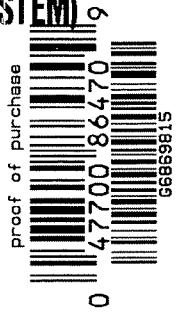


66869815

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

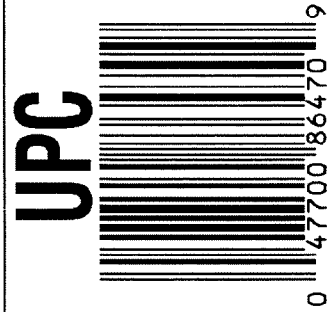


ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

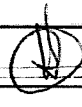
G6869815



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869815

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SP
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SP
470	DIS-ASSEMBLE ACTION	JUL 23 2009	7-23-09	SP
472	SERIALIZE BOLT HANDLE		7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	WLS
540	APPLY COATINGS (BARREL ACTION)		8/13	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

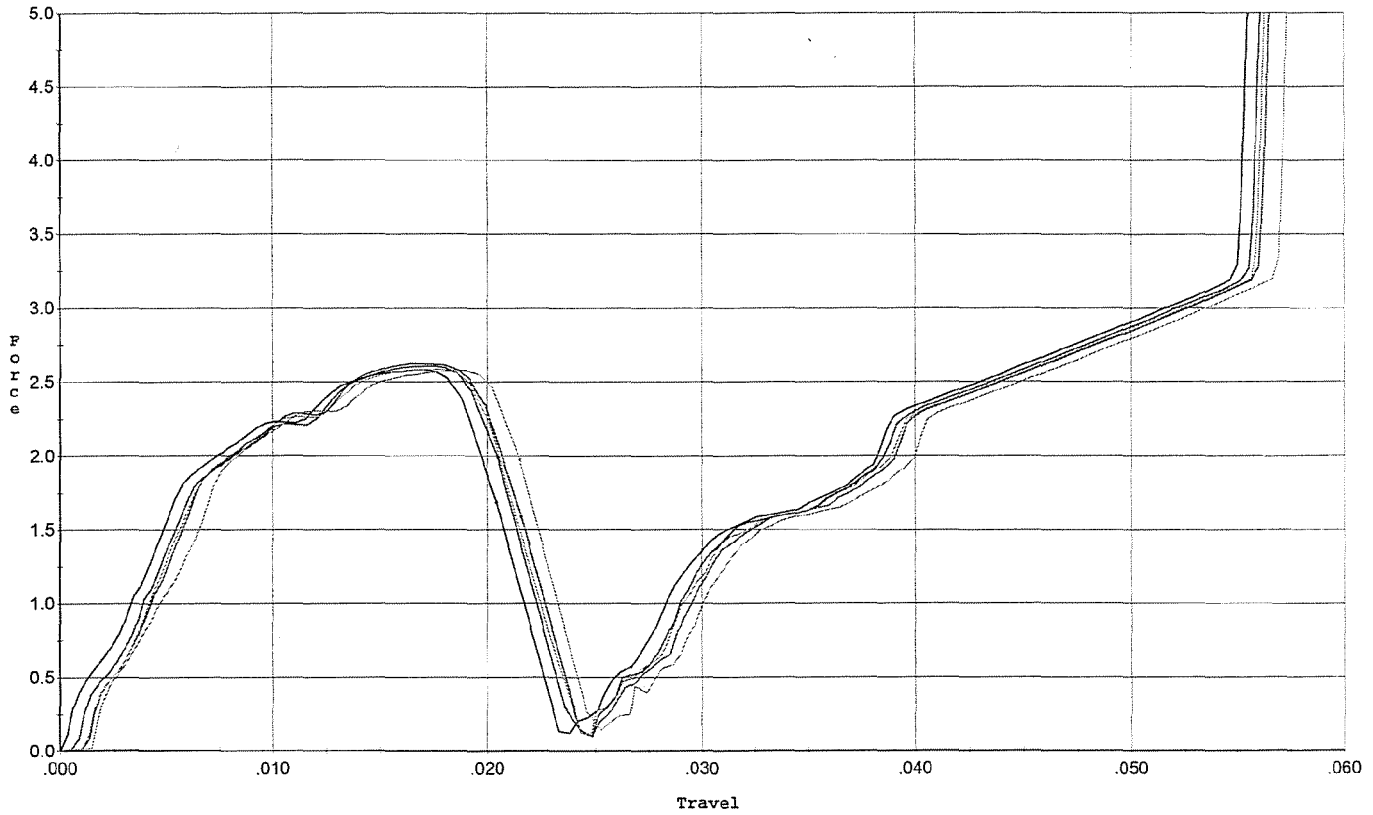
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/1/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>9°</u>	<u>9°</u>	<u>9°</u>	9/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9/1/09	RB		
	J) ASSEMBLE STOCK					8/31/09	TR		
	K) ASSEMBLE SWIVEL STUDS					9/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/31/09	RB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8/31/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u>	<u>2.61</u>	<u>2.53</u>	<u>2.70</u>	<u>2.62</u>	9/1/09	RB
	C) FUNCTION					9/1/09	RB		
690	PACK					9/1/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



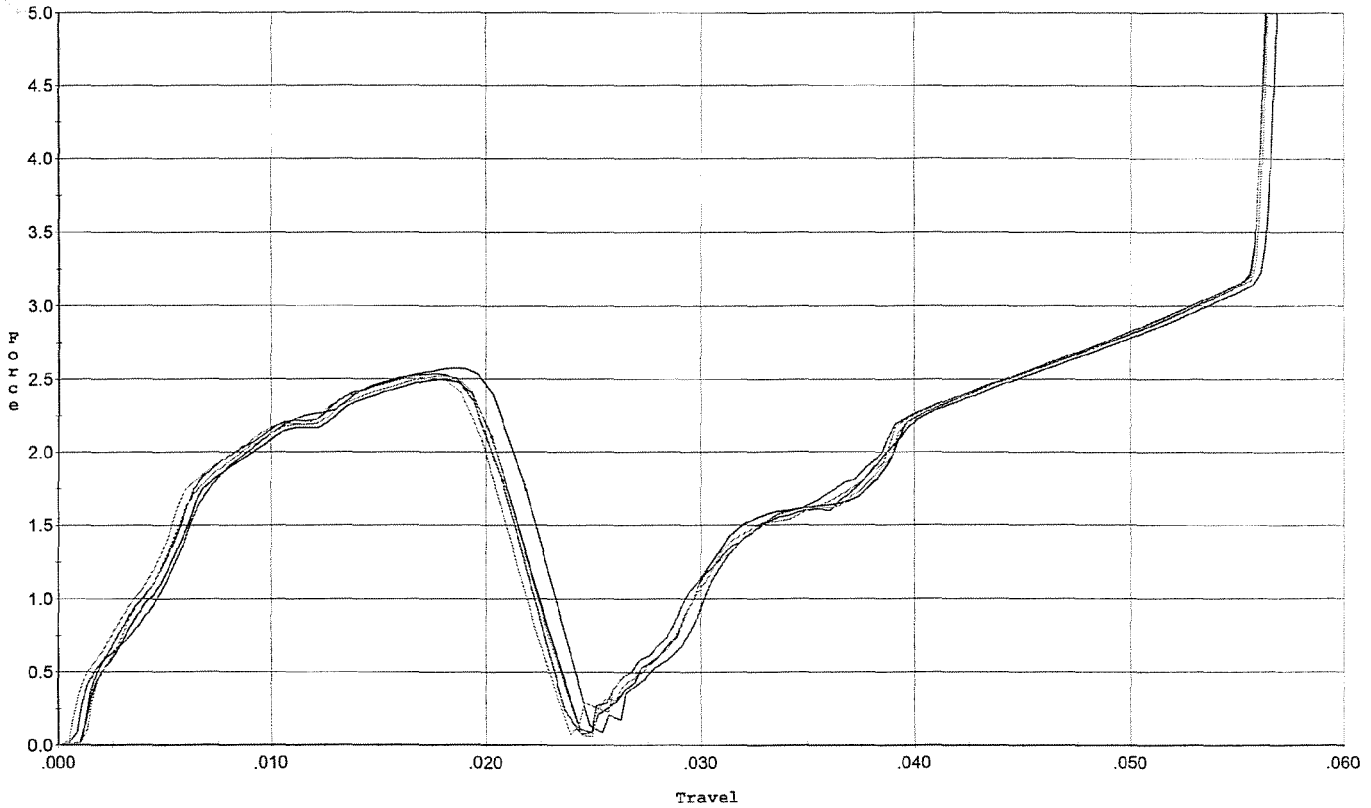
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.020	0.00	0.039	0.036		Set Trigger
2	2.582	0.020	0.00	0.039	0.037		Set Trigger
3	2.624	0.022	0.00	0.039	0.038		Set Trigger
4	2.585	0.020	0.00	0.039	0.035		Set Trigger
5	2.581	0.021	0.00	0.040	0.037		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



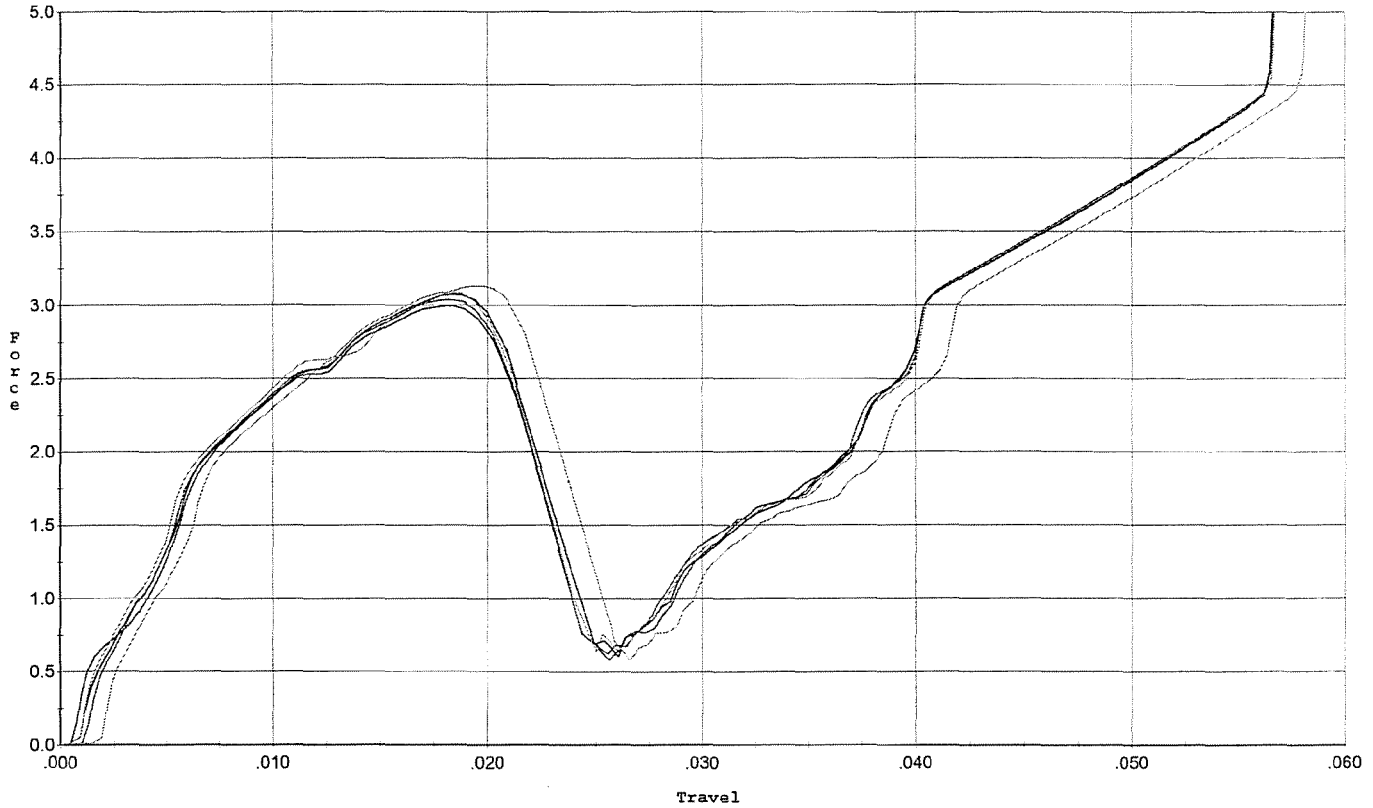
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.022	0.00	0.039	0.038		Set Trigger
2	2.495	0.020	0.00	0.039	0.034		Set Trigger
3	2.539	0.021	0.00	0.039	0.036		Set Trigger
4	2.523	0.020	0.00	0.039	0.035		Set Trigger
5	2.515	0.020	0.00	0.040	0.035		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



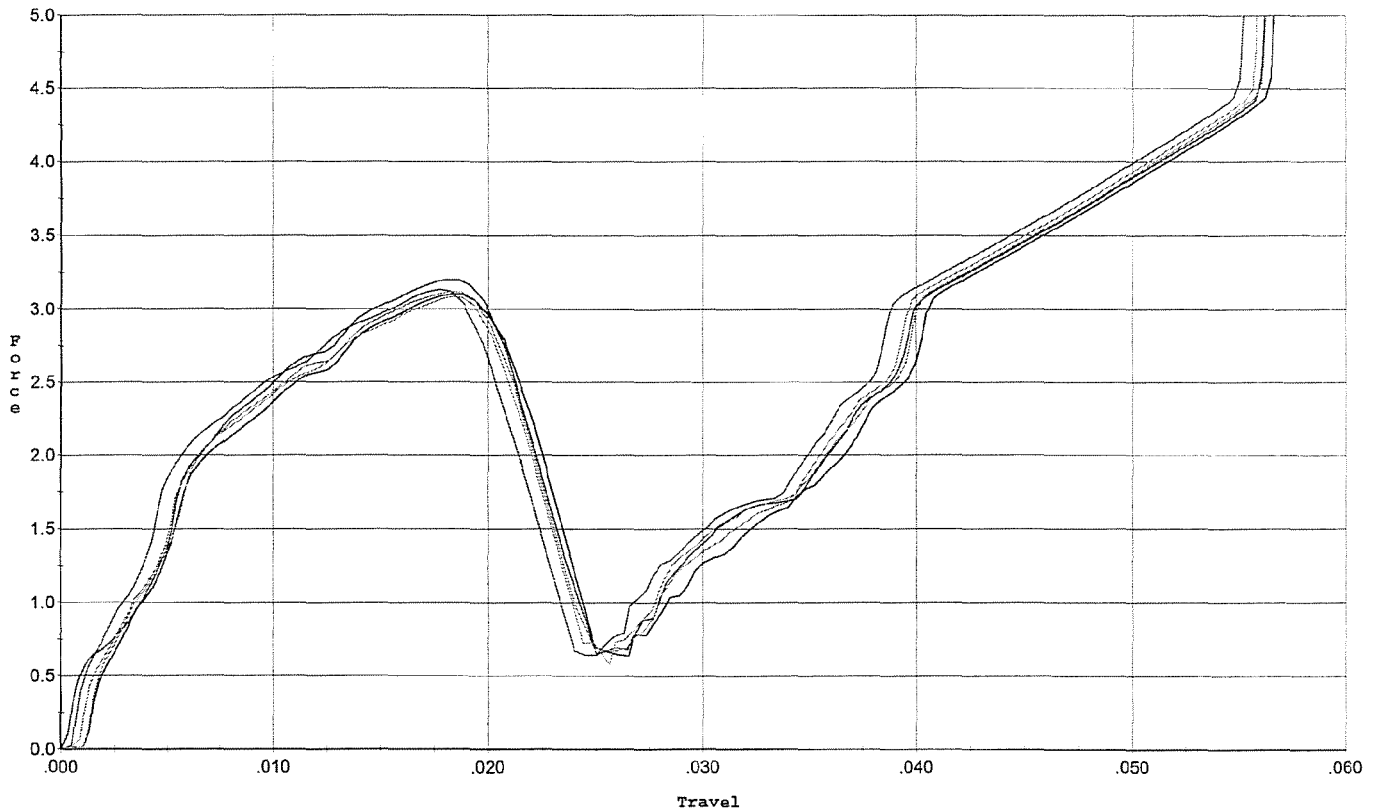
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.021	0.00	0.038	0.042		Set Trigger
2	2.994	0.021	0.00	0.038	0.042		Set Trigger
3	3.036	0.021	0.00	0.038	0.042		Set Trigger
4	3.085	0.021	0.00	0.038	0.043		Set Trigger
5	3.133	0.024	0.002	0.038	0.047		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



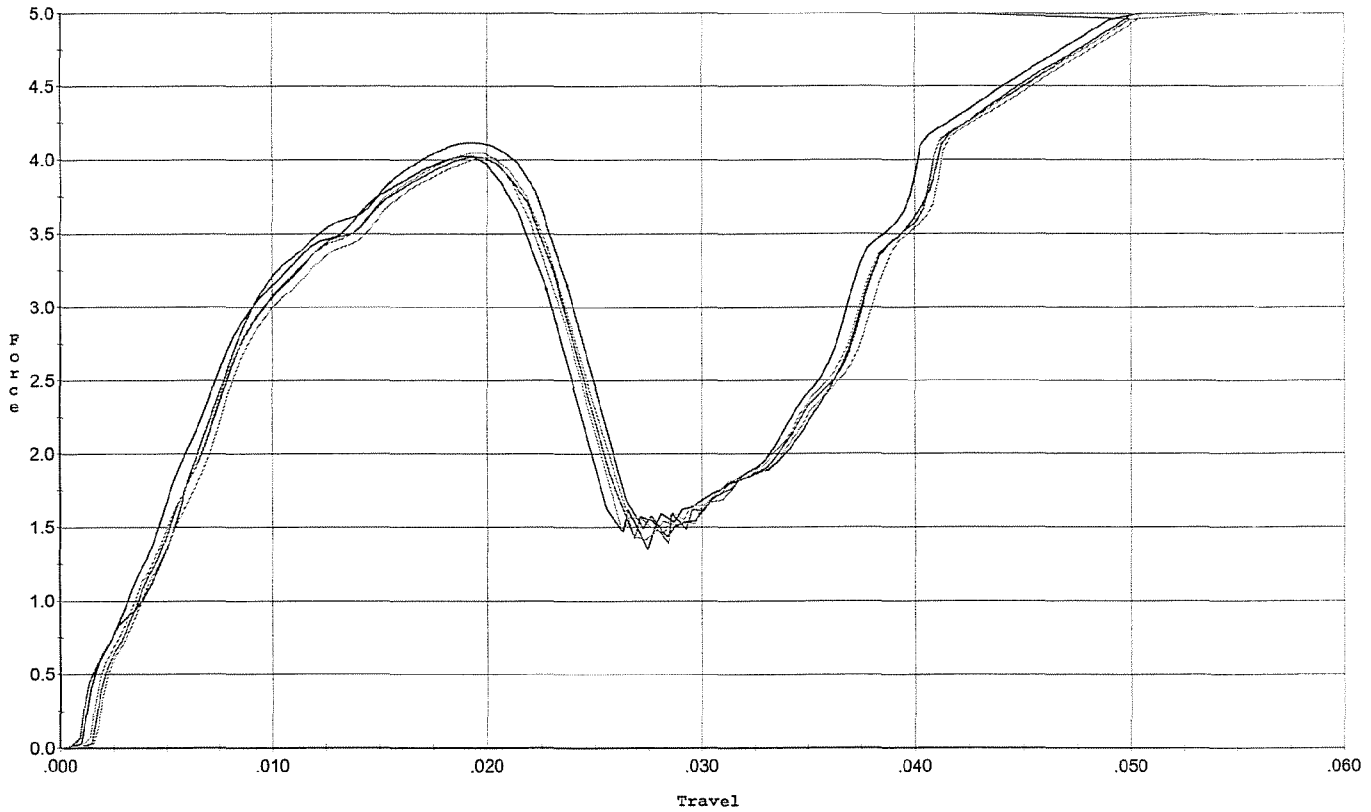
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.200	0.021	0.00	0.037	0.044		Set Trigger
2	3.100	0.022	0.00	0.037	0.045		Set Trigger
3	3.134	0.022	0.00	0.037	0.045		Set Trigger
4	3.085	0.022	0.00	0.037	0.044		Set Trigger
5	3.118	0.021	0.00	0.037	0.043		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



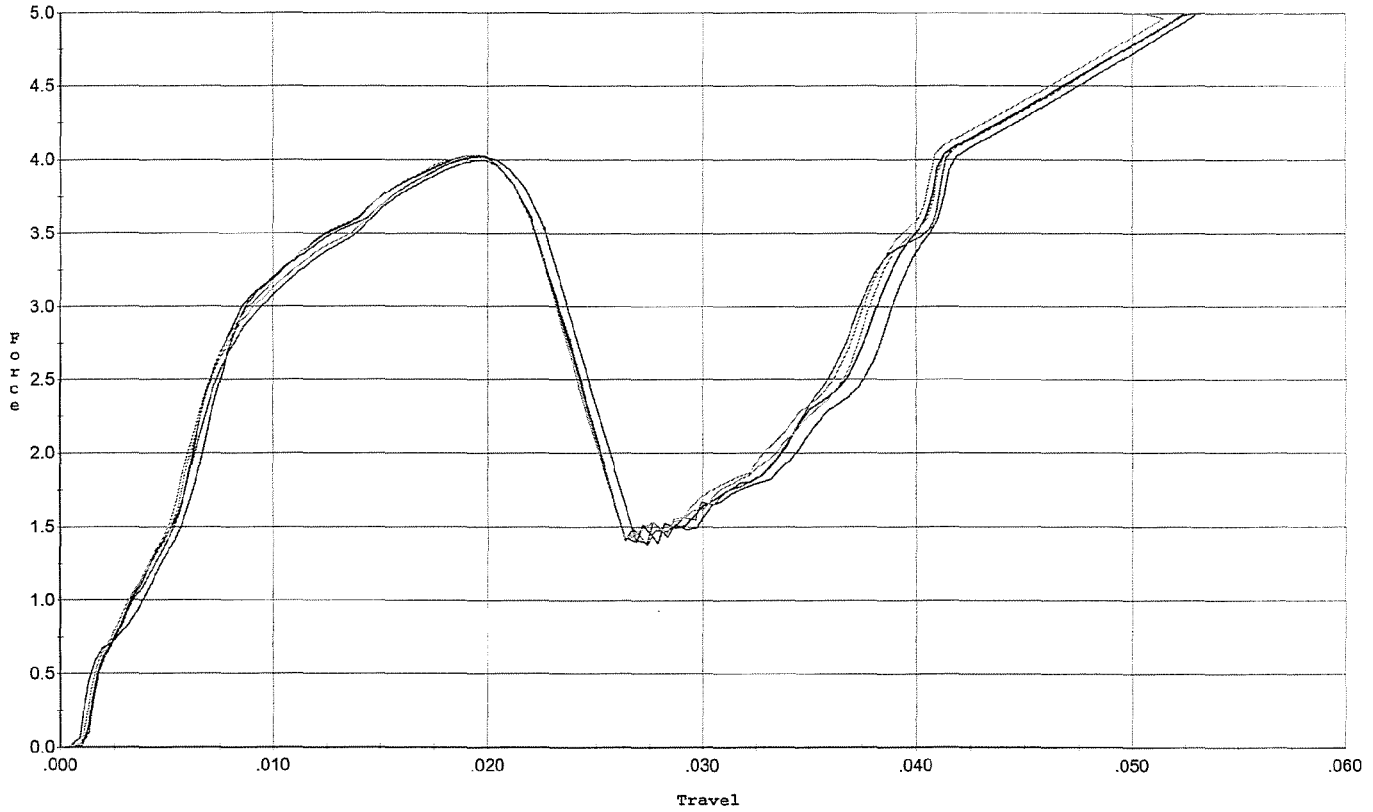
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.024	0.00	0.035	0.063		Set Trigger
2	4.024	0.023	0.00	0.034	0.059		Set Trigger
3	4.022	0.023	0.00	0.035	0.059		Set Trigger
4	4.049	0.024	0.00	0.035	0.060		Set Trigger
5	4.016	0.023	0.002	0.035	0.057		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



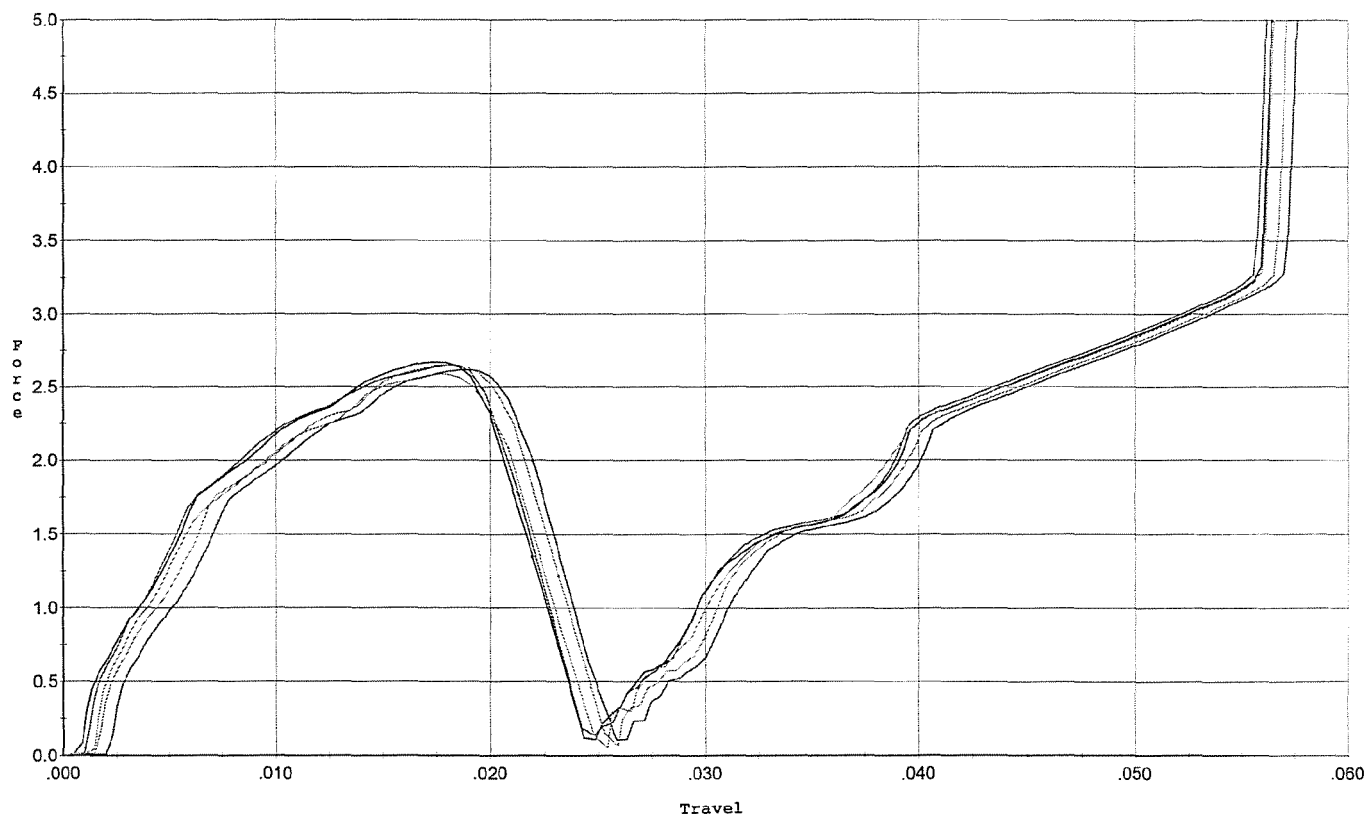
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.021	0.023	0.00	0.036	0.059		Set Trigger
2	4.028	0.024	0.00	0.035	0.063		Set Trigger
3	3.999	0.024	0.00	0.035	0.061		Set Trigger
4	4.028	0.022	0.00	0.035	0.057		Set Trigger
5	4.027	0.022	0.00	0.035	0.058		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



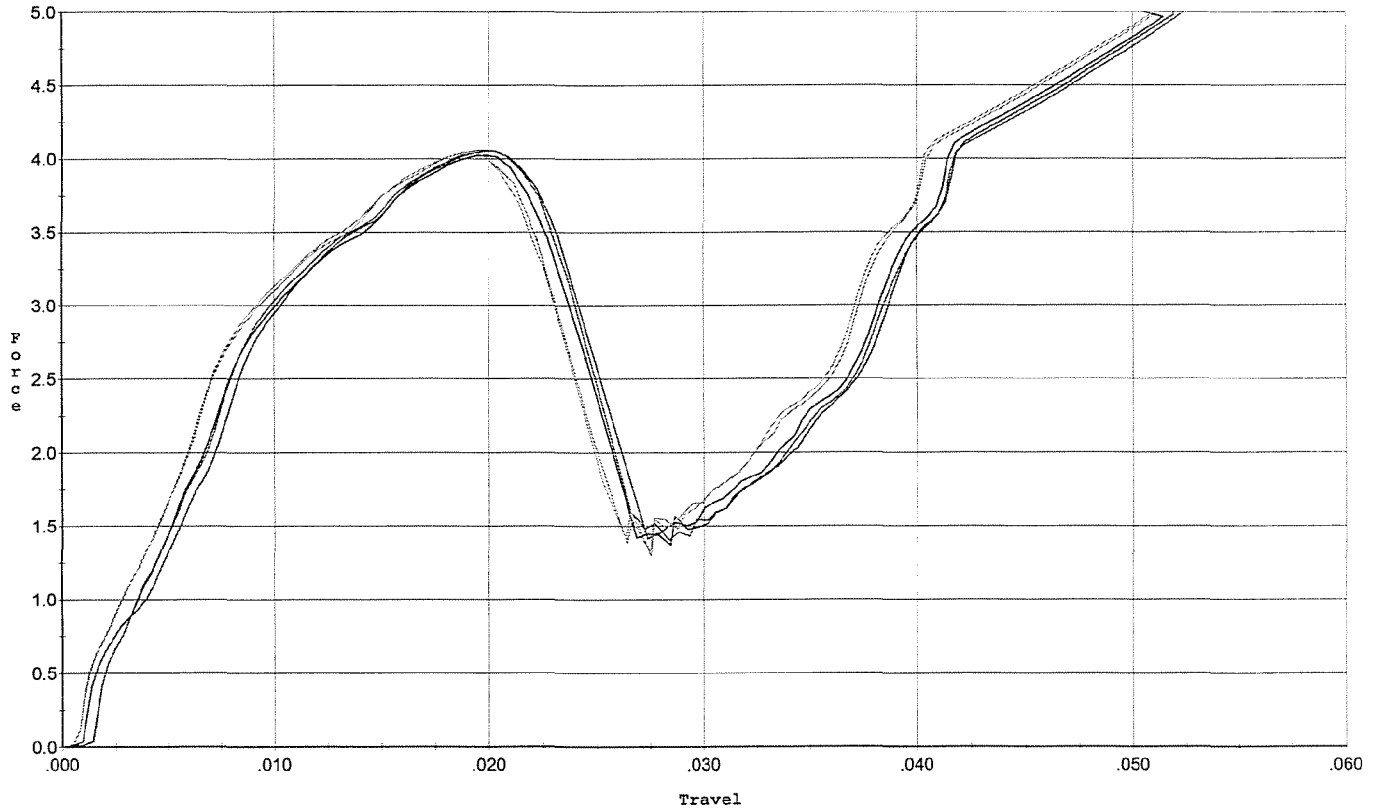
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.022	0.002	0.040	0.037		Set Trigger
2	2.670	0.022	0.00	0.039	0.039		Set Trigger
3	2.649	0.021	0.00	0.039	0.038		Set Trigger
4	2.586	0.021	0.00	0.039	0.036		Set Trigger
5	2.652	0.023	0.002	0.039	0.040		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.023	0.00	0.036	0.059		Set Trigger
2	4.026	0.024	0.00	0.035	0.062		Set Trigger
3	4.061	0.024	0.00	0.035	0.061		Set Trigger
4	4.047	0.023	0.00	0.035	0.059		Set Trigger
5	4.039	0.022	0.00	0.035	0.058		Set Trigger

Avg 4.04