

G6869835

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

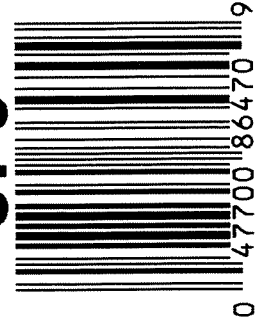
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869835

UPC



GUN SERIAL #

G 6869835

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAGNA FLUX	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RR
480	MAGNAFLUX BBL ACTION		6/26/09	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

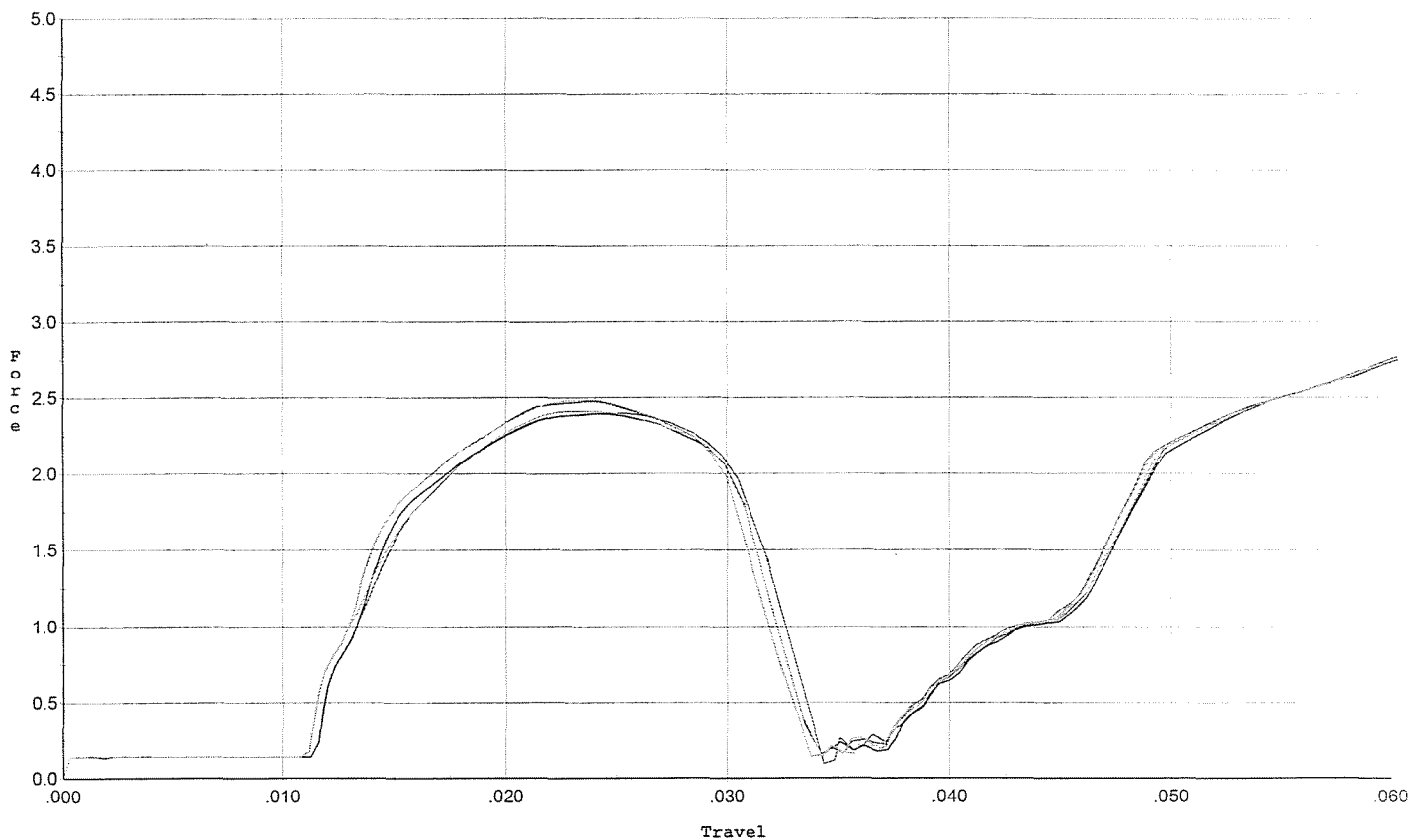
560	F) SAFETY ON FORCE	10 LBS MAX	<u>4</u>	<u>4</u>	<u>4</u>	8-6-09	XN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	8-6-09	XN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-6-09	XN		
	J) ASSEMBLE STOCK					7-17-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-6-09	XN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		7/31/09	L.P.D.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					7/31/09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-6-09	8-6-09		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>261</u>	<u>266</u>	<u>257</u>	<u>259</u>	<u>261</u>	8-5-09	XN
	C) FUNCTION					8-6-09	XN		
690	PACK					8/11/09	Fury		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



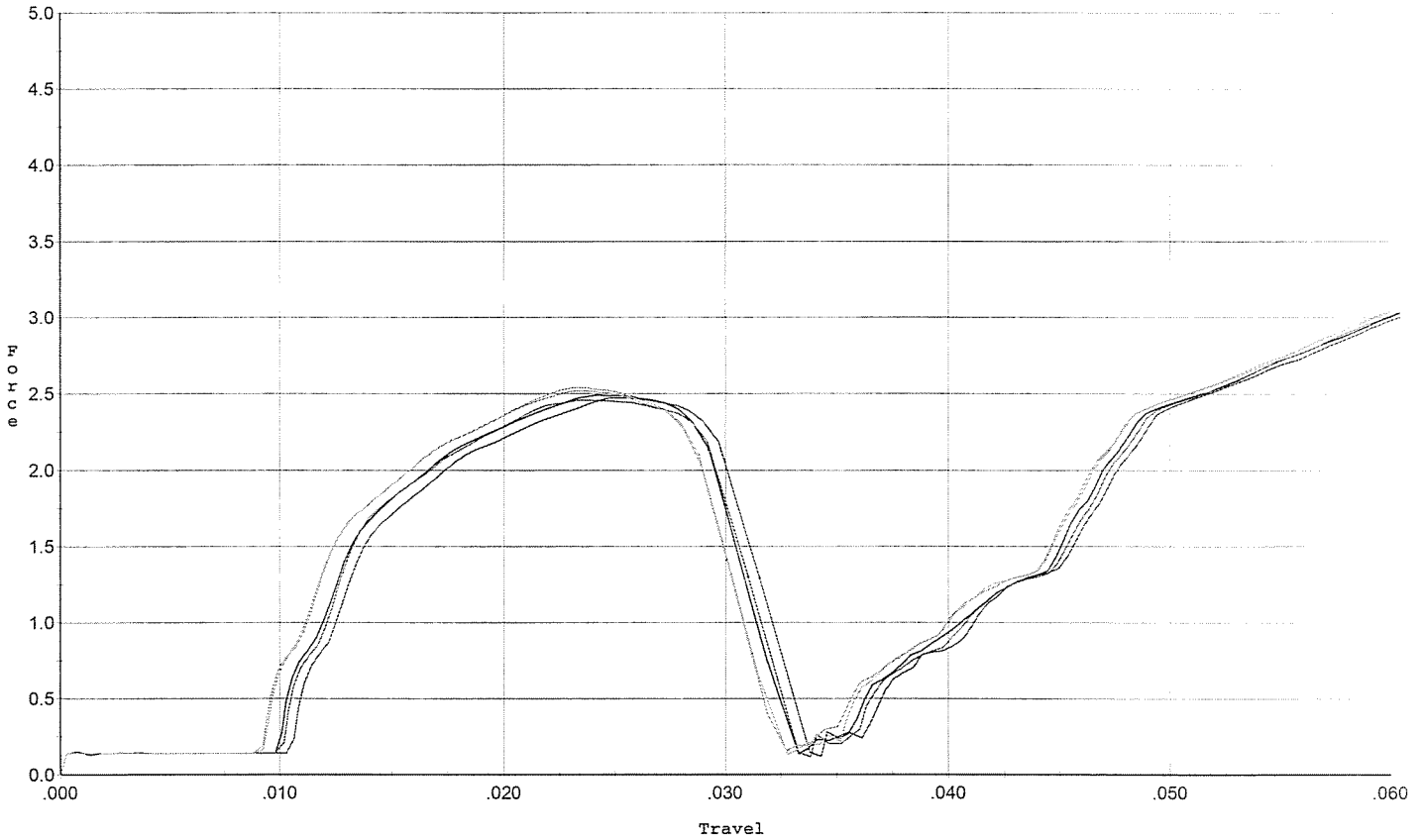
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.032	0.012	0.042	0.041		Set Trigger
2	2.396	0.031	0.012	0.043	0.039		Set Trigger
3	2.477	0.030	0.011	0.043	0.039		Set Trigger
4	2.483	0.030	0.011	0.043	0.039		Set Trigger
5	2.413	0.031	0.011	0.043	0.039		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



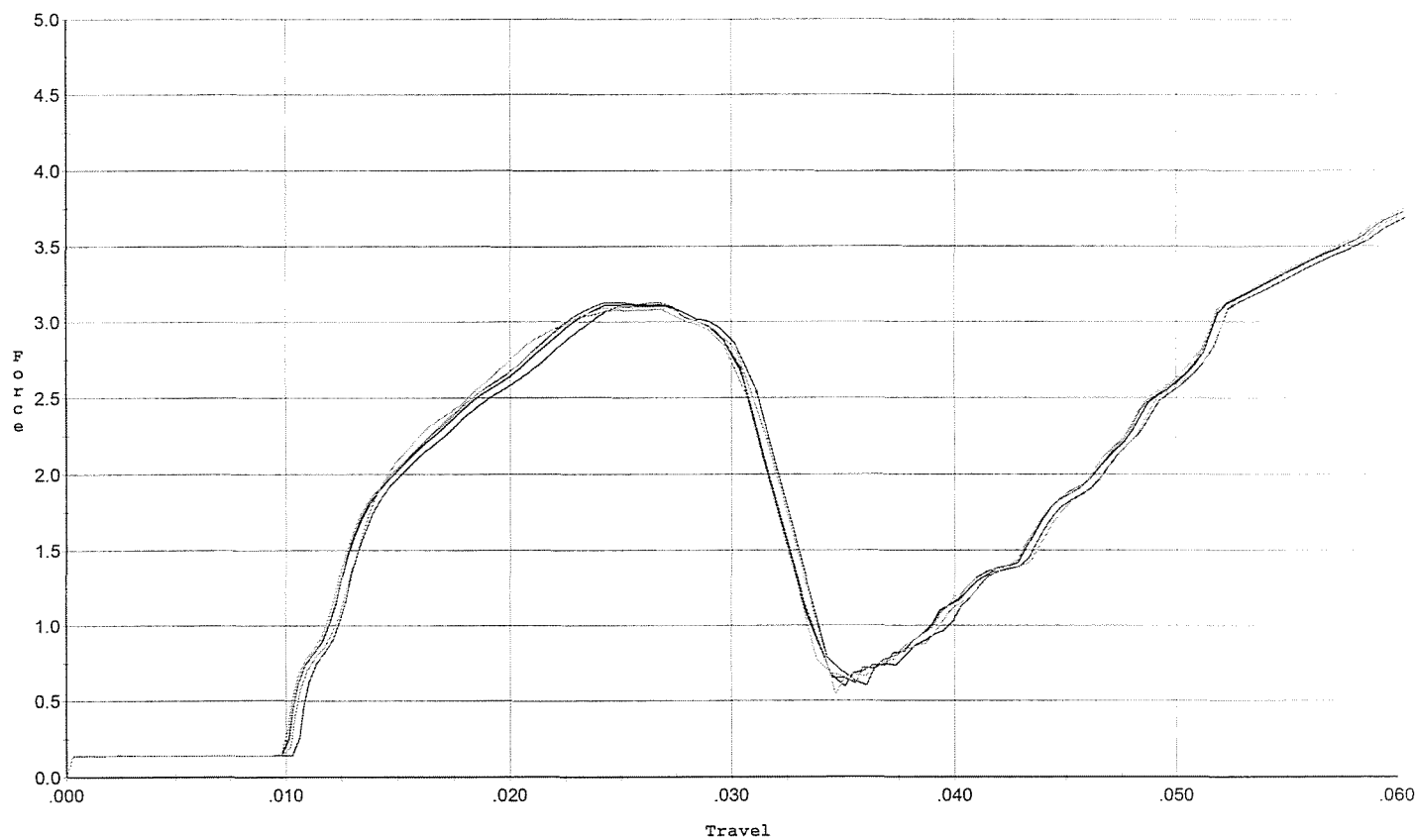
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.032	0.011	0.041	0.042		Set Trigger
2	2.492	0.029	0.010	0.041	0.040		Set Trigger
3	2.458	0.031	0.010	0.041	0.042		Set Trigger
4	2.539	0.029	0.009	0.041	0.040		Set Trigger
5	2.519	0.029	0.009	0.041	0.040		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



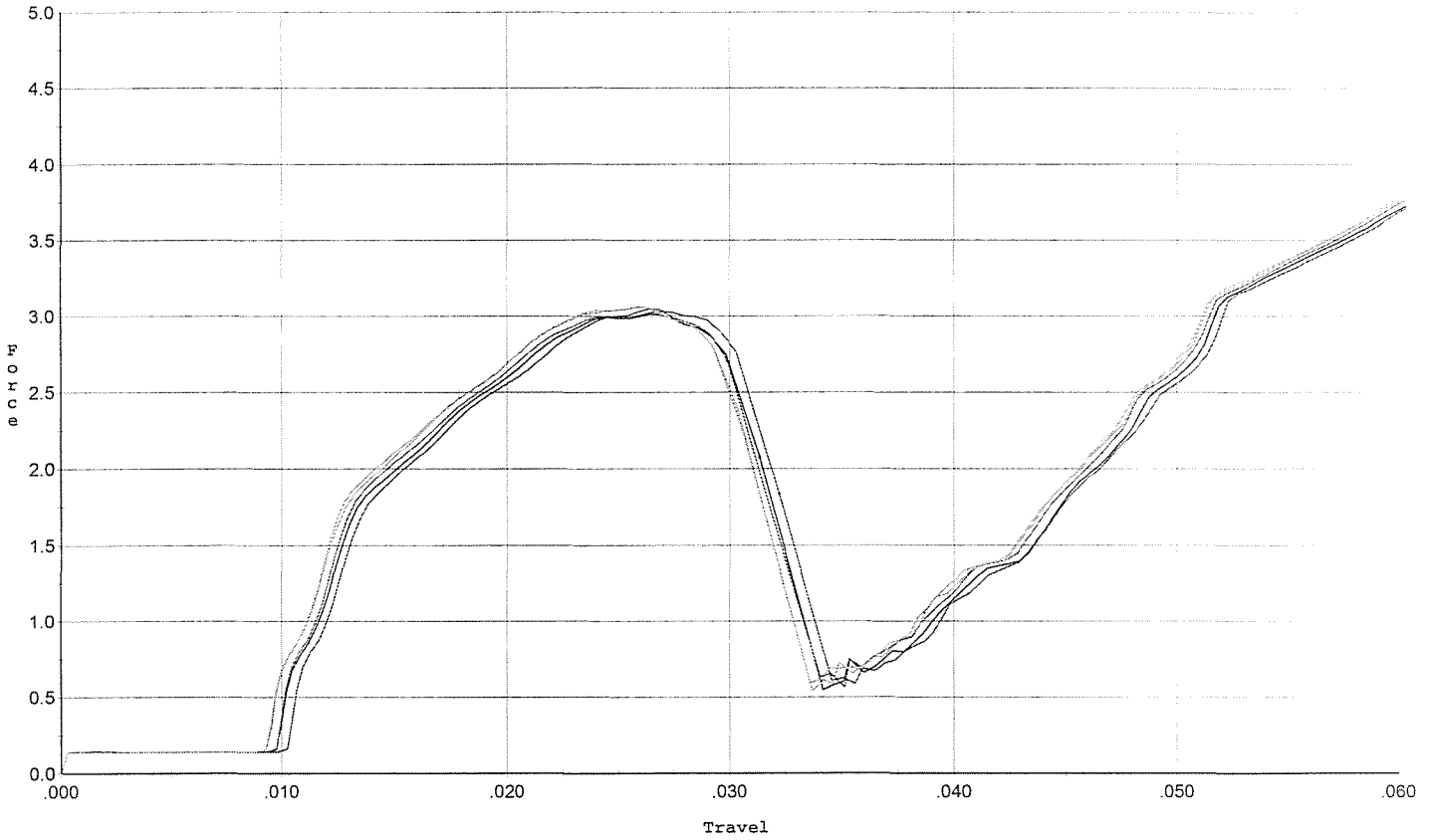
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.103	0.031	0.011	0.040	0.050		Set Trigger
2	3.115	0.030	0.010	0.040	0.050		Set Trigger
3	3.128	0.030	0.010	0.040	0.050		Set Trigger
4	3.085	0.032	0.010	0.040	0.052		Set Trigger
5	3.093	0.031	0.010	0.040	0.051		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



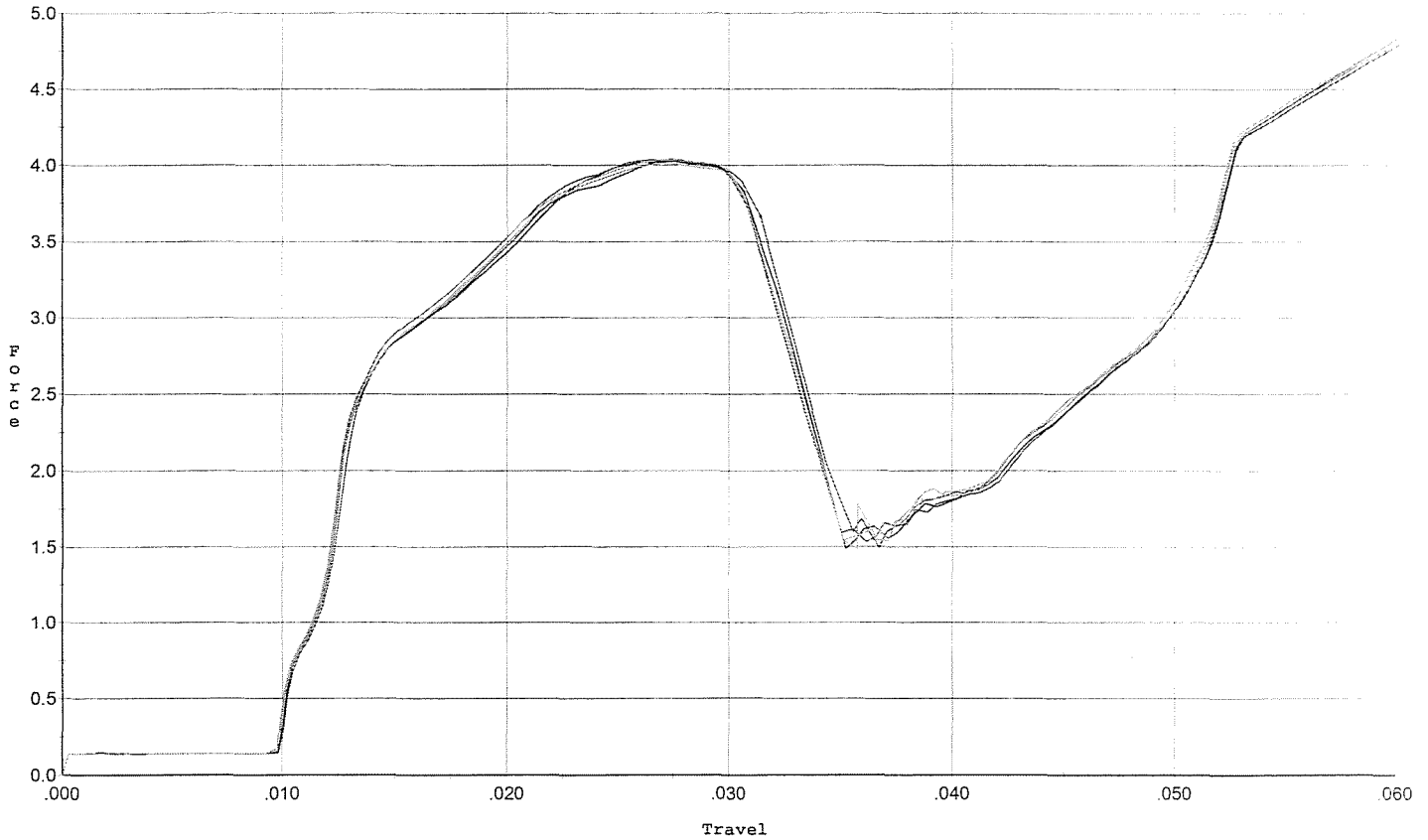
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.032	0.010	0.040	0.052		Set Trigger
2	3.013	0.031	0.010	0.040	0.050		Set Trigger
3	3.046	0.030	0.010	0.040	0.049		Set Trigger
4	3.064	0.030	0.010	0.040	0.050		Set Trigger
5	3.056	0.031	0.010	0.040	0.051		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



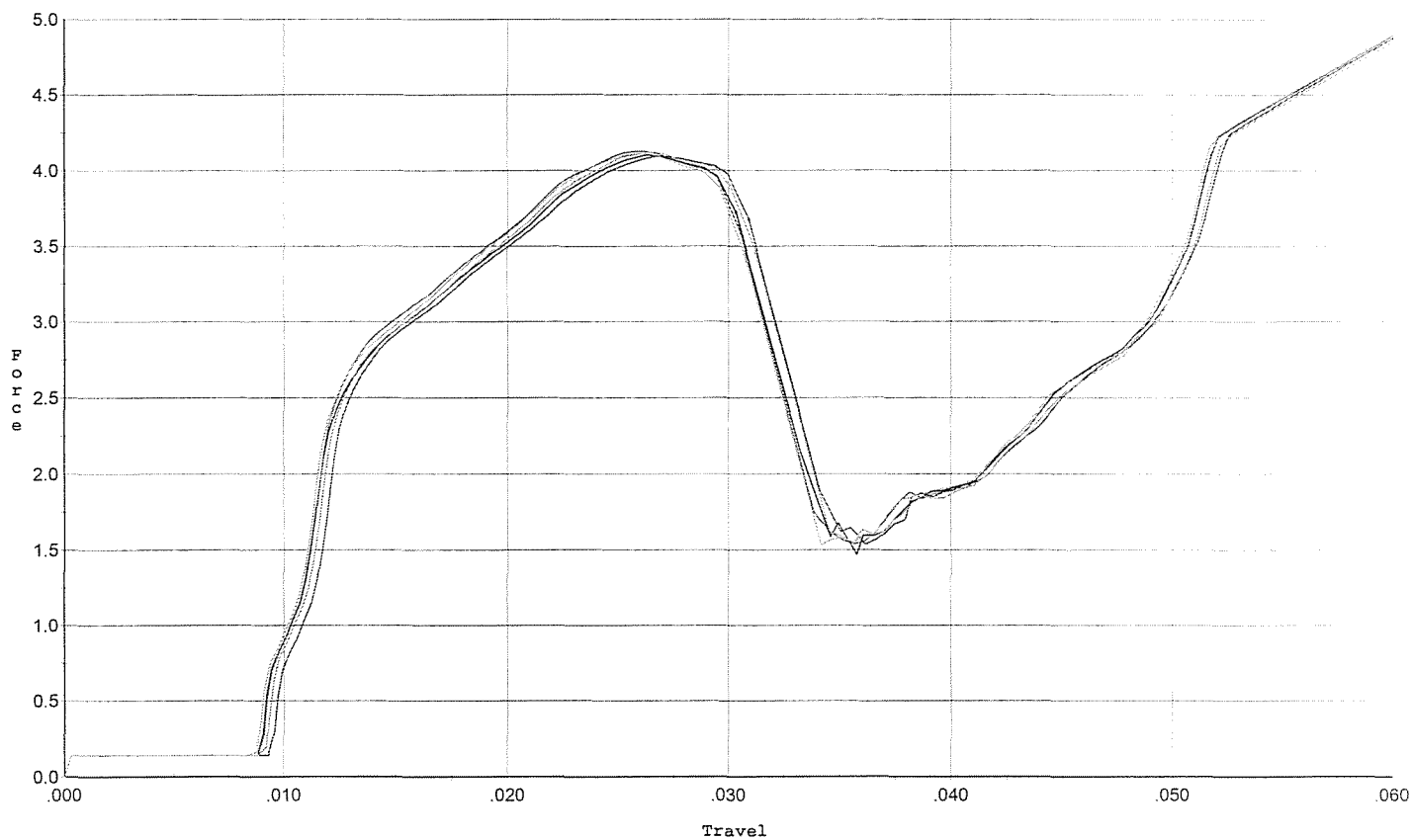
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.039	0.031	0.010	0.031	0.069		Set Trigger
2	4.024	0.032	0.010	0.031	0.070		Set Trigger
3	4.033	0.031	0.010	0.033	0.068		Set Trigger
4	4.010	0.033	0.010	0.031	0.072		Set Trigger
5	4.035	0.033	0.010	0.031	0.072		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



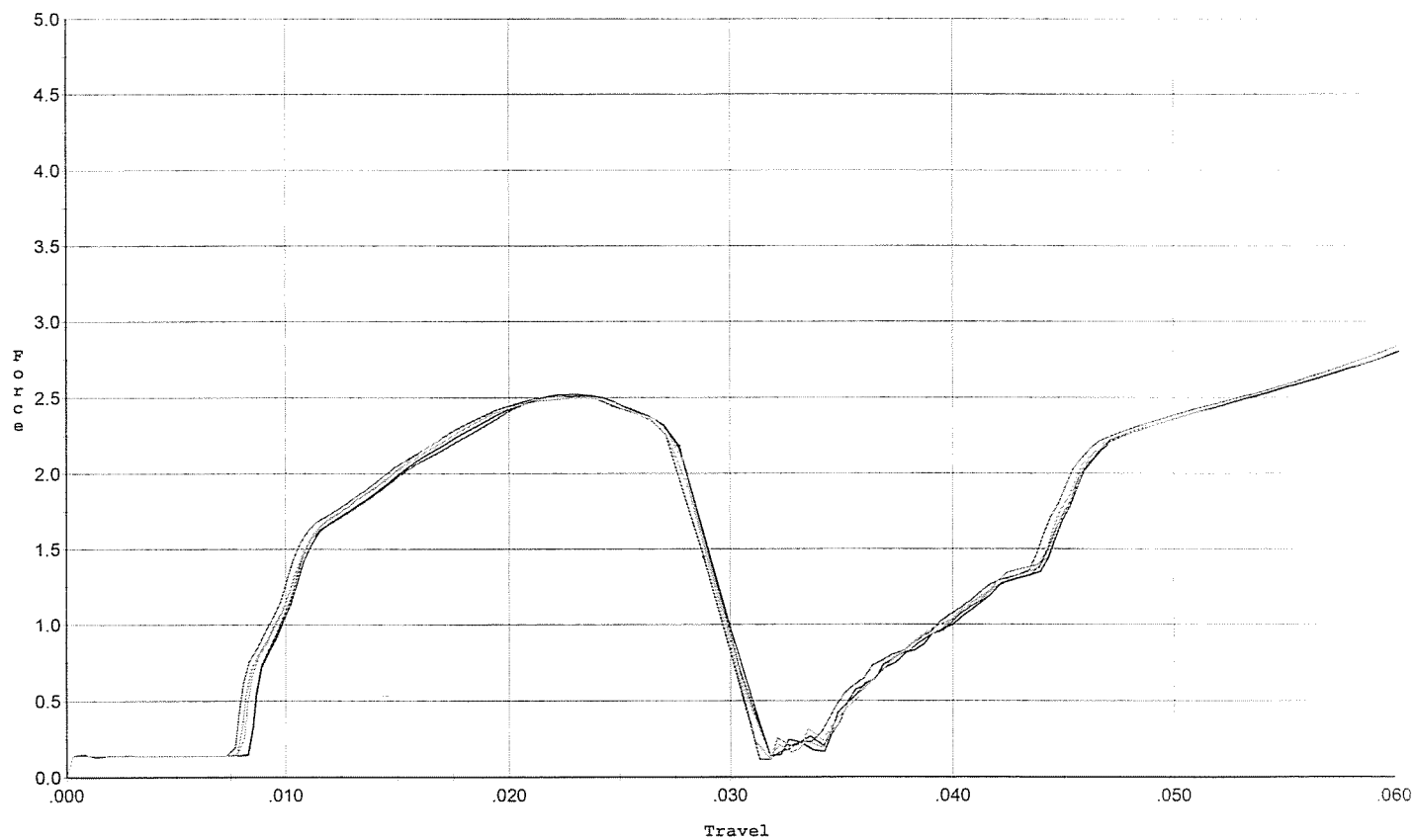
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.031	0.010	0.035	0.069		Set Trigger
2	4.102	0.030	0.009	0.035	0.068		Set Trigger
3	4.126	0.031	0.009	0.035	0.070		Set Trigger
4	4.112	0.031	0.009	0.035	0.070		Set Trigger
5	4.123	0.031	0.009	0.035	0.071		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. final test



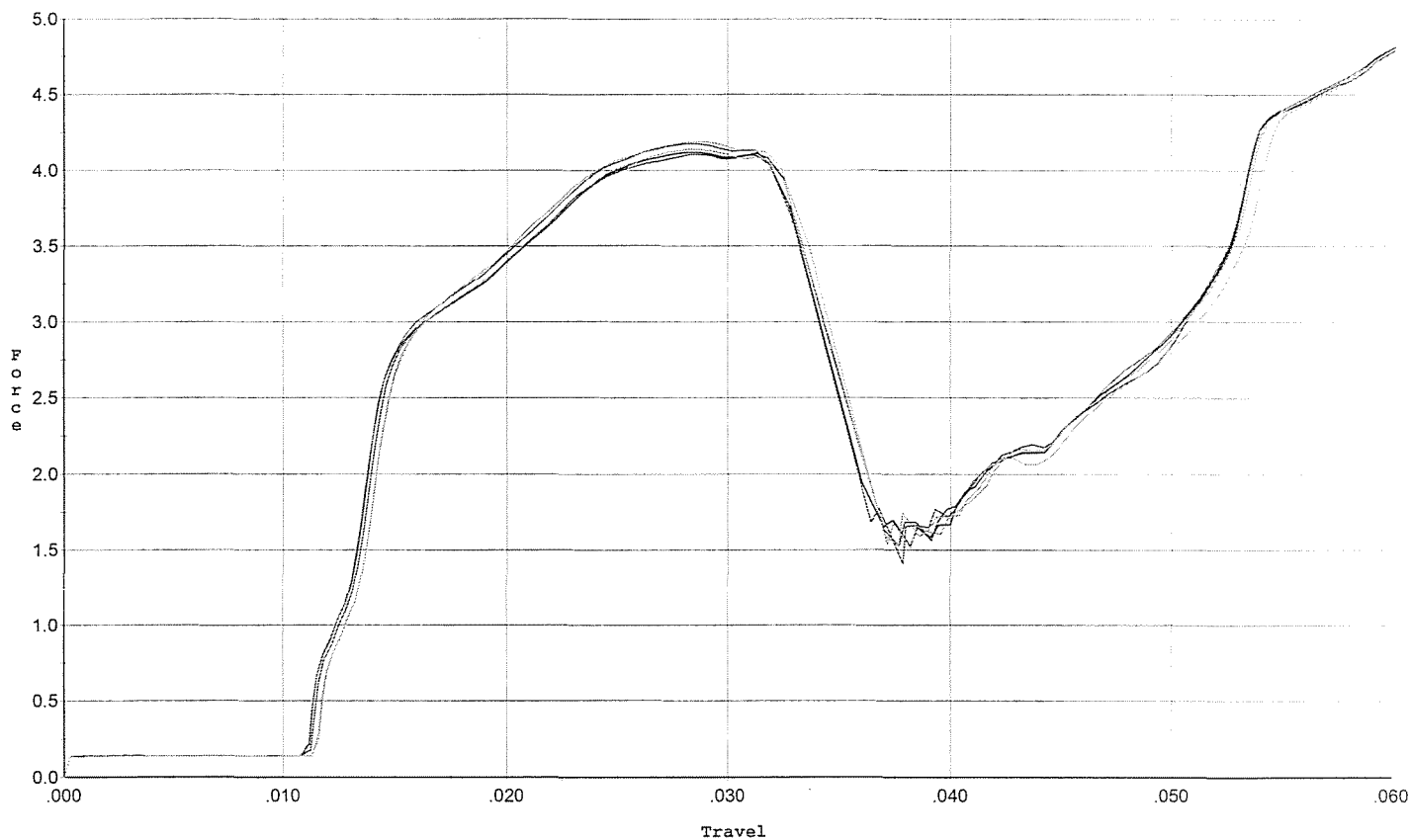
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.028	0.008	0.042	0.040		Set Trigger
2	2.512	0.028	0.009	0.042	0.040		Set Trigger
3	2.512	0.029	0.008	0.042	0.042		Set Trigger
4	2.503	0.028	0.008	0.042	0.041		Set Trigger
5	2.505	0.028	0.008	0.042	0.041		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.032	0.011	0.038	0.071		Set Trigger
2	4.119	0.033	0.011	0.037	0.072		Set Trigger
3	4.176	0.033	0.011	0.038	0.073		Set Trigger
4	4.139	0.035	0.012	0.037	0.076		Set Trigger
5	4.191	0.034	0.012	0.037	0.075		Set Trigger

Aug 4.14