

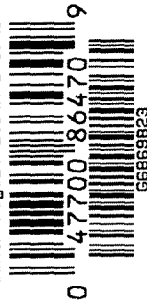
G 686 9823

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

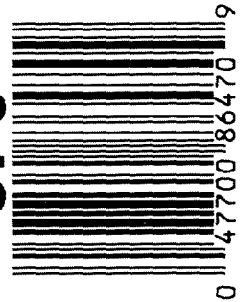
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869823

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869823

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/23/09	SP
430	ASSEMBLE TO STOCK		6/23/09	SP
440	PROOF		6/23/09	SP
460	CHECK HEADSPACE	MAGNAFLUX	6/23/09	SP
470	DIS-ASSEMBLE ACTION		6/23/09	SP
472	SERIALIZE BOLT HANDLE		6/24/09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	6/26/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	L. H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

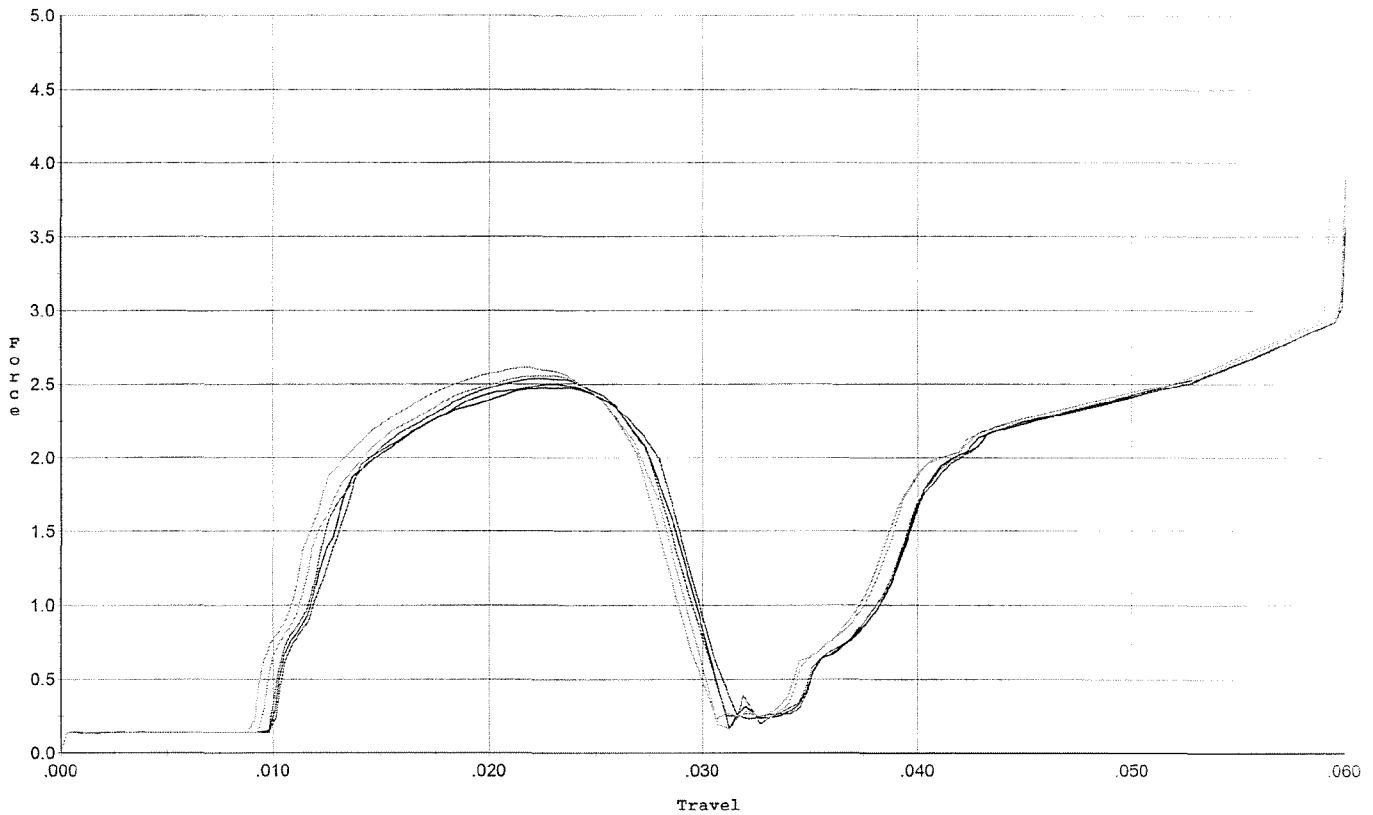
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-3-09	X.N.
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-3-09	X.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-3-09	X.N.
	J) ASSEMBLE STOCK			7-17-09	X.N.
	K) ASSEMBLE SWIVEL STUDS			8-3-09	X.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/27/09	RF
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-27-09	X.N.
670	FINAL INSPECTION A) HEADSPACE			8-3-09	X.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.64</u> <u>2.75</u> <u>2.86</u> <u>2.76</u>	7-31-09	X.N.
	C) FUNCTION			8-3-09	X.N.
690	PACK			8/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



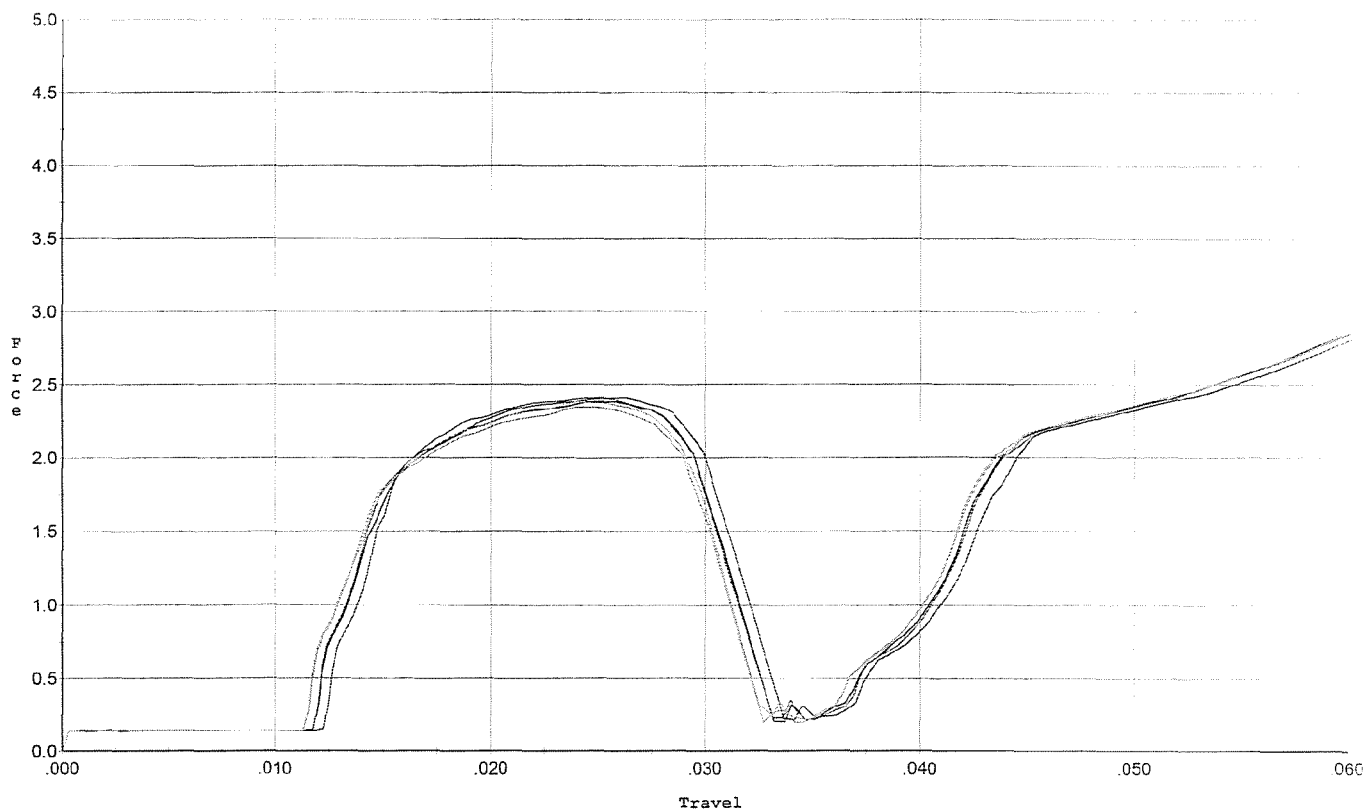
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.028	0.010	0.038	0.038		Set Trigger
2	2.470	0.029	0.010	0.038	0.038		Set Trigger
3	2.536	0.027	0.010	0.038	0.037		Set Trigger
4	2.556	0.028	0.010	0.037	0.039		Set Trigger
5	2.615	0.027	0.009	0.038	0.039		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



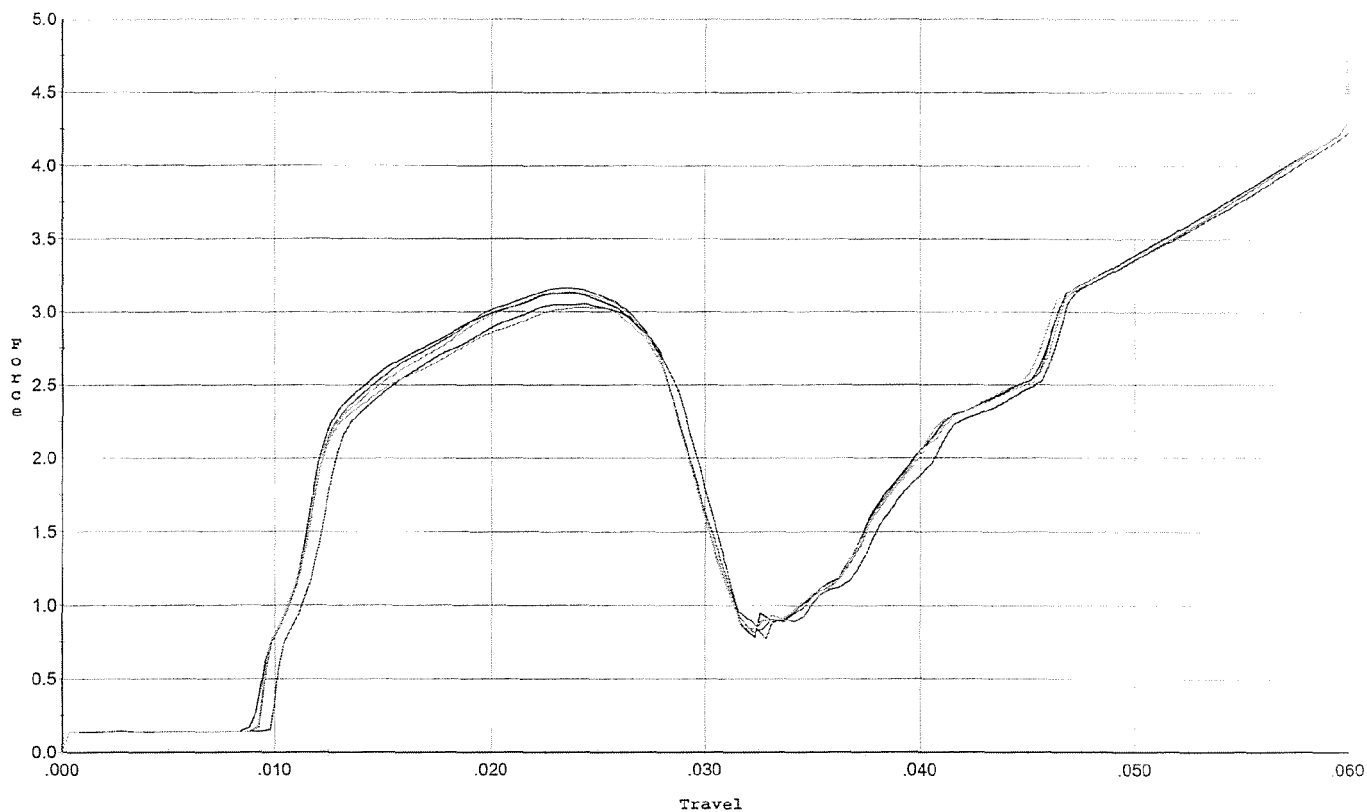
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.412	0.032	0.012	0.039	0.040		Set Trigger
2	2.385	0.031	0.012	0.038	0.039		Set Trigger
3	2.409	0.031	0.012	0.038	0.040		Set Trigger
4	2.384	0.030	0.012	0.038	0.038		Set Trigger
5	2.347	0.030	0.012	0.038	0.038		Set Trigger

Aug 23 8

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



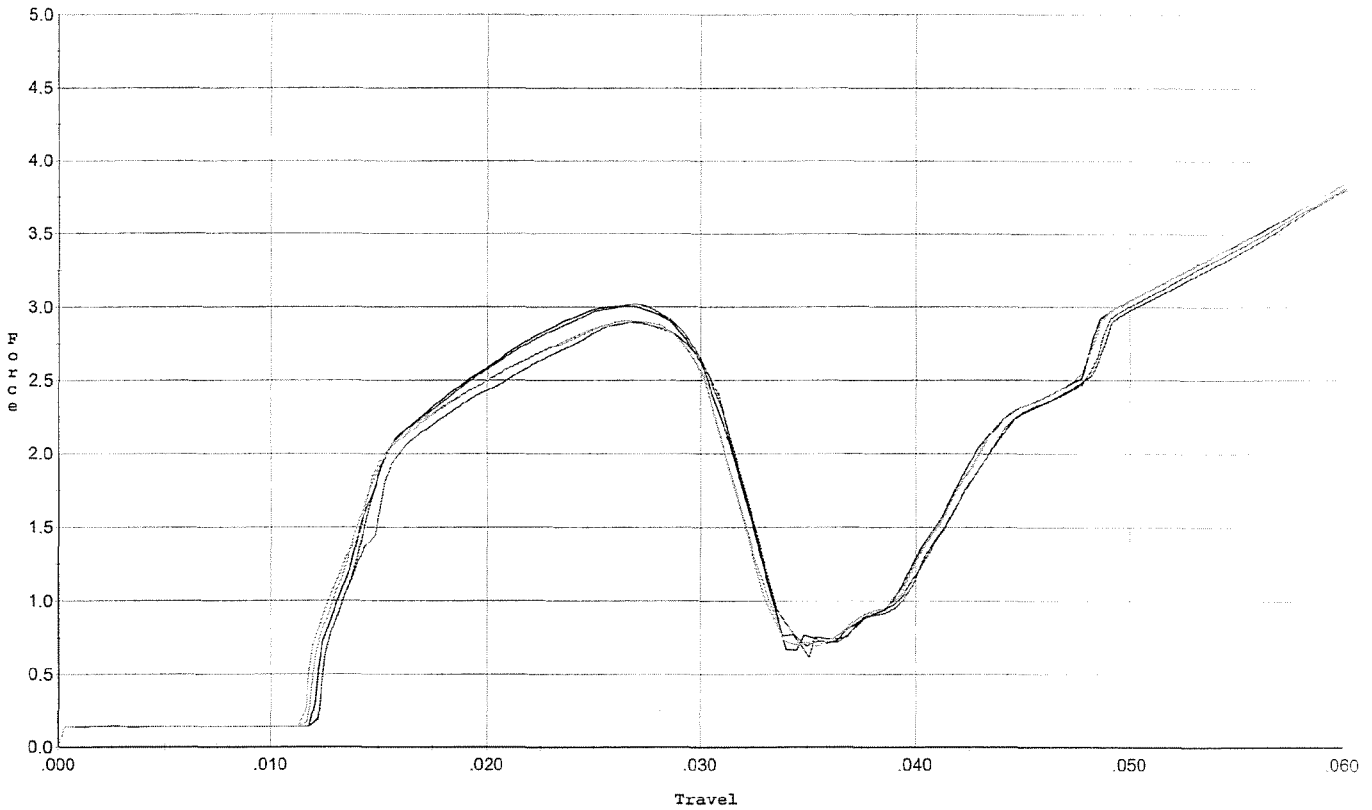
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.057	0.029	0.010	0.036	0.048		Set Trigger
2	3.134	0.028	0.009	0.036	0.049		Set Trigger
3	3.162	0.028	0.009	0.036	0.048		Set Trigger
4	3.140	0.028	0.009	0.036	0.048		Set Trigger
5	3.032	0.028	0.009	0.036	0.047		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



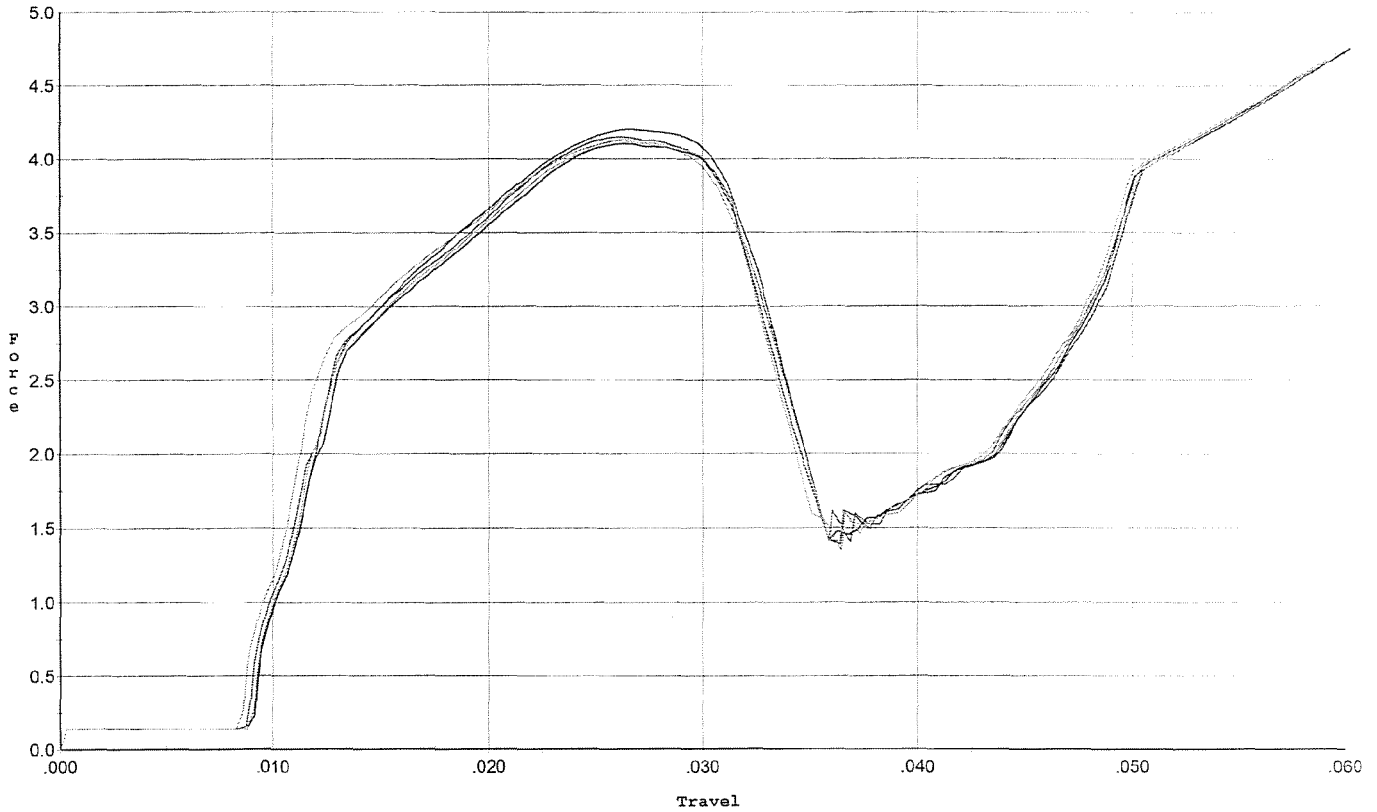
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.031	0.012	0.037	0.047		Set Trigger
2	3.007	0.031	0.012	0.037	0.047		Set Trigger
3	2.893	0.031	0.012	0.037	0.045		Set Trigger
4	2.895	0.030	0.012	0.037	0.045		Set Trigger
5	2.907	0.030	0.012	0.037	0.045		Set Trigger

Avg 2.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



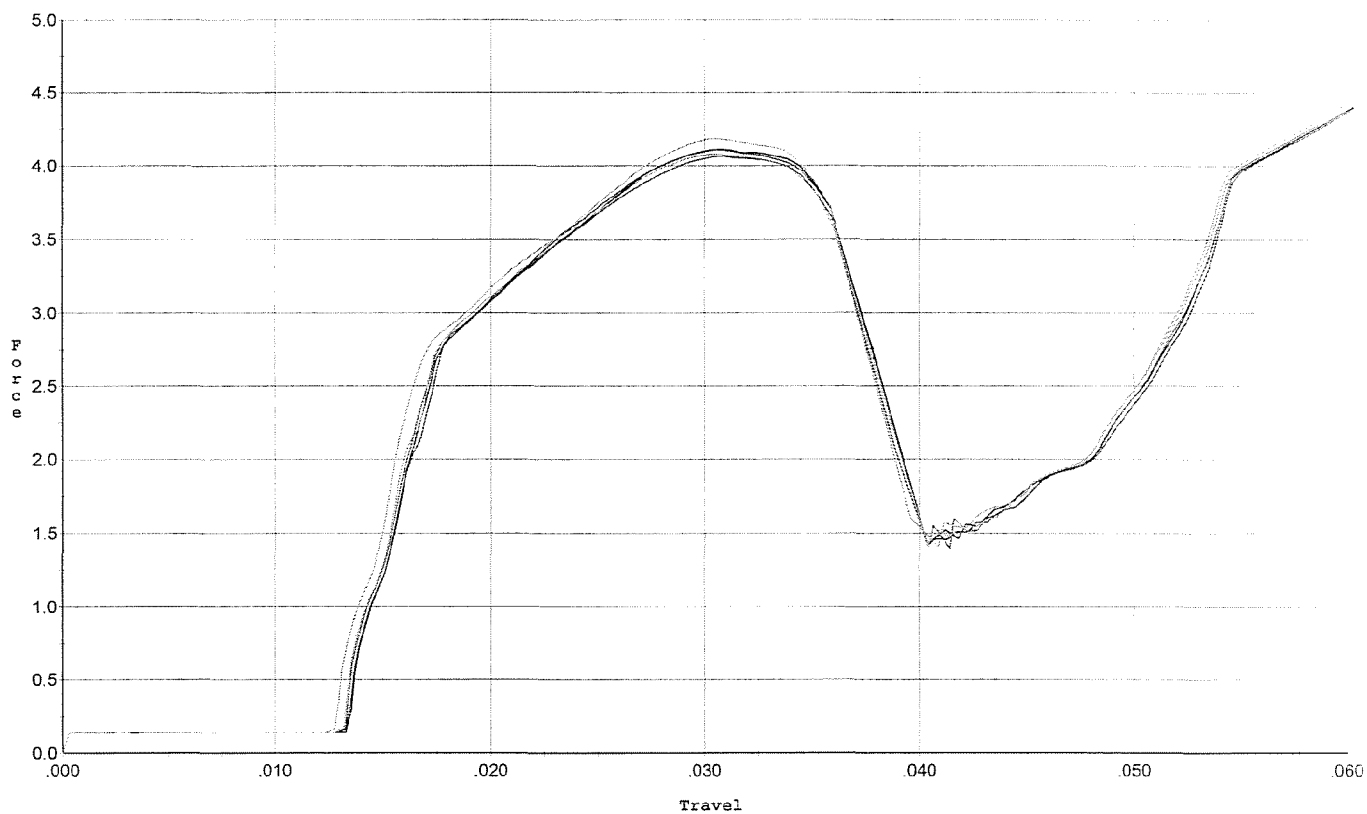
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.033	0.009	0.030	0.077		Set Trigger
2	4.105	0.033	0.009	0.029	0.076		Set Trigger
3	4.150	0.031	0.009	0.030	0.073		Set Trigger
4	4.134	0.033	0.009	0.029	0.077		Set Trigger
5	4.126	0.032	0.009	0.030	0.075		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



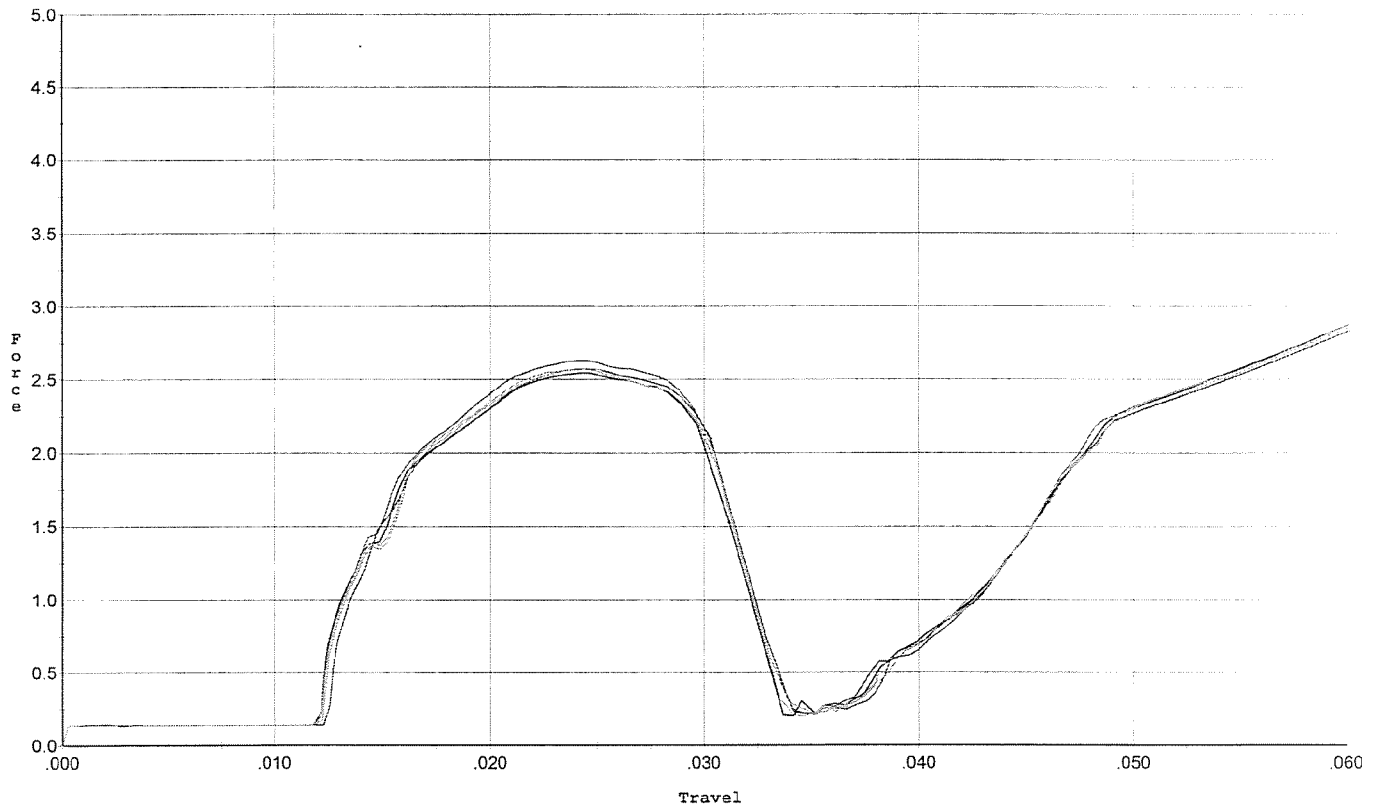
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.038	0.013	0.029	0.080		Set Trigger
2	4.110	0.038	0.014	0.029	0.080		Set Trigger
3	4.069	0.036	0.013	0.030	0.075		Set Trigger
4	4.188	0.036	0.013	0.029	0.076		Set Trigger
5	4.080	0.036	0.013	0.029	0.077		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



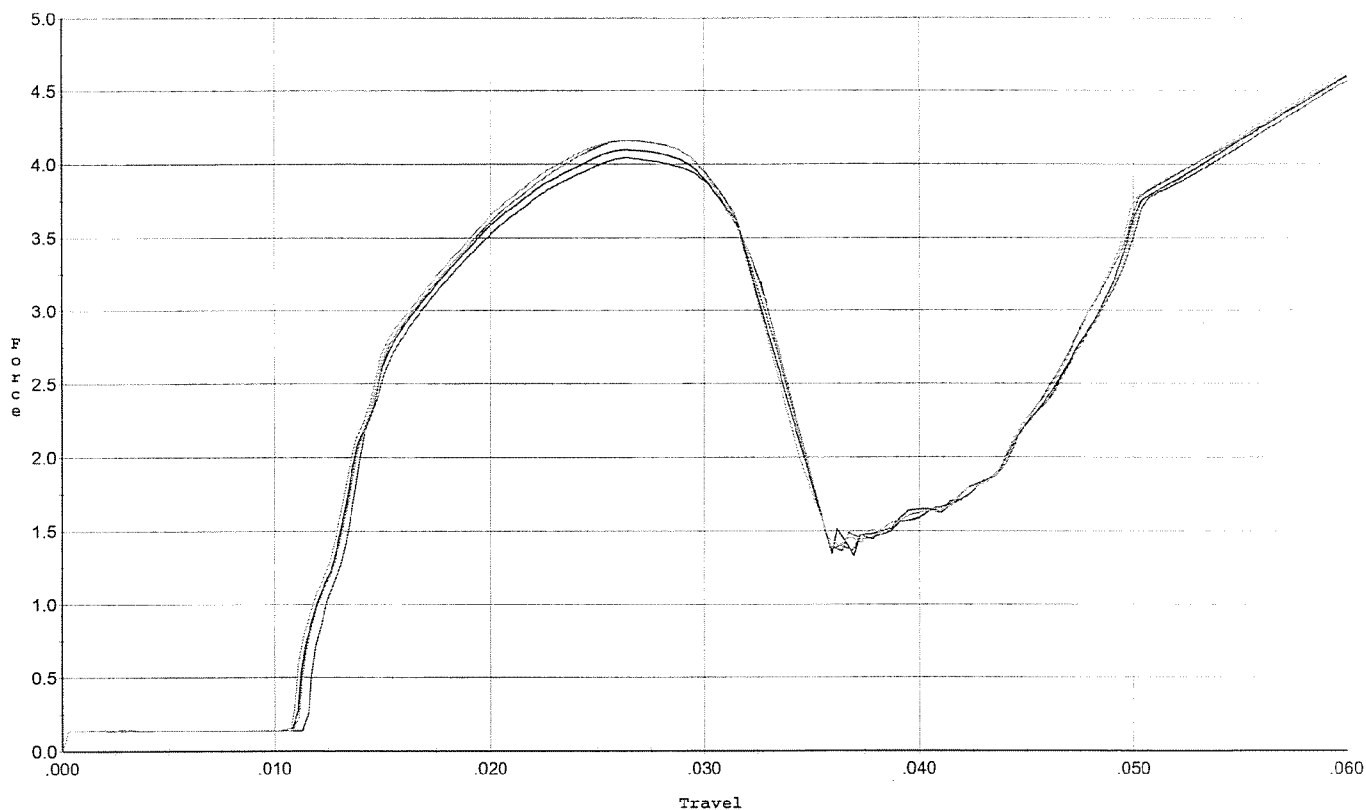
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.030	0.013	0.039	0.039		Set Trigger
2	2.543	0.031	0.012	0.039	0.040		Set Trigger
3	2.628	0.030	0.012	0.039	0.041		Set Trigger
4	2.575	0.031	0.012	0.039	0.040		Set Trigger
5	2.572	0.030	0.012	0.040	0.040		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.033	0.012	0.030	0.069		Set Trigger
2	4.097	0.032	0.011	0.030	0.068		Set Trigger
3	4.162	0.033	0.011	0.029	0.072		Set Trigger
4	4.159	0.033	0.011	0.030	0.071		Set Trigger
5	4.157	0.032	0.011	0.030	0.069		Set Trigger

Avg 4.12