

66868462

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

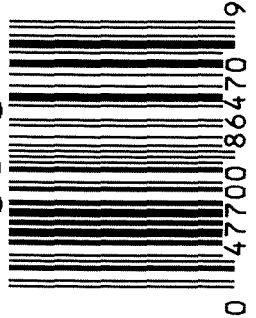
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6868462

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6868462

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SPD
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SPD
460	CHECK HEADSPACE	MAGNA FLUX	7-28-09	SPD
470	DIS-ASSEMBLE ACTION		7-28-09	SPD
472	SERIALIZE BOLT HANDLE		7-29-09	ETZ
480	MAGNAFLUX BBL ACTION	OPERATION (15)	7/31/09	(15)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-29-08	SP
520	GOFF BLAST BBL / REC		7/31/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/11	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

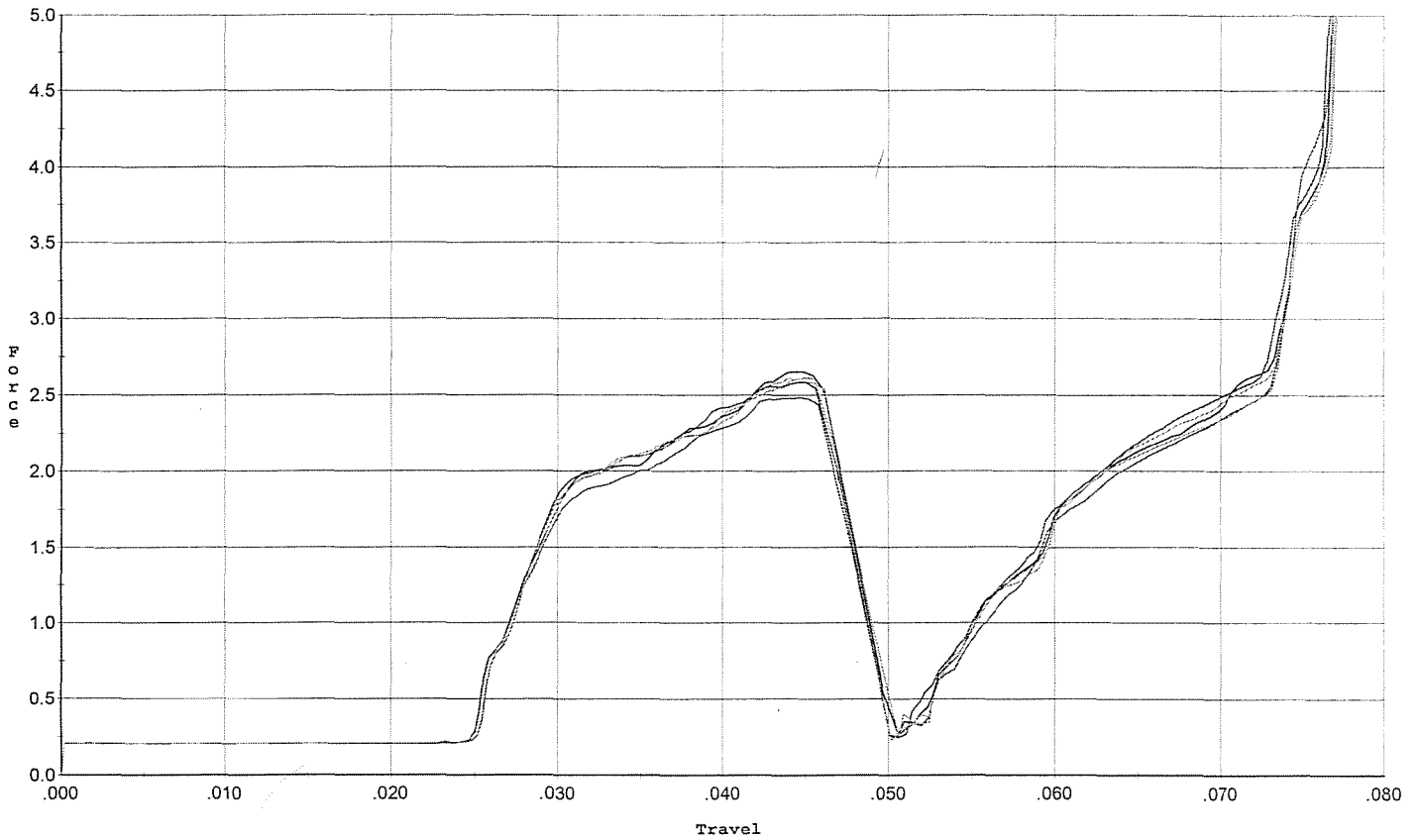
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>30</u> <u>30</u> <u>40</u>	8-22-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-22-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8-22-09	LN
	J) ASSEMBLE STOCK			8-21-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-22-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-21-09	RPD
670	FINAL INSPECTION A) HEADSPACE			8-22-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>231</u> <u>231</u> <u>231</u> <u>222</u> <u>223</u>	8-22-09	LTZ
	C) FUNCTION			8-22-09	LN
690	PACK			8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



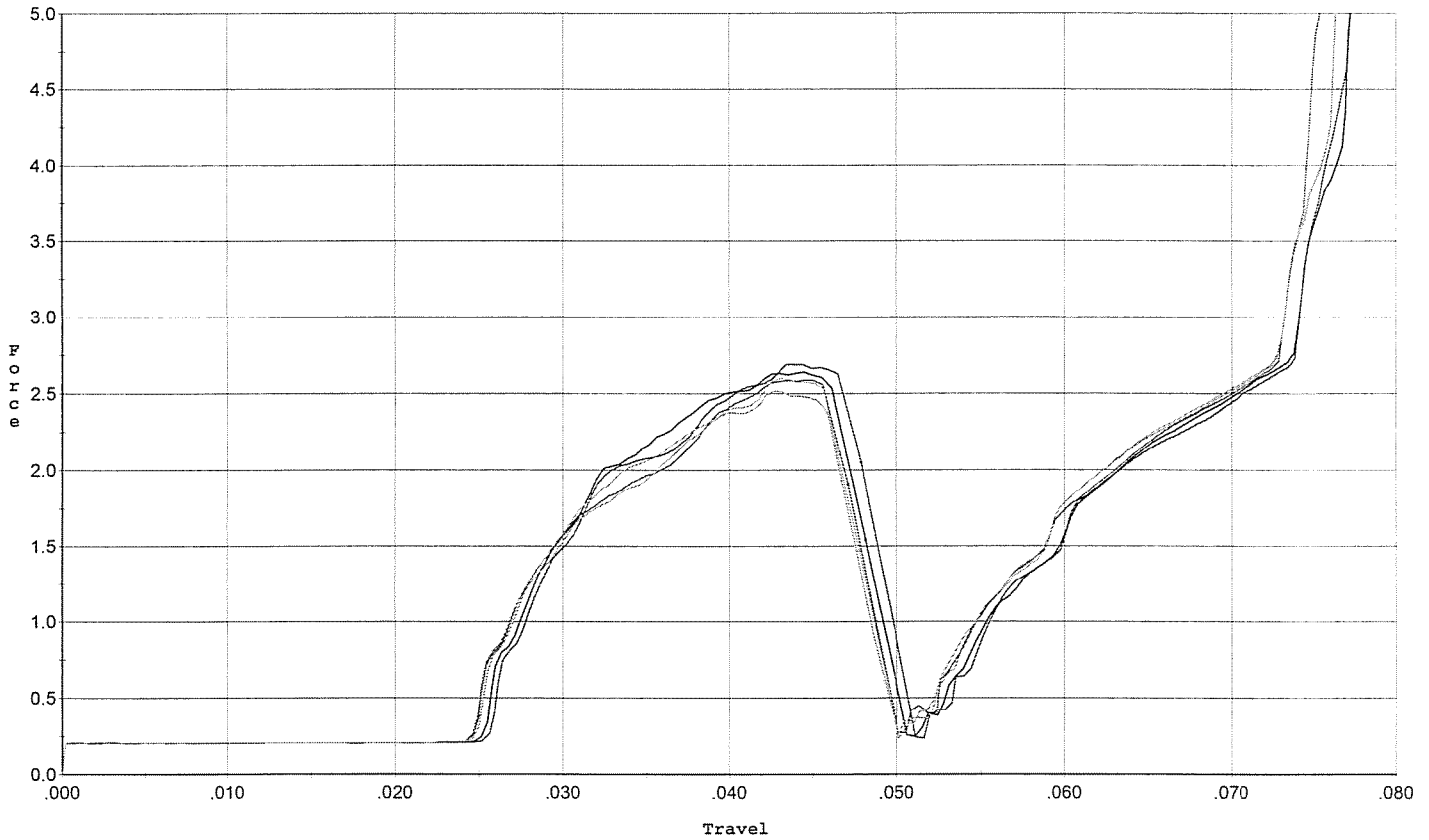
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.047	0.025	0.033	0.049		Set Trigger
2	2.655	0.046	0.025	0.033	0.049		Set Trigger
3	2.484	0.048	0.025	0.034	0.048		Set Trigger
4	2.612	0.046	0.025	0.033	0.049		Set Trigger
5	2.612	0.047	0.025	0.034	0.049		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



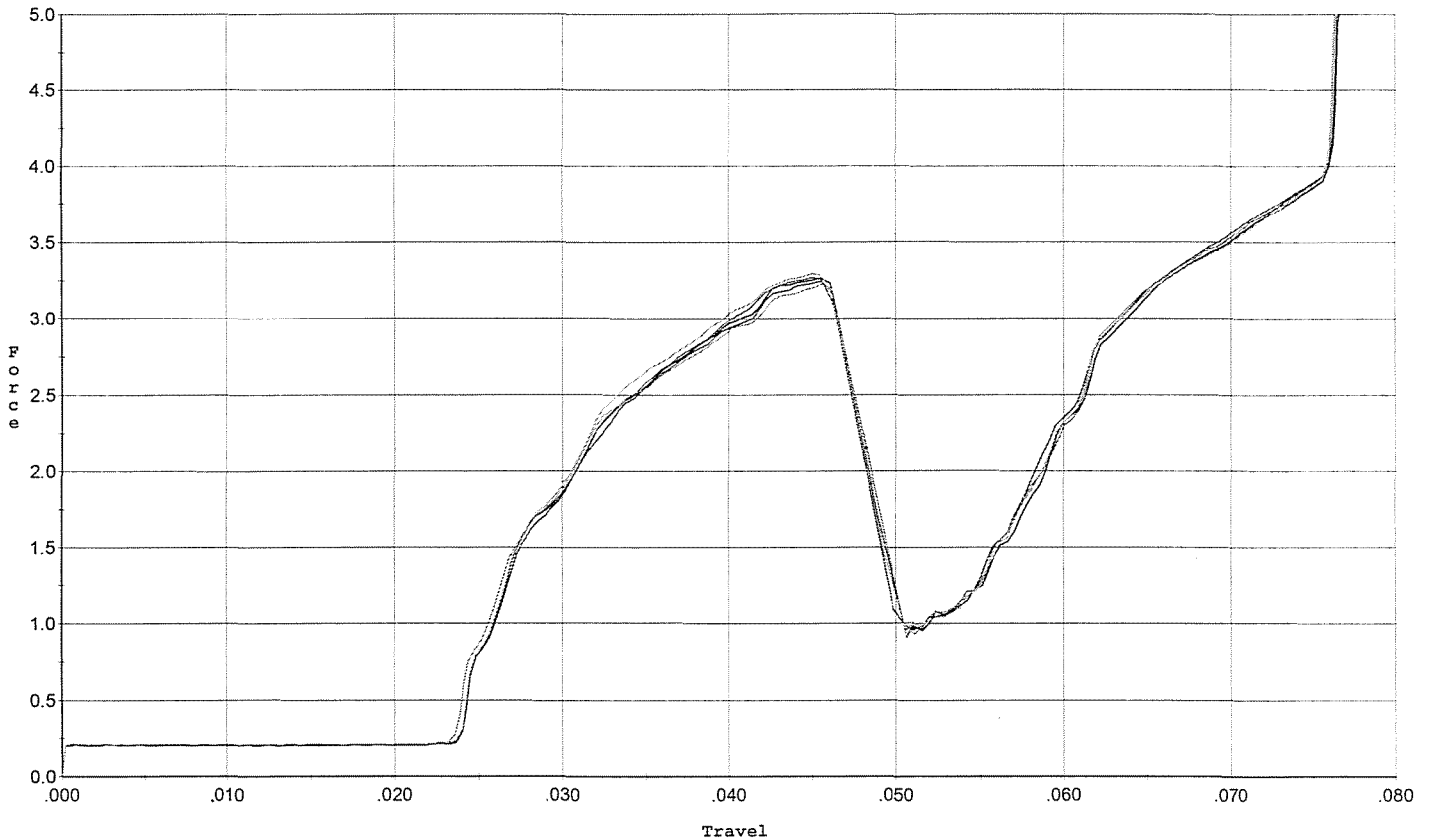
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.690	0.048	0.026	0.033	0.051		Set Trigger
2	2.639	0.048	0.025	0.033	0.051		Set Trigger
3	2.588	0.047	0.025	0.033	0.048		Set Trigger
4	2.599	0.048	0.025	0.033	0.049		Set Trigger
5	2.515	0.046	0.025	0.034	0.046		Set Trigger

A2-60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



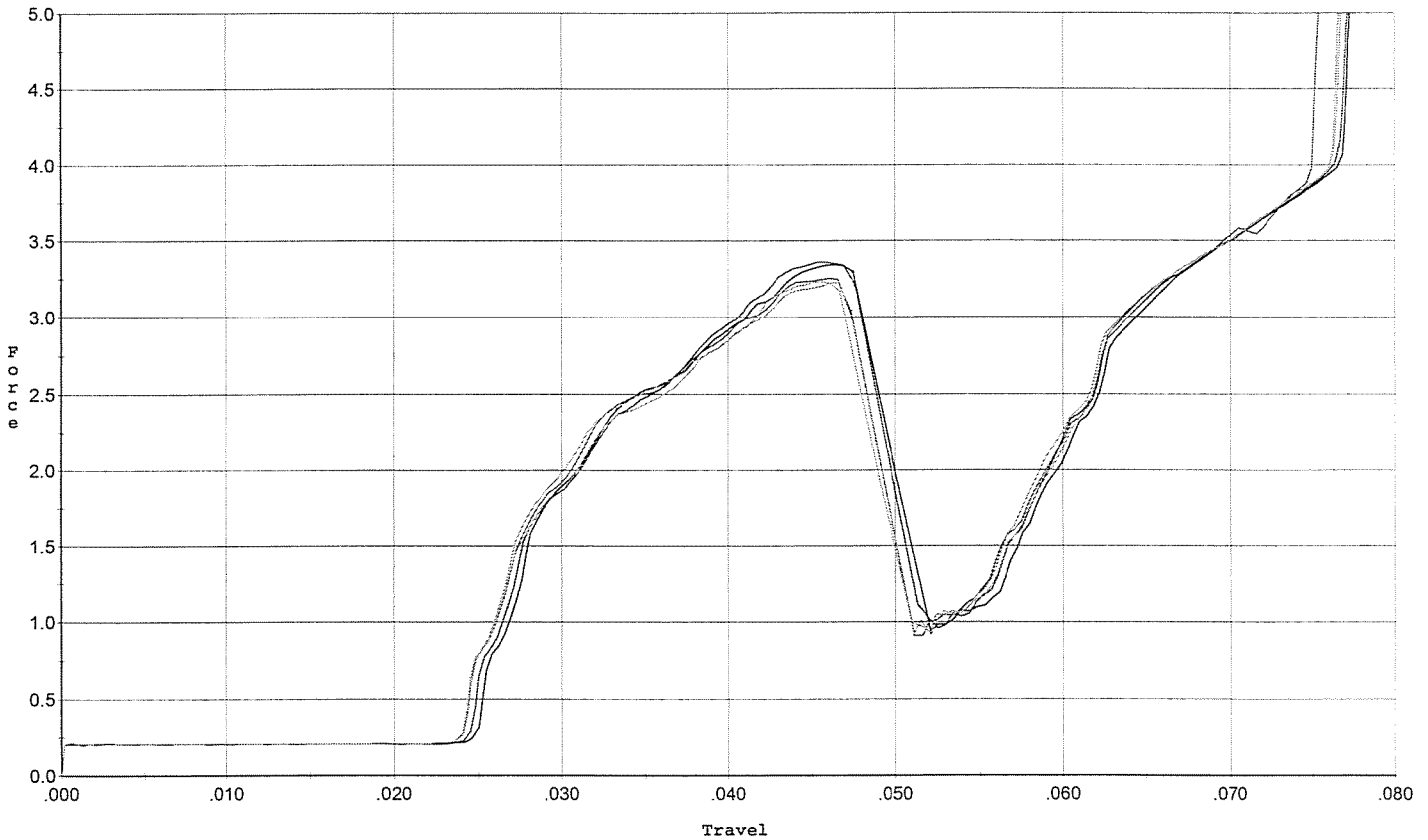
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.246	0.046	0.024	0.032	0.059		Set Trigger
2	3.265	0.048	0.024	0.032	0.063		Set Trigger
3	3.269	0.046	0.024	0.032	0.060		Set Trigger
4	3.295	0.046	0.024	0.032	0.061		Set Trigger
5	3.227	0.048	0.024	0.031	0.063		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



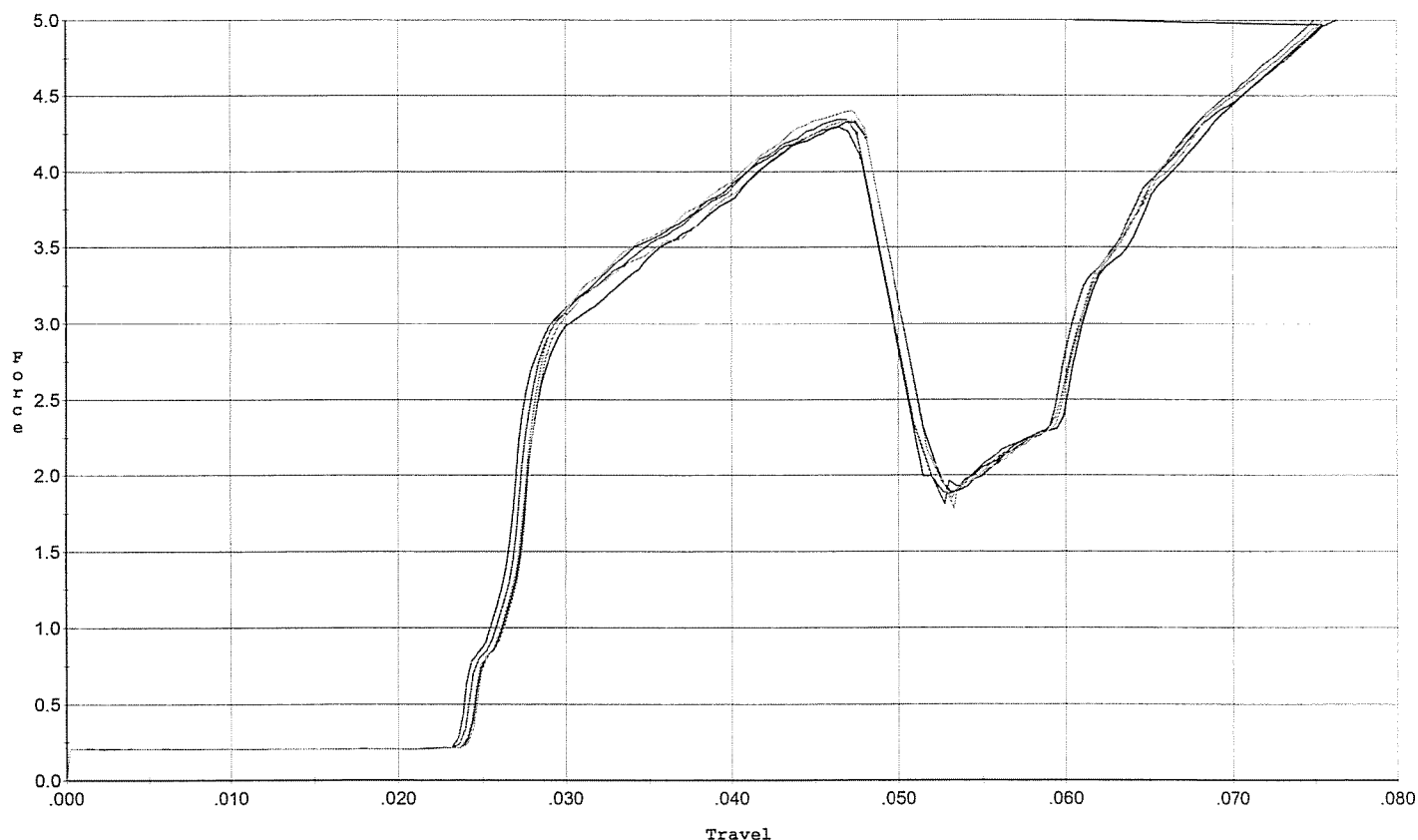
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.360	0.048	0.025	0.031	0.063		Set Trigger
2	3.341	0.047	0.025	0.031	0.063		Set Trigger
3	3.253	0.047	0.024	0.031	0.062		Set Trigger
4	3.231	0.047	0.024	0.032	0.061		Set Trigger
5	3.221	0.047	0.024	0.031	0.061		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



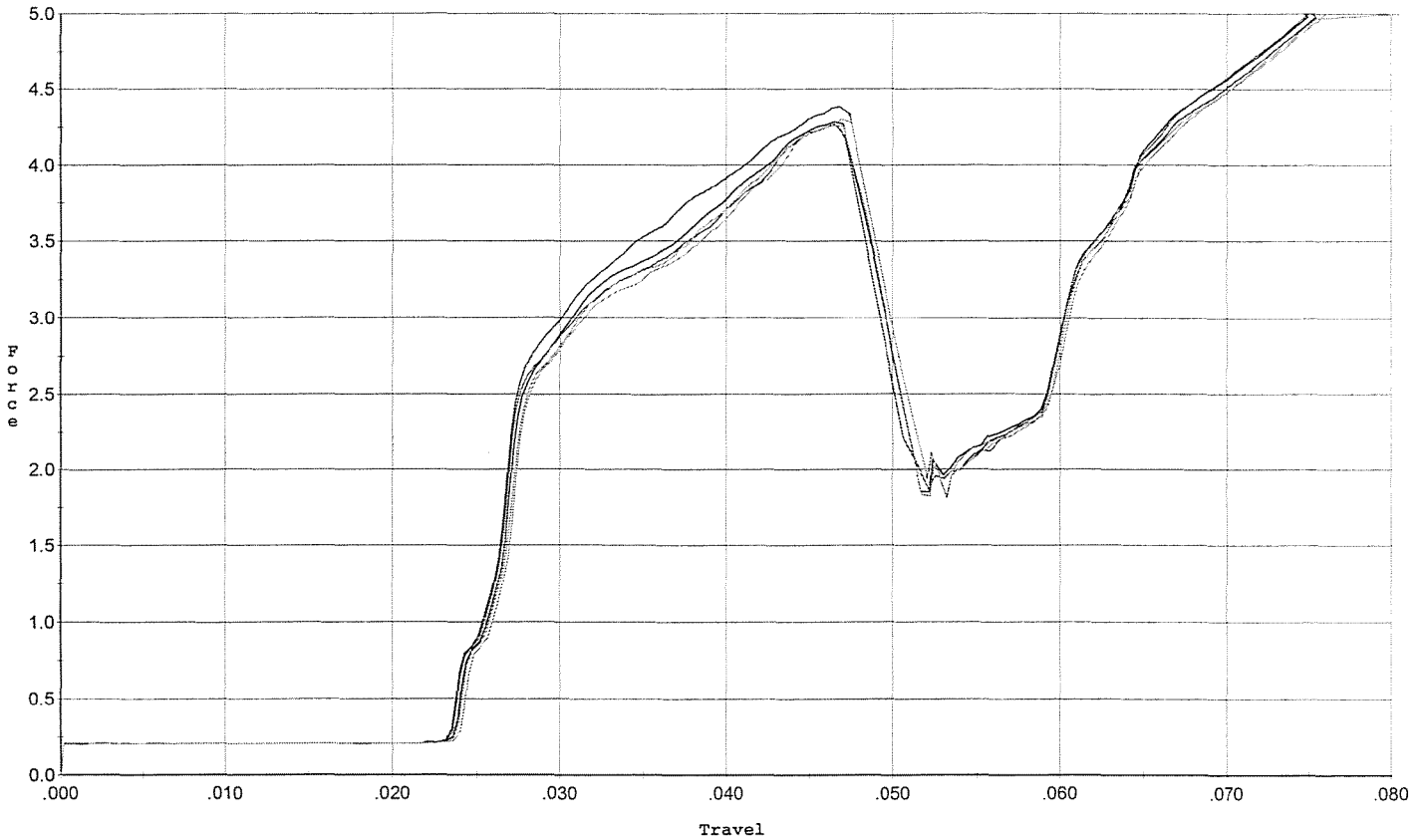
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.048	0.024	0.028	0.087		Set Trigger
2	4.327	0.048	0.024	0.029	0.085		Set Trigger
3	4.342	0.048	0.024	0.028	0.086		Set Trigger
4	4.402	0.048	0.024	0.028	0.088		Set Trigger
5	4.339	0.048	0.024	0.028	0.086		Set Trigger

A 4.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs aafter 20 cycles+/- 1.0 lb



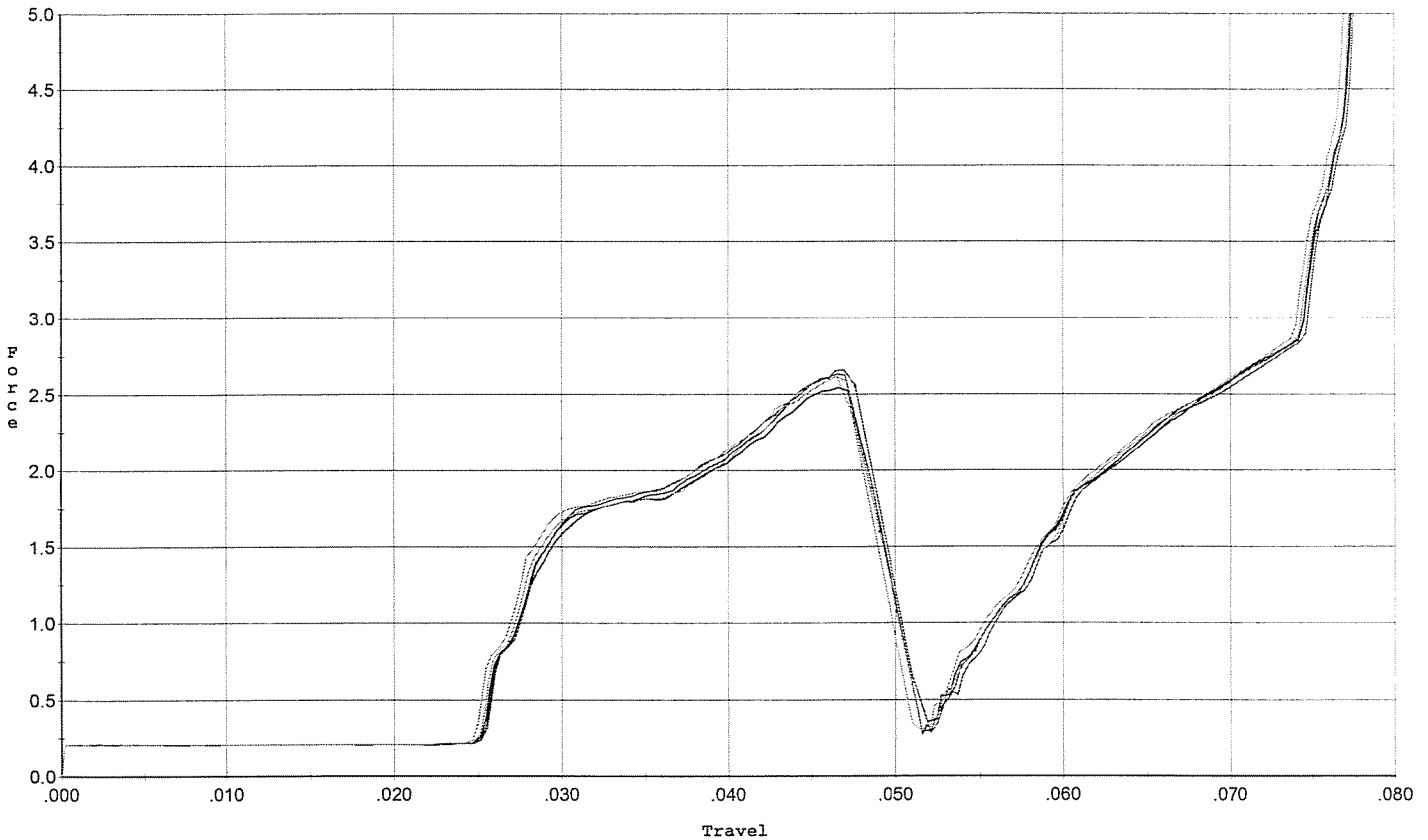
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.382	0.047	0.024	0.028	0.086		Set Trigger
2	4.283	0.049	0.024	0.028	0.086		Set Trigger
3	4.272	0.047	0.024	0.028	0.082		Set Trigger
4	4.303	0.047	0.024	0.028	0.082		Set Trigger
5	4.260	0.048	0.024	0.028	0.084		Set Trigger

A-4-30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



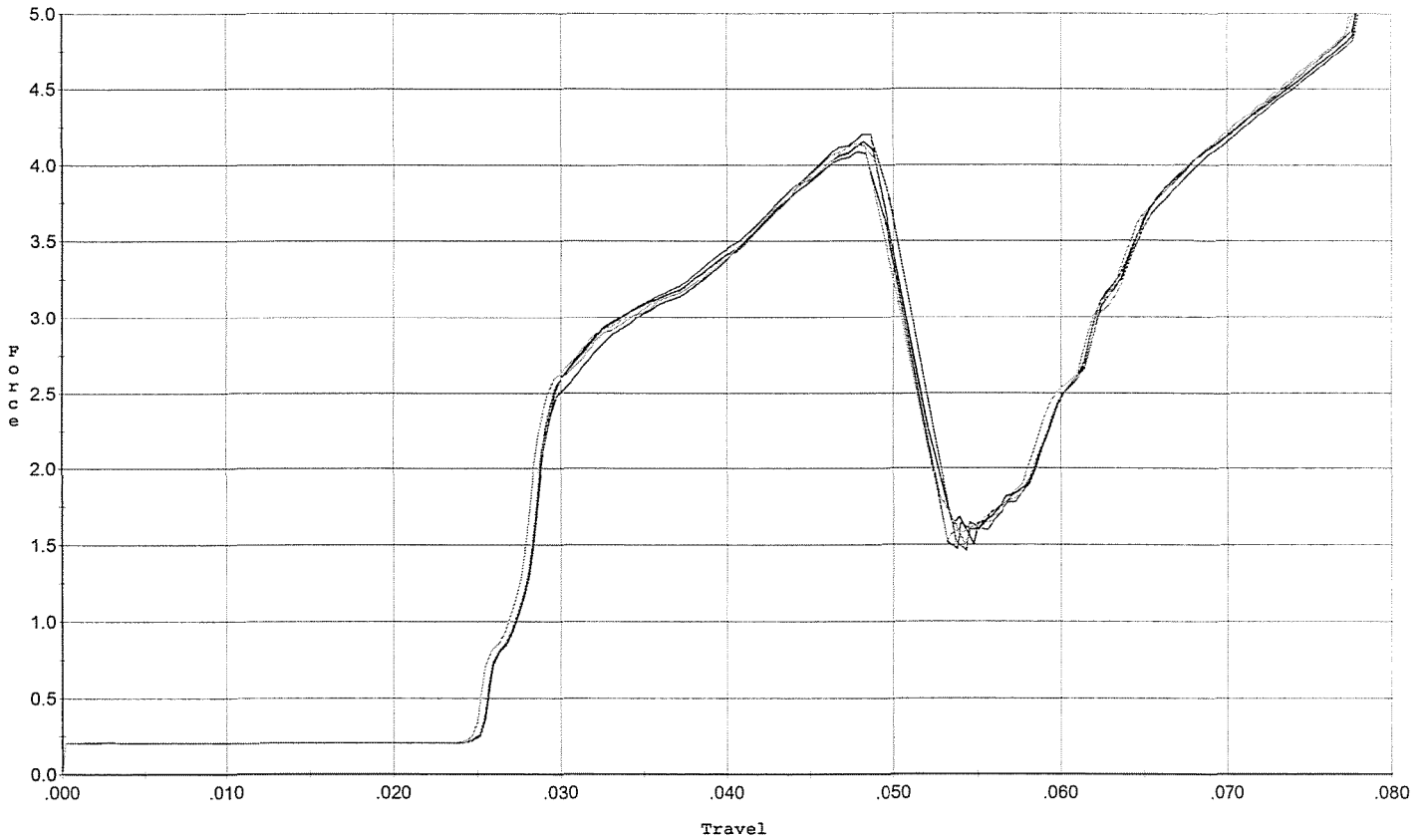
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.049	0.025	0.033	0.050		Set Trigger
2	2.545	0.049	0.025	0.033	0.049		Set Trigger
3	2.661	0.048	0.026	0.033	0.049		Set Trigger
4	2.616	0.047	0.025	0.033	0.049		Set Trigger
5	2.614	0.049	0.025	0.033	0.050		Set Trigger

A.2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/20/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.050	0.025	0.029	0.080		Set Trigger
2	4.153	0.049	0.025	0.029	0.080		Set Trigger
3	4.201	0.050	0.025	0.029	0.082		Set Trigger
4	4.144	0.050	0.025	0.029	0.083		Set Trigger
5	4.134	0.049	0.025	0.029	0.079		Set Trigger

A 4.14