

686989

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



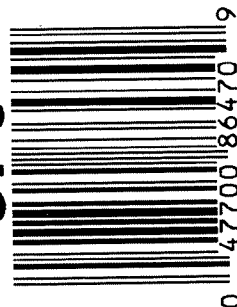
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869846

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6869846

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD.
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD.
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SPD.
470	DIS-ASSEMBLE ACTION	2009	6-24-09	SPD.
472	SERIALIZE BOLT HANDLE		6-30-09	SPD.
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	7/9/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	REM
540	APPLY COATINGS (BARREL ACTION)		7/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-09	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

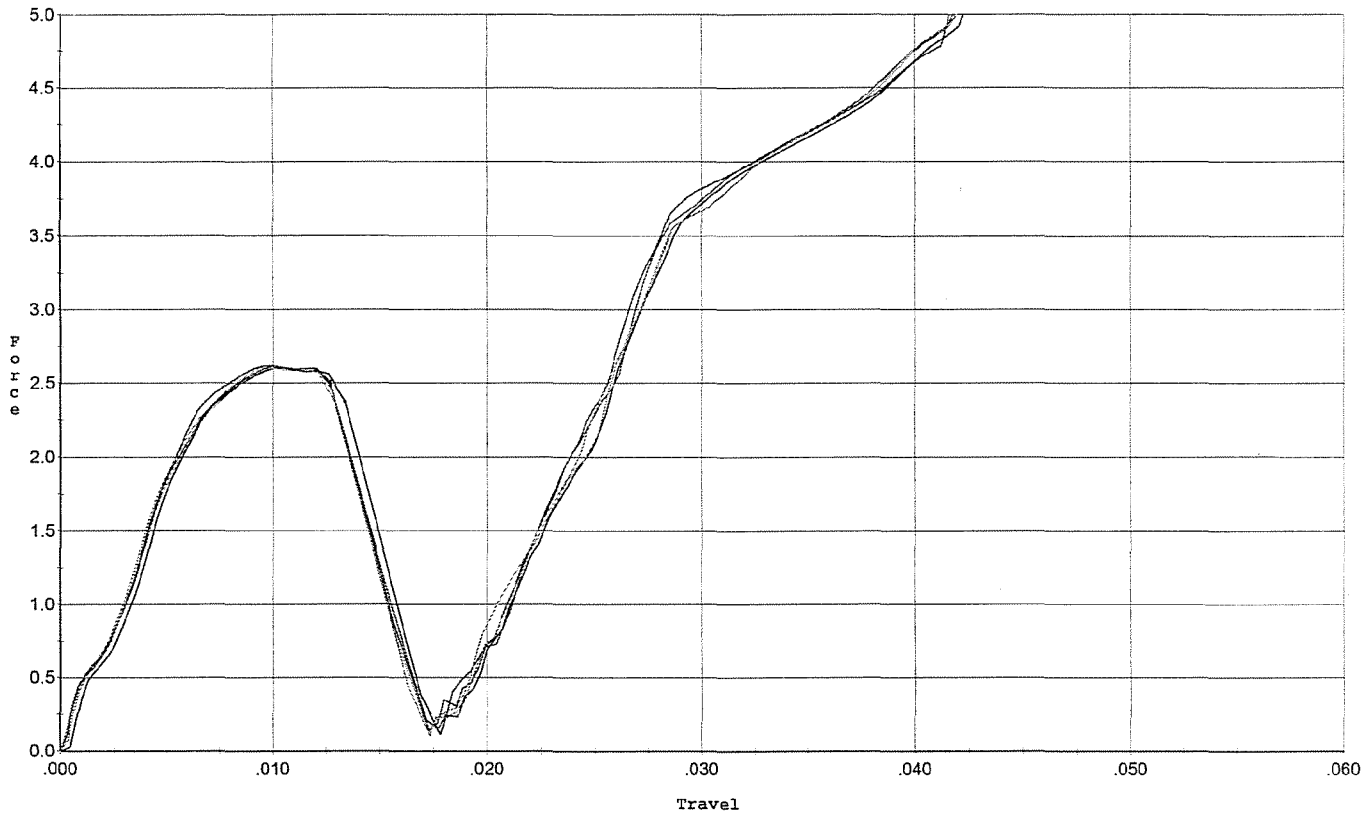
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3²</u>	<u>3²</u>	<u>3²</u>	9/22/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>10²</u>	<u>10²</u>	<u>10²</u>	9/22/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>023</u>	<u>023</u>	<u>024</u>	9/22/09	RB		
	J) ASSEMBLE STOCK					9-10-09	LPN		
	K) ASSEMBLE SWIVEL STUDS					9/22/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION CORRECTION CORRECTION CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-17-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/22/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.86</u>	<u>2.75</u>	<u>2.79</u>	<u>2.78</u>	<u>2.79</u>	9-22-09	TC
	C) FUNCTION					9/22/09	RB		
690	PACK					9/22/09	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



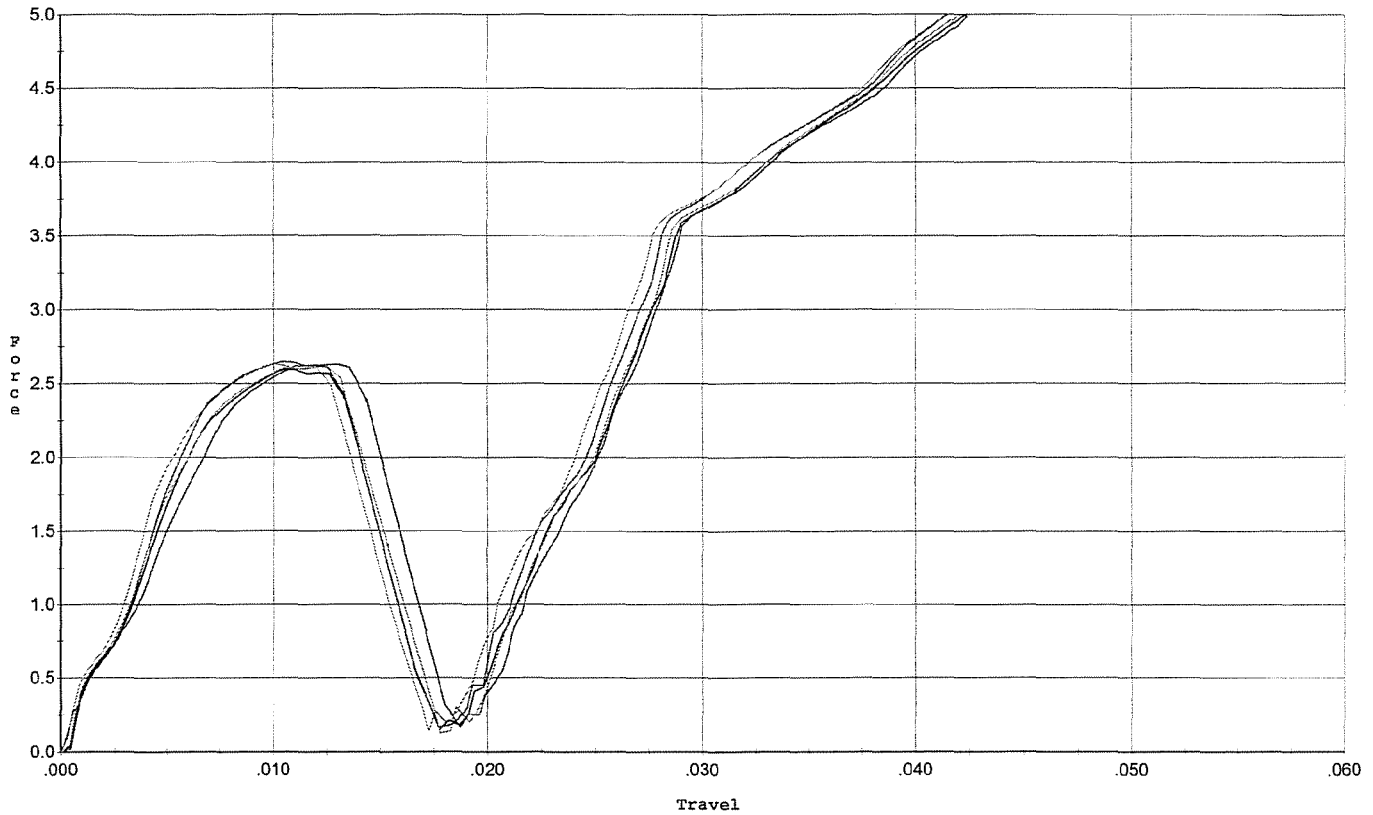
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.013	0.00	0.029	0.022		Set Trigger
2	2.605	0.013	0.00	0.029	0.023		Set Trigger
3	2.617	0.013	0.00	0.029	0.022		Set Trigger
4	2.619	0.013	0.00	0.029	0.022		Set Trigger
5	2.603	0.013	0.00	0.029	0.022		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



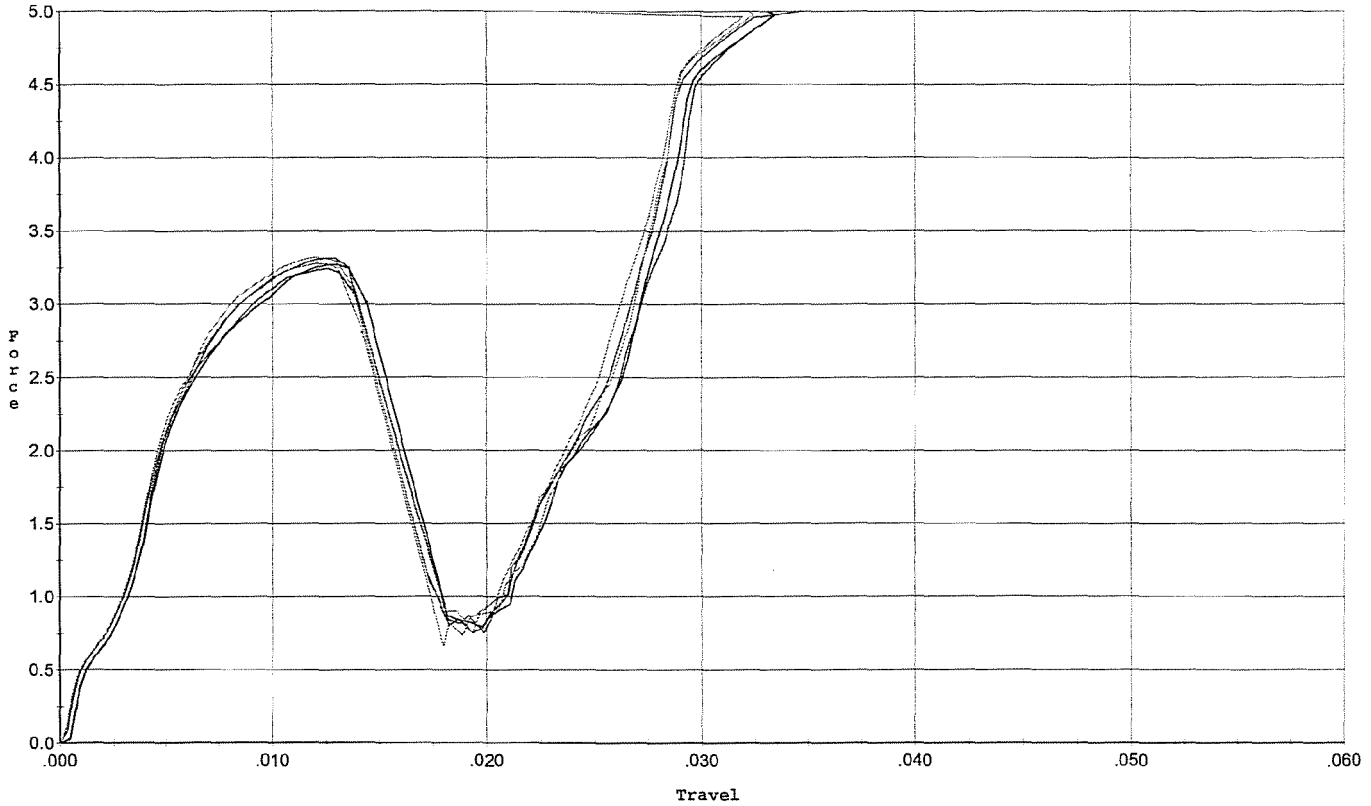
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.014	0.00	0.029	0.024		Set Trigger
2	2.598	0.013	0.00	0.029	0.023		Set Trigger
3	2.646	0.013	0.00	0.029	0.023		Set Trigger
4	2.631	0.013	0.00	0.029	0.022		Set Trigger
5	2.614	0.015	0.00	0.029	0.026		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



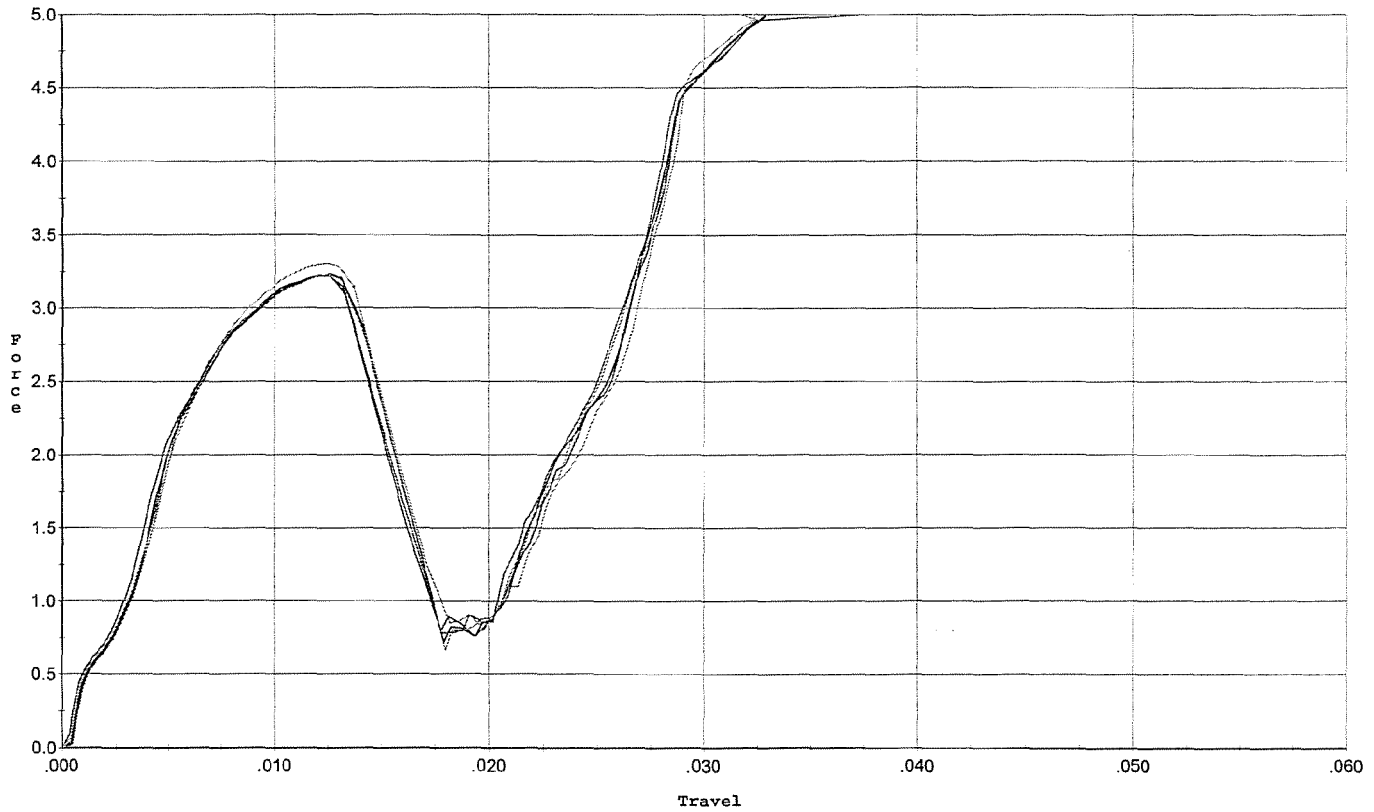
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.243	0.014	0.00	0.028	0.029		Set Trigger
2	3.272	0.014	0.00	0.027	0.030		Set Trigger
3	3.315	0.014	0.00	0.027	0.029		Set Trigger
4	3.320	0.014	0.00	0.027	0.029		Set Trigger
5	3.278	0.014	0.00	0.026	0.030		Set Trigger

A-3-2A

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



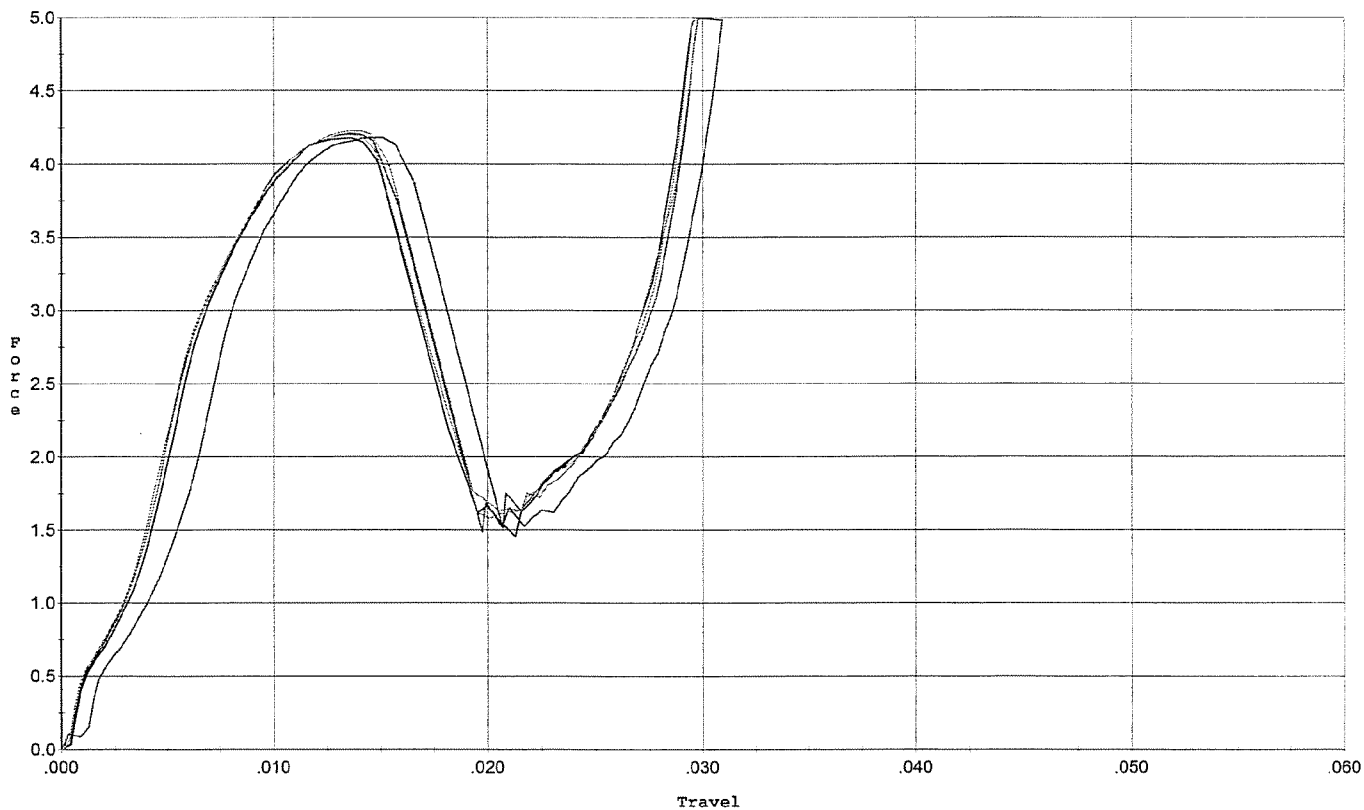
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.226	0.013	0.00	0.027	0.027		Set Trigger
2	3.233	0.014	0.00	0.027	0.029		Set Trigger
3	3.218	0.013	0.00	0.027	0.027		Set Trigger
4	3.304	0.014	0.00	0.027	0.028		Set Trigger
5	3.231	0.014	0.00	0.027	0.029		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



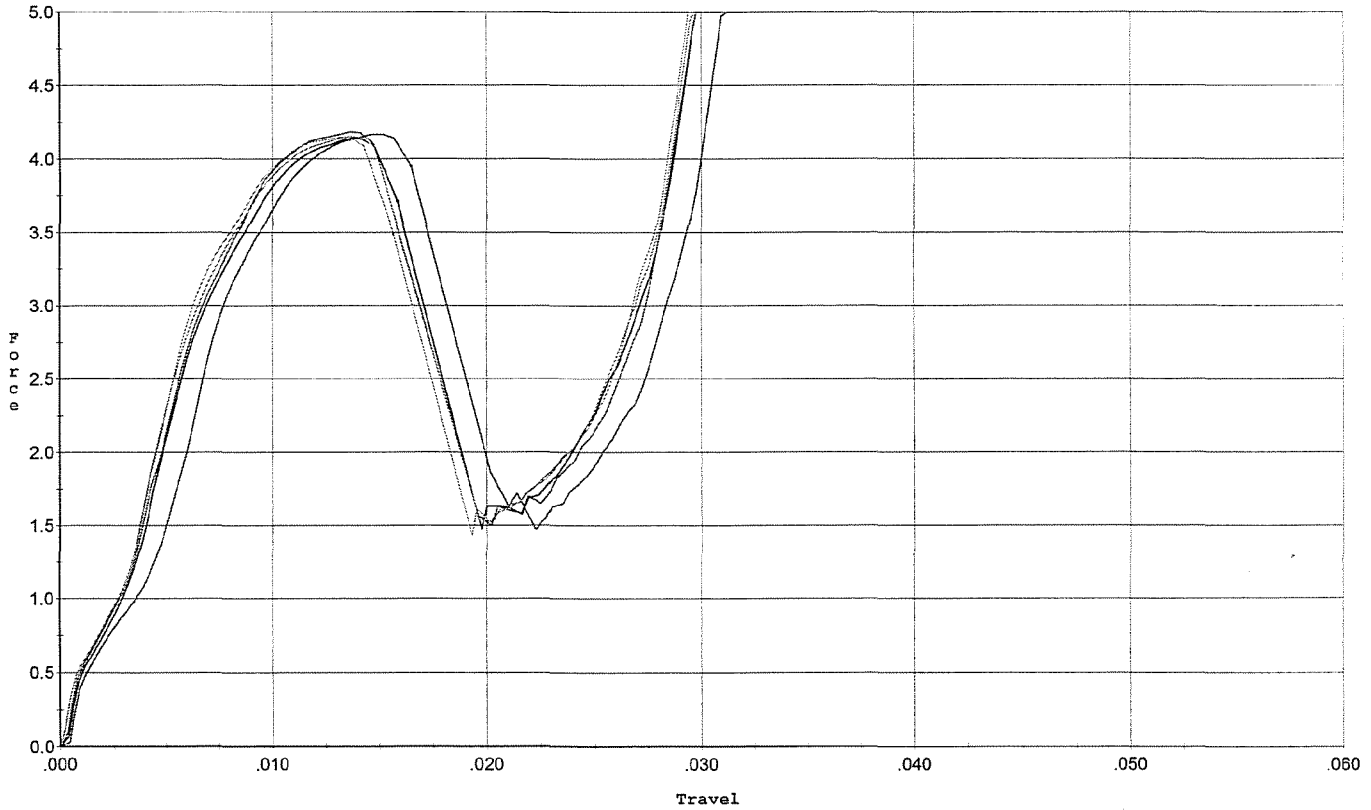
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.017	0.00	0.021	0.041		Set Trigger
2	4.178	0.015	0.00	0.021	0.038		Set Trigger
3	4.208	0.016	0.00	0.021	0.041		Set Trigger
4	4.199	0.015	0.00	0.021	0.038		Set Trigger
5	4.228	0.015	0.00	0.021	0.040		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



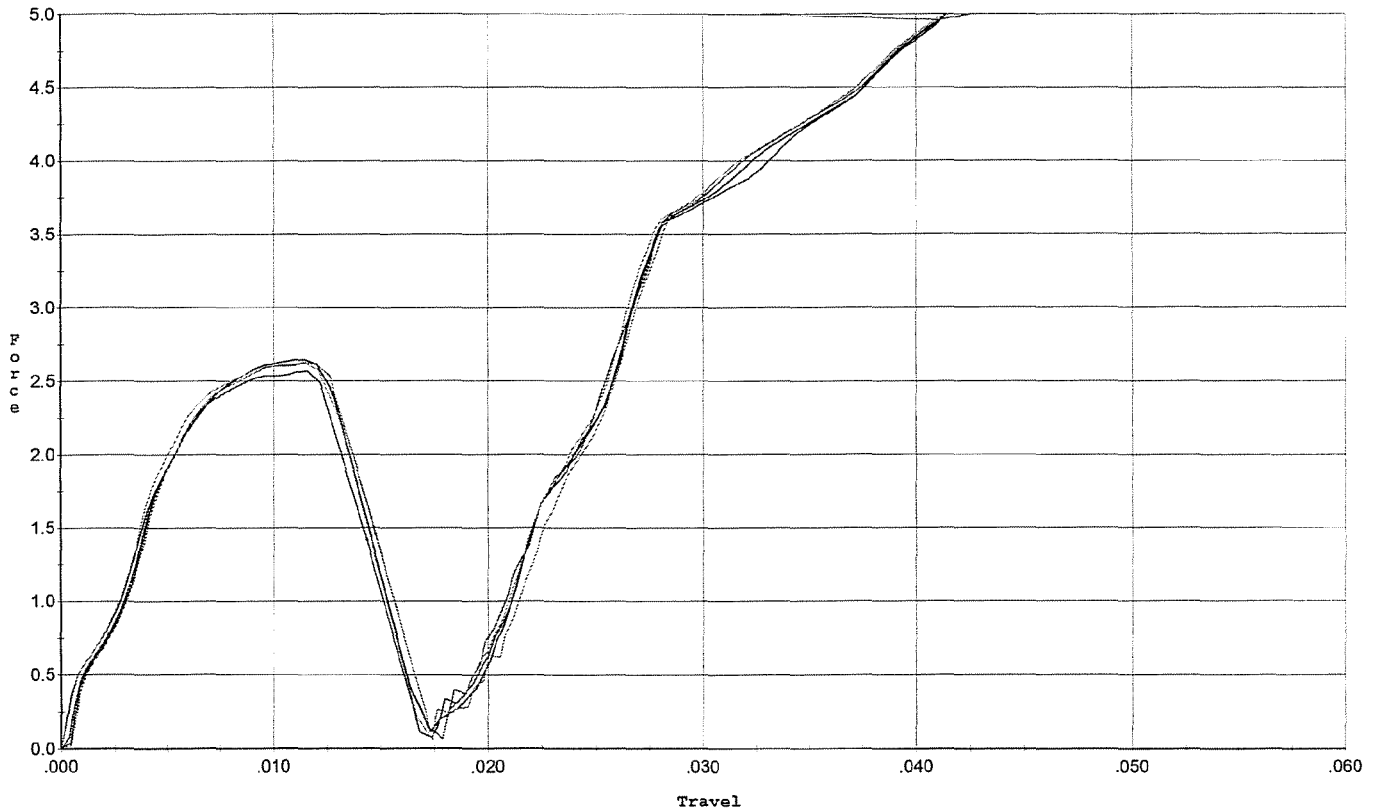
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.016	0.00	0.021	0.041		Set Trigger
2	4.145	0.016	0.00	0.021	0.041		Set Trigger
3	4.183	0.017	0.00	0.021	0.044		Set Trigger
4	4.145	0.016	0.00	0.021	0.041		Set Trigger
5	4.154	0.017	0.00	0.021	0.044		Set Trigger

A 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



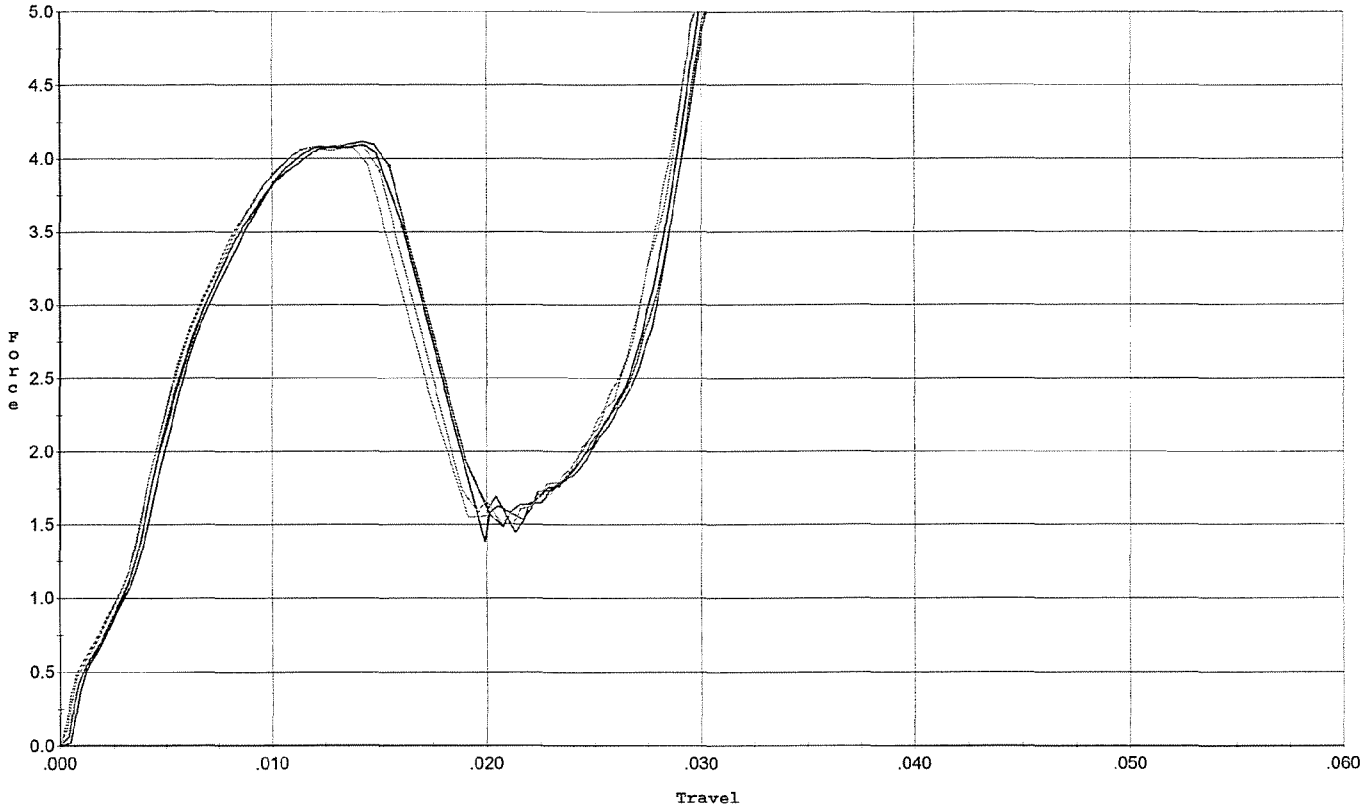
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.014	0.00	0.029	0.024		Set Trigger
2	2.646	0.013	0.00	0.029	0.023		Set Trigger
3	2.626	0.015	0.00	0.028	0.026		Set Trigger
4	2.617	0.013	0.00	0.029	0.023		Set Trigger
5	2.625	0.015	0.00	0.028	0.025		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.015	0.00	0.022	0.040		Set Trigger
2	4.094	0.016	0.00	0.022	0.041		Set Trigger
3	4.115	0.015	0.00	0.022	0.040		Set Trigger
4	4.093	0.015	0.00	0.022	0.039		Set Trigger
5	4.075	0.014	0.00	0.022	0.037		Set Trigger

A-4-09