

66869844

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

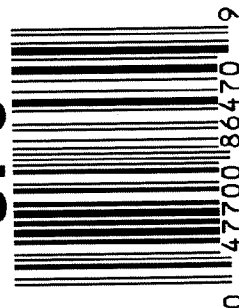
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869844

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869844

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAGNA FLUX	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/26/09	D
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26	gub
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

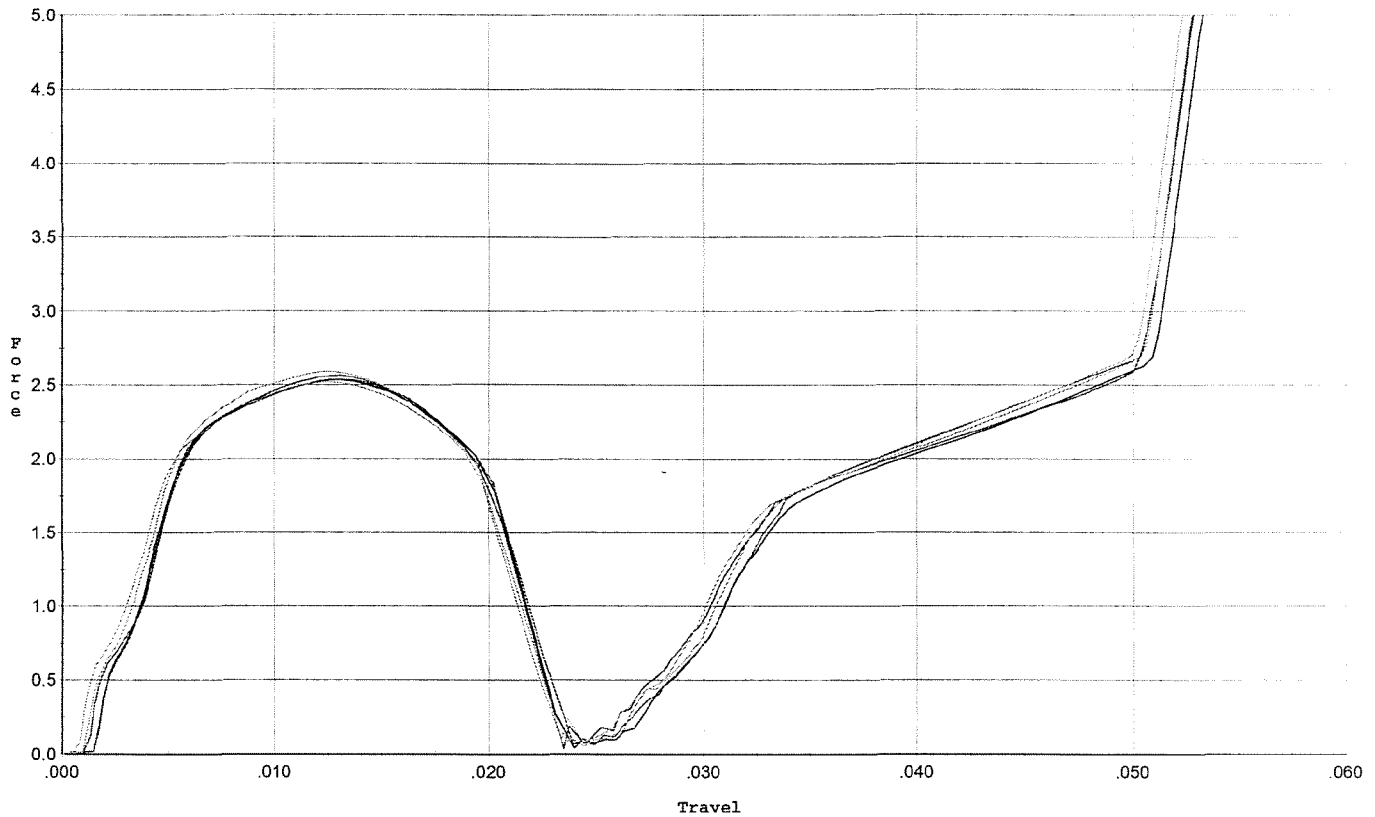
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u>	<u>4°</u>	<u>4°</u>	7-30-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	7-30-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.034</u>	<u>.034</u>	7-30-09	LN		
	J) ASSEMBLE STOCK					7-16-09	LN		
	K) ASSEMBLE SWIVEL STUDS					7-30-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		7/27/09	RP		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7-27-09	LN		
670	FINAL INSPECTION A) HEADSPACE					7-30-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>230</u>	<u>227</u>	<u>229</u>	<u>228</u>	<u>232</u>	7-30-09	LN
	C) FUNCTION							7-30-09	LN
690	PACK					8/4/09	FN		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/12/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



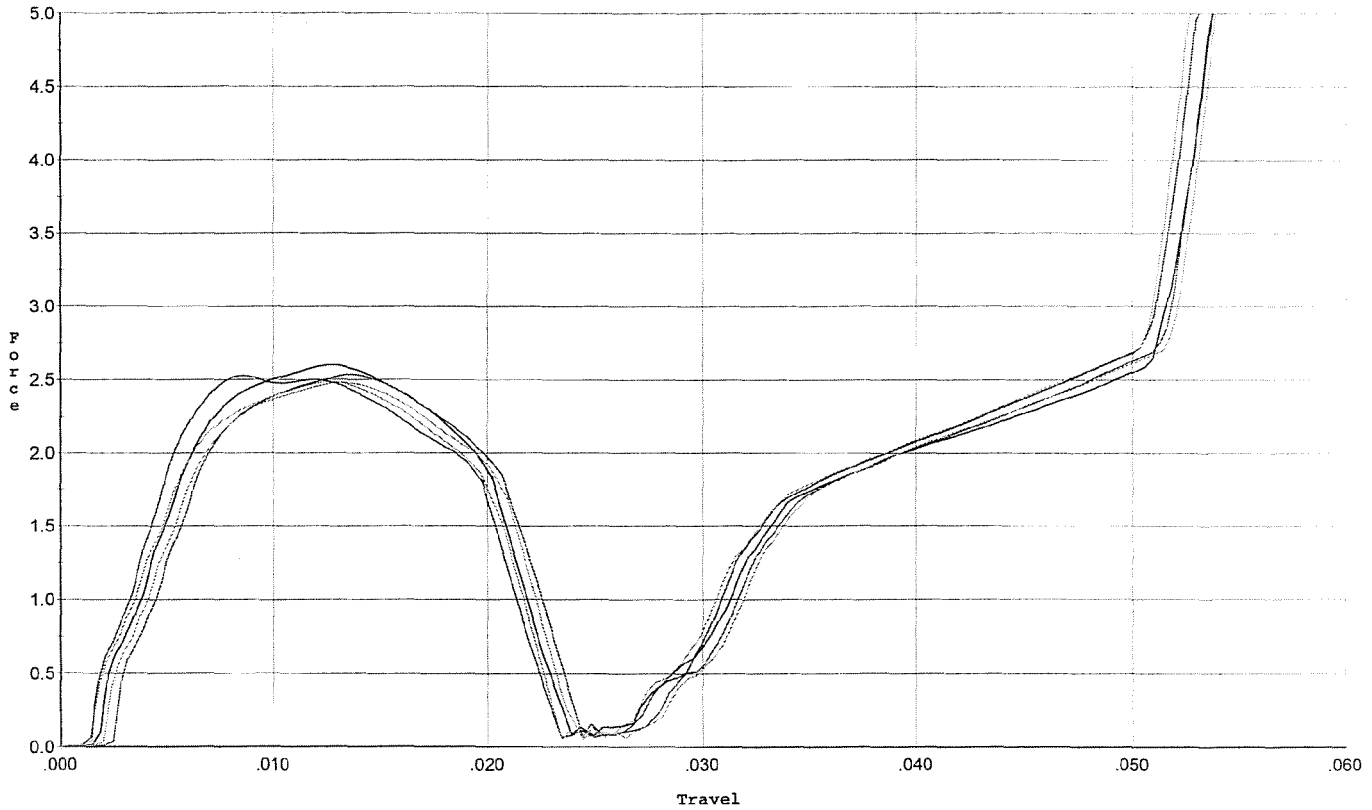
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.021	0.00	0.037	0.037		Set Trigger
2	2.536	0.020	0.002	0.038	0.037		Set Trigger
3	2.564	0.020	0.002	0.037	0.036		Set Trigger
4	2.589	0.021	0.00	0.037	0.039		Set Trigger
5	2.518	0.020	0.00	0.038	0.036		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



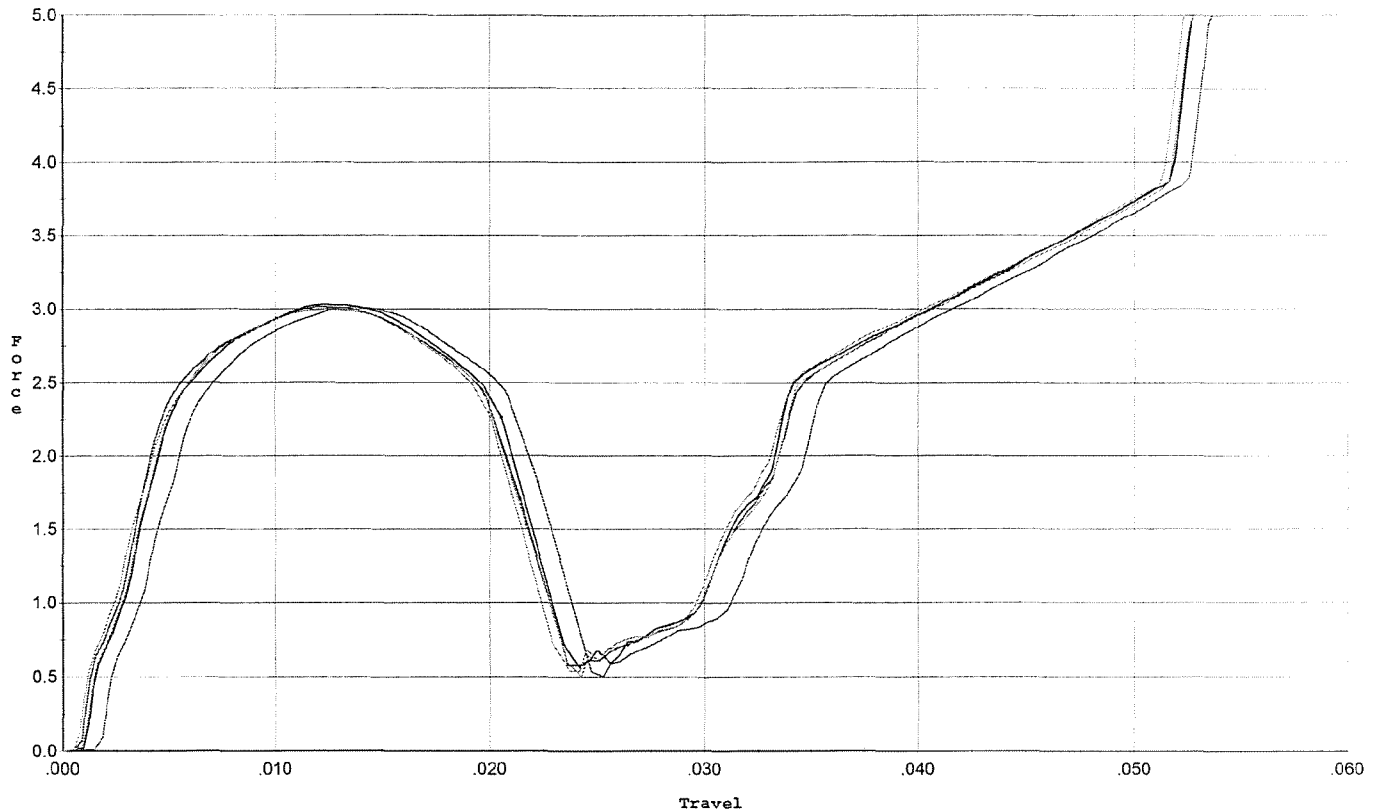
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.020	0.00	0.038	0.036		Set Trigger
2	2.599	0.020	0.002	0.038	0.036		Set Trigger
3	2.537	0.022	0.003	0.037	0.038		Set Trigger
4	2.480	0.021	0.002	0.038	0.036		Set Trigger
5	2.483	0.021	0.00	0.037	0.036		Set Trigger

Aug 2, 52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



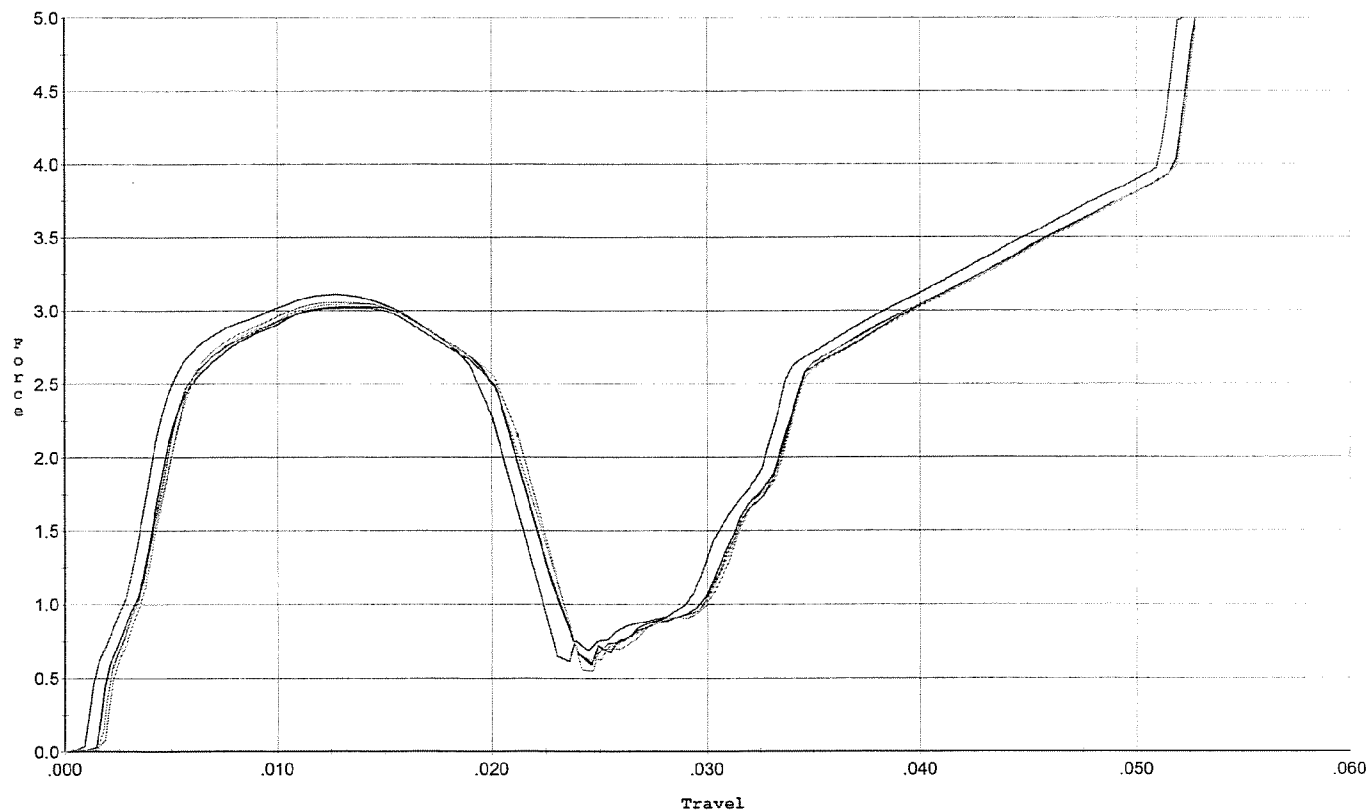
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.015	0.021	0.00	0.035	0.047		Set Trigger
2	3.032	0.021	0.00	0.035	0.045		Set Trigger
3	3.011	0.022	0.002	0.035	0.047		Set Trigger
4	3.004	0.022	0.00	0.035	0.047		Set Trigger
5	2.996	0.020	0.00	0.035	0.044		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



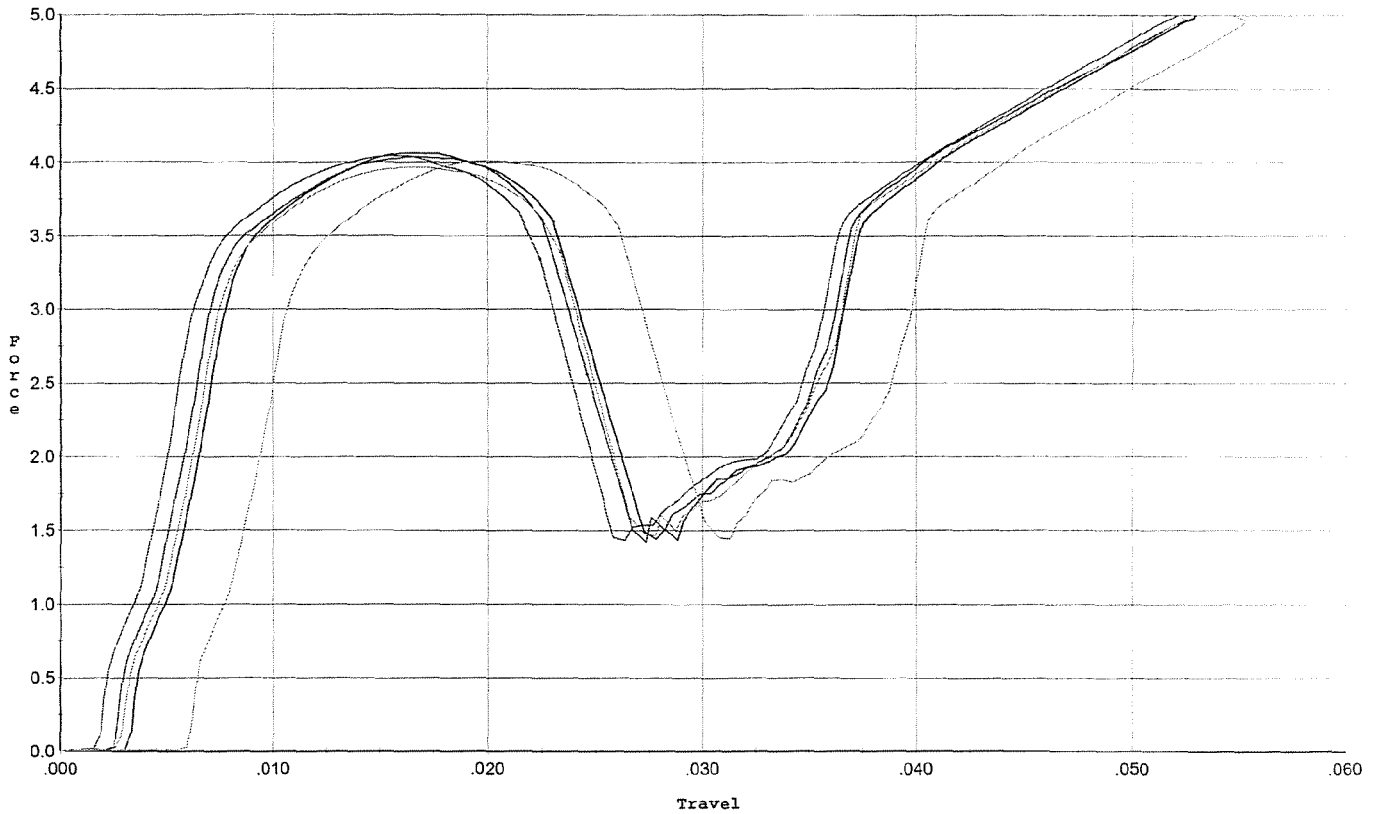
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.020	0.00	0.034	0.045		Set Trigger
2	3.026	0.020	0.00	0.035	0.044		Set Trigger
3	3.018	0.020	0.002	0.035	0.044		Set Trigger
4	3.045	0.022	0.002	0.035	0.047		Set Trigger
5	3.056	0.021	0.002	0.035	0.046		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



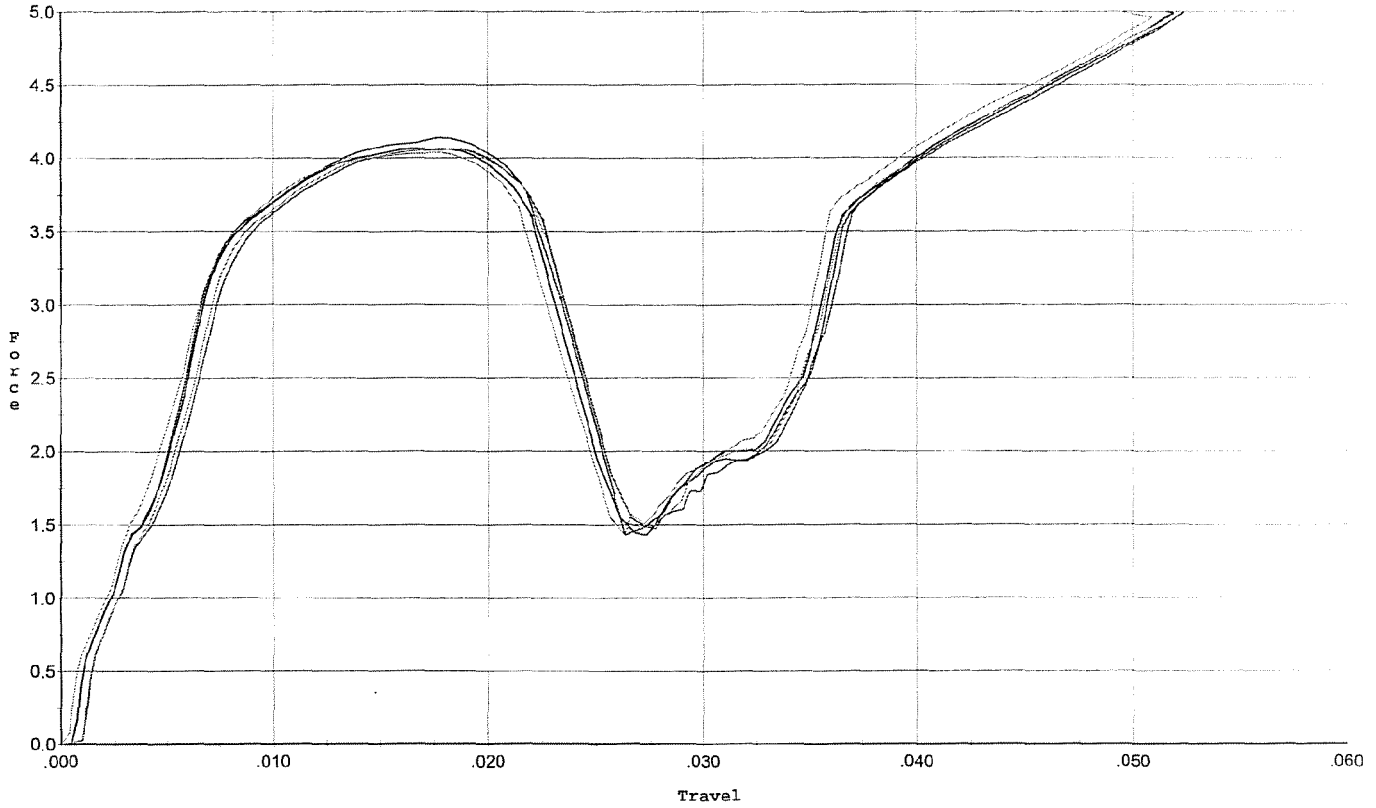
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.025	0.003	0.033	0.067		Set Trigger
2	4.062	0.023	0.003	0.033	0.061		Set Trigger
3	4.044	0.022	0.002	0.032	0.063		Set Trigger
4	3.967	0.023	0.003	0.033	0.062		Set Trigger
5	4.009	0.026	0.006	0.033	0.063		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



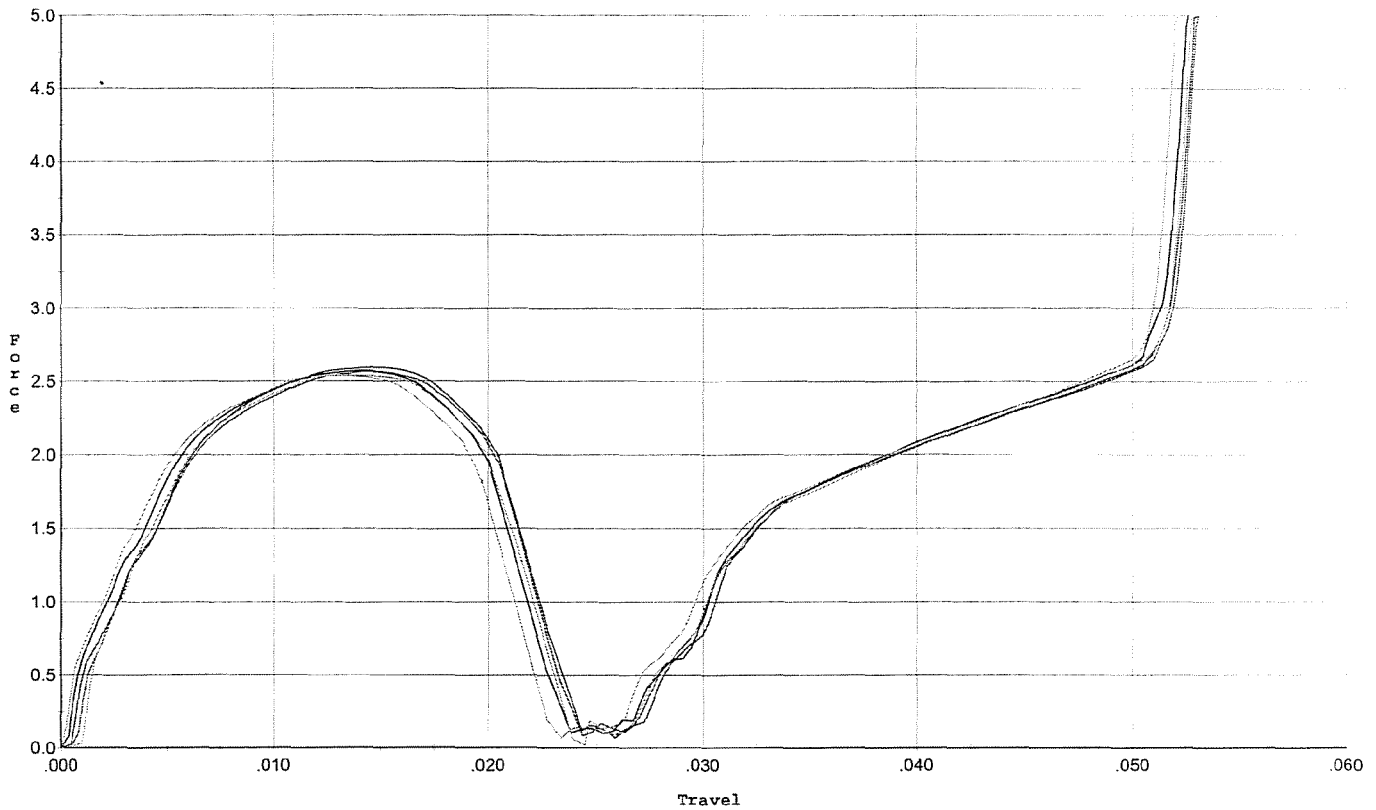
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.023	0.00	0.032	0.068		Set Trigger
2	4.062	0.022	0.00	0.032	0.063		Set Trigger
3	4.061	0.023	0.00	0.032	0.063		Set Trigger
4	4.061	0.023	0.00	0.031	0.064		Set Trigger
5	4.039	0.021	0.00	0.032	0.062		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



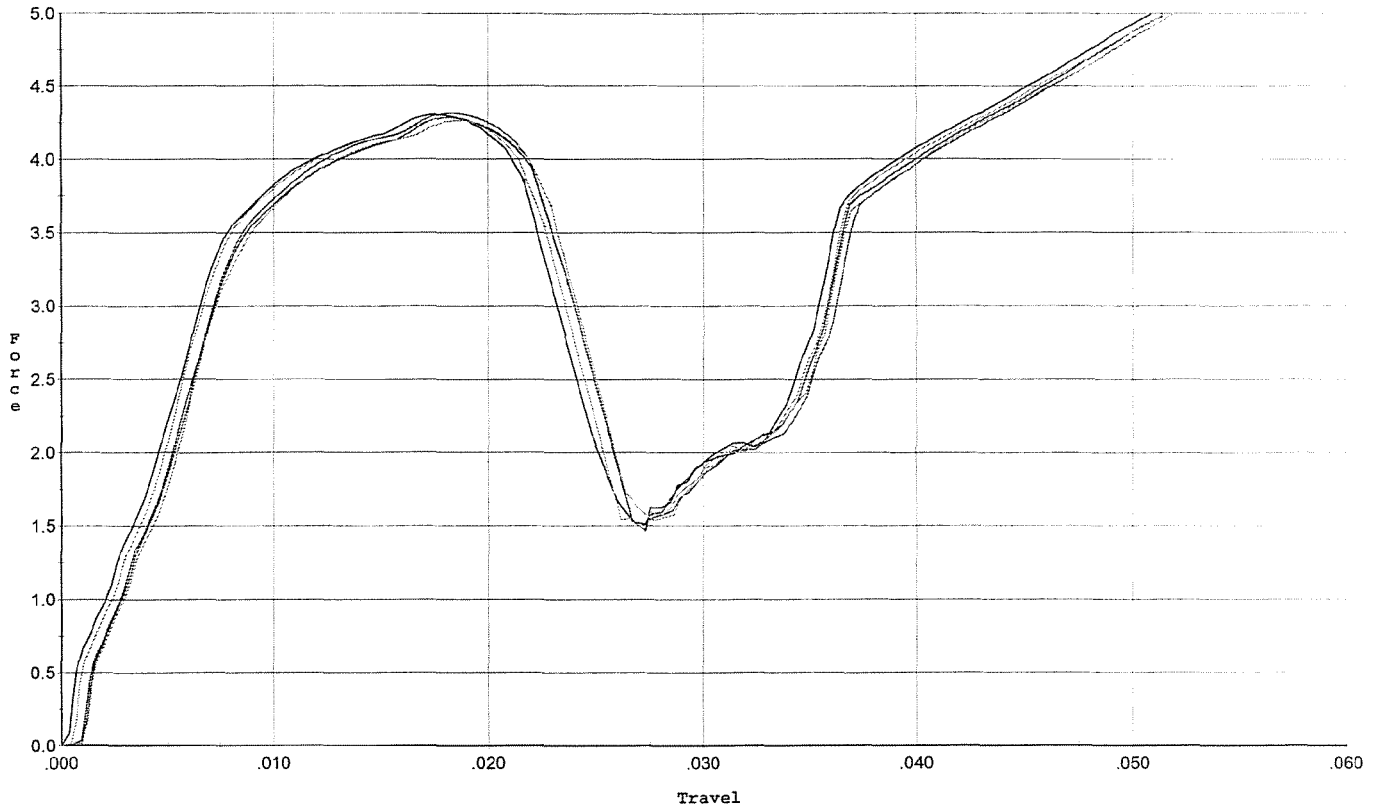
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.020	0.00	0.037	0.039		Set Trigger
2	2.572	0.020	0.00	0.037	0.039		Set Trigger
3	2.566	0.021	0.00	0.037	0.039		Set Trigger
4	2.544	0.022	0.00	0.036	0.040		Set Trigger
5	2.537	0.020	0.00	0.037	0.038		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.284	0.024	0.00	0.031	0.069		Set Trigger
2	4.304	0.022	0.00	0.031	0.065		Set Trigger
3	4.315	0.024	0.00	0.031	0.069		Set Trigger
4	4.280	0.023	0.00	0.031	0.067		Set Trigger
5	4.263	0.023	0.00	0.031	0.066		Set Trigger

Avg 4.28