

G 6869804

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



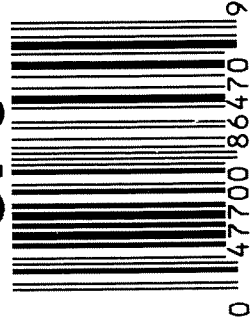
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869804

UPC



BM FORM

GUN SERIAL #

G 686 9804

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION		7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7-28-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	AWD
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7-28-09	SP
540	APPLY COATINGS (BARREL ACTION)		8/13	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-19-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

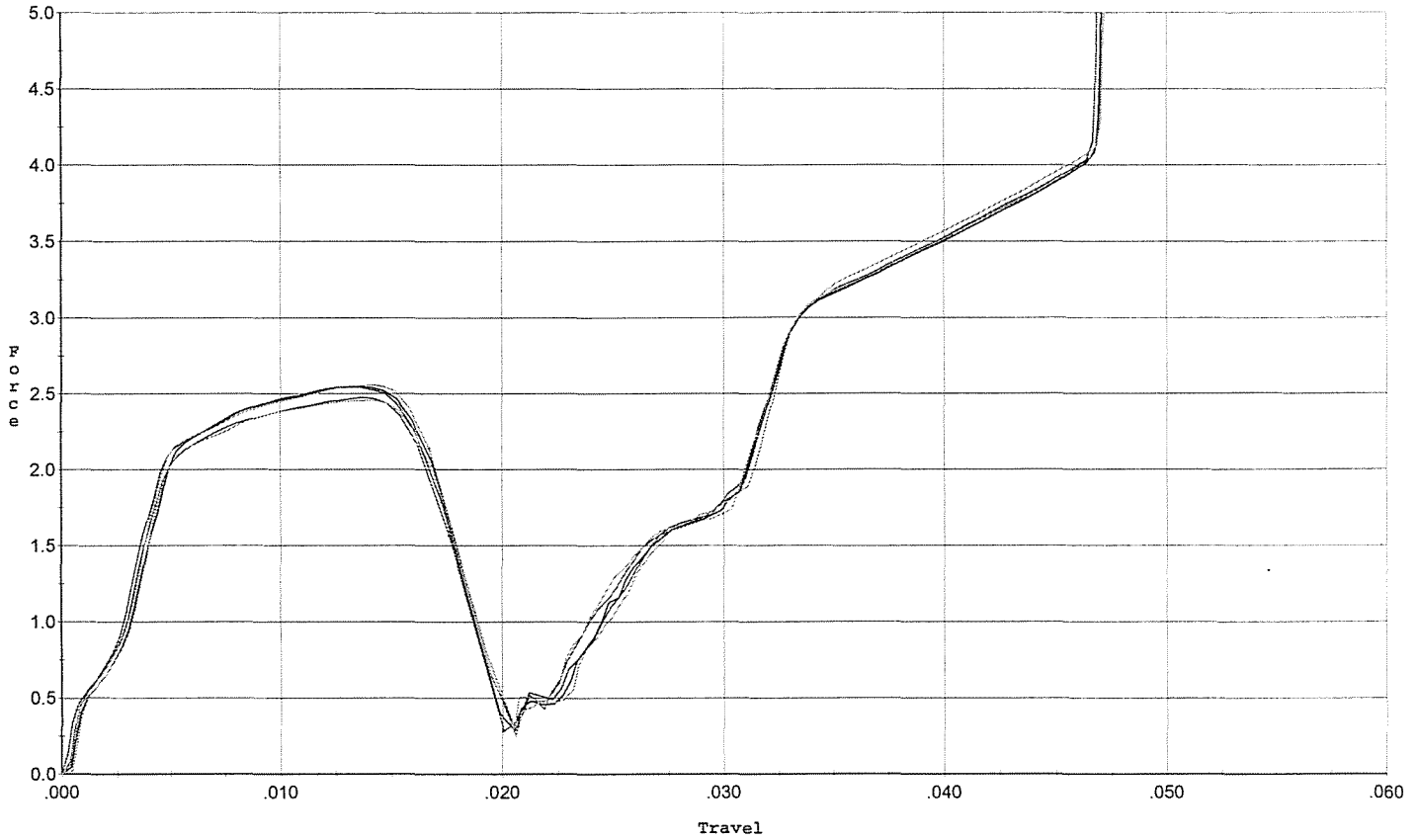
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3"</u>	<u>3"</u>	<u>3"</u>	9/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7"</u>	<u>7"</u>	<u>7"</u>	9/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9/1/09	RB		
	J) ASSEMBLE STOCK					8-28-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					9/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/31/09	RB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8/31/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u>	<u>2.75</u>	<u>2.77</u>	<u>2.65</u>	<u>2.67</u>	9/1/09	RB
	C) FUNCTION					9/1/09	RB		
690	PACK					9/2/09	Fry		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



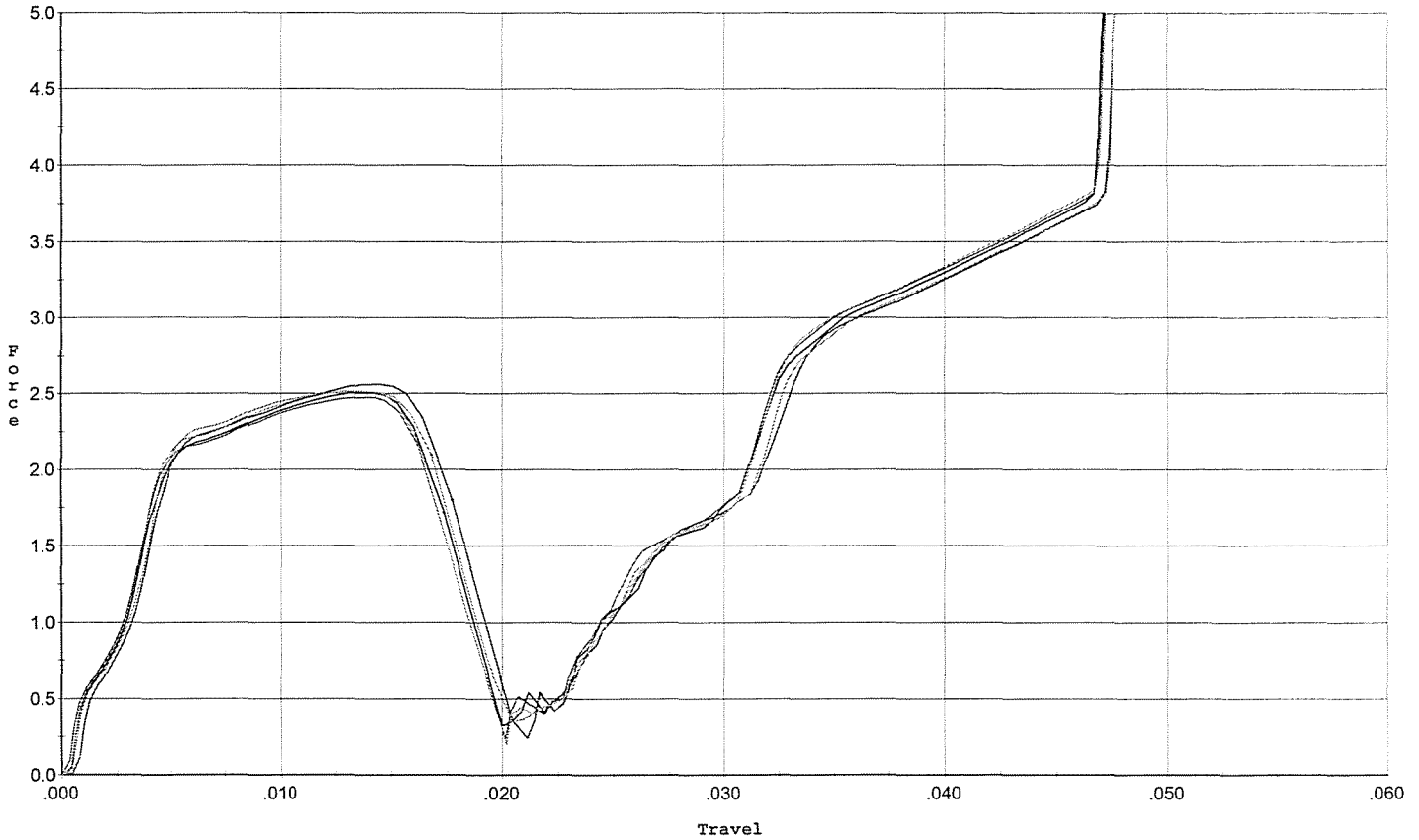
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.017	0.00	0.032	0.032		Set Trigger
2	2.546	0.017	0.00	0.032	0.031		Set Trigger
3	2.474	0.018	0.00	0.032	0.032		Set Trigger
4	2.457	0.017	0.00	0.033	0.030		Set Trigger
5	2.559	0.017	0.00	0.033	0.031		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



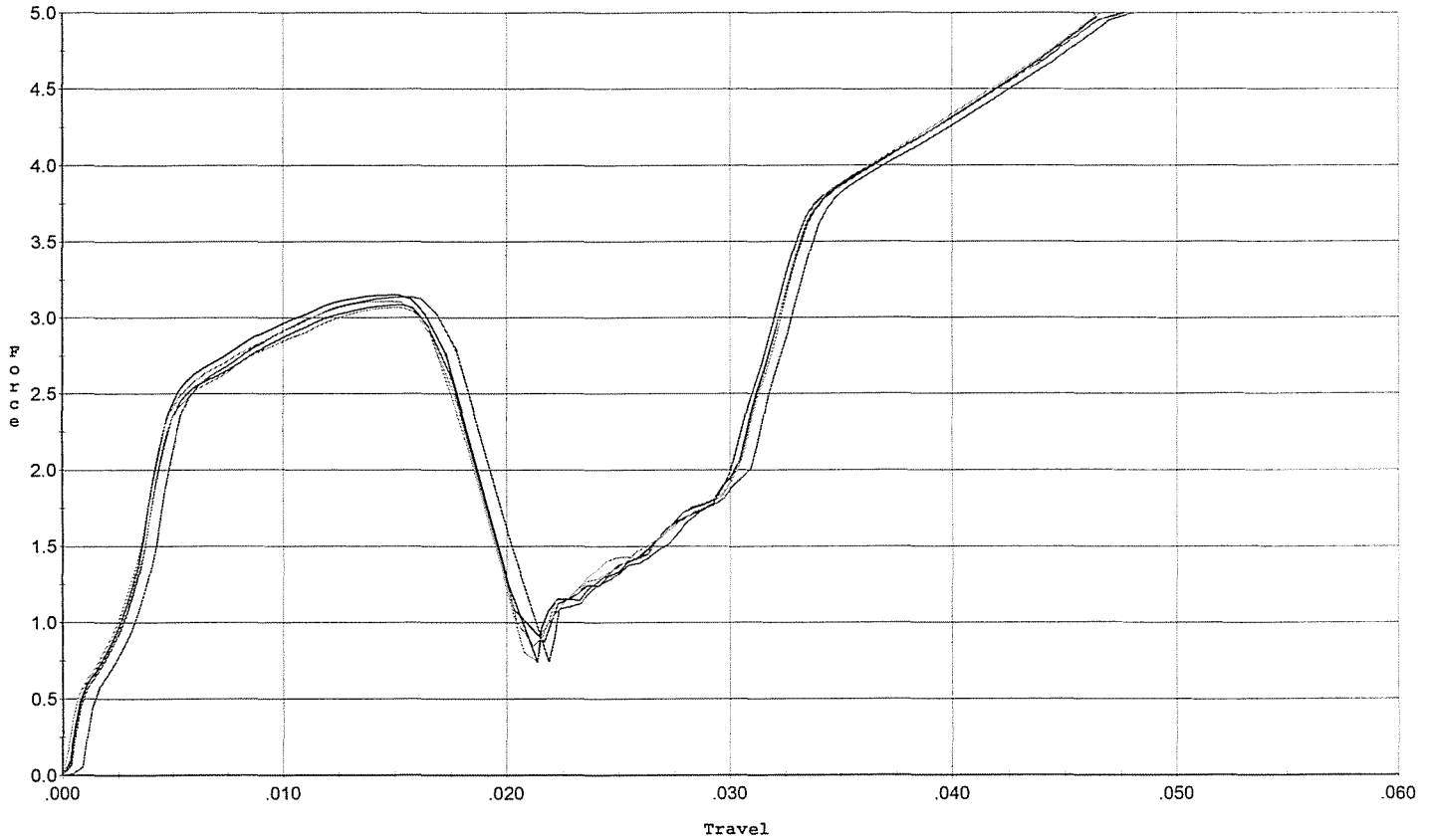
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.018	0.00	0.033	0.032		Set Trigger
2	2.505	0.017	0.00	0.033	0.032		Set Trigger
3	2.474	0.016	0.00	0.033	0.029		Set Trigger
4	2.510	0.016	0.00	0.033	0.030		Set Trigger
5	2.515	0.017	0.00	0.033	0.031		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



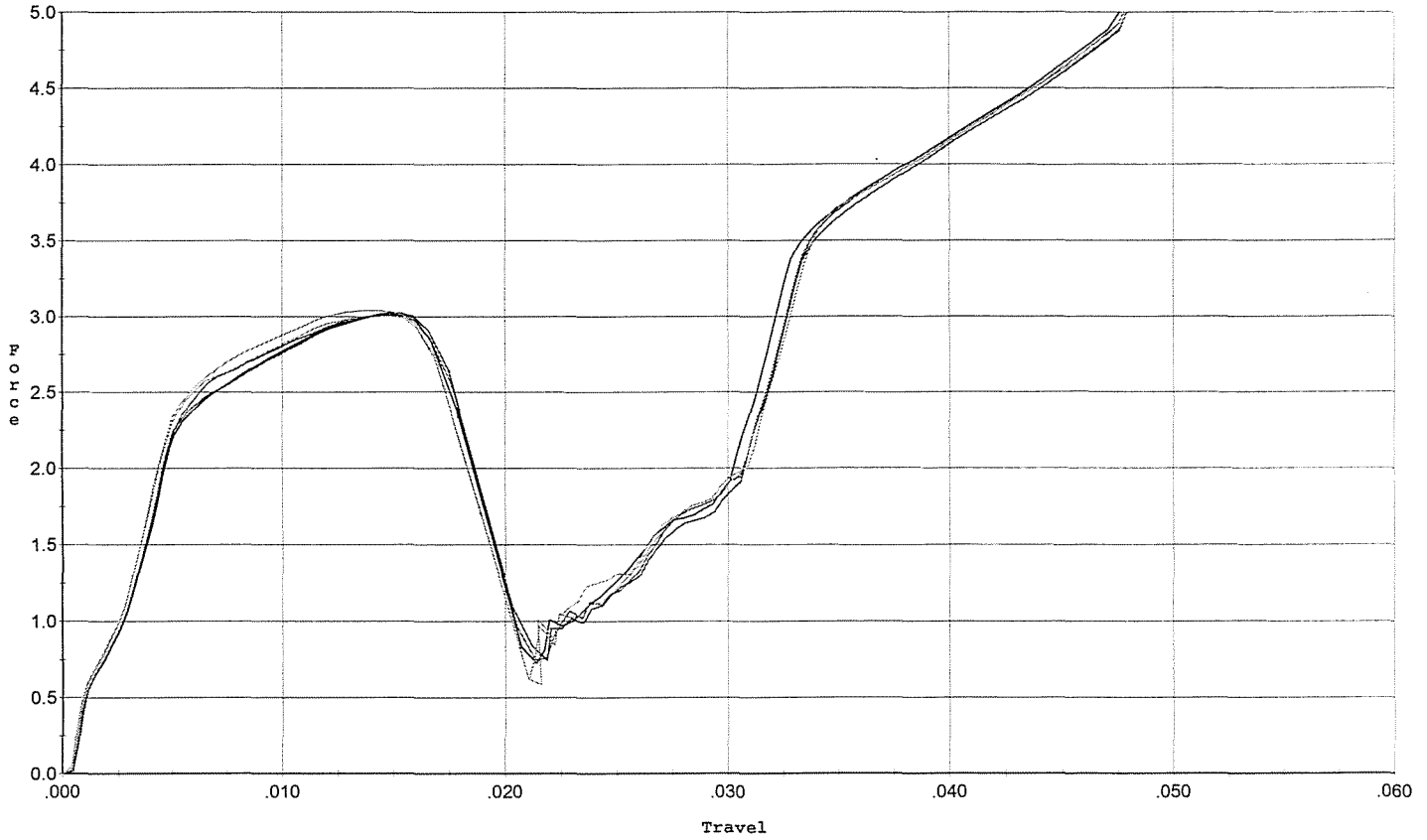
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.018	0.00	0.031	0.038		Set Trigger
2	3.147	0.017	0.00	0.031	0.039		Set Trigger
3	3.137	0.018	0.00	0.032	0.039		Set Trigger
4	3.109	0.018	0.00	0.032	0.040		Set Trigger
5	3.069	0.018	0.00	0.032	0.039		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



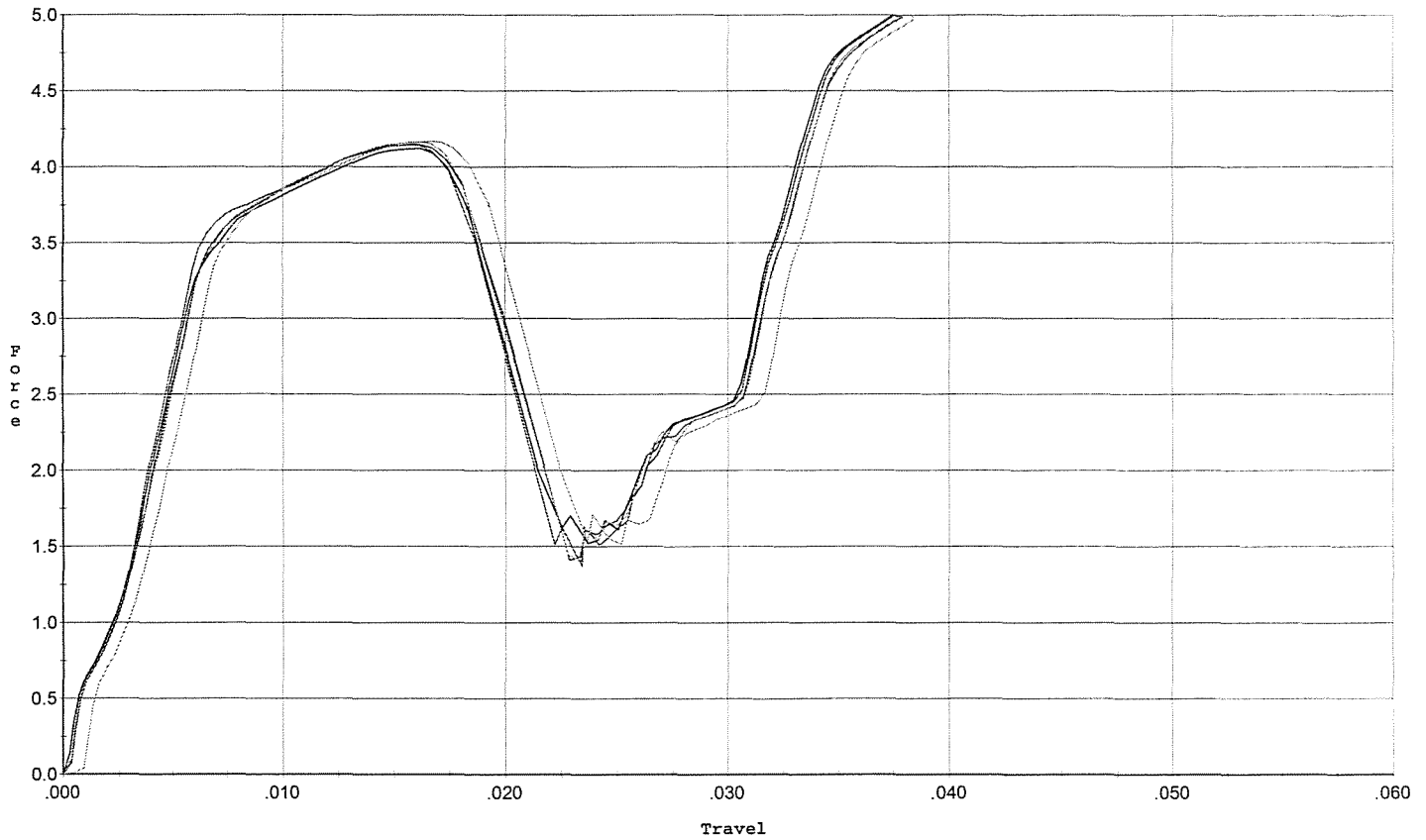
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.017	0.00	0.032	0.037		Set Trigger
2	3.025	0.018	0.00	0.032	0.038		Set Trigger
3	3.009	0.018	0.00	0.032	0.038		Set Trigger
4	3.004	0.019	0.00	0.032	0.040		Set Trigger
5	3.040	0.019	0.00	0.032	0.041		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



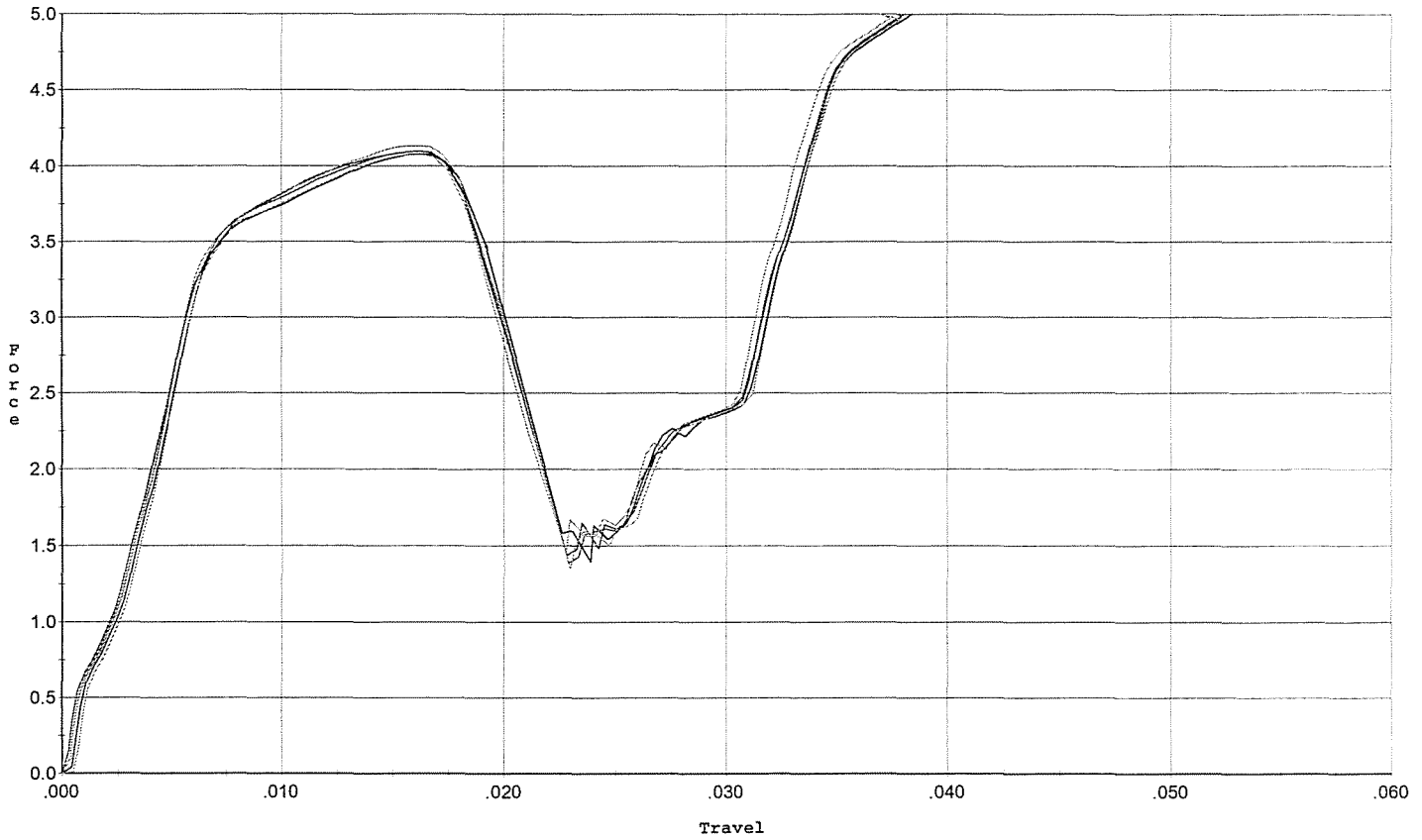
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.020	0.00	0.029	0.057		Set Trigger
2	4.121	0.018	0.00	0.030	0.052		Set Trigger
3	4.143	0.019	0.00	0.030	0.054		Set Trigger
4	4.169	0.019	0.00	0.030	0.054		Set Trigger
5	4.165	0.020	0.00	0.029	0.058		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



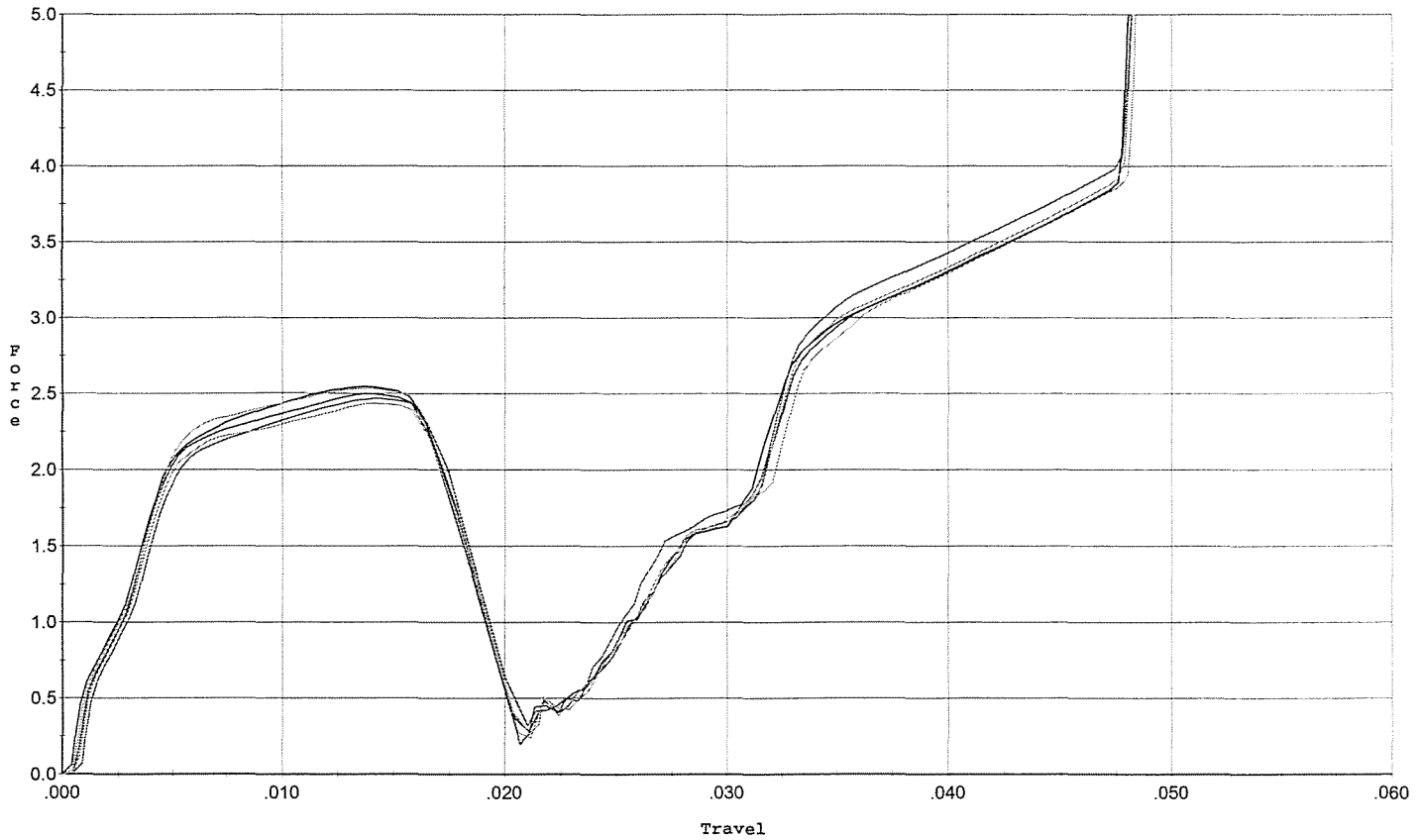
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.020	0.00	0.030	0.057		Set Trigger
2	4.080	0.019	0.00	0.030	0.054		Set Trigger
3	4.099	0.020	0.00	0.030	0.056		Set Trigger
4	4.133	0.020	0.00	0.030	0.056		Set Trigger
5	4.078	0.018	0.00	0.030	0.052		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



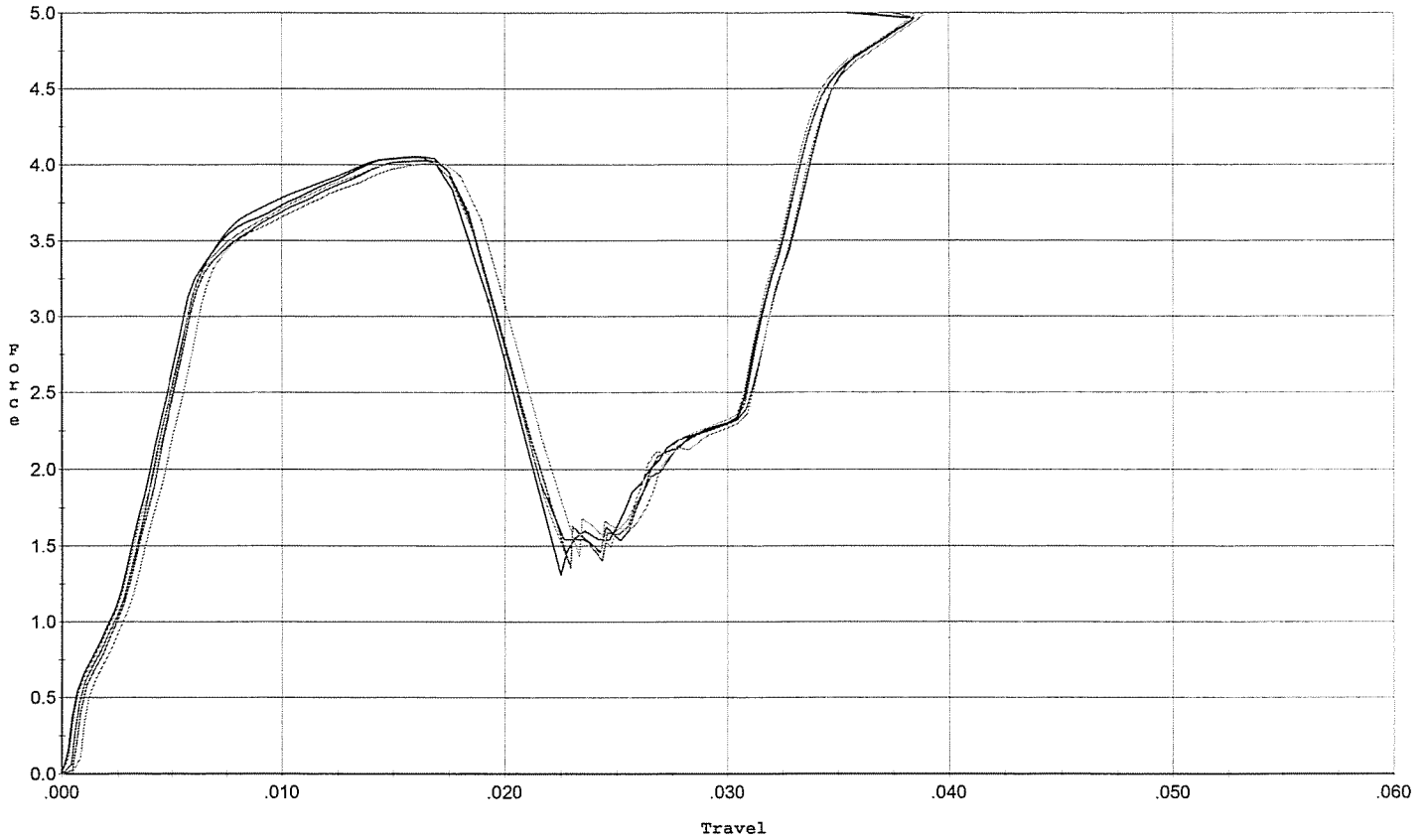
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.018	0.00	0.033	0.034		Set Trigger
2	2.545	0.018	0.00	0.033	0.034		Set Trigger
3	2.469	0.017	0.00	0.033	0.031		Set Trigger
4	2.436	0.018	0.00	0.033	0.032		Set Trigger
5	2.534	0.018	0.00	0.033	0.033		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.018	0.00	0.030	0.052		Set Trigger
2	4.047	0.019	0.00	0.030	0.054		Set Trigger
3	4.028	0.018	0.00	0.030	0.051		Set Trigger
4	4.011	0.019	0.00	0.030	0.052		Set Trigger
5	4.021	0.019	0.00	0.030	0.052		Set Trigger

Avg 4.03