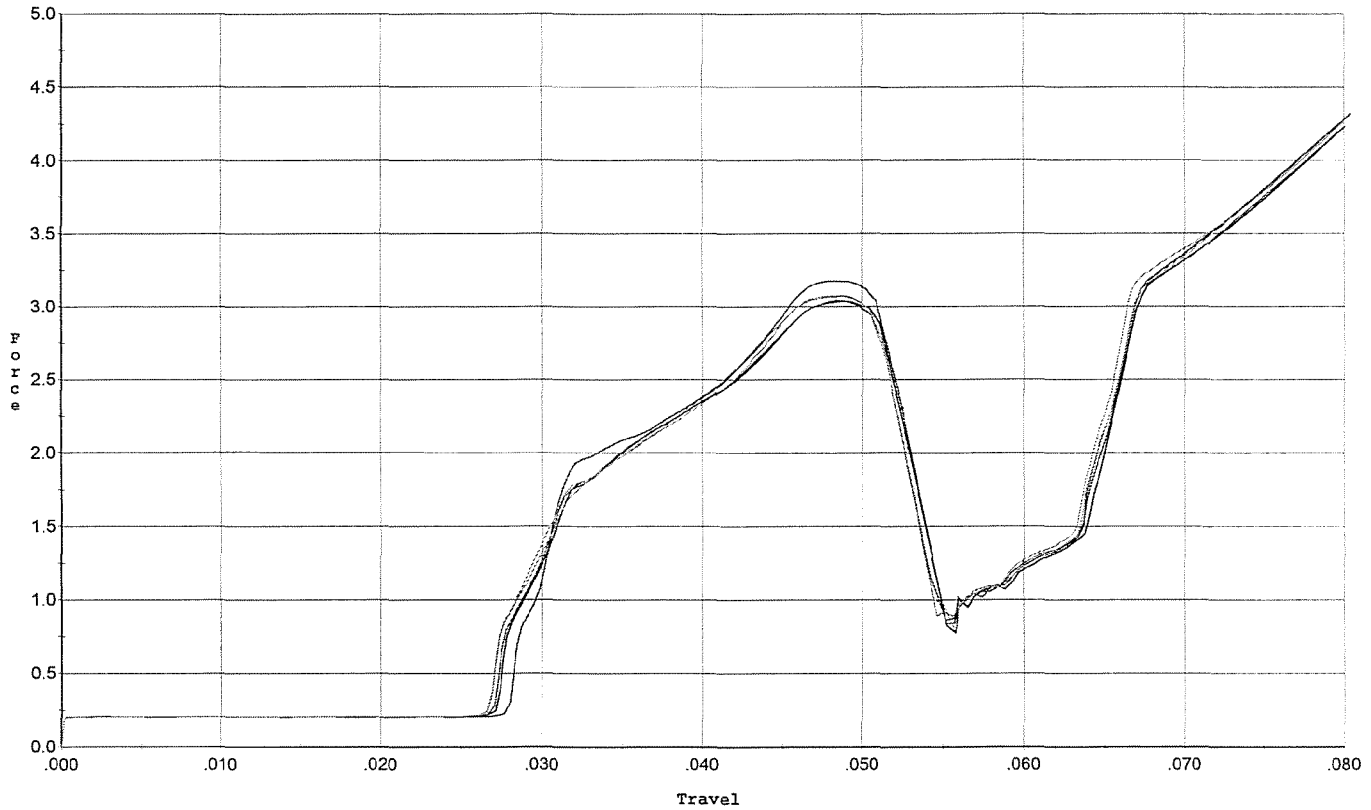
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.052	0.028	0.035	0.050		Set Trigger
2	2.489	0.052	0.028	0.035	0.051		Set Trigger
3	2.505	0.051	0.028	0.035	0.051		Set Trigger
4	2.473	0.052	0.028	0.035	0.051		Set Trigger
5	2.568	0.052	0.027	0.035	0.053		Set Trigger

7-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



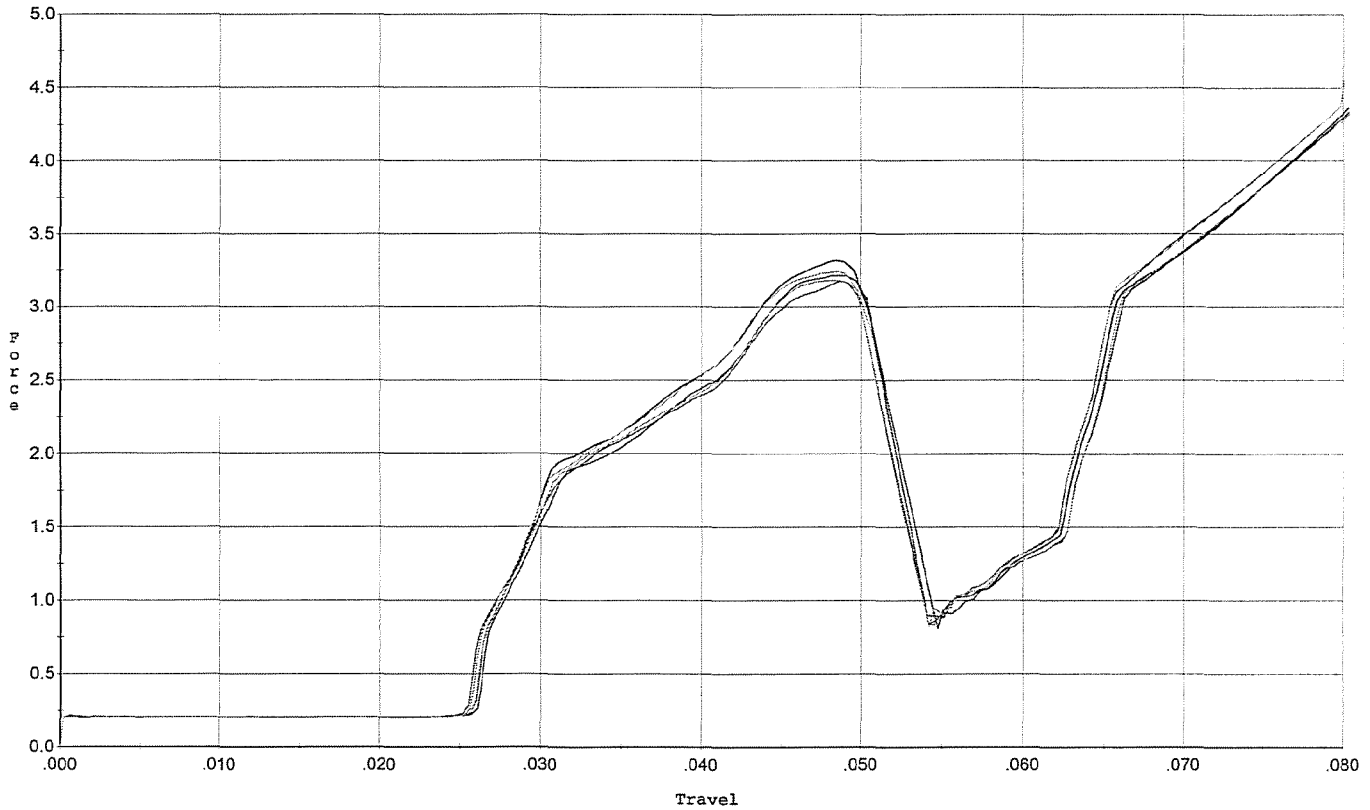
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.052	0.028	0.033	0.064		Set Trigger
2	3.035	0.053	0.027	0.033	0.063		Set Trigger
3	3.042	0.051	0.027	0.034	0.061		Set Trigger
4	3.077	0.051	0.027	0.034	0.062		Set Trigger
5	3.074	0.051	0.027	0.033	0.061		Set Trigger

A-3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



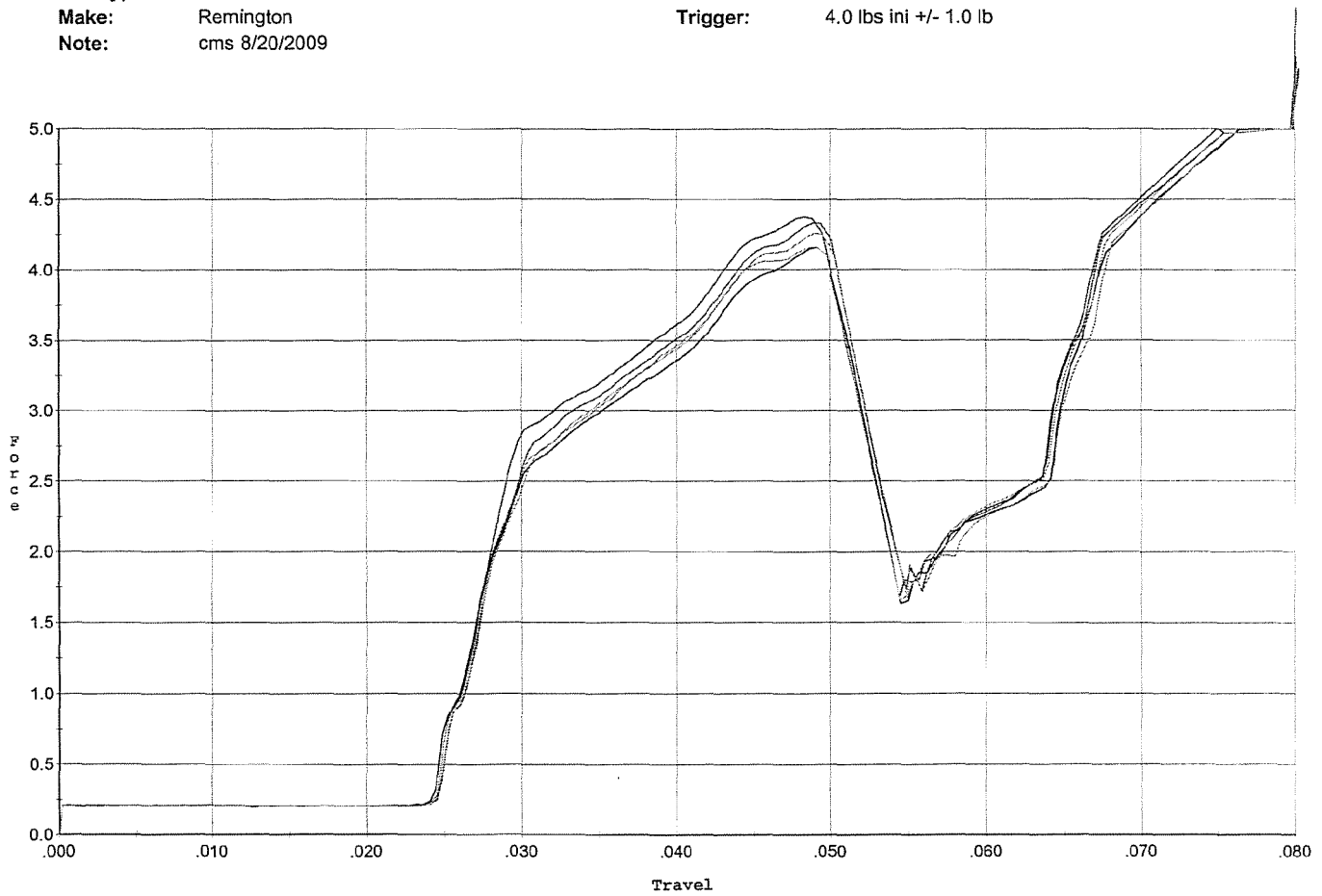
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.214	0.050	0.026	0.034	0.063		Set Trigger
2	3.320	0.051	0.026	0.033	0.065		Set Trigger
3	3.175	0.050	0.026	0.033	0.061		Set Trigger
4	3.242	0.050	0.026	0.033	0.063		Set Trigger
5	3.182	0.051	0.026	0.033	0.063		Set Trigger

A.3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



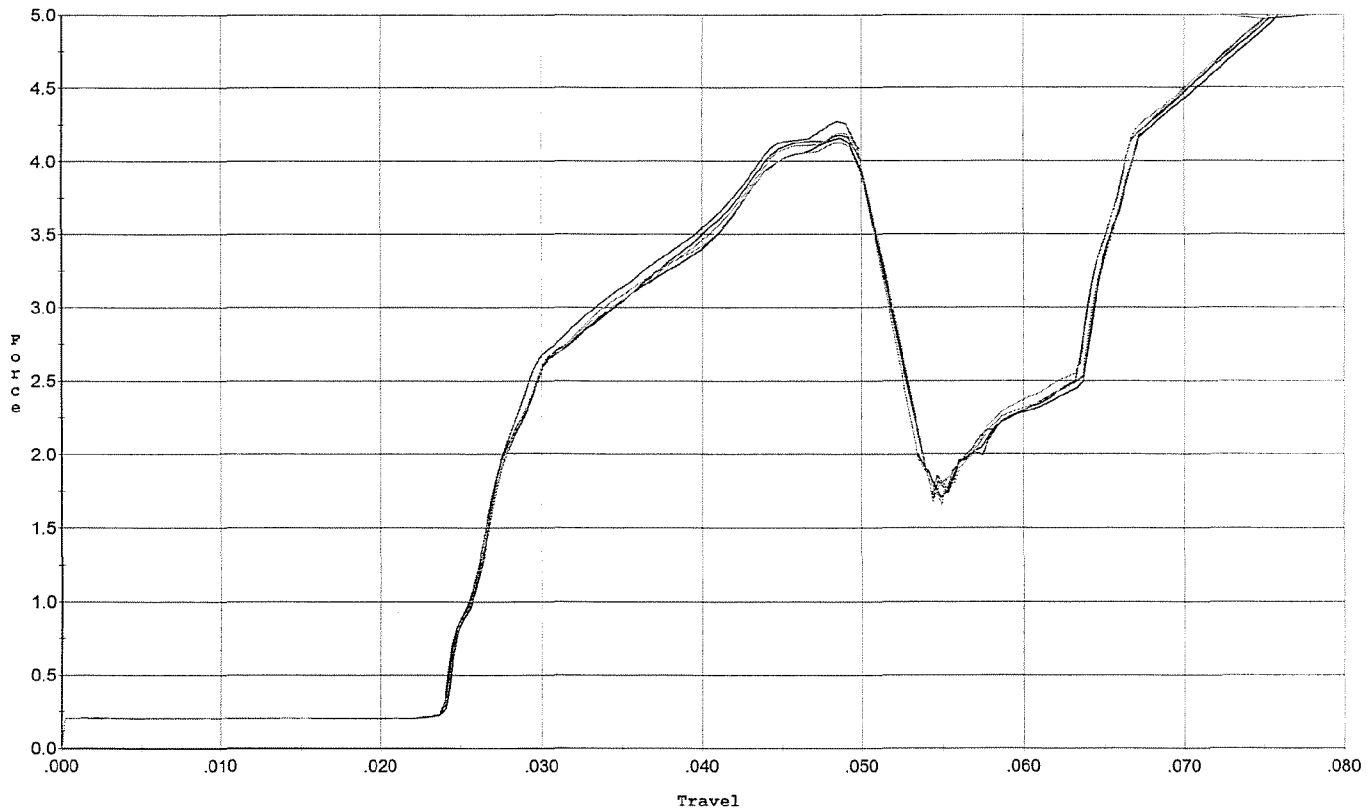
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.374	0.052	0.025	0.029	0.093		Set Trigger
2	4.161	0.051	0.025	0.030	0.087		Set Trigger
3	4.334	0.050	0.025	0.030	0.088		Set Trigger
4	4.161	0.052	0.025	0.030	0.089		Set Trigger
5	4.258	0.050	0.025	0.030	0.087		Set Trigger

A 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



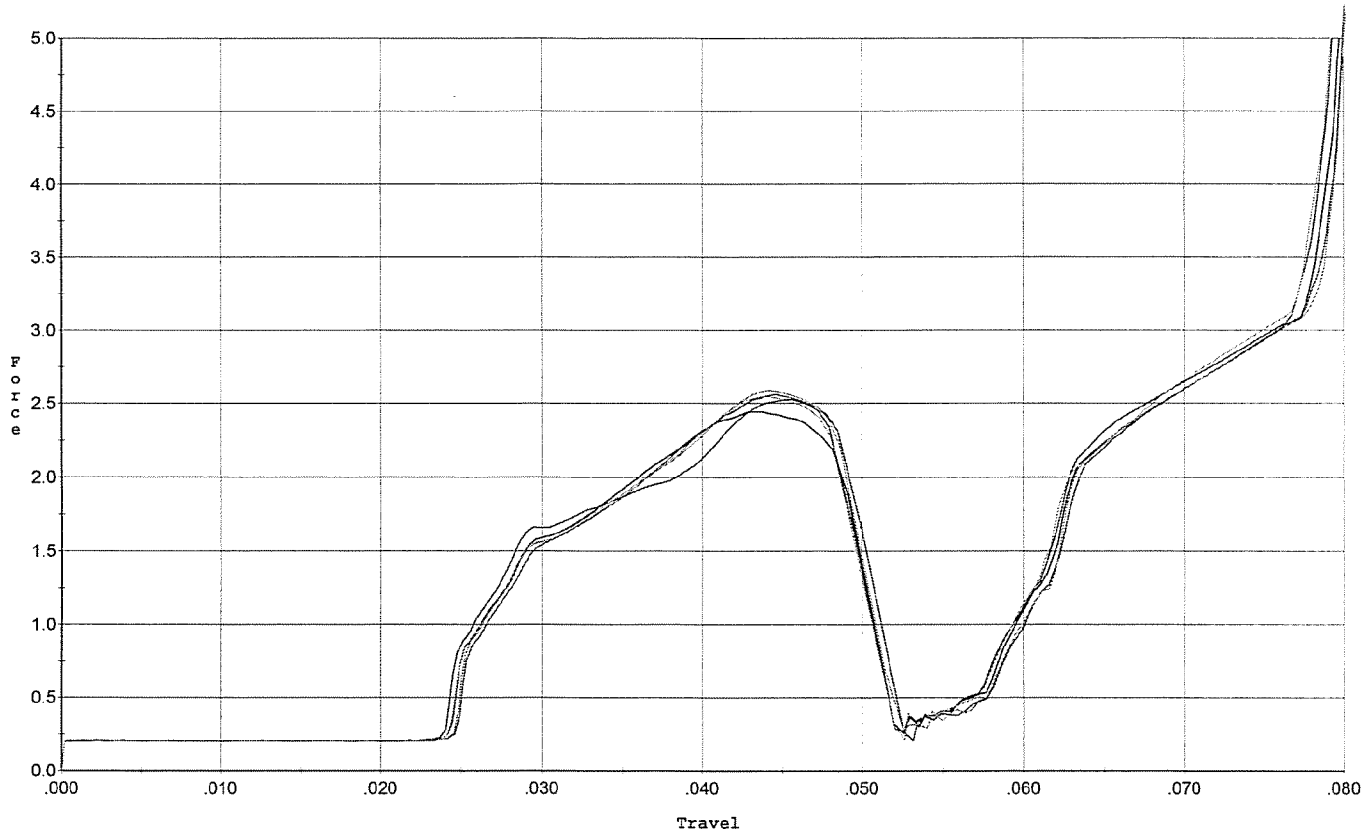
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.050	0.024	0.030	0.087		Set Trigger
2	4.158	0.050	0.024	0.030	0.086		Set Trigger
3	4.272	0.050	0.024	0.029	0.088		Set Trigger
4	4.193	0.052	0.024	0.029	0.091		Set Trigger
5	4.128	0.050	0.024	0.030	0.087		Set Trigger

A 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



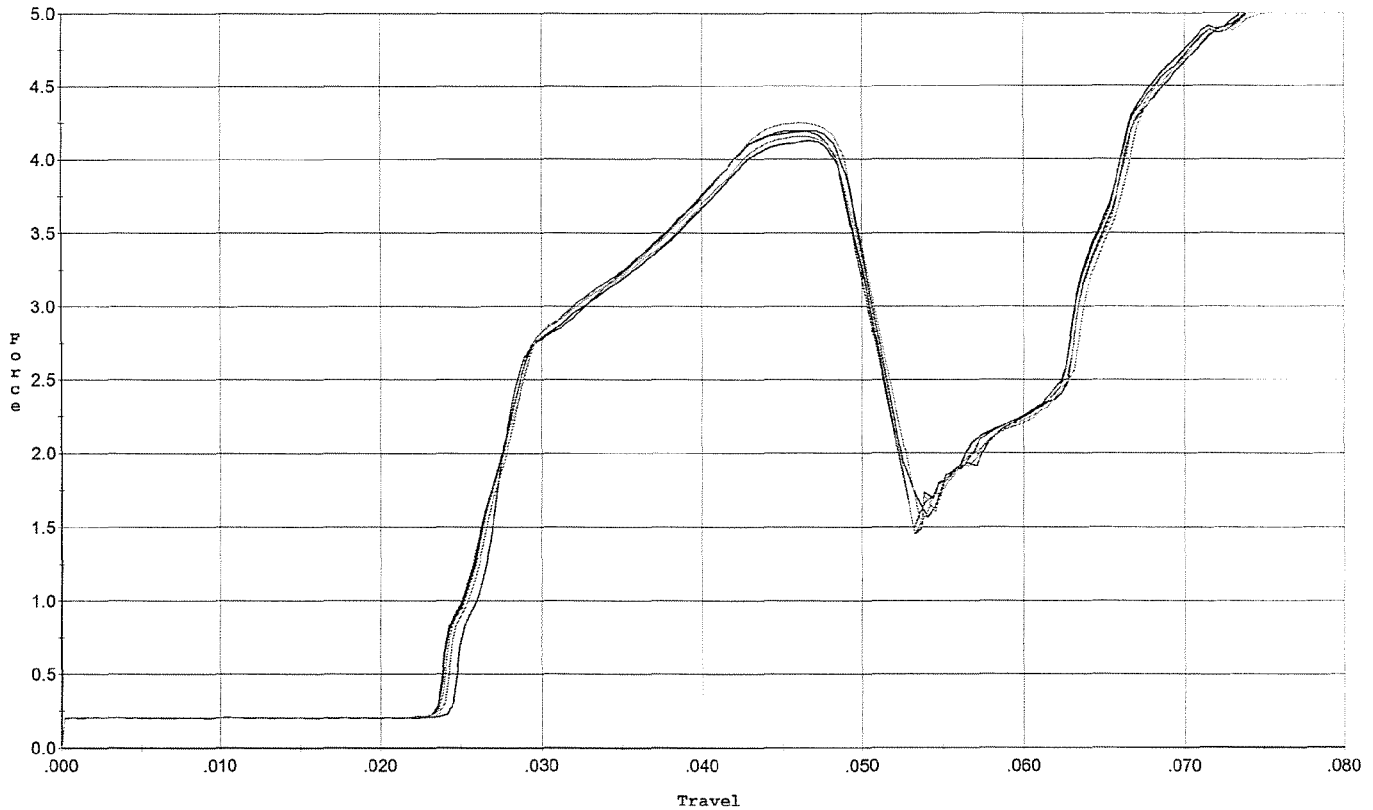
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.050	0.024	0.035	0.053		Set Trigger
2	2.444	0.049	0.024	0.035	0.052		Set Trigger
3	2.560	0.050	0.025	0.035	0.054		Set Trigger
4	2.545	0.050	0.024	0.034	0.053		Set Trigger
5	2.587	0.049	0.025	0.035	0.052		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.049	0.025	0.030	0.086		Set Trigger
2	4.128	0.050	0.024	0.029	0.088		Set Trigger
3	4.193	0.051	0.024	0.029	0.090		Set Trigger
4	4.250	0.049	0.024	0.030	0.086		Set Trigger
5	4.156	0.050	0.024	0.030	0.087		Set Trigger

A 4.18