

G6869805

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) 9

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



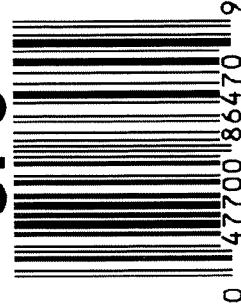
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869805

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6869805

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPD
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPD
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SPD
472	SERIALIZE BOLT HANDLE		7-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	OWO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7-21-09	OWO
540	APPLY COATINGS (BARREL ACTION)		8/4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

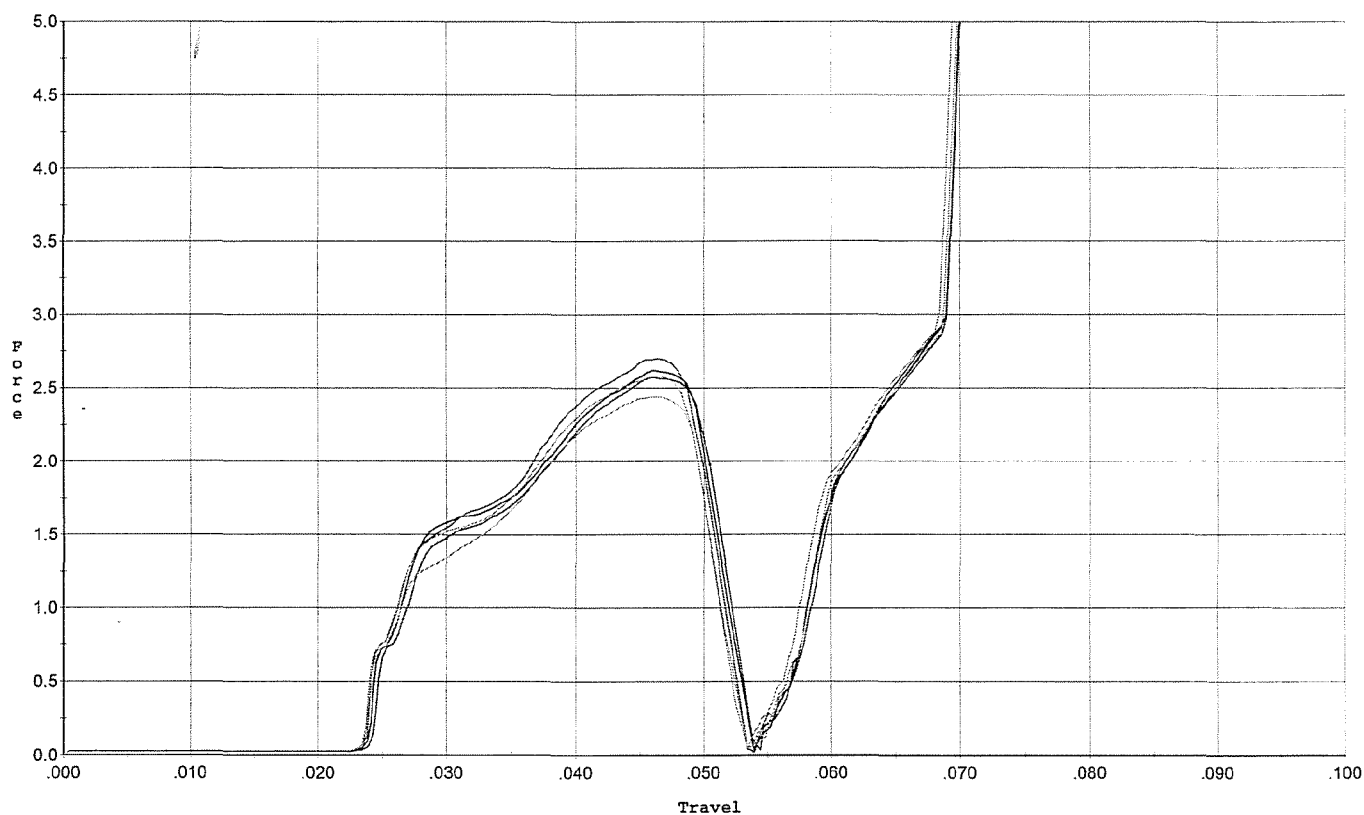
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/21/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>024</u>	<u>023</u>	<u>024</u>	8/21/09	RB		
	J) ASSEMBLE STOCK					8-17-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		8-20-09	J.P.D.		
			(PASS)	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					8-20-09	JP		
670	FINAL INSPECTION A) HEADSPACE					8/21/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.96</u>	<u>2.77</u>	<u>2.57</u>	<u>2.60</u>	8/21/09	RB
	C) FUNCTION					8/21/09	RB		
690	PACK					8/21/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs +/- .50 lb



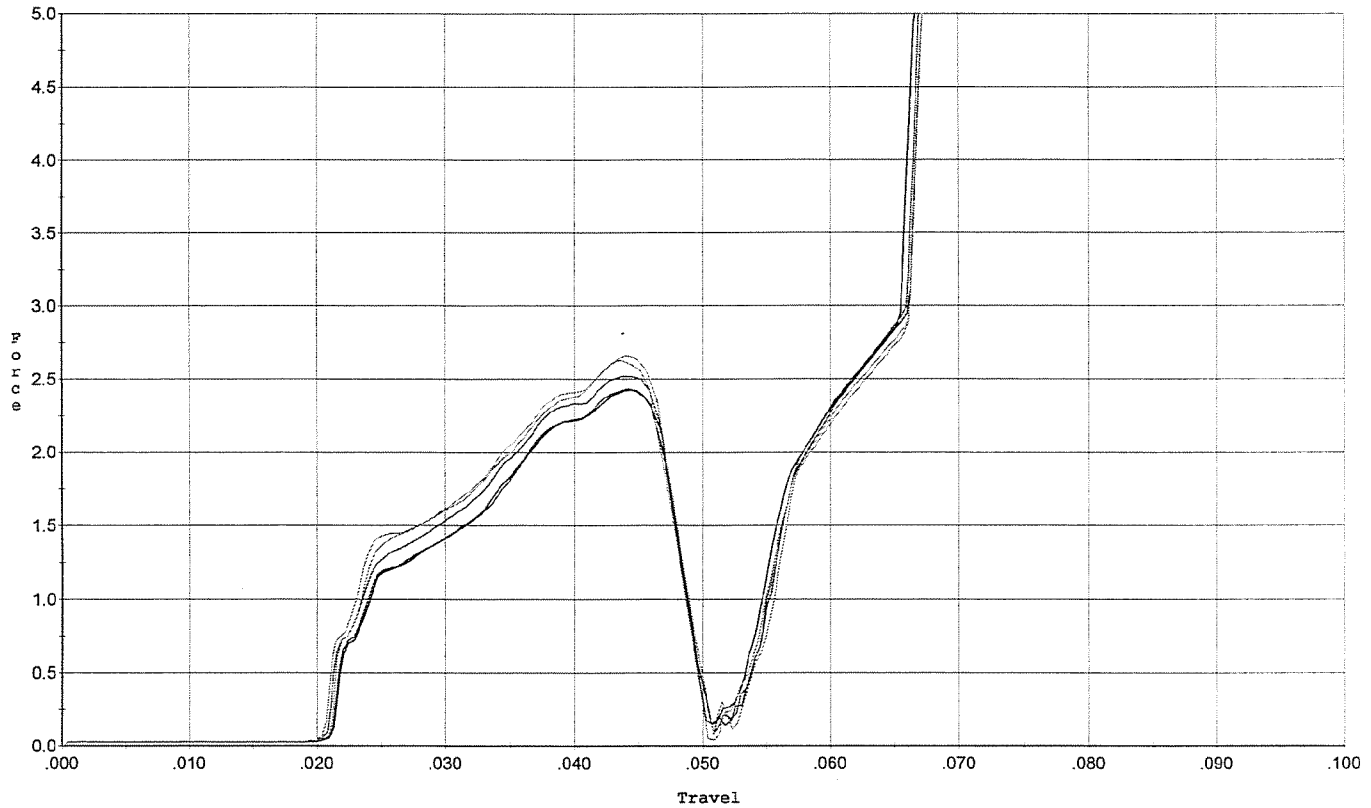
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.050	0.024	0.025	0.050		Set Trigger
2	2.620	0.049	0.024	0.026	0.050		Set Trigger
3	2.700	0.050	0.024	0.026	0.052		Set Trigger
4	2.443	0.049	0.024	0.026	0.047		Set Trigger
5	2.580	0.049	0.024	0.025	0.049		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



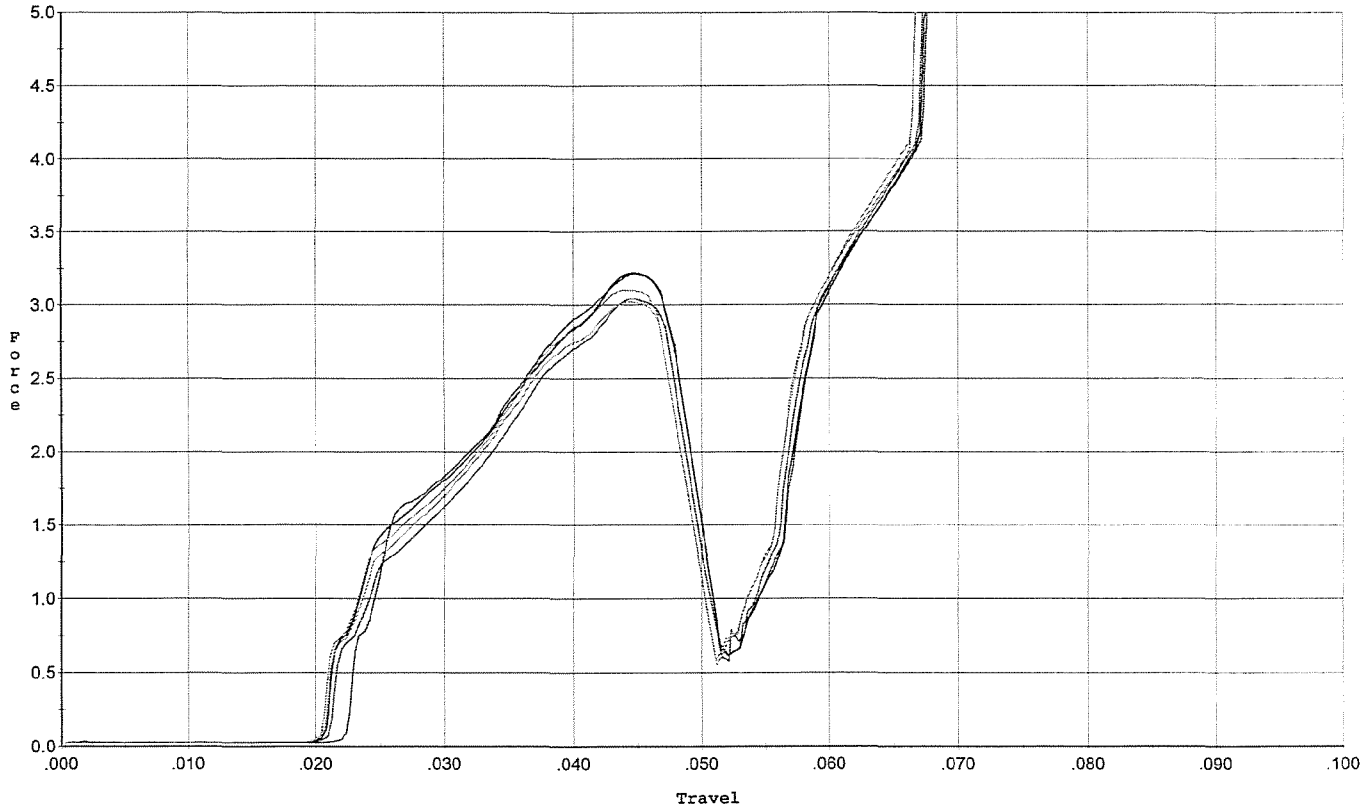
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.047	0.021	0.025	0.045		Set Trigger
2	2.425	0.047	0.021	0.025	0.045		Set Trigger
3	2.520	0.047	0.021	0.025	0.048		Set Trigger
4	2.659	0.046	0.021	0.025	0.049		Set Trigger
5	2.628	0.048	0.021	0.025	0.050		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



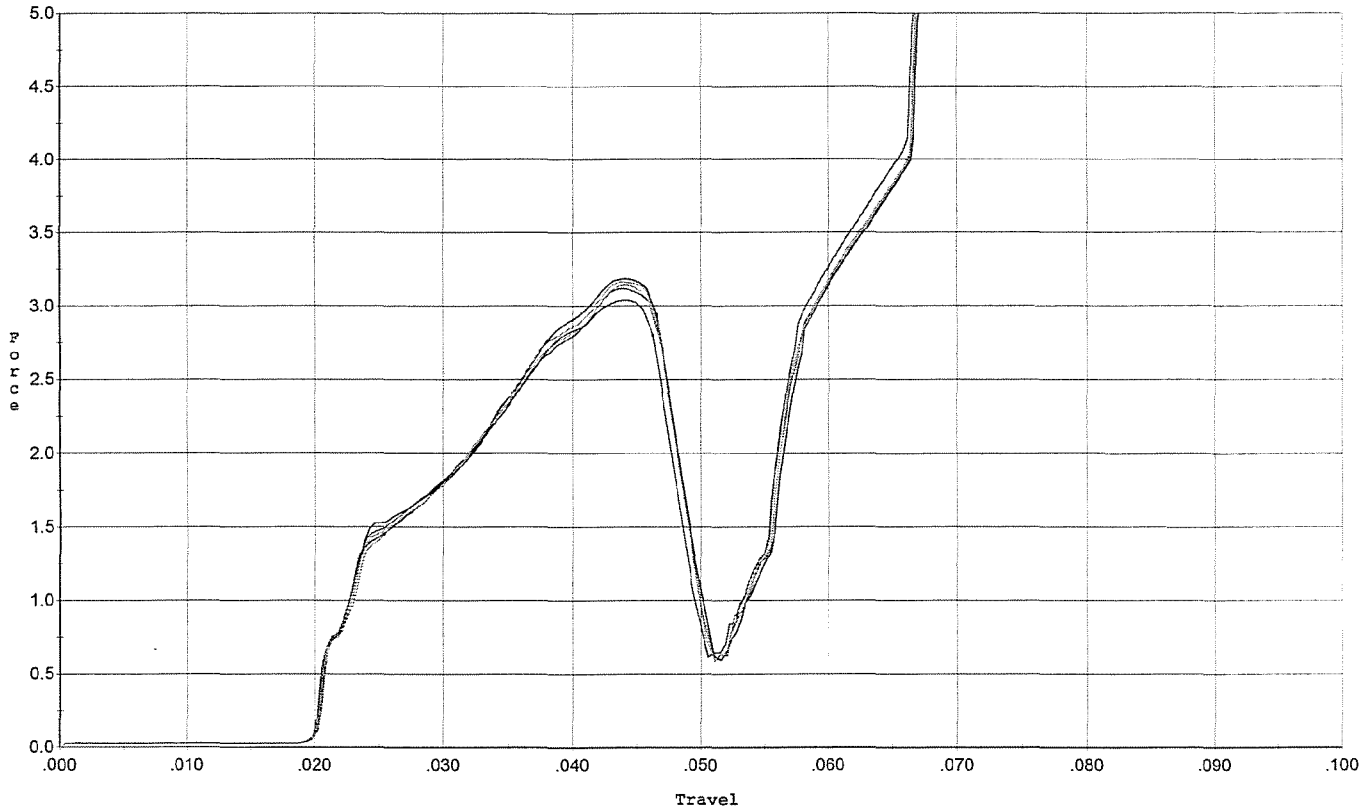
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.211	0.048	0.023	0.024	0.060		Set Trigger
2	3.217	0.048	0.021	0.024	0.061		Set Trigger
3	3.042	0.047	0.021	0.024	0.055		Set Trigger
4	3.022	0.049	0.021	0.024	0.058		Set Trigger
5	3.101	0.047	0.021	0.024	0.057		Set Trigger

A-3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



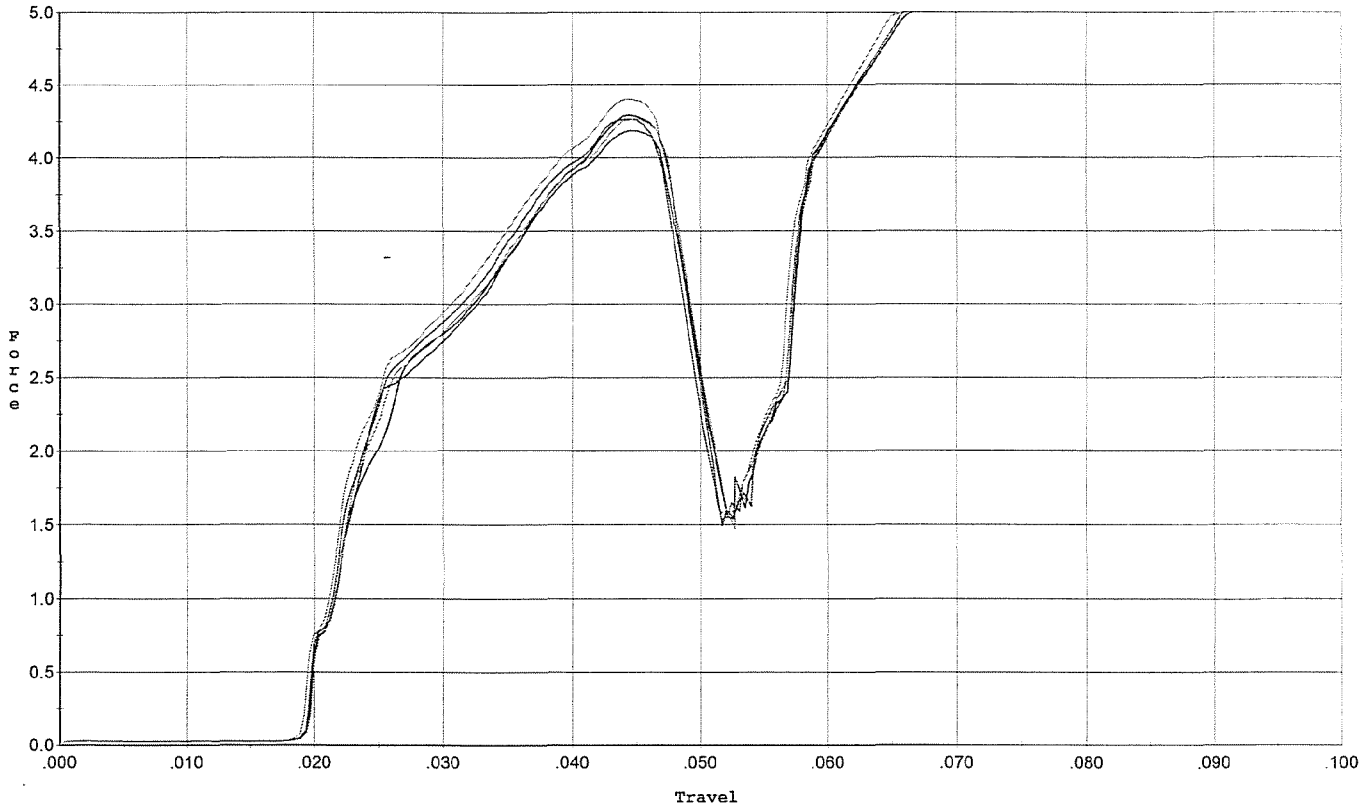
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.046	0.020	0.024	0.056		Set Trigger
2	3.188	0.047	0.020	0.024	0.059		Set Trigger
3	3.120	0.047	0.020	0.024	0.059		Set Trigger
4	3.145	0.047	0.020	0.024	0.058		Set Trigger
5	3.166	0.047	0.020	0.024	0.059		Set Trigger

A.3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/14/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



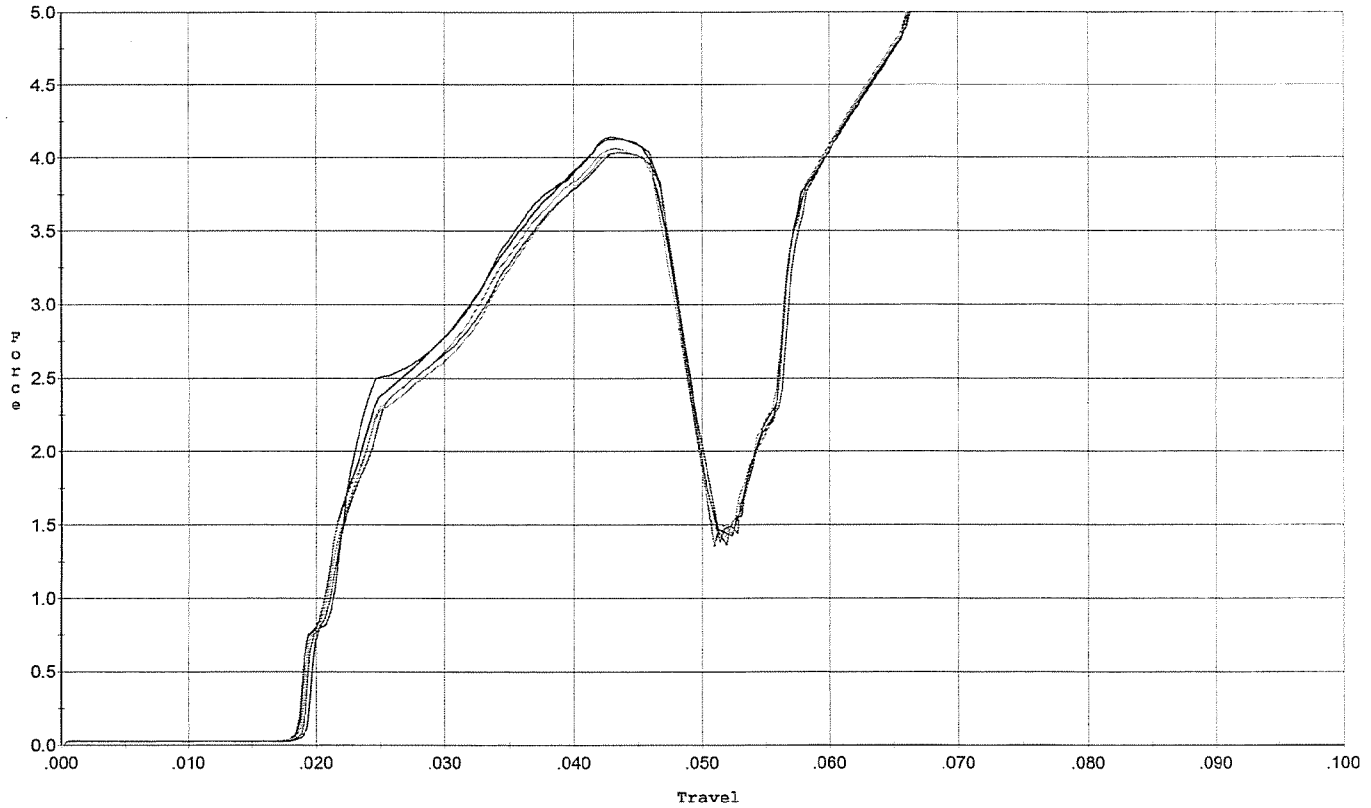
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.048	0.020	0.022	0.088		Set Trigger
2	4.293	0.047	0.020	0.022	0.087		Set Trigger
3	4.266	0.047	0.020	0.022	0.087		Set Trigger
4	4.269	0.047	0.020	0.022	0.087		Set Trigger
5	4.403	0.048	0.019	0.021	0.091		Set Trigger

A 4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



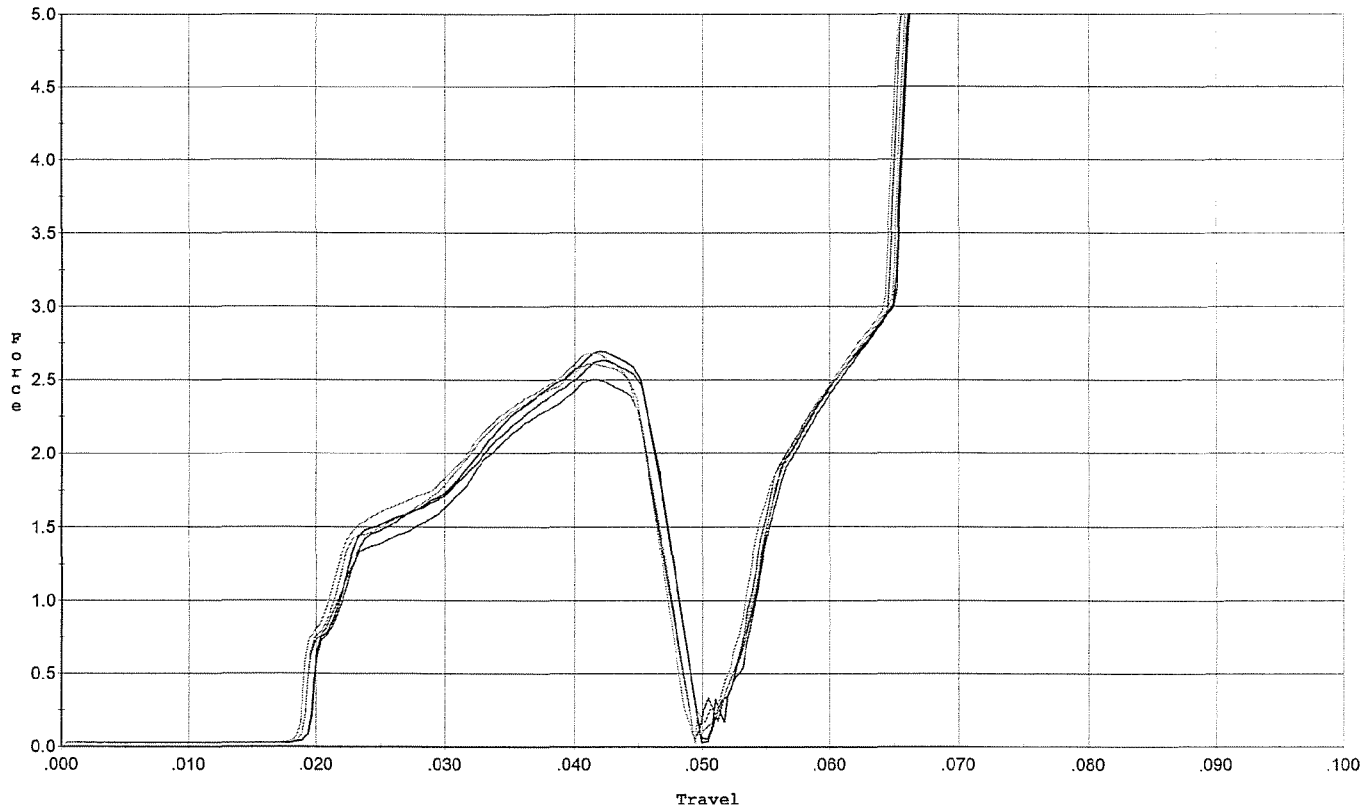
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.047	0.019	0.022	0.085		Set Trigger
2	4.131	0.047	0.019	0.021	0.086		Set Trigger
3	4.037	0.047	0.019	0.022	0.082		Set Trigger
4	4.062	0.048	0.019	0.021	0.086		Set Trigger
5	4.035	0.047	0.019	0.021	0.082		Set Trigger

A. 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb



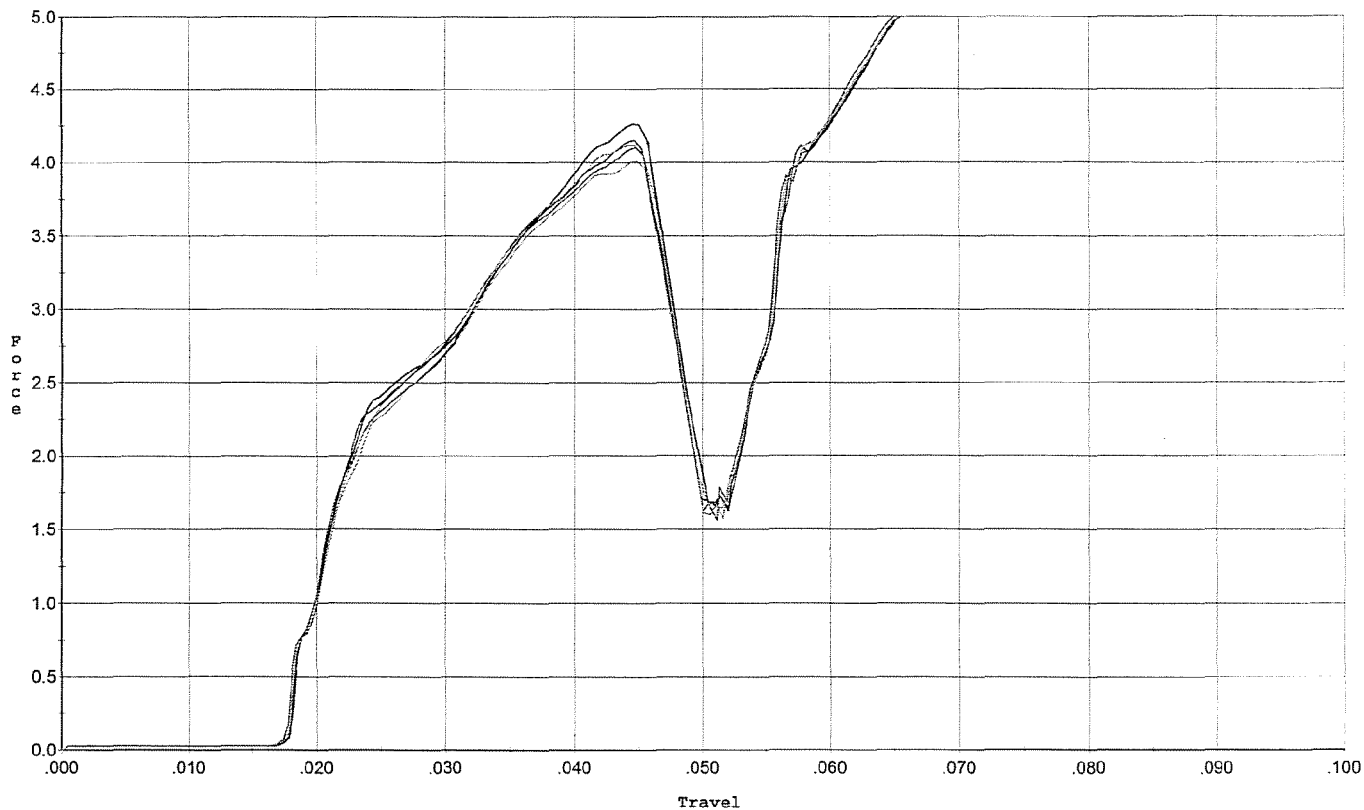
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.047	0.020	0.024	0.052		Set Trigger
2	2.696	0.047	0.020	0.024	0.054		Set Trigger
3	2.504	0.045	0.019	0.025	0.048		Set Trigger
4	2.682	0.045	0.019	0.024	0.053		Set Trigger
5	2.610	0.047	0.019	0.024	0.053		Set Trigger

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.047	0.018	0.021	0.086		Set Trigger
2	4.265	0.046	0.018	0.021	0.084		Set Trigger
3	4.101	0.047	0.018	0.021	0.085		Set Trigger
4	4.010	0.047	0.018	0.021	0.084		Set Trigger
5	4.119	0.046	0.018	0.021	0.084		Set Trigger

A 4.12