

66869858

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

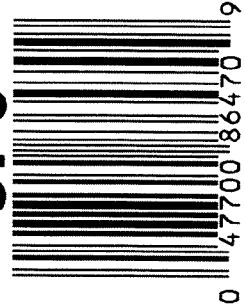
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869858

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869858

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-15-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-15-09	SP
470	DIS-ASSEMBLE ACTION		8-15-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8-19-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-19-09	DWS
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	SP
540	APPLY COATINGS (BARREL ACTION)		8-24	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-24-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

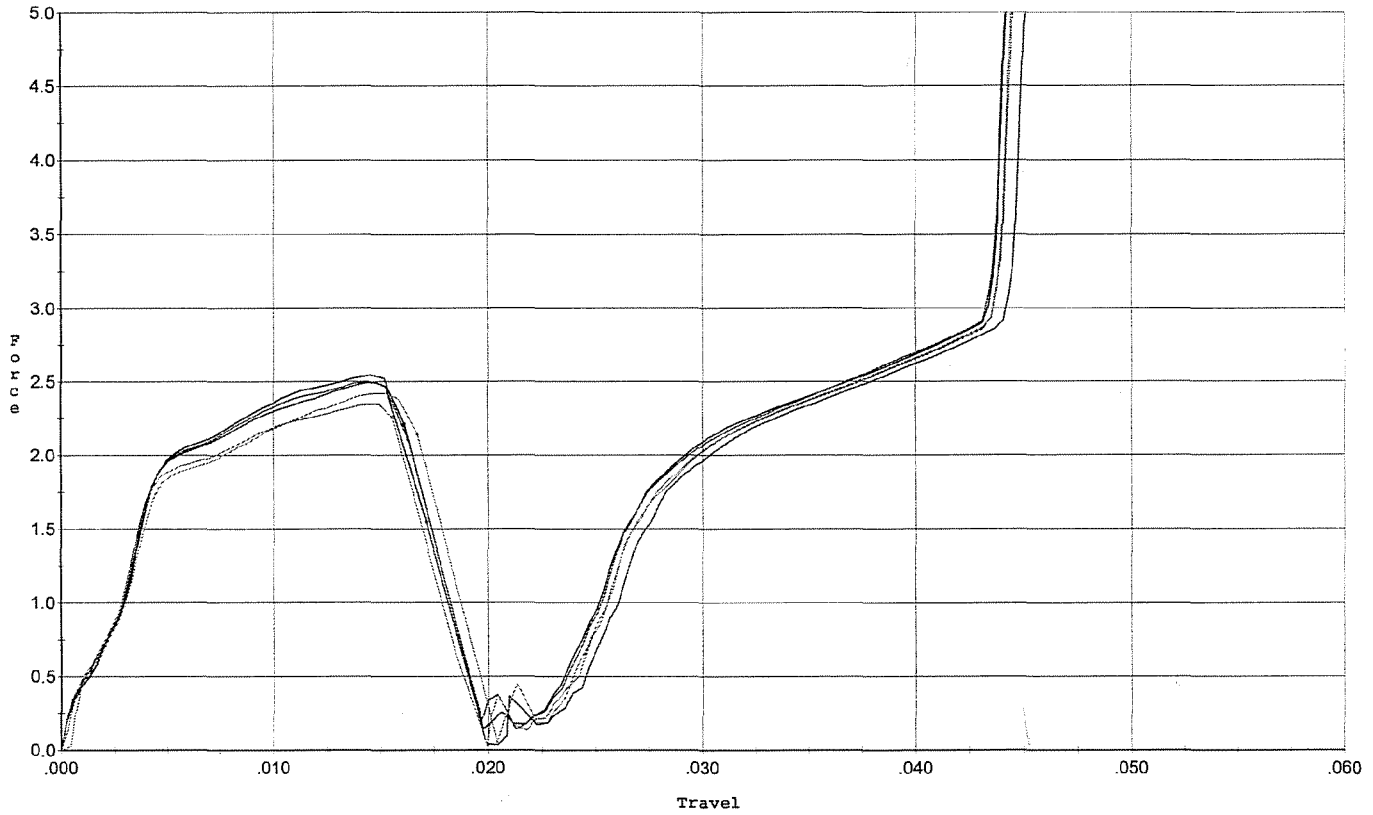
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/1/09	RB	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/1/09	RB	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9/1/09	RB	
	J) ASSEMBLE STOCK					8-28-09	R.N.	
	K) ASSEMBLE SWIVEL STUDS					9/1/09	RB	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-29-09	RP	
			<u>PASS</u>	FAIL				
	MALFUNCTION		CORRECTION CORRECTION CORRECTION CORRECTION N/A					
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
660	INSPECT FOR LIVE AMMO					8-29-09	JP	
670	FINAL INSPECTION A) HEADSPACE					9/1/09	RB	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u>	<u>2.26</u>	<u>2.20</u>	<u>2.21</u>	9/1/09	RB
	C) FUNCTION					9/1/09	RB	
690	PACK					9/1/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



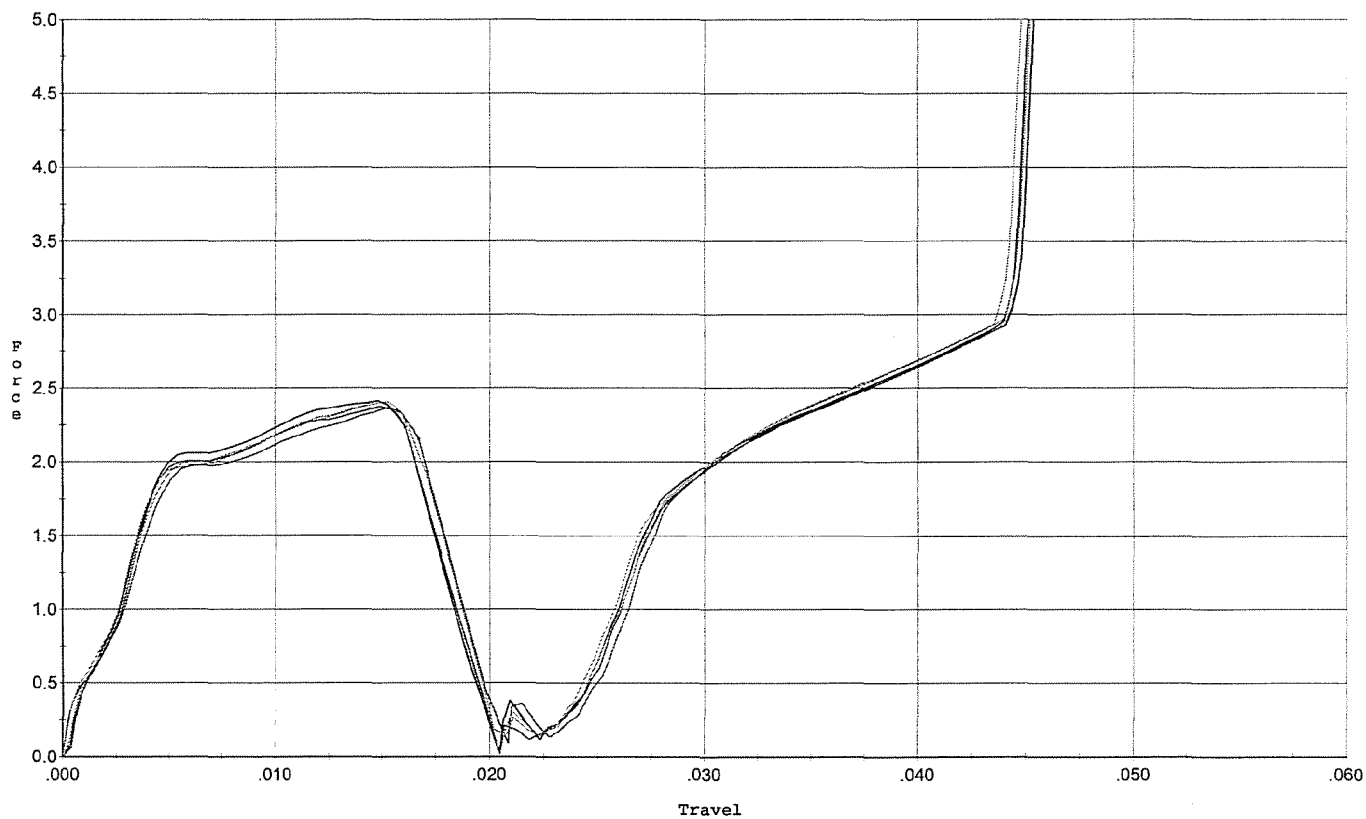
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.017	0.00	0.032	0.030		Single Action
2	2.543	0.016	0.00	0.031	0.029		Single Action
3	2.498	0.016	0.00	0.031	0.029		Single Action
4	2.422	0.017	0.00	0.031	0.029		Single Action
5	2.345	0.016	0.00	0.032	0.026		Single Action

A. 2.46

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



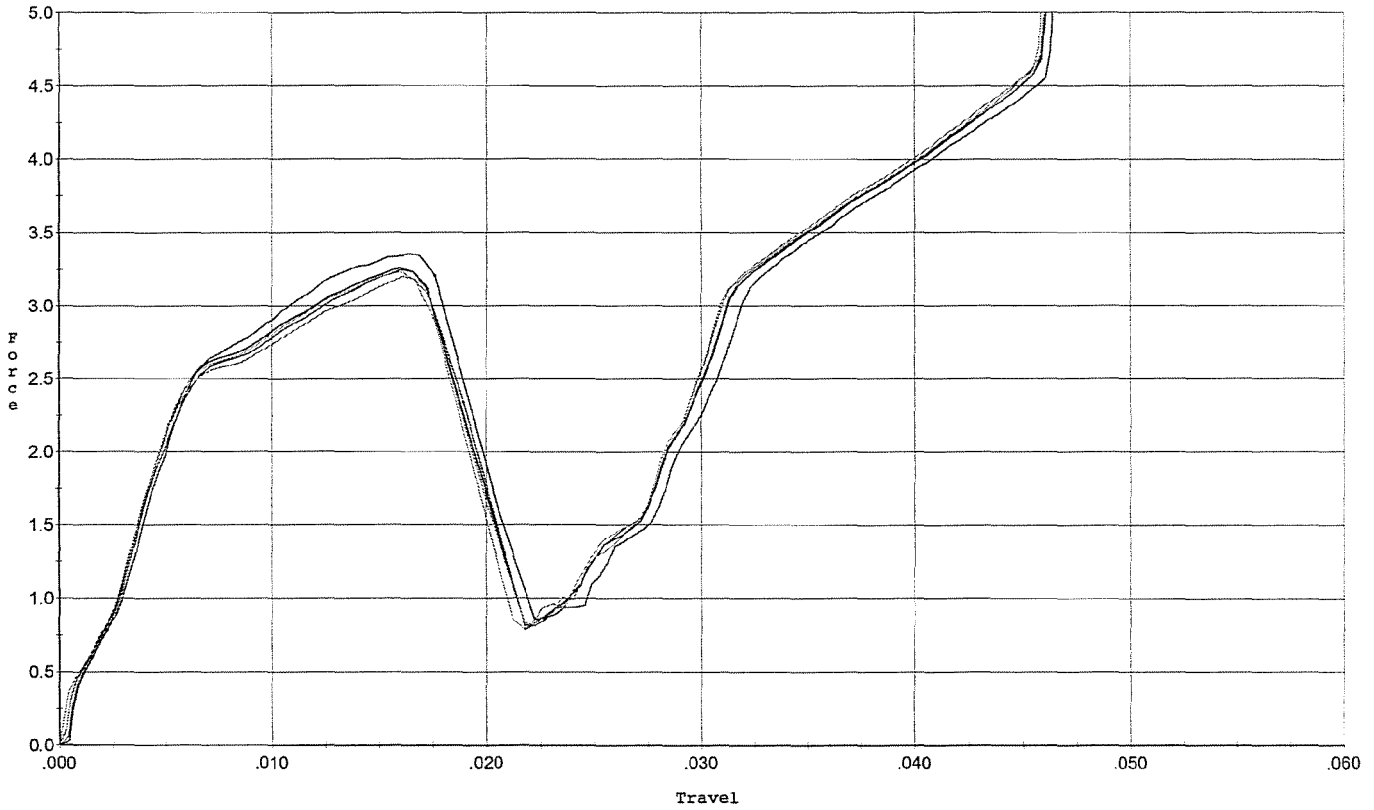
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.374	0.016	0.00	0.032	0.028		Single Action
2	2.414	0.016	0.00	0.032	0.028		Single Action
3	2.371	0.017	0.00	0.032	0.028		Single Action
4	2.405	0.017	0.00	0.031	0.030		Single Action
5	2.413	0.016	0.00	0.032	0.028		Single Action

A-2-3 ↑

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



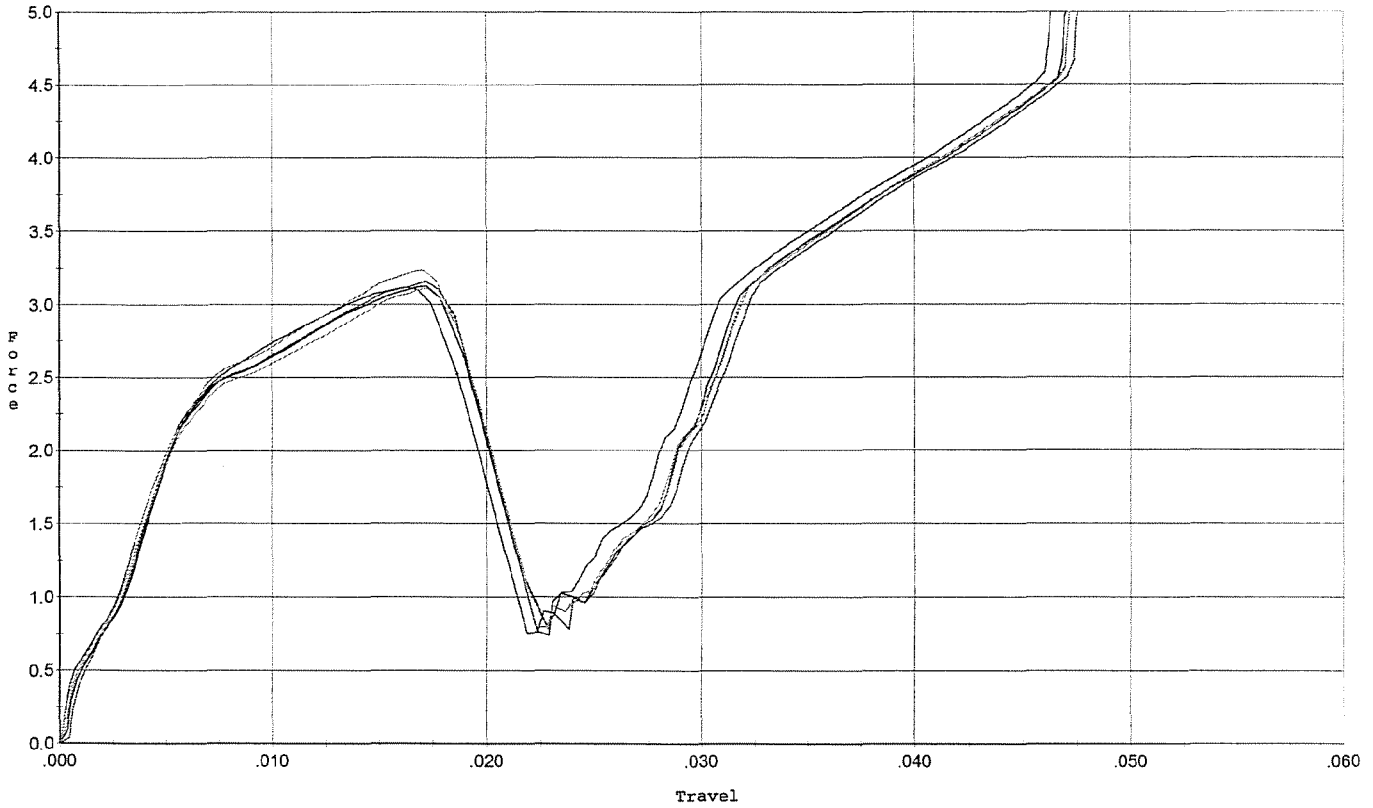
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.357	0.018	0.00	0.030	0.040		Single Action
2	3.261	0.017	0.00	0.030	0.038		Single Action
3	3.247	0.019	0.00	0.029	0.041		Single Action
4	3.234	0.018	0.00	0.030	0.039		Single Action
5	3.201	0.017	0.00	0.030	0.038		Single Action

A-3-26

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



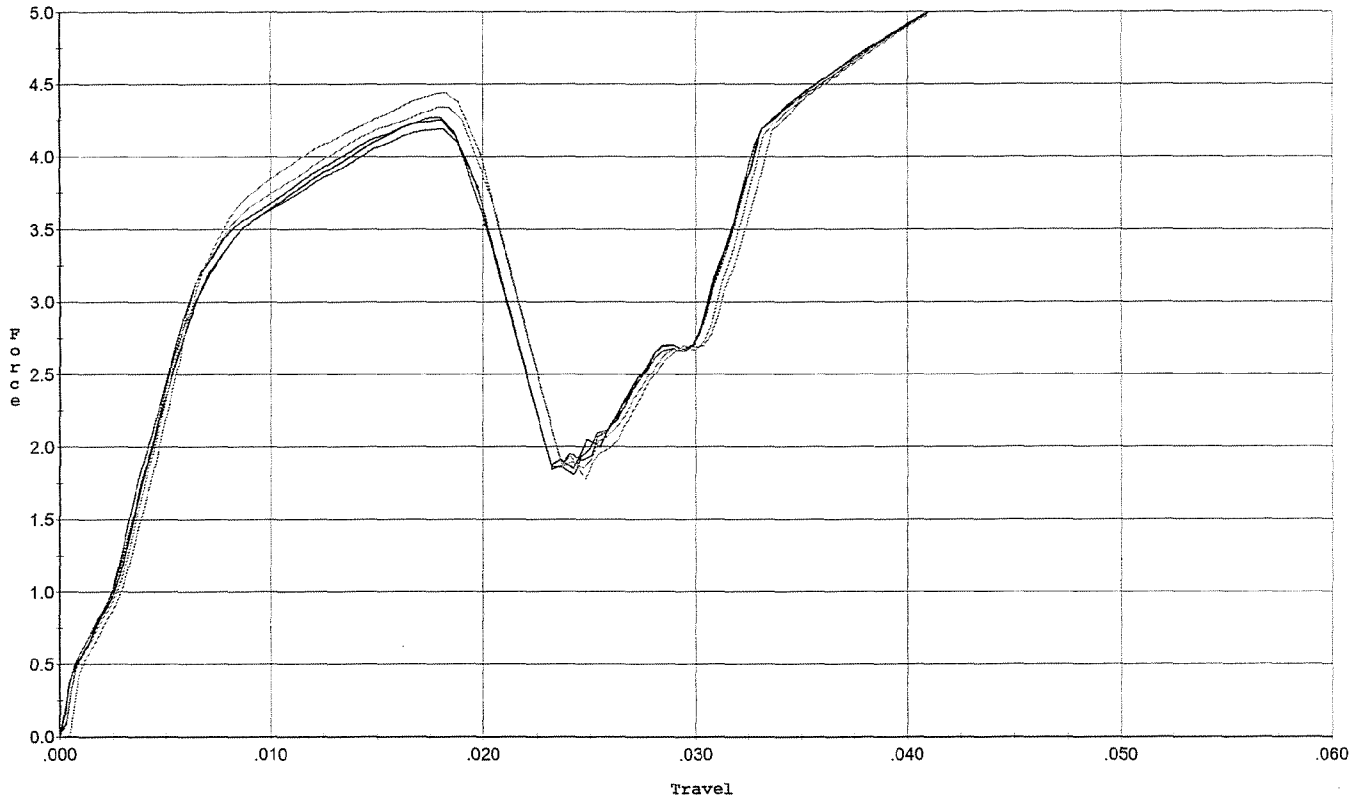
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.117	0.019	0.00	0.030	0.040		Single Action
2	3.126	0.019	0.00	0.030	0.040		Single Action
3	3.158	0.019	0.00	0.031	0.040		Single Action
4	3.110	0.019	0.00	0.030	0.040		Single Action
5	3.234	0.019	0.00	0.030	0.041		Single Action

A-3-14

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



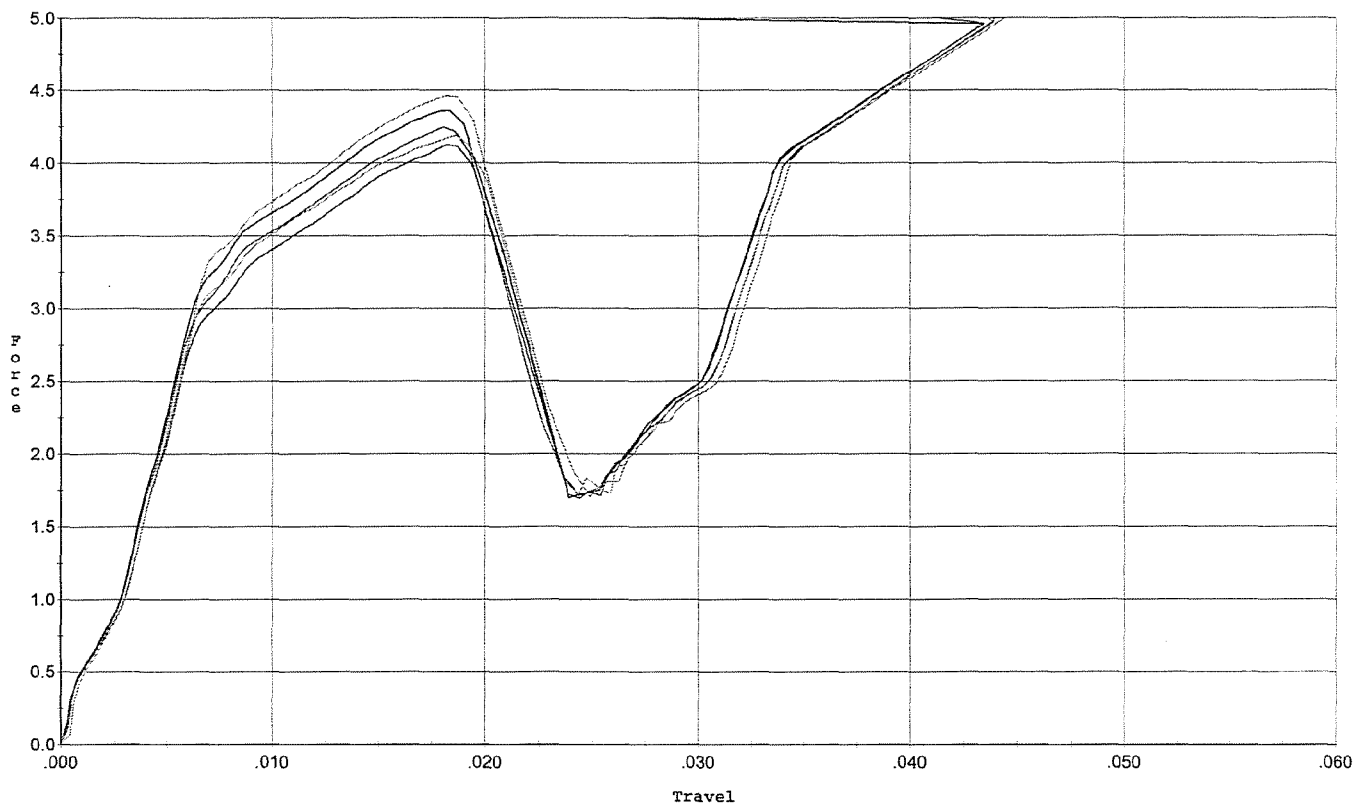
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.020	0.00	0.027	0.058		Single Action
2	4.254	0.020	0.00	0.027	0.056		Single Action
3	4.192	0.020	0.00	0.027	0.056		Single Action
4	4.342	0.020	0.00	0.027	0.059		Single Action
5	4.439	0.020	0.00	0.027	0.058		Single Action

A. 4.30

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



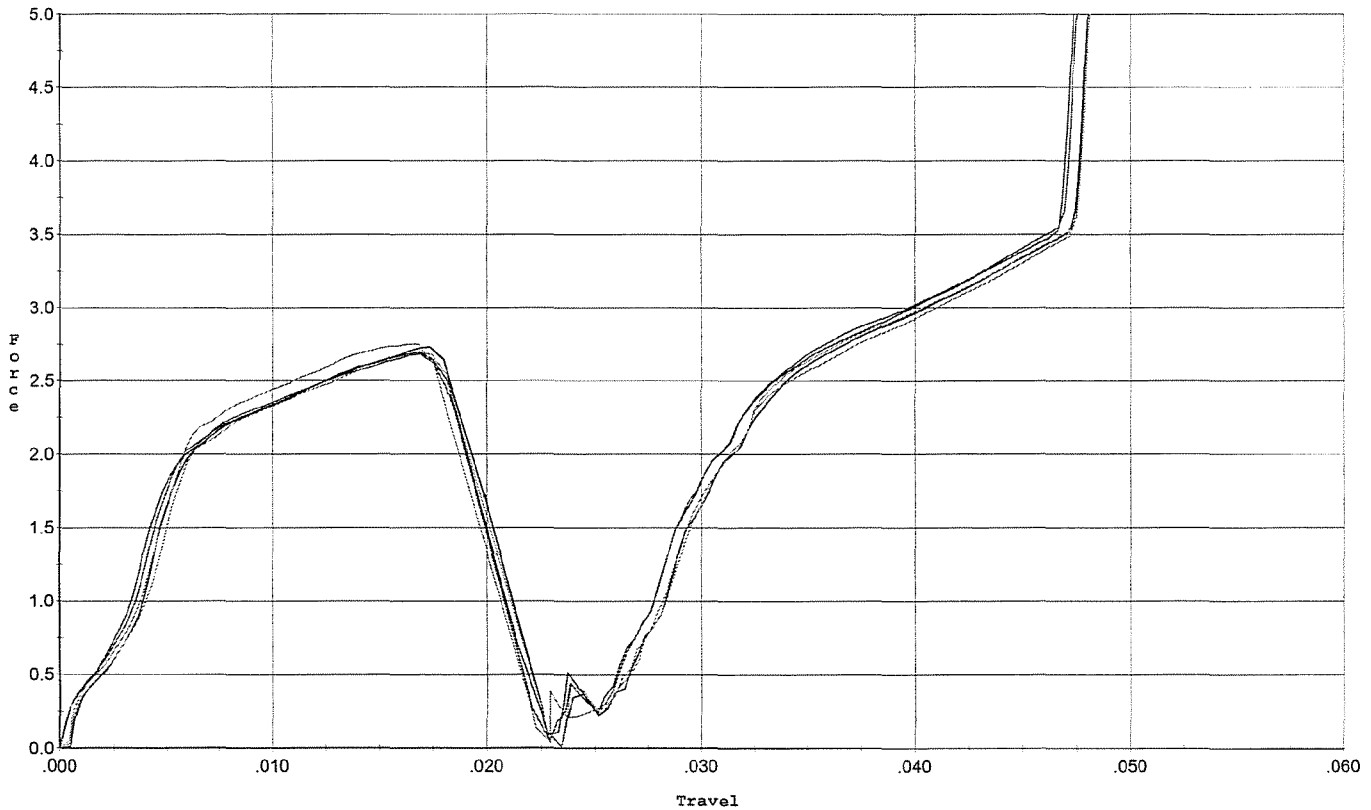
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.019	0.00	0.029	0.053		Single Action
2	4.358	0.021	0.00	0.028	0.060		Single Action
3	4.246	0.019	0.00	0.028	0.054		Single Action
4	4.188	0.020	0.00	0.028	0.056		Single Action
5	4.463	0.019	0.00	0.029	0.057		Single Action

A.4.27

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



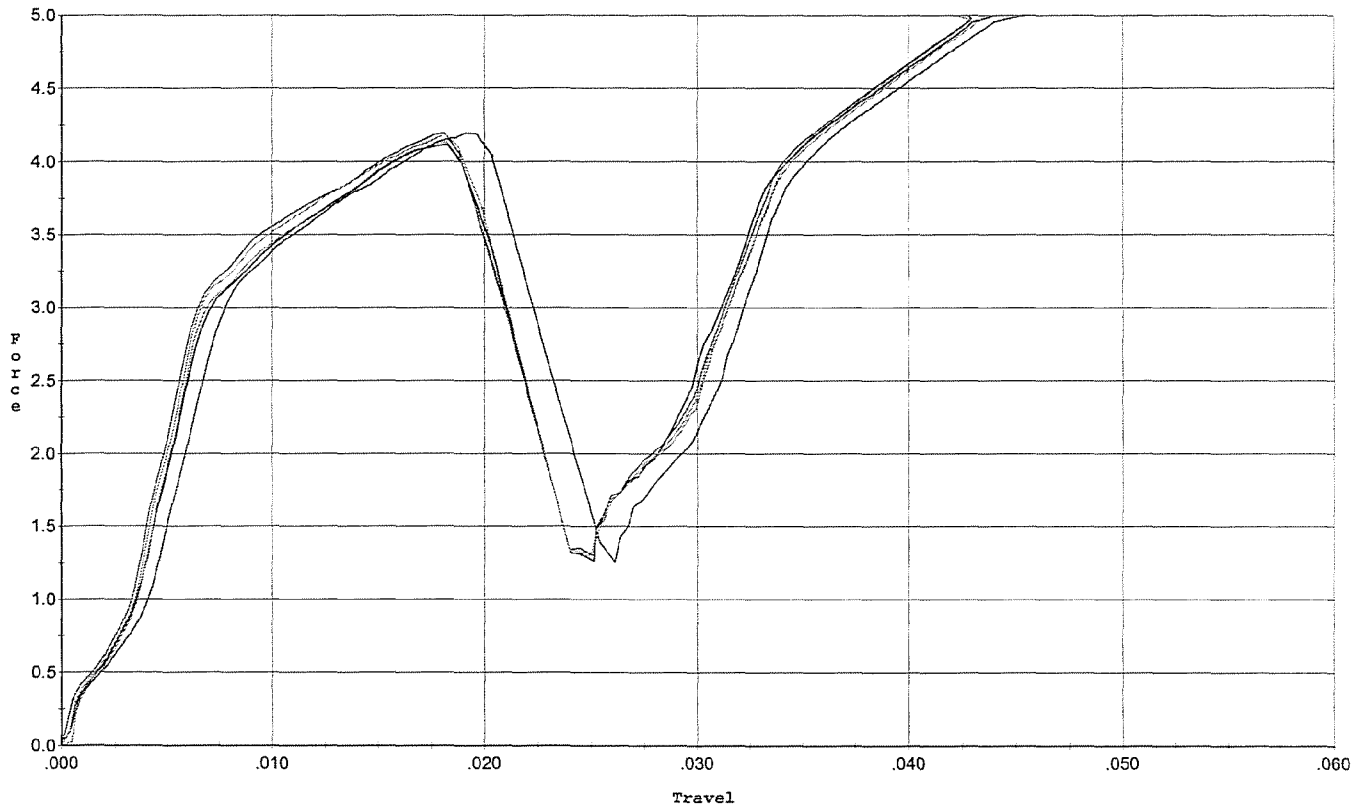
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.018	0.00	0.032	0.034		Single Action
2	2.732	0.020	0.00	0.032	0.036		Single Action
3	2.683	0.018	0.00	0.032	0.034		Single Action
4	2.701	0.020	0.00	0.032	0.037		Single Action
5	2.750	0.020	0.00	0.033	0.037		Single Action

A-2-71

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.020	0.00	0.029	0.054		Single Action
2	4.116	0.020	0.00	0.028	0.054		Single Action
3	4.193	0.021	0.00	0.028	0.057		Single Action
4	4.187	0.020	0.00	0.028	0.054		Single Action
5	4.133	0.021	0.00	0.028	0.056		Single Action

A 4.16