

66869856

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

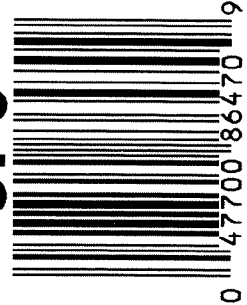
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6869856

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6869856

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	KRZ
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	6/26/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6-26-09	guf
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

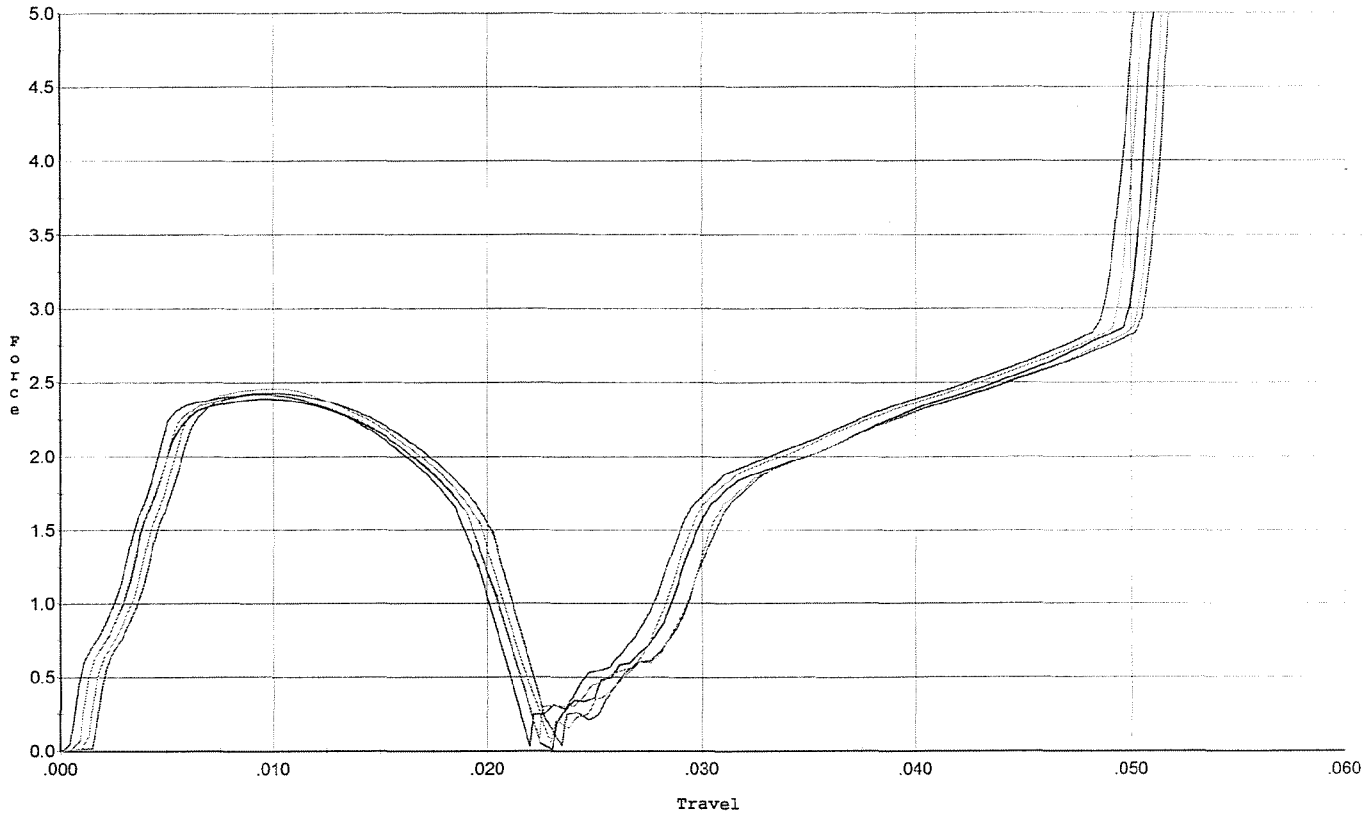
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	7-31-09	RP
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	7-31-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	7-31-09	RP
	J) ASSEMBLE STOCK			7-15-09	RP
	K) ASSEMBLE SWIVEL STUDS			7-31-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7-27-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/27/09	RP
670	FINAL INSPECTION A) HEADSPACE			7/31/09	RP
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>279</u> <u>271</u> <u>246</u> <u>256</u>	7-30-09	RP
	C) FUNCTION			7/31/09	RP
690	PACK			8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



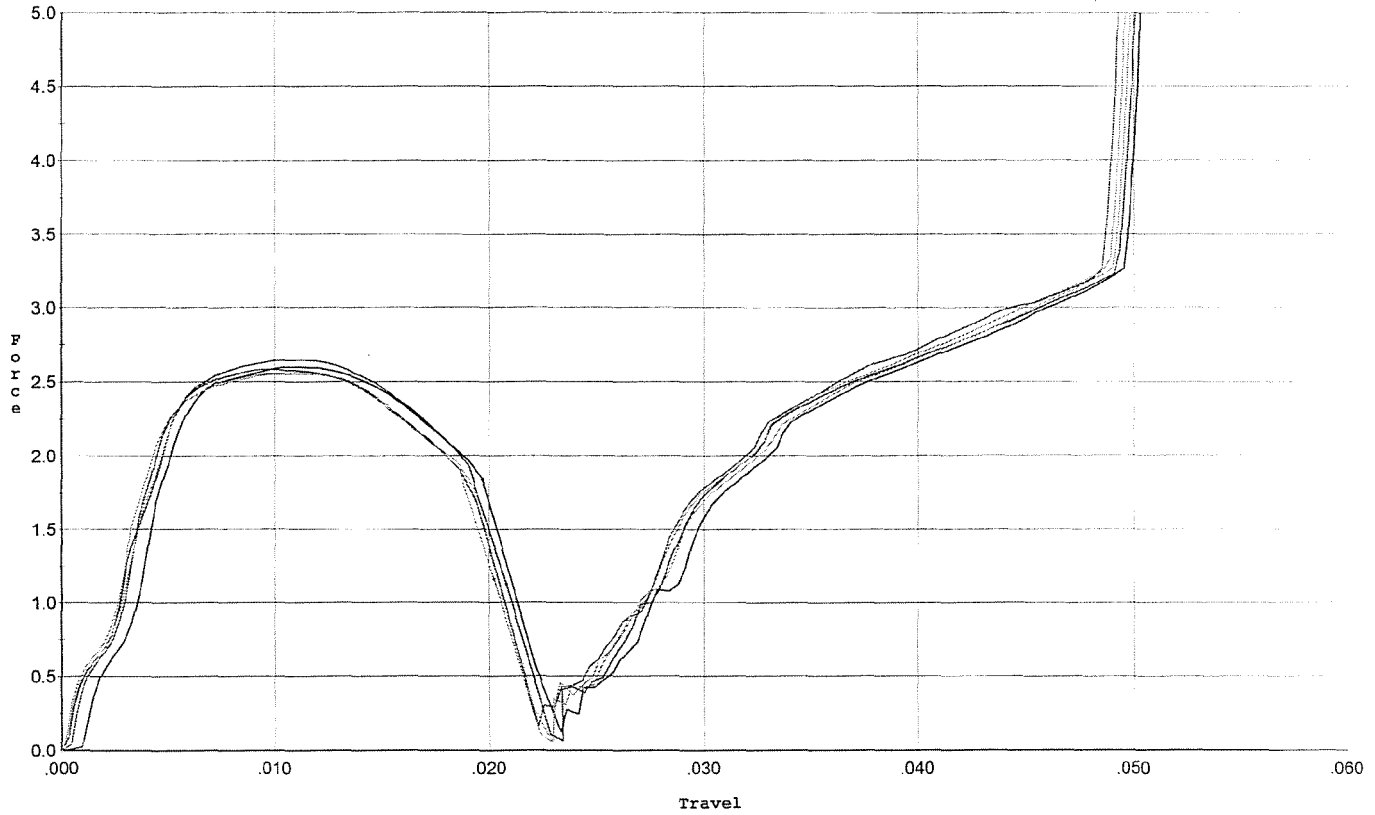
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.419	0.020	0.00	0.035	0.035		Set Trigger
2	2.391	0.020	0.00	0.036	0.036		Set Trigger
3	2.430	0.020	0.002	0.036	0.035		Set Trigger
4	2.421	0.020	0.00	0.035	0.036		Set Trigger
5	2.458	0.020	0.00	0.036	0.034		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



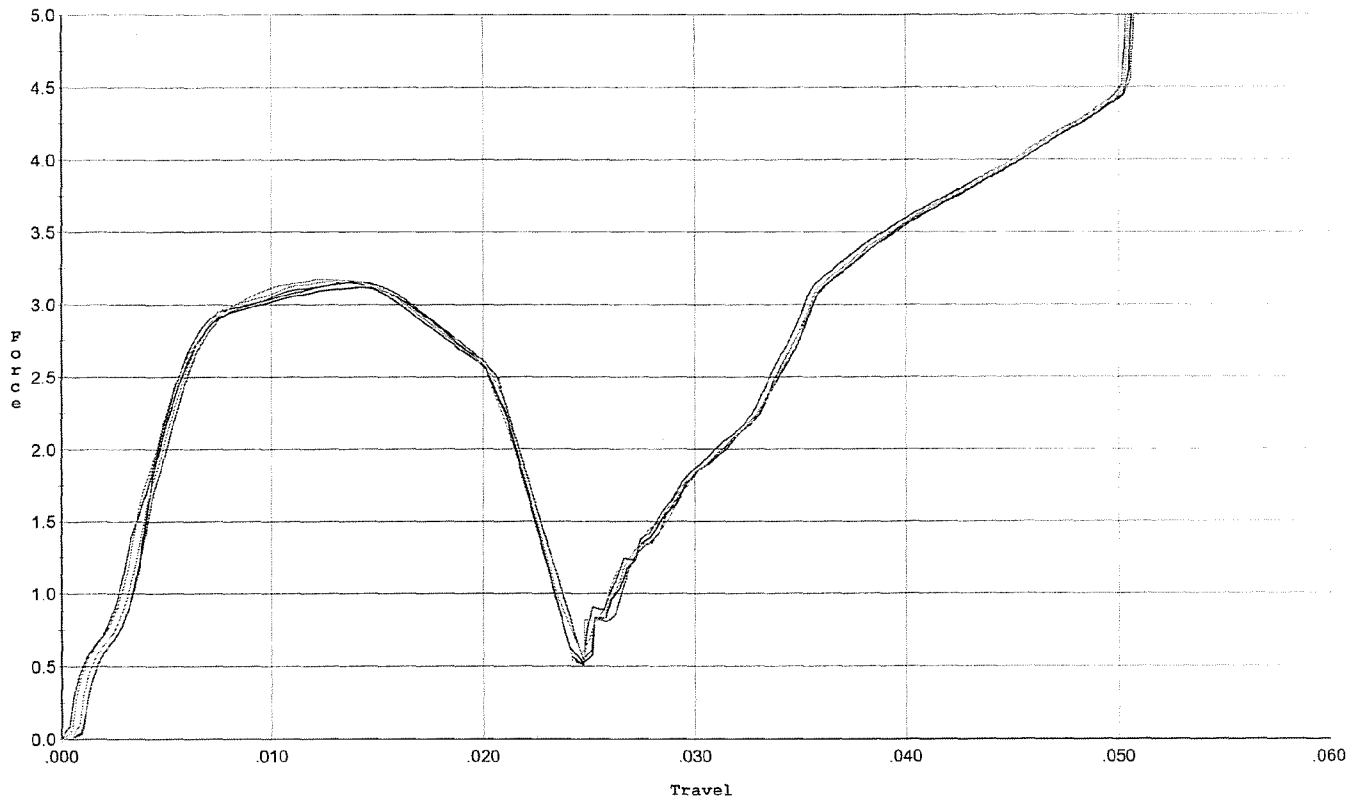
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.021	0.00	0.034	0.040		Set Trigger
2	2.600	0.020	0.00	0.034	0.037		Set Trigger
3	2.582	0.019	0.00	0.034	0.037		Set Trigger
4	2.553	0.019	0.00	0.034	0.037		Set Trigger
5	2.564	0.020	0.00	0.034	0.039		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



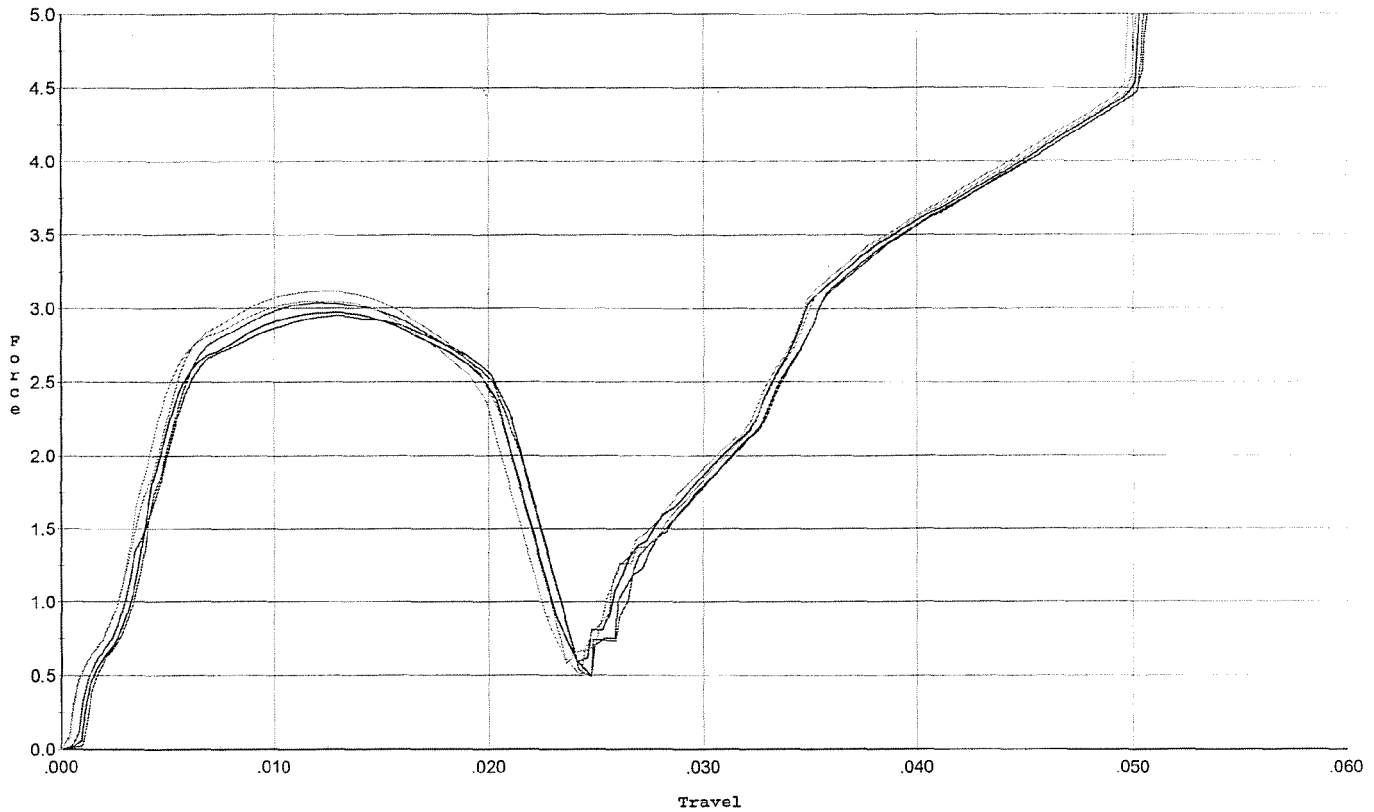
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.021	0.00	0.032	0.049		Set Trigger
2	3.120	0.021	0.00	0.033	0.047		Set Trigger
3	3.156	0.021	0.00	0.033	0.047		Set Trigger
4	3.161	0.021	0.00	0.032	0.047		Set Trigger
5	3.174	0.021	0.00	0.032	0.049		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



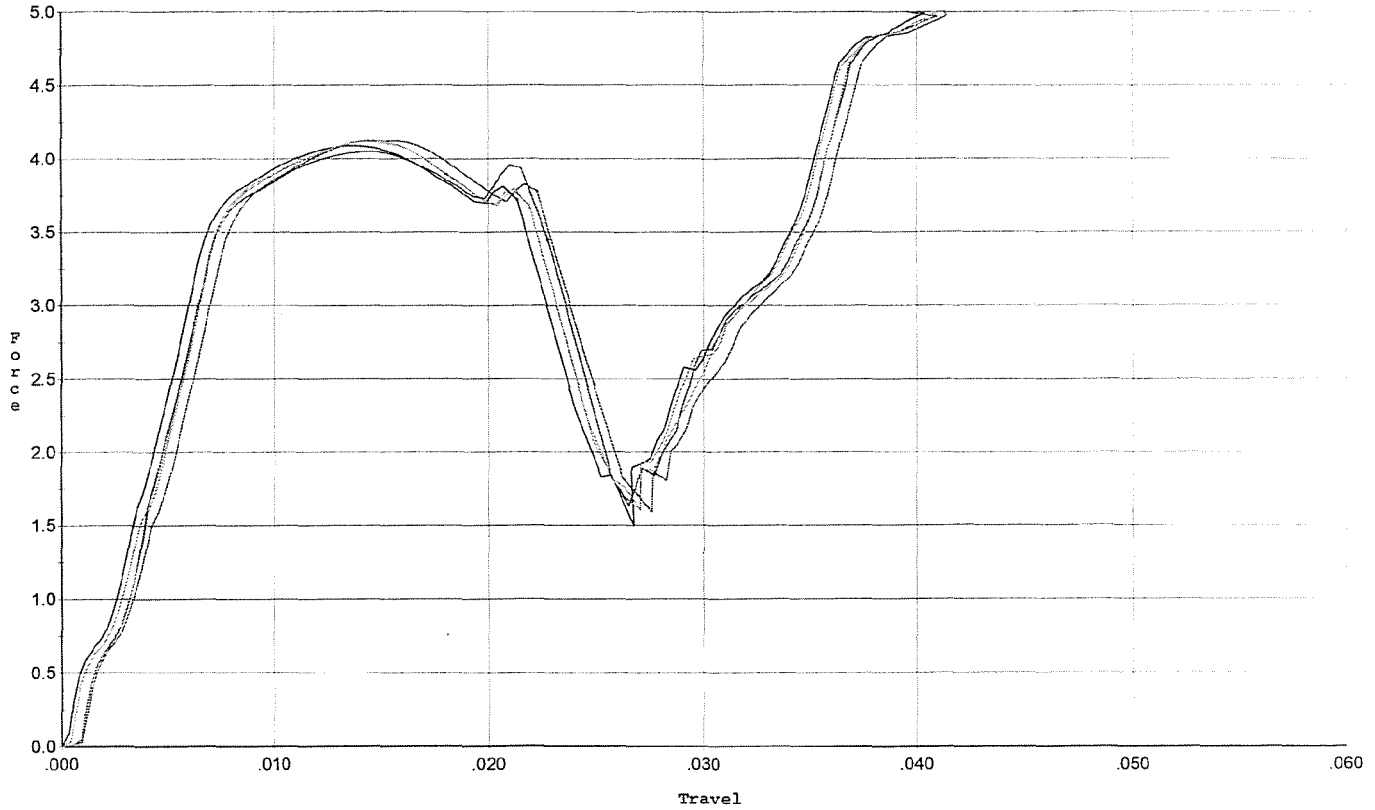
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.953	0.021	0.00	0.033	0.046		Set Trigger
2	2.972	0.020	0.00	0.033	0.044		Set Trigger
3	3.035	0.021	0.00	0.032	0.047		Set Trigger
4	3.049	0.020	0.00	0.032	0.045		Set Trigger
5	3.118	0.021	0.00	0.033	0.047		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



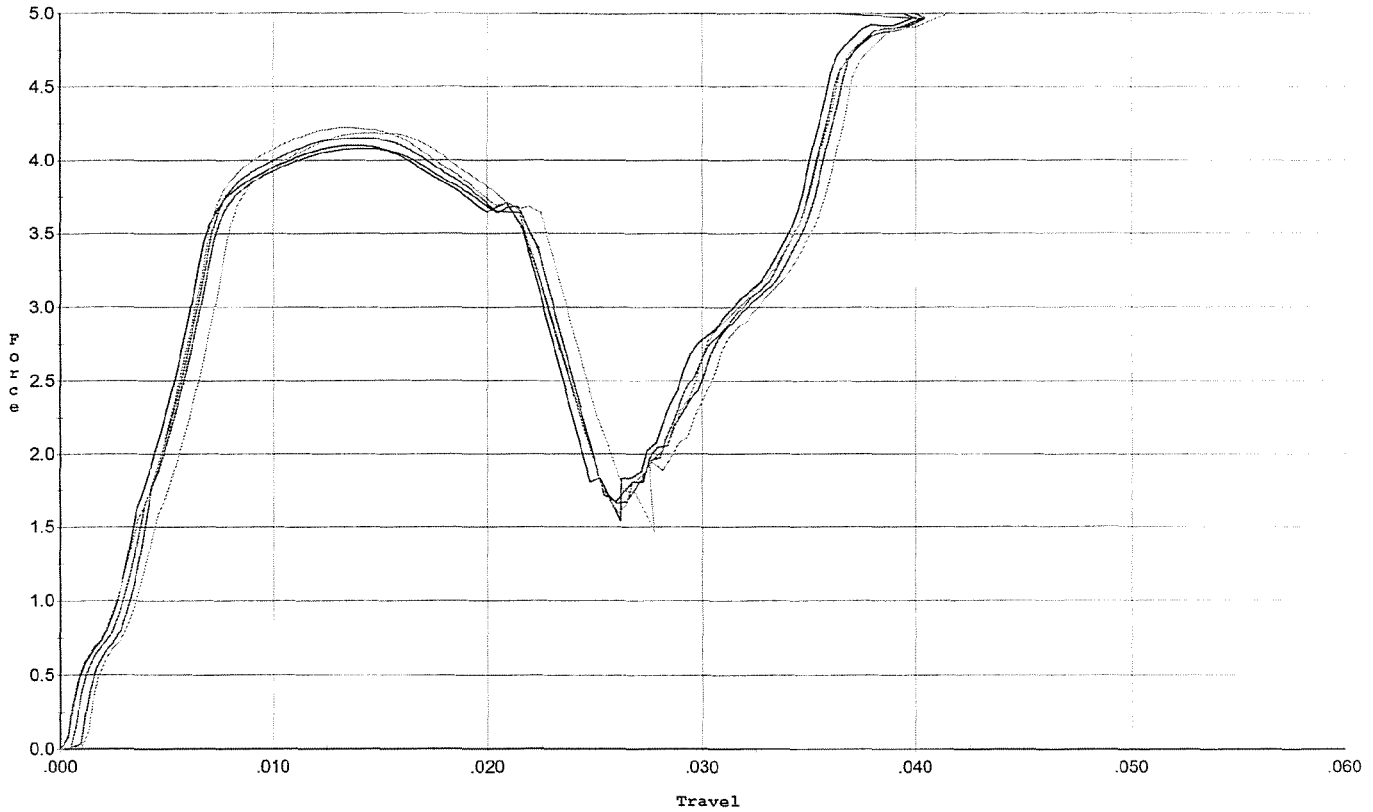
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.023	0.00	0.029	0.065		Set Trigger
2	4.090	0.021	0.00	0.029	0.062		Set Trigger
3	4.123	0.022	0.00	0.029	0.063		Set Trigger
4	4.116	0.022	0.00	0.029	0.063		Set Trigger
5	4.125	0.022	0.00	0.029	0.064		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



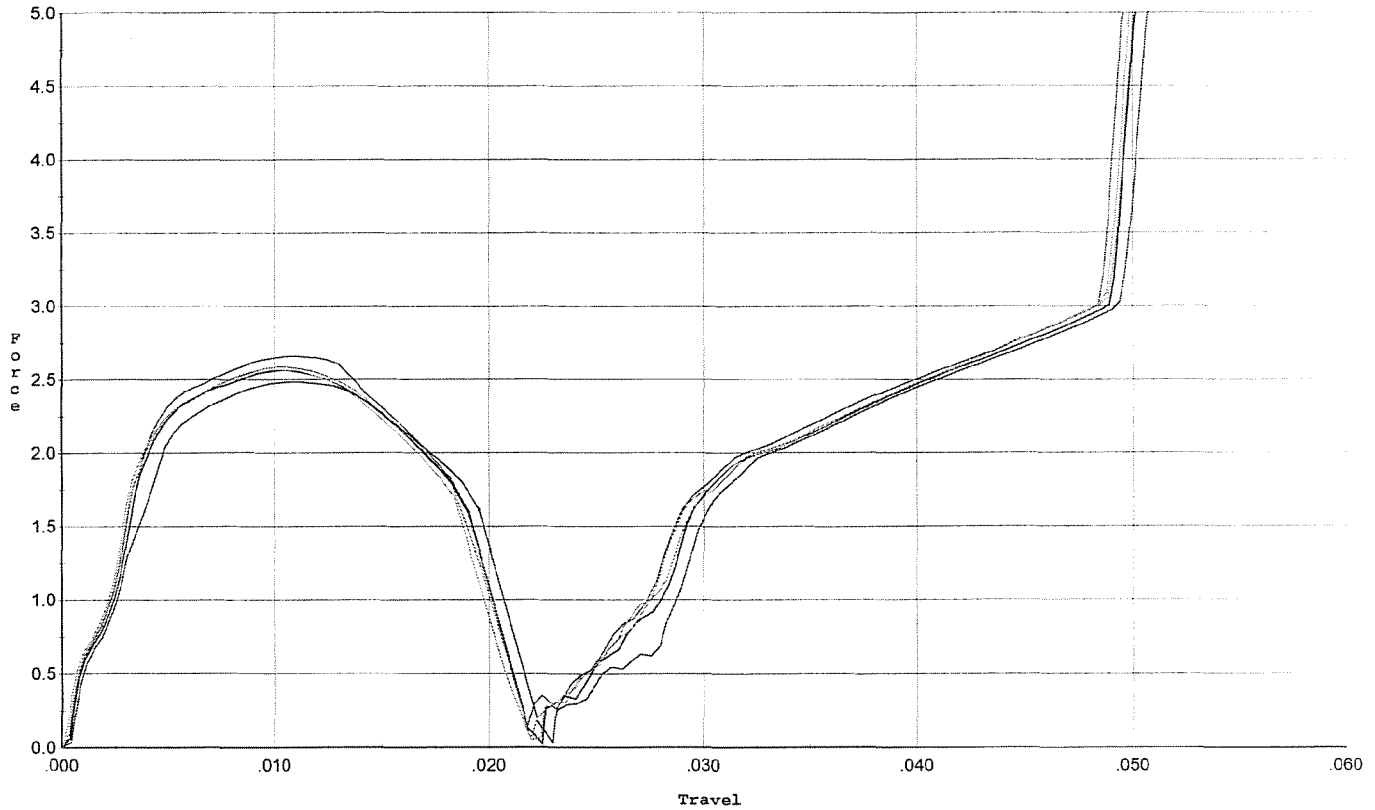
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.022	0.00	0.029	0.064		Set Trigger
2	4.101	0.022	0.00	0.029	0.063		Set Trigger
3	4.150	0.023	0.00	0.029	0.068		Set Trigger
4	4.185	0.022	0.00	0.030	0.064		Set Trigger
5	4.220	0.023	0.00	0.029	0.069		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



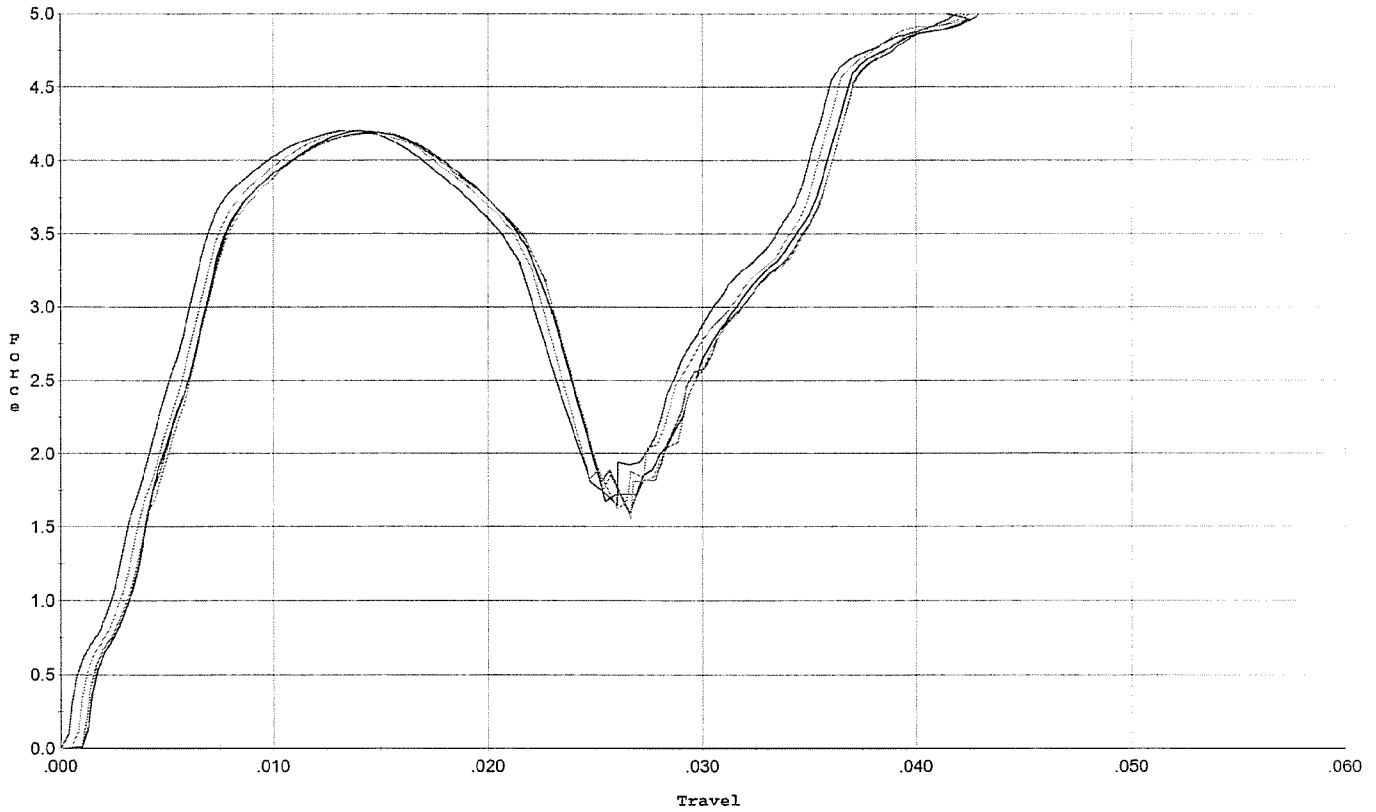
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.484	0.020	0.00	0.035	0.036		Set Trigger
2	2.563	0.019	0.00	0.035	0.036		Set Trigger
3	2.661	0.019	0.00	0.035	0.037		Set Trigger
4	2.567	0.018	0.00	0.035	0.035		Set Trigger
5	2.587	0.020	0.00	0.035	0.038		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/12/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.021	0.00	0.030	0.063		Set Trigger
2	4.201	0.023	0.00	0.030	0.066		Set Trigger
3	4.188	0.023	0.00	0.030	0.065		Set Trigger
4	4.205	0.022	0.00	0.030	0.064		Set Trigger
5	4.177	0.023	0.00	0.030	0.065		Set Trigger

Avg 4.19