

66868476

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

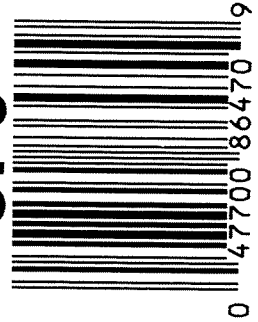
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6868476

UPC

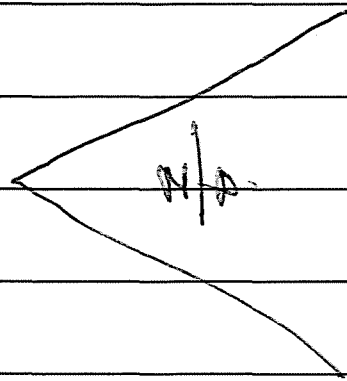


GUN SERIAL #

G 6868476

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE		7-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR P	7/18/09	P
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	AWO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

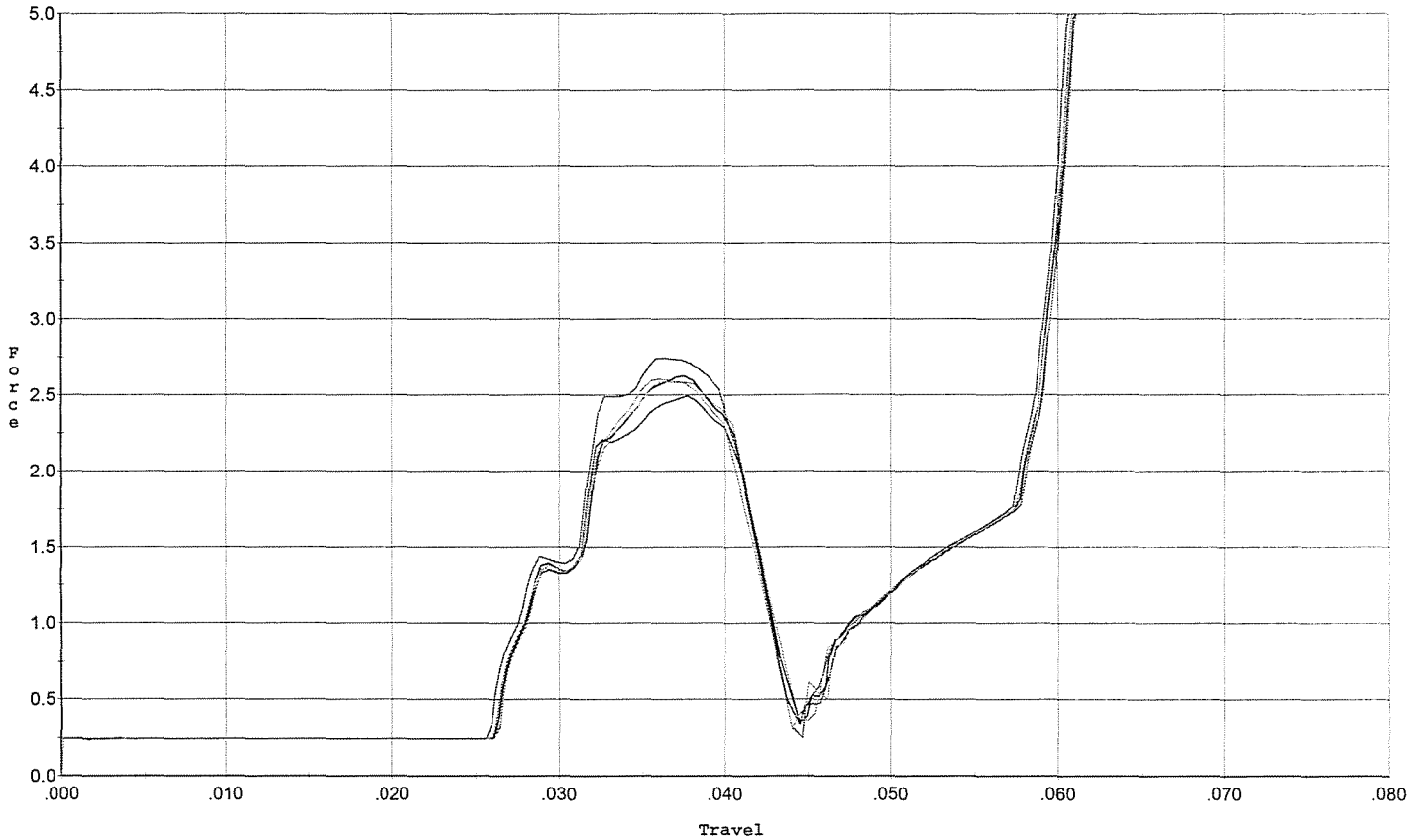
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3%</u>	<u>3%</u>	<u>3%</u>	8/24/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6%</u>	<u>6%</u>	<u>6%</u>	8/24/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	8/24/09	RB		
	J) ASSEMBLE STOCK					8-13-09	21N		
	K) ASSEMBLE SWIVEL STUDS					8/24/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-17-09	21N		
			<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-17-09	PSN		
670	FINAL INSPECTION A) HEADSPACE					8/24/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u>	<u>2.22</u>	<u>2.29</u>	<u>2.30</u>	<u>2.31</u>	8/24/09	RB
	C) FUNCTION					8/24/09	RB		
690	PACK					8/24/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



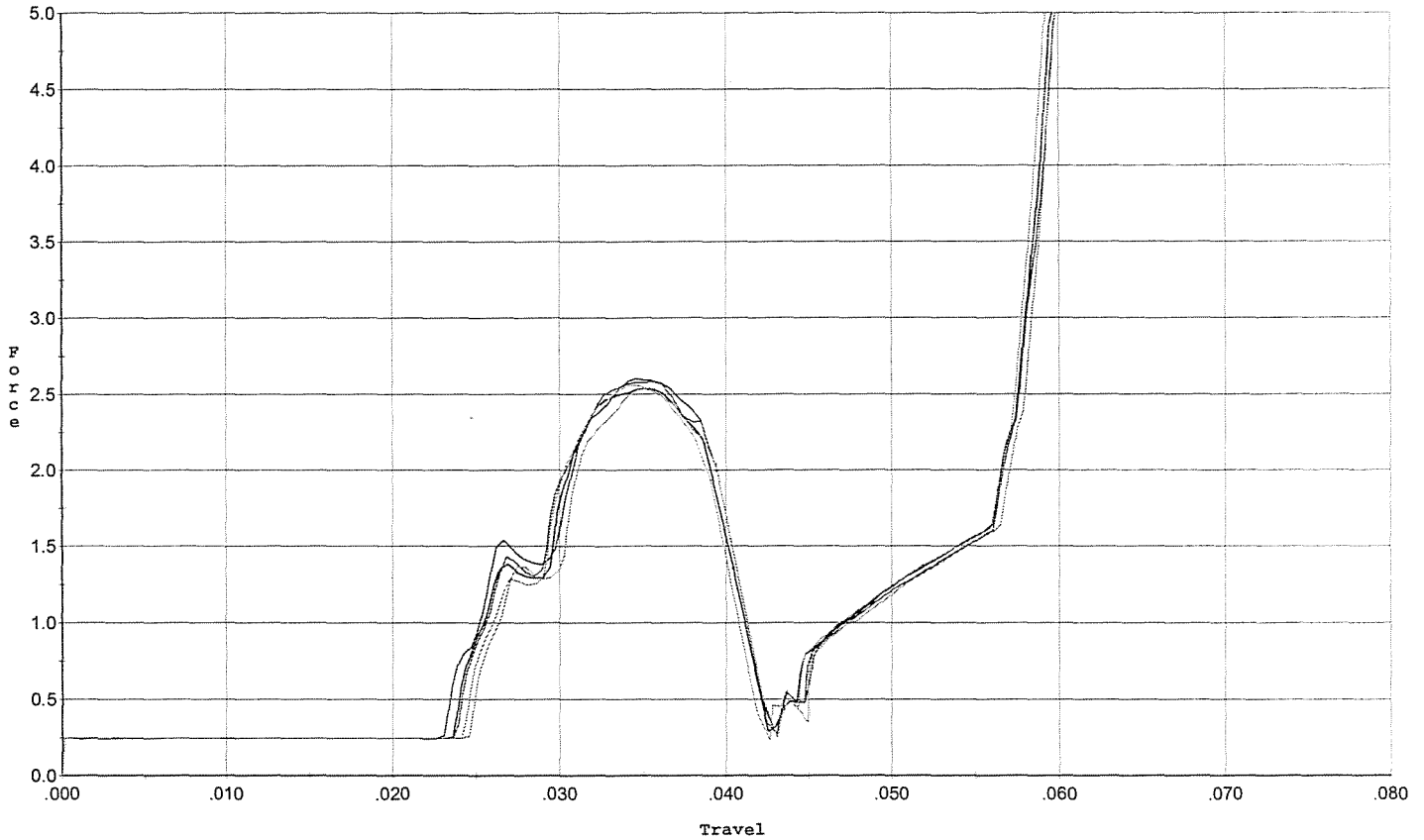
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.041	0.027	0.027	0.035		Set Trigger
2	2.626	0.041	0.026	0.026	0.035		Set Trigger
3	2.743	0.041	0.026	0.026	0.038		Set Trigger
4	2.585	0.040	0.026	0.026	0.035		Set Trigger
5	2.605	0.042	0.026	0.026	0.036		Set Trigger

A2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



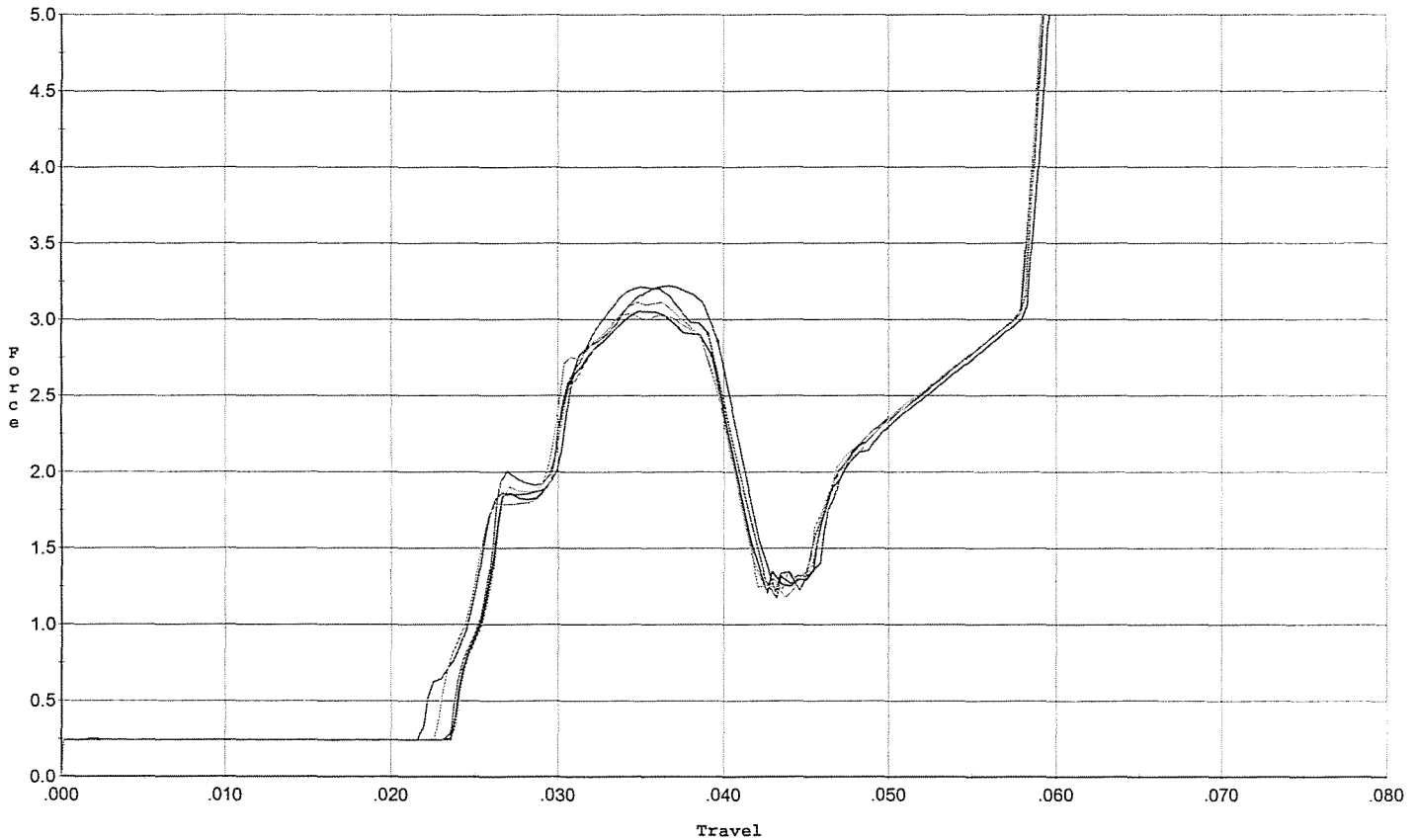
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.039	0.023	0.025	0.037		Set Trigger
2	2.537	0.040	0.024	0.025	0.037		Set Trigger
3	2.585	0.039	0.024	0.026	0.036		Set Trigger
4	2.559	0.039	0.024	0.026	0.034		Set Trigger
5	2.534	0.039	0.025	0.026	0.034		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



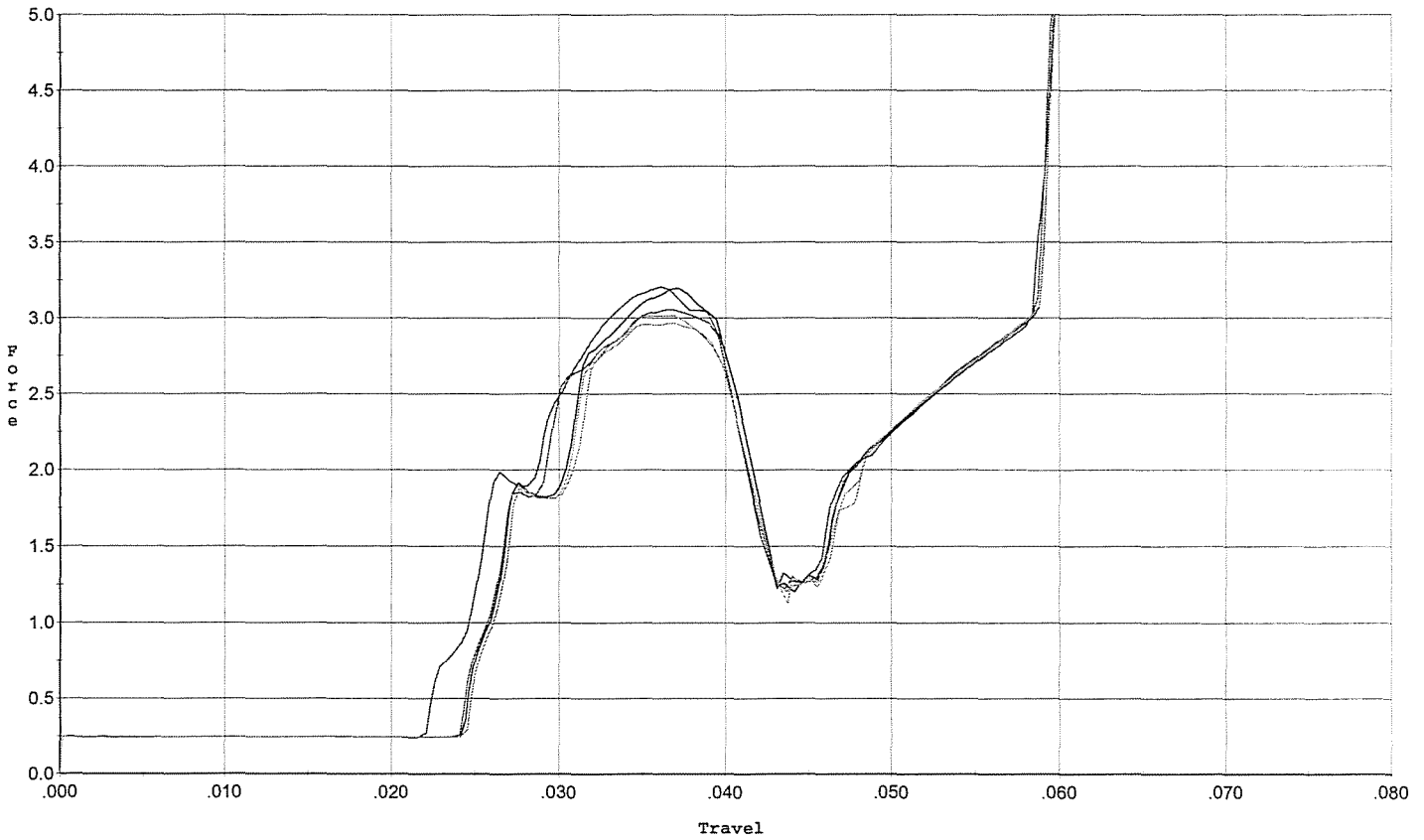
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.040	0.022	0.024	0.047		Set Trigger
2	3.055	0.039	0.024	0.024	0.044		Set Trigger
3	3.215	0.039	0.024	0.024	0.045		Set Trigger
4	3.038	0.040	0.024	0.024	0.044		Set Trigger
5	3.112	0.040	0.023	0.024	0.045		Set Trigger

A 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



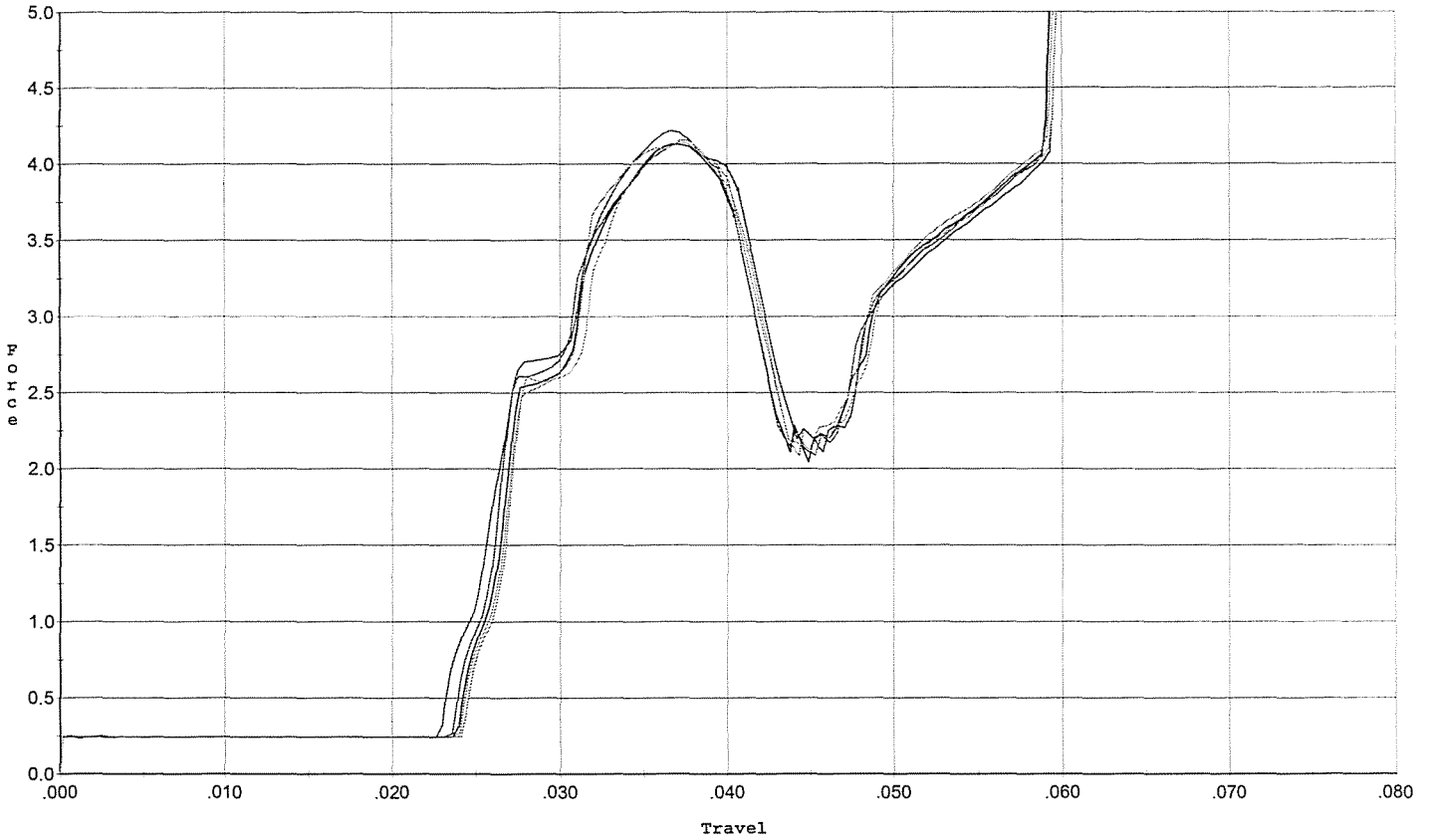
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.040	0.022	0.024	0.048		Set Trigger
2	3.197	0.041	0.024	0.024	0.046		Set Trigger
3	3.054	0.040	0.024	0.025	0.044		Set Trigger
4	2.966	0.040	0.025	0.025	0.043		Set Trigger
5	3.018	0.040	0.025	0.025	0.043		Set Trigger

A3-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



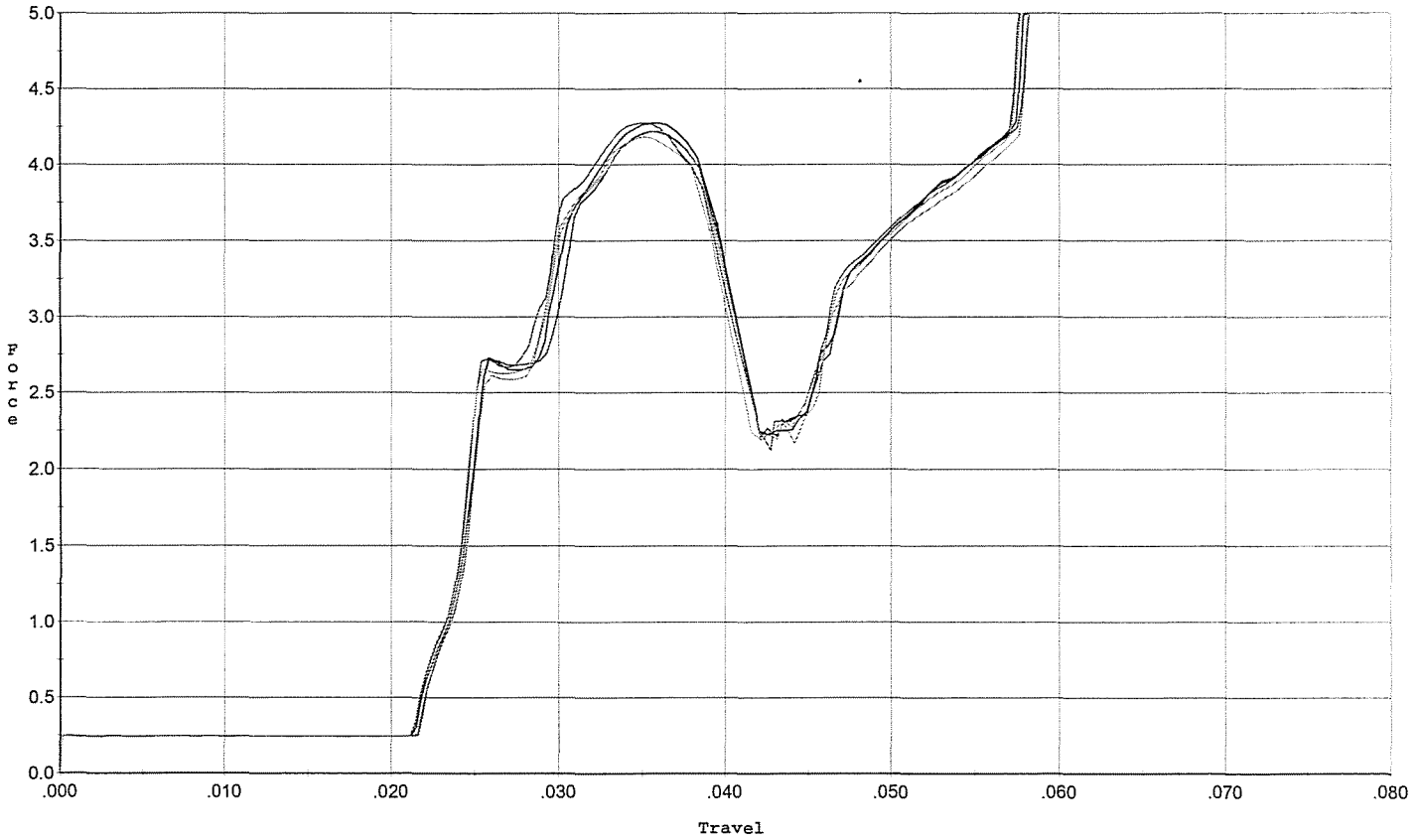
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.041	0.023	0.023	0.062		Set Trigger
2	4.129	0.040	0.024	0.023	0.059		Set Trigger
3	4.217	0.040	0.024	0.023	0.060		Set Trigger
4	4.139	0.041	0.024	0.023	0.060		Set Trigger
5	4.153	0.042	0.024	0.022	0.062		Set Trigger

A-4-15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



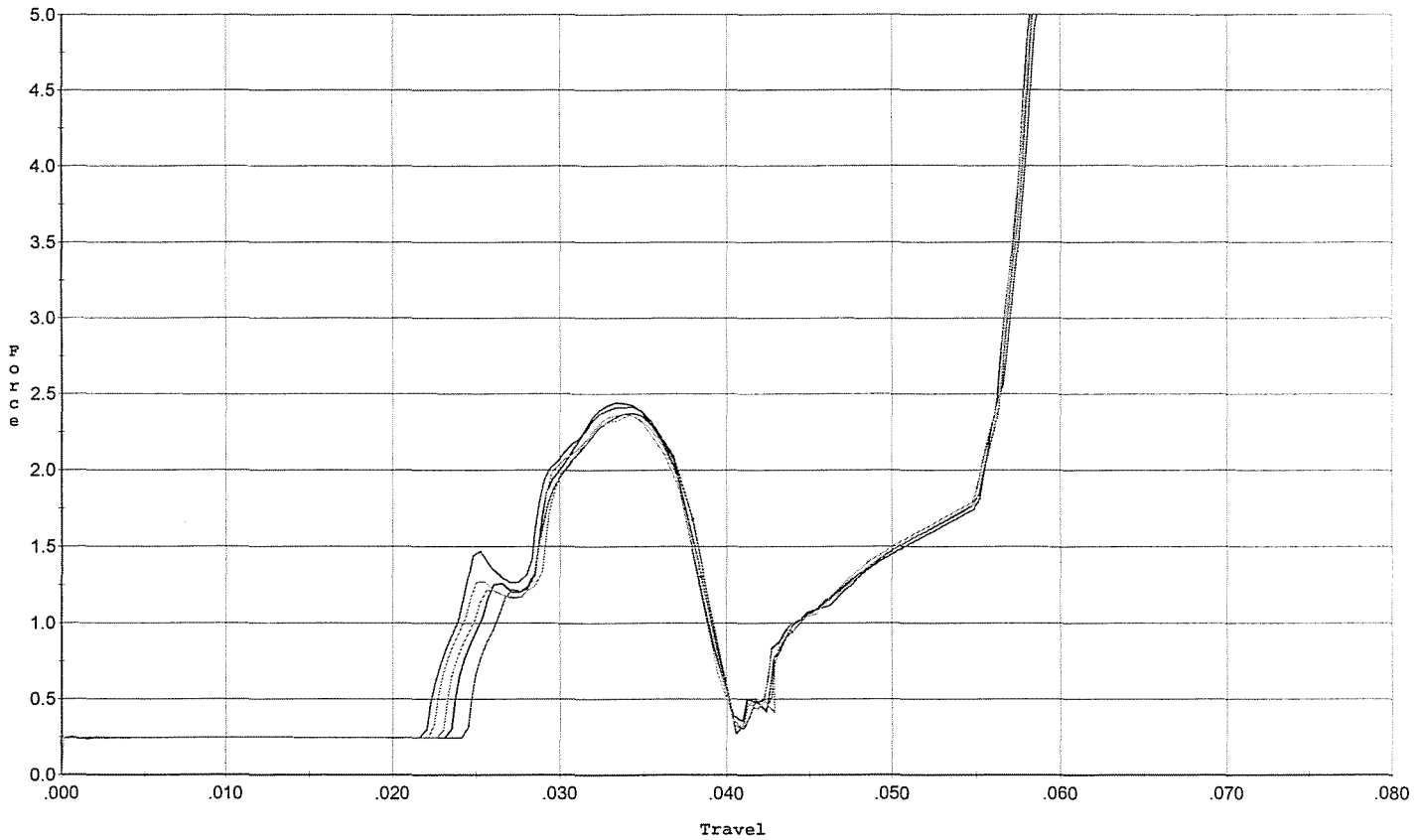
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.040	0.022	0.022	0.062		Set Trigger
2	4.275	0.040	0.022	0.022	0.063		Set Trigger
3	4.274	0.039	0.021	0.022	0.062		Set Trigger
4	4.185	0.039	0.021	0.022	0.061		Set Trigger
5	4.226	0.040	0.022	0.022	0.063		Set Trigger

A 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



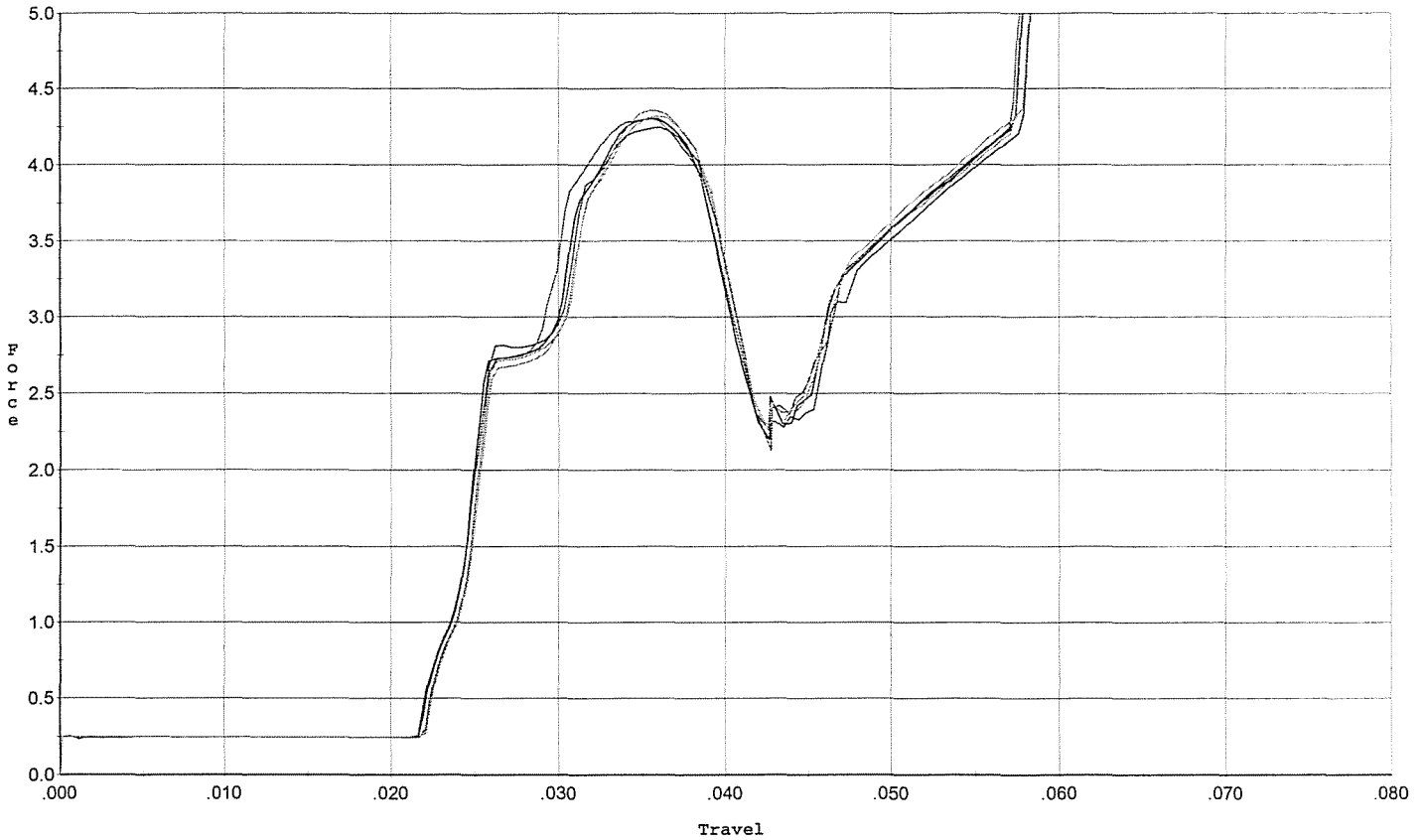
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.039	0.022	0.026	0.034		Set Trigger
2	2.442	0.037	0.024	0.026	0.031		Set Trigger
3	2.373	0.038	0.025	0.026	0.030		Set Trigger
4	2.358	0.037	0.023	0.027	0.031		Set Trigger
5	2.364	0.037	0.022	0.026	0.031		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.040	0.022	0.022	0.062		Set Trigger
2	4.303	0.039	0.022	0.022	0.060		Set Trigger
3	4.305	0.039	0.022	0.022	0.060		Set Trigger
4	4.319	0.039	0.022	0.022	0.061		Set Trigger
5	4.354	0.039	0.022	0.022	0.061		Set Trigger

A-4.30