

G6869808

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

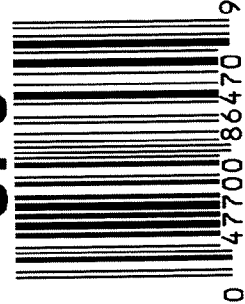
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869808

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6869808

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-30-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	REM
540	APPLY COATINGS (BARREL ACTION)		7/16	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

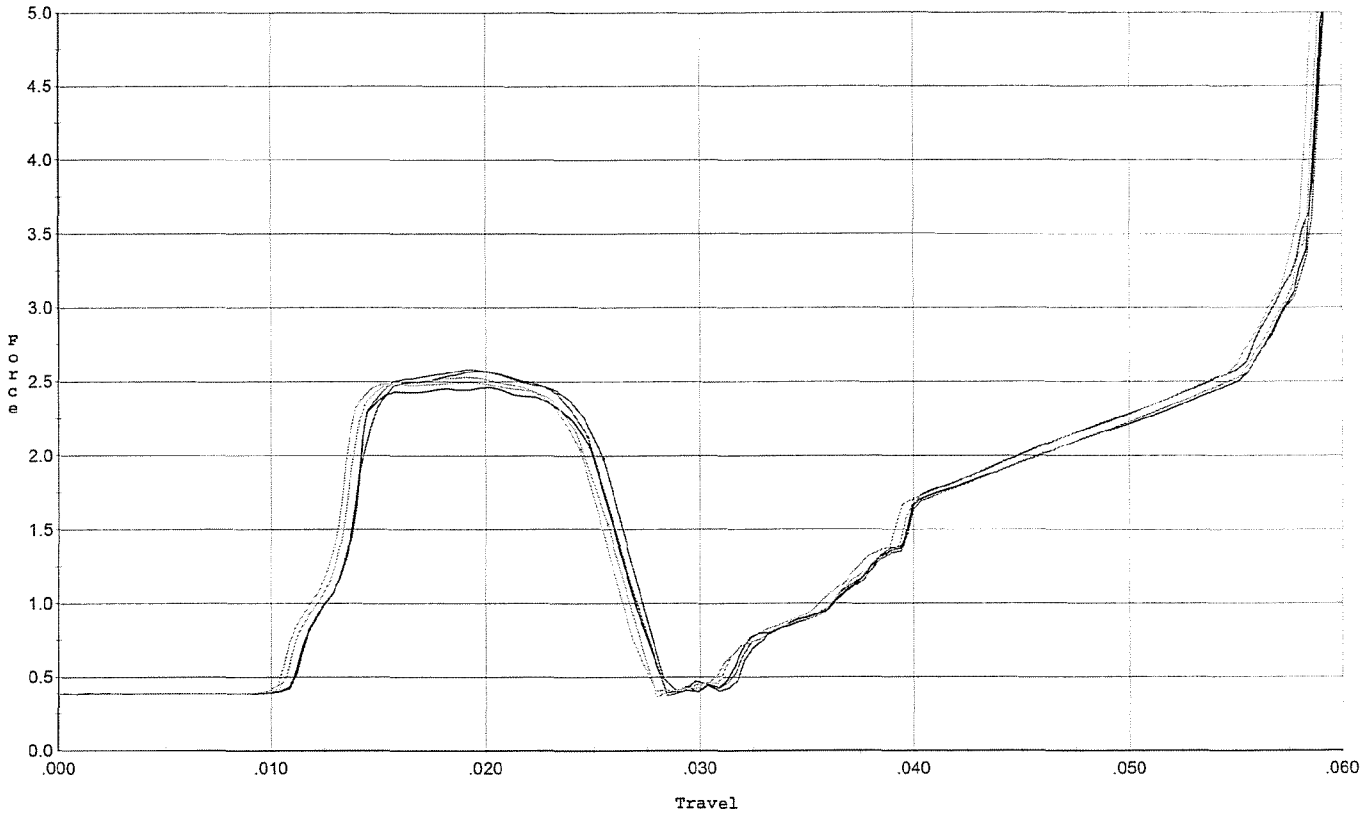
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	8/24/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/24/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>0.24</u>	<u>0.24</u>	<u>0.24</u>	8/24/09	RB		
	J) ASSEMBLE STOCK					8-20-09	LTZ		
	K) ASSEMBLE SWIVEL STUDS					8/24/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-22-09	S.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-22-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/24/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.67</u>	<u>2.80</u>	<u>2.56</u>	<u>2.65</u>	8/24/09	RB
	C) FUNCTION					8/24/09	RB		
690	PACK					8/24/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



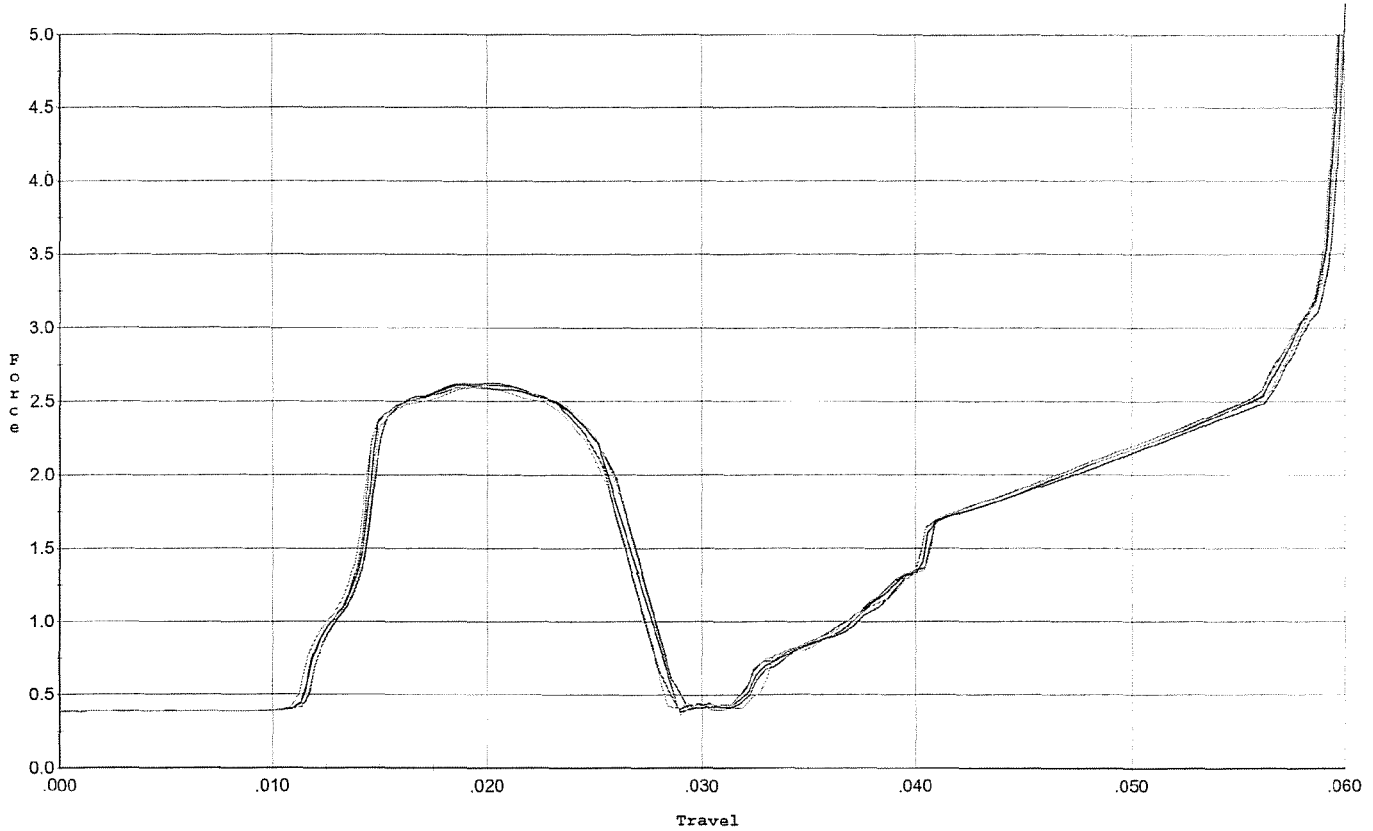
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.025	0.011	0.038	0.035		Set Trigger
2	2.461	0.025	0.011	0.039	0.033		Set Trigger
3	2.580	0.025	0.011	0.039	0.033		Set Trigger
4	2.496	0.026	0.011	0.038	0.035		Set Trigger
5	2.529	0.024	0.011	0.039	0.033		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



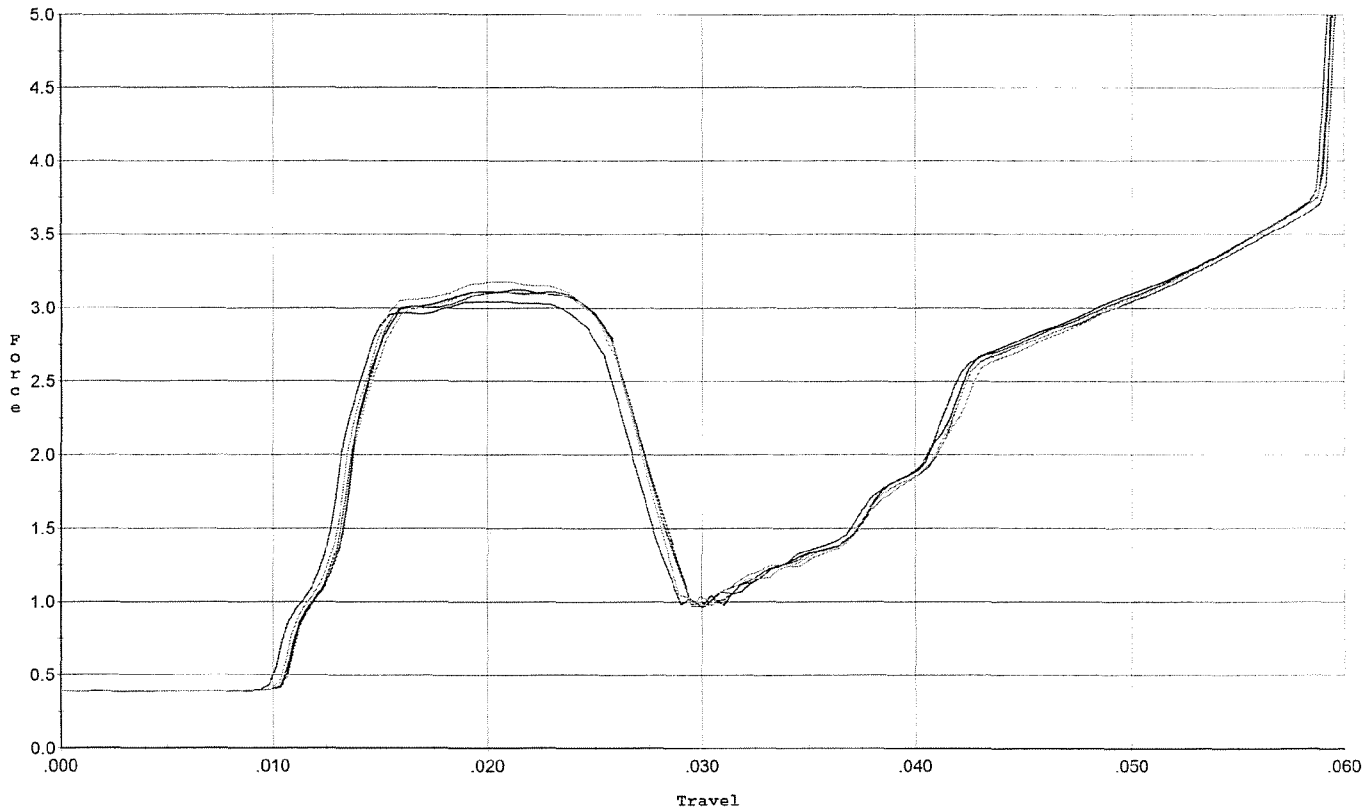
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.595	0.026	0.012	0.039	0.035		Set Trigger
2	2.608	0.027	0.012	0.039	0.036		Set Trigger
3	2.626	0.025	0.012	0.039	0.034		Set Trigger
4	2.595	0.026	0.011	0.039	0.035		Set Trigger
5	2.606	0.026	0.012	0.039	0.035		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



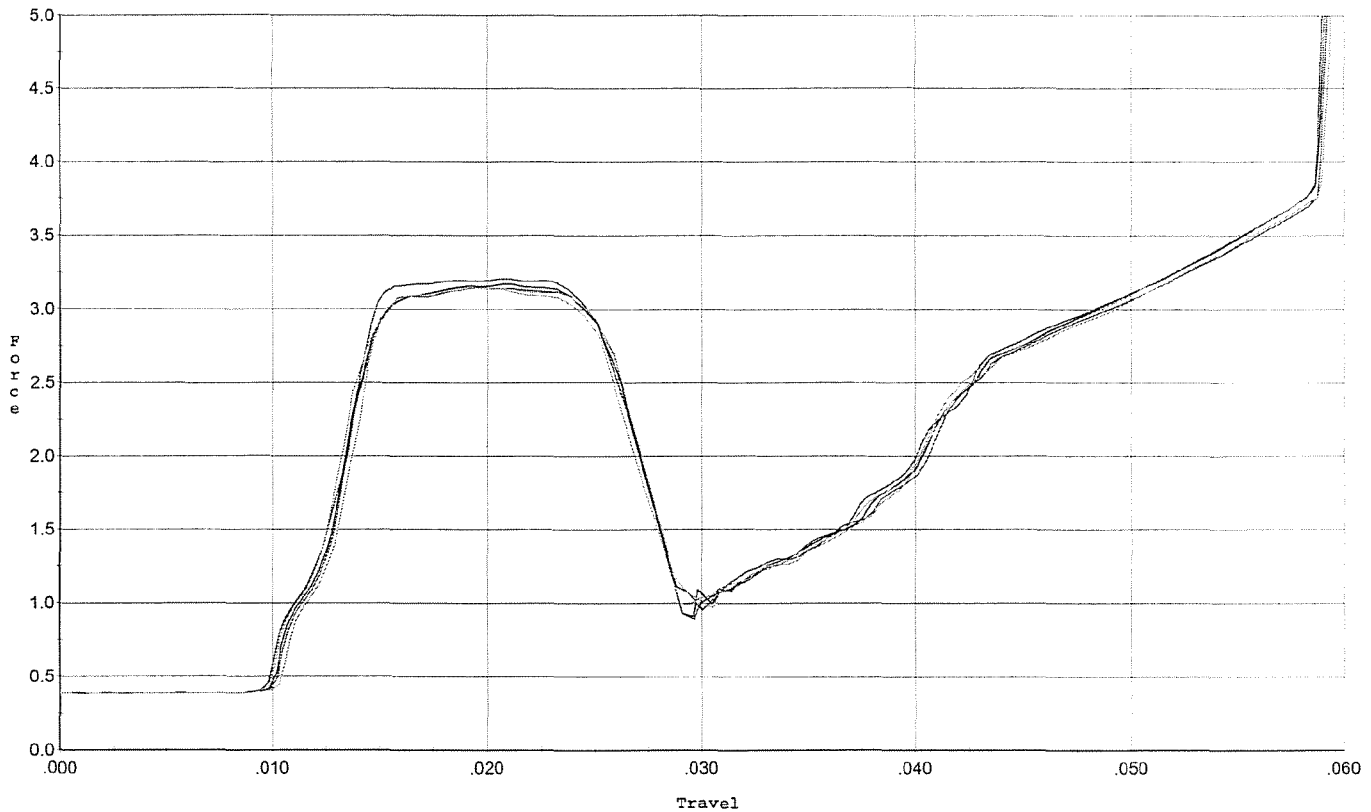
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.025	0.010	0.037	0.042		Set Trigger
2	3.124	0.026	0.011	0.037	0.043		Set Trigger
3	3.109	0.026	0.011	0.037	0.043		Set Trigger
4	3.177	0.026	0.011	0.037	0.044		Set Trigger
5	3.116	0.026	0.011	0.037	0.043		Set Trigger

Aug 3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



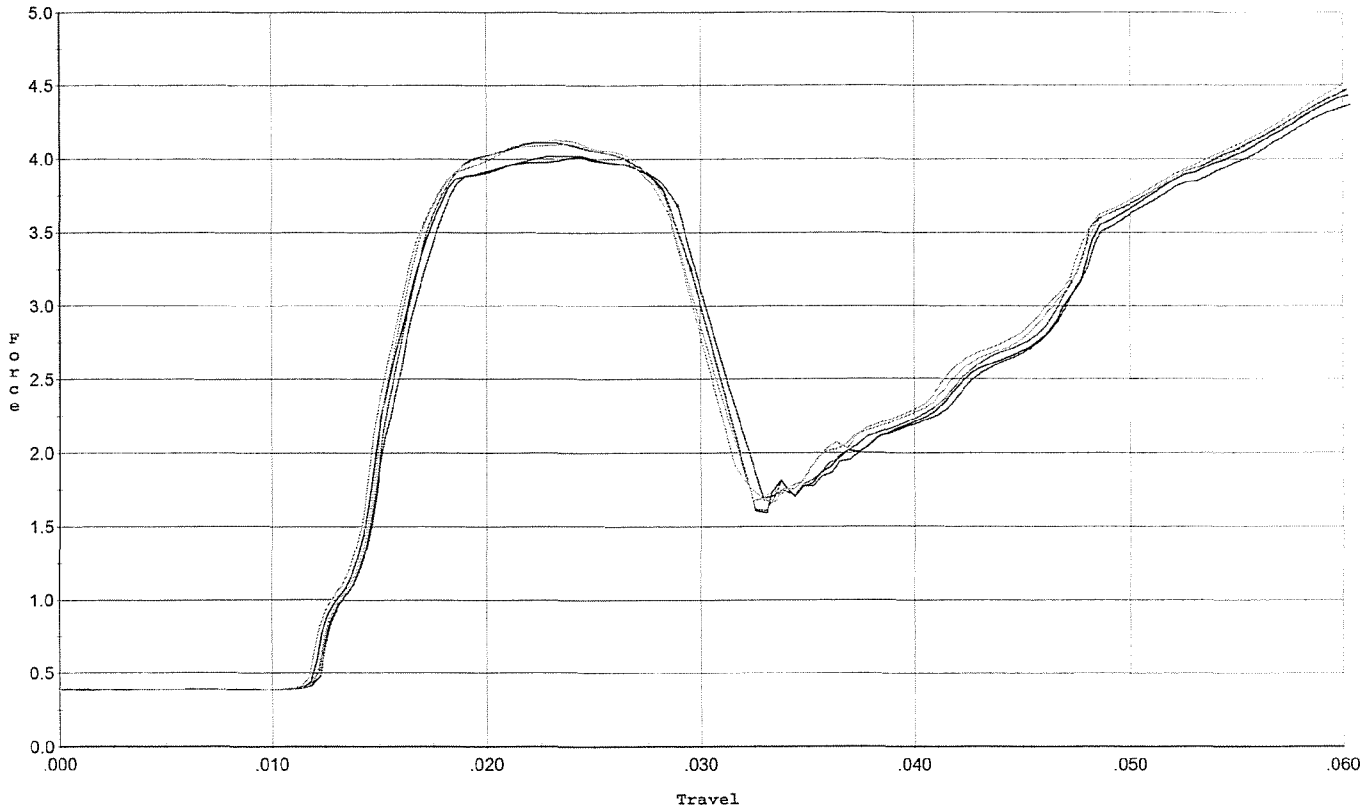
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.026	0.010	0.036	0.046		Set Trigger
2	3.171	0.026	0.010	0.036	0.045		Set Trigger
3	3.145	0.026	0.010	0.037	0.044		Set Trigger
4	3.149	0.026	0.011	0.037	0.044		Set Trigger
5	3.149	0.025	0.010	0.037	0.043		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



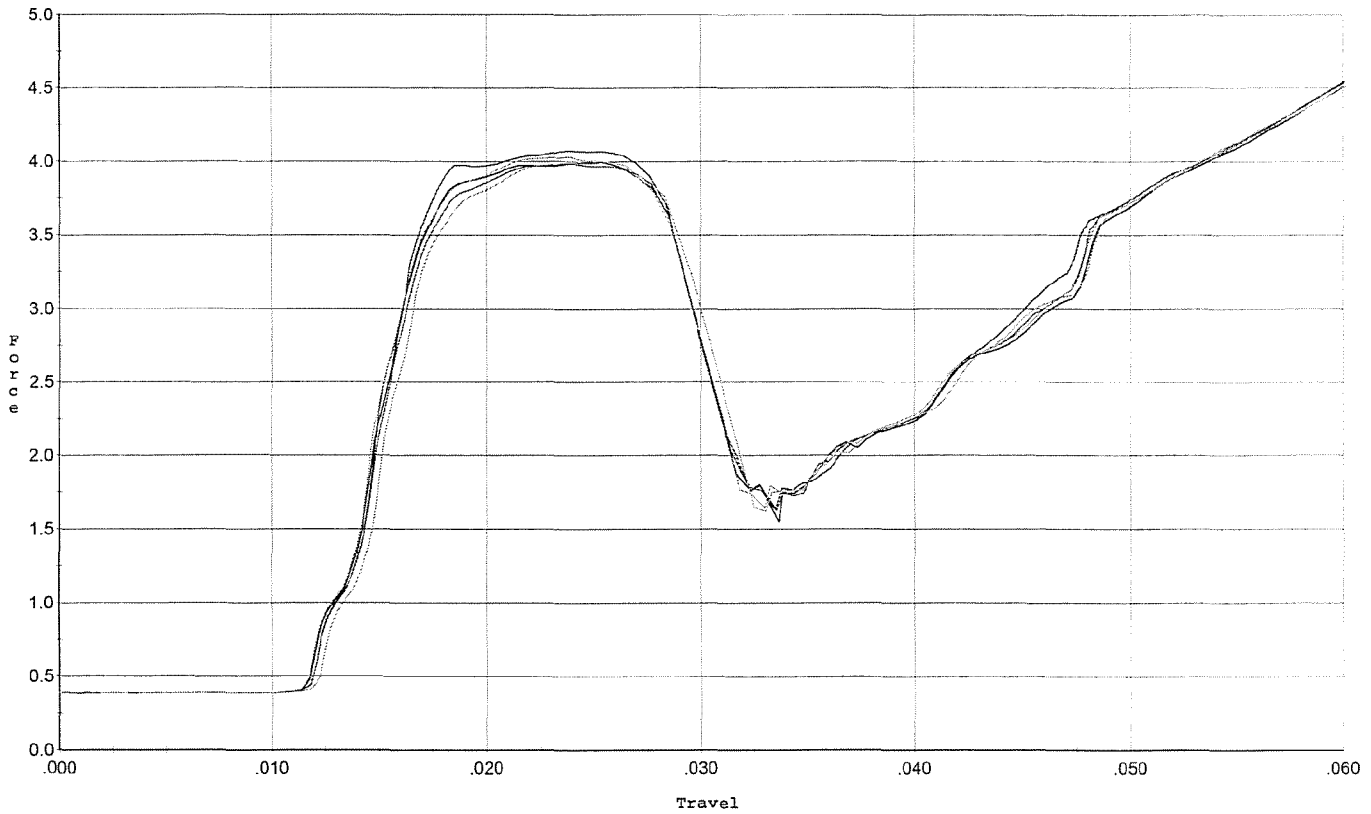
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.019	0.029	0.012	0.035	0.059		Set Trigger
2	4.009	0.030	0.012	0.034	0.061		Set Trigger
3	4.109	0.030	0.012	0.034	0.061		Set Trigger
4	4.128	0.028	0.012	0.035	0.059		Set Trigger
5	4.104	0.028	0.012	0.035	0.060		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



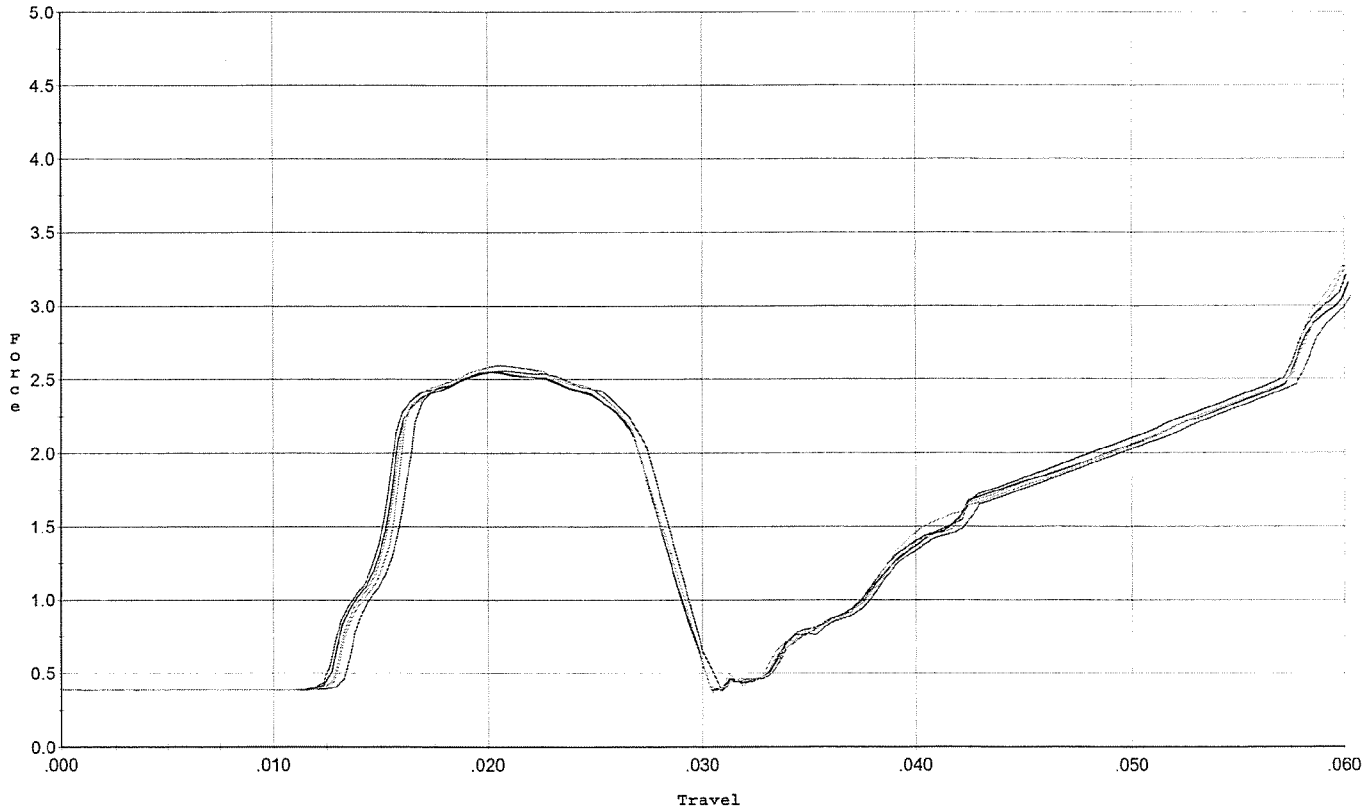
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.028	0.012	0.035	0.059		Set Trigger
2	3.993	0.028	0.012	0.035	0.059		Set Trigger
3	3.986	0.028	0.012	0.035	0.058		Set Trigger
4	3.996	0.030	0.012	0.035	0.060		Set Trigger
5	4.031	0.029	0.012	0.035	0.059		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



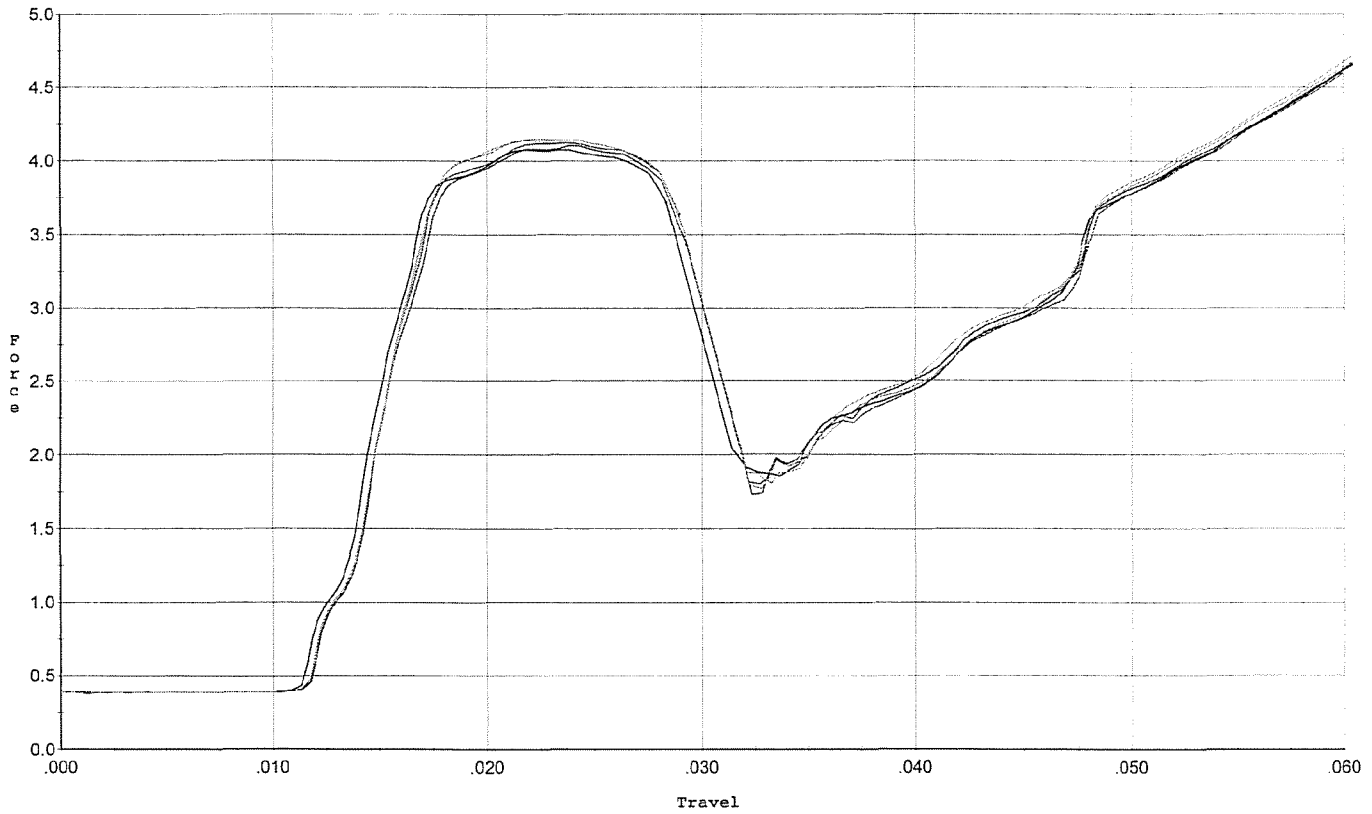
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.027	0.013	0.039	0.035		Set Trigger
2	2.552	0.027	0.013	0.039	0.035		Set Trigger
3	2.559	0.027	0.014	0.039	0.035		Set Trigger
4	2.596	0.028	0.013	0.039	0.037		Set Trigger
5	2.591	0.027	0.013	0.039	0.035		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.029	0.012	0.034	0.061		Set Trigger
2	4.076	0.028	0.012	0.034	0.060		Set Trigger
3	4.128	0.029	0.012	0.034	0.061		Set Trigger
4	4.144	0.029	0.012	0.034	0.062		Set Trigger
5	4.150	0.029	0.012	0.034	0.061		Set Trigger

Aug 4.12