

66869825

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

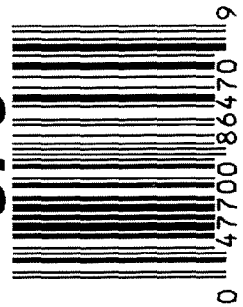
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869825

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869825

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SP
460	CHECK HEADSPACE	MAGFLUX - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/21/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

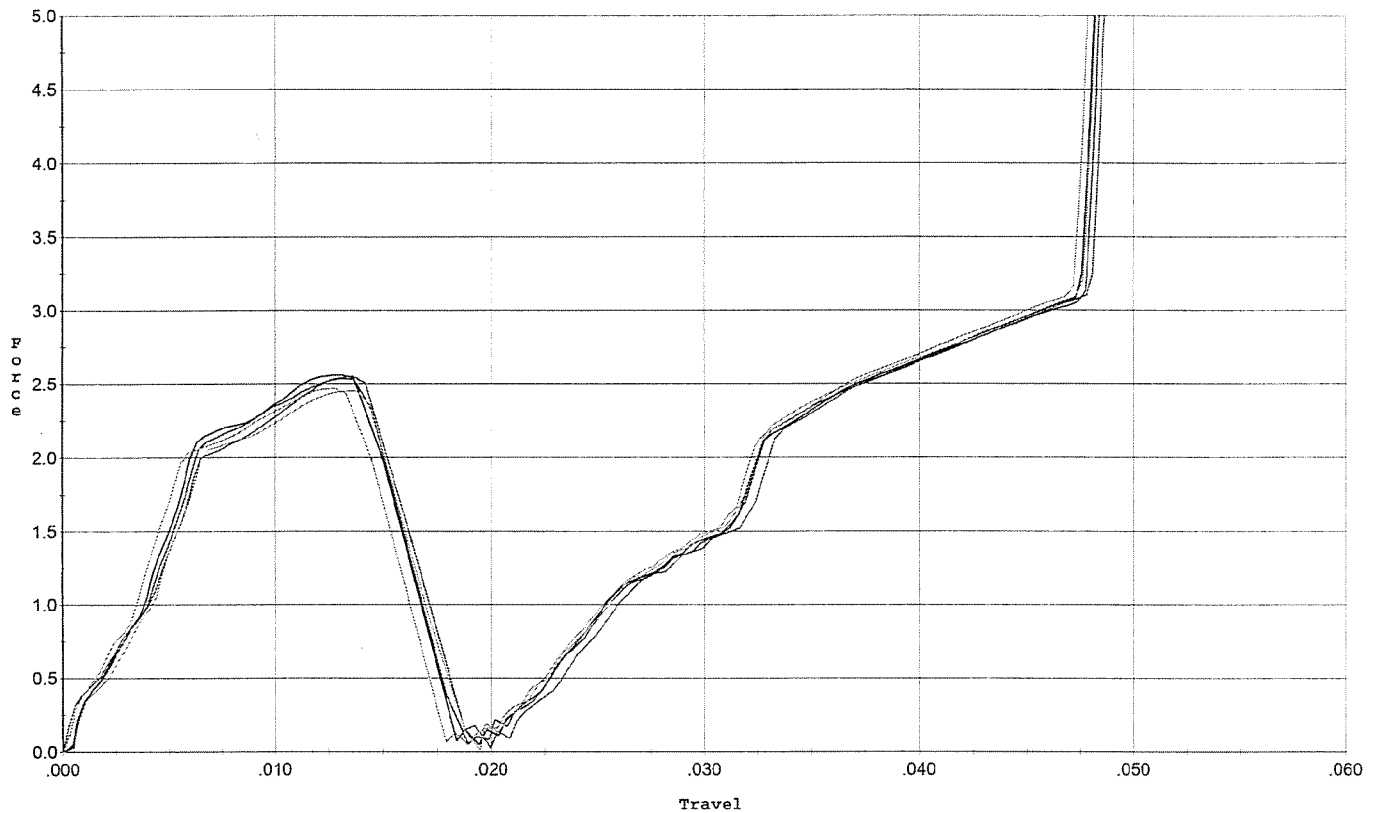
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/29/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/29/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/29/09	RB
	J) ASSEMBLE STOCK			8-27-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			8/29/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-27-09	S.P.D.
670	FINAL INSPECTION A) HEADSPACE			8/29/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.90</u> <u>2.82</u> <u>2.88</u> <u>2.88</u>	8/29/09	RR
	C) FUNCTION			8/29/09	RB
690	PACK			8/31/09	Fuy

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



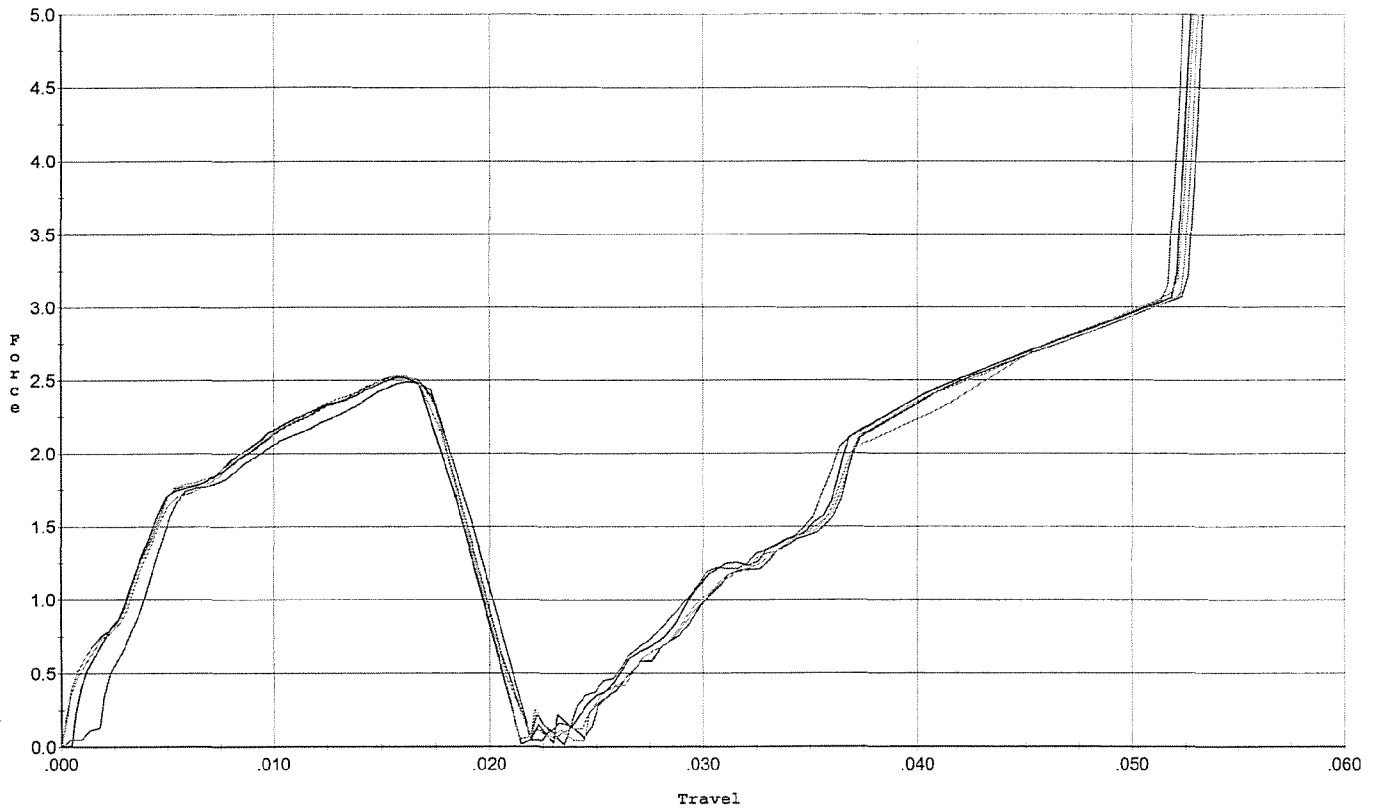
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.014	0.00	0.036	0.024		Set Trigger
2	2.558	0.015	0.00	0.036	0.025		Set Trigger
3	2.553	0.016	0.00	0.036	0.026		Set Trigger
4	2.450	0.014	0.00	0.036	0.023		Set Trigger
5	2.468	0.014	0.00	0.036	0.024		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles



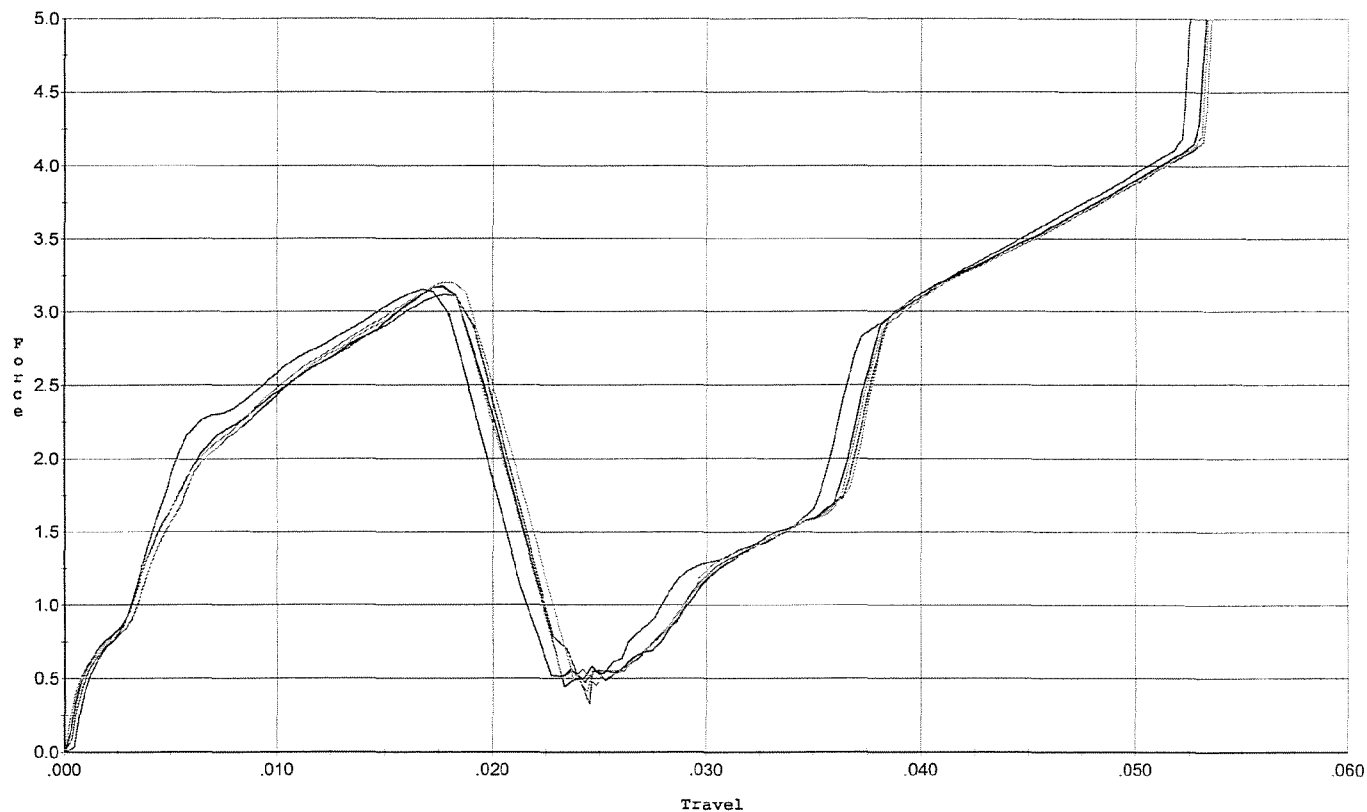
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.019	0.00	0.038	0.031		Set Trigger
2	2.521	0.018	0.00	0.038	0.032		Set Trigger
3	2.518	0.017	0.00	0.038	0.030		Set Trigger
4	2.531	0.018	0.00	0.038	0.031		Set Trigger
5	2.528	0.017	0.00	0.038	0.030		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



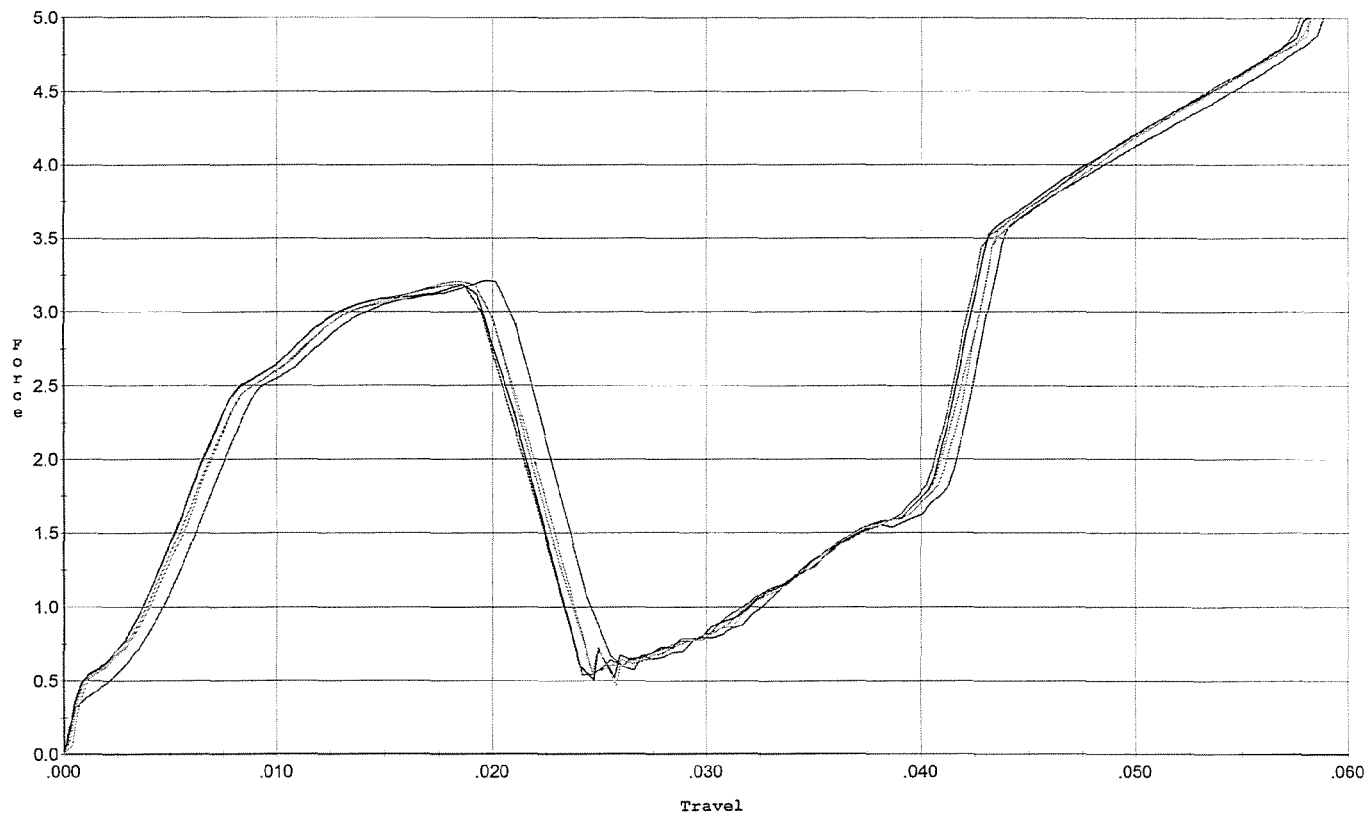
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.018	0.00	0.036	0.037		Set Trigger
2	3.174	0.020	0.00	0.037	0.041		Set Trigger
3	3.116	0.019	0.00	0.037	0.039		Set Trigger
4	3.199	0.021	0.00	0.036	0.043		Set Trigger
5	3.161	0.021	0.00	0.037	0.042		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



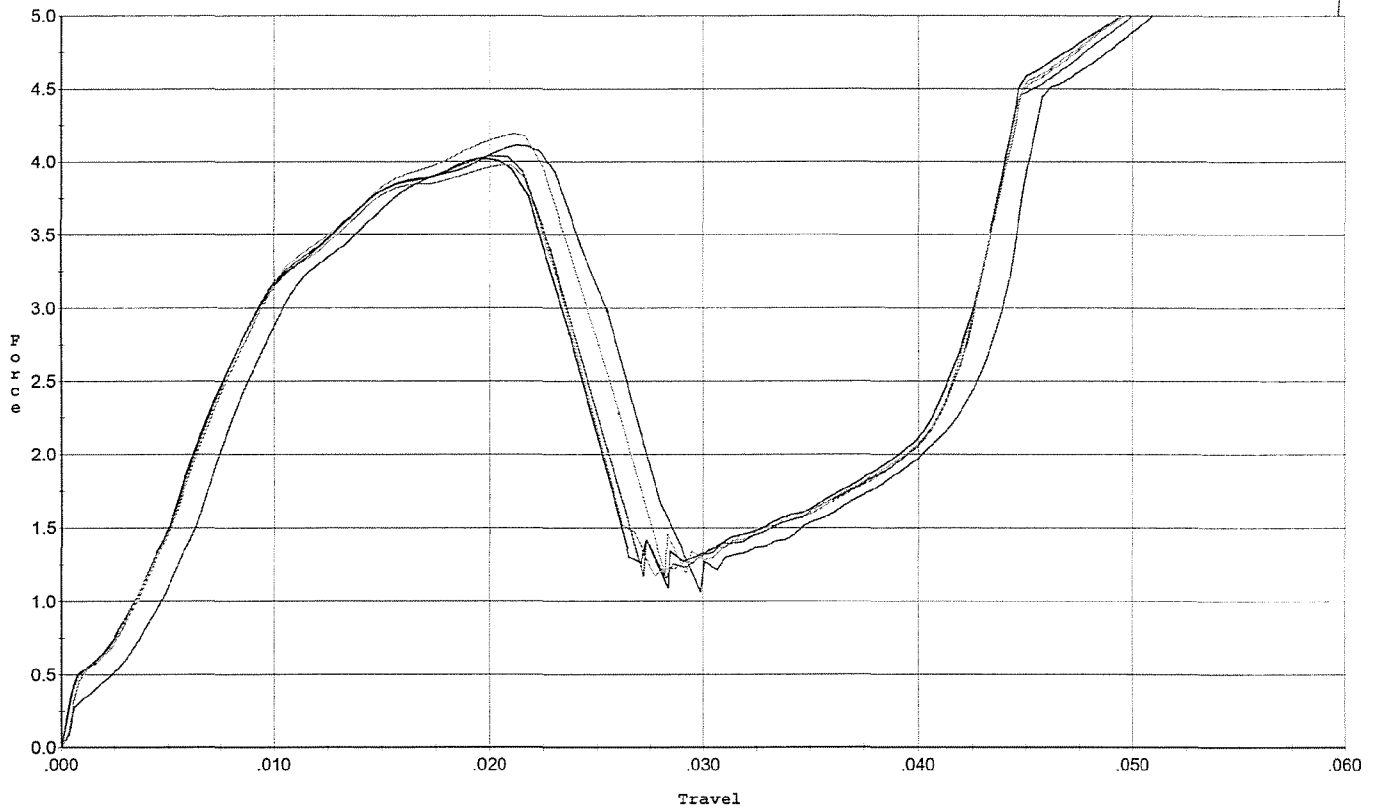
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.214	0.021	0.00	0.040	0.044		Set Trigger
2	3.181	0.021	0.00	0.040	0.045		Set Trigger
3	3.185	0.022	0.00	0.040	0.046		Set Trigger
4	3.196	0.020	0.00	0.041	0.042		Set Trigger
5	3.209	0.022	0.00	0.040	0.046		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



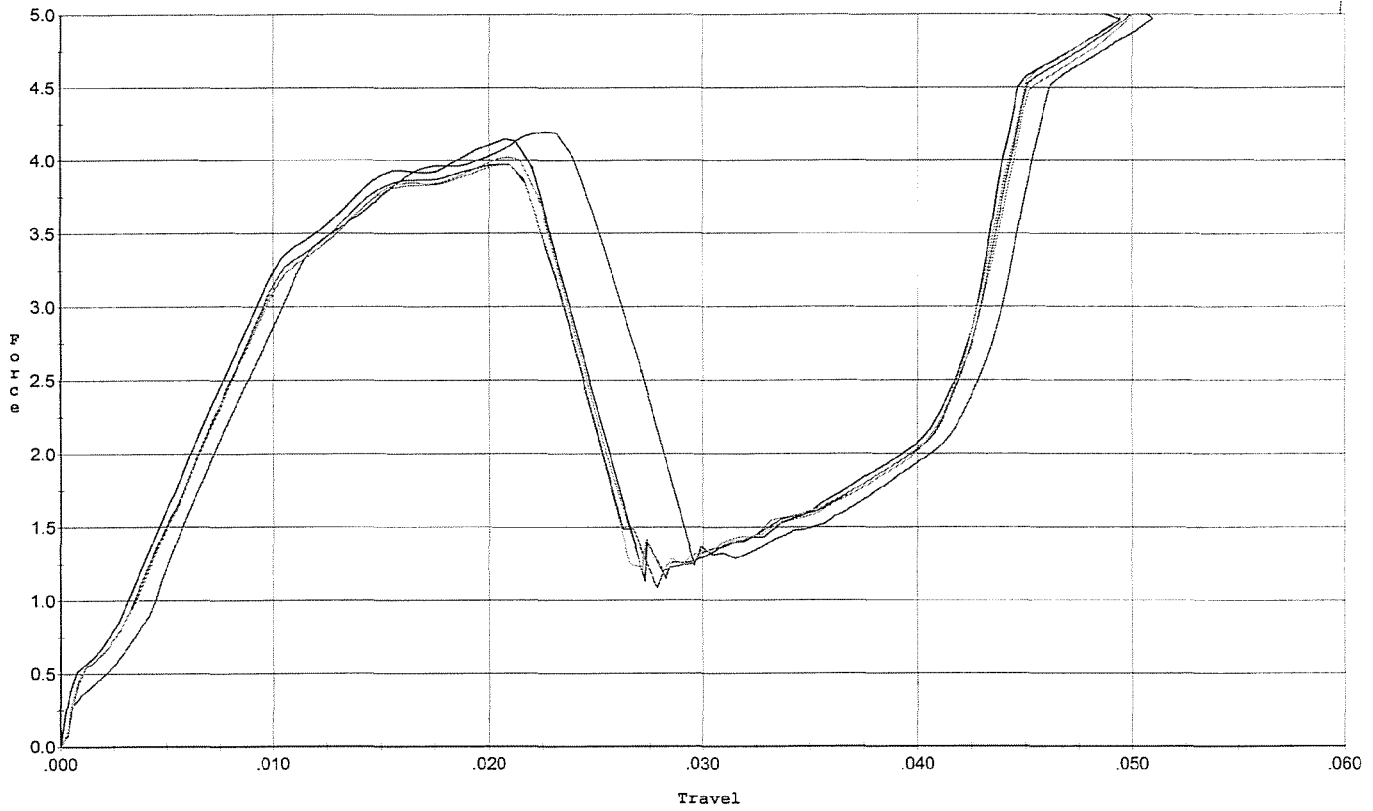
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.025	0.00	0.037	0.065		Set Trigger
2	4.021	0.024	0.00	0.038	0.062		Set Trigger
3	4.038	0.023	0.00	0.038	0.060		Set Trigger
4	4.194	0.026	0.00	0.036	0.070		Set Trigger
5	3.974	0.023	0.00	0.038	0.060		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



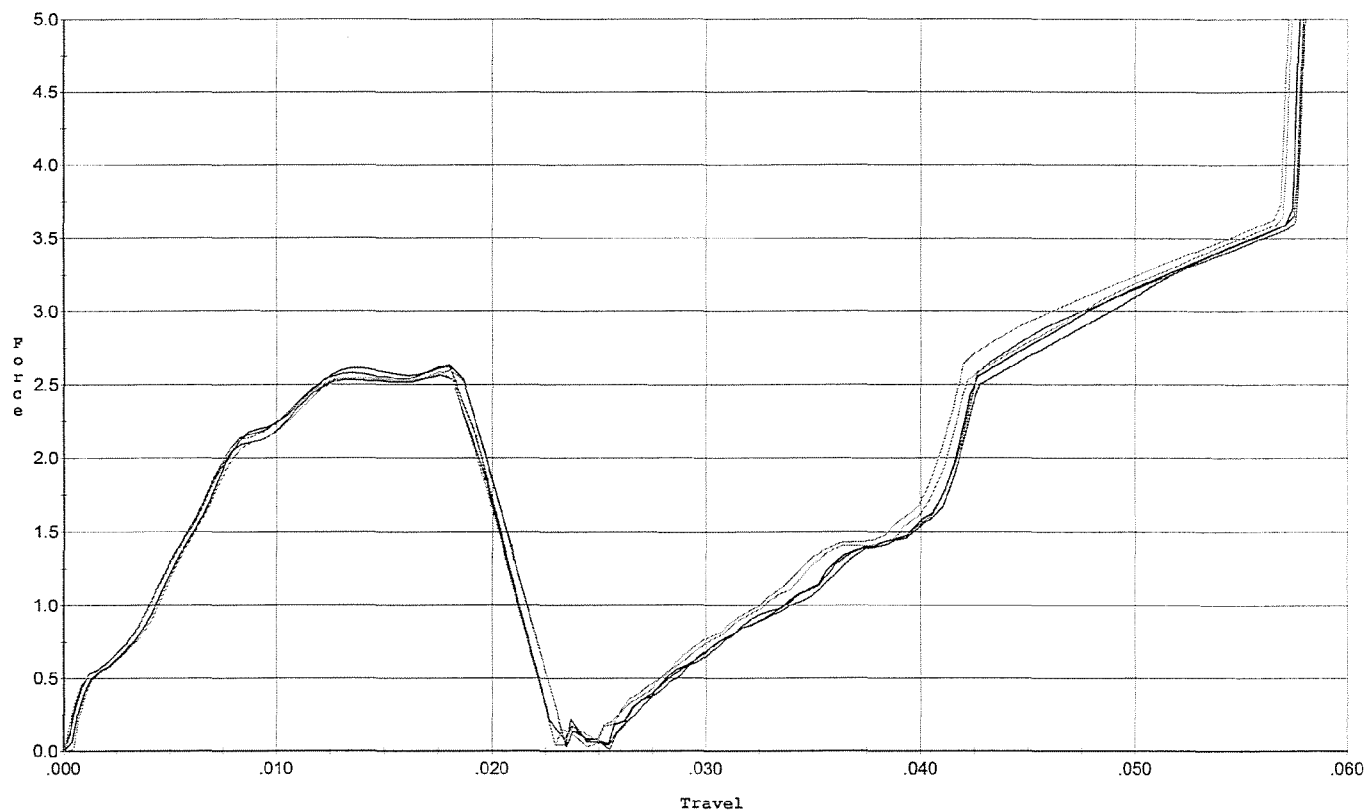
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.027	0.00	0.037	0.072		Set Trigger
2	4.146	0.022	0.00	0.038	0.059		Set Trigger
3	3.971	0.023	0.00	0.038	0.060		Set Trigger
4	3.969	0.023	0.00	0.038	0.060		Set Trigger
5	4.021	0.022	0.00	0.038	0.058		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



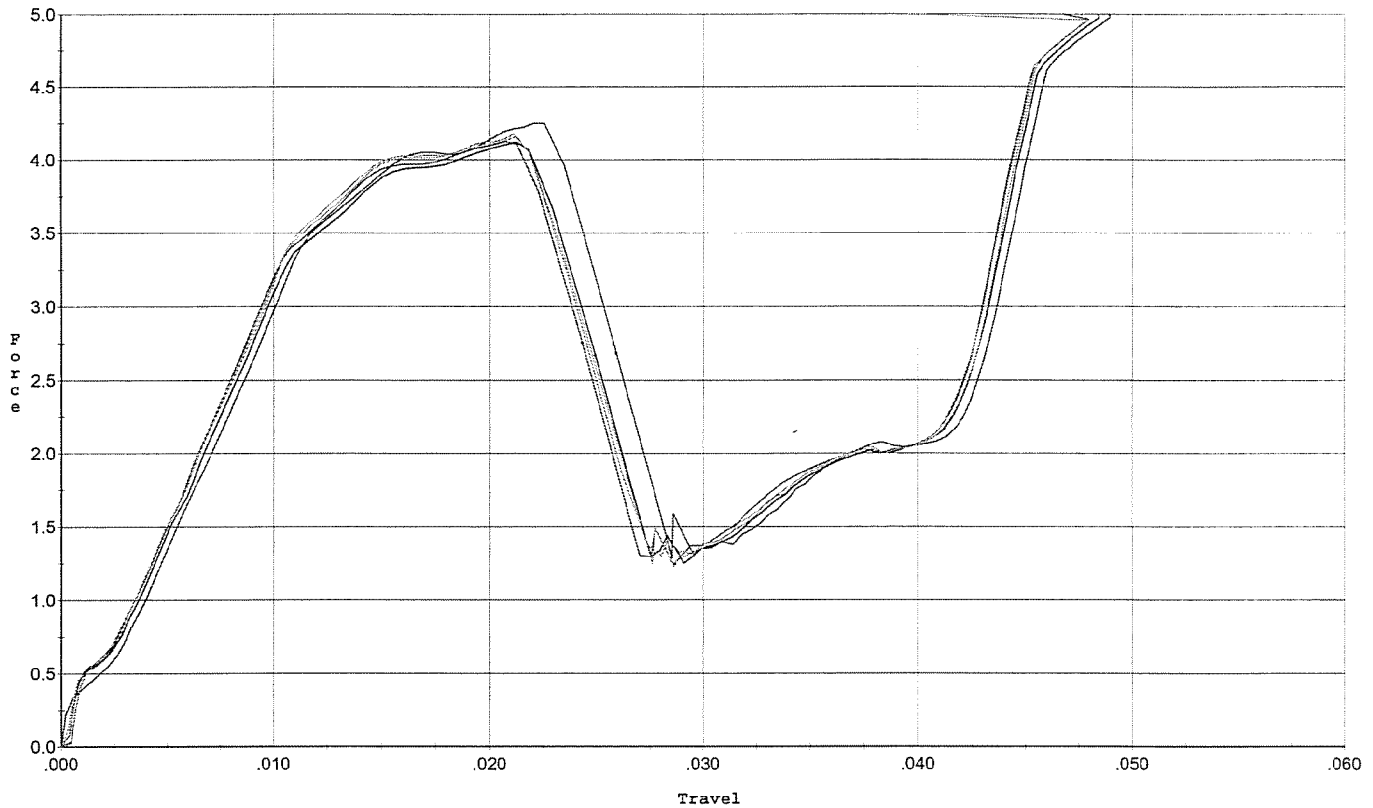
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.020	0.00	0.042	0.034		Set Trigger
2	2.631	0.021	0.00	0.042	0.037		Set Trigger
3	2.623	0.019	0.00	0.042	0.034		Set Trigger
4	2.595	0.020	0.00	0.041	0.035		Set Trigger
5	2.599	0.021	0.00	0.041	0.036		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/25/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.026	0.00	0.037	0.070		Set Trigger
2	4.121	0.025	0.00	0.037	0.066		Set Trigger
3	4.126	0.024	0.00	0.037	0.065		Set Trigger
4	4.158	0.025	0.00	0.037	0.068		Set Trigger
5	4.179	0.024	0.00	0.037	0.063		Set Trigger

Avg 4.16