

G 6869865

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

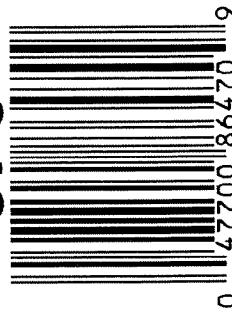
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869865

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 686 9865

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION	2008	8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	SP
480	MAGNAFLUX BBL ACTION		8/19/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	OWN
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8/20/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-8-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

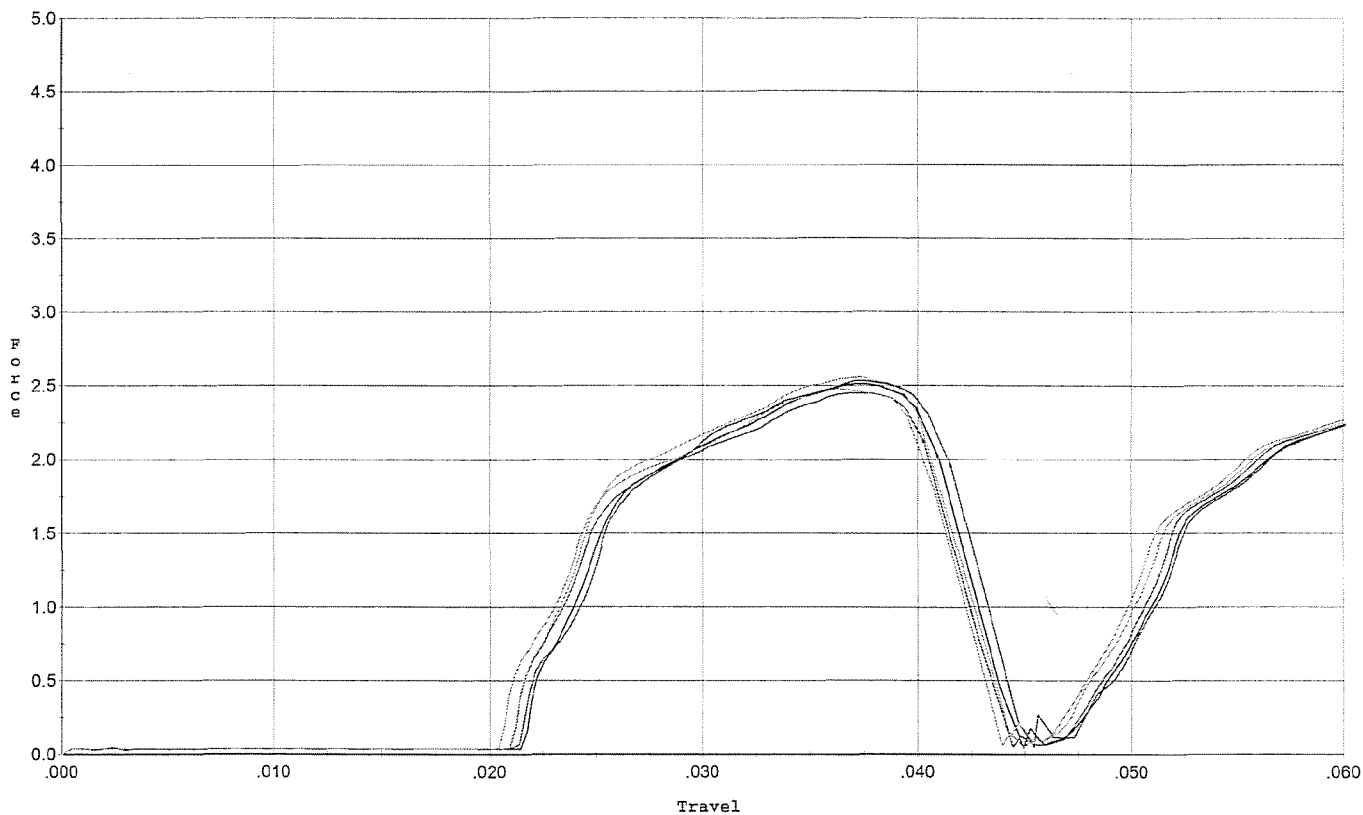
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/10/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/10/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	9/10/09	RB
	J) ASSEMBLE STOCK			9-8-09	R.H.
	K) ASSEMBLE SWIVEL STUDS			9/10/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-9-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			9/10/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.97</u> <u>2.72</u> <u>2.65</u> <u>2.42</u>	9/10/09	RB
	C) FUNCTION			9/10/09	RB
690	PACK			9/10/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



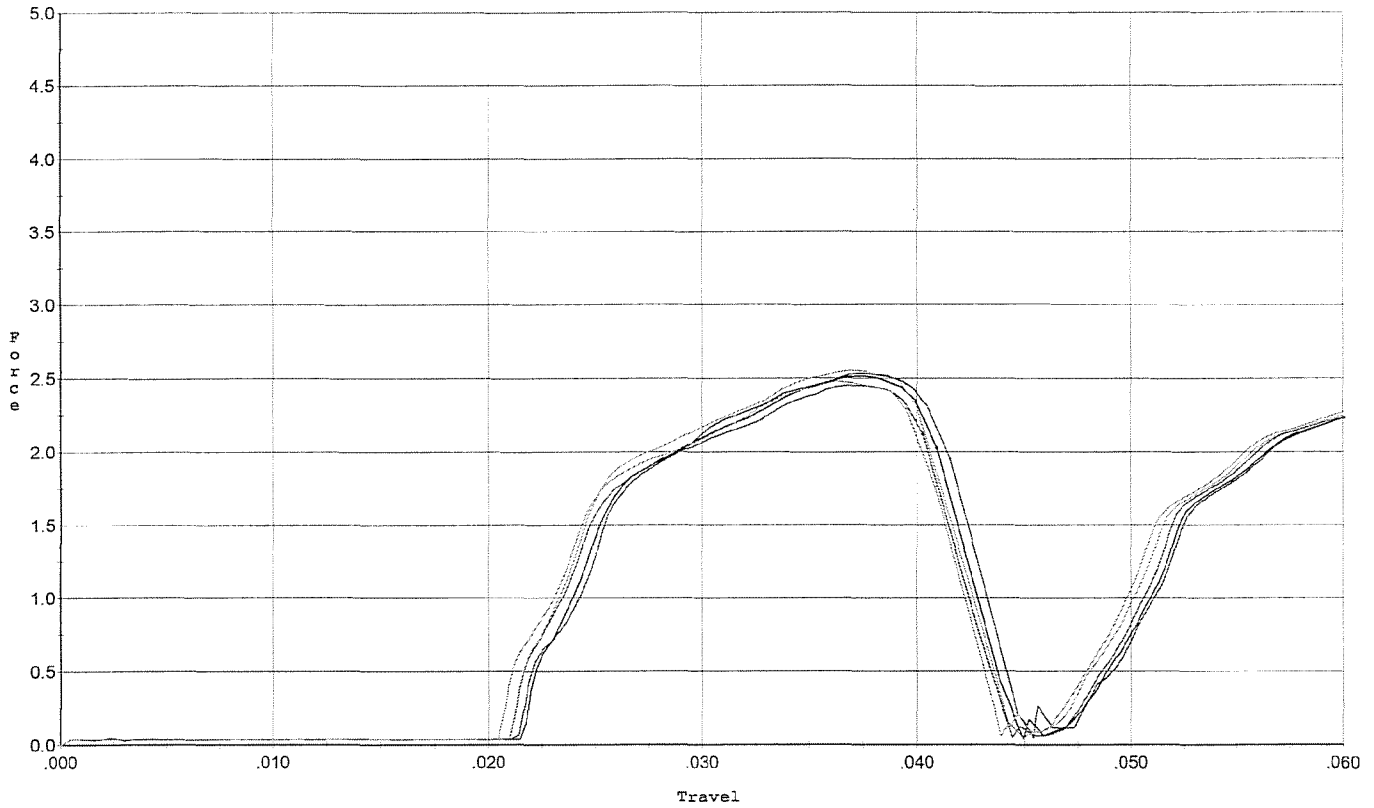
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.042	0.022	0.034	0.041		Set Trigger
2	2.515	0.041	0.022	0.034	0.039		Set Trigger
3	2.453	0.040	0.021	0.035	0.038		Set Trigger
4	2.556	0.042	0.021	0.034	0.042		Set Trigger
5	2.479	0.041	0.021	0.034	0.040		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after +/- .50 lb



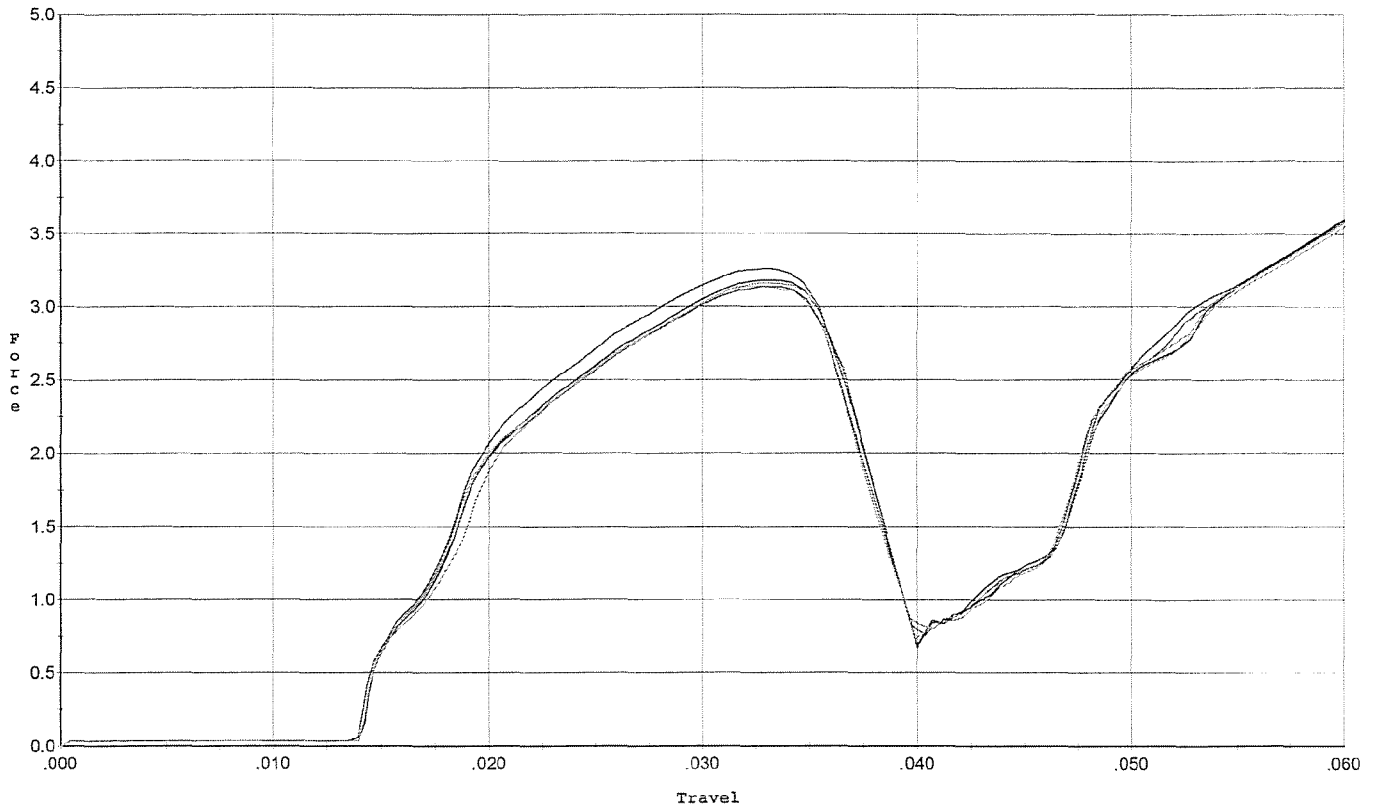
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.042	0.022	0.034	0.041		Set Trigger
2	2.515	0.041	0.022	0.034	0.039		Set Trigger
3	2.453	0.040	0.021	0.035	0.038		Set Trigger
4	2.556	0.042	0.021	0.034	0.042		Set Trigger
5	2.479	0.041	0.021	0.034	0.040		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



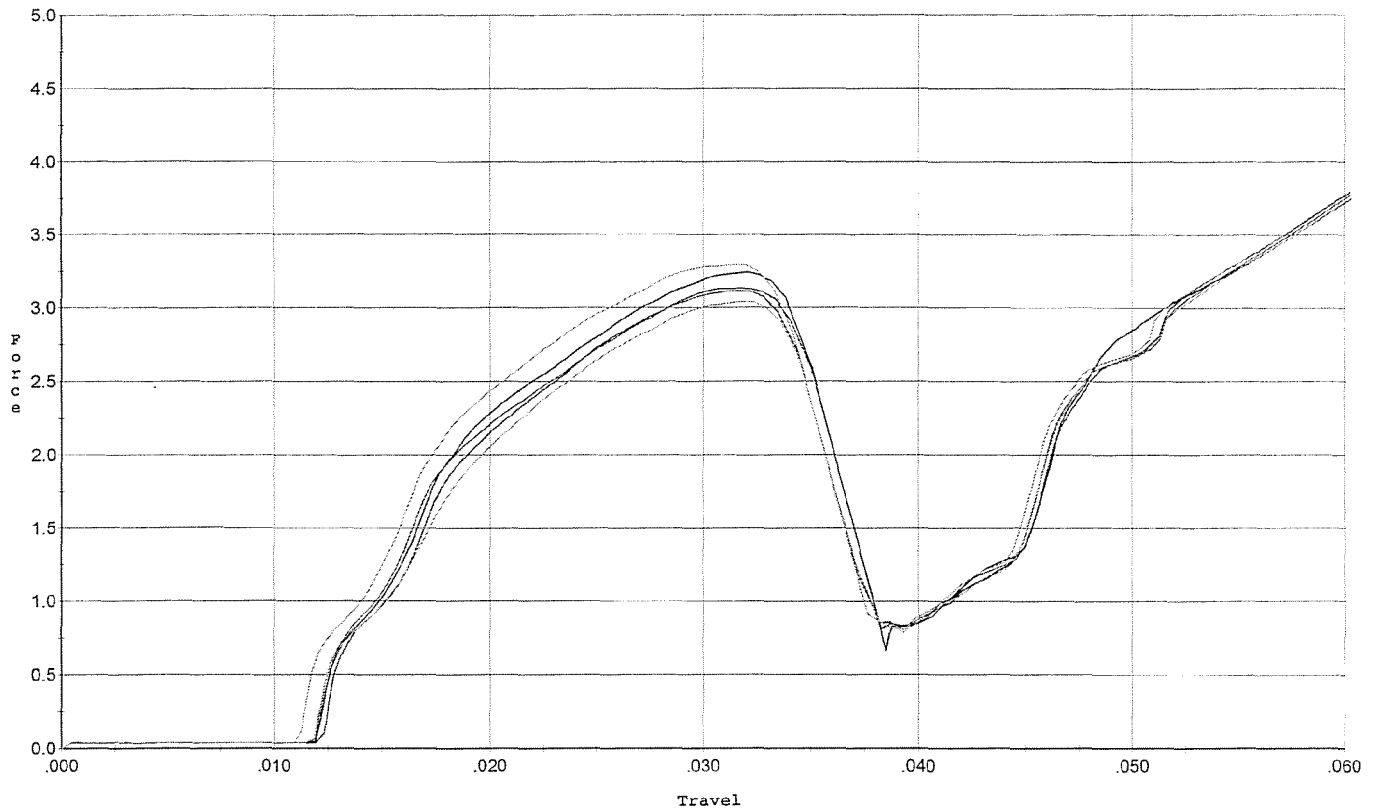
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.259	0.037	0.014	0.031	0.055		Set Trigger
2	3.182	0.037	0.014	0.031	0.053		Set Trigger
3	3.137	0.036	0.014	0.031	0.051		Set Trigger
4	3.161	0.037	0.014	0.031	0.052		Set Trigger
5	3.137	0.036	0.014	0.031	0.051		Set Trigger

A 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



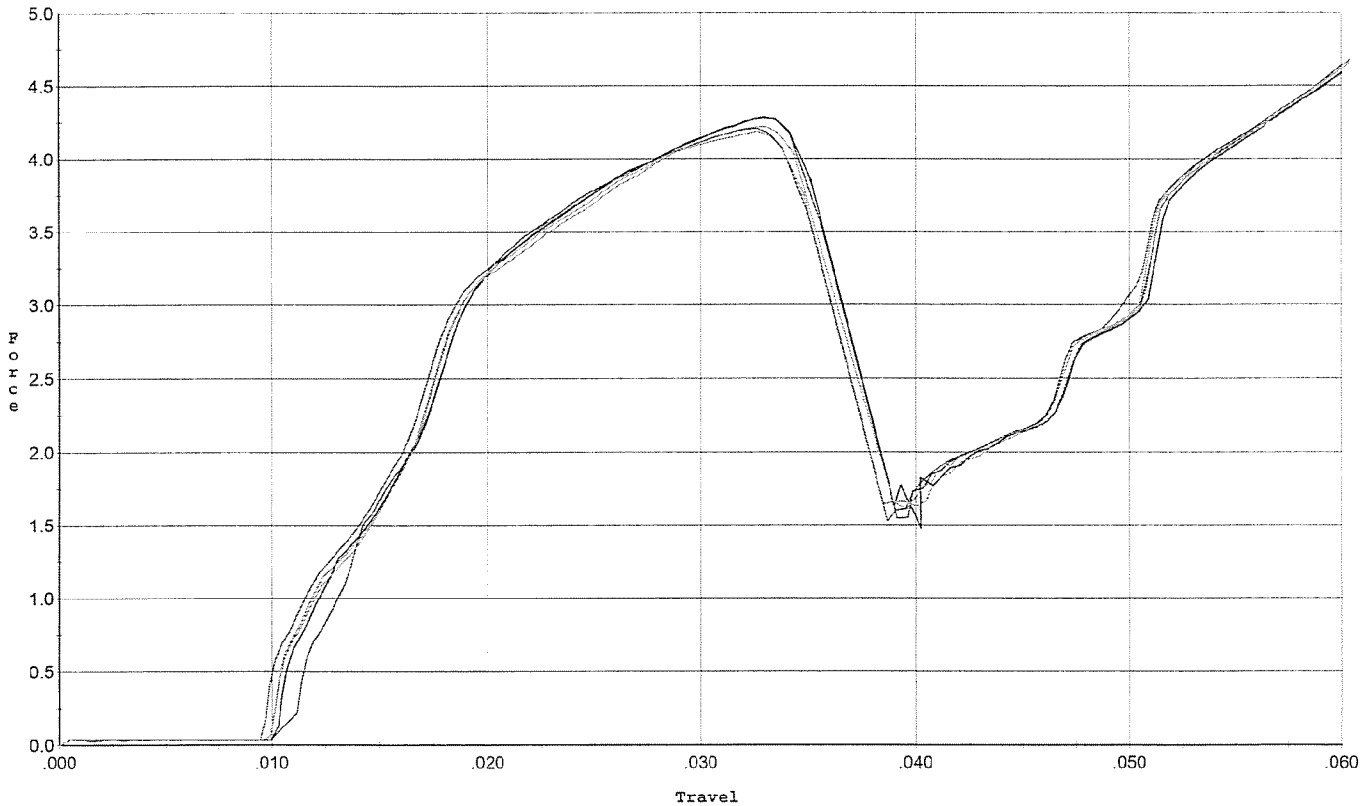
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.035	0.012	0.031	0.053		Set Trigger
2	3.242	0.035	0.012	0.031	0.054		Set Trigger
3	3.113	0.034	0.012	0.031	0.052		Set Trigger
4	3.041	0.034	0.012	0.031	0.050		Set Trigger
5	3.290	0.034	0.011	0.031	0.056		Set Trigger

A.3-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



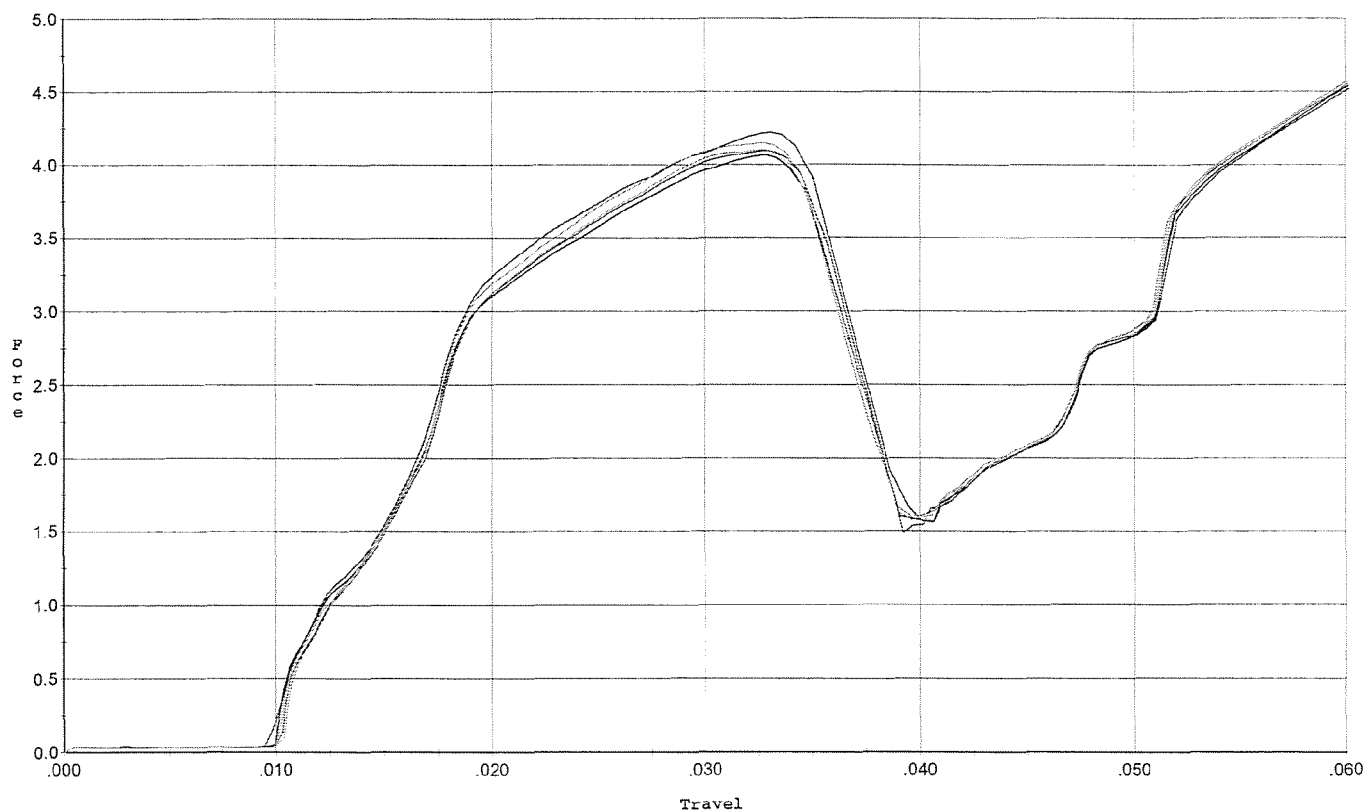
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.036	0.010	0.027	0.076		Set Trigger
2	4.282	0.035	0.010	0.027	0.076		Set Trigger
3	4.206	0.035	0.010	0.027	0.076		Set Trigger
4	4.218	0.034	0.010	0.027	0.073		Set Trigger
5	4.188	0.035	0.010	0.027	0.074		Set Trigger

A. 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



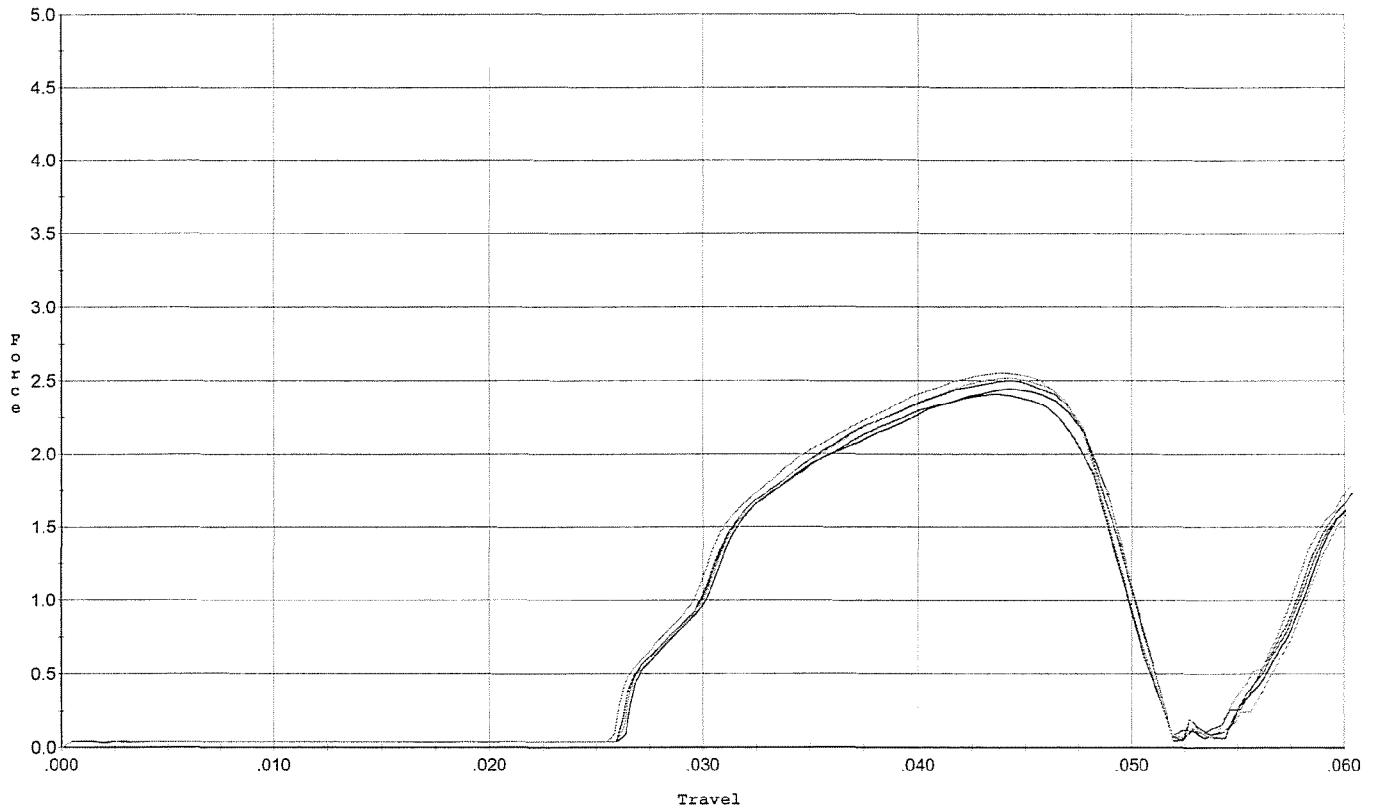
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.035	0.010	0.027	0.075		Set Trigger
2	4.069	0.037	0.010	0.027	0.076		Set Trigger
3	4.096	0.036	0.010	0.027	0.075		Set Trigger
4	4.150	0.037	0.010	0.027	0.077		Set Trigger
5	4.101	0.035	0.010	0.028	0.072		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



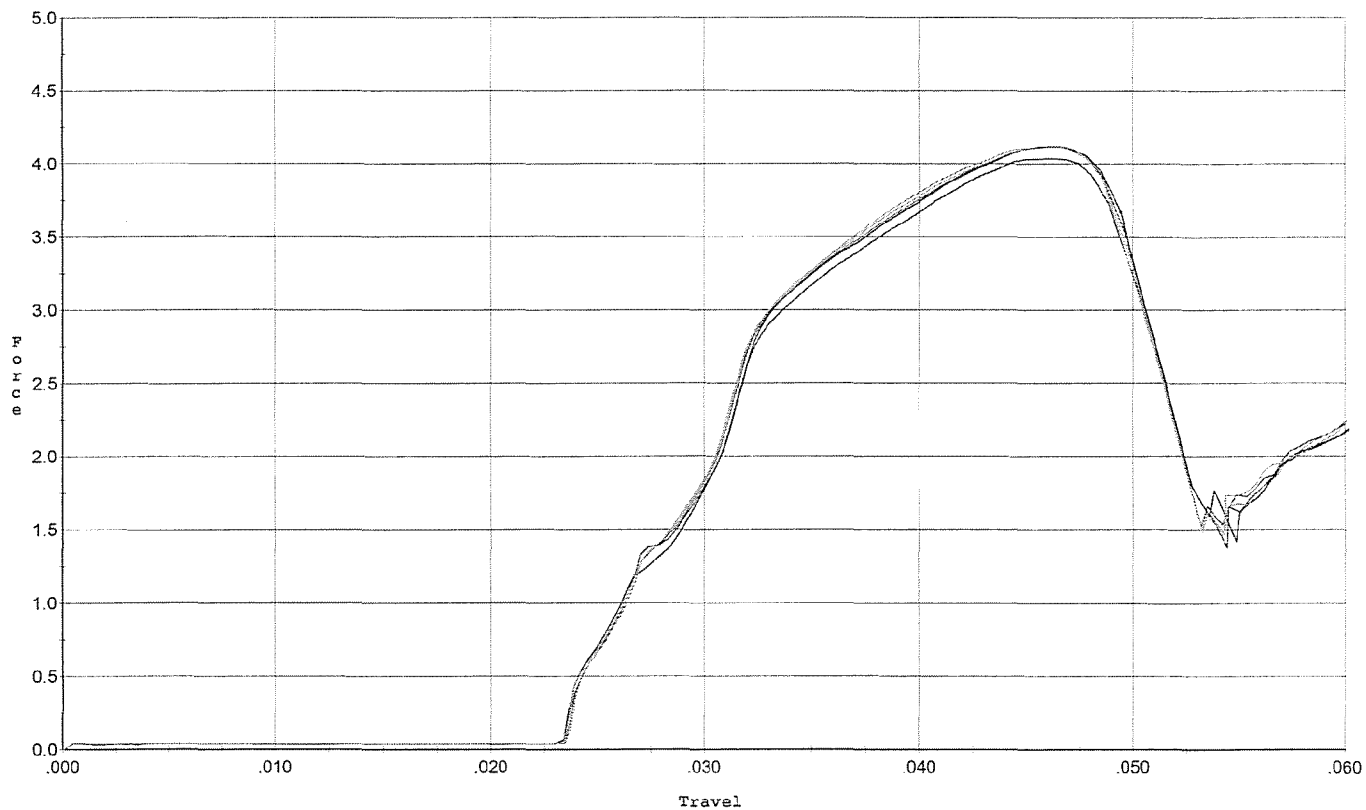
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.407	0.048	0.026	0.034	0.042		Set Trigger
2	2.446	0.049	0.026	0.034	0.043		Set Trigger
3	2.501	0.049	0.026	0.033	0.044		Set Trigger
4	2.518	0.049	0.026	0.034	0.044		Set Trigger
5	2.554	0.048	0.026	0.034	0.044		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.050	0.024	0.029	0.078		Set Trigger
2	4.118	0.049	0.024	0.029	0.078		Set Trigger
3	4.115	0.050	0.024	0.029	0.079		Set Trigger
4	4.118	0.050	0.024	0.029	0.080		Set Trigger
5	4.124	0.050	0.024	0.029	0.081		Set Trigger

A- 4.10