

66869866

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



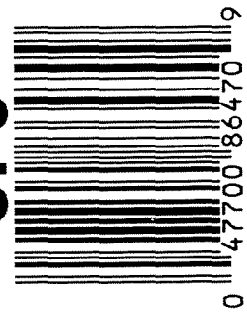
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6869866

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869866

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-30-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	AWO
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/1/0	RSM
540	APPLY COATINGS (BARREL ACTION)		7/1/0	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	RTC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

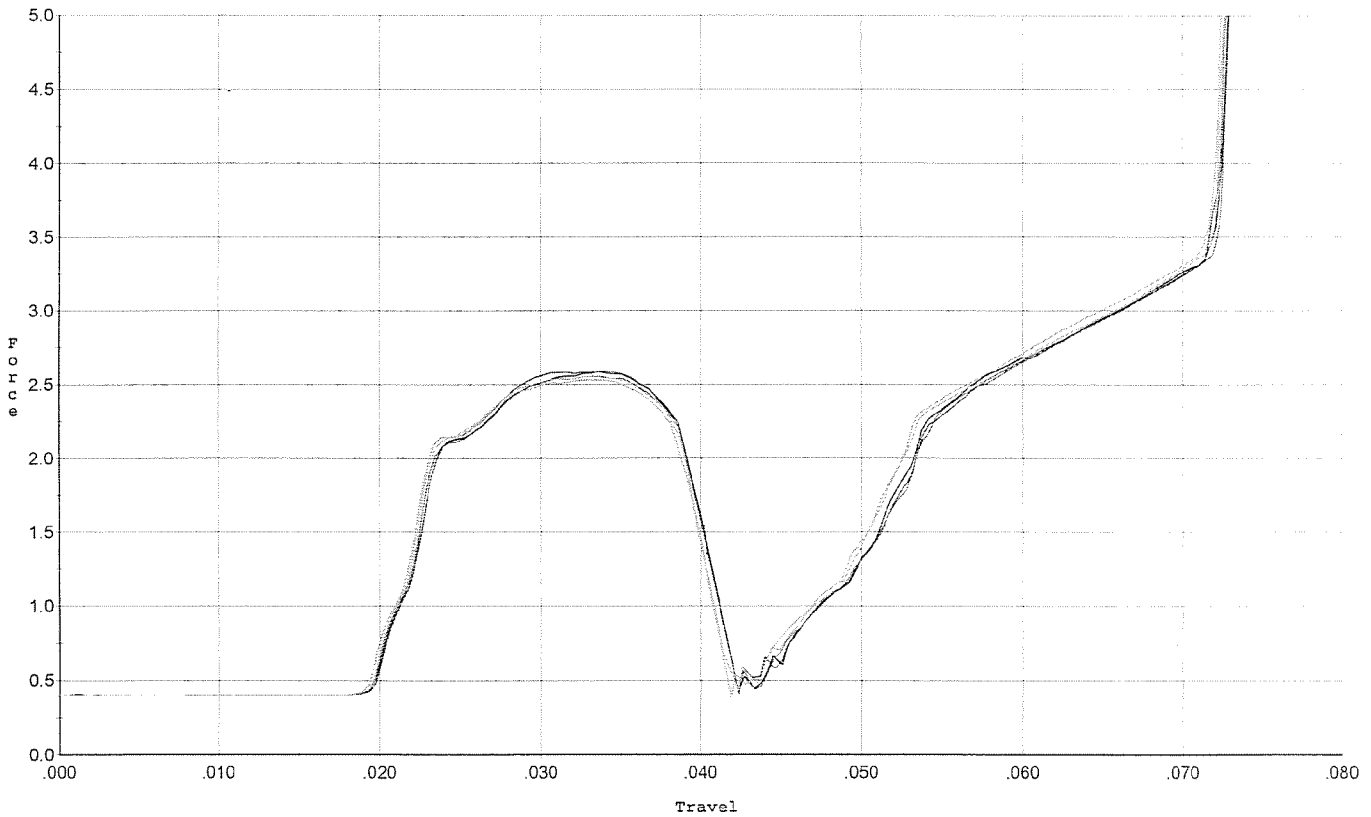
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>29</u> <u>29</u> <u>29</u>	8/26/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>79</u> <u>79</u> <u>79</u>	8/26/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8/26/09	RB
	J) ASSEMBLE STOCK			8-11-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			8/26/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL	8/25/09	RB
			<u>PASS</u> FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/25/09	TAR
670	FINAL INSPECTION A) HEADSPACE			8/26/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.40</u> <u>2.46</u> <u>2.49</u> <u>2.43</u>	8/26/09	RB
	C) FUNCTION			8/26/09	RB
690	PACK			8/26/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



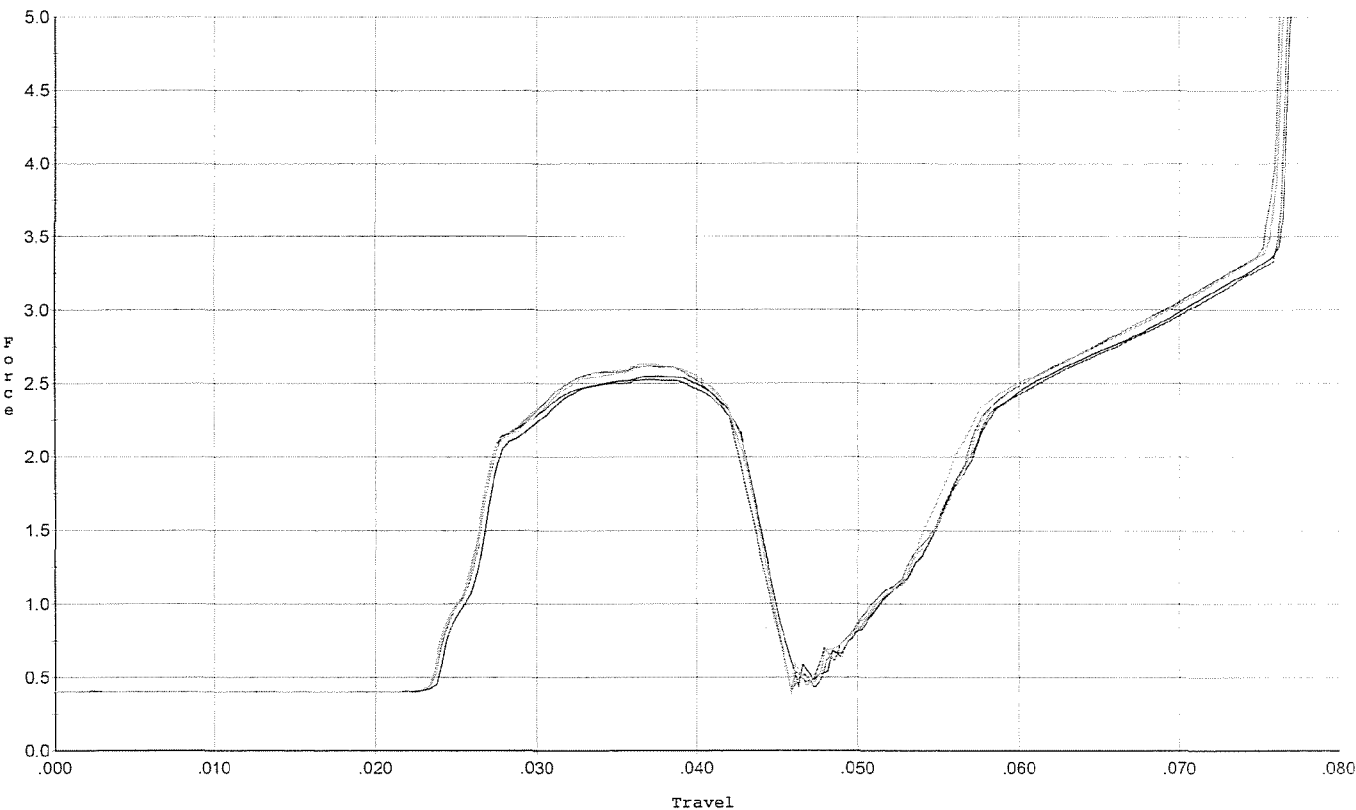
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.040	0.020	0.036	0.052		Set Trigger
2	2.588	0.040	0.020	0.036	0.051		Set Trigger
3	2.556	0.040	0.020	0.036	0.051		Set Trigger
4	2.554	0.039	0.020	0.037	0.049		Set Trigger
5	2.534	0.039	0.020	0.036	0.050		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



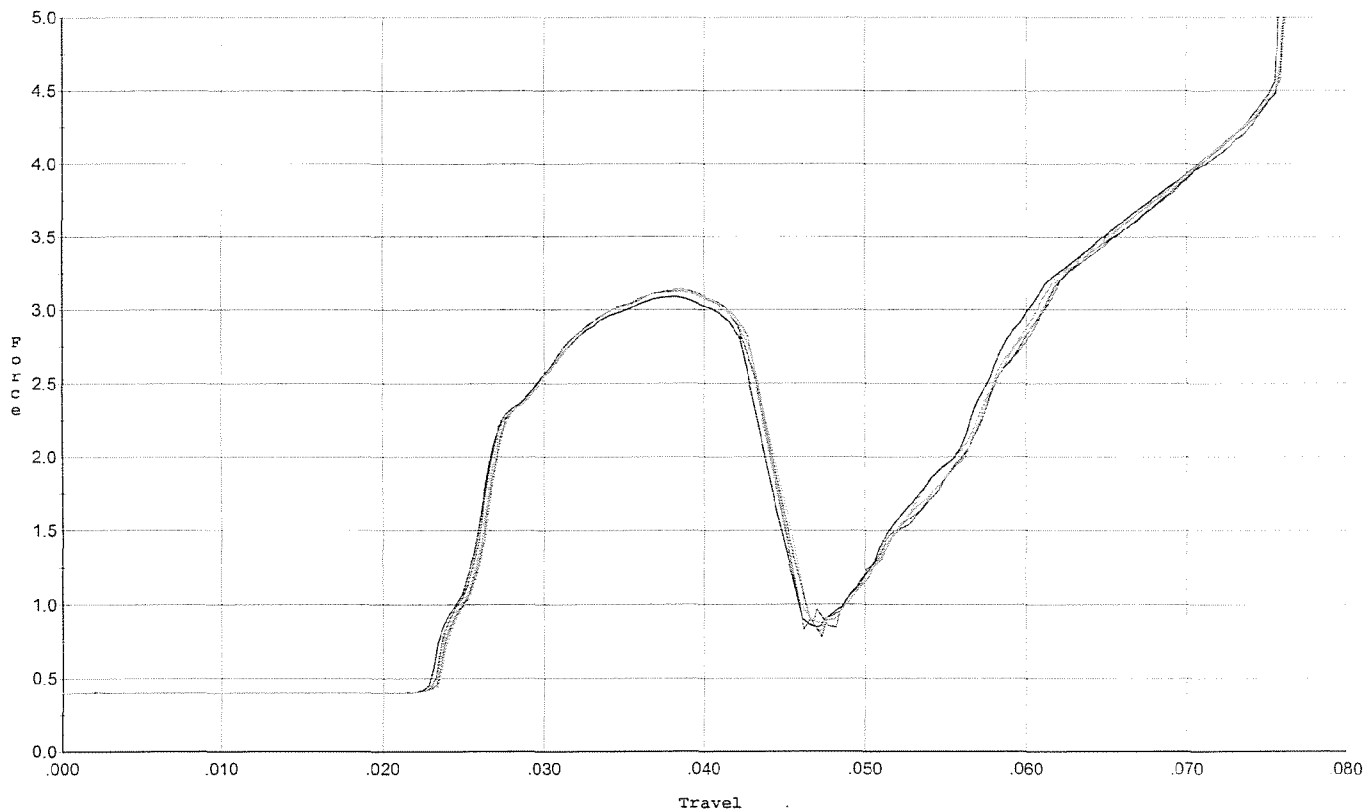
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.043	0.024	0.037	0.051		Set Trigger
2	2.550	0.043	0.024	0.037	0.051		Set Trigger
3	2.618	0.042	0.024	0.037	0.051		Set Trigger
4	2.622	0.043	0.024	0.036	0.052		Set Trigger
5	2.632	0.043	0.024	0.036	0.052		Set Trigger

Aug 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



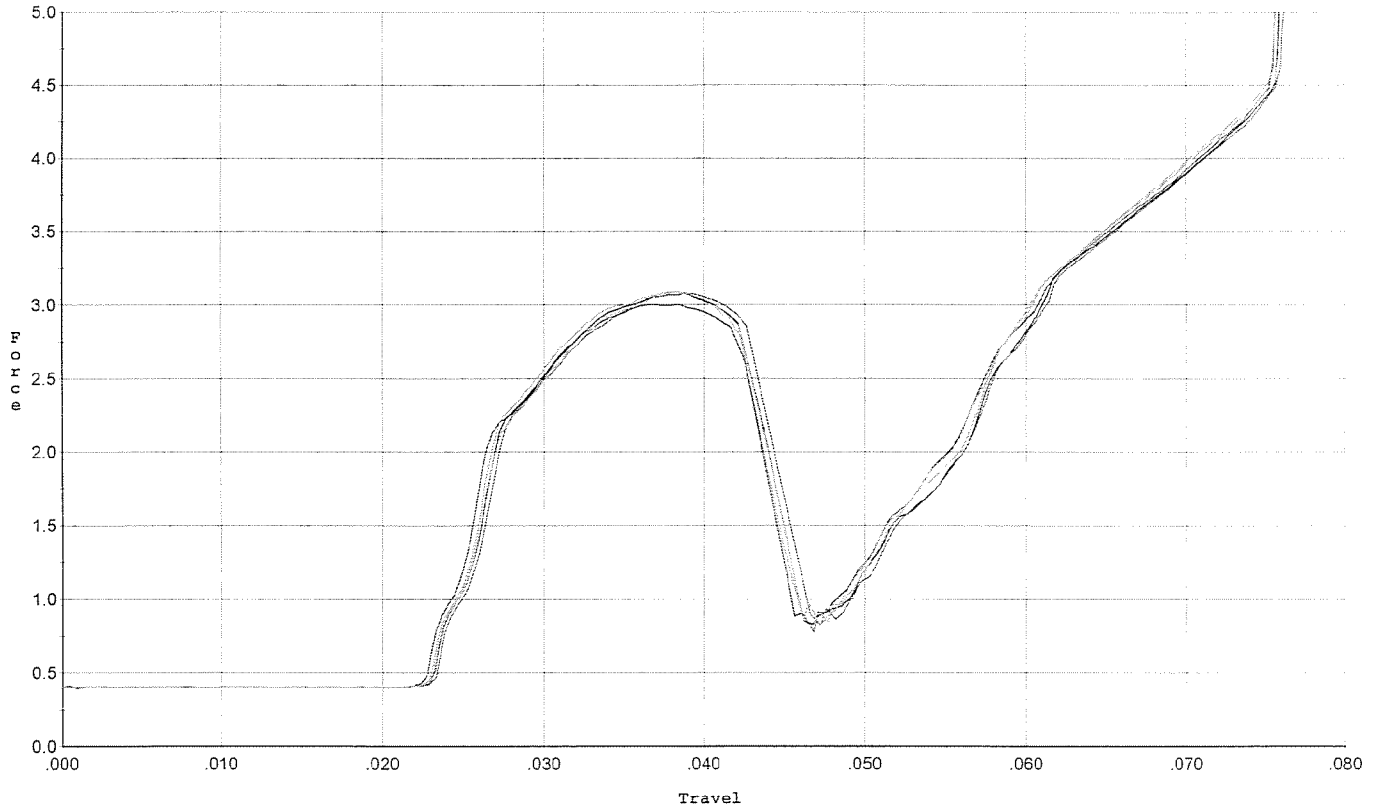
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.043	0.023	0.034	0.060		Set Trigger
2	3.089	0.042	0.023	0.034	0.058		Set Trigger
3	3.140	0.043	0.024	0.034	0.059		Set Trigger
4	3.127	0.043	0.024	0.034	0.059		Set Trigger
5	3.143	0.043	0.024	0.034	0.060		Set Trigger

Avg 3.126 RP
3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



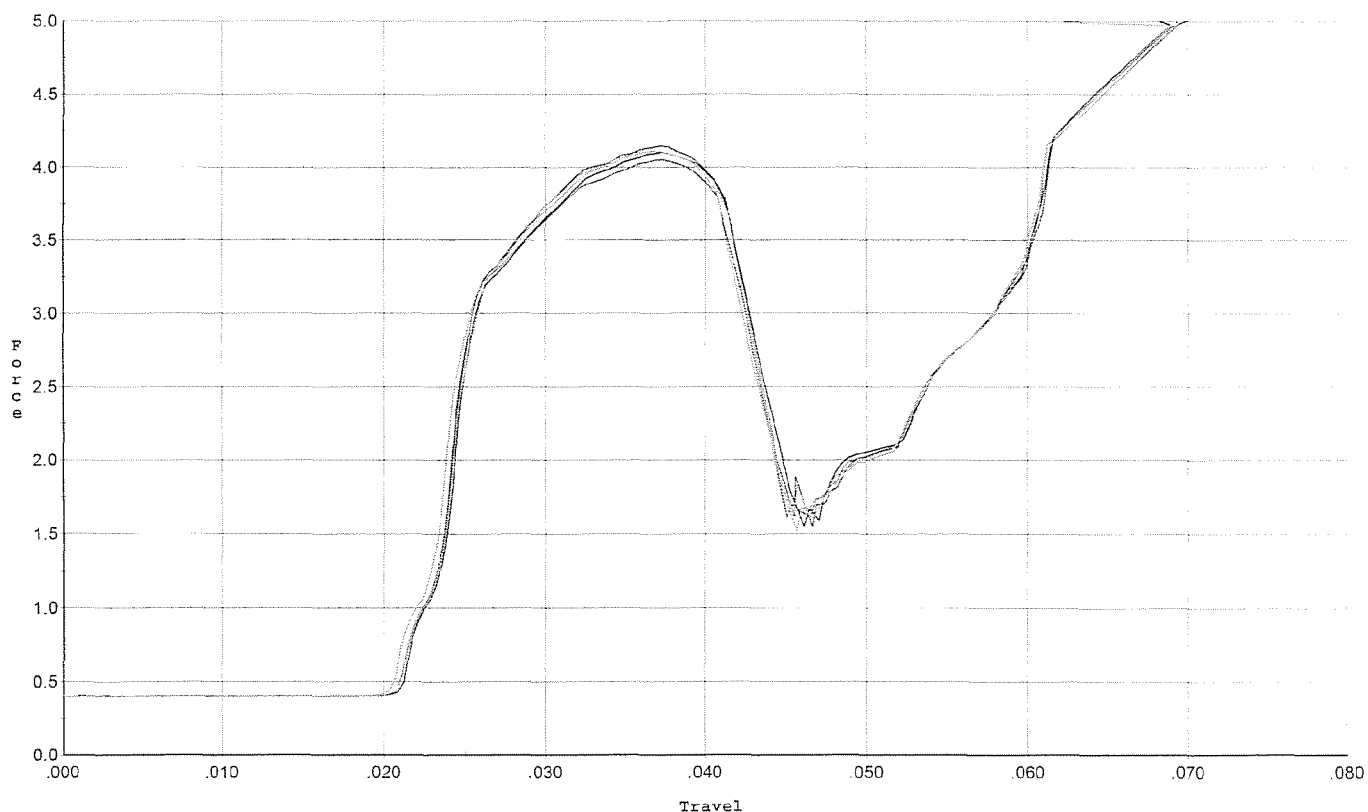
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.003	0.043	0.023	0.035	0.058		Set Trigger
2	3.088	0.044	0.023	0.034	0.060		Set Trigger
3	3.075	0.043	0.024	0.035	0.058		Set Trigger
4	3.088	0.044	0.023	0.034	0.060		Set Trigger
5	3.082	0.042	0.023	0.034	0.058		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



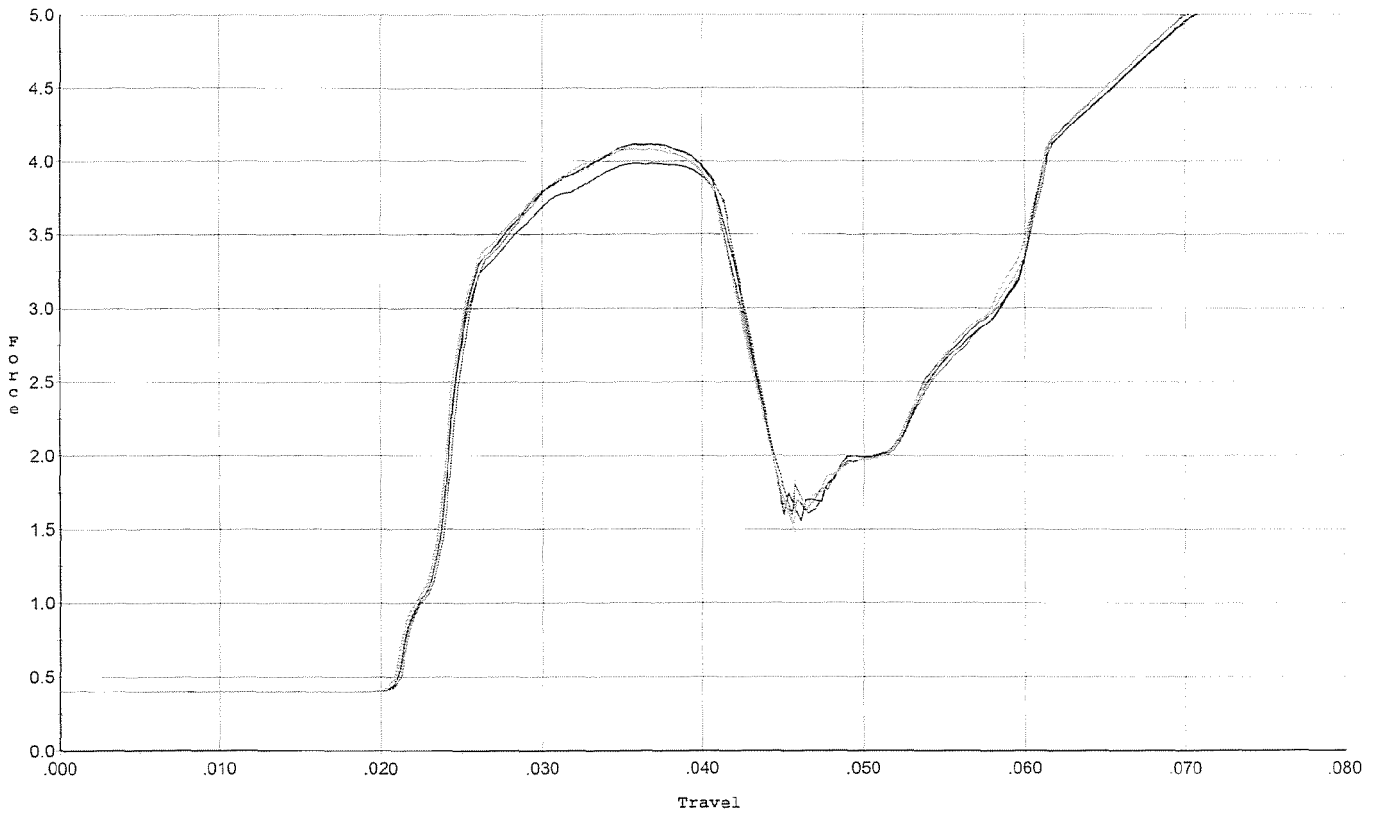
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.041	0.021	0.031	0.077		Set Trigger
2	4.101	0.041	0.021	0.031	0.076		Set Trigger
3	4.051	0.042	0.021	0.031	0.077		Set Trigger
4	4.108	0.041	0.021	0.031	0.077		Set Trigger
5	4.112	0.041	0.021	0.031	0.076		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



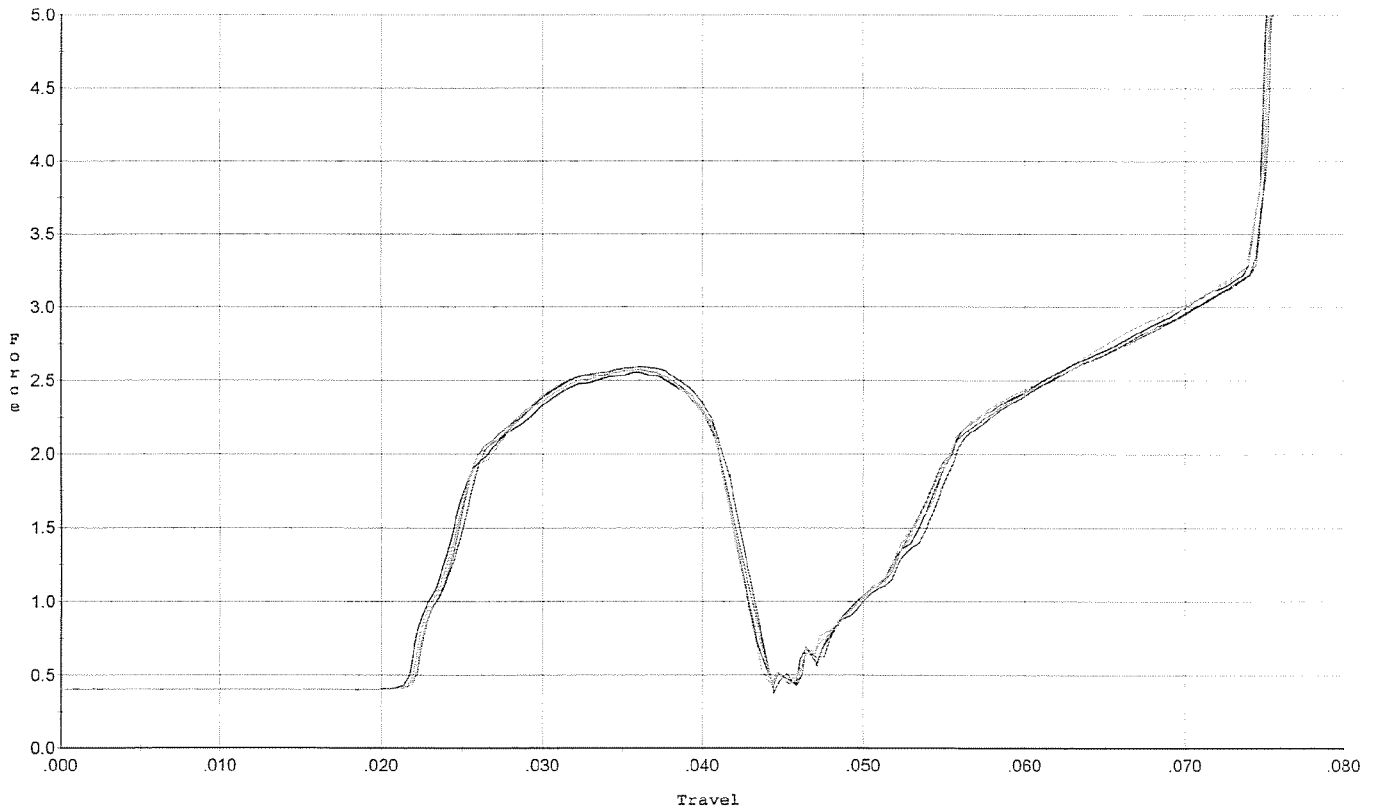
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.985	0.042	0.021	0.031	0.078		Set Trigger
2	4.116	0.042	0.021	0.031	0.078		Set Trigger
3	4.111	0.041	0.021	0.031	0.077		Set Trigger
4	4.080	0.041	0.021	0.032	0.076		Set Trigger
5	4.108	0.041	0.021	0.032	0.076		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



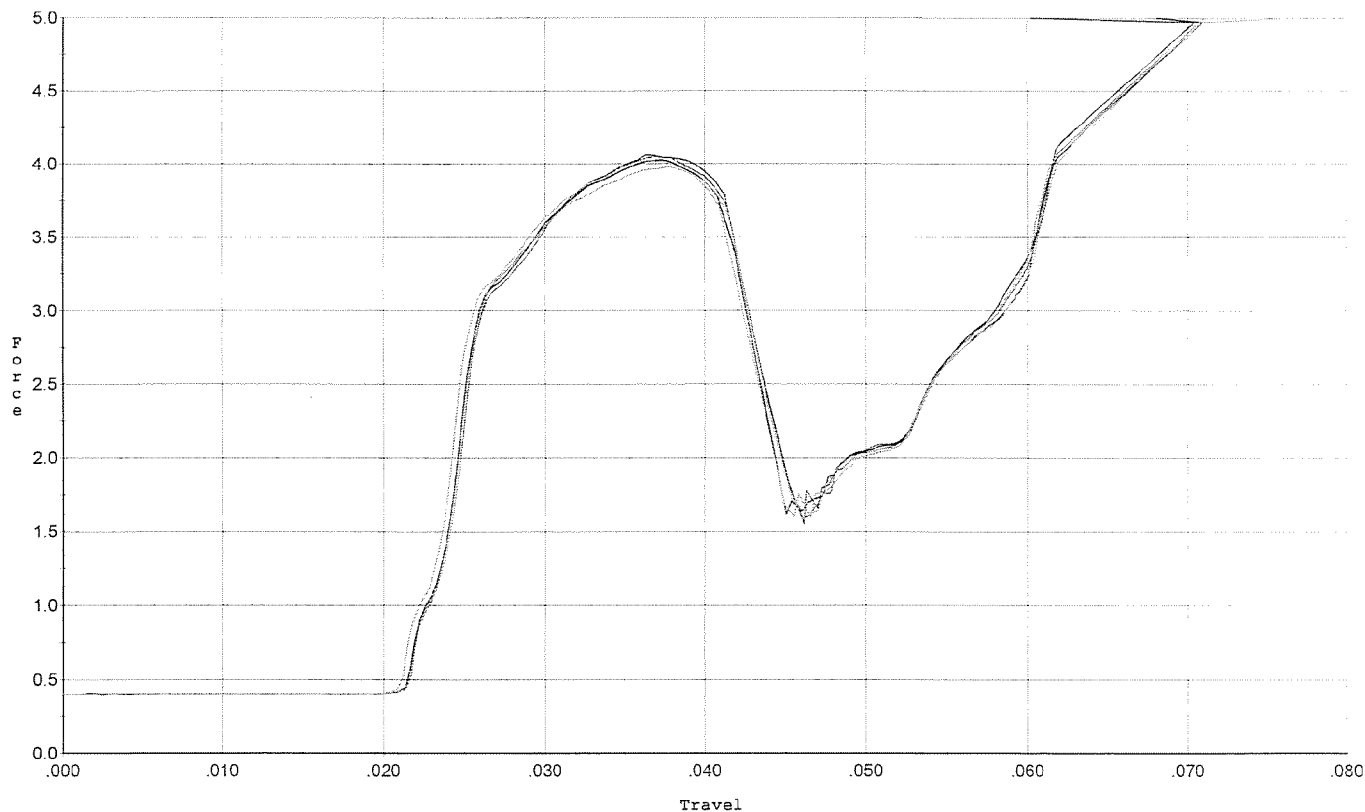
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.042	0.022	0.037	0.051		Set Trigger
2	2.555	0.041	0.022	0.037	0.049		Set Trigger
3	2.574	0.041	0.022	0.037	0.049		Set Trigger
4	2.591	0.041	0.022	0.037	0.050		Set Trigger
5	2.573	0.041	0.022	0.037	0.049		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.041	0.022	0.032	0.074		Set Trigger
2	4.024	0.042	0.022	0.032	0.075		Set Trigger
3	4.050	0.041	0.022	0.032	0.074		Set Trigger
4	3.976	0.041	0.022	0.032	0.074		Set Trigger
5	4.020	0.043	0.021	0.031	0.078		Set Trigger

Avg 4.02