

G6869851

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



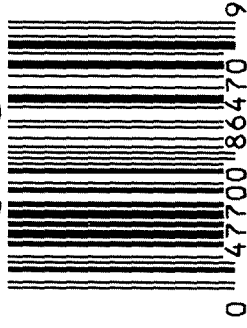
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869851

UPC



BM FORM

GUN SERIAL # G 686 9851

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-30-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	7/9/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	REM
540	APPLY COATINGS (BARREL ACTION)		7/16	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	RZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

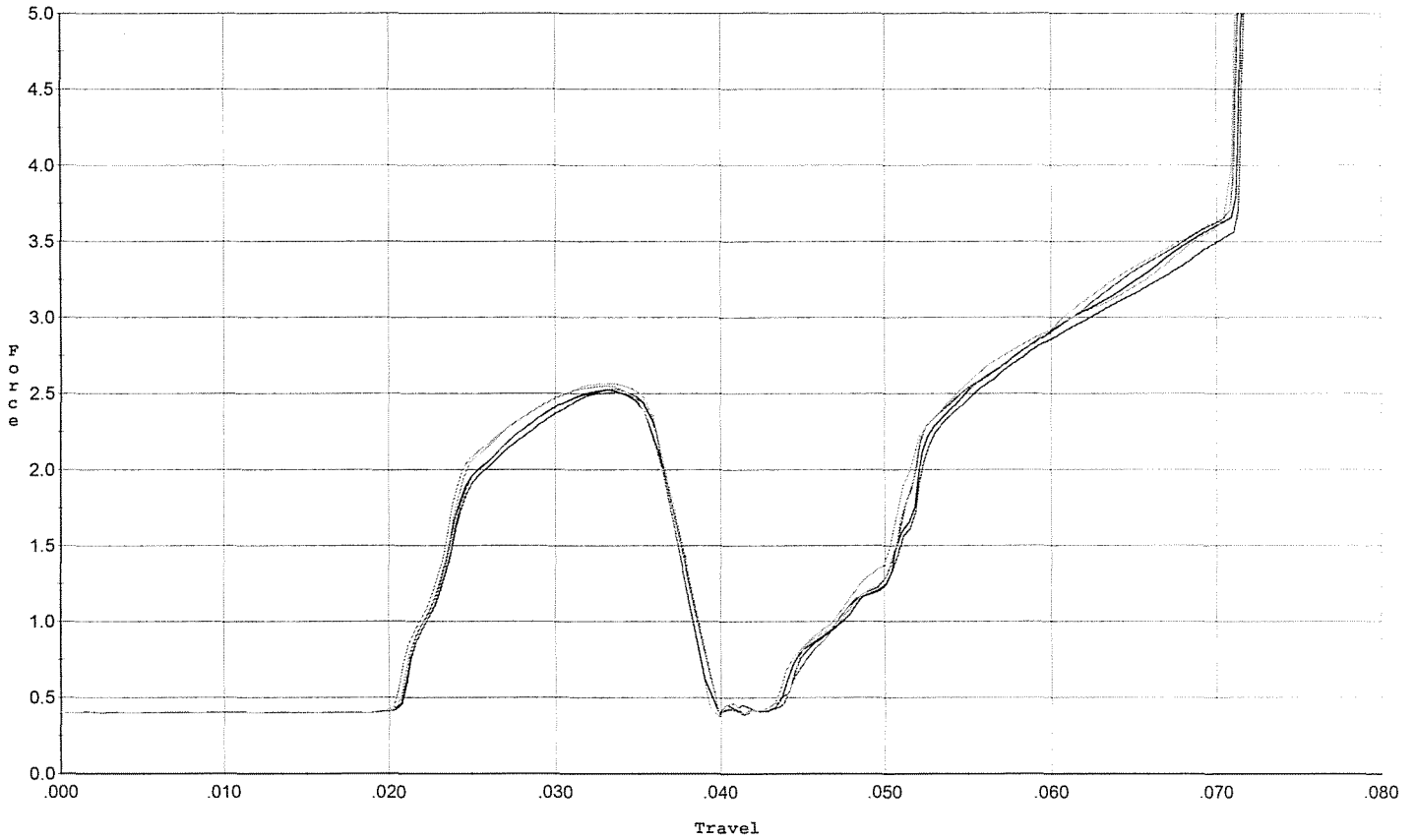
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.9</u>	<u>6.9</u>	<u>6.9</u>	8/24/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7.9</u>	<u>7.9</u>	<u>7.9</u>	8/24/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	8/24/09	RP		
	J) ASSEMBLE STOCK					8-11-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					8/24/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-22-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-22-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/24/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.91</u>	<u>2.92</u>	<u>2.86</u>	<u>2.78</u>	<u>2.82</u>	8/24/09	RP
	C) FUNCTION					8/24/09	RP		
690	PACK					8/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



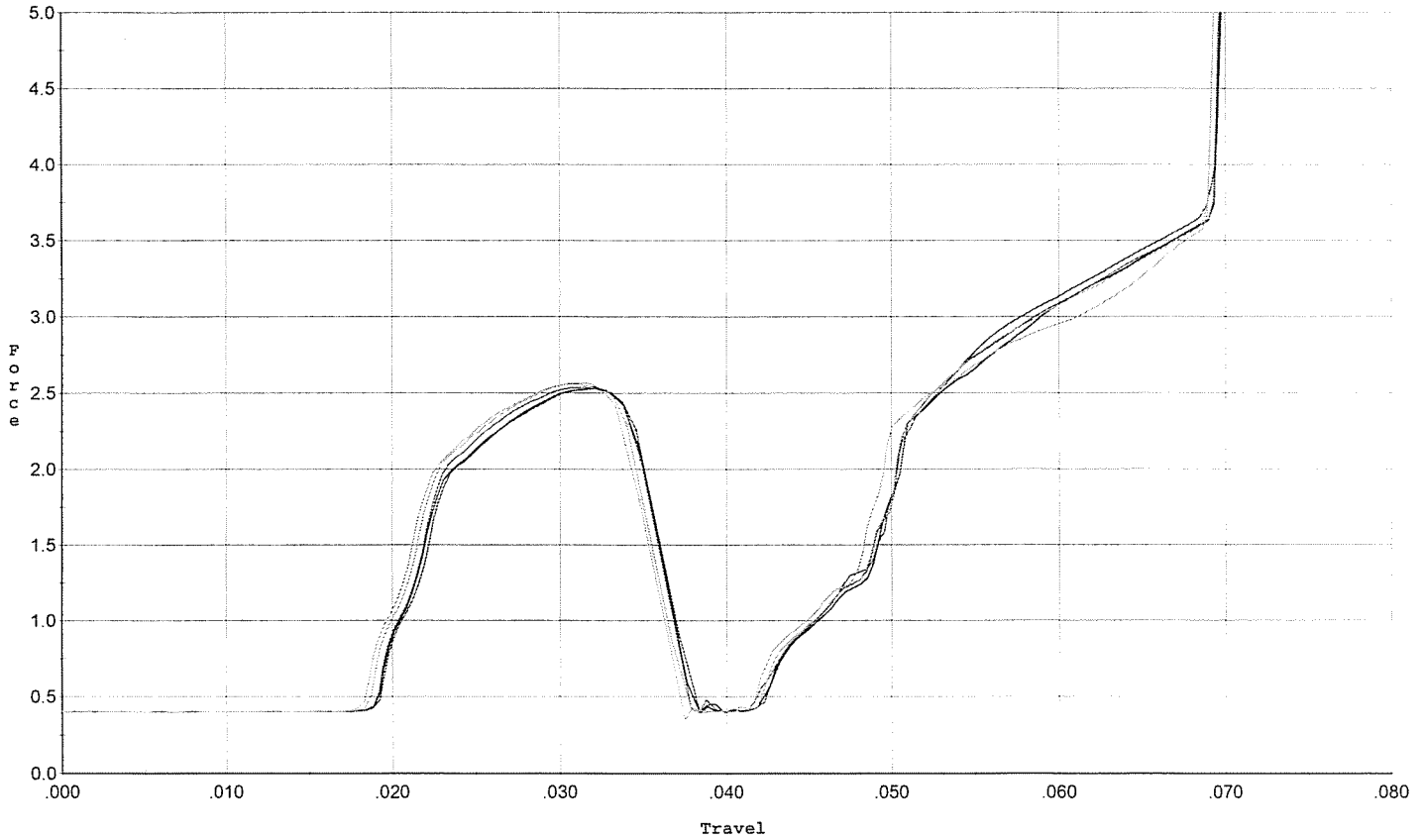
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.036	0.021	0.041	0.040		Set Trigger
2	2.524	0.036	0.021	0.041	0.040		Set Trigger
3	2.531	0.038	0.021	0.040	0.042		Set Trigger
4	2.564	0.036	0.021	0.041	0.041		Set Trigger
5	2.553	0.036	0.021	0.041	0.042		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



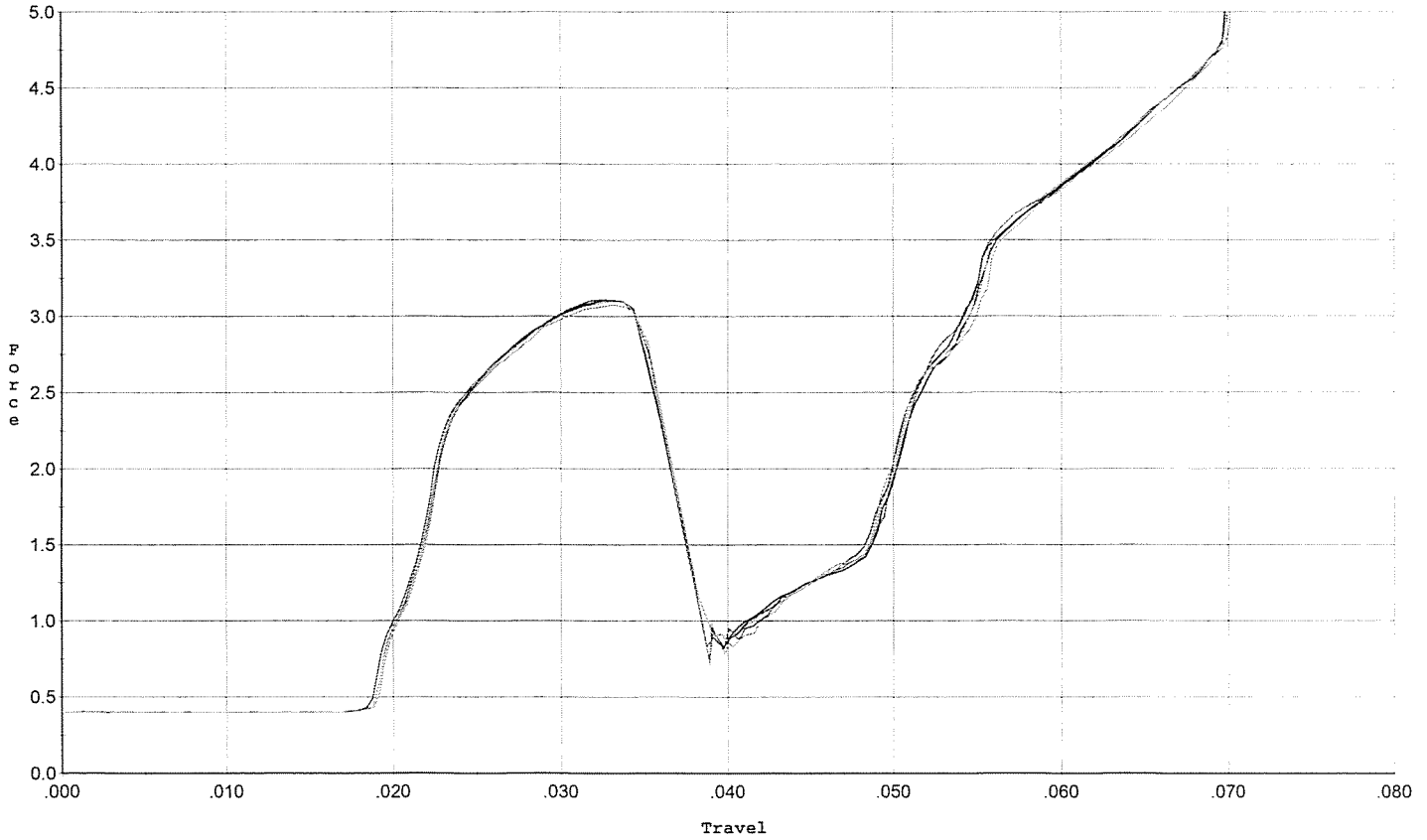
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.035	0.019	0.041	0.040		Set Trigger
2	2.528	0.035	0.019	0.041	0.040		Set Trigger
3	2.539	0.035	0.019	0.041	0.041		Set Trigger
4	2.566	0.034	0.019	0.041	0.040		Set Trigger
5	2.560	0.035	0.019	0.041	0.041		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



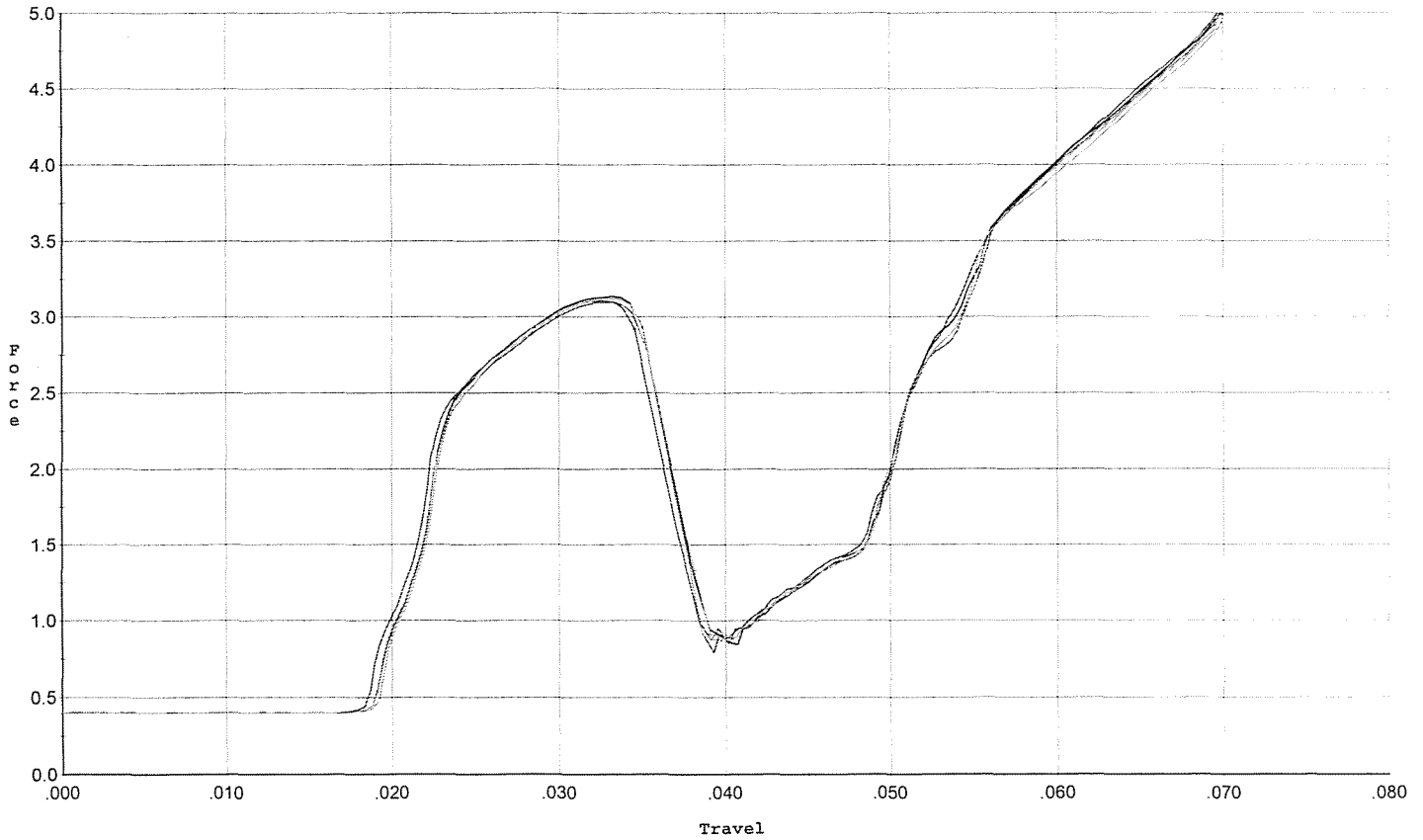
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.036	0.019	0.039	0.050		Set Trigger
2	3.105	0.036	0.019	0.039	0.049		Set Trigger
3	3.103	0.035	0.019	0.039	0.048		Set Trigger
4	3.099	0.036	0.019	0.039	0.049		Set Trigger
5	3.072	0.035	0.019	0.039	0.048		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



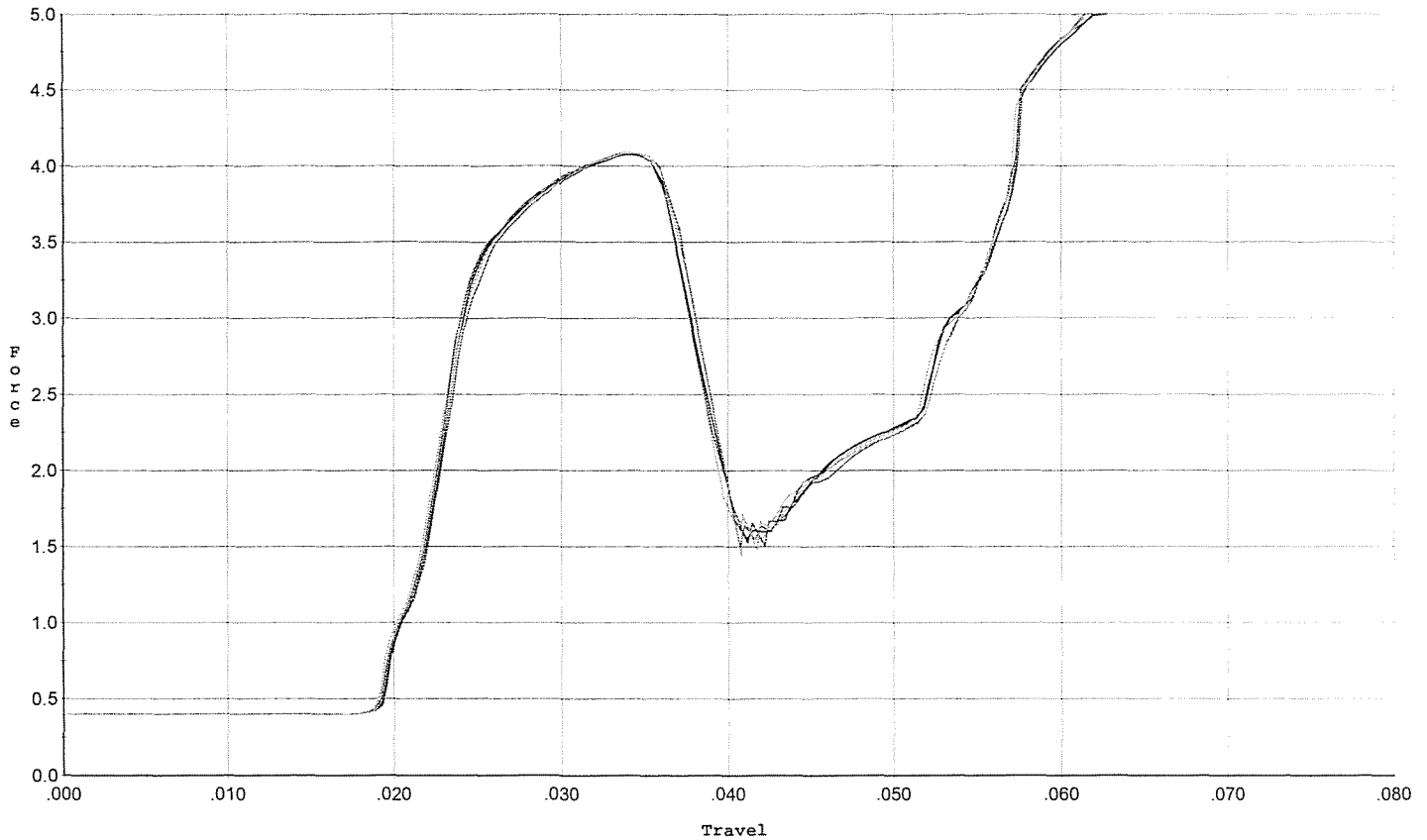
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.035	0.019	0.039	0.048		Set Trigger
2	3.136	0.035	0.019	0.038	0.049		Set Trigger
3	3.097	0.035	0.019	0.039	0.048		Set Trigger
4	3.126	0.035	0.019	0.039	0.049		Set Trigger
5	3.120	0.035	0.019	0.038	0.048		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



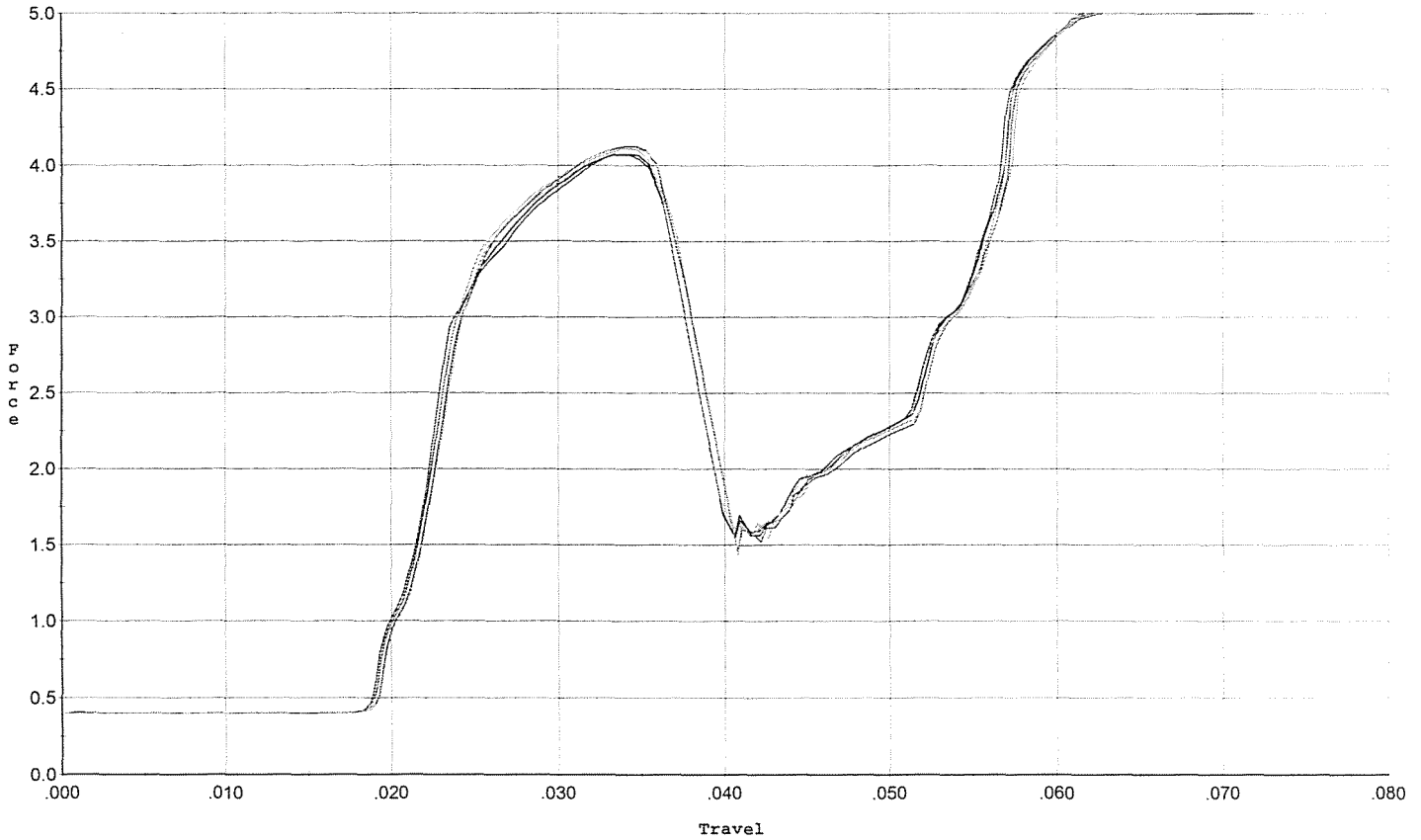
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.036	0.019	0.032	0.064		Set Trigger
2	4.074	0.036	0.020	0.032	0.063		Set Trigger
3	4.085	0.037	0.020	0.032	0.065		Set Trigger
4	4.094	0.036	0.019	0.032	0.064		Set Trigger
5	4.087	0.037	0.019	0.032	0.066		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



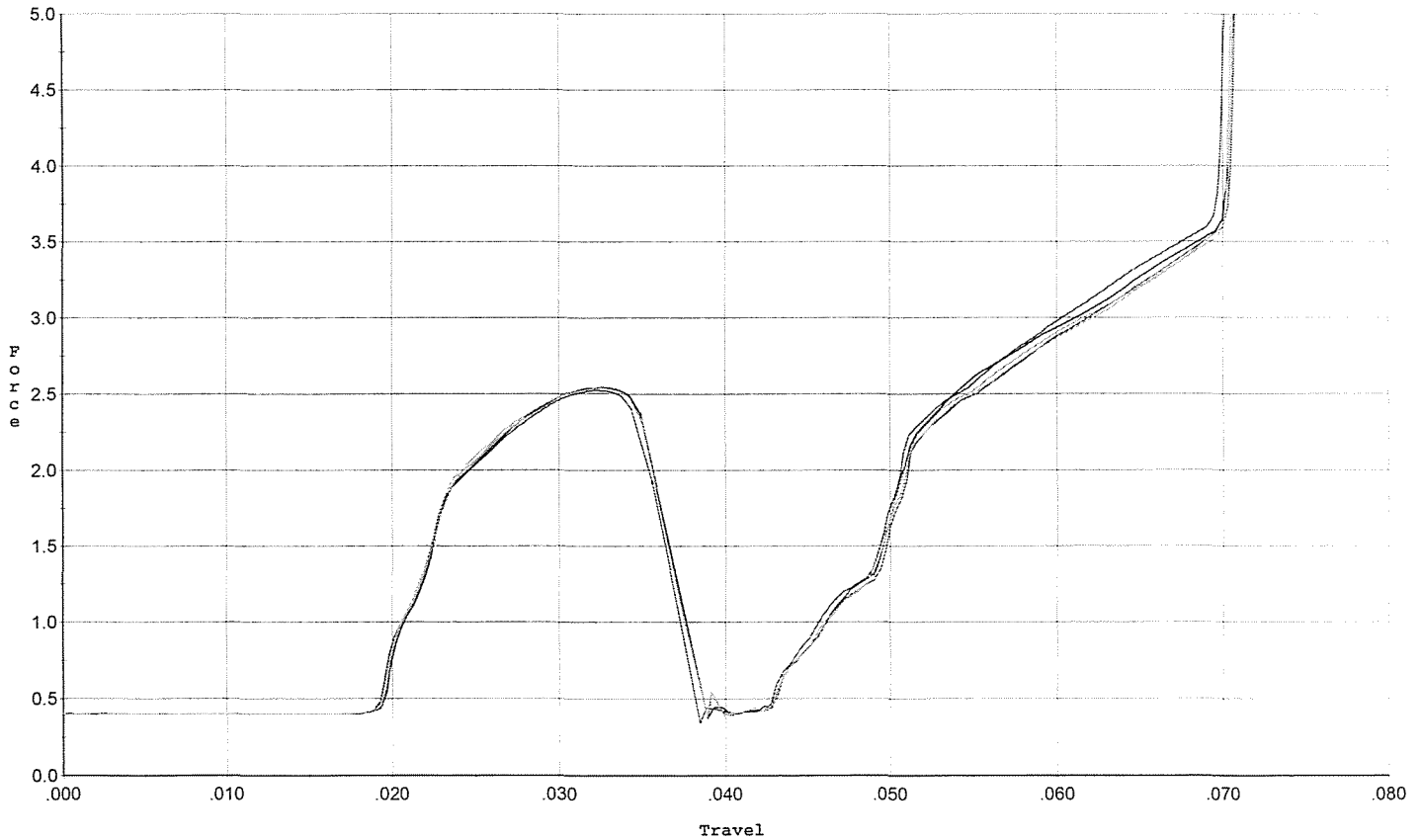
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.036	0.019	0.032	0.064		Set Trigger
2	4.072	0.036	0.019	0.032	0.064		Set Trigger
3	4.126	0.038	0.019	0.032	0.067		Set Trigger
4	4.112	0.036	0.019	0.032	0.064		Set Trigger
5	4.112	0.037	0.019	0.032	0.066		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



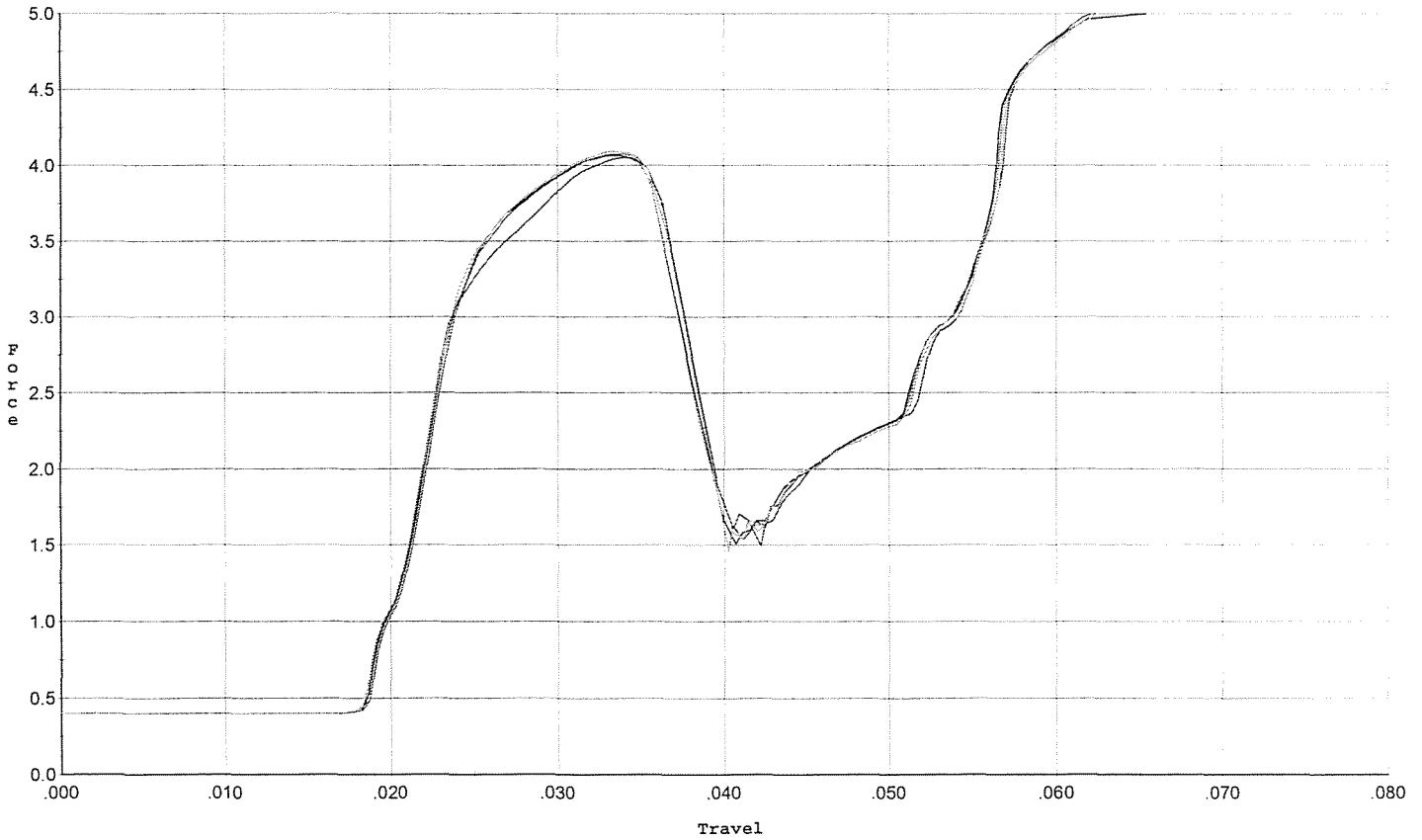
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.036	0.019	0.040	0.041		Set Trigger
2	2.547	0.035	0.020	0.041	0.040		Set Trigger
3	2.549	0.035	0.020	0.041	0.040		Set Trigger
4	2.543	0.035	0.020	0.041	0.041		Set Trigger
5	2.540	0.035	0.020	0.041	0.040		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.036	0.019	0.032	0.064		Set Trigger
2	4.067	0.036	0.019	0.032	0.063		Set Trigger
3	4.077	0.037	0.019	0.032	0.065		Set Trigger
4	4.097	0.037	0.019	0.032	0.066		Set Trigger
5	4.089	0.036	0.019	0.032	0.063		Set Trigger

Avg 4.07