

G6869809

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

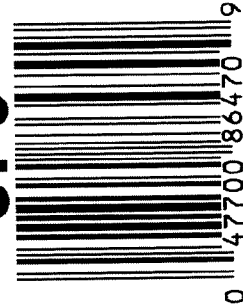
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6869809

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869809

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SP
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SP
460	CHECK HEADSPACE	MAGNA FLUX	6-23-09	SP
470	DIS-ASSEMBLE ACTION		6-23-09	SP
472	SERIALIZE BOLT HANDLE		6-24-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/26/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/24/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	L. SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

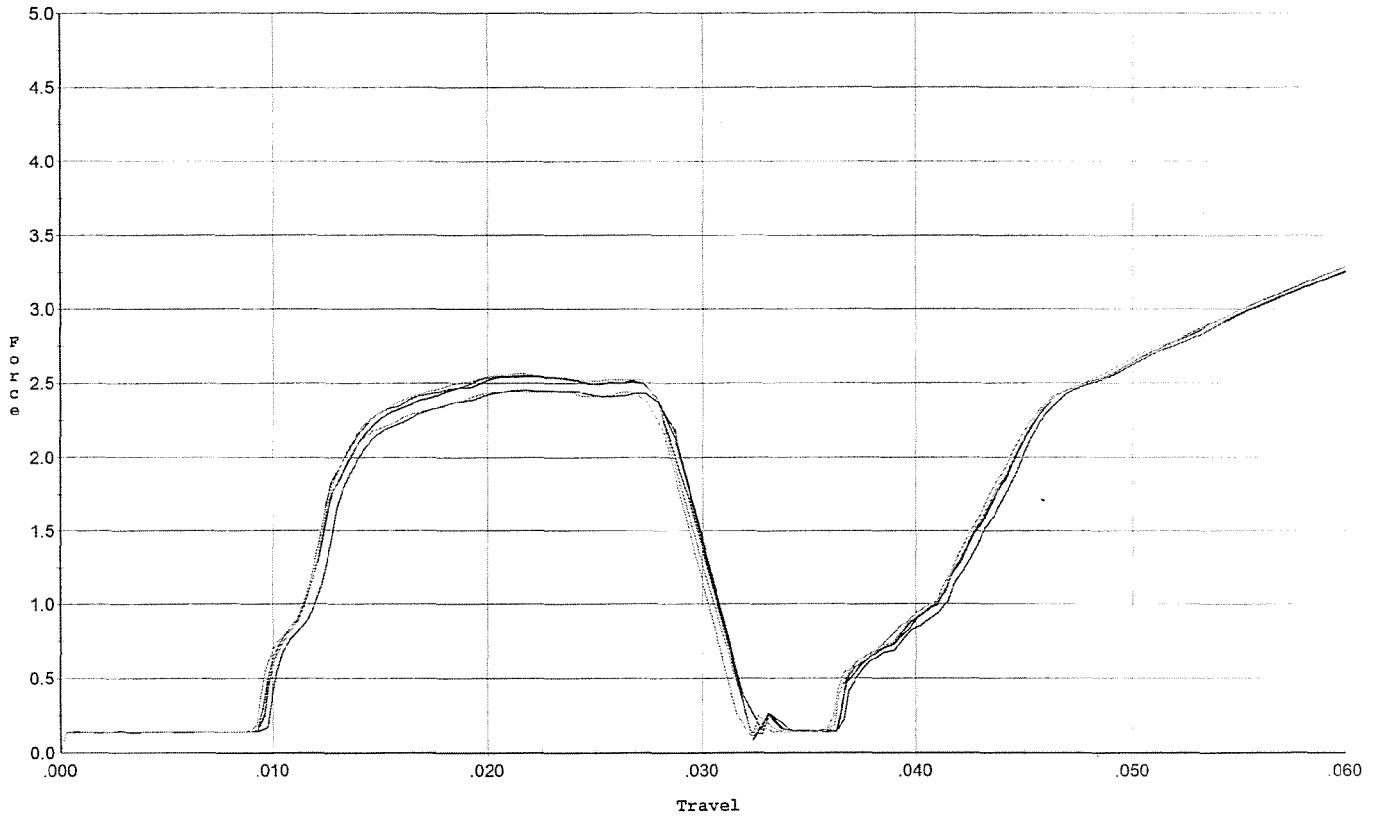
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	7-31-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	7-31-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.023</u>	7-31-09	LN		
	J) ASSEMBLE STOCK					7-17-09	LN		
	K) ASSEMBLE SWIVEL STUDS					7-31-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7-27-09	LN		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/27/09	RF		
670	FINAL INSPECTION A) HEADSPACE					7-31-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.71</u>	<u>2.84</u>	<u>2.71</u>	<u>2.78</u>	7-31-09	LN
	C) FUNCTION							7-31-09	LN
690	PACK							8/4/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



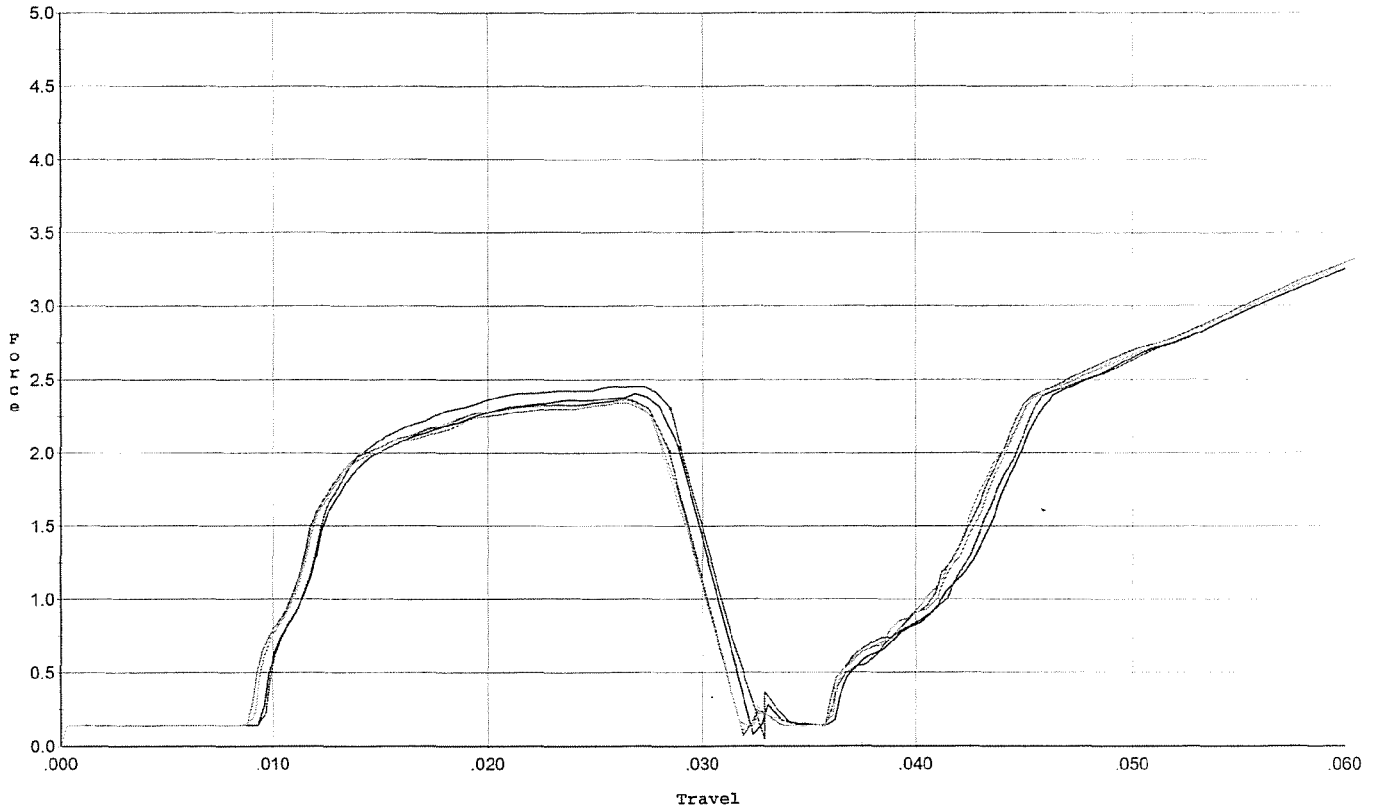
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.029	0.010	0.039	0.040		Set Trigger
2	2.544	0.029	0.010	0.038	0.042		Set Trigger
3	2.555	0.029	0.010	0.038	0.043		Set Trigger
4	2.568	0.028	0.010	0.039	0.041		Set Trigger
5	2.442	0.028	0.009	0.039	0.040		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



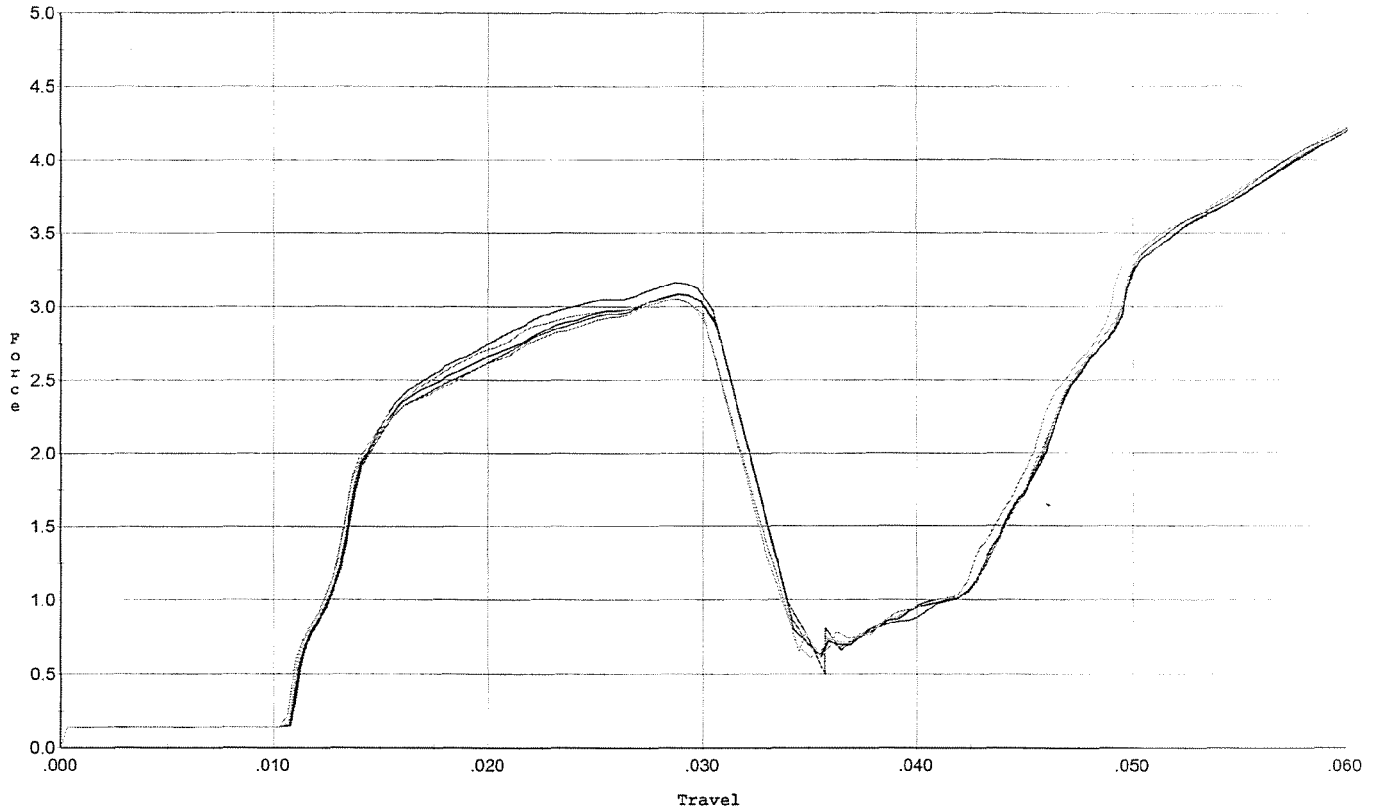
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.028	0.010	0.039	0.040		Set Trigger
2	2.405	0.029	0.010	0.039	0.040		Set Trigger
3	2.375	0.028	0.009	0.039	0.039		Set Trigger
4	2.363	0.029	0.009	0.039	0.040		Set Trigger
5	2.342	0.029	0.009	0.039	0.039		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



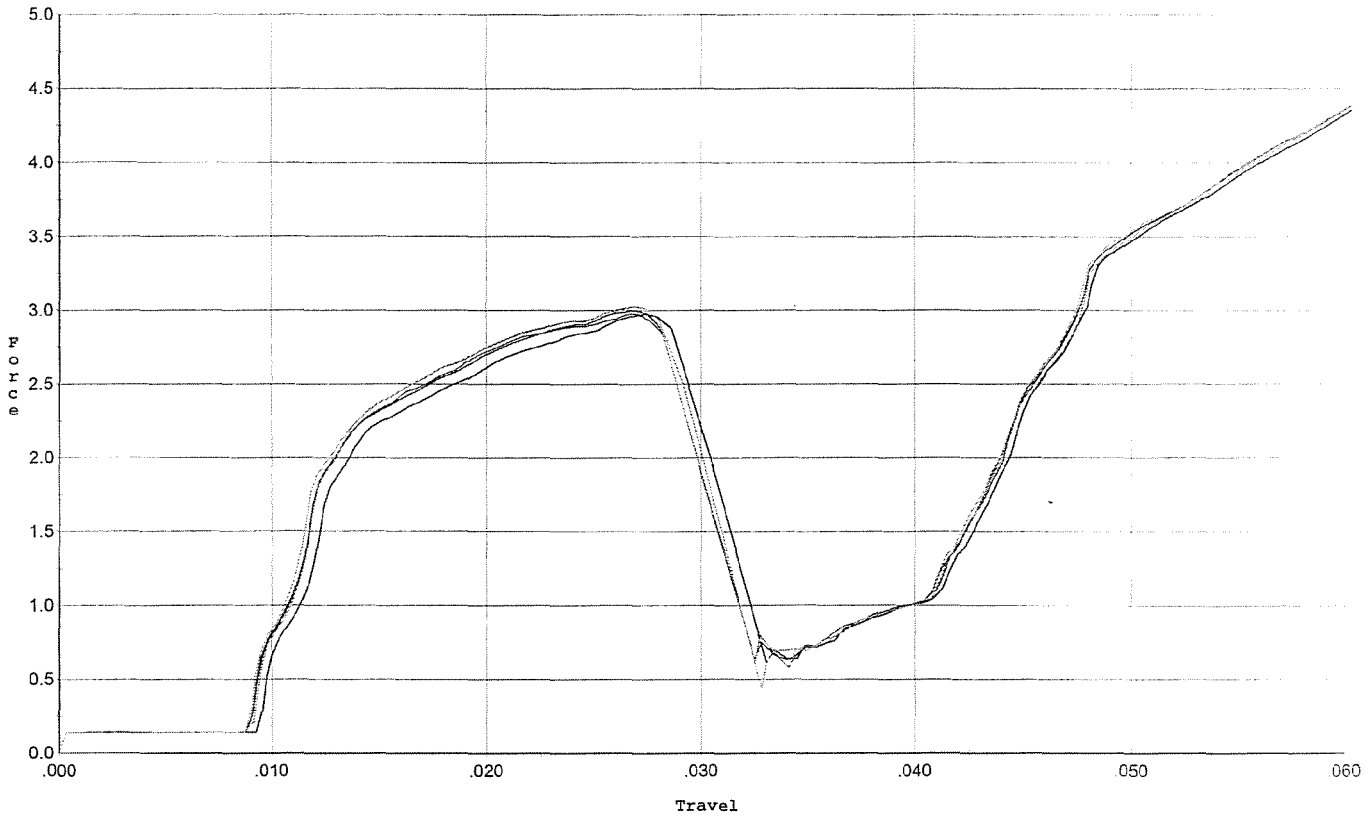
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.162	0.030	0.011	0.037	0.051		Set Trigger
2	3.088	0.031	0.011	0.037	0.050		Set Trigger
3	3.082	0.031	0.011	0.037	0.049		Set Trigger
4	3.057	0.030	0.011	0.038	0.049		Set Trigger
5	3.047	0.030	0.011	0.037	0.048		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



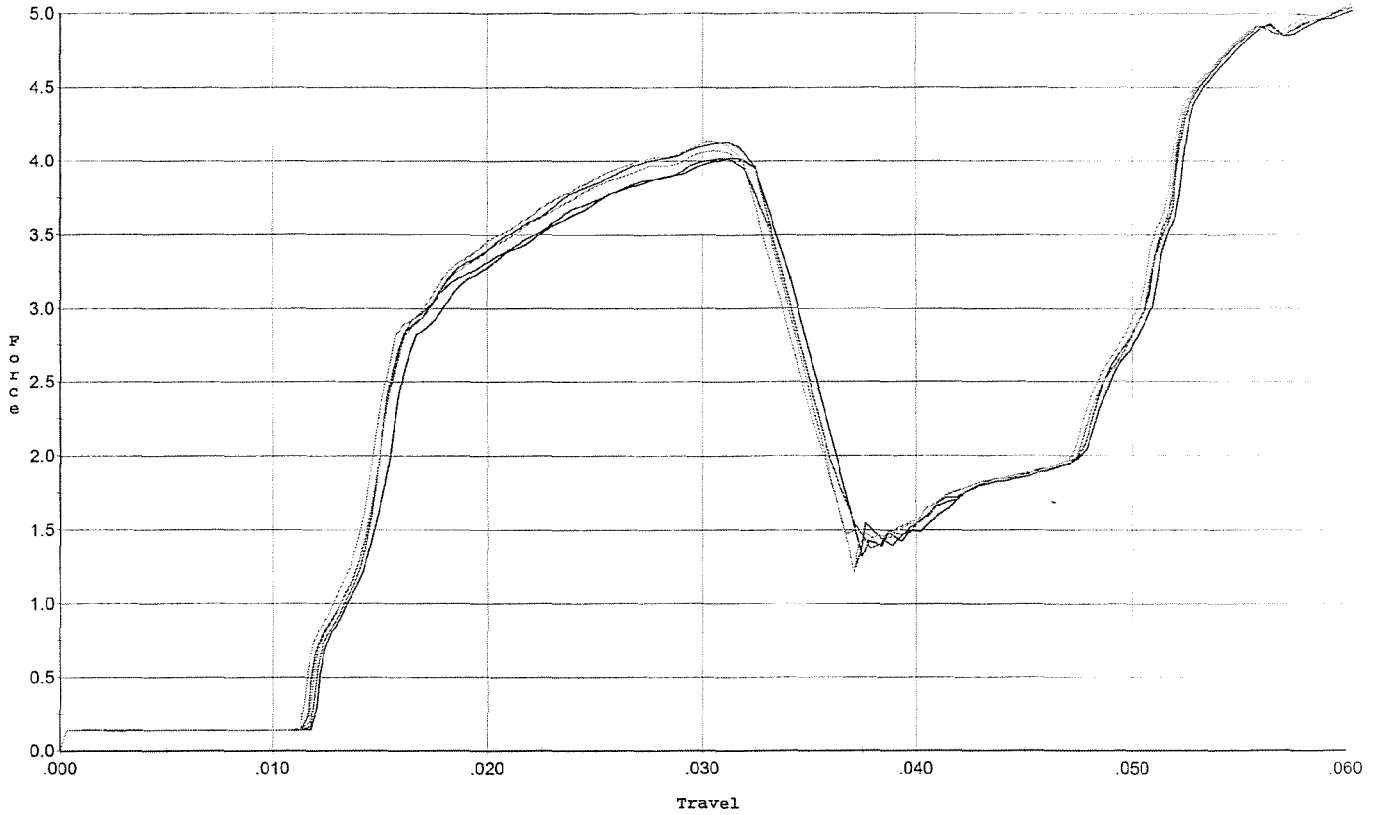
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.028	0.009	0.038	0.046		Set Trigger
2	2.977	0.031	0.010	0.037	0.049		Set Trigger
3	2.979	0.028	0.009	0.038	0.046		Set Trigger
4	3.027	0.028	0.009	0.038	0.047		Set Trigger
5	3.031	0.029	0.009	0.038	0.049		Set Trigger

Aug 3.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



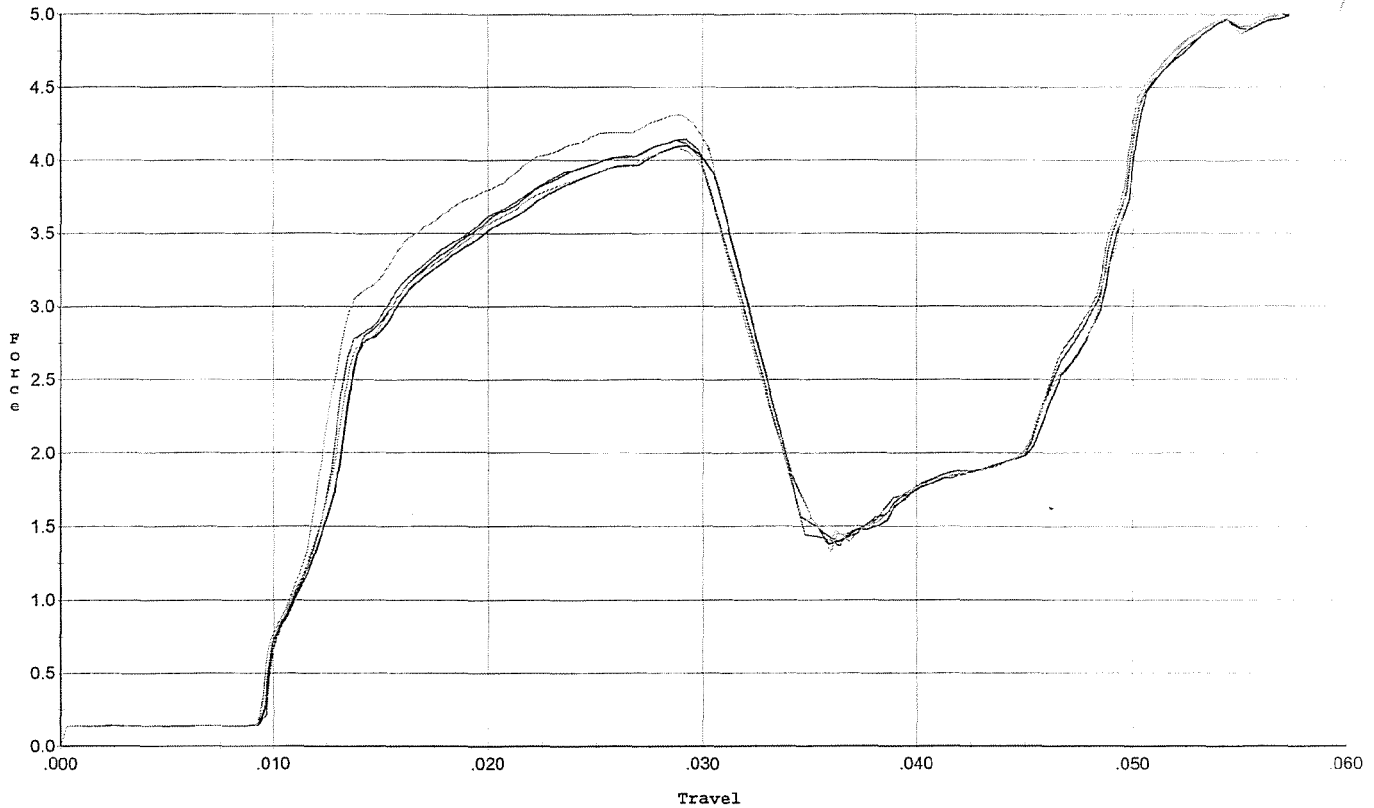
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.019	0.033	0.012	0.031	0.068		Set Trigger
2	4.021	0.034	0.012	0.030	0.070		Set Trigger
3	4.129	0.032	0.012	0.031	0.068		Set Trigger
4	4.073	0.033	0.012	0.030	0.069		Set Trigger
5	4.132	0.032	0.011	0.031	0.068		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



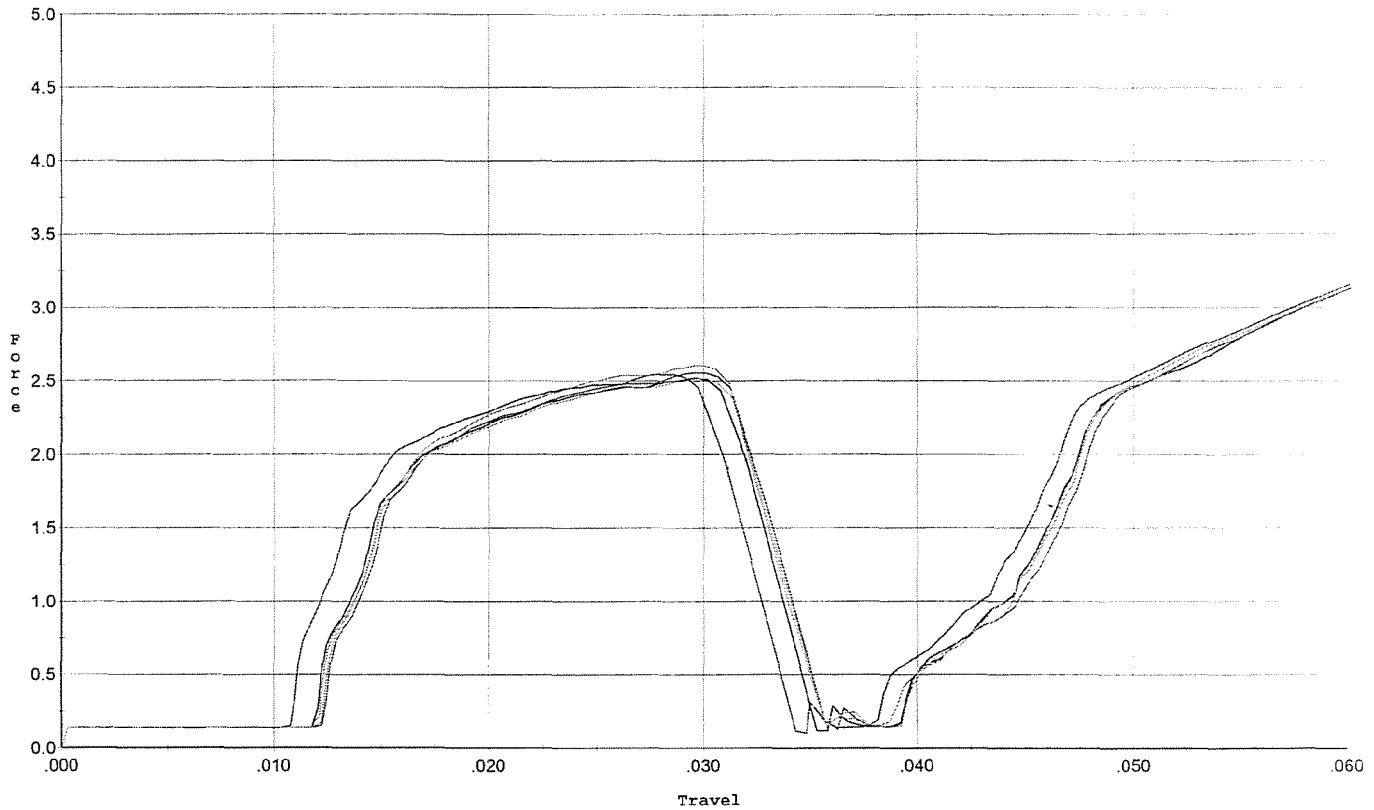
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.031	0.010	0.035	0.068		Set Trigger
2	4.100	0.031	0.010	0.034	0.067		Set Trigger
3	4.141	0.032	0.010	0.032	0.071		Set Trigger
4	4.088	0.030	0.010	0.035	0.066		Set Trigger
5	4.312	0.030	0.009	0.030	0.071		Set Trigger

Aug 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



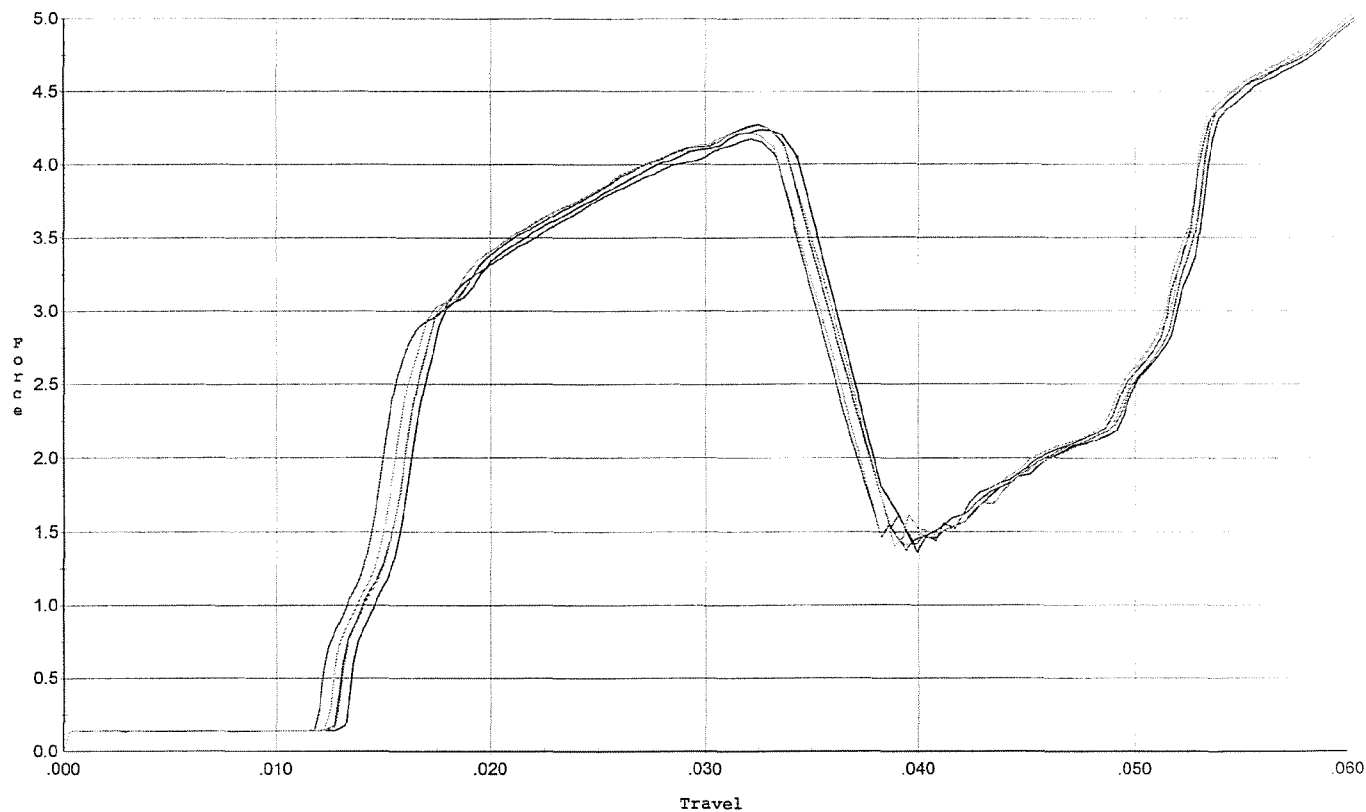
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.031	0.011	0.040	0.043		Set Trigger
2	2.522	0.032	0.012	0.040	0.043		Set Trigger
3	2.558	0.033	0.012	0.039	0.044		Set Trigger
4	2.518	0.031	0.012	0.040	0.042		Set Trigger
5	2.604	0.031	0.012	0.039	0.043		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.033	0.012	0.031	0.071		Set Trigger
2	4.239	0.034	0.013	0.030	0.072		Set Trigger
3	4.275	0.034	0.013	0.030	0.071		Set Trigger
4	4.221	0.036	0.013	0.030	0.076		Set Trigger
5	4.269	0.036	0.013	0.030	0.076		Set Trigger

Aug 4.23