

Q6869859

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

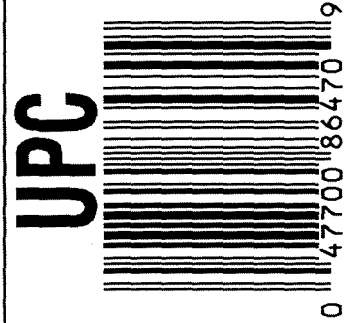


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869859



BM FORM

GUN SERIAL # G 6869859

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SP
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	6-23-09	SP
470	DIS-ASSEMBLE ACTION		6-23-09	SP
472	SERIALIZE BOLT HANDLE		6-24-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	6/26/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/28/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

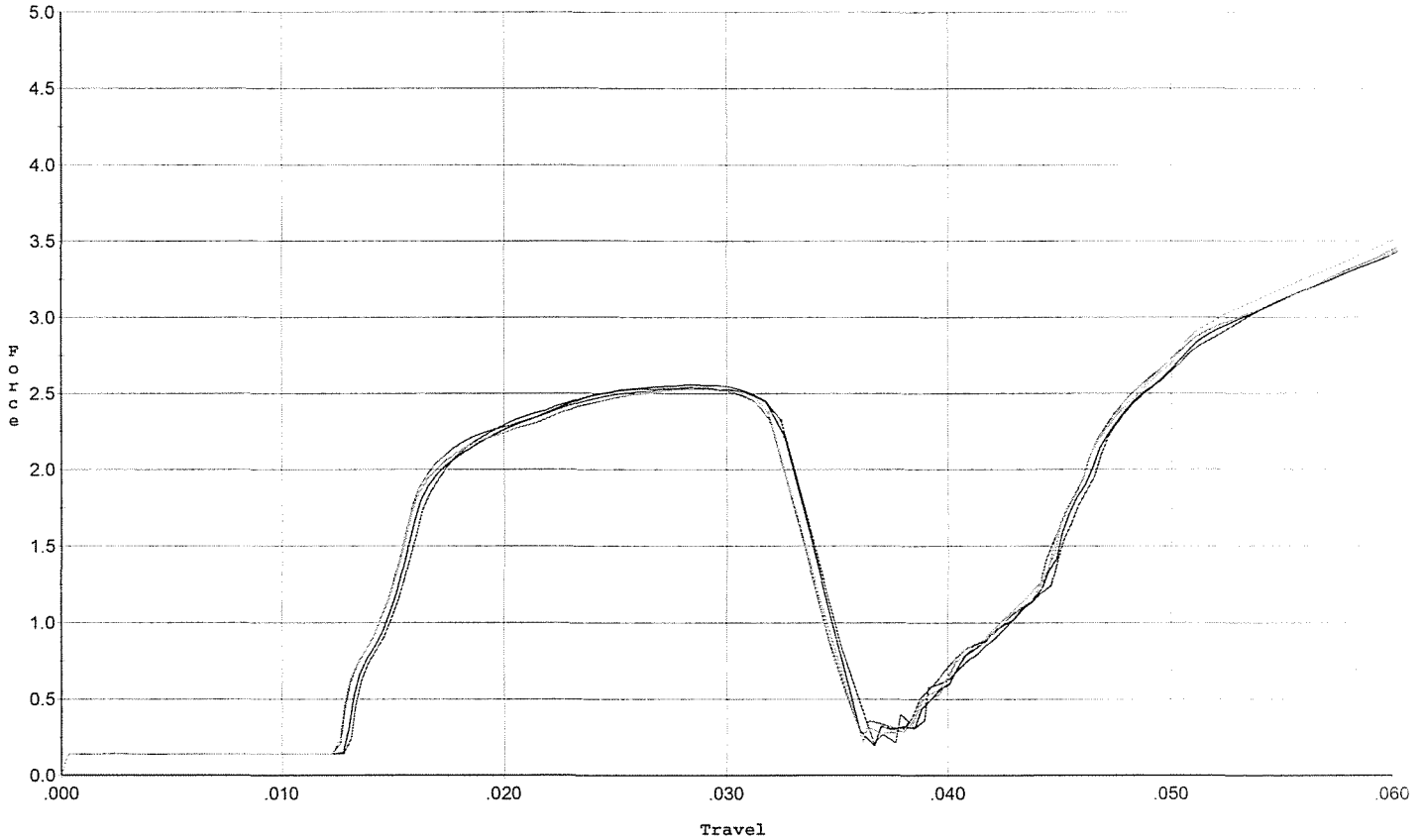
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	8-6-09	L N		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	8-6-09	L N		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.034</u>	<u>.034</u>	8-6-09	L N		
	J) ASSEMBLE STOCK					7/17/09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-6-09	L N		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7/31/09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/31/09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					8-6-09	L N		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u>	<u>2.55</u>	<u>2.54</u>	<u>2.50</u>	<u>2.57</u>	8-5-09	L N
	C) FUNCTION							8-6-09	L N
690	PACK					8/1/09	Em		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



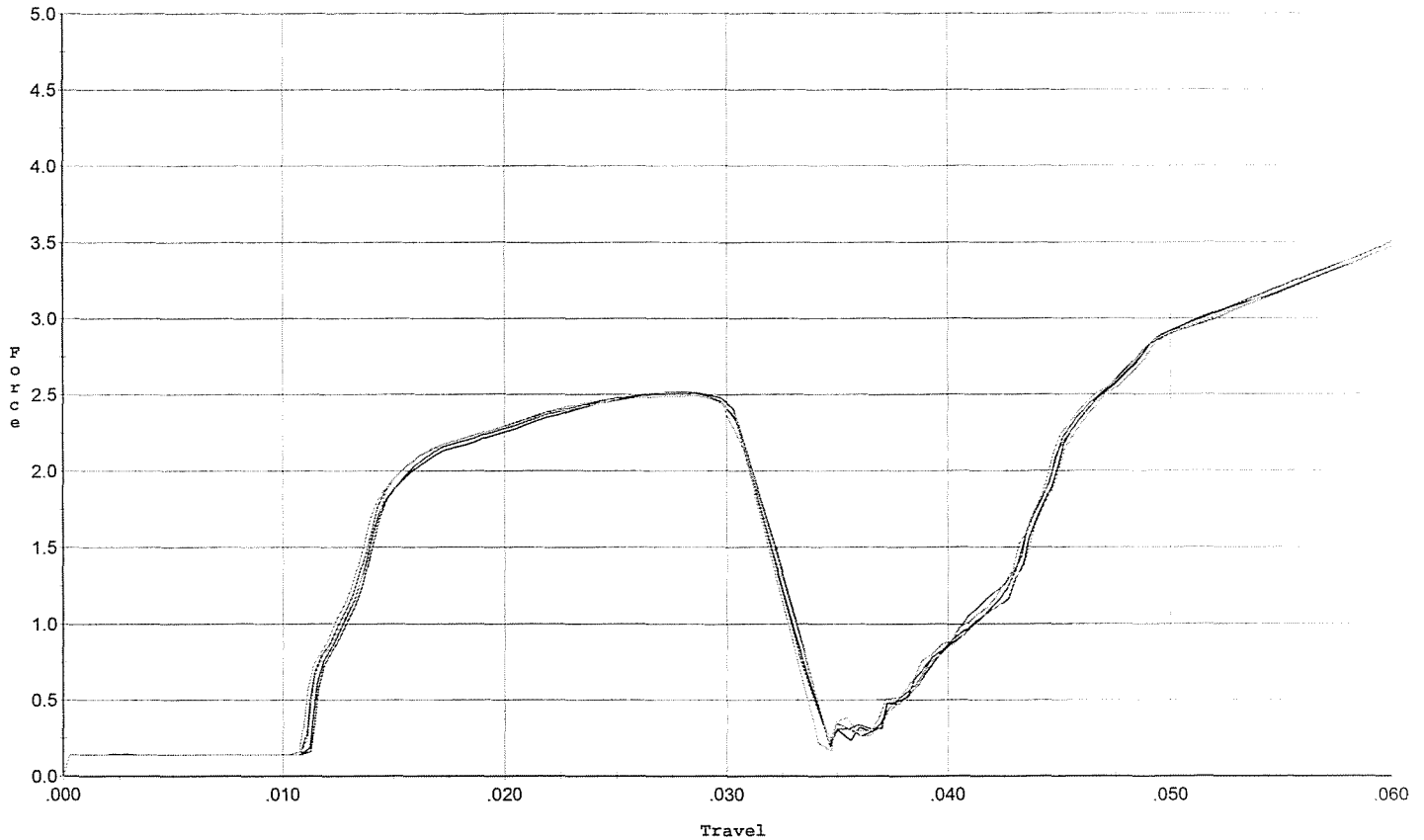
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.032	0.013	0.039	0.043		Set Trigger
2	2.558	0.033	0.013	0.039	0.044		Set Trigger
3	2.533	0.032	0.013	0.039	0.043		Set Trigger
4	2.526	0.032	0.013	0.039	0.043		Set Trigger
5	2.551	0.032	0.013	0.039	0.043		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



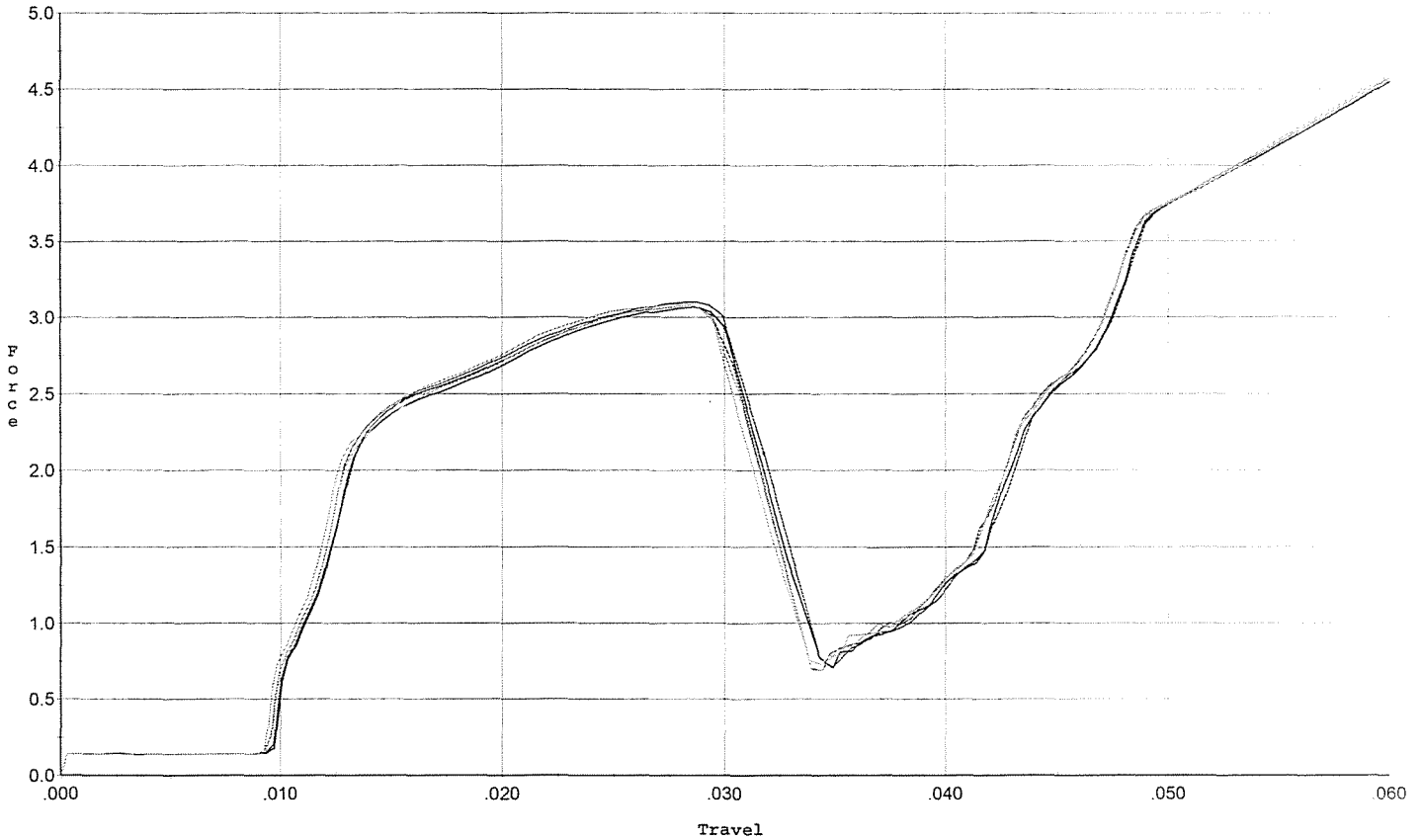
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.516	0.032	0.011	0.039	0.044		Set Trigger
2	2.507	0.030	0.011	0.039	0.042		Set Trigger
3	2.512	0.030	0.011	0.039	0.042		Set Trigger
4	2.491	0.032	0.011	0.039	0.045		Set Trigger
5	2.509	0.031	0.011	0.039	0.043		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



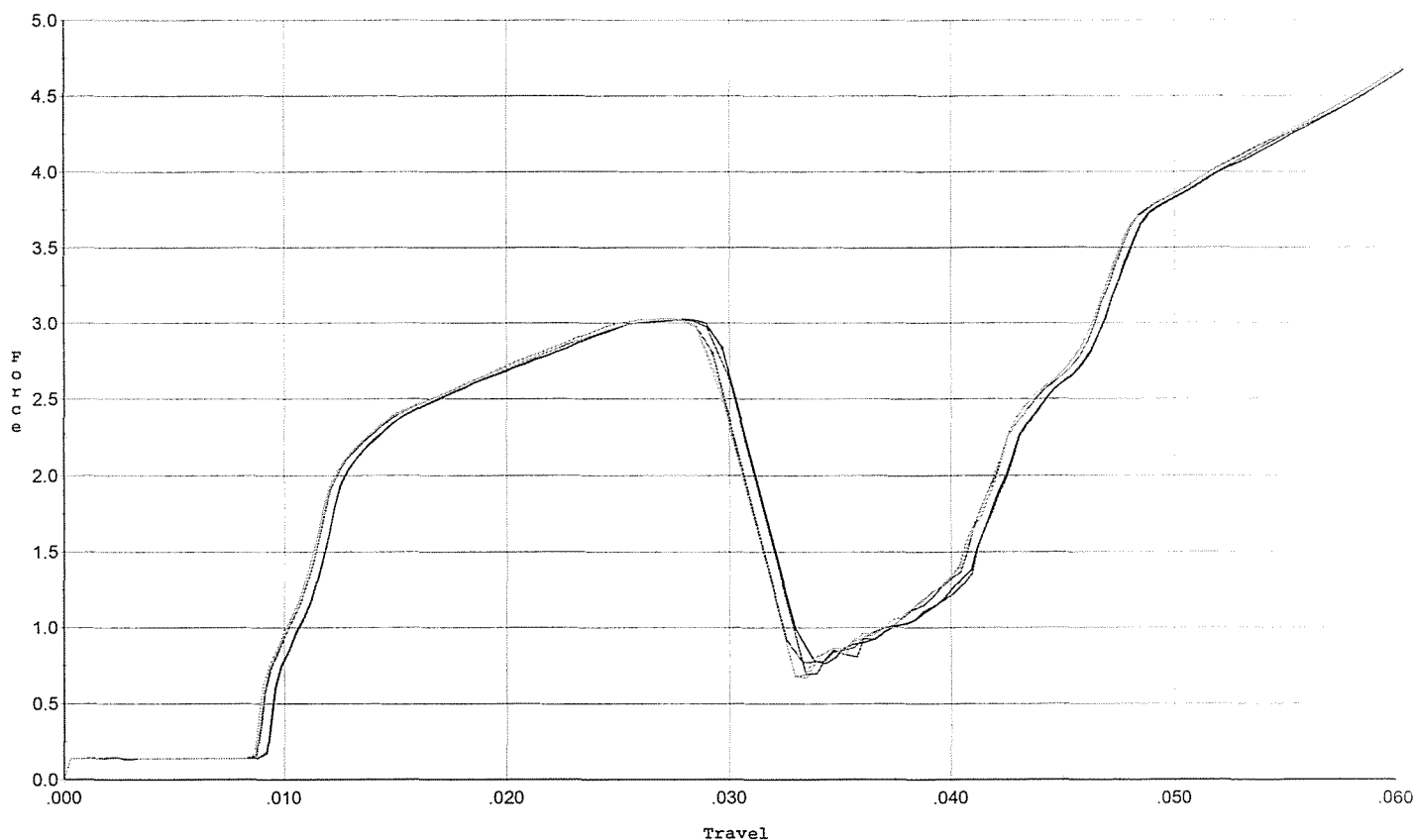
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.032	0.010	0.037	0.055		Set Trigger
2	3.064	0.030	0.010	0.037	0.051		Set Trigger
3	3.070	0.030	0.010	0.037	0.053		Set Trigger
4	3.087	0.029	0.009	0.037	0.051		Set Trigger
5	3.069	0.031	0.010	0.037	0.053		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



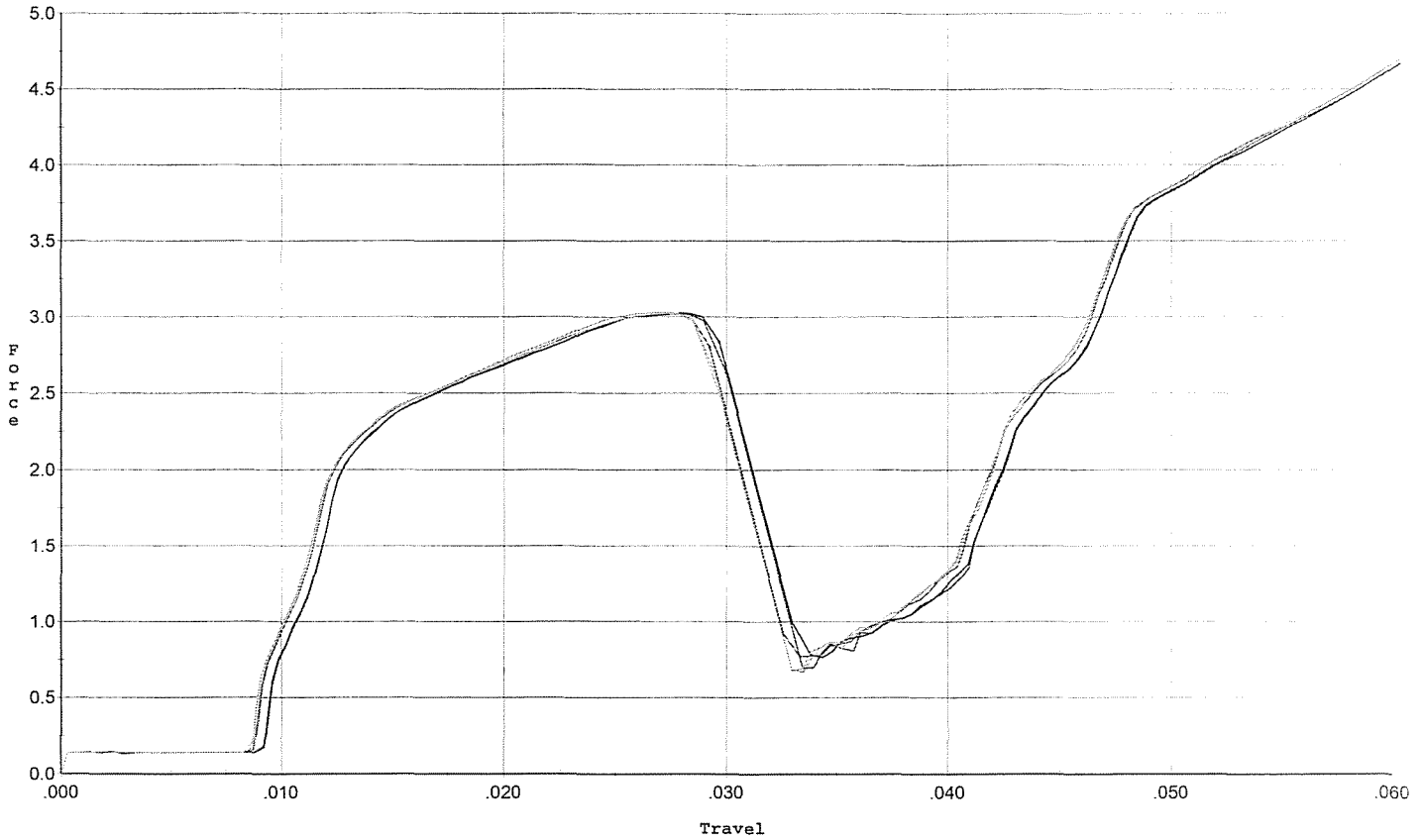
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.030	0.009	0.037	0.051		Set Trigger
2	3.027	0.030	0.009	0.037	0.051		Set Trigger
3	3.023	0.029	0.009	0.037	0.050		Set Trigger
4	3.023	0.030	0.009	0.037	0.051		Set Trigger
5	3.031	0.030	0.009	0.037	0.051		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



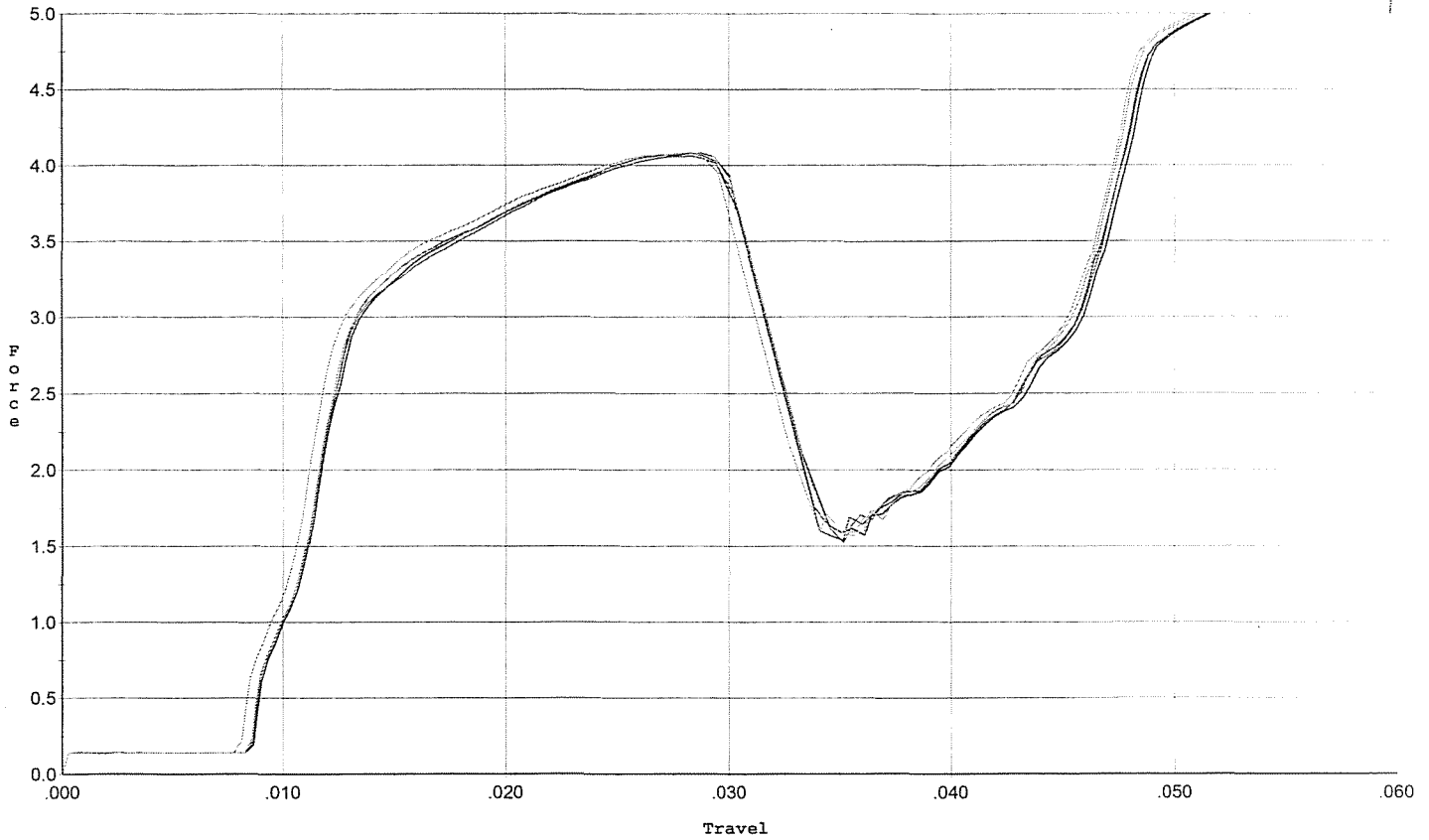
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.030	0.009	0.037	0.051		Set Trigger
2	3.027	0.030	0.009	0.037	0.051		Set Trigger
3	3.023	0.029	0.009	0.037	0.050		Set Trigger
4	3.023	0.030	0.009	0.037	0.051		Set Trigger
5	3.031	0.030	0.009	0.037	0.051		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



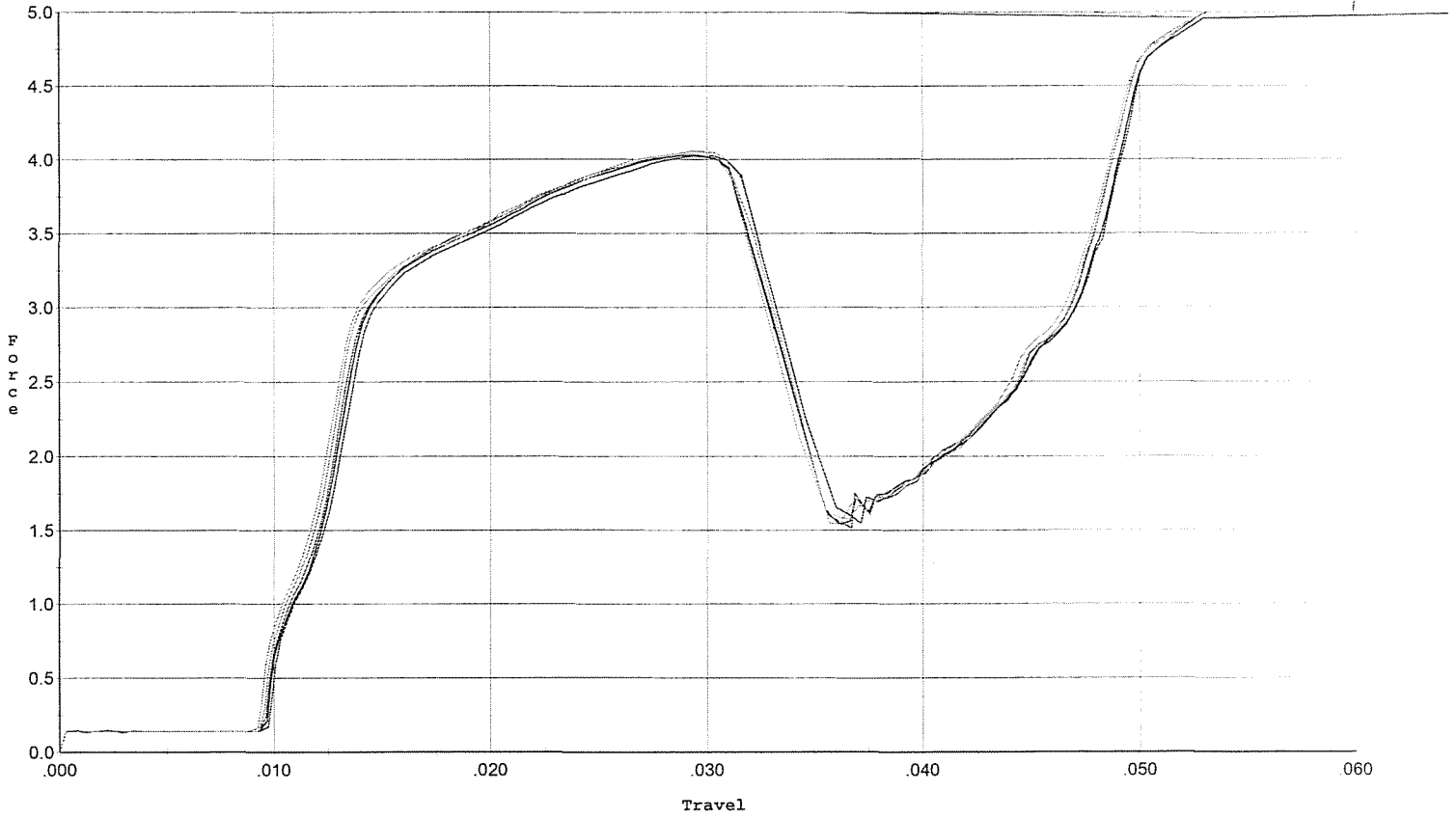
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.030	0.009	0.030	0.071		Set Trigger
2	4.081	0.030	0.009	0.030	0.070		Set Trigger
3	4.061	0.030	0.009	0.030	0.070		Set Trigger
4	4.085	0.030	0.009	0.030	0.070		Set Trigger
5	4.084	0.029	0.008	0.033	0.070		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



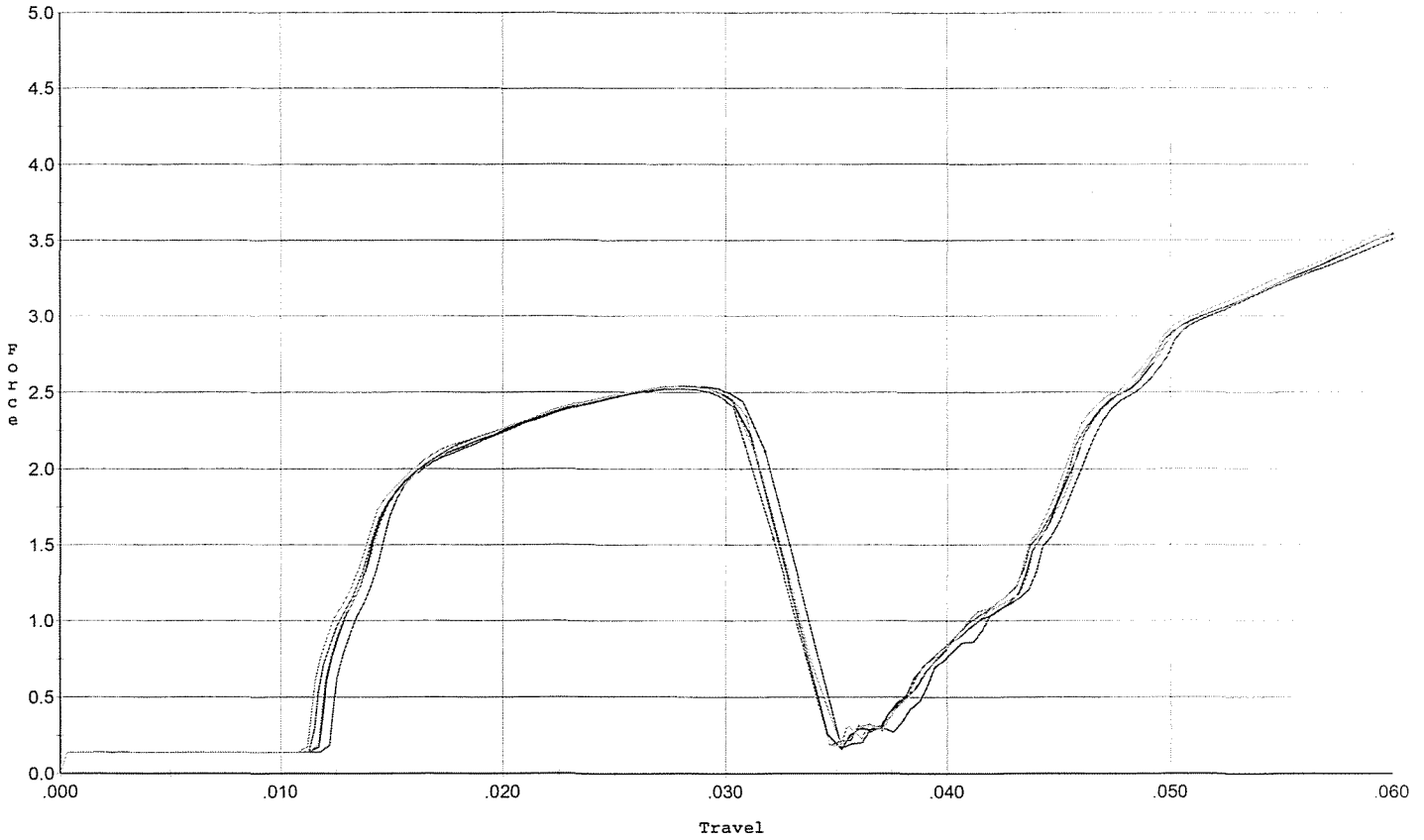
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.029	0.032	0.010	0.030	0.071		Set Trigger
2	4.028	0.033	0.010	0.030	0.075		Set Trigger
3	4.031	0.033	0.010	0.030	0.075		Set Trigger
4	4.037	0.031	0.009	0.030	0.071		Set Trigger
5	4.056	0.032	0.010	0.029	0.074		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



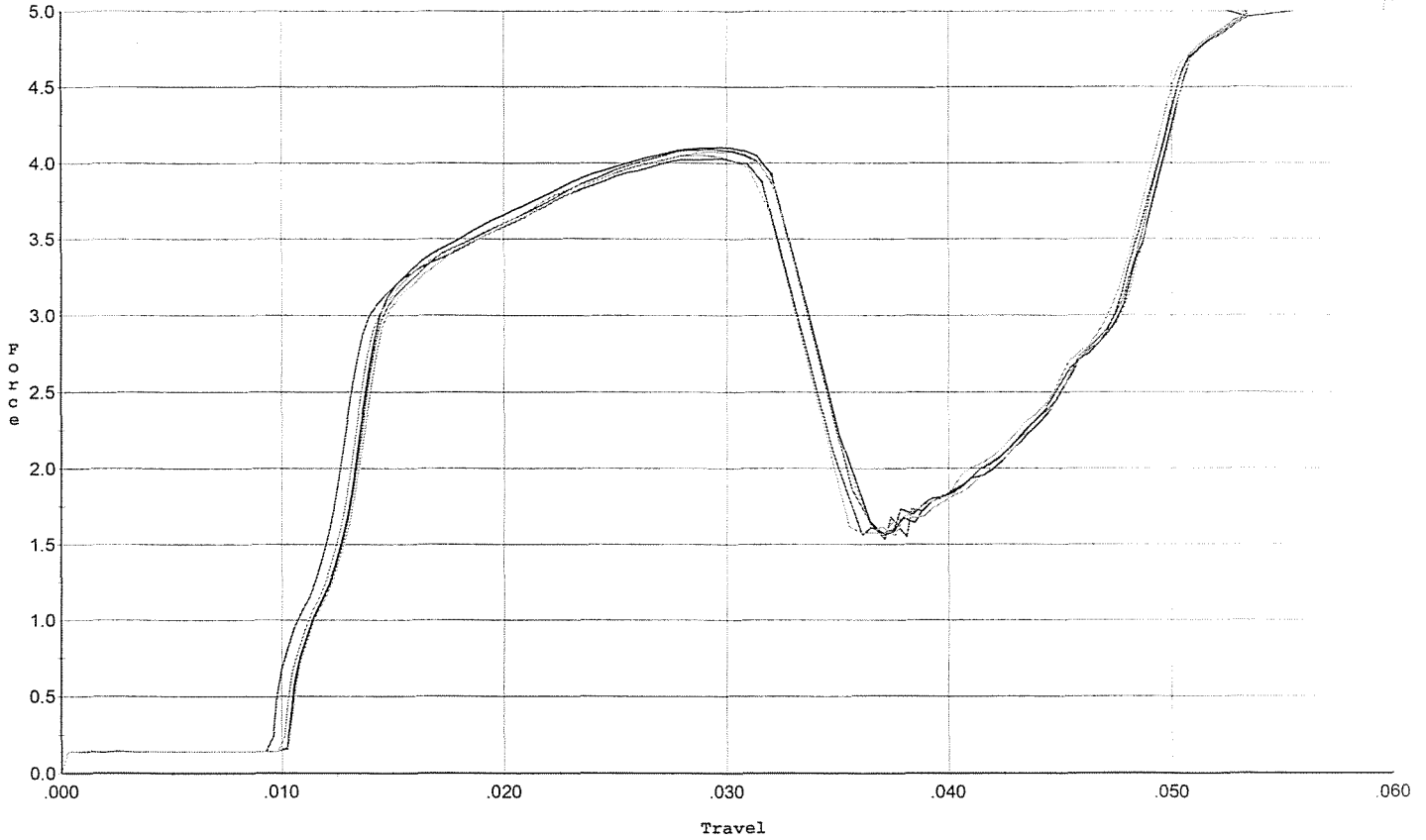
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.538	0.032	0.012	0.039	0.043		Set Trigger
2	2.539	0.031	0.012	0.039	0.043		Set Trigger
3	2.522	0.032	0.012	0.039	0.044		Set Trigger
4	2.538	0.031	0.012	0.039	0.043		Set Trigger
5	2.534	0.031	0.011	0.039	0.044		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.032	0.010	0.030	0.072		Set Trigger
2	4.104	0.032	0.010	0.030	0.073		Set Trigger
3	4.089	0.032	0.010	0.029	0.073		Set Trigger
4	4.075	0.032	0.010	0.030	0.072		Set Trigger
5	4.051	0.032	0.010	0.030	0.072		Set Trigger

Aug 4.06