

66869833

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



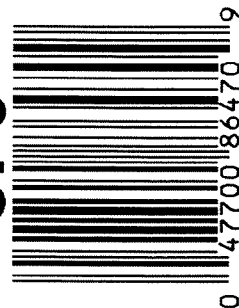
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869833

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869833

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/24/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/24/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

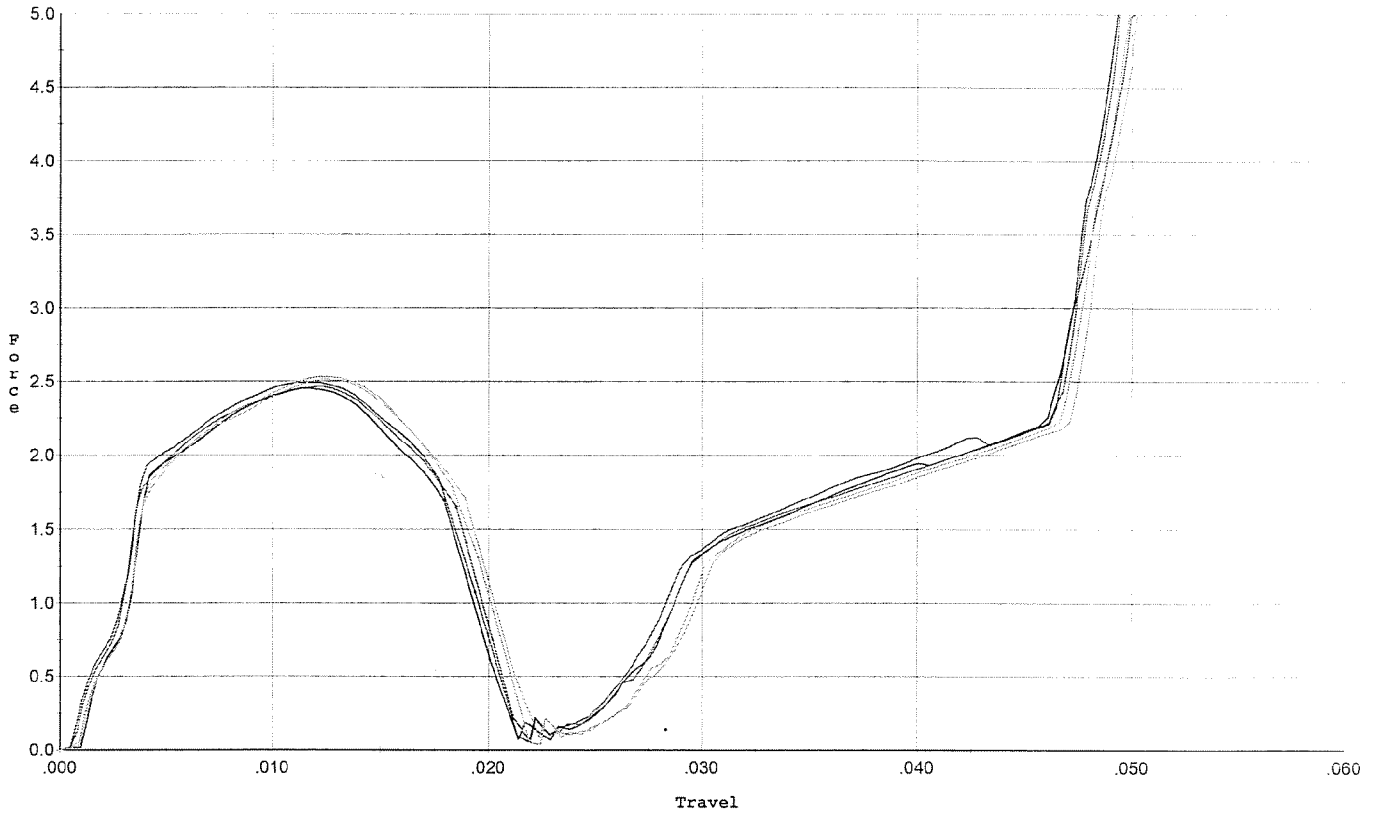
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	7-30-09	R.N.
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	7-30-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-30-09	R.N.
	J) ASSEMBLE STOCK			7-15-09	R.N.
	K) ASSEMBLE SWIVEL STUDS			7-30-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/29/09	RF
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-29-09	R.N.
670	FINAL INSPECTION A) HEADSPACE			7-30-09	R.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.59</u> <u>2.52</u> <u>2.56</u> <u>2.60</u>	7-30-09	R.N.
	C) FUNCTION			7-30-09	R.N.
690	PACK			8/5/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



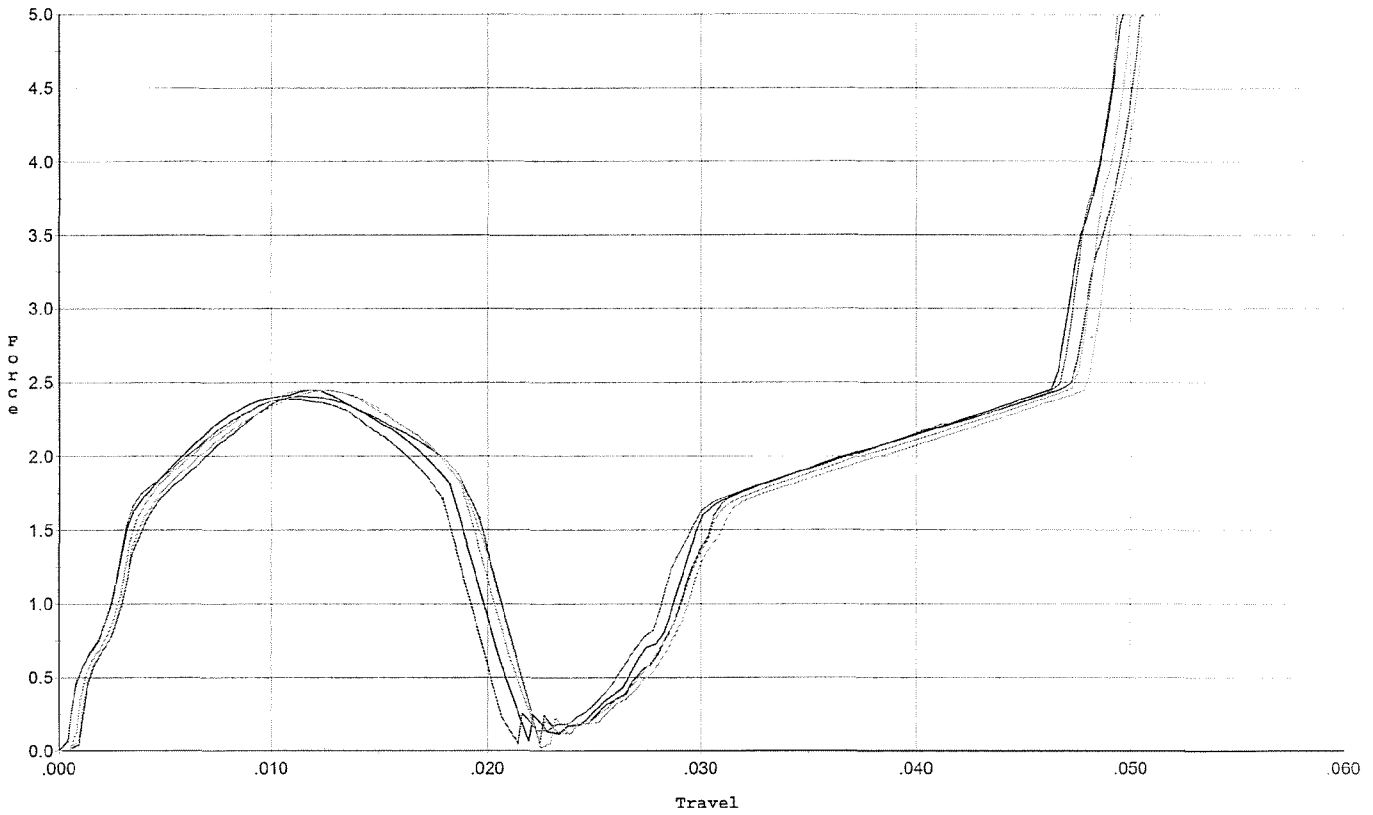
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.019	0.00	0.036	0.035		Set Trigger
2	2.450	0.018	0.00	0.036	0.031		Set Trigger
3	2.466	0.018	0.00	0.036	0.033		Set Trigger
4	2.511	0.020	0.00	0.035	0.034		Set Trigger
5	2.532	0.019	0.00	0.036	0.034		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



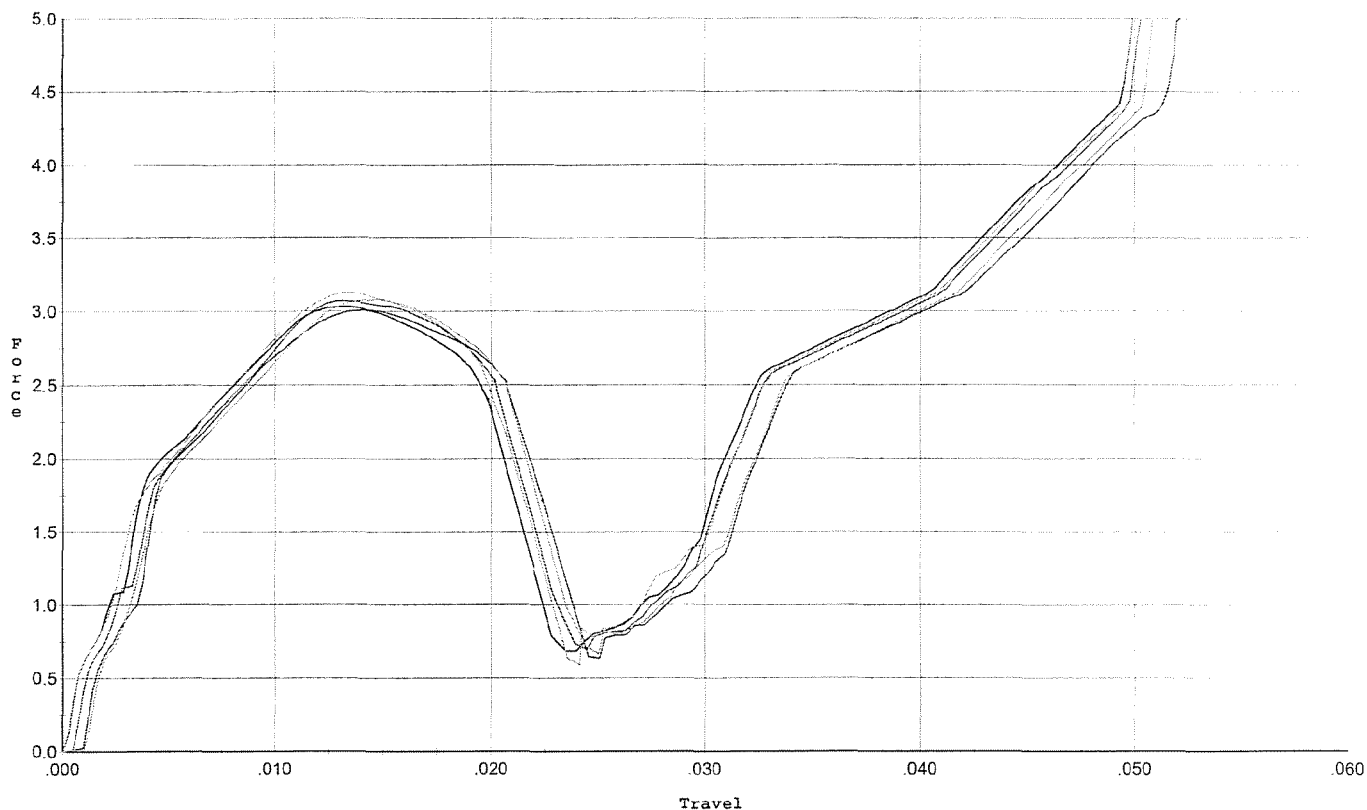
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.405	0.020	0.00	0.035	0.034		Set Trigger
2	2.448	0.018	0.00	0.036	0.033		Set Trigger
3	2.382	0.018	0.00	0.036	0.032		Set Trigger
4	2.442	0.020	0.00	0.036	0.035		Set Trigger
5	2.448	0.019	0.00	0.036	0.033		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



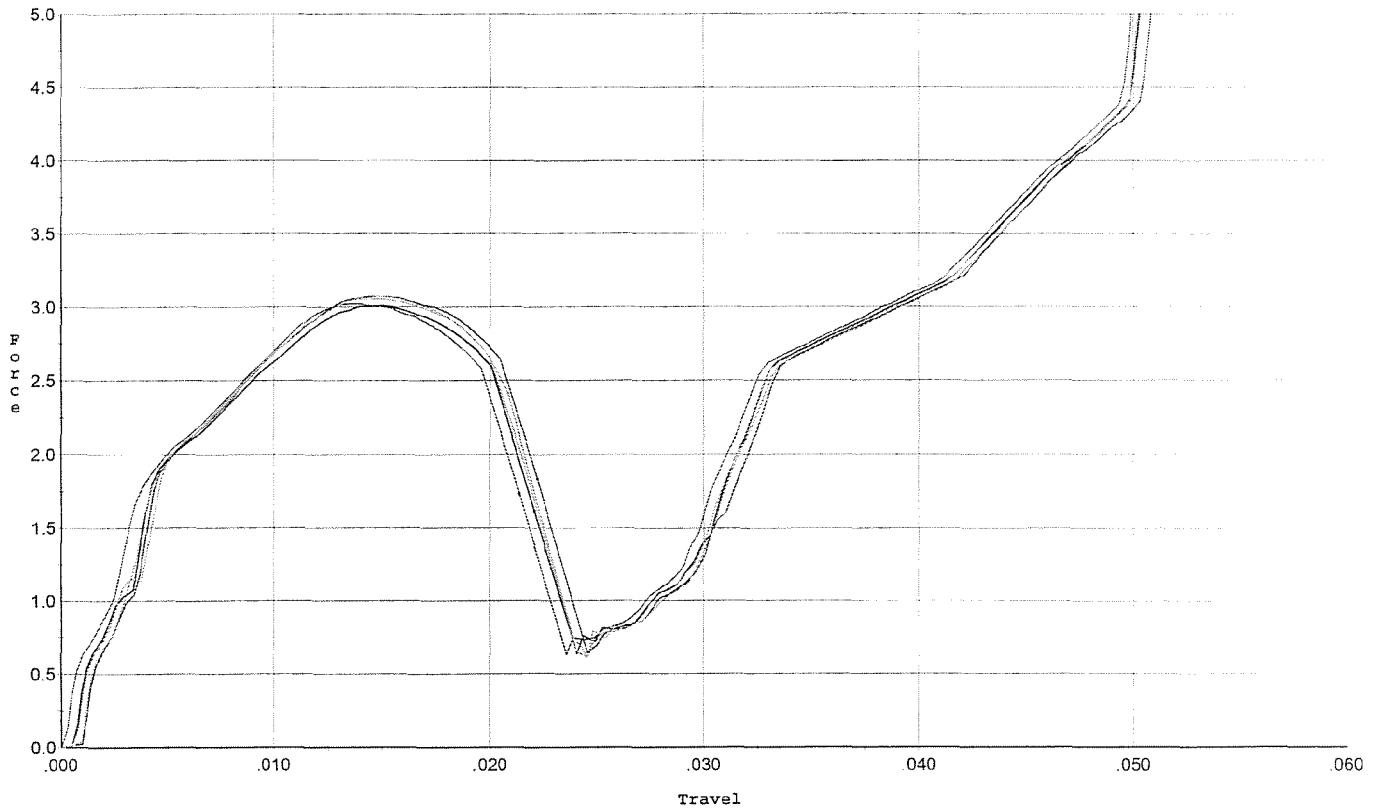
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.022	0.00	0.033	0.047		Set Trigger
2	3.031	0.020	0.00	0.032	0.043		Set Trigger
3	3.069	0.020	0.00	0.032	0.044		Set Trigger
4	3.127	0.021	0.00	0.032	0.046		Set Trigger
5	3.080	0.021	0.00	0.033	0.044		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



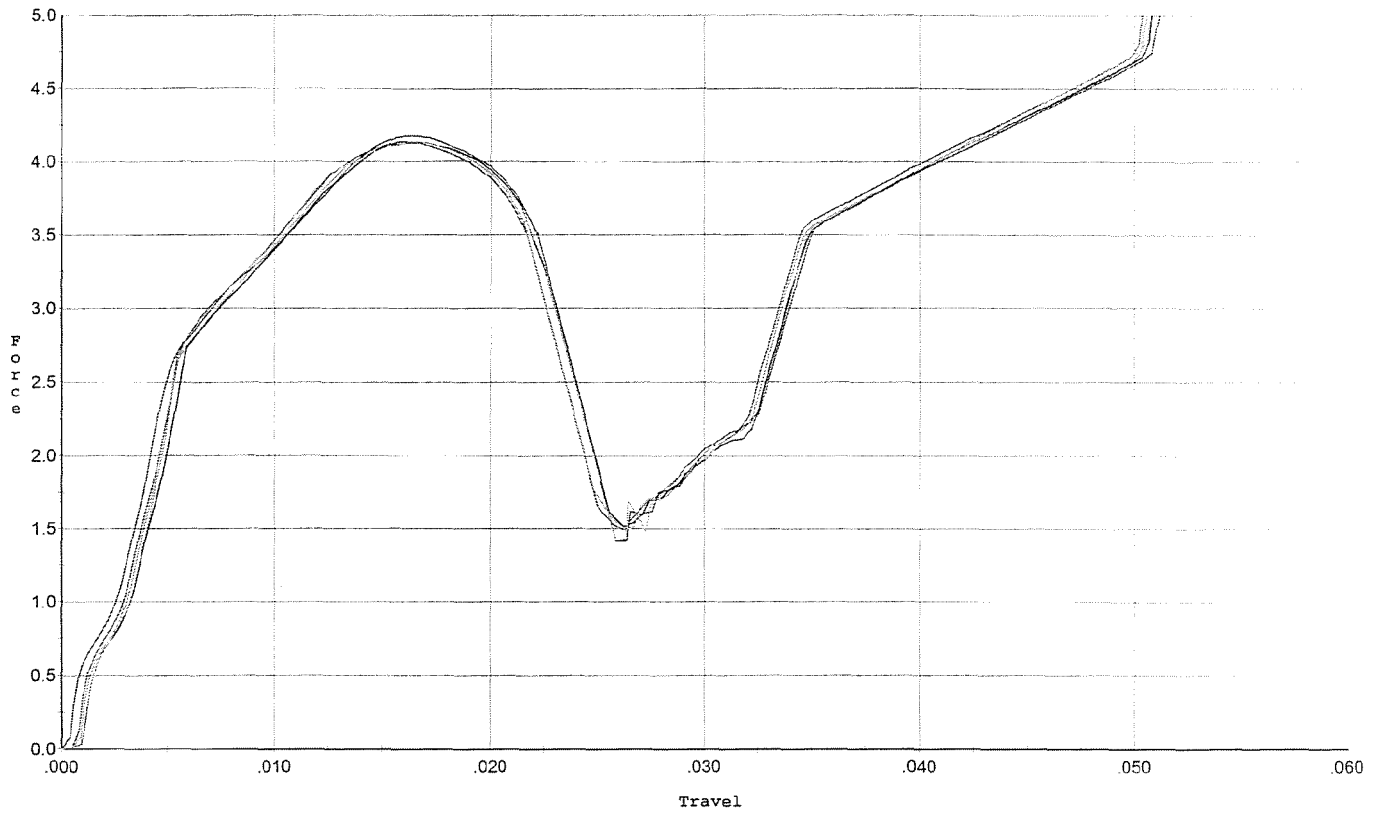
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.022	0.00	0.032	0.047		Set Trigger
2	3.008	0.022	0.00	0.032	0.046		Set Trigger
3	3.022	0.021	0.00	0.032	0.046		Set Trigger
4	3.057	0.021	0.00	0.032	0.046		Set Trigger
5	3.077	0.021	0.00	0.032	0.044		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



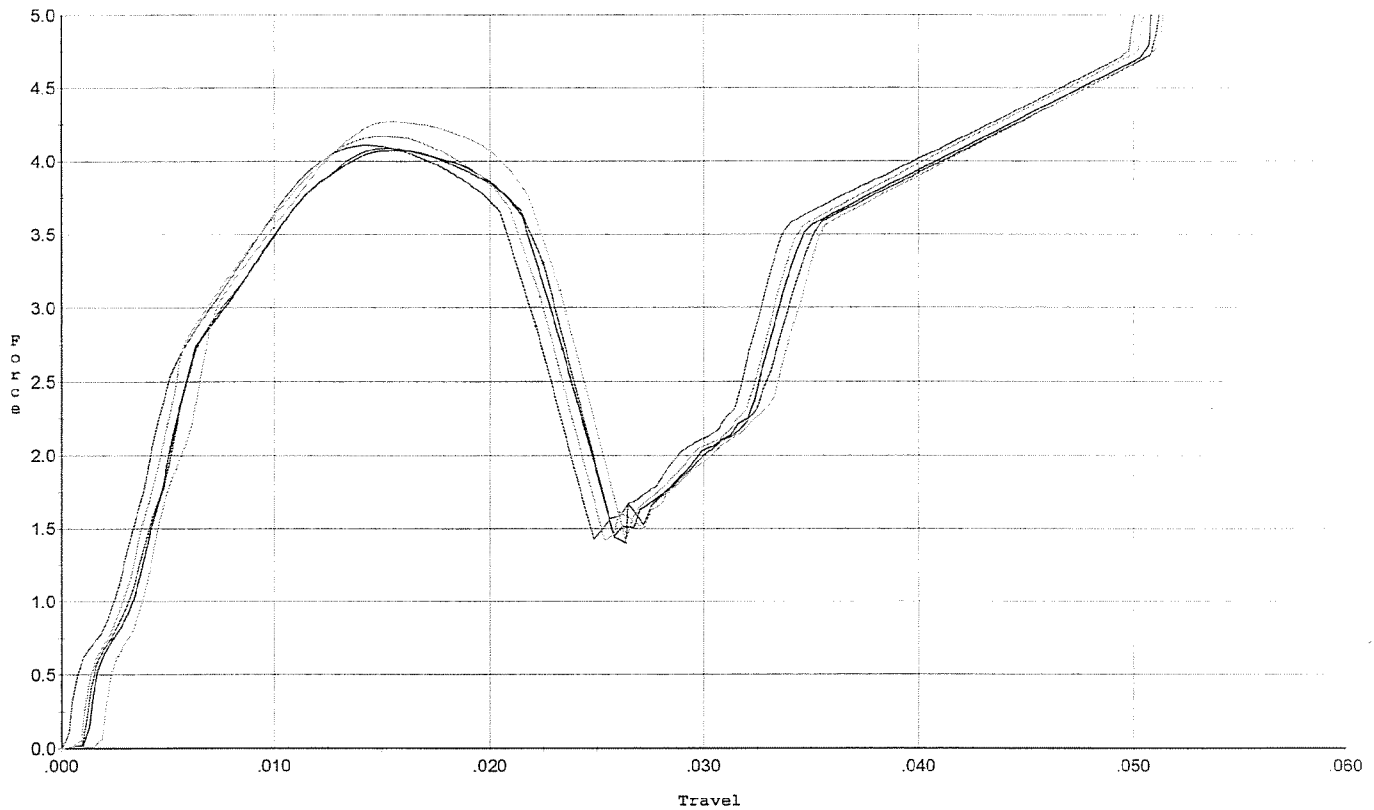
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.022	0.00	0.030	0.064		Set Trigger
2	4.139	0.023	0.00	0.030	0.063		Set Trigger
3	4.129	0.022	0.00	0.030	0.061		Set Trigger
4	4.142	0.023	0.00	0.030	0.063		Set Trigger
5	4.136	0.022	0.00	0.030	0.061		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



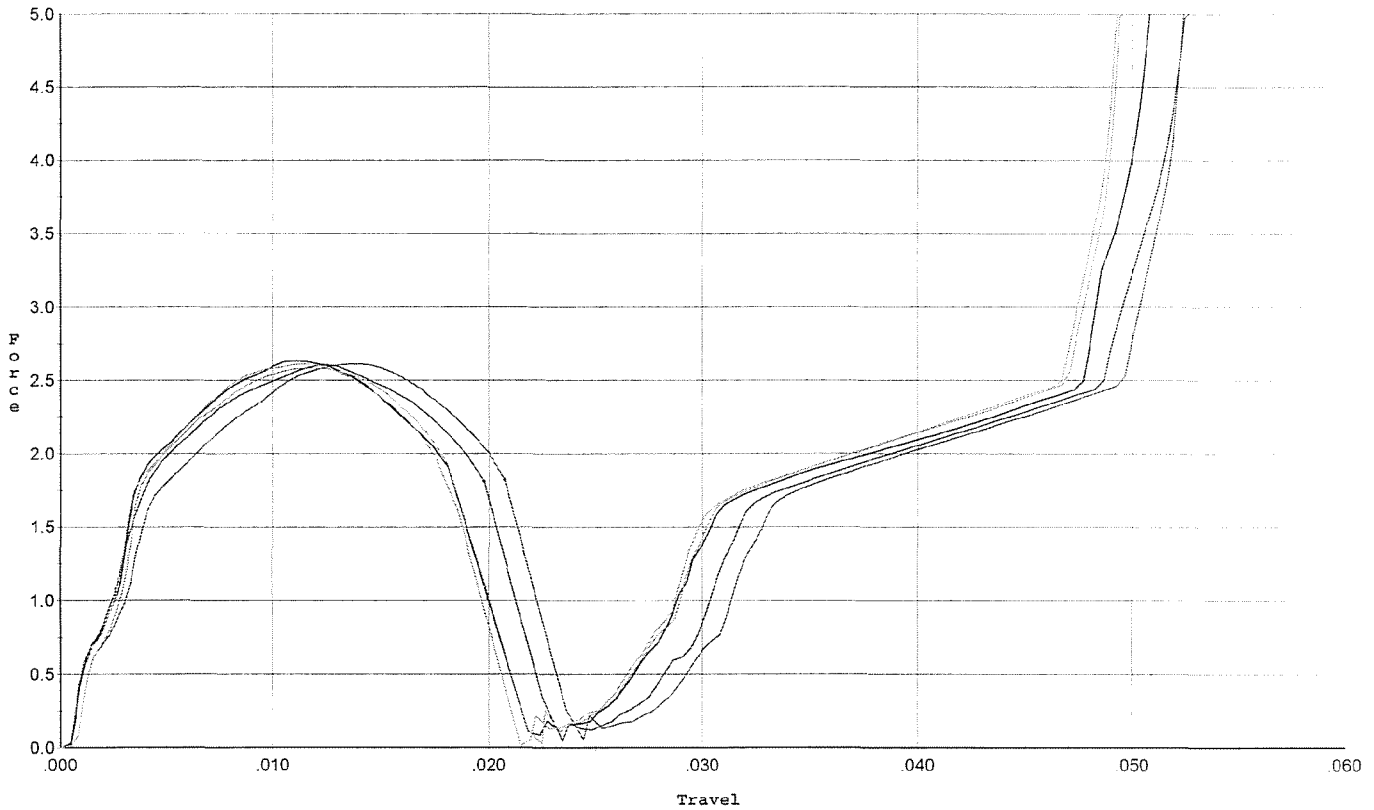
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.022	0.00	0.030	0.062		Set Trigger
2	4.072	0.023	0.00	0.030	0.064		Set Trigger
3	4.110	0.022	0.00	0.030	0.063		Set Trigger
4	4.271	0.023	0.002	0.030	0.065		Set Trigger
5	4.169	0.022	0.00	0.030	0.063		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



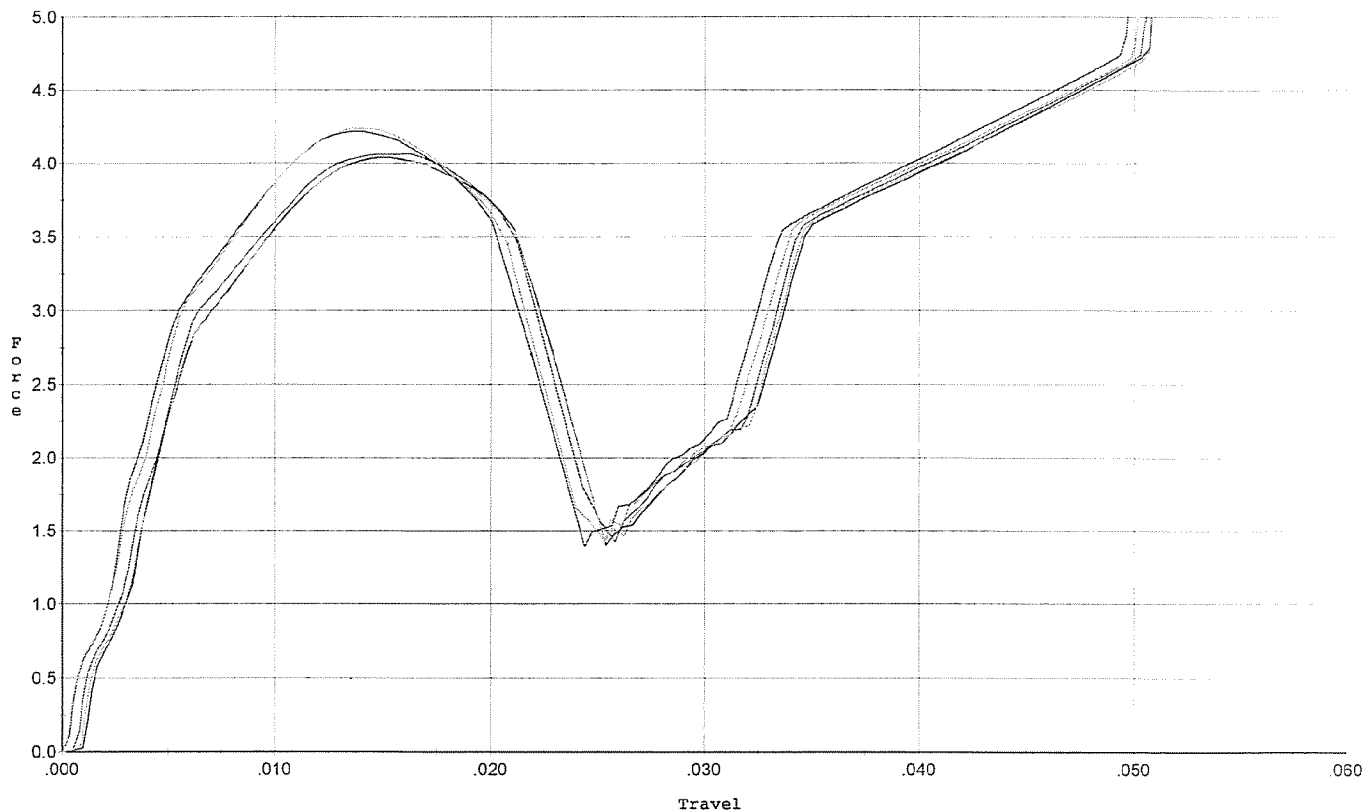
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.020	0.00	0.037	0.038		Set Trigger
2	2.634	0.020	0.00	0.036	0.038		Set Trigger
3	2.612	0.021	0.00	0.036	0.039		Set Trigger
4	2.612	0.019	0.00	0.035	0.035		Set Trigger
5	2.582	0.020	0.00	0.035	0.037		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.022	0.00	0.030	0.064		Set Trigger
2	4.042	0.023	0.00	0.030	0.063		Set Trigger
3	4.064	0.021	0.00	0.030	0.060		Set Trigger
4	4.046	0.023	0.00	0.030	0.064		Set Trigger
5	4.242	0.021	0.00	0.031	0.061		Set Trigger

Aug 4.12