

66869848

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



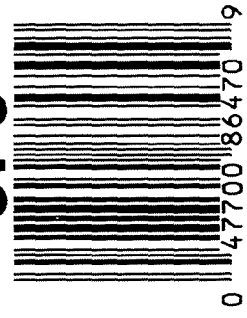
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869848

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869848

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-30-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	7/1/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	RE m
540	APPLY COATINGS (BARREL ACTION)		7/16	C
545	(BOLT)			S
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-23-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

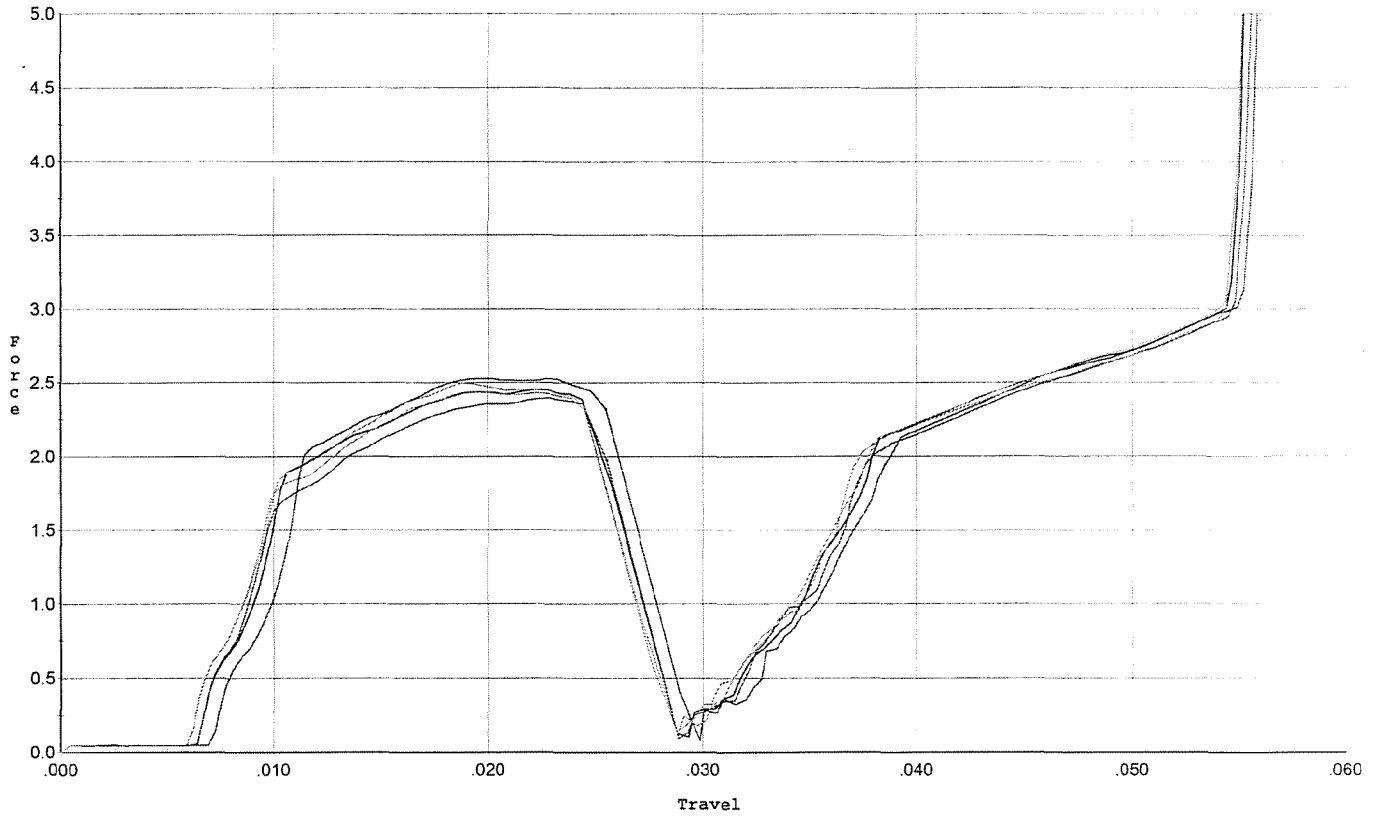
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-5-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	8-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-5-09	LN
	J) ASSEMBLE STOCK			7-23-09	LN
	K) ASSEMBLE SWIVEL STUDS			7-5-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/31/09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/31/09	LN
670	FINAL INSPECTION A) HEADSPACE			8-5-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>244</u> <u>247</u> <u>258</u> <u>239</u> <u>244</u>	8-3-09	LN
	C) FUNCTION			8-5-09	LN
690	PACK			8/7/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



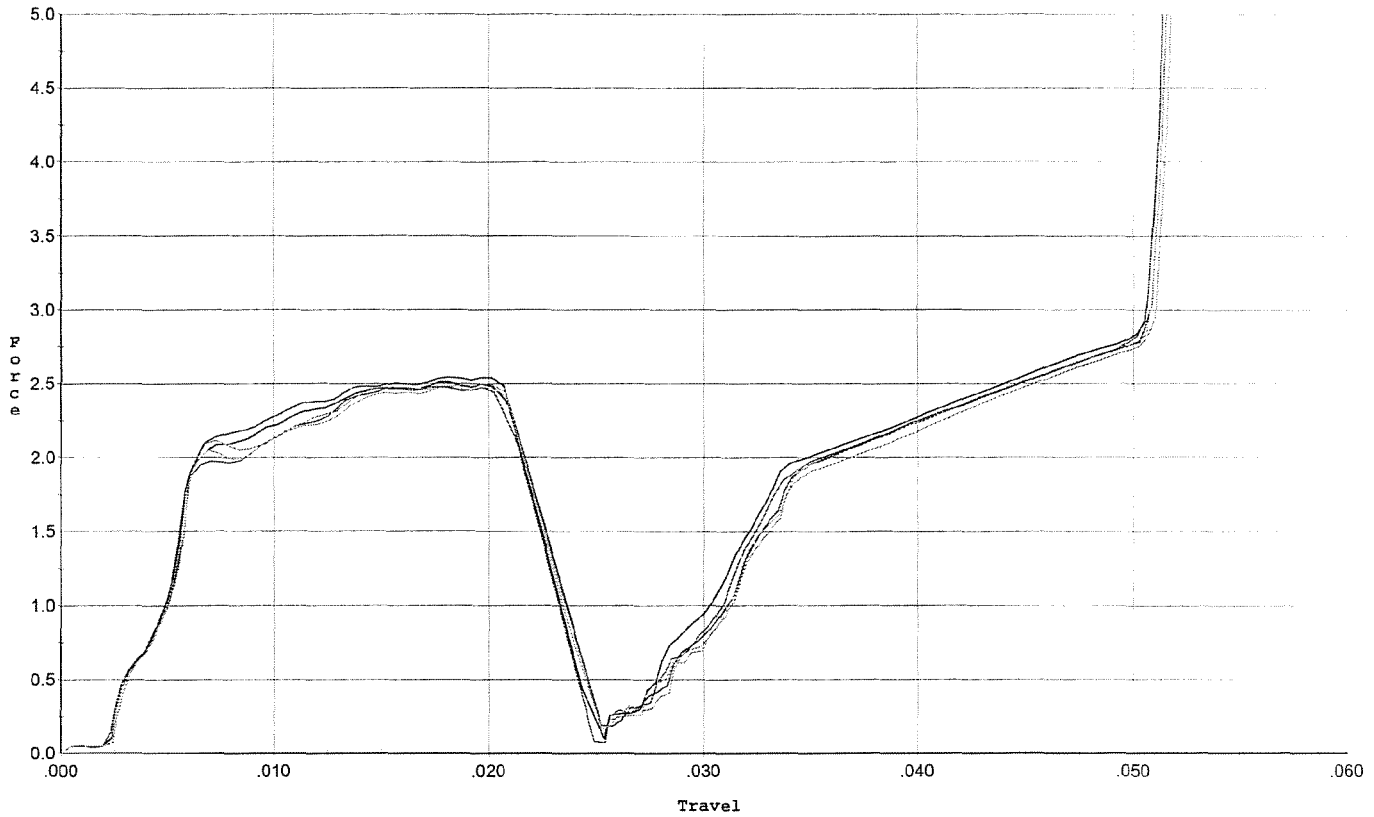
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.530	0.025	0.007	0.035	0.037		Set Trigger
2	2.452	0.026	0.007	0.035	0.037		Set Trigger
3	2.397	0.025	0.007	0.035	0.036		Set Trigger
4	2.497	0.024	0.006	0.035	0.036		Set Trigger
5	2.443	0.024	0.006	0.035	0.036		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



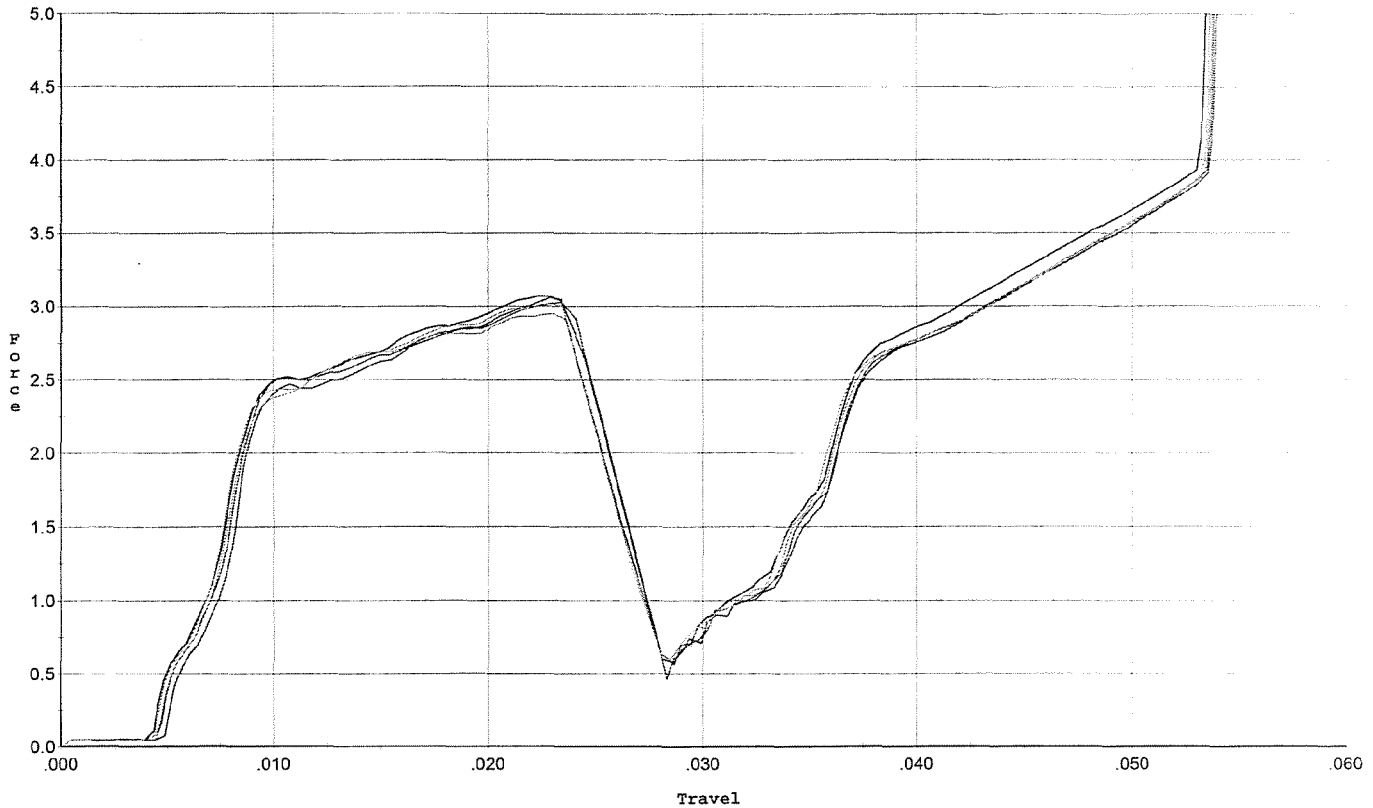
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.023	0.002	0.033	0.040		Set Trigger
2	2.511	0.021	0.002	0.034	0.037		Set Trigger
3	2.477	0.021	0.002	0.034	0.037		Set Trigger
4	2.475	0.021	0.003	0.034	0.036		Set Trigger
5	2.499	0.021	0.003	0.034	0.036		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



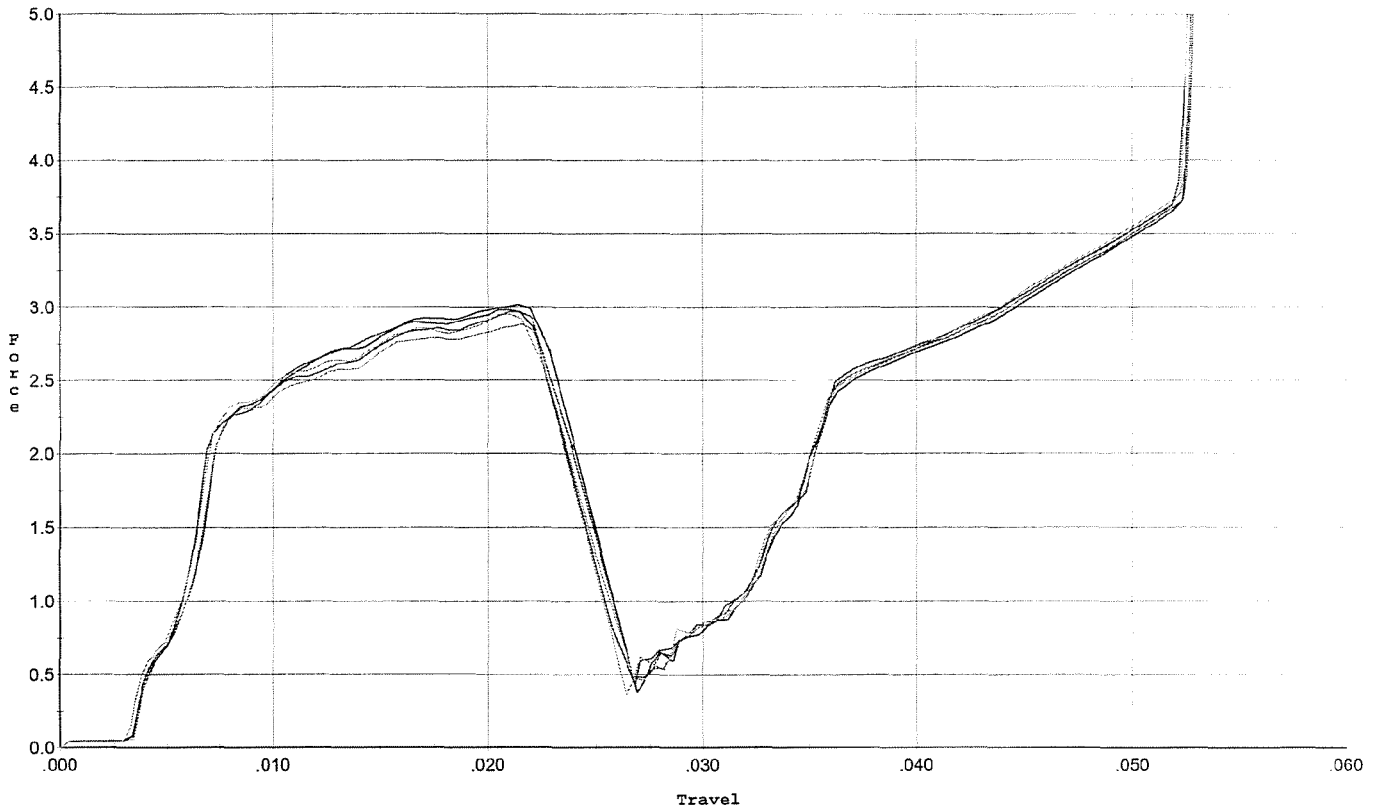
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.024	0.005	0.033	0.045		Set Trigger
2	3.070	0.023	0.004	0.033	0.044		Set Trigger
3	3.030	0.024	0.005	0.033	0.045		Set Trigger
4	3.015	0.023	0.005	0.033	0.044		Set Trigger
5	2.947	0.024	0.005	0.034	0.043		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



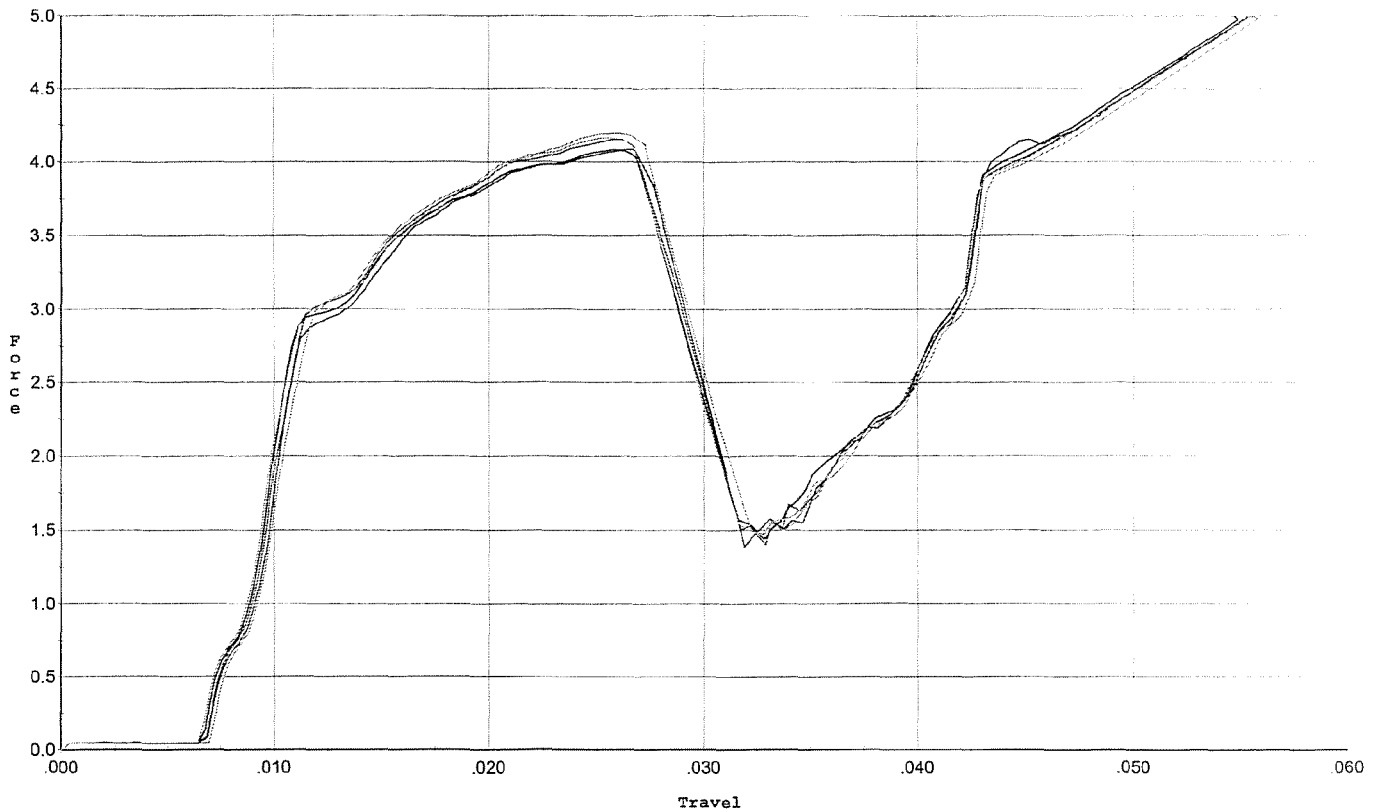
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.982	0.022	0.004	0.033	0.043		Set Trigger
2	3.018	0.023	0.004	0.033	0.044		Set Trigger
3	2.967	0.024	0.004	0.033	0.045		Set Trigger
4	2.951	0.023	0.003	0.033	0.043		Set Trigger
5	2.885	0.022	0.004	0.034	0.041		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



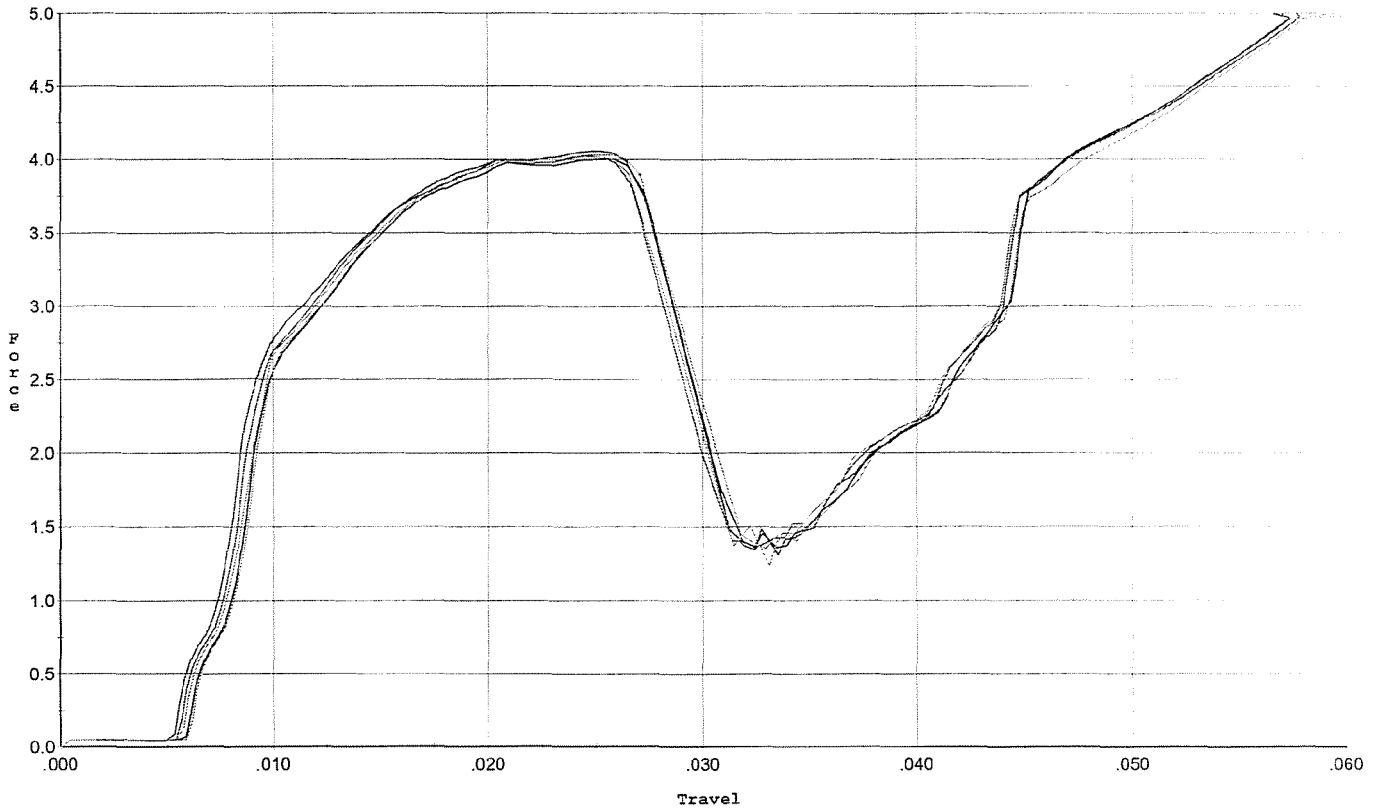
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.028	0.007	0.027	0.064		Set Trigger
2	4.082	0.027	0.007	0.029	0.063		Set Trigger
3	4.153	0.029	0.007	0.027	0.068		Set Trigger
4	4.164	0.027	0.007	0.030	0.064		Set Trigger
5	4.193	0.027	0.007	0.027	0.064		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



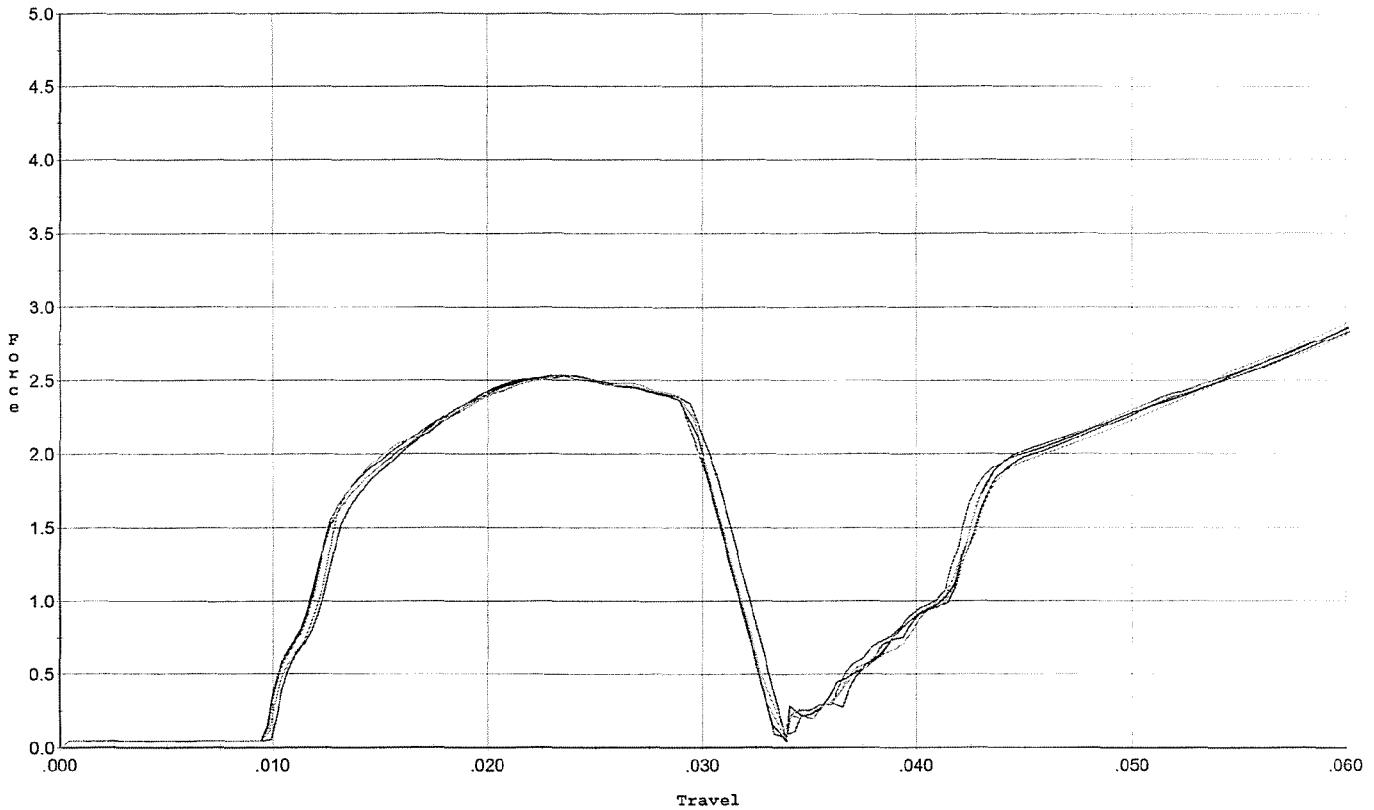
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.056	0.027	0.006	0.033	0.068		Set Trigger
2	4.004	0.027	0.006	0.033	0.066		Set Trigger
3	4.022	0.027	0.006	0.033	0.065		Set Trigger
4	4.018	0.029	0.006	0.032	0.070		Set Trigger
5	4.034	0.027	0.006	0.033	0.065		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



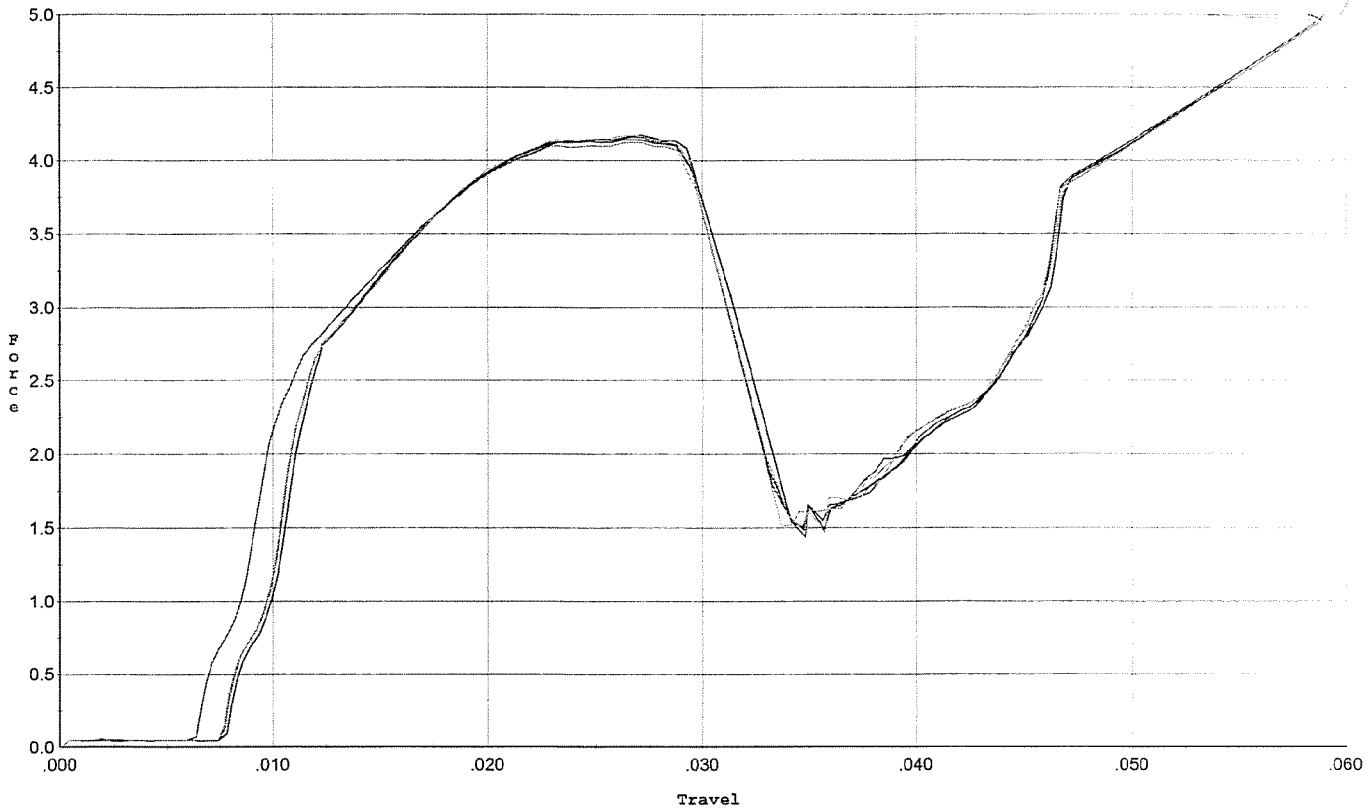
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.031	0.010	0.037	0.042		Set Trigger
2	2.532	0.030	0.010	0.037	0.041		Set Trigger
3	2.537	0.030	0.010	0.037	0.042		Set Trigger
4	2.527	0.030	0.010	0.037	0.041		Set Trigger
5	2.539	0.030	0.010	0.037	0.041		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/24/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.029	0.007	0.028	0.073		Set Trigger
2	4.175	0.031	0.008	0.028	0.074		Set Trigger
3	4.160	0.030	0.008	0.028	0.070		Set Trigger
4	4.126	0.030	0.008	0.028	0.070		Set Trigger
5	4.174	0.029	0.008	0.028	0.070		Set Trigger

Avg 4.15