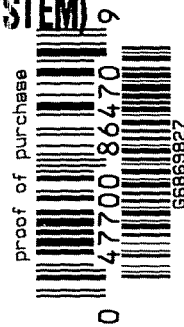


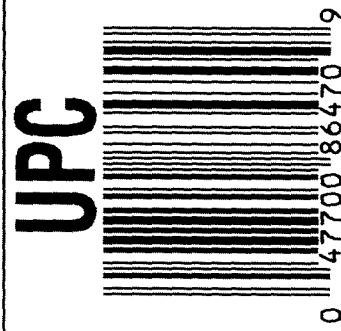
G 6869827

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869827



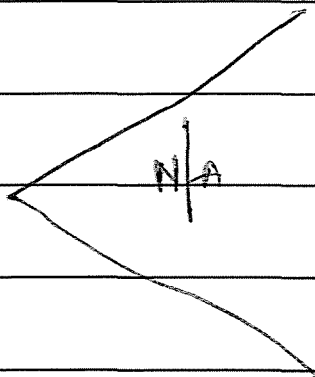
BM FORM

GUN SERIAL #

G 6869827

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SPD
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SPD
470	DIS-ASSEMBLE ACTION	2009	7-14-09	SPD
472	SERIALIZE BOLT HANDLE	OPERATOR	7-15-09	RTZ
480	MAGNAFLUX BBL ACTION		7/18/09	(S)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	OWO
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7/21/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-11-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

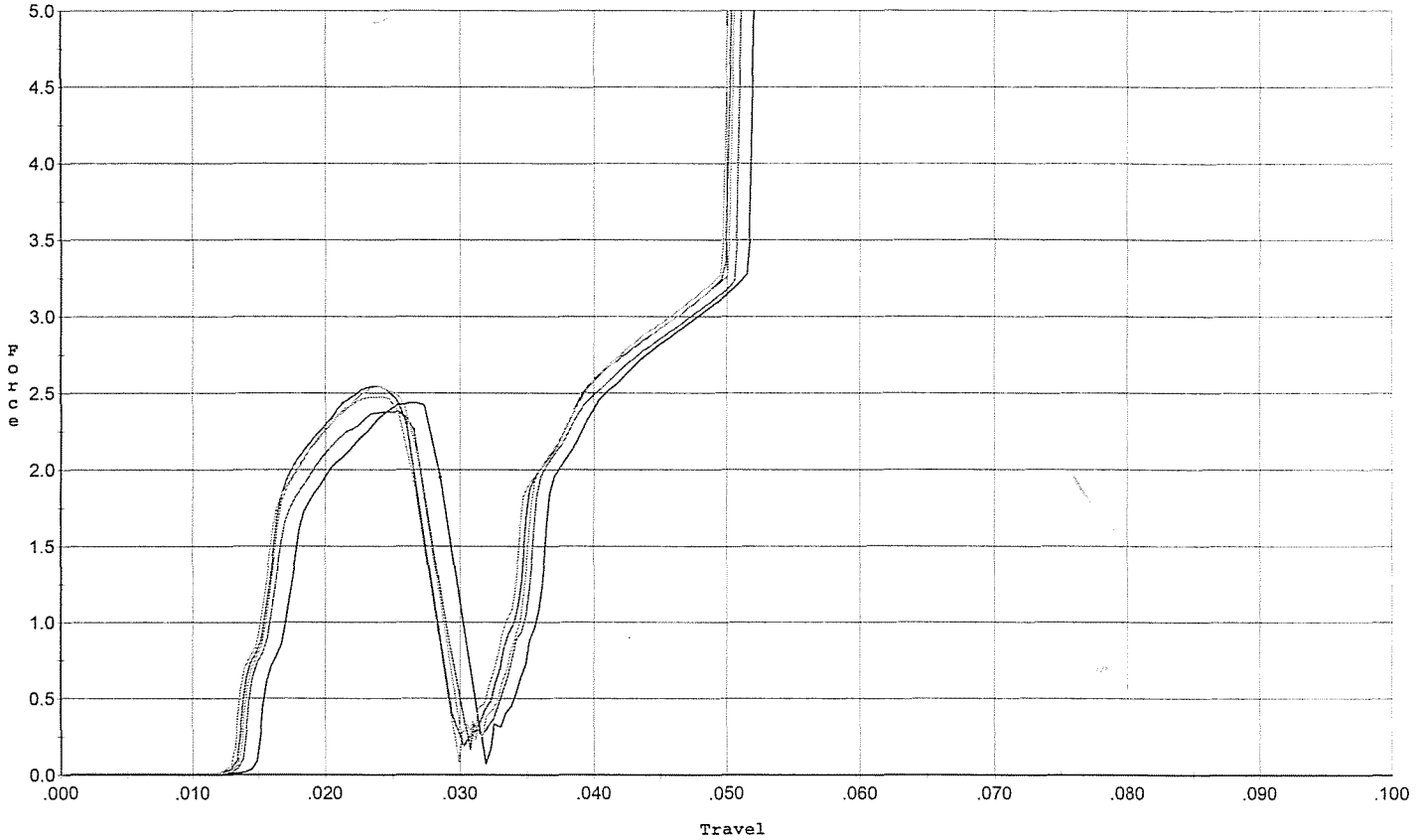
560	F) SAFETY ON FORCE	10 LBS MAX	<u>7.5</u>	<u>7.5</u>	<u>7.5</u>	8-17-09	RPD	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	8-17-09	RPD	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.026</u>	<u>.026</u>	8-17-09	RPD	
	J) ASSEMBLE STOCK					8-12-09	RPD	
	K) ASSEMBLE SWIVEL STUDS					8-17-09	RPD	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-17-09	L. H.	
			<u>PASS</u>	FAIL				
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
660	INSPECT FOR LIVE AMMO					8-17-09	RPD	
670	FINAL INSPECTION A) HEADSPACE					8-17-09	RPD	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u>	<u>2.90</u>	<u>2.44</u>	<u>2.50</u>	<u>2.30</u>	8/17/09 RP
	C) FUNCTION					8-17-09	RPD	
690	PACK					8/18/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



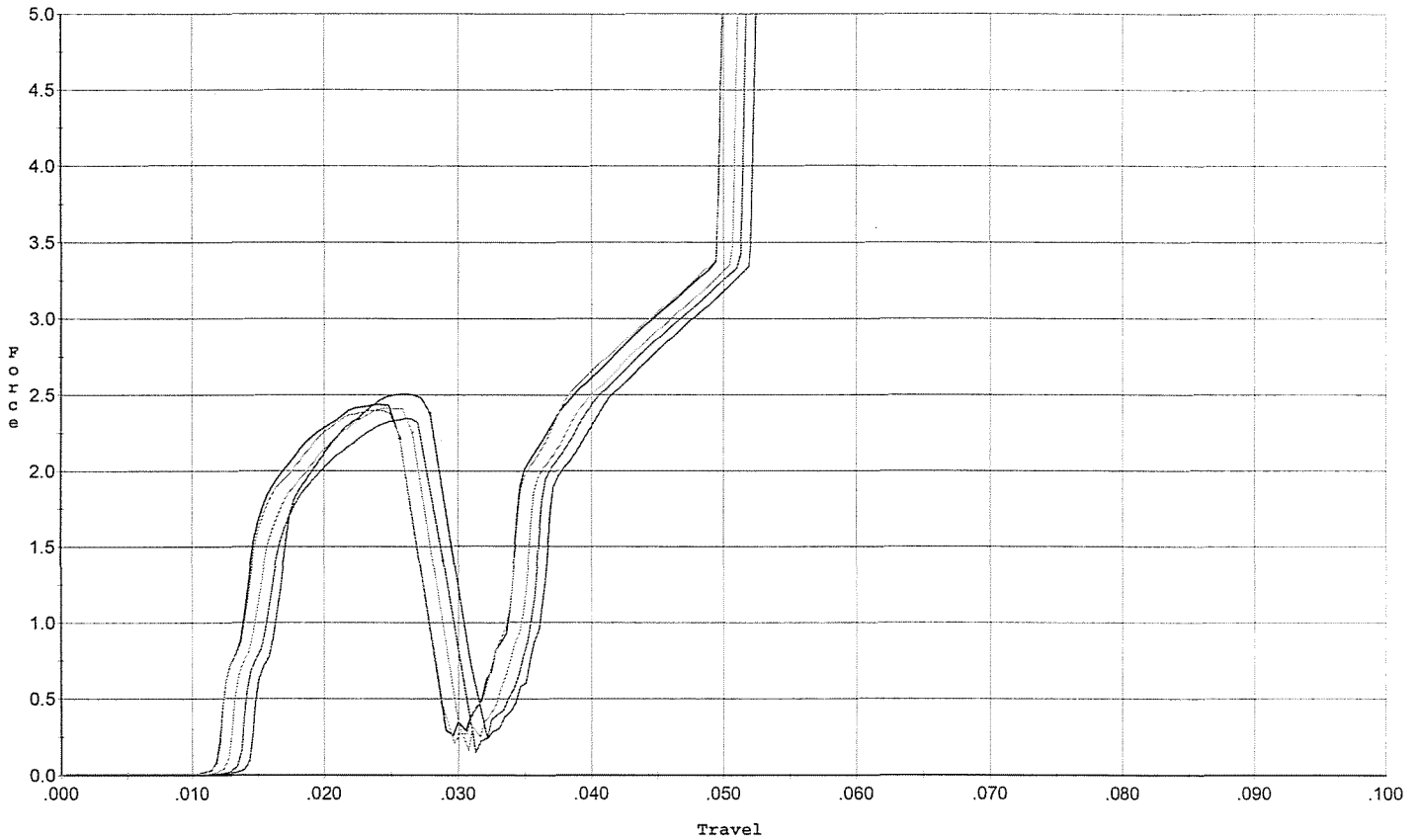
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.026	0.013	0.030	0.026		Set Trigger
2	2.436	0.029	0.015	0.027	0.026		Set Trigger
3	2.379	0.027	0.014	0.031	0.025		Set Trigger
4	2.542	0.027	0.014	0.027	0.027		Set Trigger
5	2.474	0.027	0.013	0.030	0.027		Set Trigger

A-2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



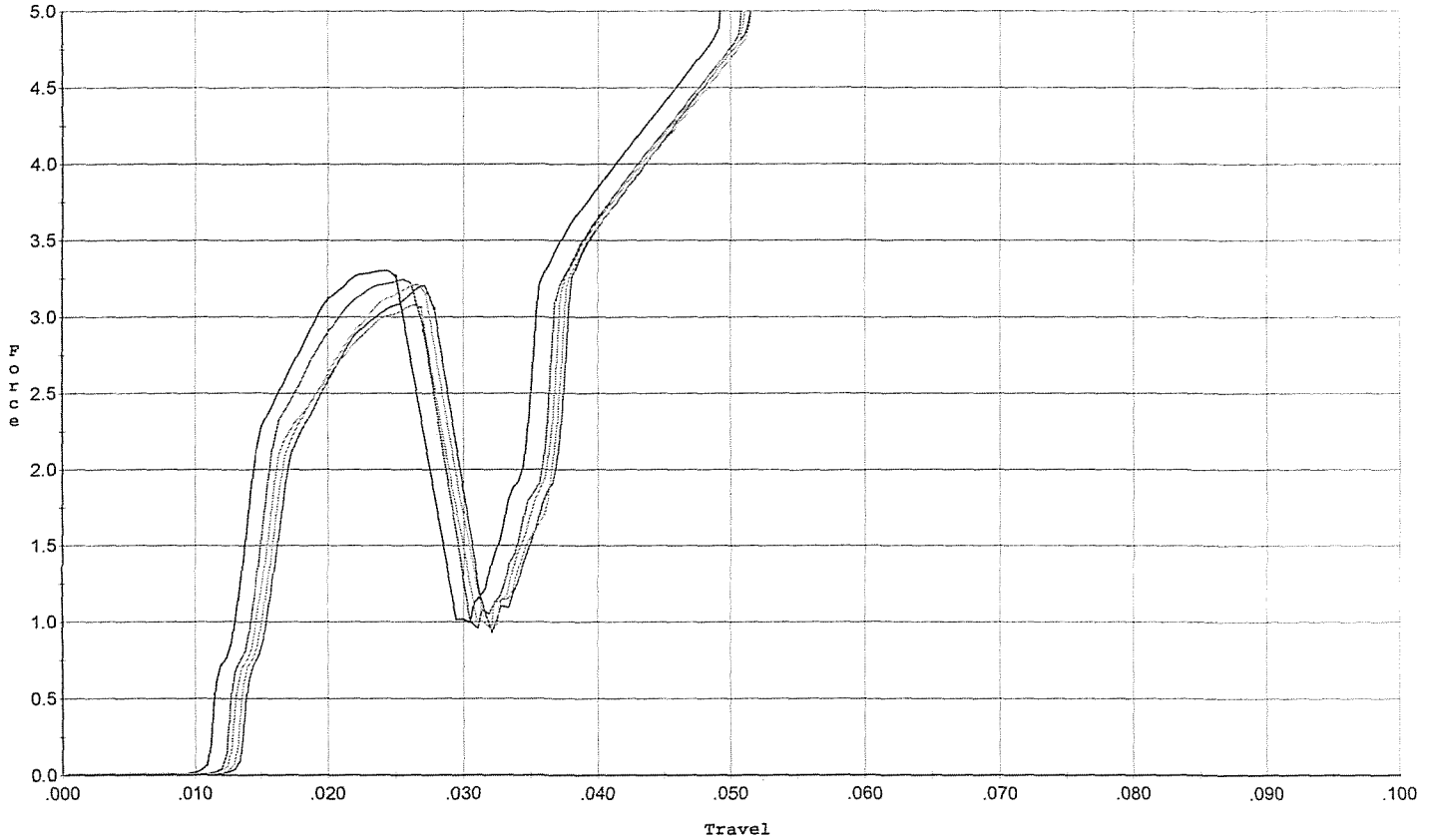
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.028	0.014	0.027	0.028		Set Trigger
2	2.437	0.026	0.012	0.030	0.027		Set Trigger
3	2.345	0.029	0.014	0.027	0.028		Set Trigger
4	2.412	0.027	0.013	0.030	0.027		Set Trigger
5	2.397	0.026	0.012	0.030	0.027		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 Ins ini +/- .75 lb



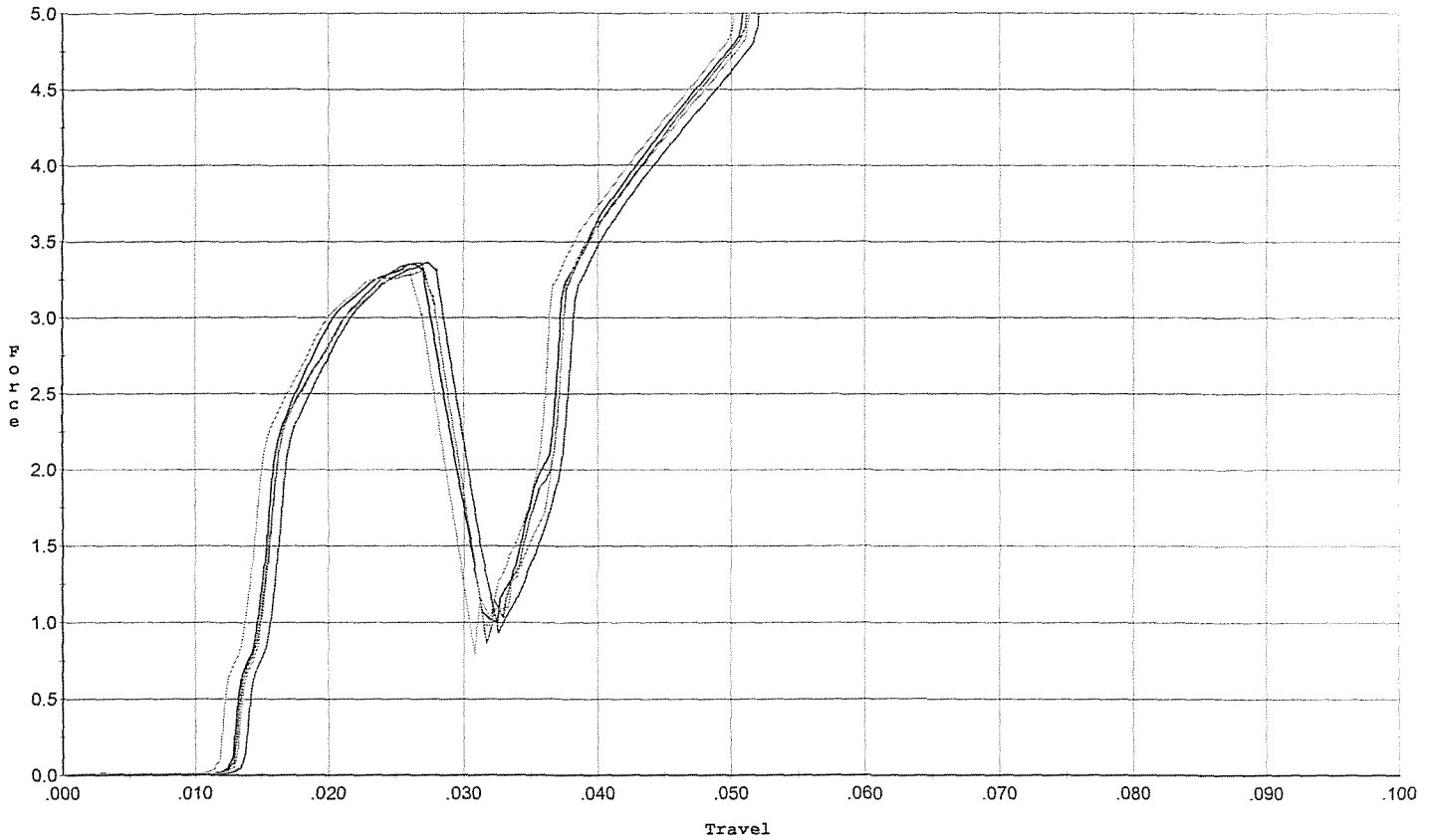
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.028	0.013	0.024	0.036		Set Trigger
2	3.300	0.025	0.011	0.024	0.036		Set Trigger
3	3.244	0.027	0.012	0.024	0.038		Set Trigger
4	3.212	0.027	0.013	0.024	0.036		Set Trigger
5	3.080	0.027	0.013	0.024	0.035		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lns after 20 cycles+/- .75 lb



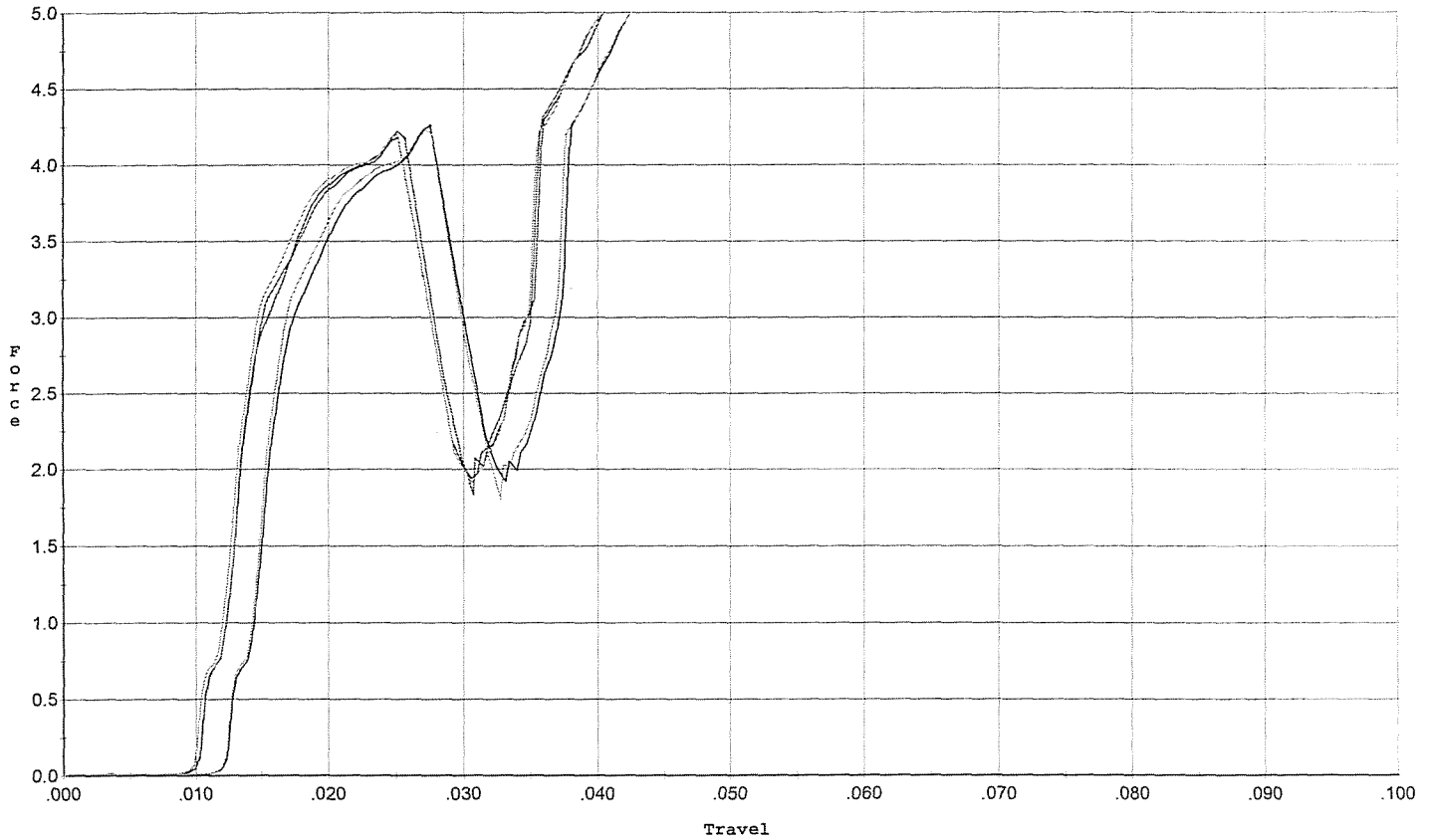
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.364	0.028	0.014	0.024	0.038		Set Trigger
2	3.352	0.027	0.013	0.024	0.038		Set Trigger
3	3.358	0.028	0.013	0.024	0.039		Set Trigger
4	3.319	0.027	0.012	0.024	0.039		Set Trigger
5	3.306	0.028	0.013	0.024	0.039		Set Trigger

A-3-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



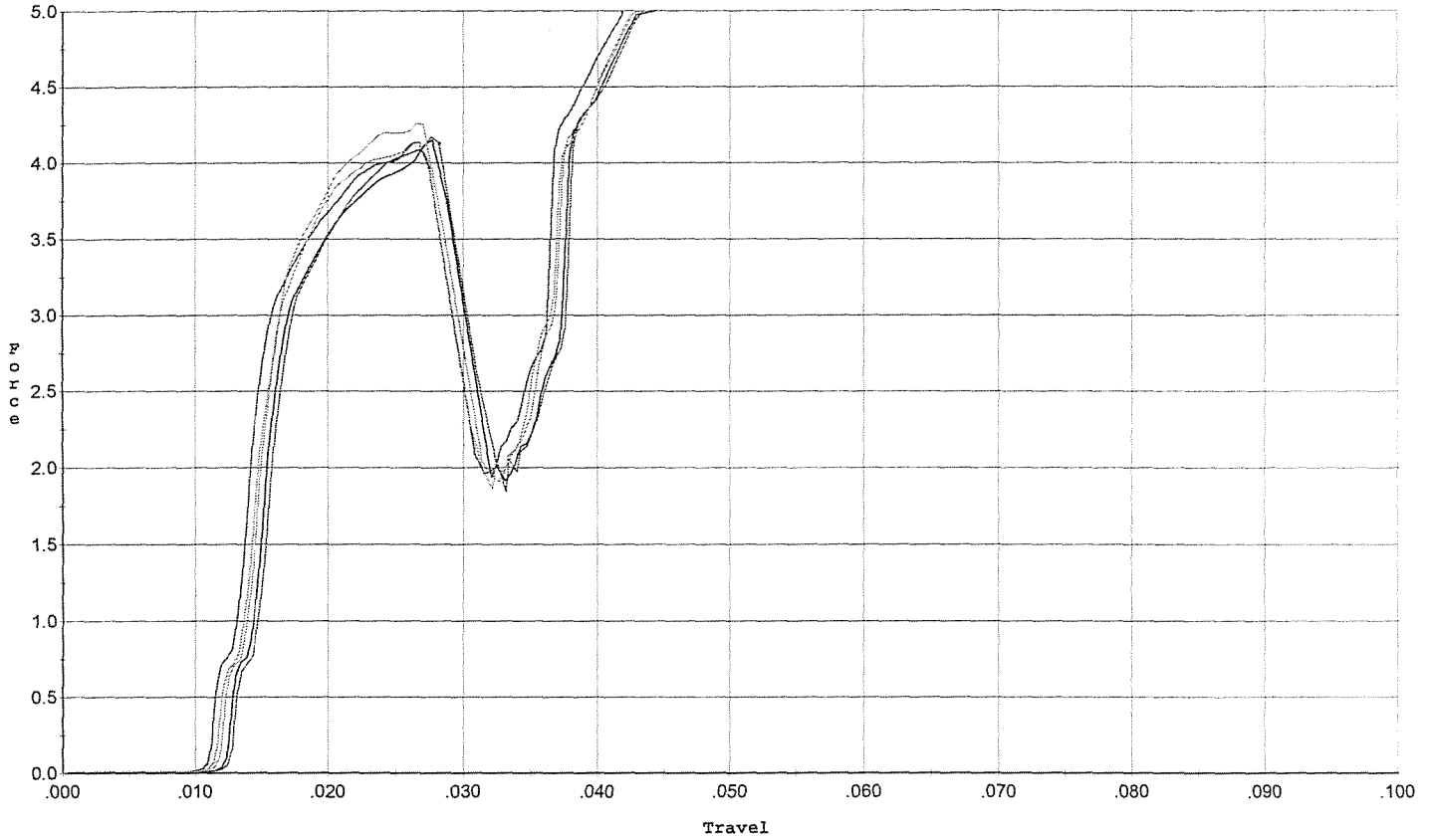
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.027	0.010	0.021	0.051		Set Trigger
2	4.258	0.028	0.012	0.021	0.049		Set Trigger
3	4.222	0.026	0.010	0.021	0.049		Set Trigger
4	4.202	0.027	0.010	0.021	0.053		Set Trigger
5	4.239	0.028	0.012	0.021	0.050		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



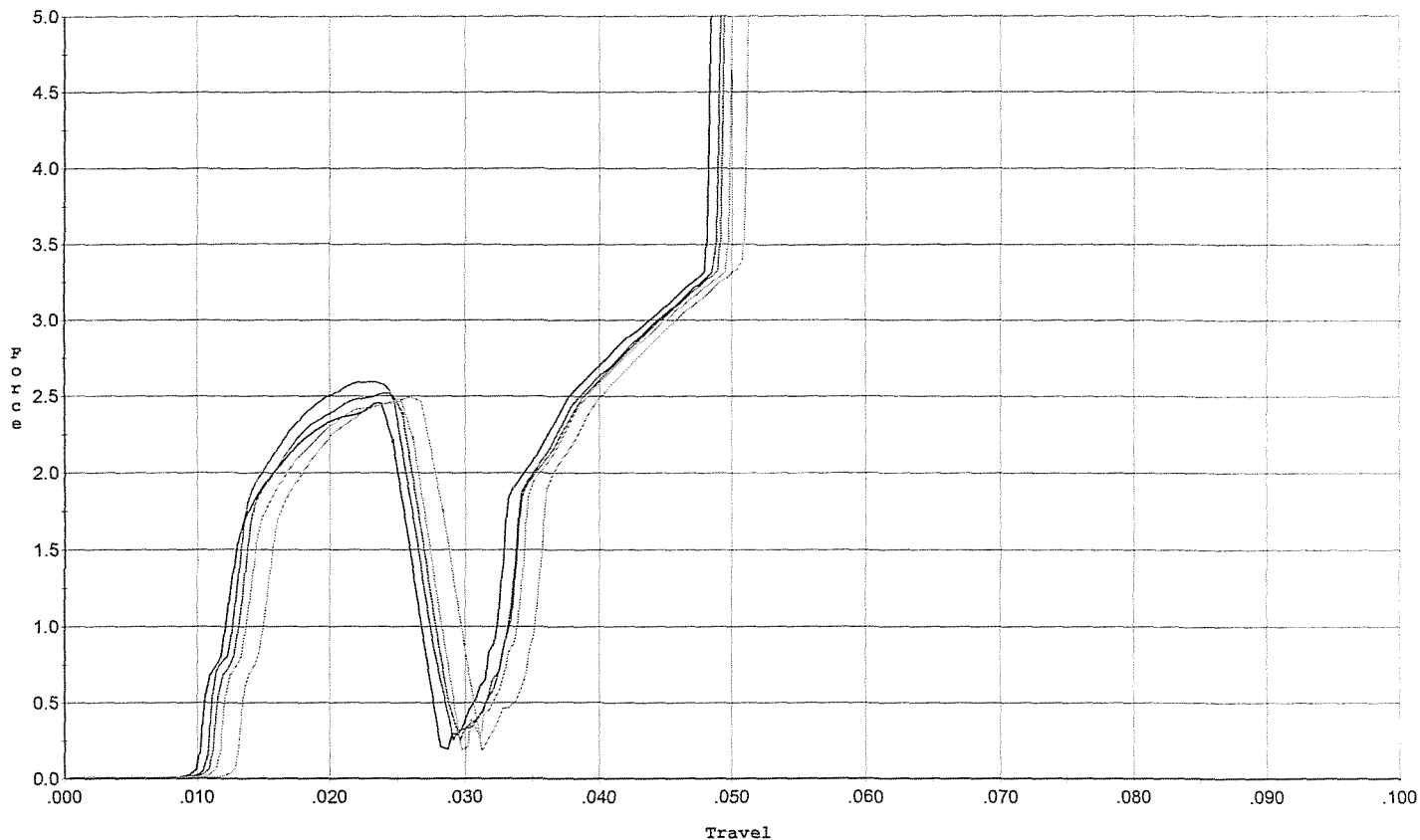
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.027	0.011	0.020	0.052		Set Trigger
2	4.152	0.029	0.012	0.021	0.052		Set Trigger
3	4.174	0.028	0.013	0.021	0.051		Set Trigger
4	4.138	0.027	0.012	0.021	0.051		Set Trigger
5	4.258	0.029	0.012	0.021	0.055		Set Trigger

A-4-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



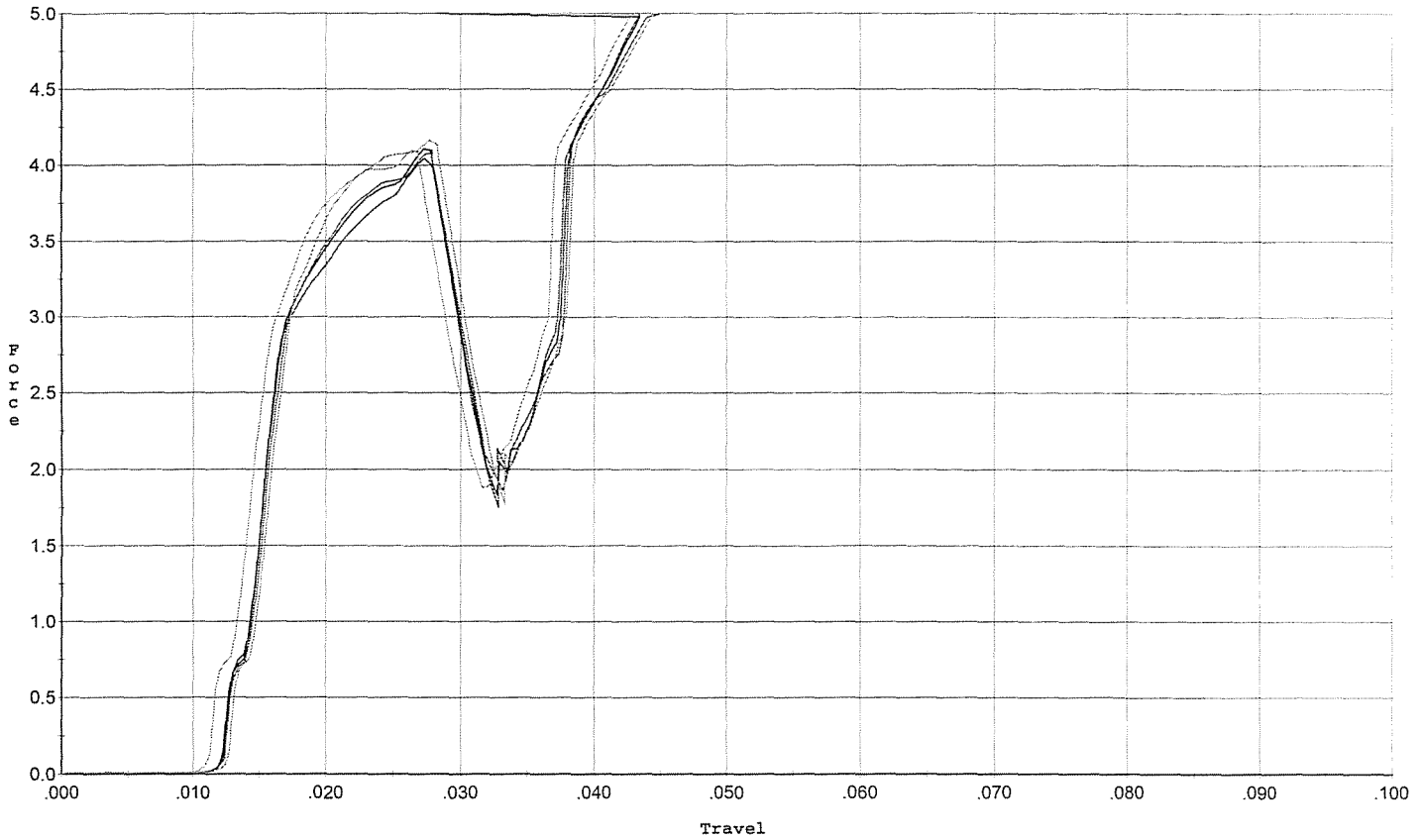
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.025	0.011	0.030	0.030		Set Trigger
2	2.457	0.025	0.010	0.030	0.028		Set Trigger
3	2.520	0.025	0.011	0.030	0.029		Set Trigger
4	2.478	0.026	0.012	0.030	0.029		Set Trigger
5	2.493	0.028	0.013	0.026	0.030		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.028	0.013	0.022	0.049		Set Trigger
2	4.107	0.028	0.012	0.021	0.049		Set Trigger
3	4.080	0.028	0.012	0.021	0.049		Set Trigger
4	4.097	0.027	0.011	0.021	0.049		Set Trigger
5	4.167	0.028	0.013	0.021	0.051		Set Trigger

A-4-10