

G 6868469

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

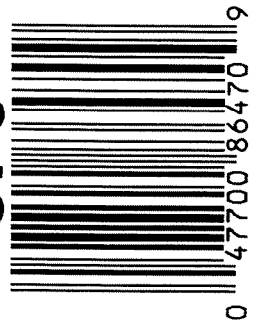
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6868469

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6868469

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-28-09	SPD
430	ASSEMBLE TO STOCK		7-28-09	SP
440	PROOF		7-28-09	SPD
460	CHECK HEADSPACE	MAG 15 - FLUX	7-28-09	SPD
470	DIS-ASSEMBLE ACTION	- 1000	7-28-09	SPD
472	SERIALIZE BOLT HANDLE		7-29-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATION	7/31/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-31-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-29-09	SP
520	GOFF BLAST BBL / REC		7/31/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

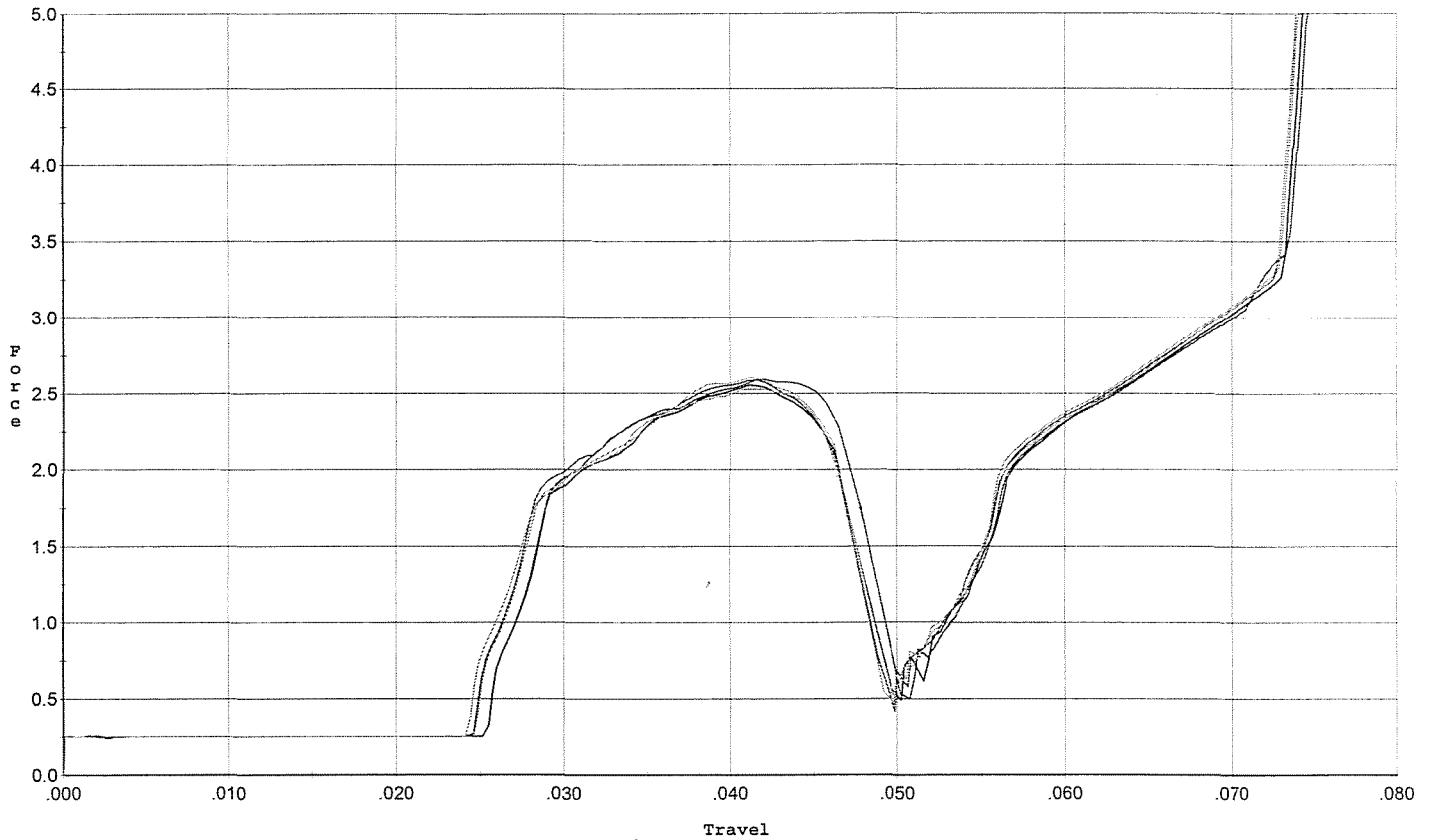
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>22</u>	<u>22</u>	<u>22</u>	8/27/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7.9</u>	<u>7.9</u>	<u>7.9</u>	8/27/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	8/27/09	RB		
	J) ASSEMBLE STOCK					8-24-09	RP		
	K) ASSEMBLE SWIVEL STUDS					8/27/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		8-26-09	L.P.N.		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-26-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/27/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u>	<u>2.67</u>	<u>2.66</u>	<u>2.71</u>	<u>2.62</u>	8/27/09	RB
	C) FUNCTION					8/27/09	RB		
690	PACK					8-28-09	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



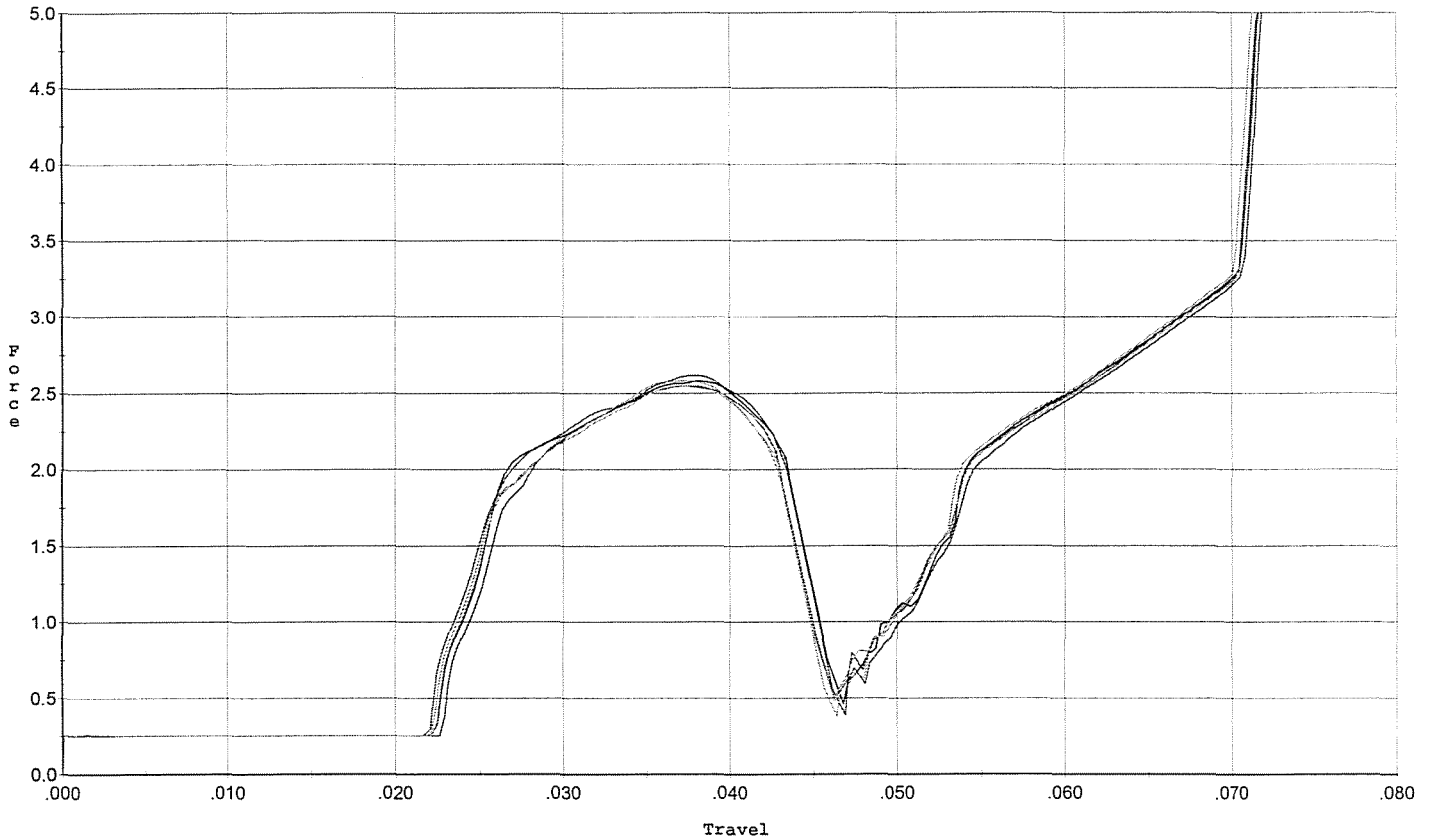
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.048	0.026	0.031	0.054		Set Trigger
2	2.555	0.046	0.026	0.031	0.050		Set Trigger
3	2.591	0.046	0.025	0.031	0.052		Set Trigger
4	2.602	0.046	0.025	0.031	0.052		Set Trigger
5	2.529	0.047	0.024	0.031	0.052		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



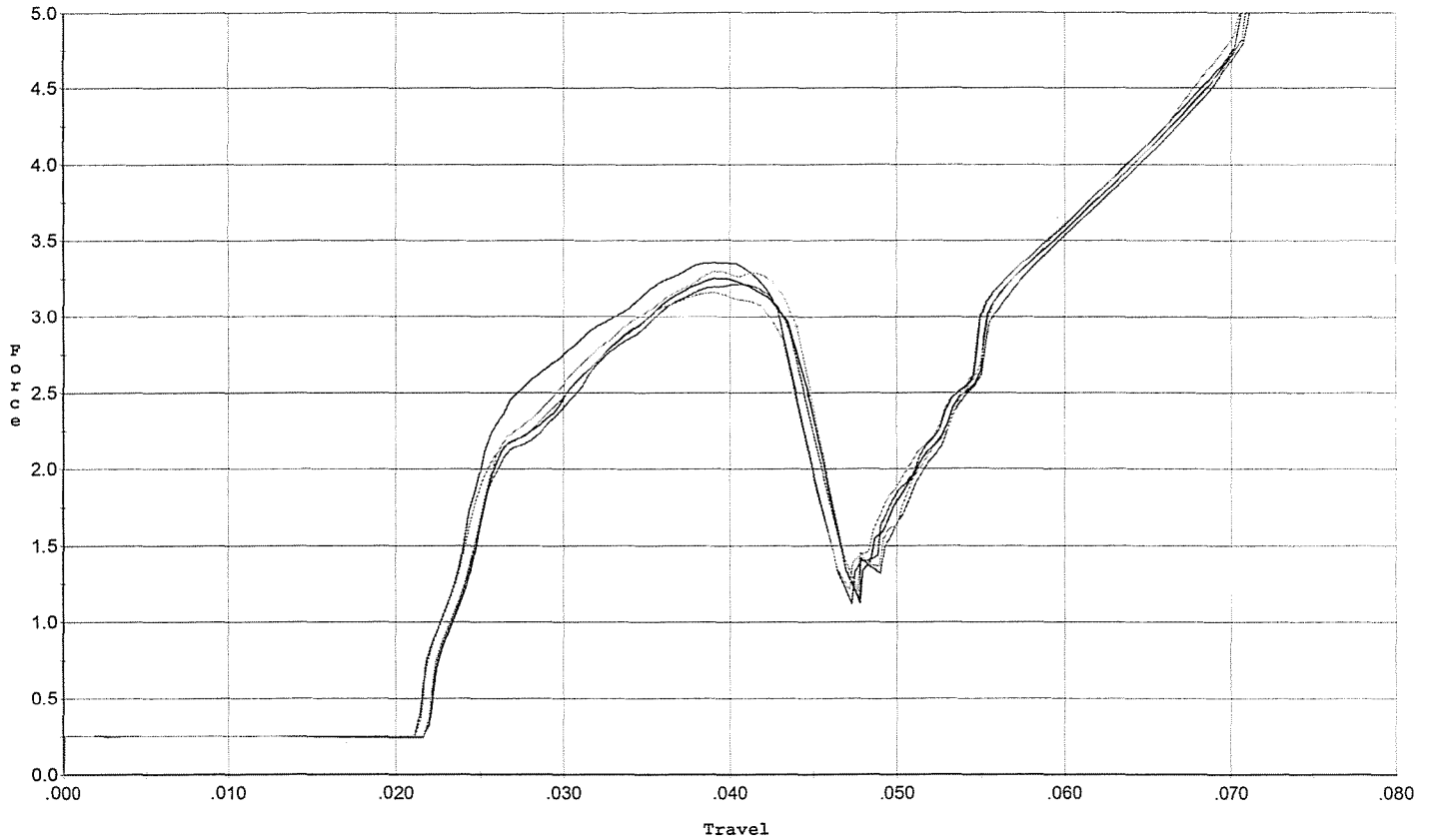
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.043	0.023	0.032	0.050		Set Trigger
2	2.582	0.043	0.022	0.031	0.050		Set Trigger
3	2.547	0.043	0.022	0.032	0.050		Set Trigger
4	2.550	0.043	0.022	0.032	0.049		Set Trigger
5	2.582	0.043	0.022	0.031	0.049		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



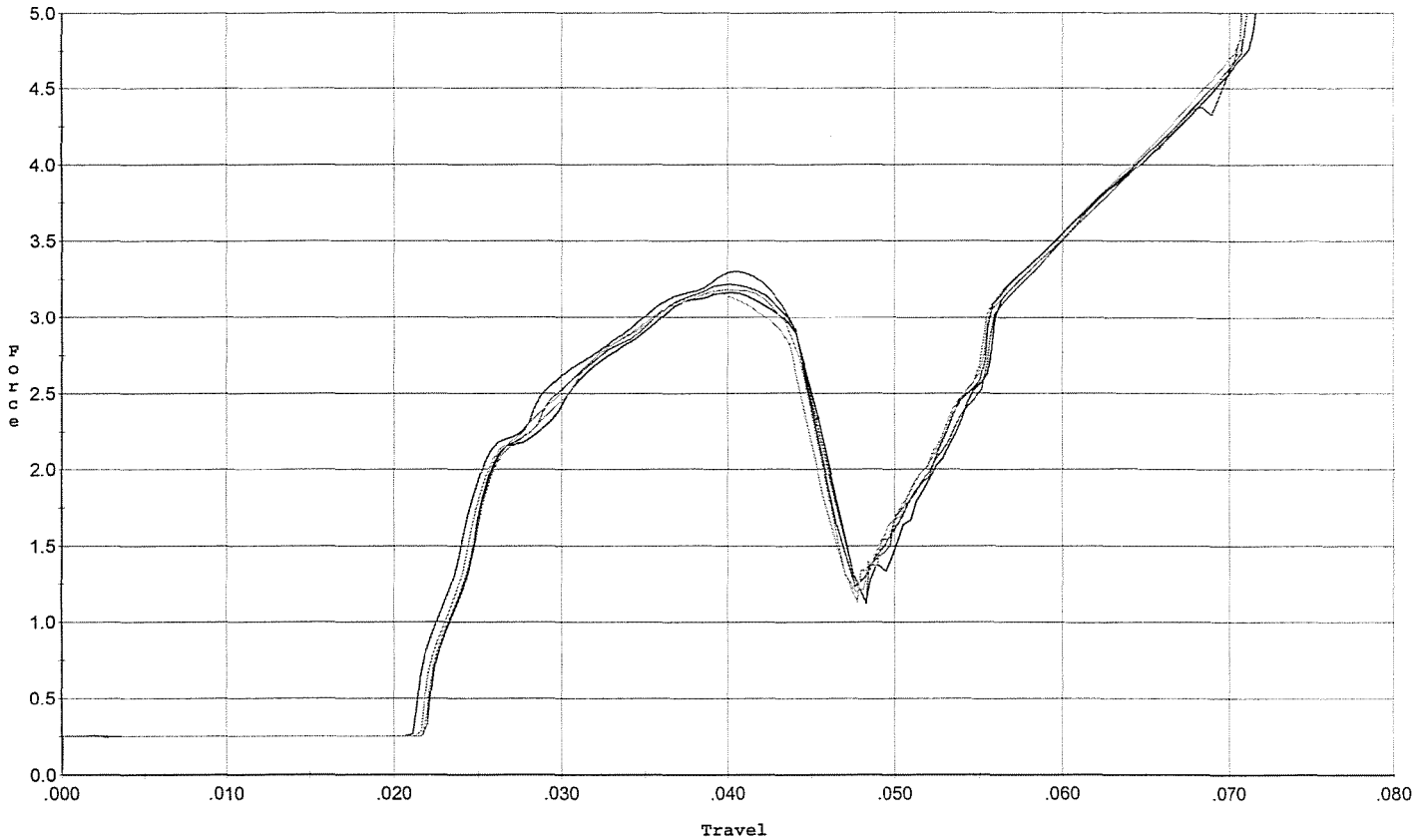
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.355	0.043	0.021	0.029	0.064		Set Trigger
2	3.254	0.045	0.022	0.029	0.063		Set Trigger
3	3.215	0.044	0.022	0.029	0.061		Set Trigger
4	3.303	0.044	0.022	0.029	0.064		Set Trigger
5	3.160	0.043	0.021	0.029	0.060		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



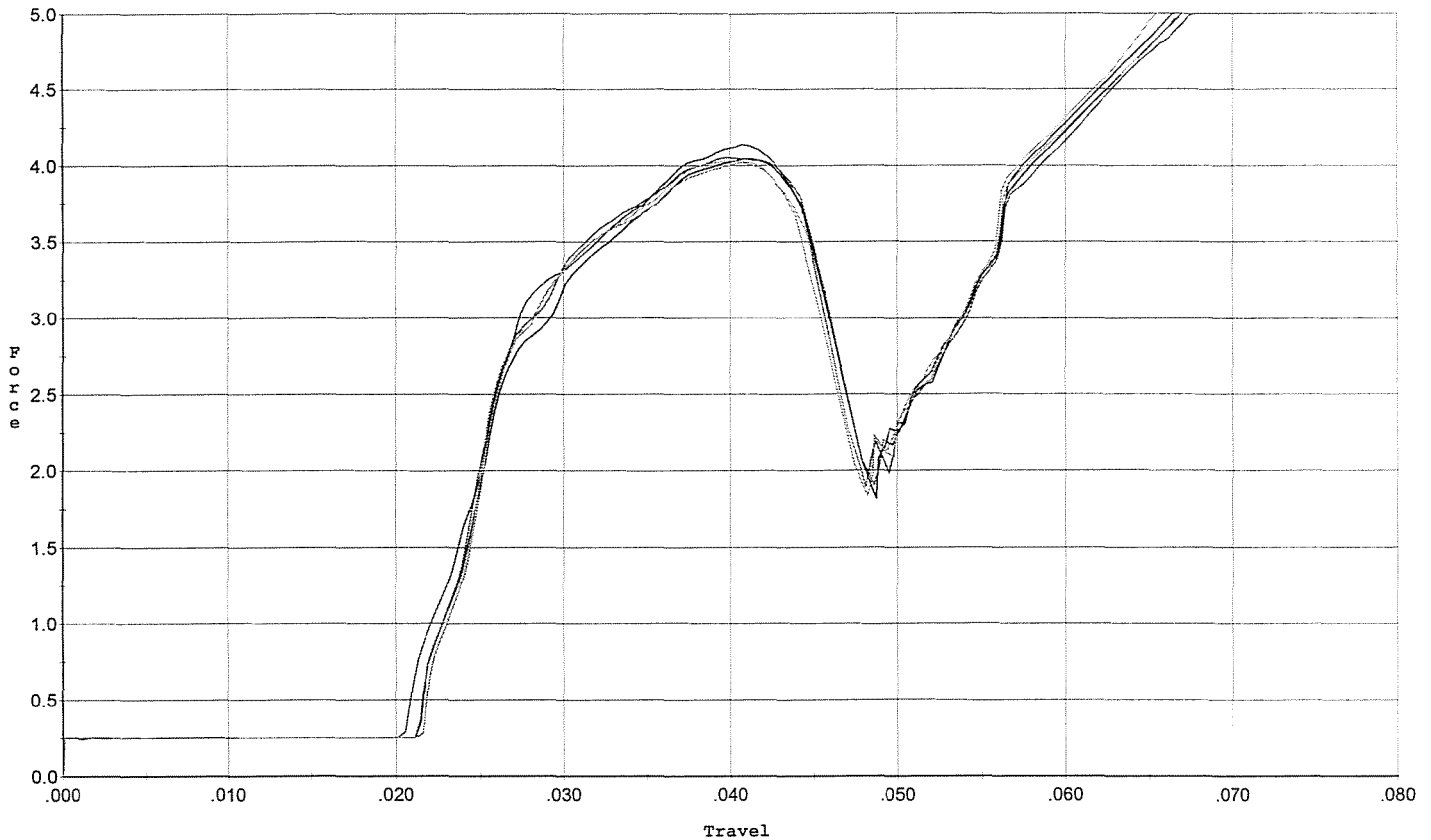
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.304	0.044	0.021	0.029	0.065		Set Trigger
2	3.164	0.045	0.022	0.029	0.064		Set Trigger
3	3.218	0.044	0.022	0.029	0.063		Set Trigger
4	3.161	0.044	0.022	0.029	0.062		Set Trigger
5	3.180	0.044	0.022	0.029	0.063		Set Trigger

A-3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



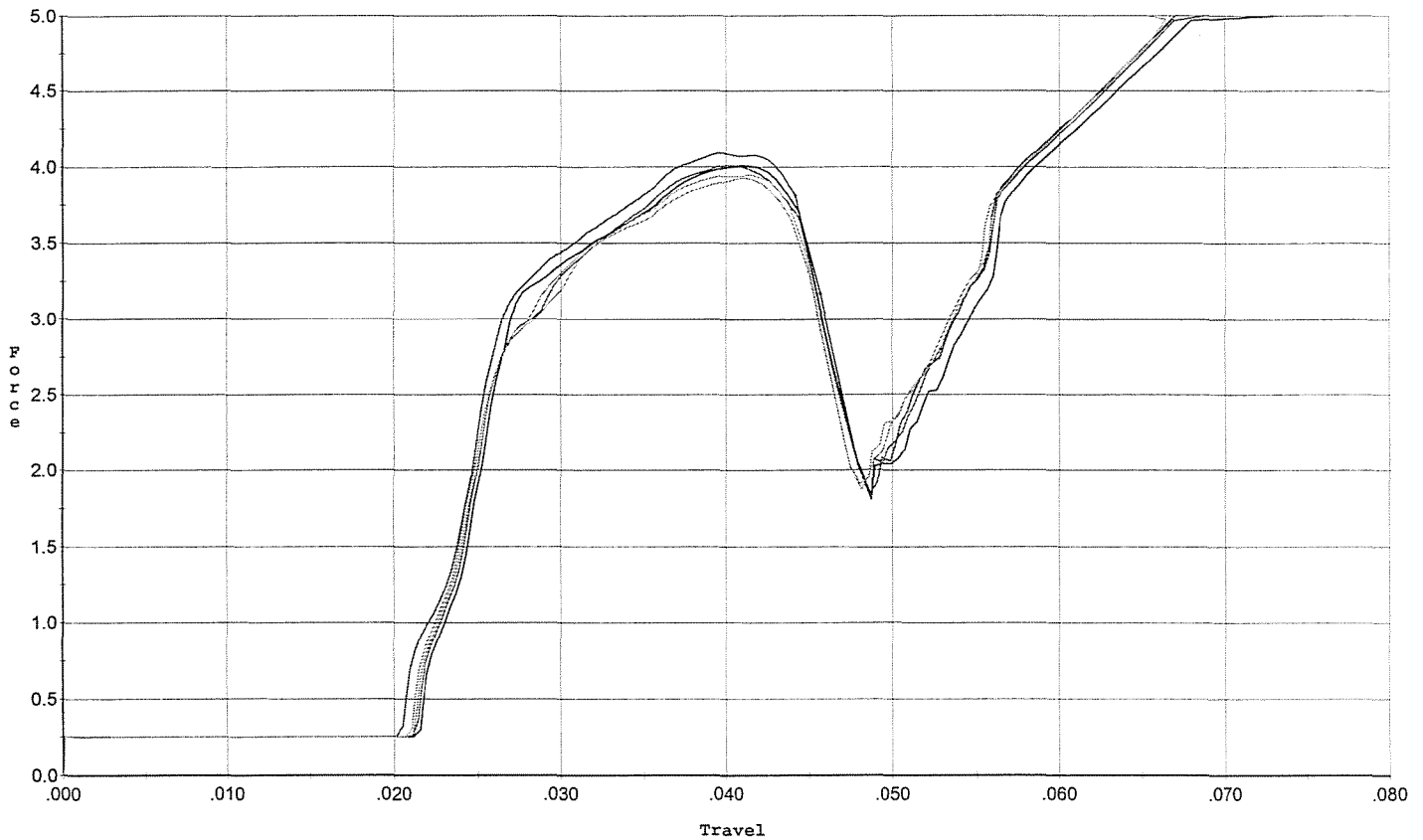
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.044	0.021	0.026	0.081		Set Trigger
2	4.045	0.046	0.021	0.027	0.082		Set Trigger
3	4.055	0.046	0.021	0.026	0.083		Set Trigger
4	4.030	0.045	0.022	0.027	0.079		Set Trigger
5	4.023	0.045	0.022	0.026	0.081		Set Trigger

A 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



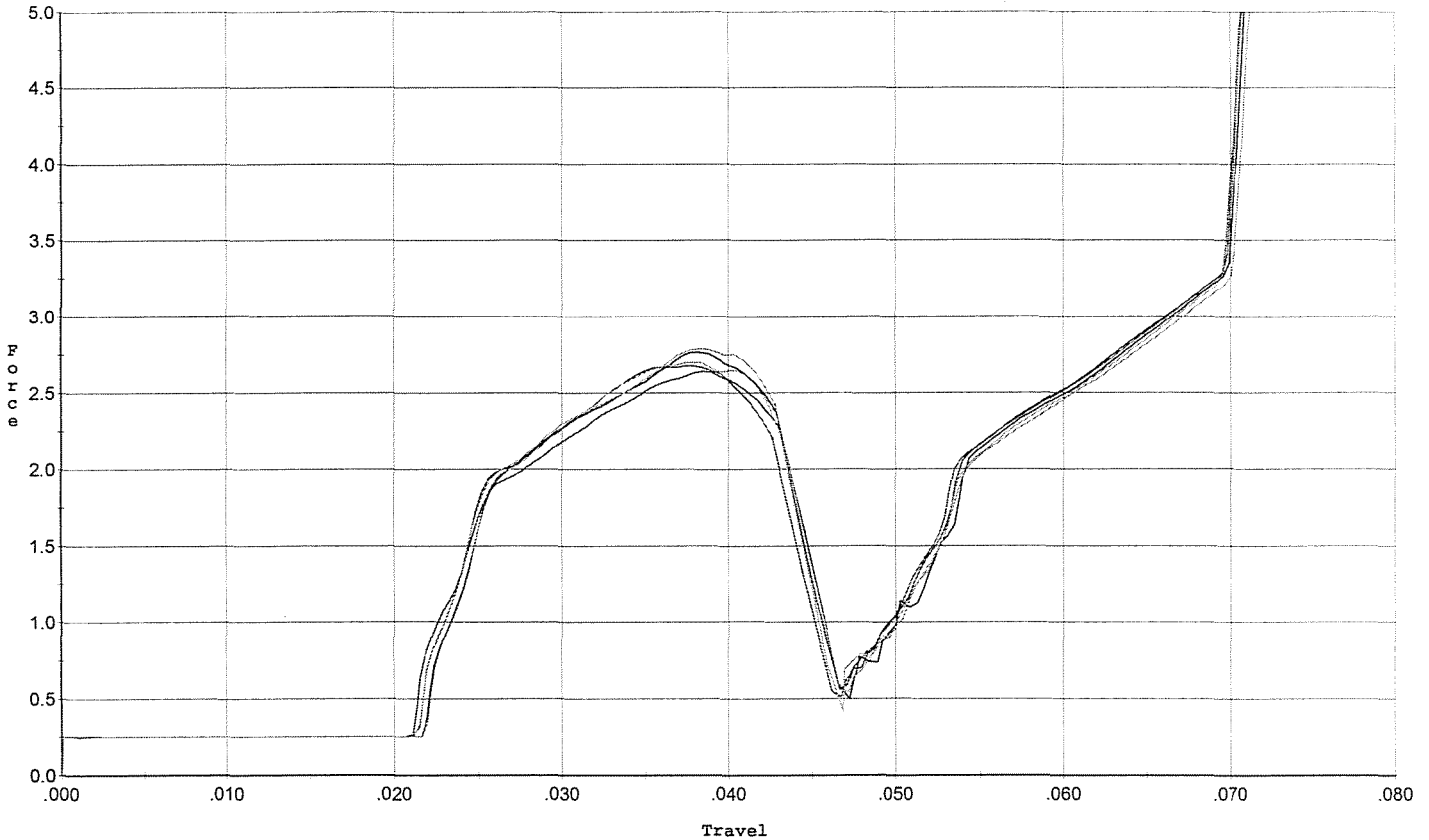
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.044	0.021	0.026	0.082		Set Trigger
2	4.009	0.046	0.022	0.026	0.082		Set Trigger
3	4.011	0.044	0.021	0.026	0.079		Set Trigger
4	3.950	0.045	0.021	0.026	0.080		Set Trigger
5	3.930	0.045	0.021	0.026	0.080		Set Trigger

A-3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



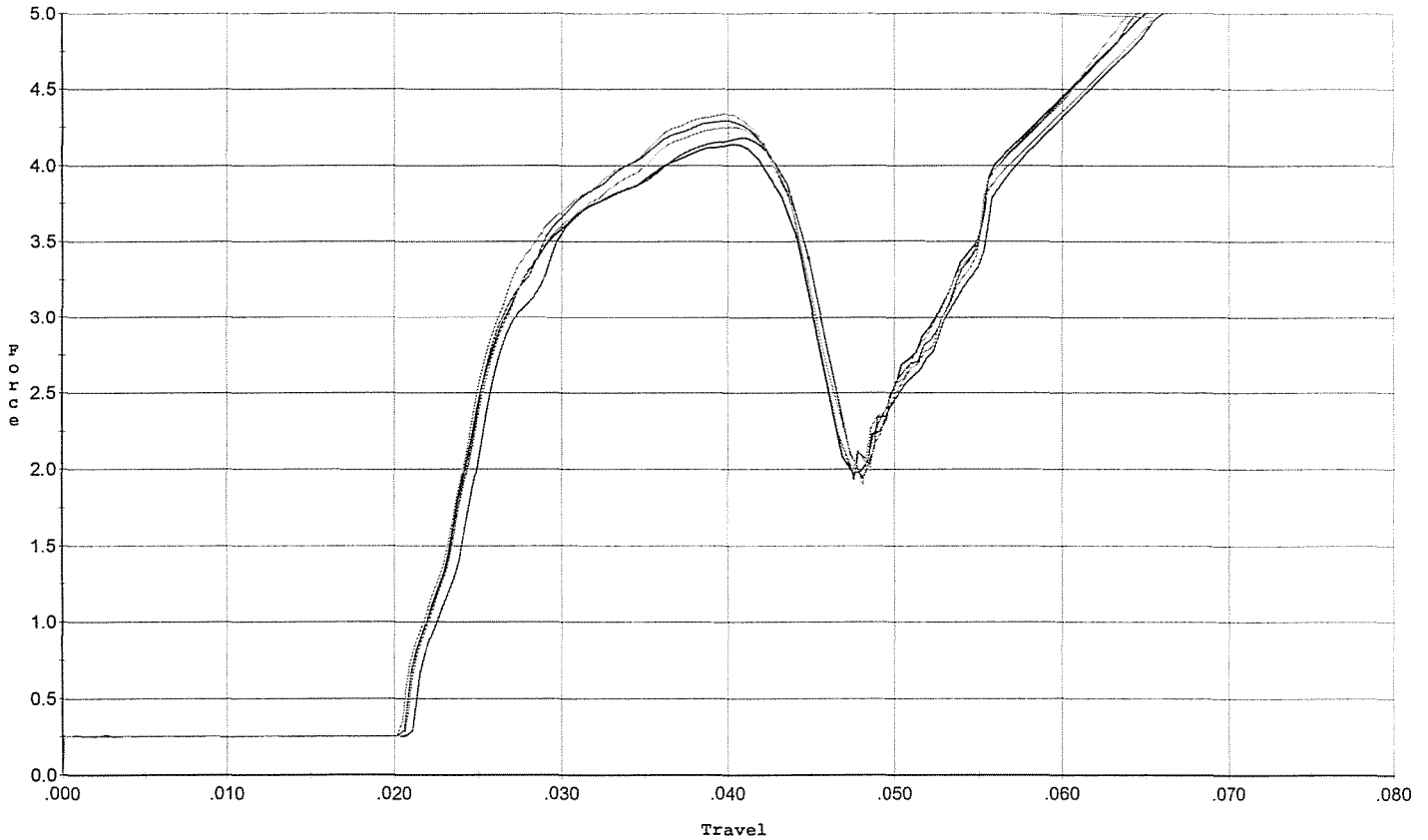
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.043	0.021	0.031	0.052		Set Trigger
2	2.765	0.045	0.022	0.030	0.055		Set Trigger
3	2.676	0.043	0.022	0.031	0.052		Set Trigger
4	2.697	0.043	0.022	0.030	0.053		Set Trigger
5	2.788	0.043	0.022	0.031	0.053		Set Trigger

A-271

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.179	0.045	0.021	0.026	0.083		Set Trigger
2	4.141	0.044	0.021	0.026	0.083		Set Trigger
3	4.297	0.044	0.021	0.026	0.084		Set Trigger
4	4.250	0.044	0.021	0.026	0.083		Set Trigger
5	4.339	0.044	0.020	0.026	0.085		Set Trigger

A 4.24