

G6868463

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

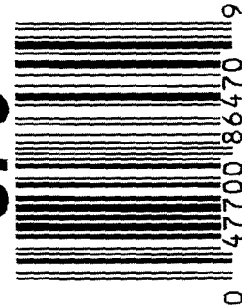


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6868463

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 686 8463

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7-31-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

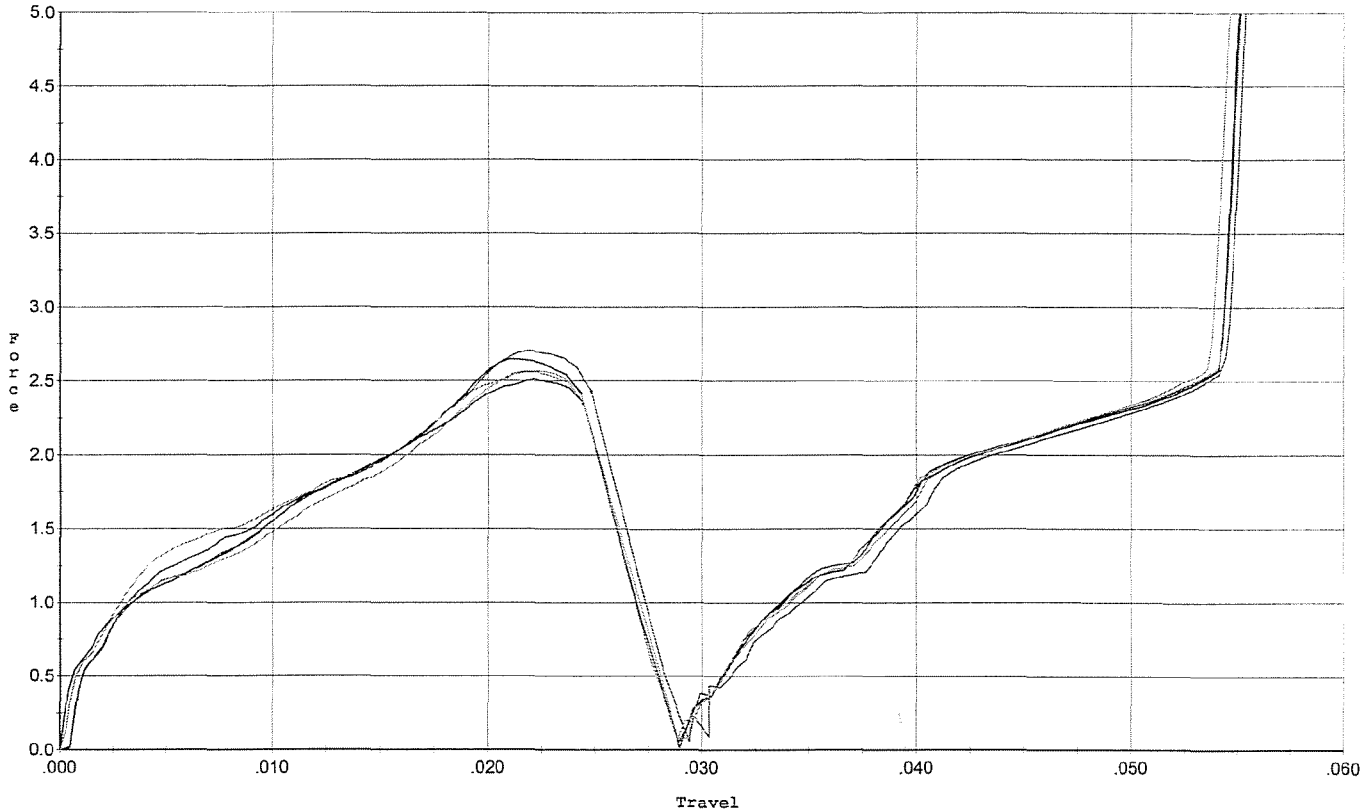
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.0	2.0	2.2	9-1-09	RP
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.8	3.6	3.6	9-1-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.023	9-1-09	RP
	J) ASSEMBLE STOCK					8-31-09	RP
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/1/09	RB
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					9/1/09	TAIR
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.81	2.83	2.70 2.67 2.60	9-1-09	RP
	C) FUNCTION					9-1-09	RP
690	PACK					9-2-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50b



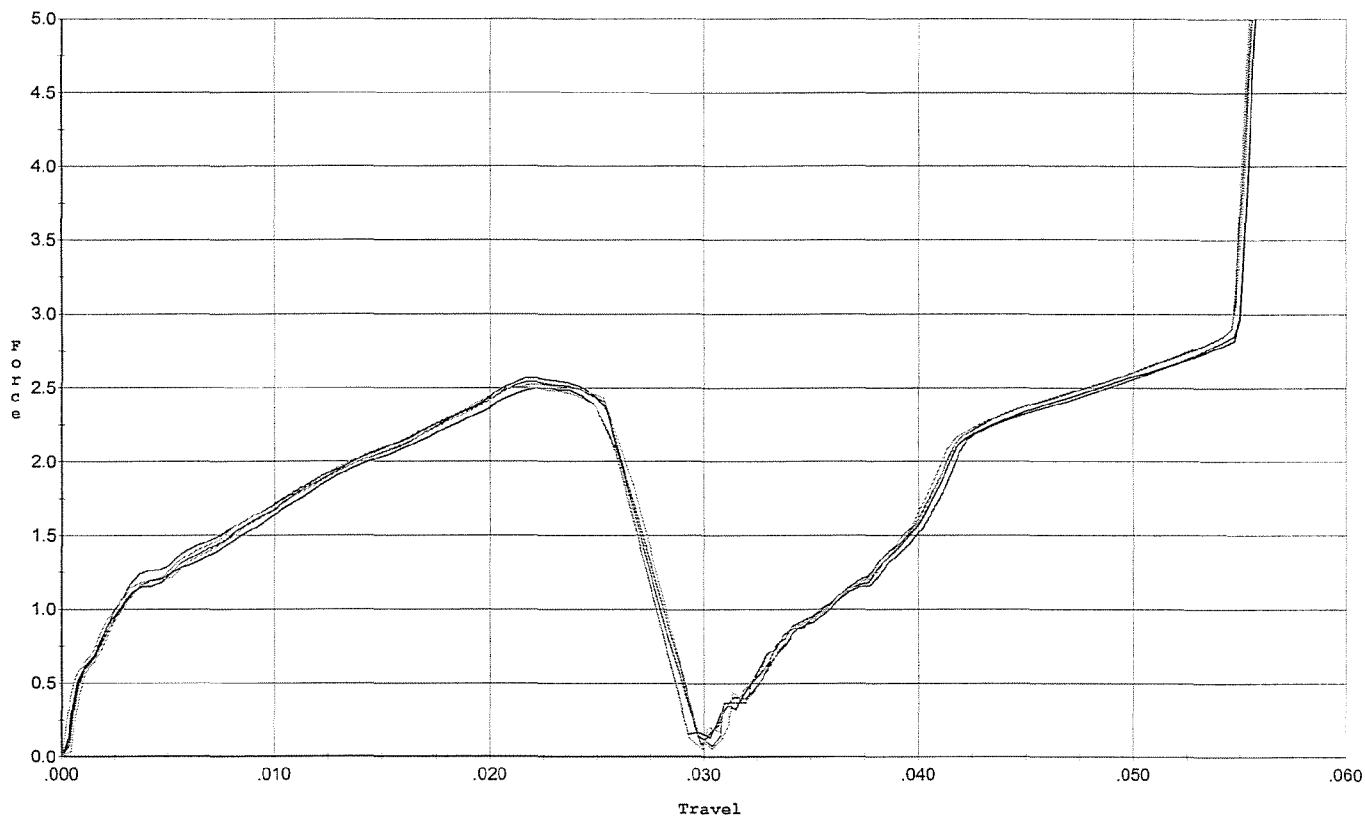
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.024	0.00	0.035	0.040		Set Trigger
2	2.647	0.024	0.00	0.035	0.041		Set Trigger
3	2.705	0.025	0.00	0.035	0.042		Set Trigger
4	2.562	0.027	0.00	0.035	0.043		Set Trigger
5	2.561	0.024	0.00	0.035	0.042		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50b



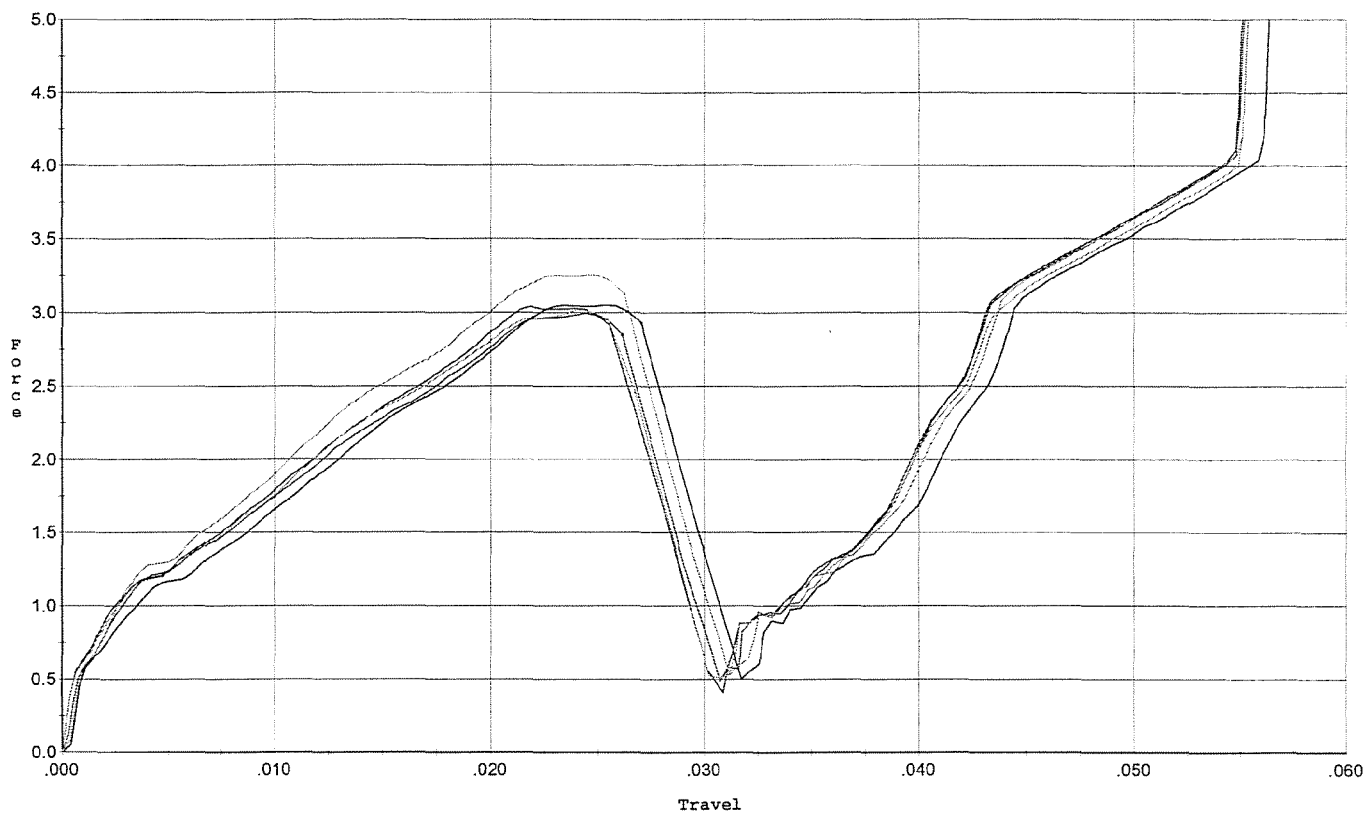
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.567	0.025	0.00	0.035	0.045		Set Trigger
2	2.497	0.026	0.00	0.035	0.044		Set Trigger
3	2.539	0.028	0.00	0.034	0.048		Set Trigger
4	2.526	0.027	0.00	0.035	0.046		Set Trigger
5	2.506	0.026	0.00	0.035	0.045		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75



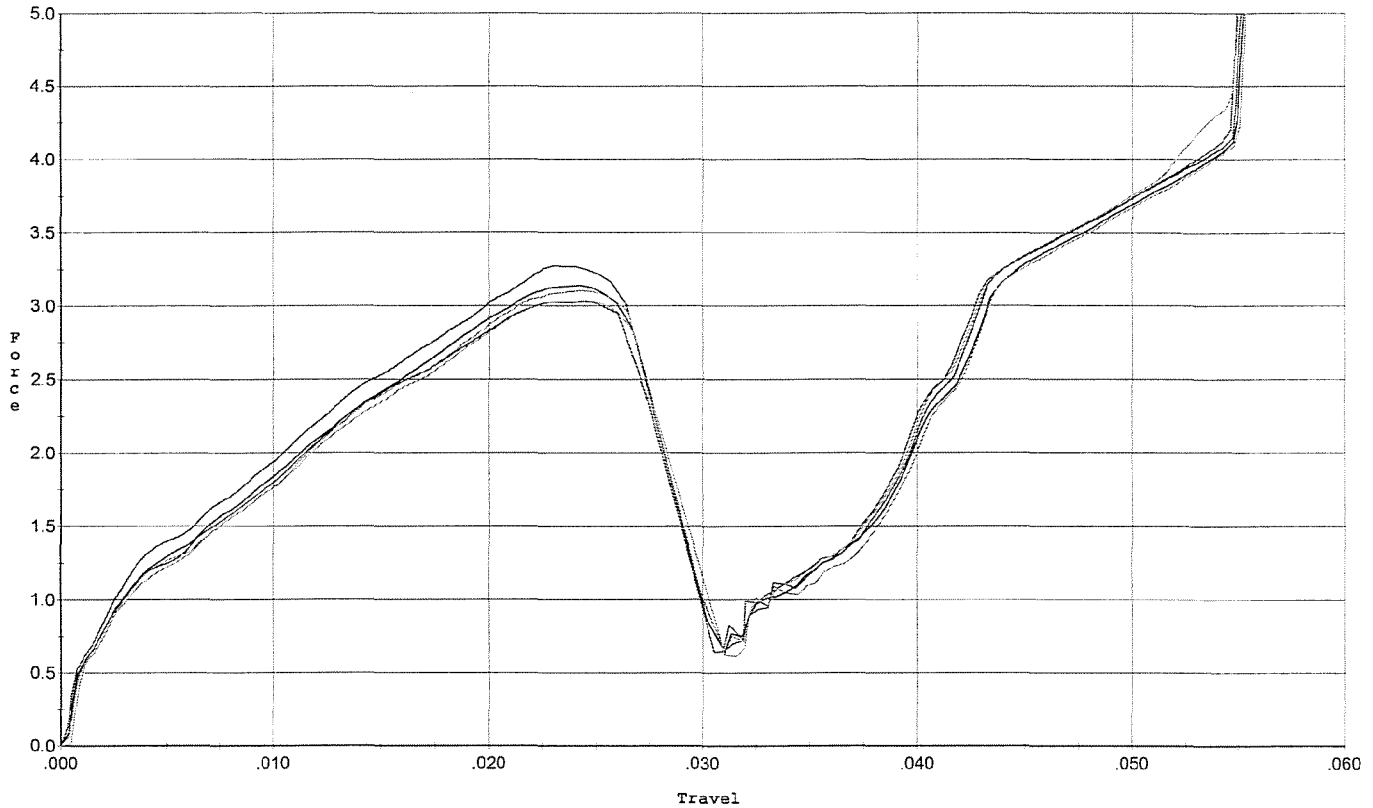
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.040	0.028	0.00	0.033	0.054		Set Trigger
2	3.050	0.027	0.00	0.033	0.052		Set Trigger
3	2.996	0.026	0.00	0.033	0.051		Set Trigger
4	3.016	0.027	0.00	0.033	0.053		Set Trigger
5	3.257	0.026	0.00	0.033	0.055		Set Trigger

A.3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75



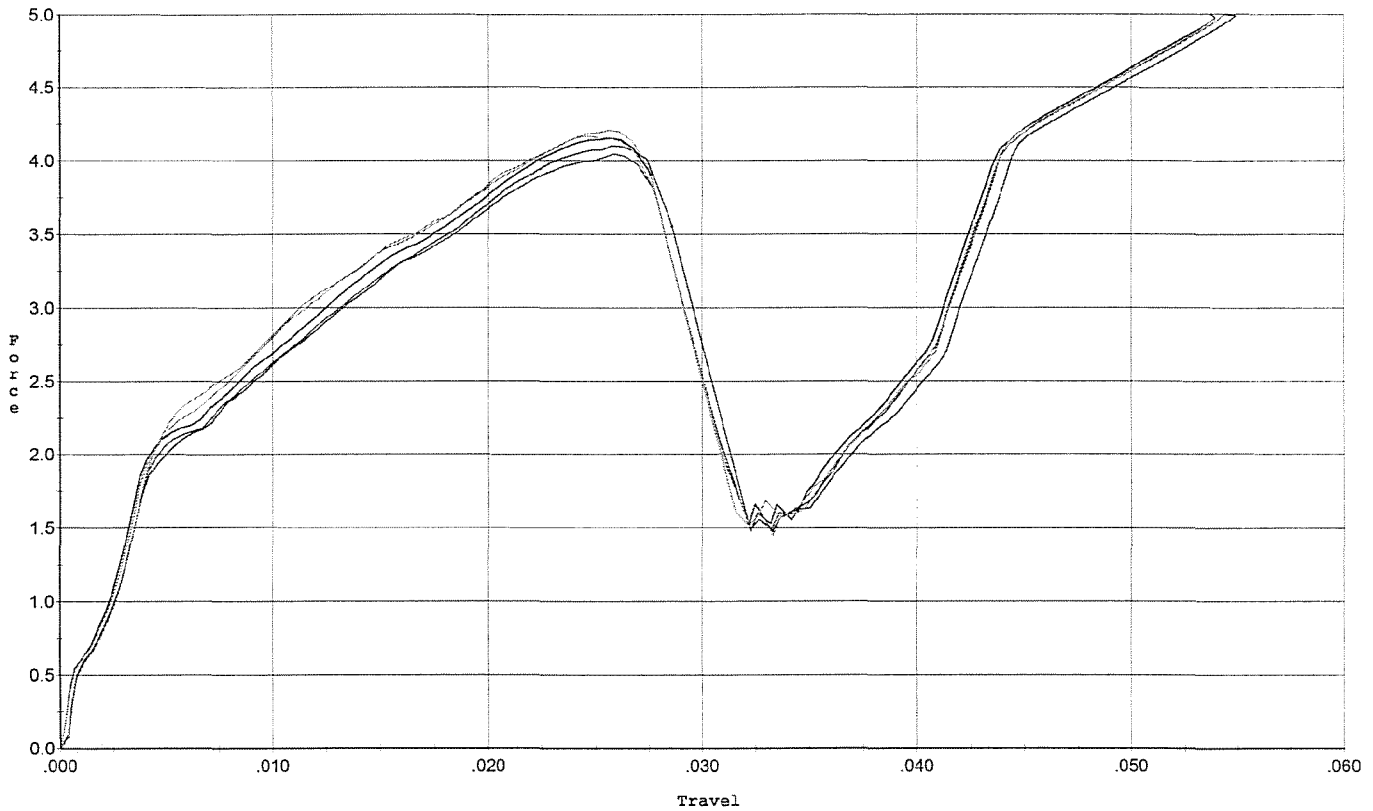
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.274	0.026	0.00	0.033	0.056		Set Trigger
2	3.139	0.027	0.00	0.033	0.054		Set Trigger
3	3.034	0.027	0.00	0.032	0.055		Set Trigger
4	3.034	0.027	0.00	0.032	0.053		Set Trigger
5	3.105	0.027	0.00	0.032	0.053		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



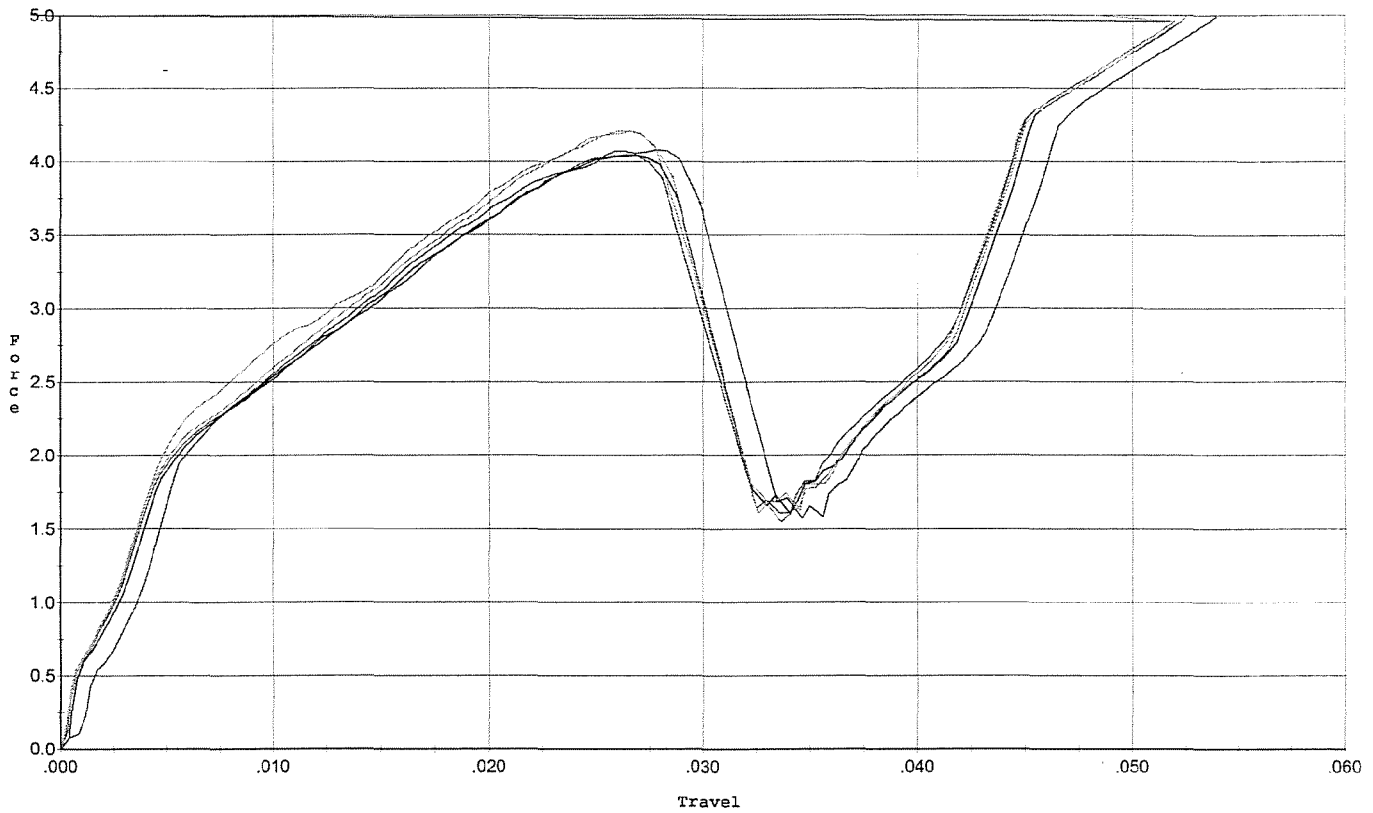
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.029	0.00	0.025	0.078		Set Trigger
2	4.153	0.028	0.00	0.025	0.077		Set Trigger
3	4.045	0.028	0.00	0.025	0.075		Set Trigger
4	4.167	0.028	0.00	0.025	0.078		Set Trigger
5	4.206	0.028	0.00	0.025	0.078		Set Trigger

A4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



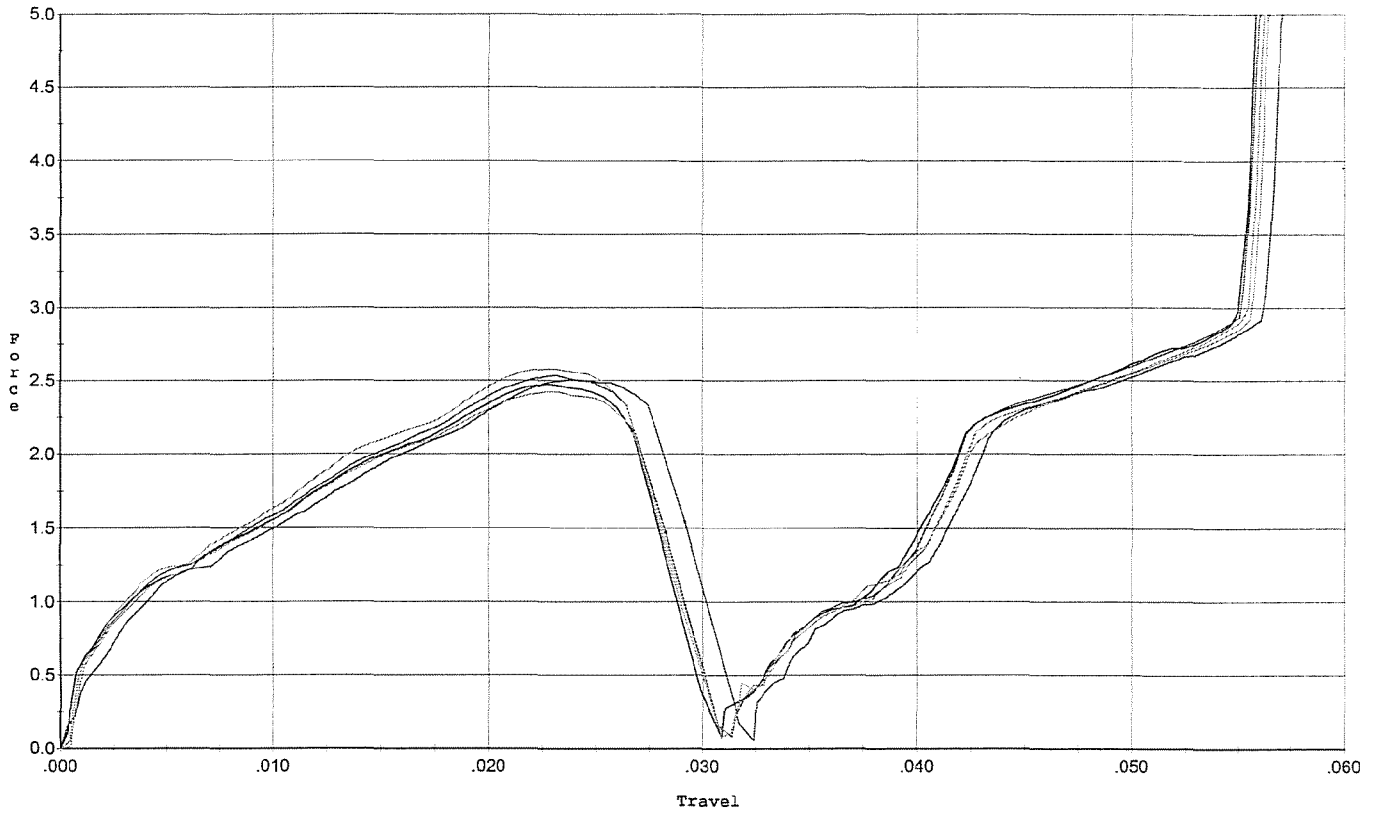
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.030	0.00	0.025	0.080		Set Trigger
2	4.039	0.029	0.00	0.025	0.078		Set Trigger
3	4.042	0.028	0.00	0.025	0.076		Set Trigger
4	4.211	0.029	0.00	0.024	0.079		Set Trigger
5	4.209	0.029	0.00	0.025	0.083		Set Trigger

A 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: ~~Reset~~ to 2.5 lbs +/- .50 lb for final test



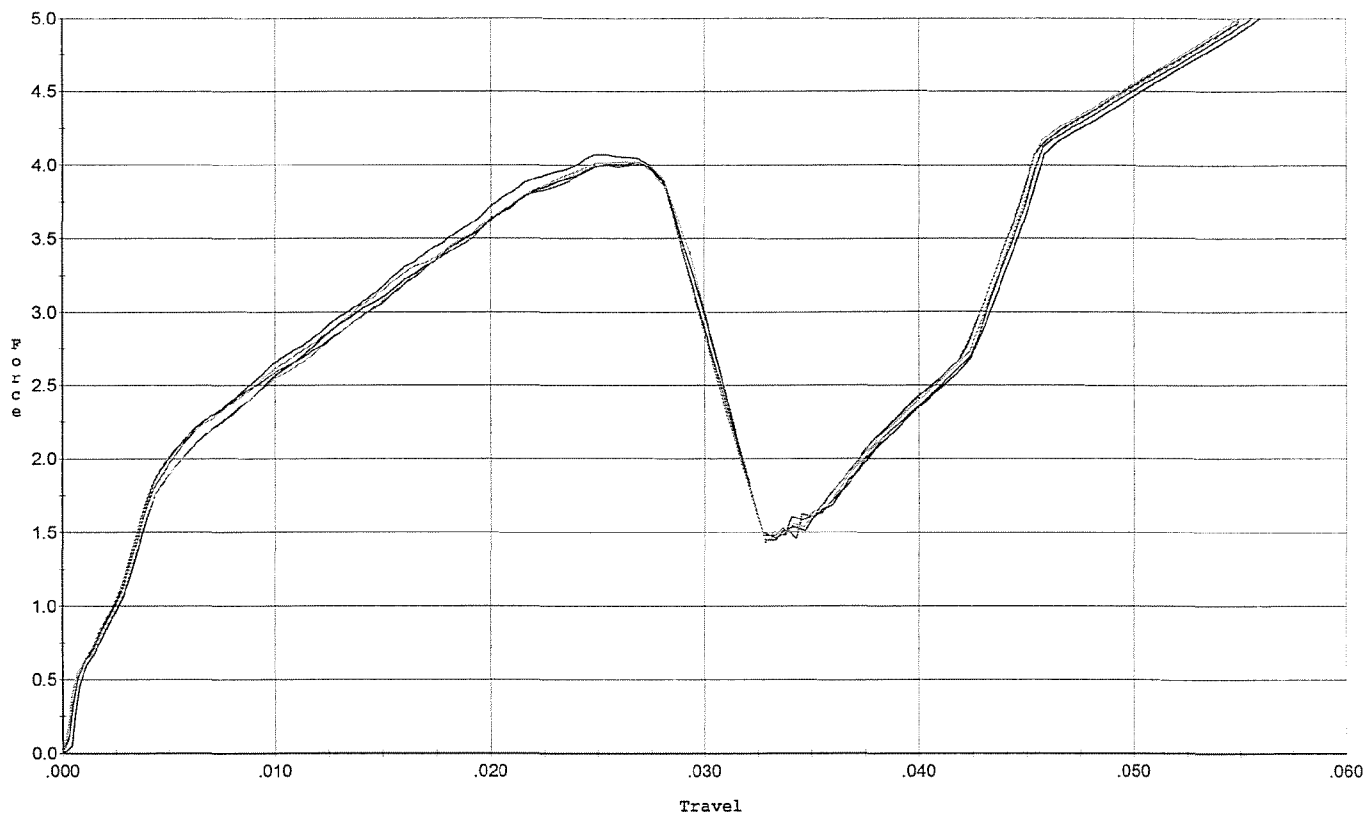
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.029	0.00	0.034	0.049		Set Trigger
2	2.474	0.027	0.00	0.034	0.045		Set Trigger
3	2.534	0.028	0.00	0.034	0.048		Set Trigger
4	2.580	0.026	0.00	0.035	0.047		Set Trigger
5	2.424	0.027	0.00	0.035	0.045		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.028	0.00	0.026	0.077		Set Trigger
2	4.021	0.030	0.00	0.026	0.080		Set Trigger
3	4.006	0.028	0.00	0.026	0.076		Set Trigger
4	4.026	0.029	0.00	0.026	0.079		Set Trigger
5	4.023	0.028	0.00	0.026	0.077		Set Trigger

A-4.03