

G6868455

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

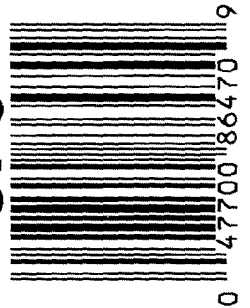
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6868455

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6868455

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SPD
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-28-09	SPD
470	DIS-ASSEMBLE ACTION		7-28-09	SPD
472	SERIALIZE BOLT HANDLE		7-29-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (B)	7/31/09	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	OWD
510	DRILL AND TAP SIGHT HOLES		7-29-09	SP
520	GOFF BLAST BBL / REC		7/31/09	RT
540	APPLY COATINGS (BARREL ACTION)		8/1/09	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

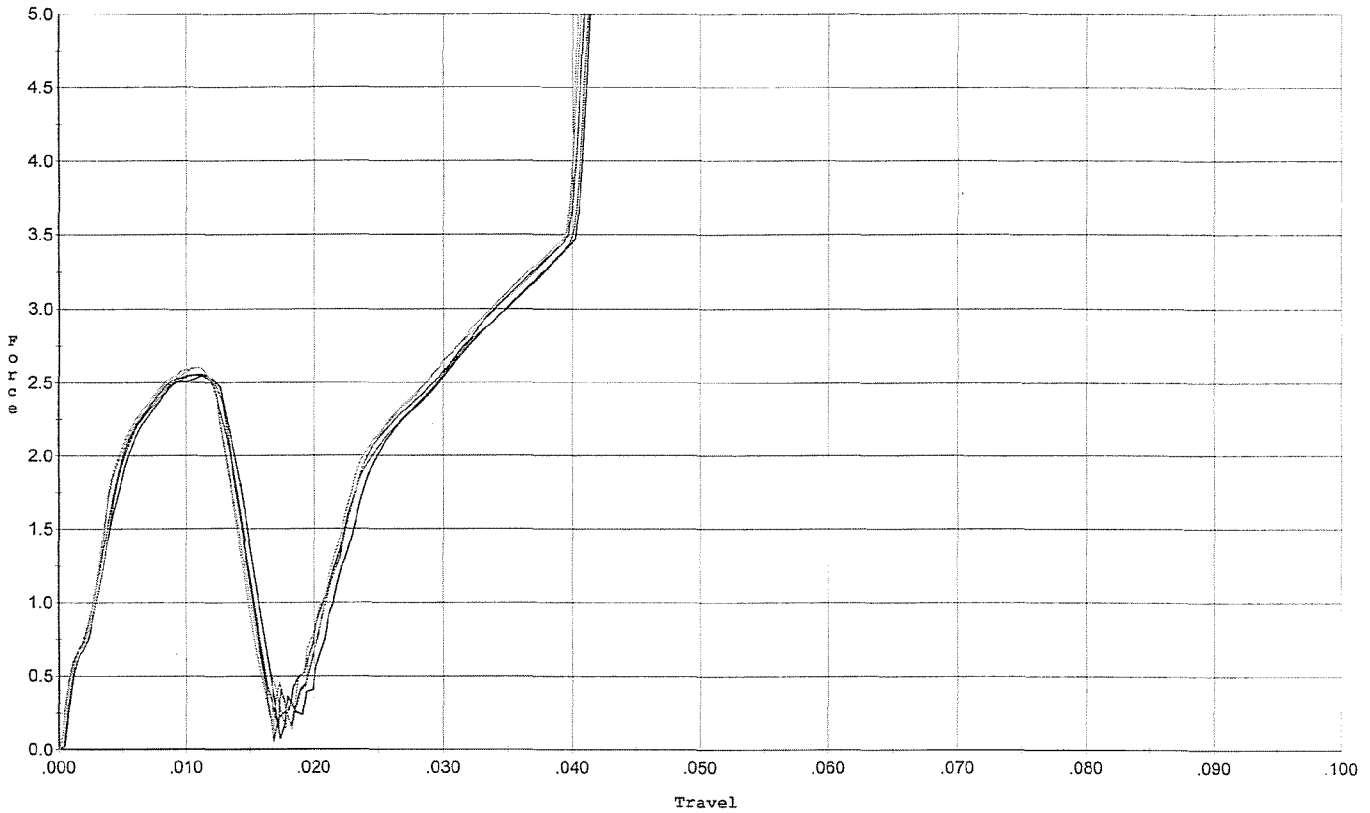
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/27/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8/27/09	RB
	J) ASSEMBLE STOCK			8-27-09	RB
	K) ASSEMBLE SWIVEL STUDS			8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	8/26/09	RB
			<u>PASS</u> FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/26/09	TAR
670	FINAL INSPECTION A) HEADSPACE			8/27/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.27</u> <u>2.23</u> <u>2.16</u> <u>2.21</u>	8/27/09	RB
	C) FUNCTION			8/27/09	RB
690	PACK			8-27-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



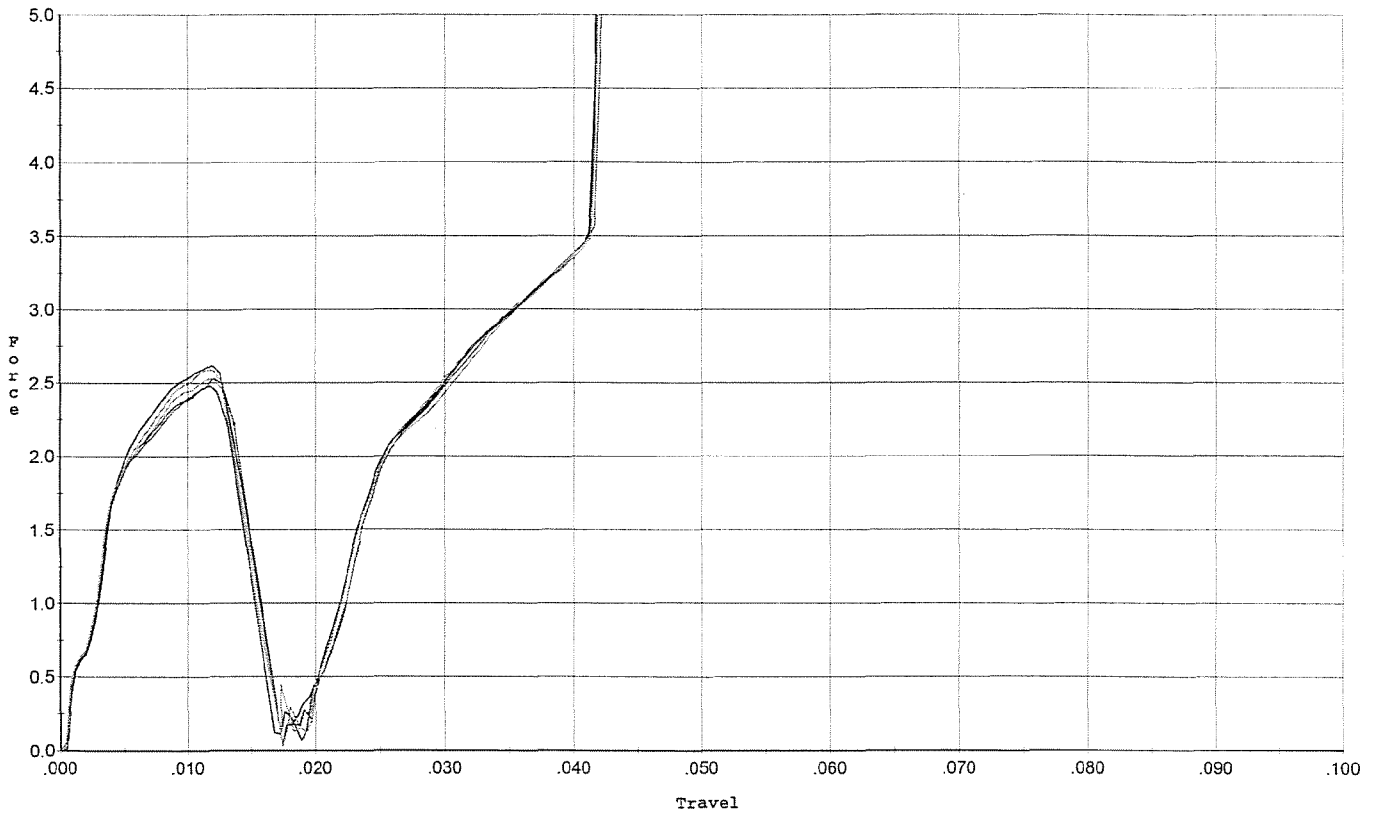
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.013	0.00	0.030	0.023		Single Action
2	2.547	0.014	0.00	0.031	0.024		Double Action
3	2.557	0.013	0.00	0.031	0.022		Single Action
4	2.597	0.012	0.00	0.030	0.022		Single Action
5	2.598	0.012	0.00	0.030	0.021		Single Action

A-257

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



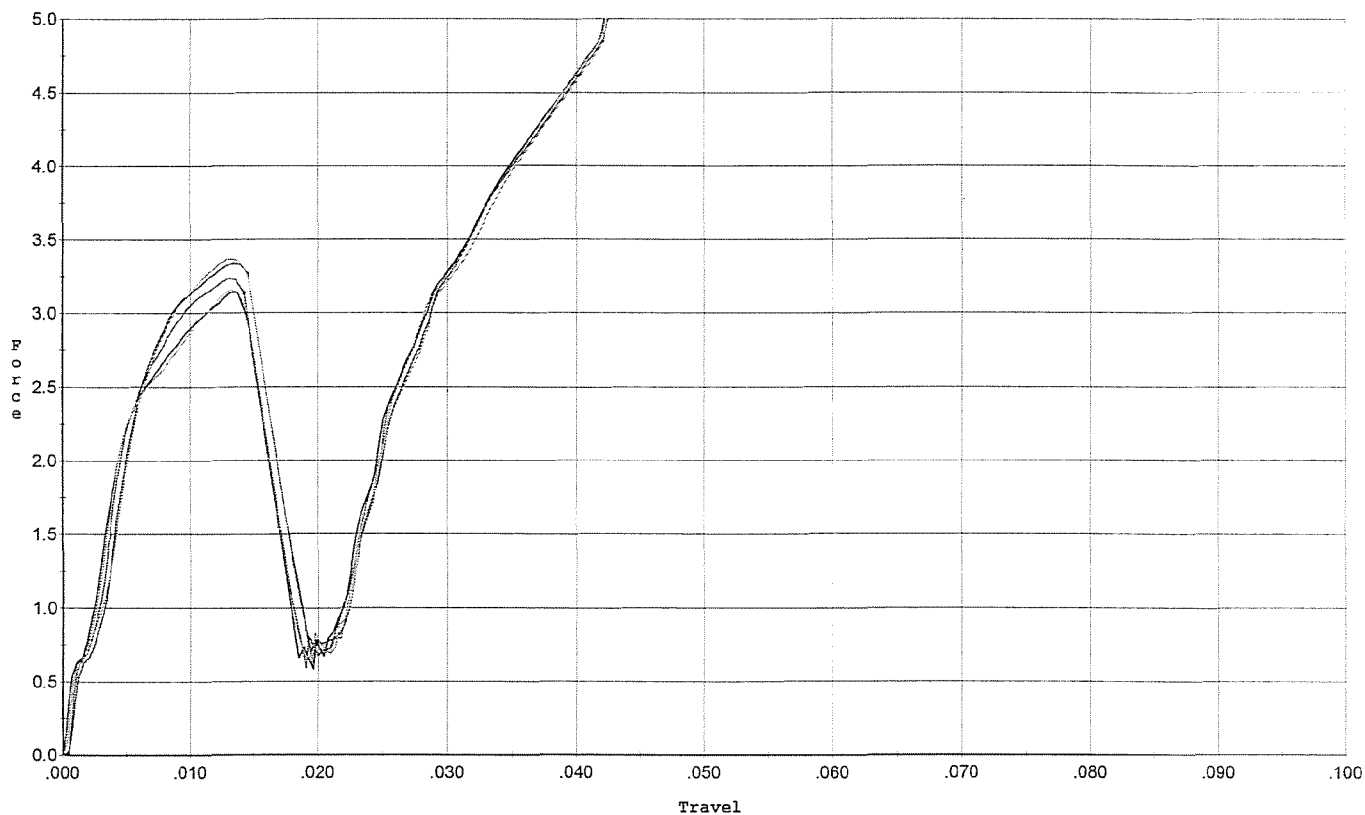
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.013	0.00	0.031	0.022		Single Action
2	2.615	0.014	0.00	0.031	0.025		Single Action
3	2.530	0.014	0.00	0.031	0.023		Single Action
4	2.529	0.013	0.00	0.031	0.022		Single Action
5	2.589	0.015	0.00	0.031	0.026		Single Action

A-2-55

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



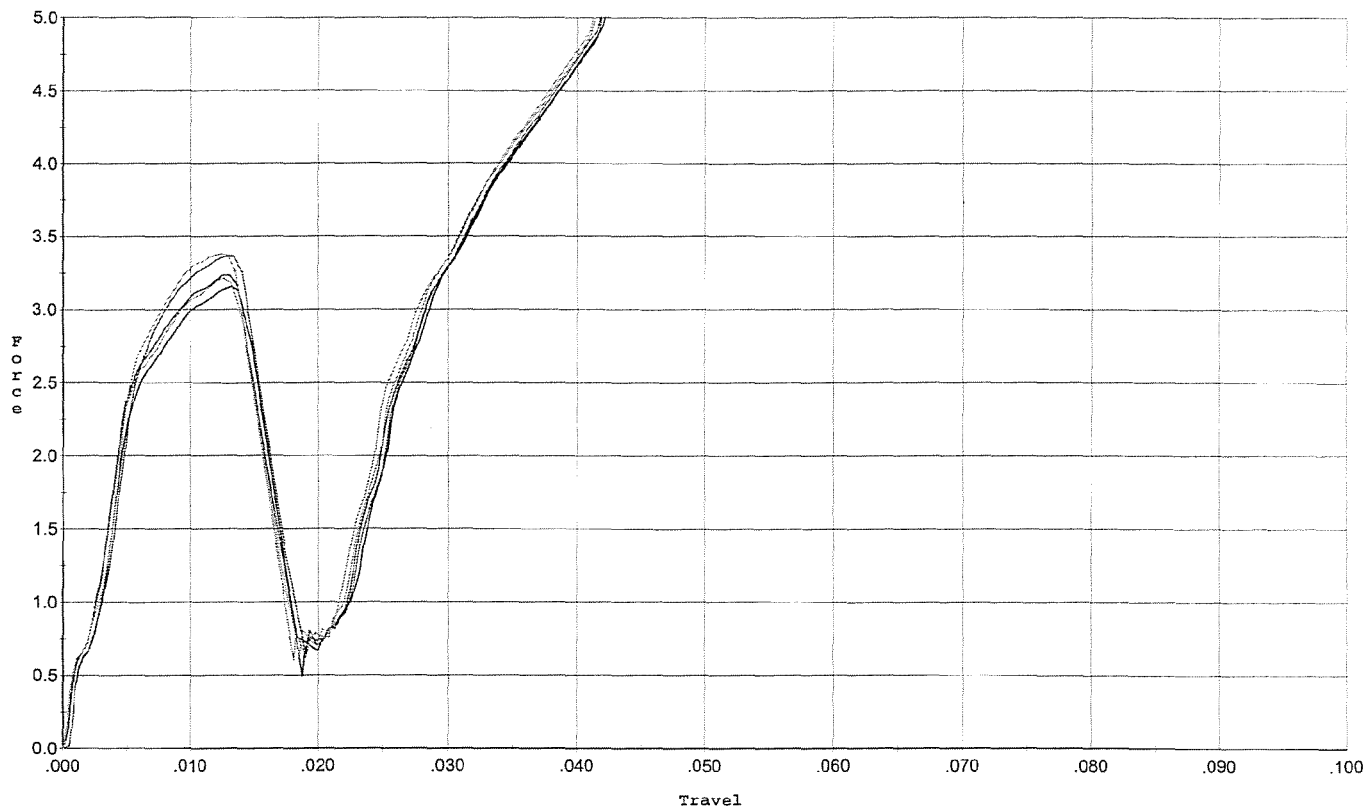
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.346	0.015	0.00	0.028	0.031		Single Action
2	3.139	0.015	0.00	0.028	0.030		Single Action
3	3.239	0.014	0.00	0.028	0.030		Single Action
4	3.154	0.014	0.00	0.029	0.030		Single Action
5	3.366	0.015	0.00	0.028	0.031		Single Action

A-3-24

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



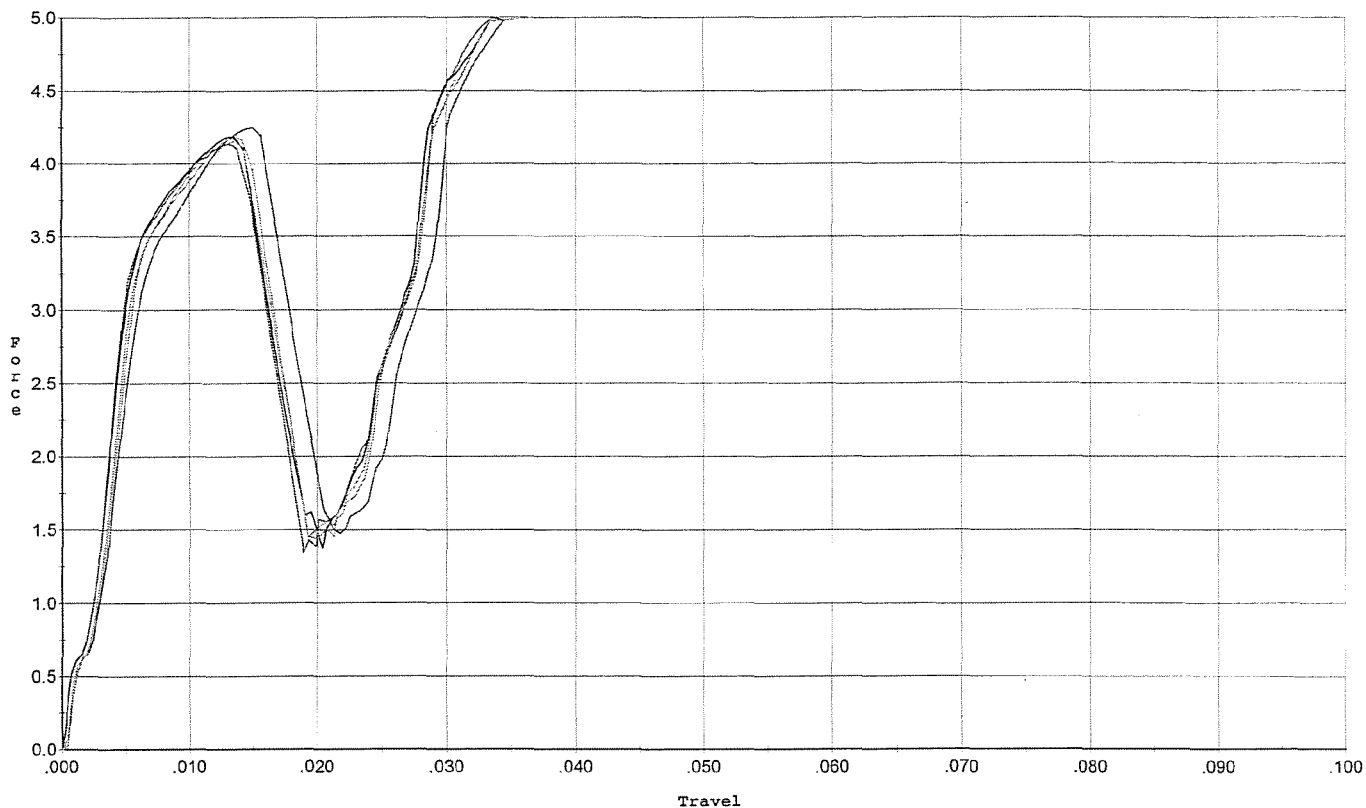
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.014	0.00	0.028	0.029		Single Action
2	3.153	0.015	0.00	0.028	0.031		Single Action
3	3.367	0.014	0.00	0.028	0.030		Single Action
4	3.380	0.014	0.00	0.028	0.030		Single Action
5	3.212	0.014	0.00	0.028	0.030		Single Action

A. 3.26

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



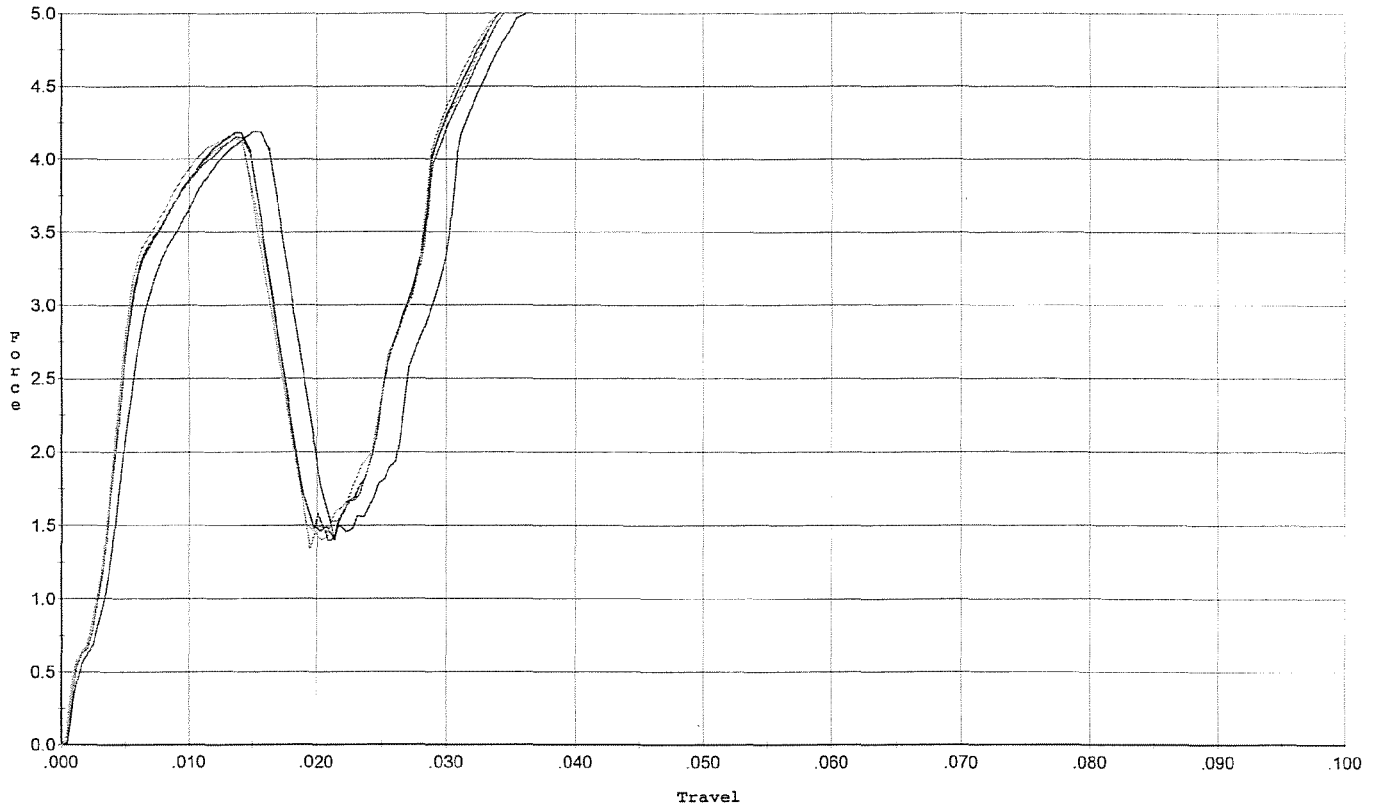
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.016	0.00	0.026	0.042		Single Action
2	4.182	0.014	0.00	0.026	0.039		Single Action
3	4.136	0.015	0.00	0.026	0.040		Single Action
4	4.155	0.016	0.00	0.026	0.044		Single Action
5	4.184	0.015	0.00	0.026	0.040		Single Action

A-4.18

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



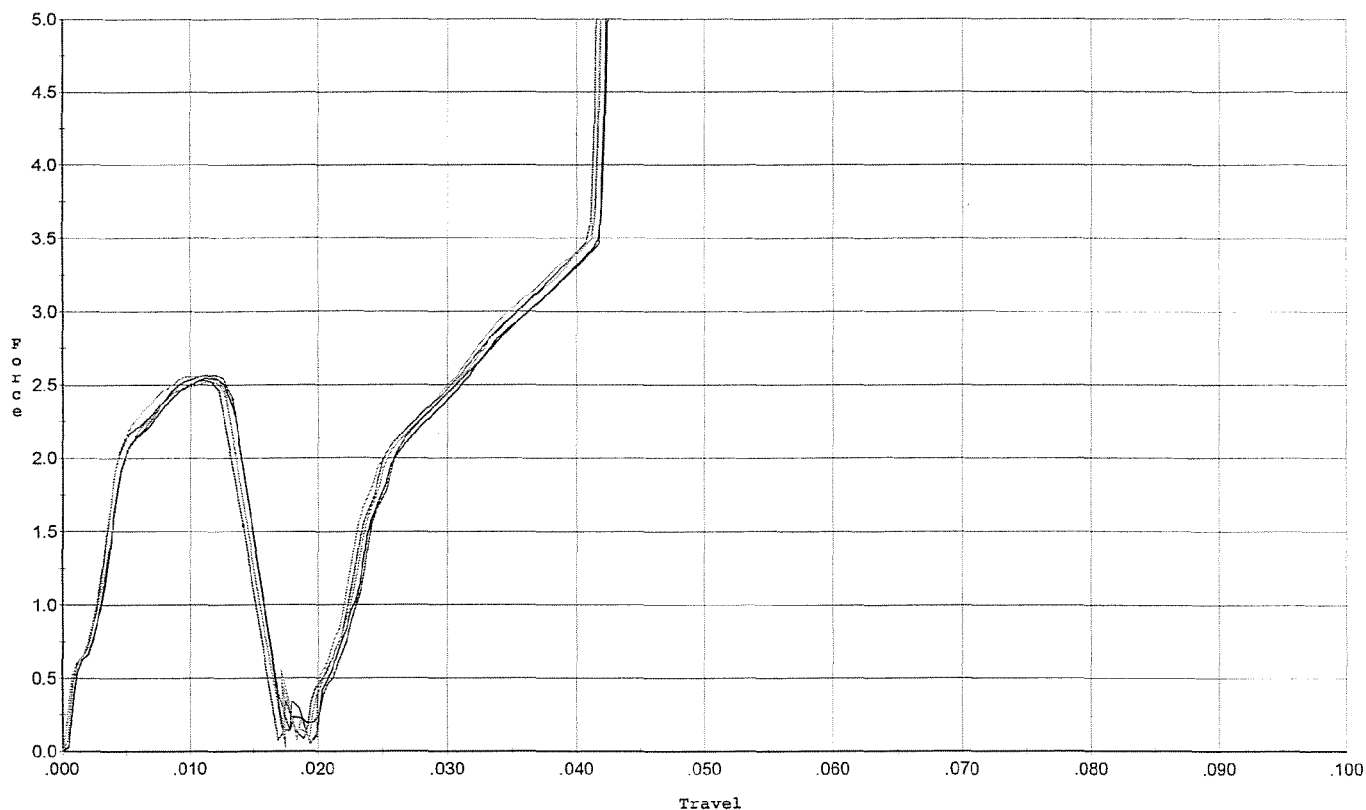
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.016	0.00	0.027	0.043		Single Action
2	4.182	0.015	0.00	0.026	0.039		Single Action
3	4.153	0.015	0.00	0.026	0.039		Single Action
4	4.166	0.014	0.00	0.026	0.038		Single Action
5	4.145	0.016	0.00	0.026	0.042		Single Action

A-4.16

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



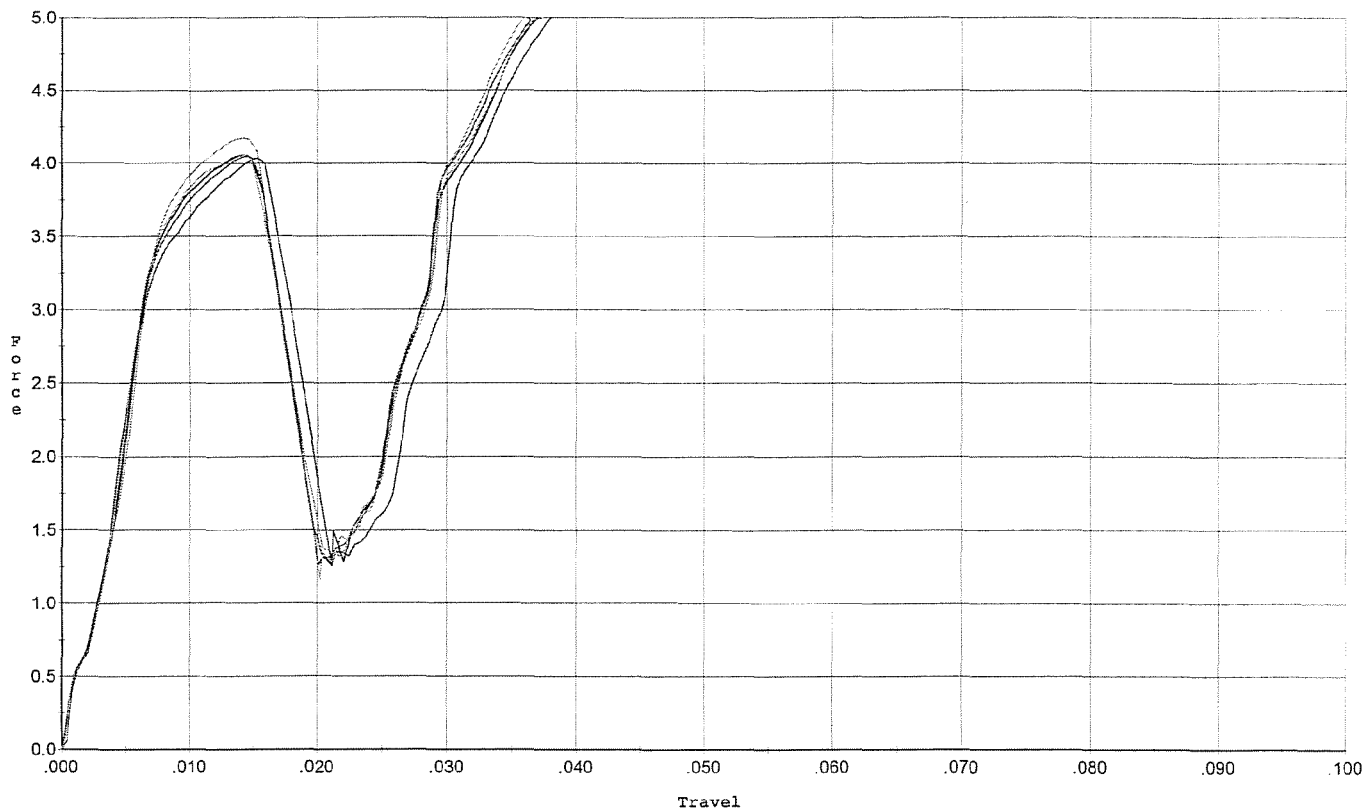
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.013	0.00	0.031	0.023		Single Action
2	2.543	0.013	0.00	0.031	0.023		Single Action
3	2.529	0.014	0.00	0.031	0.025		Single Action
4	2.564	0.013	0.00	0.031	0.023		Single Action
5	2.523	0.013	0.00	0.031	0.022		Single Action

A-254

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.018	0.00	0.027	0.046		Single Action
2	4.058	0.016	0.00	0.027	0.041		Single Action
3	4.045	0.016	0.00	0.026	0.040		Single Action
4	4.059	0.016	0.00	0.027	0.042		Single Action
5	4.172	0.015	0.00	0.027	0.040		Single Action

A. 4.07

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

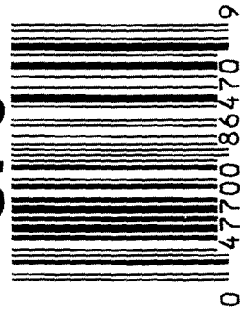
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6868458

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 8458

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SP
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-28-09	SP
470	DIS-ASSEMBLE ACTION		7-28-09	SP
472	SERIALIZE BOLT HANDLE		7-29-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	7/31/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	OWD
510	DRILL AND TAP SIGHT HOLES		7-31-09	SP
520	GOFF BLAST BBL / REC		7/31/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

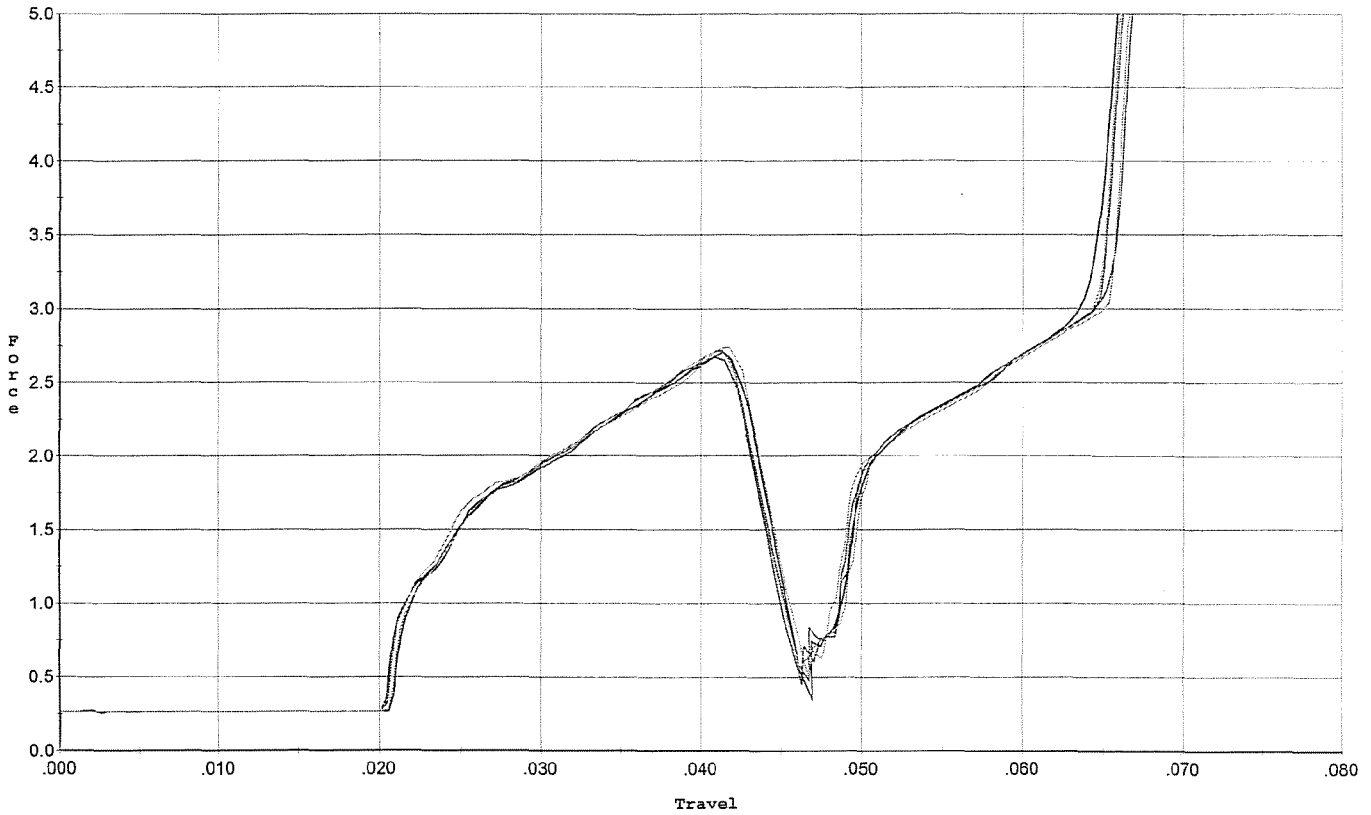
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	8/27/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>8°</u>	<u>8°</u>	<u>8°</u>	8/27/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/27/09	RB		
	J) ASSEMBLE STOCK					8-24-09	RB		
	K) ASSEMBLE SWIVEL STUDS					8/27/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8/26/09	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8/26/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					8/27/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.96</u>	<u>2.88</u>	<u>2.95</u>	<u>2.89</u>	<u>2.69</u>	8/27/09	RB
	C) FUNCTION					8/27/09	RB		
690	PACK					8-27-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



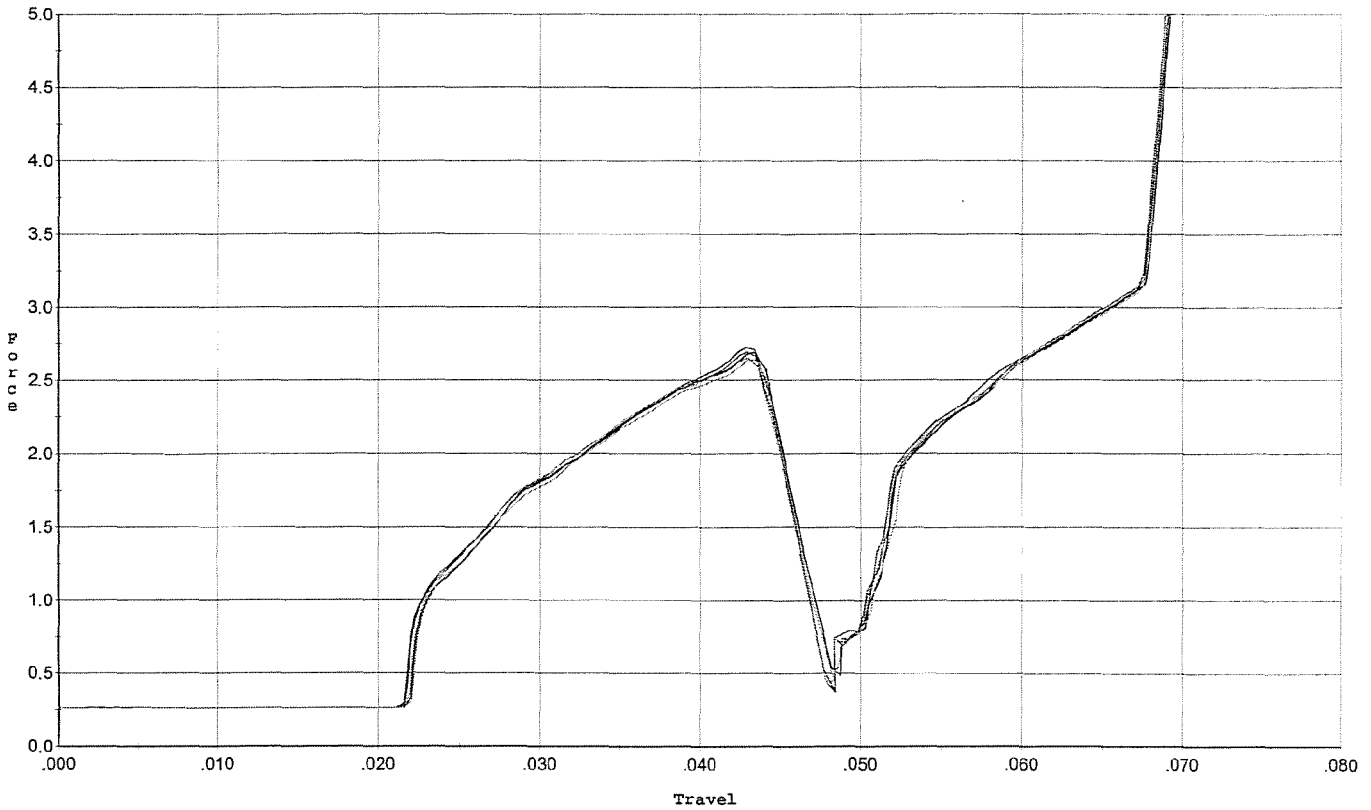
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.671	0.042	0.020	0.028	0.049		Set Trigger
2	2.707	0.043	0.021	0.027	0.050		Set Trigger
3	2.719	0.042	0.021	0.028	0.049		Set Trigger
4	2.715	0.042	0.020	0.027	0.049		Set Trigger
5	2.739	0.043	0.021	0.027	0.050		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles/- .50 lb



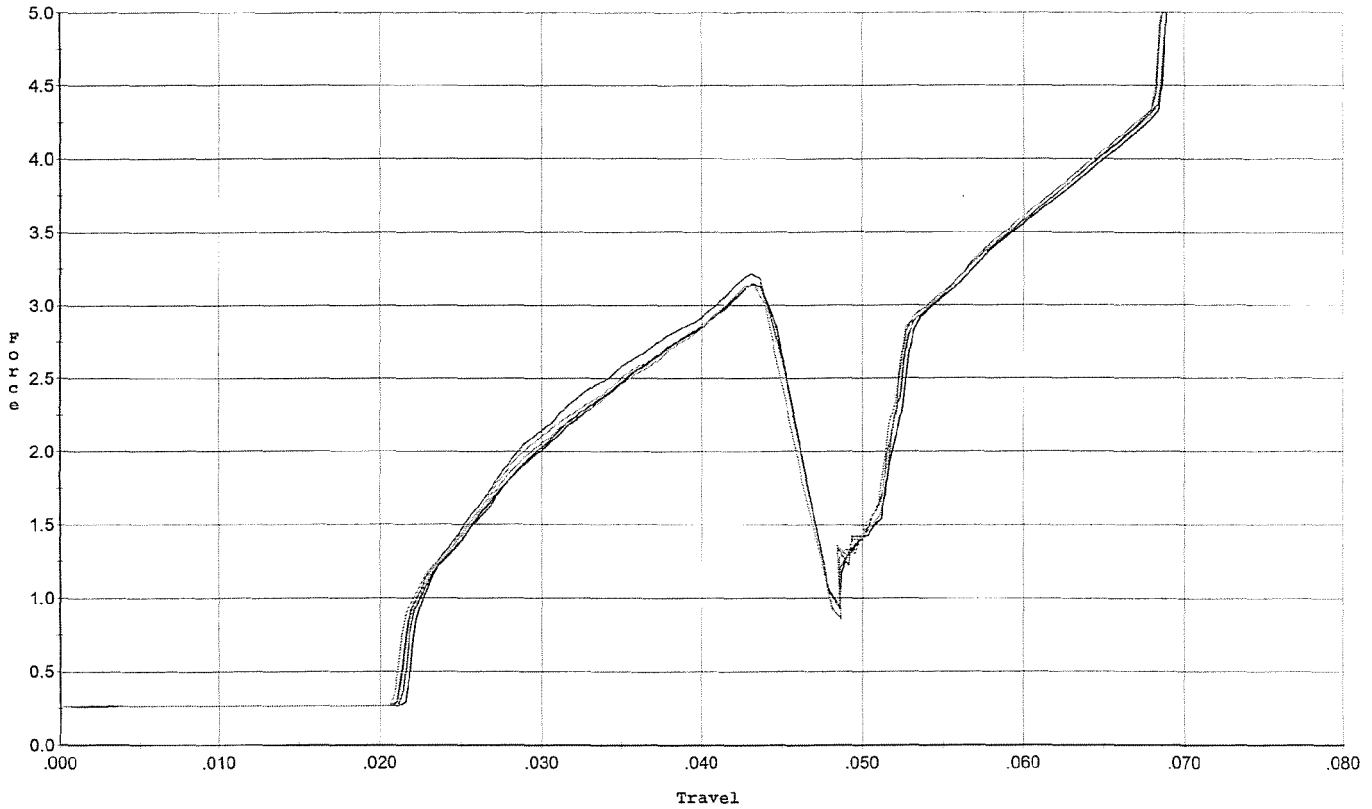
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.726	0.044	0.022	0.028	0.051		Set Trigger
2	2.691	0.044	0.022	0.029	0.050		Set Trigger
3	2.693	0.045	0.022	0.028	0.051		Set Trigger
4	2.638	0.044	0.022	0.029	0.050		Set Trigger
5	2.653	0.045	0.022	0.029	0.051		Set Trigger

17-2-68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



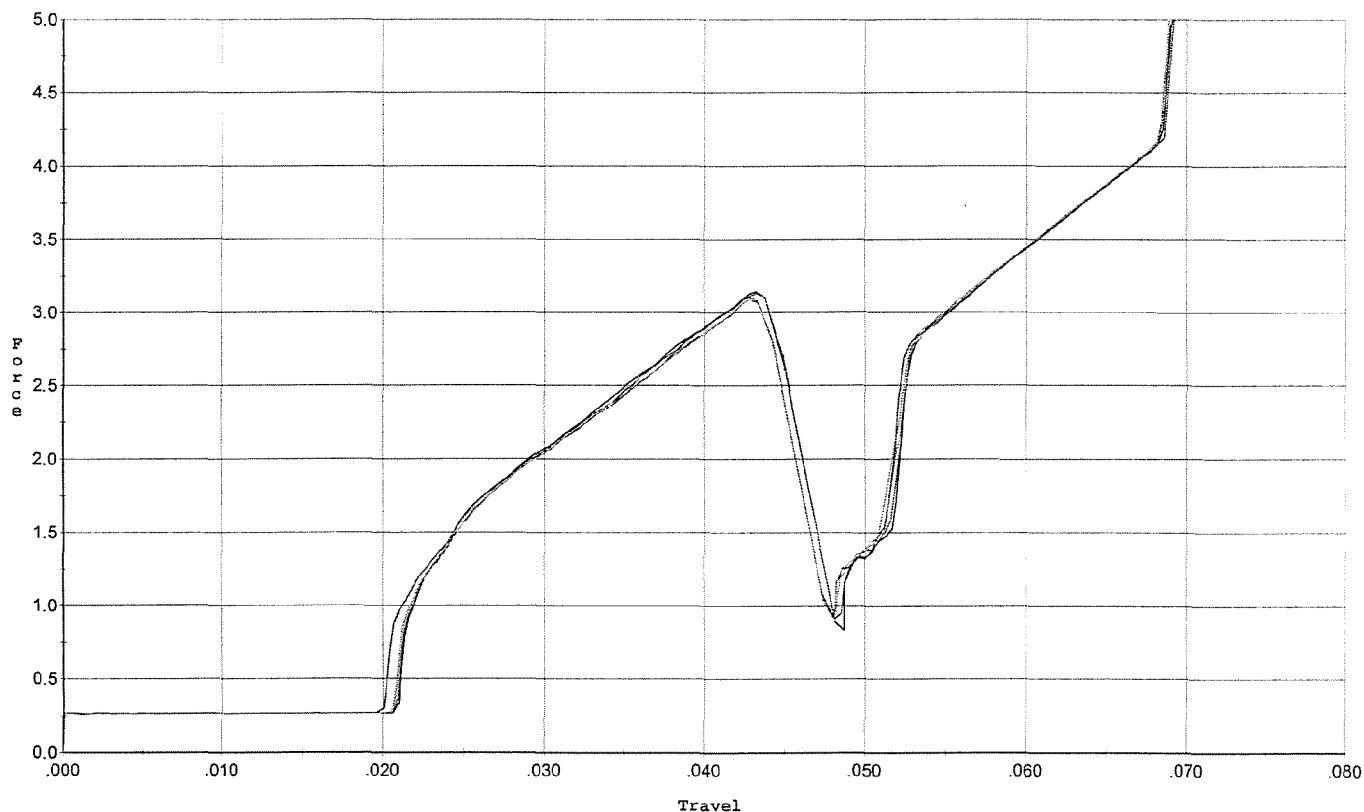
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.045	0.021	0.027	0.058		Set Trigger
2	3.146	0.045	0.022	0.027	0.058		Set Trigger
3	3.215	0.045	0.021	0.027	0.060		Set Trigger
4	3.139	0.044	0.021	0.027	0.057		Set Trigger
5	3.135	0.045	0.021	0.027	0.059		Set Trigger

A-3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



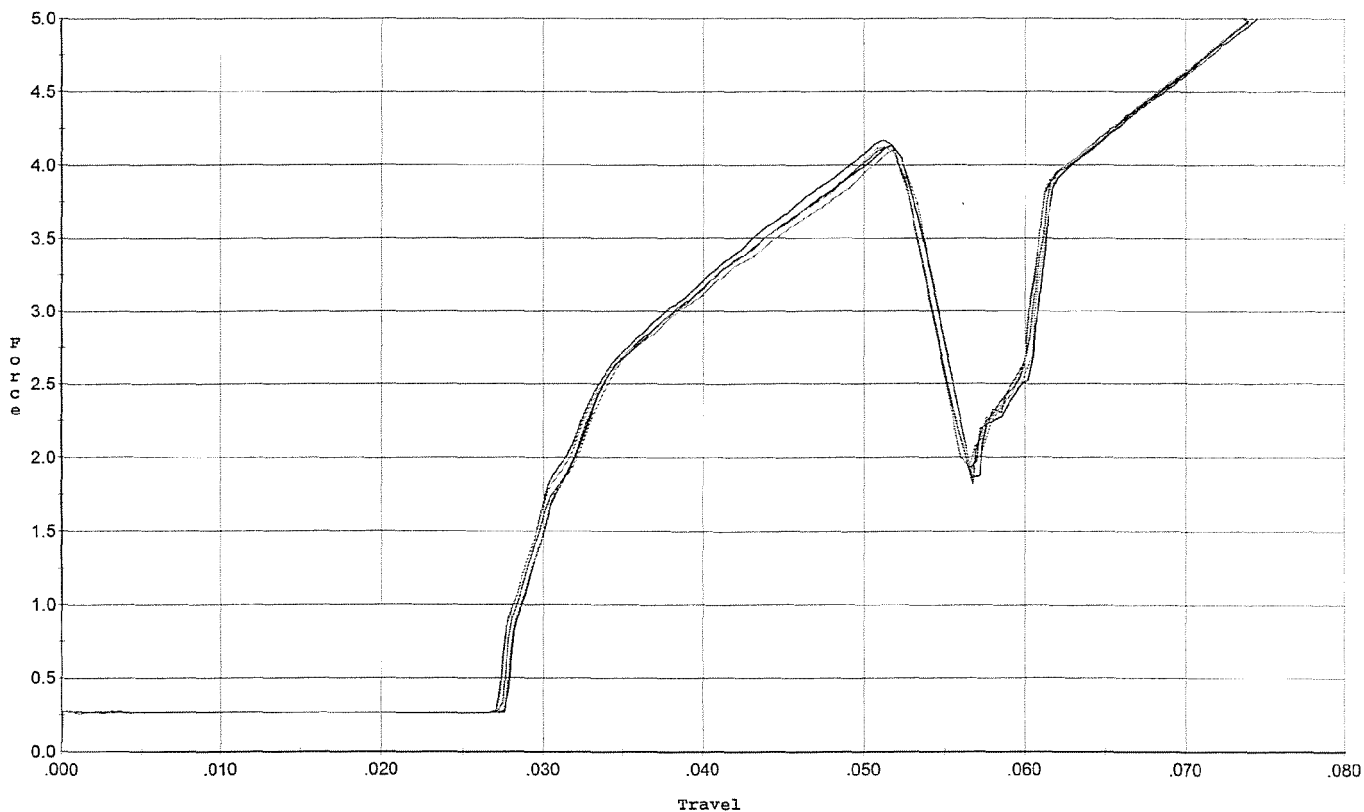
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.044	0.020	0.028	0.059		Set Trigger
2	3.144	0.045	0.021	0.027	0.060		Set Trigger
3	3.132	0.045	0.021	0.027	0.059		Set Trigger
4	3.096	0.044	0.021	0.028	0.058		Set Trigger
5	3.090	0.044	0.021	0.028	0.058		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



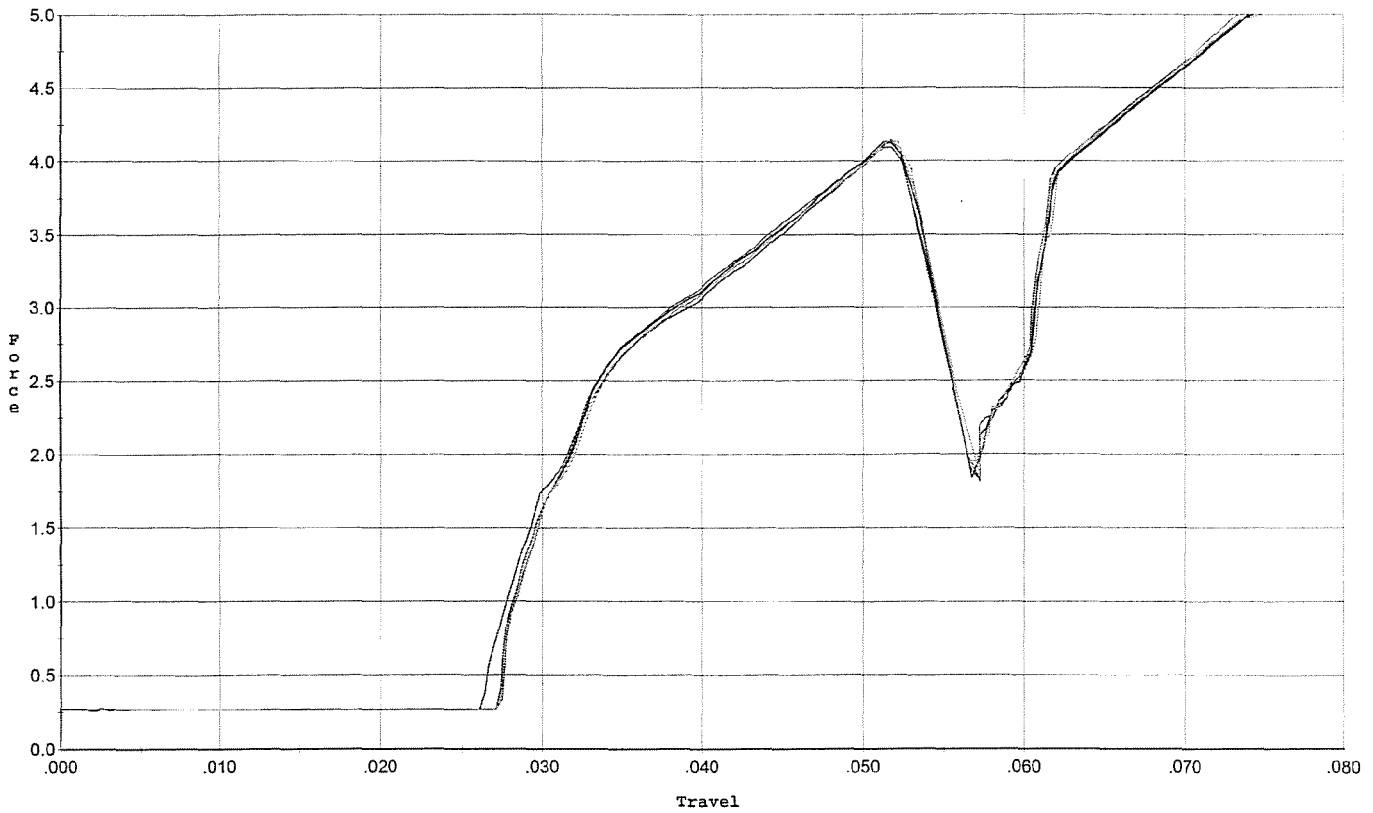
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.053	0.027	0.027	0.087		Set Trigger
2	4.131	0.054	0.028	0.028	0.087		Set Trigger
3	4.118	0.053	0.027	0.028	0.085		Set Trigger
4	4.123	0.053	0.027	0.027	0.086		Set Trigger
5	4.097	0.053	0.028	0.028	0.086		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



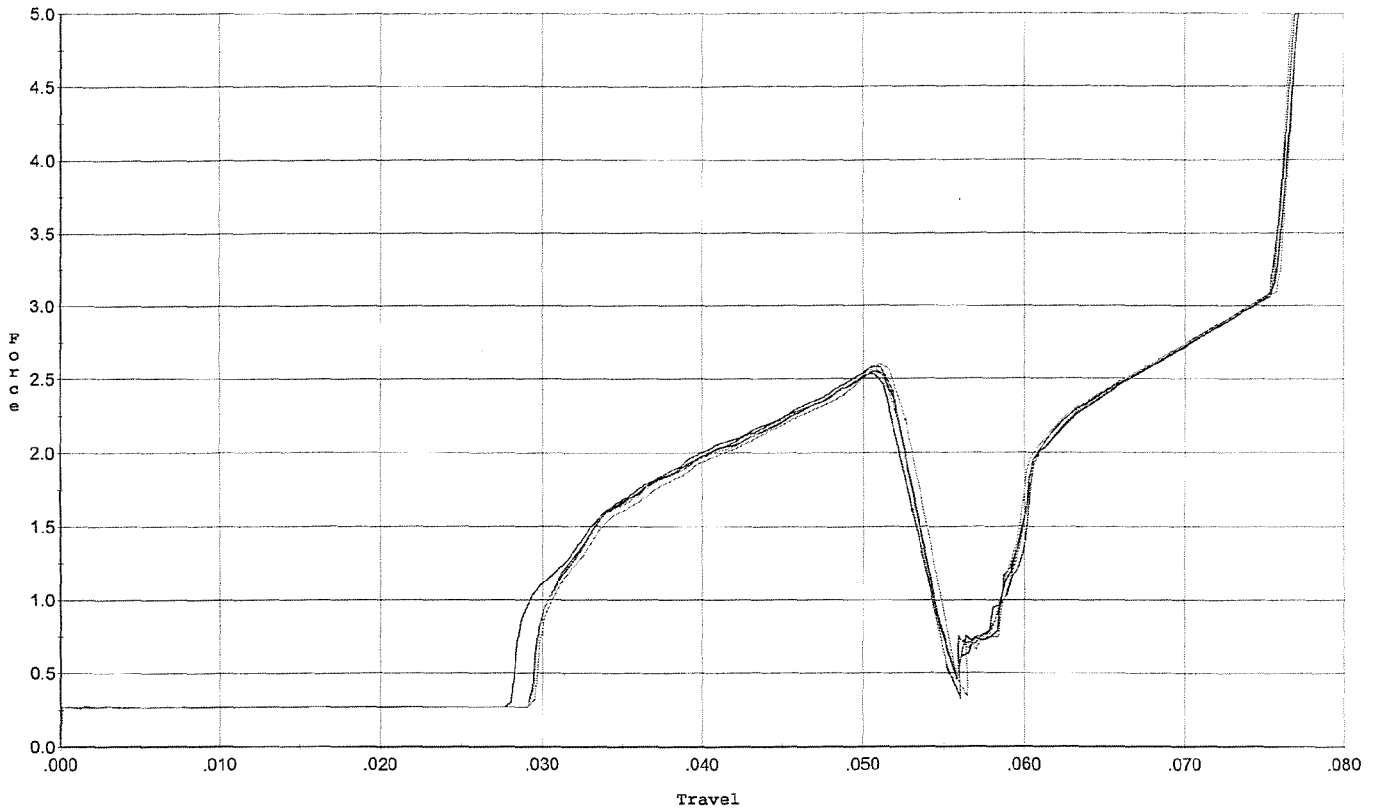
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.054	0.026	0.027	0.088		Set Trigger
2	4.127	0.053	0.027	0.027	0.087		Set Trigger
3	4.139	0.054	0.027	0.027	0.089		Set Trigger
4	4.143	0.053	0.027	0.027	0.086		Set Trigger
5	4.145	0.053	0.027	0.027	0.087		Set Trigger

A. 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 8/21/2009 cms

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



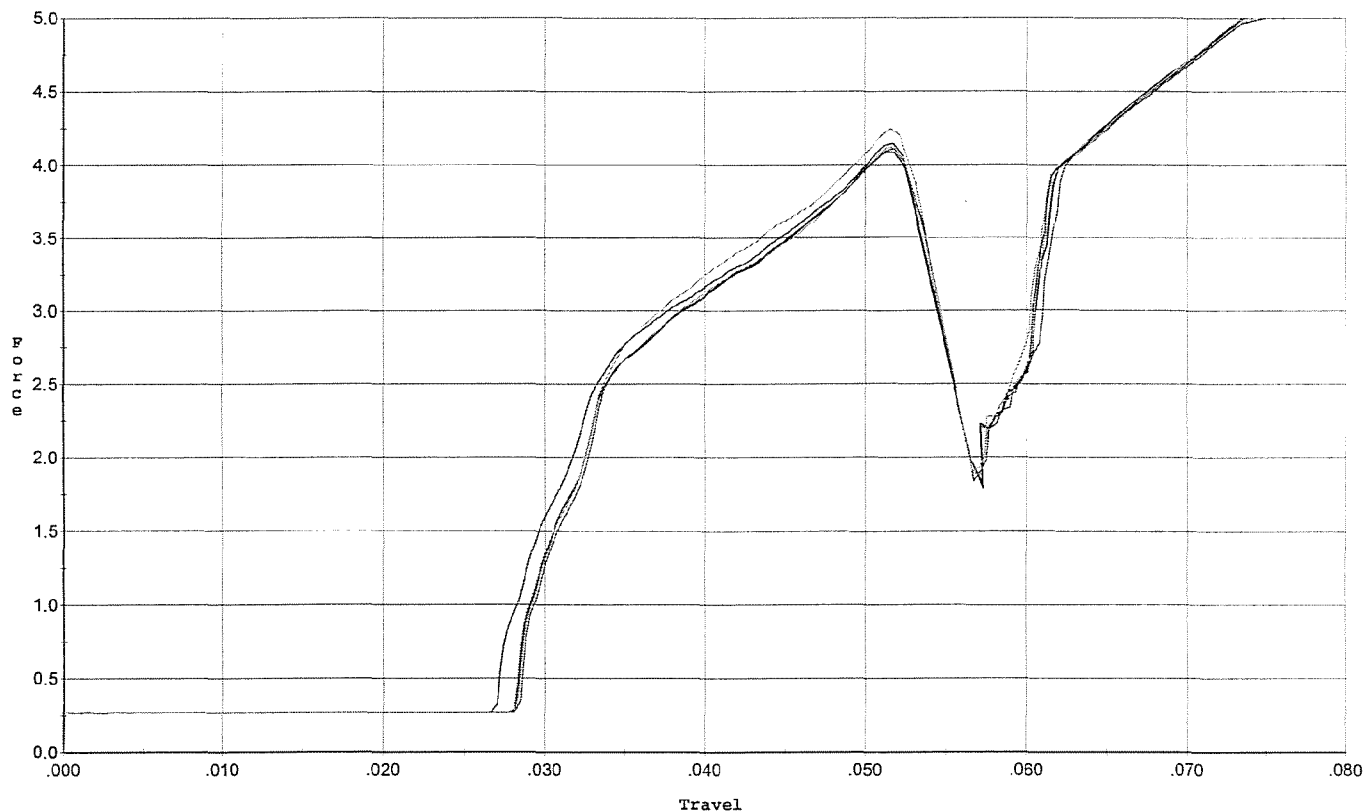
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.053	0.028	0.030	0.054		Set Trigger
2	2.553	0.052	0.029	0.030	0.052		Set Trigger
3	2.584	0.052	0.029	0.030	0.053		Set Trigger
4	2.579	0.052	0.029	0.030	0.052		Set Trigger
5	2.599	0.053	0.030	0.030	0.053		Set Trigger

A. 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.054	0.027	0.027	0.089		Set Trigger
2	4.091	0.052	0.028	0.028	0.082		Set Trigger
3	4.108	0.054	0.028	0.028	0.085		Set Trigger
4	4.245	0.053	0.028	0.027	0.087		Set Trigger
5	4.120	0.054	0.028	0.028	0.085		Set Trigger

A-4.14