

66868459

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

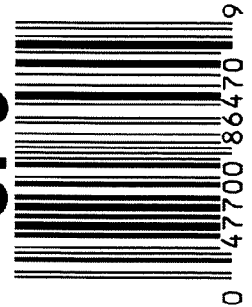
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6868459

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6868459

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SPD
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SPD
460	CHECK HEADSPACE	MAL IN FLUX	7-28-09	SPD
470	DIS-ASSEMBLE ACTION		7-28-09	SPD
472	SERIALIZE BOLT HANDLE		7-29-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	7/31/09	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-29-09	SP
520	GOFF BLAST BBL / REC		7/31/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-20-09	L N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

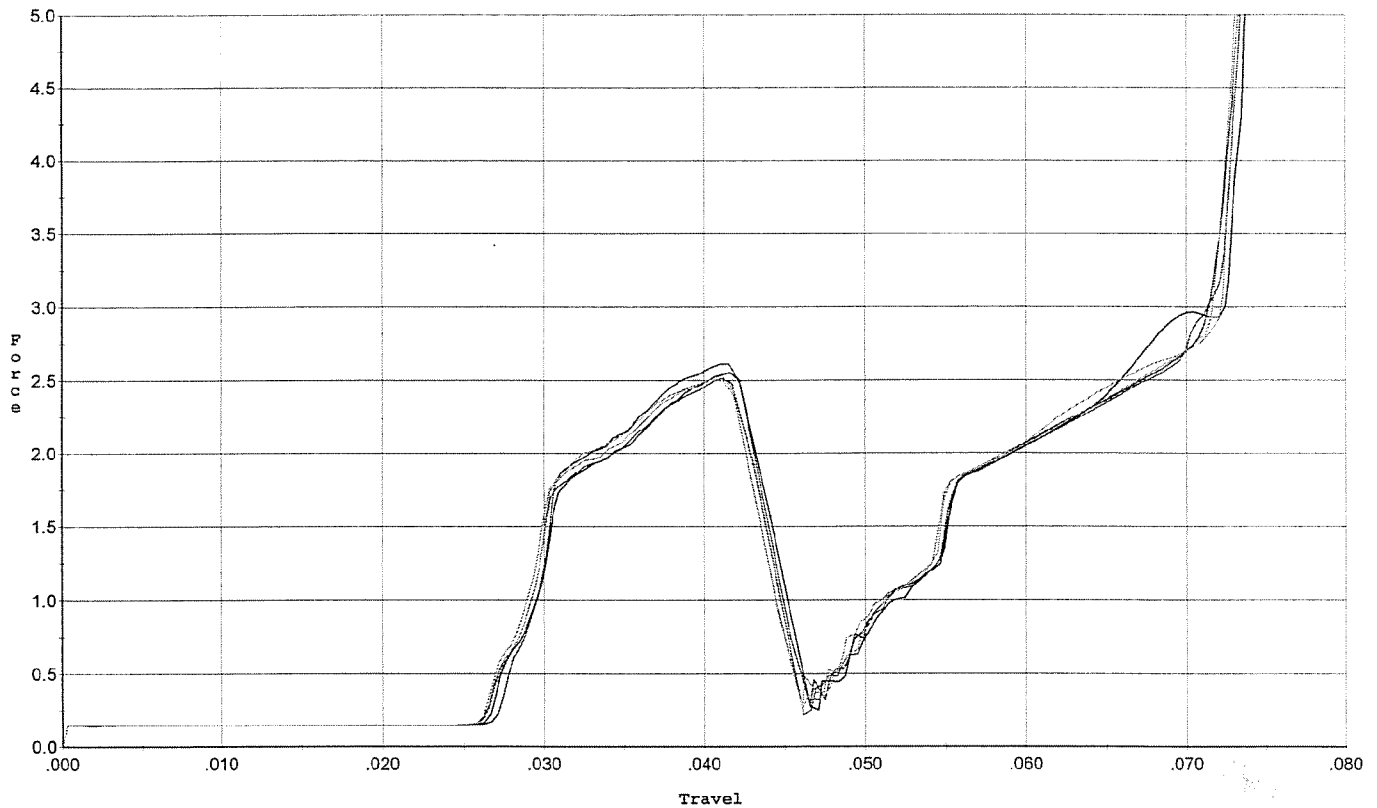
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/25/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/25/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	8/25/09	RB		
	J) ASSEMBLE STOCK					8-25-09	2 N.		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-21-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-21-09	RPD		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>236</u>	<u>247</u>	<u>245</u>	<u>240</u>	<u>242</u>	8/24/09	RB
	C) FUNCTION							8/25/09	RB
690	PACK							8/25/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



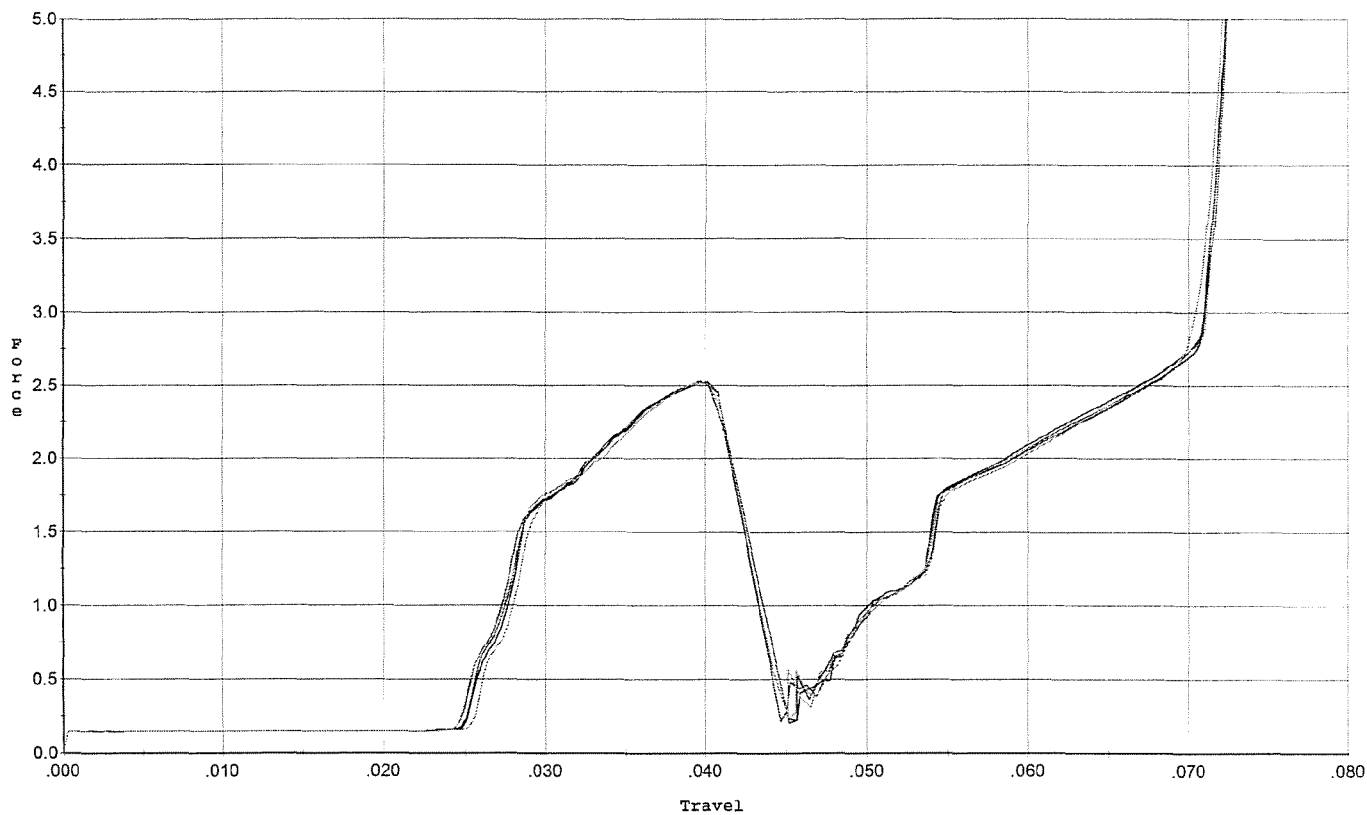
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.042	0.027	0.034	0.035		Set Trigger
2	2.555	0.044	0.027	0.034	0.037		Set Trigger
3	2.515	0.043	0.027	0.034	0.036		Set Trigger
4	2.533	0.042	0.027	0.035	0.035		Set Trigger
5	2.505	0.042	0.027	0.034	0.035		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



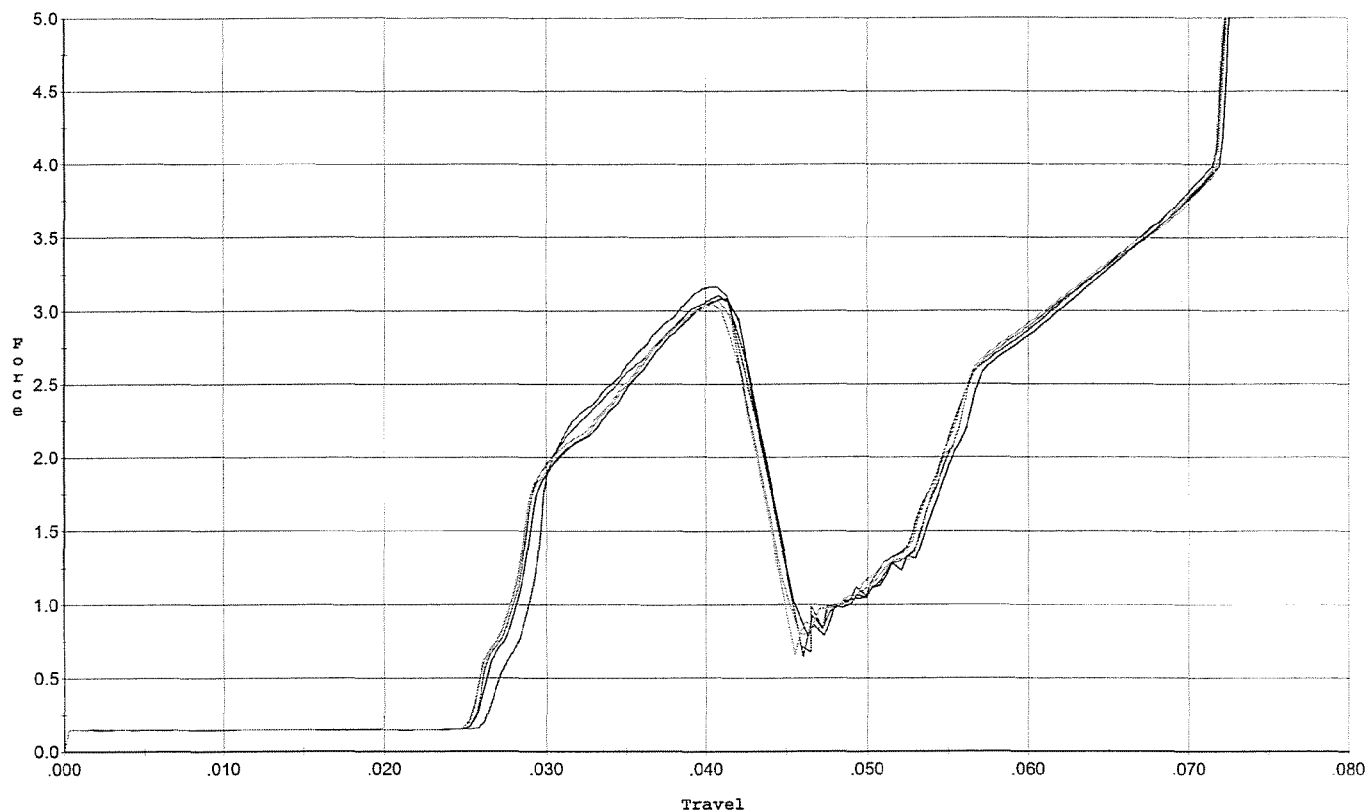
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.041	0.025	0.034	0.035		Set Trigger
2	2.528	0.041	0.025	0.034	0.034		Set Trigger
3	2.531	0.041	0.025	0.034	0.035		Set Trigger
4	2.531	0.041	0.025	0.034	0.035		Set Trigger
5	2.518	0.041	0.026	0.034	0.034		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



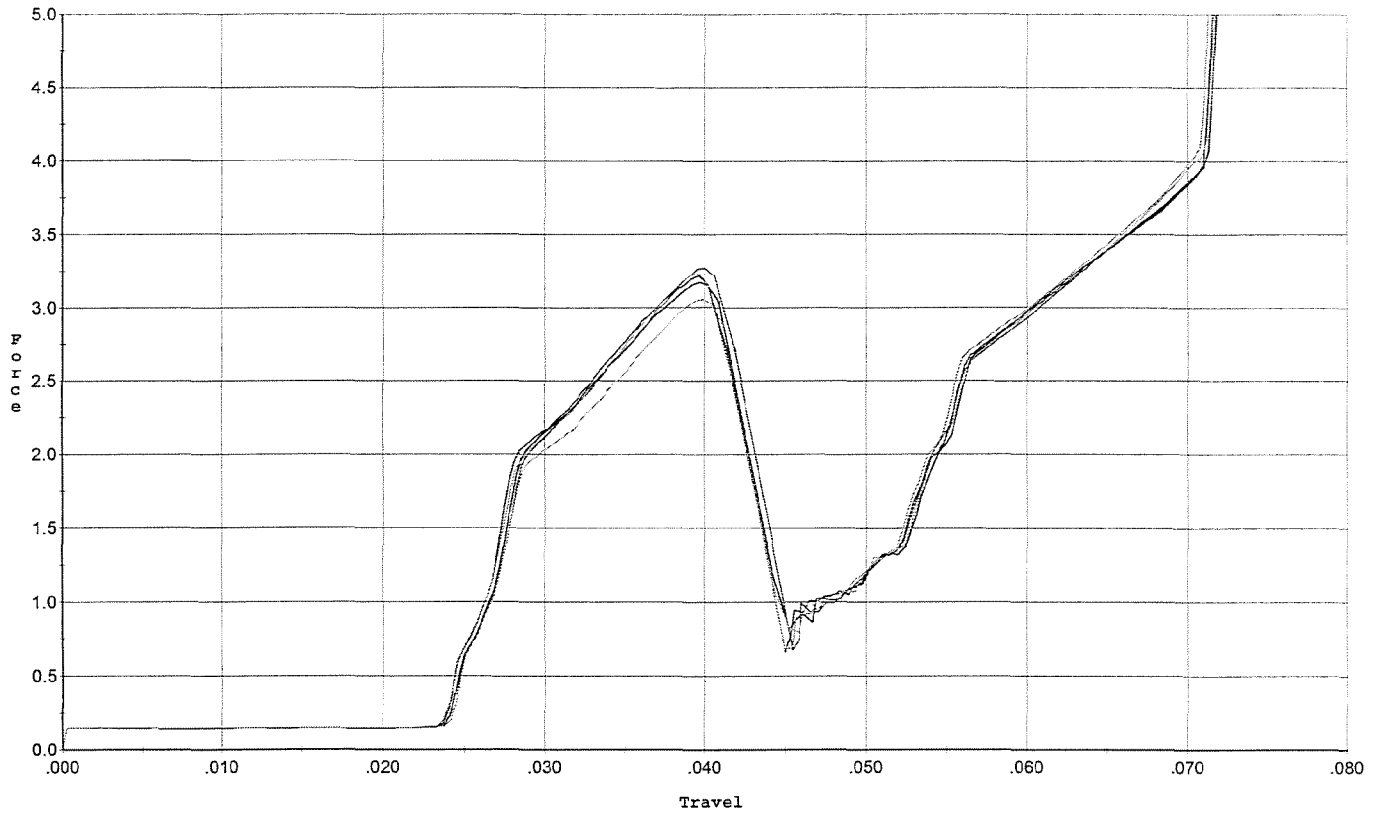
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.166	0.042	0.027	0.032	0.042		Set Trigger
2	3.080	0.042	0.026	0.033	0.042		Set Trigger
3	3.104	0.043	0.026	0.032	0.044		Set Trigger
4	3.049	0.042	0.026	0.033	0.042		Set Trigger
5	3.069	0.041	0.026	0.033	0.041		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



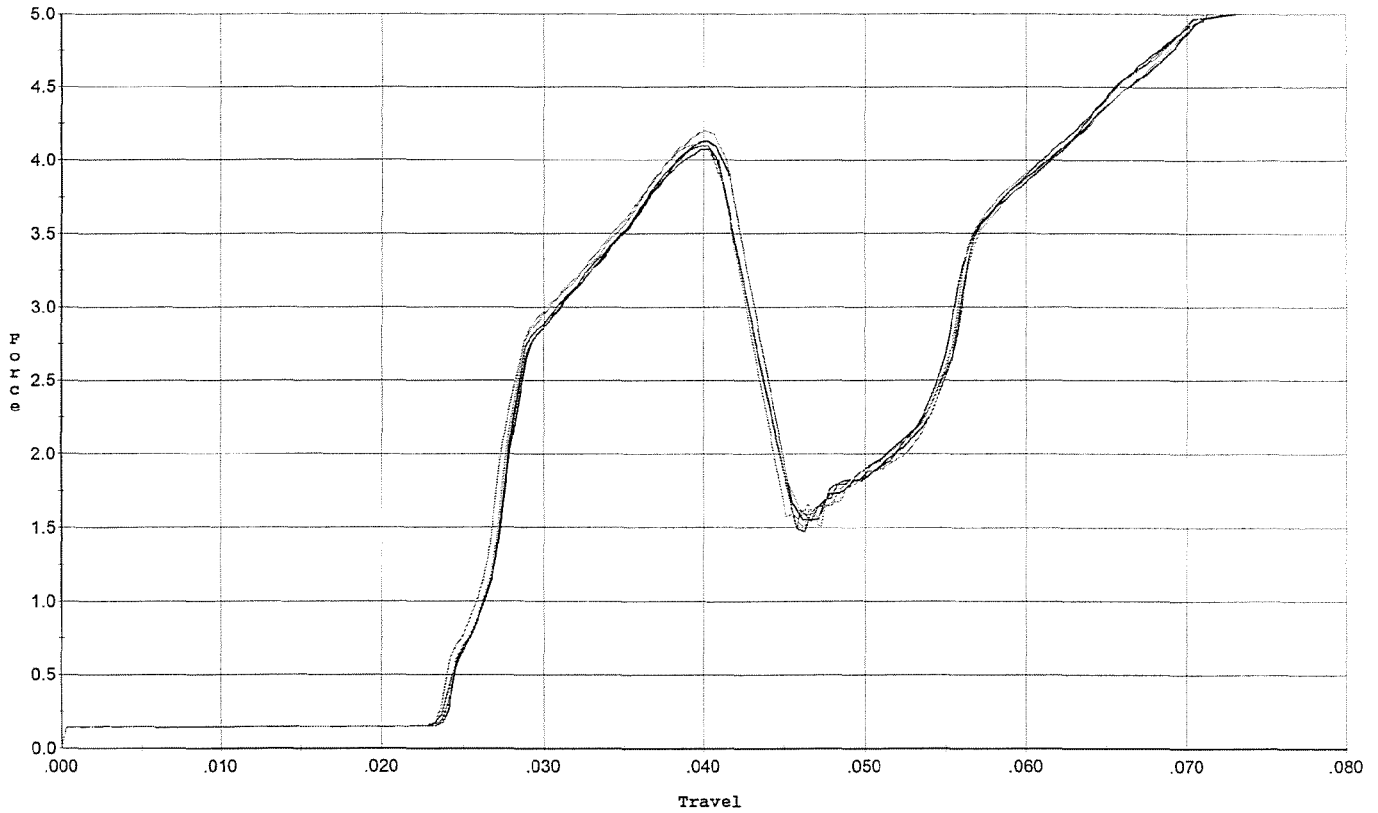
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.218	0.041	0.024	0.032	0.045		Set Trigger
2	3.174	0.041	0.024	0.032	0.044		Set Trigger
3	3.273	0.042	0.024	0.032	0.046		Set Trigger
4	3.061	0.041	0.025	0.033	0.042		Set Trigger
5	3.234	0.042	0.024	0.032	0.045		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



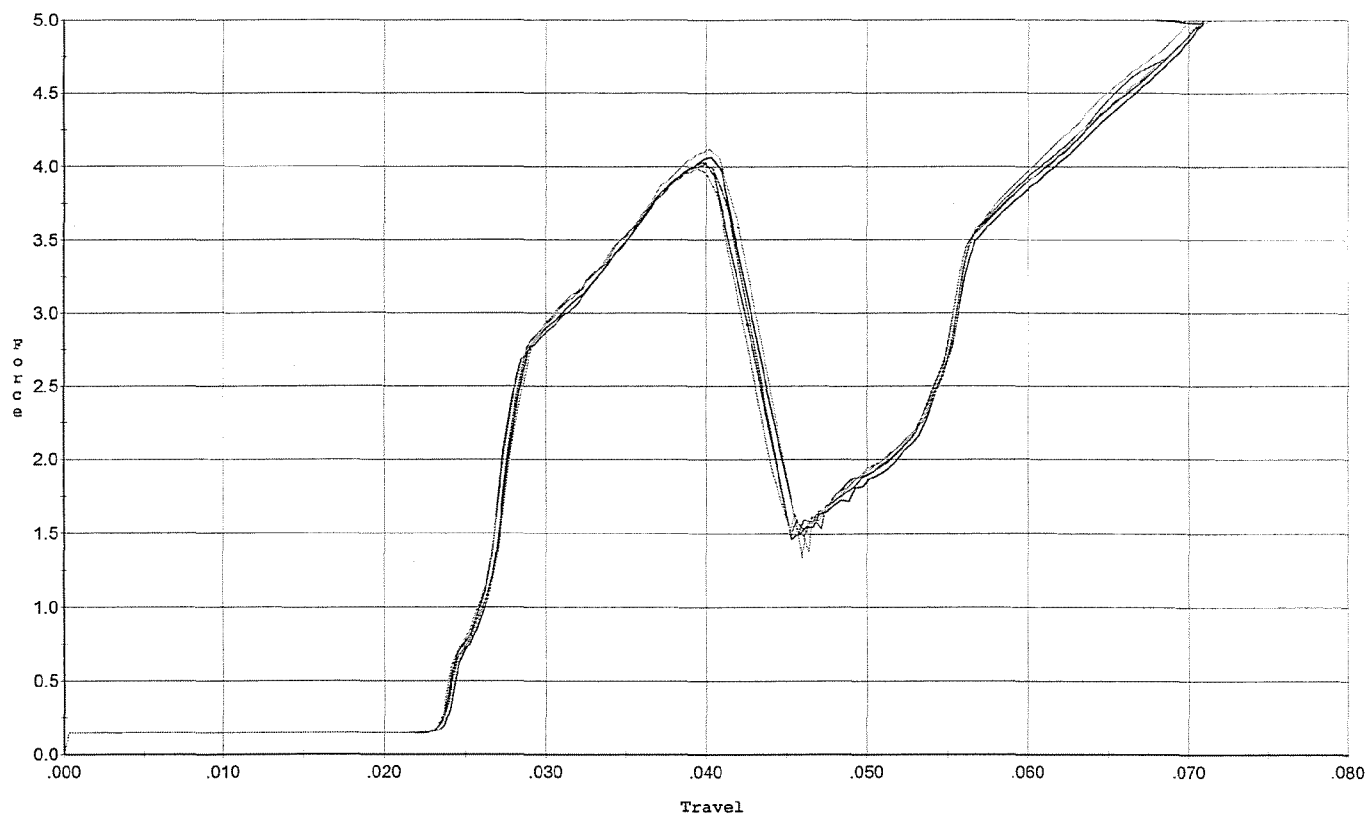
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.041	0.024	0.030	0.057		Set Trigger
2	4.129	0.042	0.024	0.030	0.059		Set Trigger
3	4.071	0.041	0.024	0.030	0.057		Set Trigger
4	4.202	0.041	0.024	0.029	0.060		Set Trigger
5	4.112	0.041	0.024	0.030	0.058		Set Trigger

A-412

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



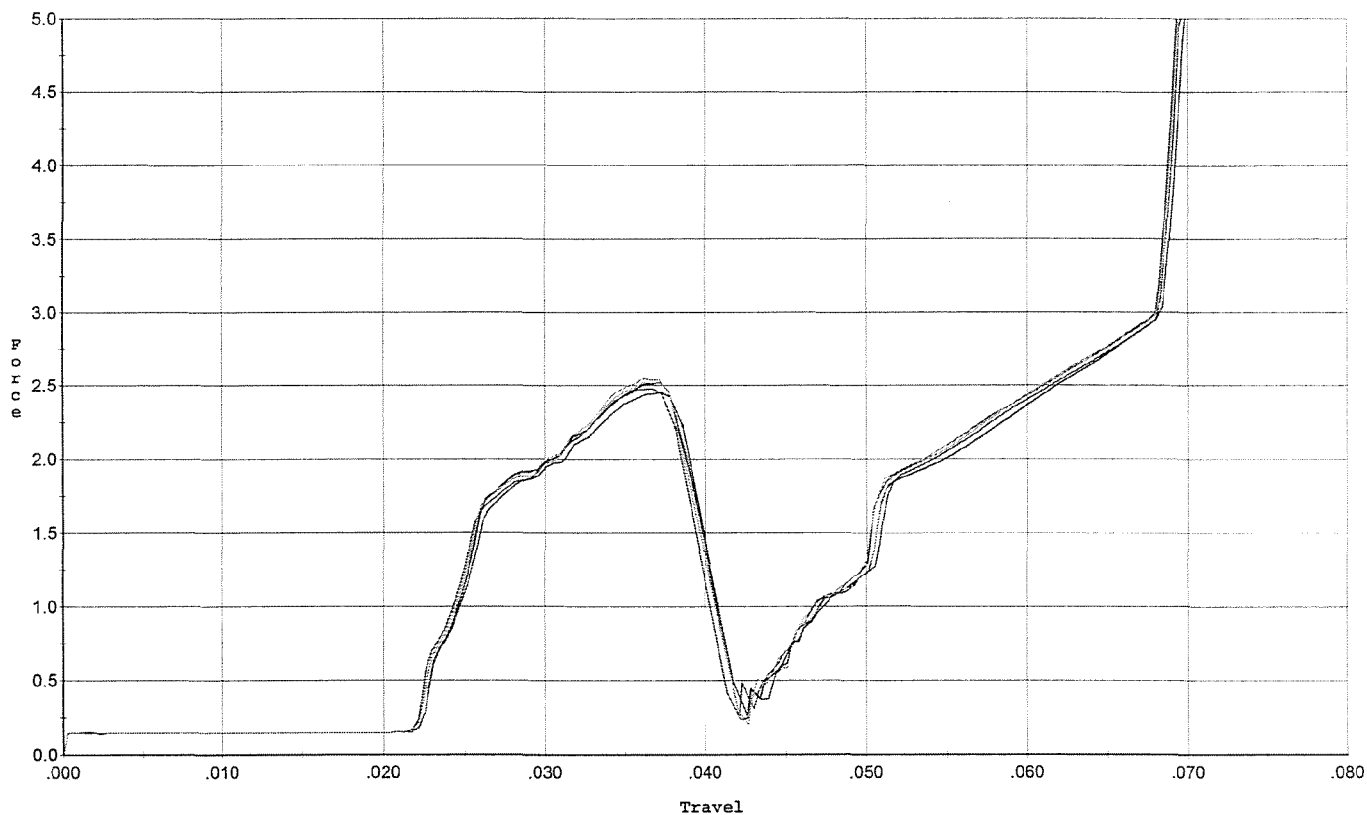
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.043	0.024	0.029	0.059		Set Trigger
2	4.064	0.041	0.024	0.030	0.057		Set Trigger
3	4.017	0.041	0.024	0.030	0.058		Set Trigger
4	4.121	0.042	0.024	0.029	0.060		Set Trigger
5	3.985	0.041	0.024	0.030	0.056		Set Trigger

A-404

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



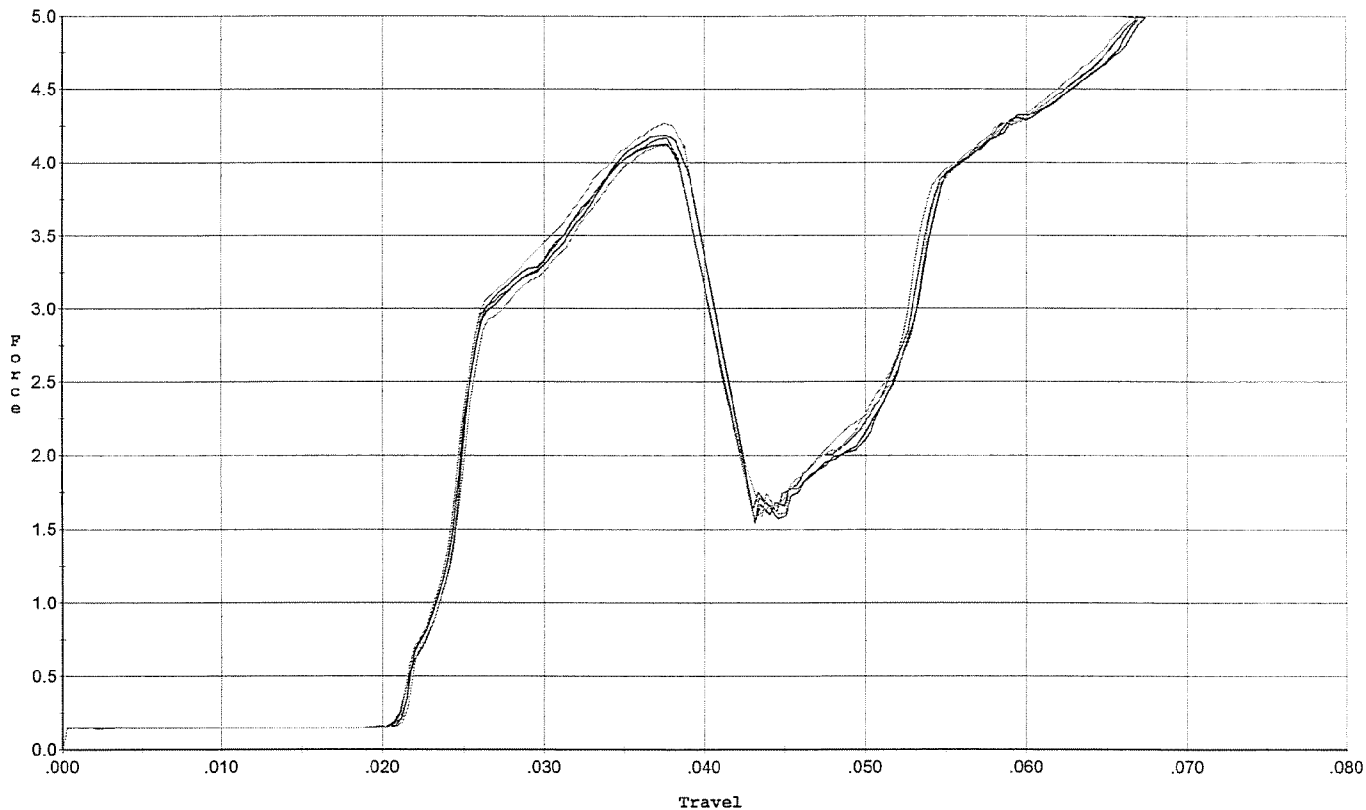
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.039	0.023	0.034	0.034		Set Trigger
2	2.522	0.039	0.023	0.034	0.036		Set Trigger
3	2.474	0.038	0.022	0.034	0.034		Set Trigger
4	2.547	0.040	0.022	0.034	0.036		Set Trigger
5	2.522	0.039	0.023	0.034	0.035		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.039	0.021	0.029	0.061		Set Trigger
2	4.126	0.038	0.021	0.030	0.058		Set Trigger
3	4.167	0.038	0.021	0.030	0.059		Set Trigger
4	4.267	0.039	0.021	0.029	0.061		Set Trigger
5	4.114	0.038	0.022	0.030	0.057		Set Trigger

A-4.17