

6869868

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

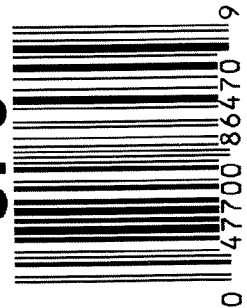
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

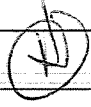
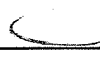
G6869868

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G686 9868

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	LPS
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	LPS
460	CHECK HEADSPACE	MAGNA - FLUX	6-24-09	LPS
470	DIS-ASSEMBLE ACTION		6-24-09	LPS
472	SERIALIZE BOLT HANDLE		6-30-09	LPS
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/9/09	RT
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/9/09	RSM
540	APPLY COATINGS (BARREL ACTION)		7/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-09	LPS
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

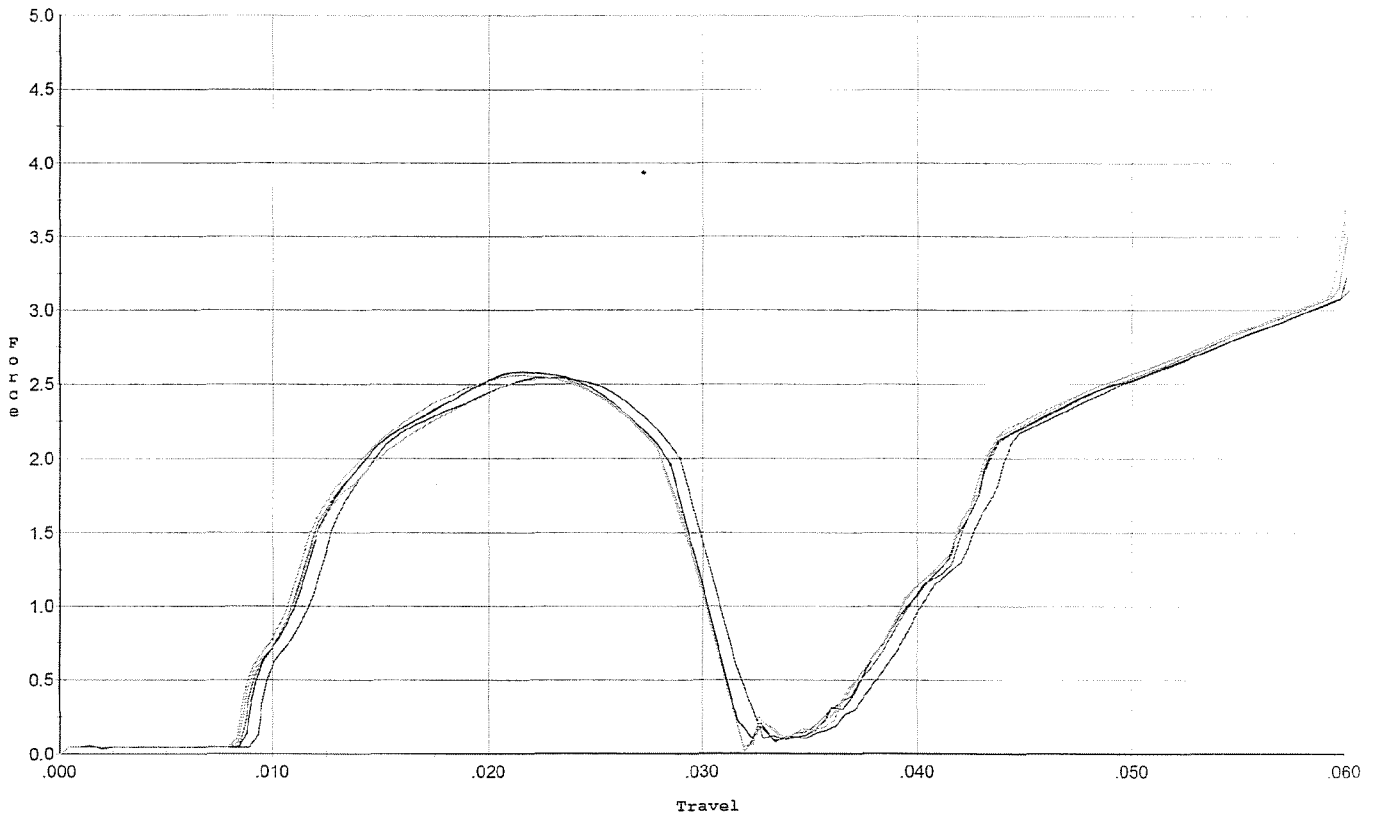
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	8-15-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	8-15-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.032</u> <u>.020</u> <u>.023</u>	8-15-09	LN
	J) ASSEMBLE STOCK			7-24-09	LRP
	K) ASSEMBLE SWIVEL STUDS			8-15-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8/11/09	RB
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/11/09	TOR
670	FINAL INSPECTION A) HEADSPACE			8-15-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>239</u> <u>262</u> <u>280</u> <u>255</u> <u>286</u>	8-14-09	LN
	C) FUNCTION			8-15-09	LN
690	PACK			8/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



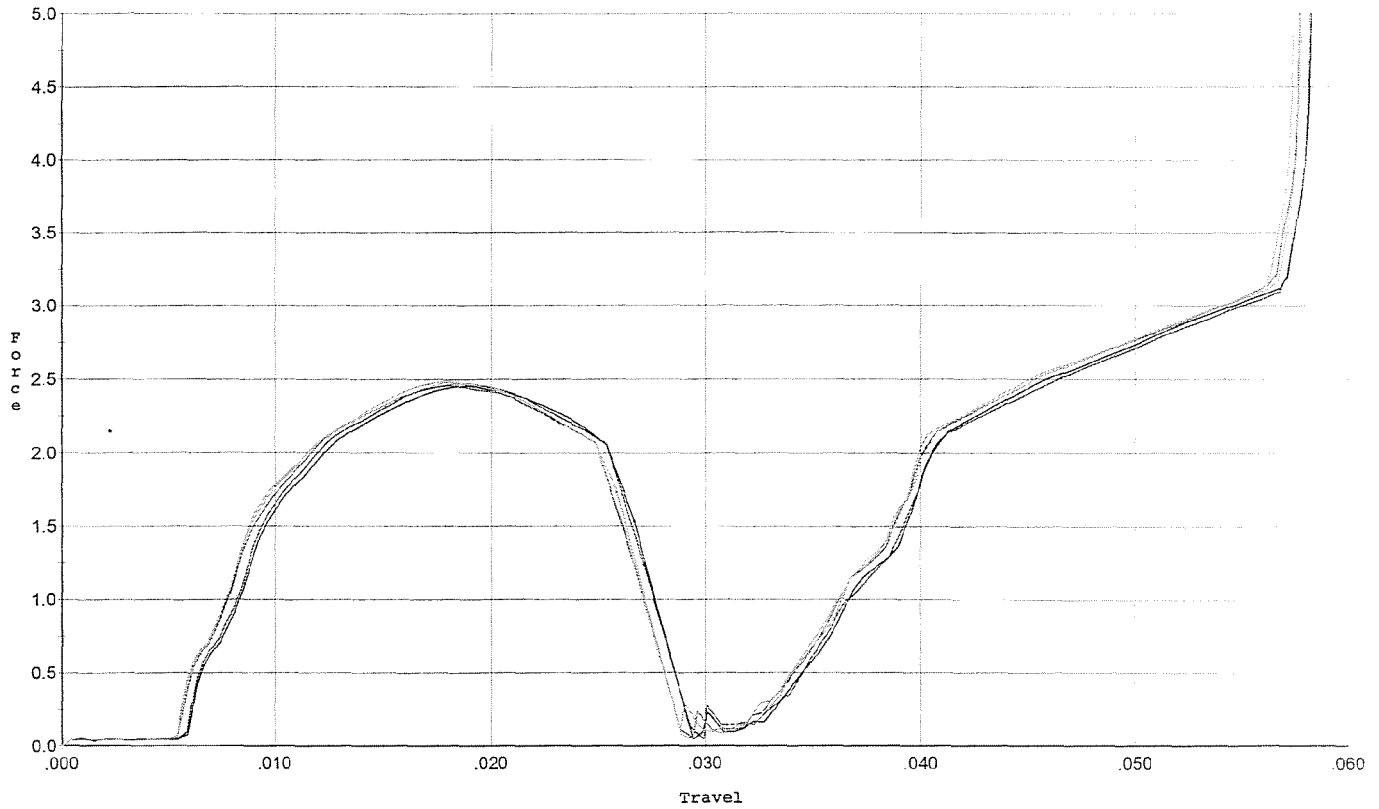
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.029	0.009	0.038	0.040		Set Trigger
2	2.585	0.029	0.009	0.038	0.040		Set Trigger
3	2.575	0.029	0.009	0.038	0.041		Set Trigger
4	2.538	0.029	0.009	0.038	0.040		Set Trigger
5	2.561	0.029	0.008	0.038	0.041		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



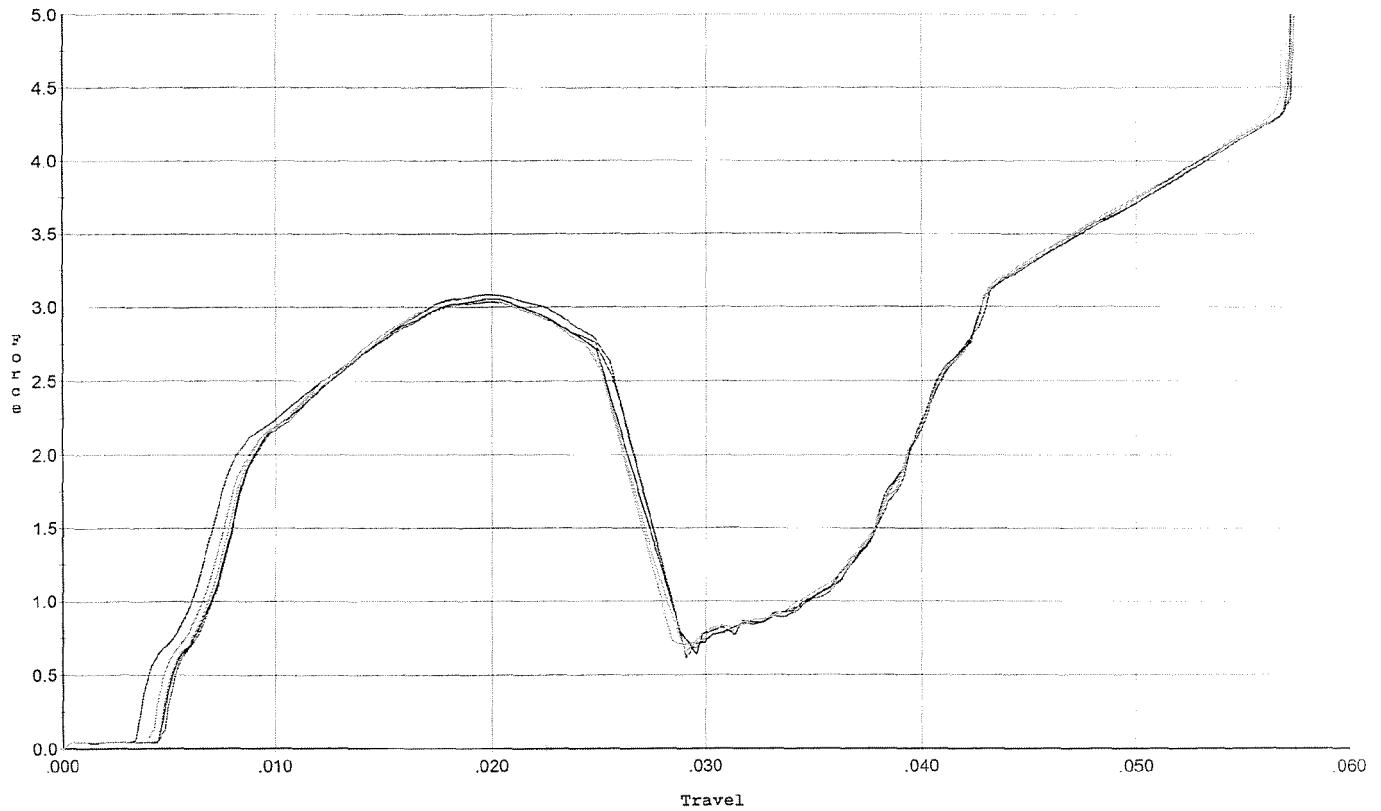
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.027	0.006	0.037	0.040		Set Trigger
2	2.453	0.027	0.006	0.037	0.039		Set Trigger
3	2.453	0.027	0.006	0.037	0.040		Set Trigger
4	2.472	0.026	0.006	0.037	0.039		Set Trigger
5	2.485	0.026	0.006	0.037	0.040		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



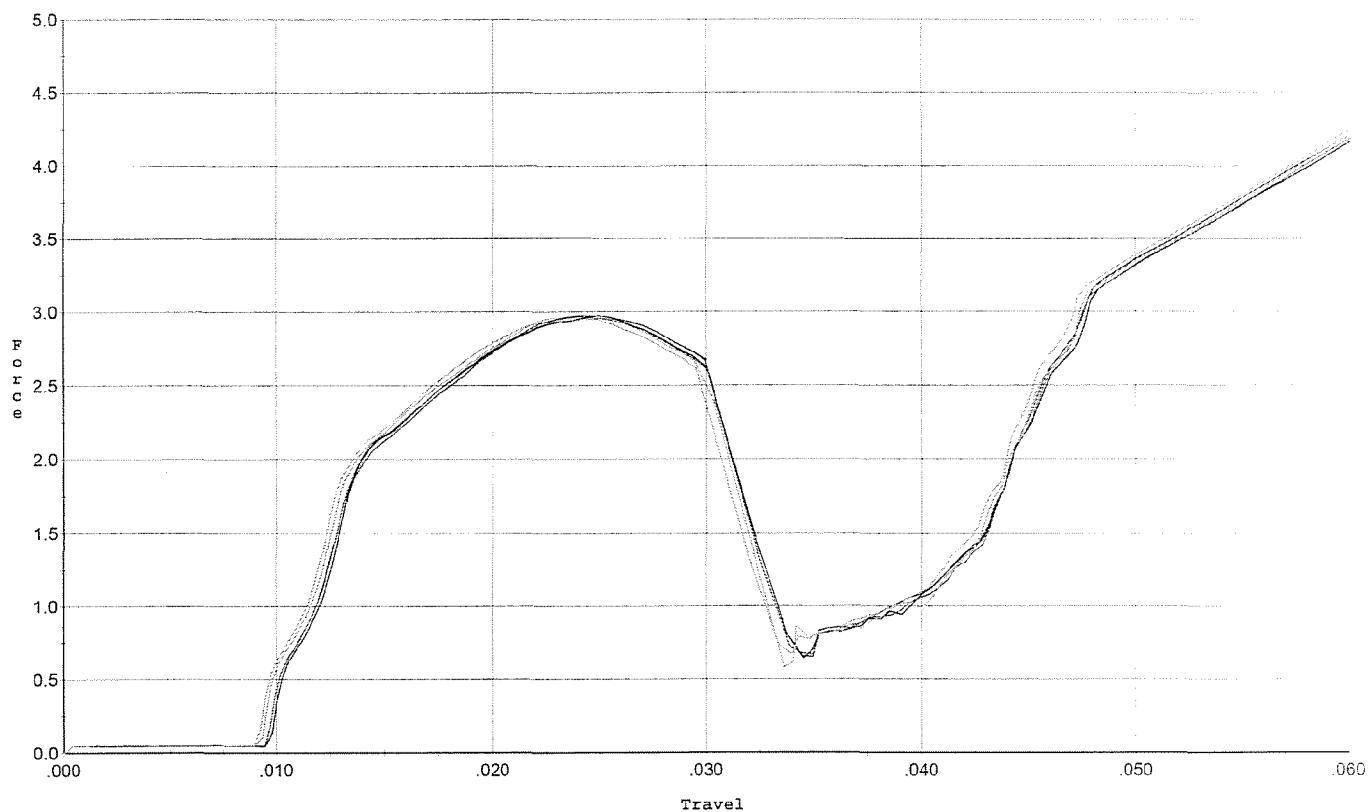
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.026	0.004	0.036	0.051		Set Trigger
2	3.055	0.025	0.005	0.036	0.047		Set Trigger
3	3.085	0.026	0.005	0.036	0.049		Set Trigger
4	3.045	0.025	0.005	0.036	0.047		Set Trigger
5	3.060	0.025	0.004	0.036	0.048		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



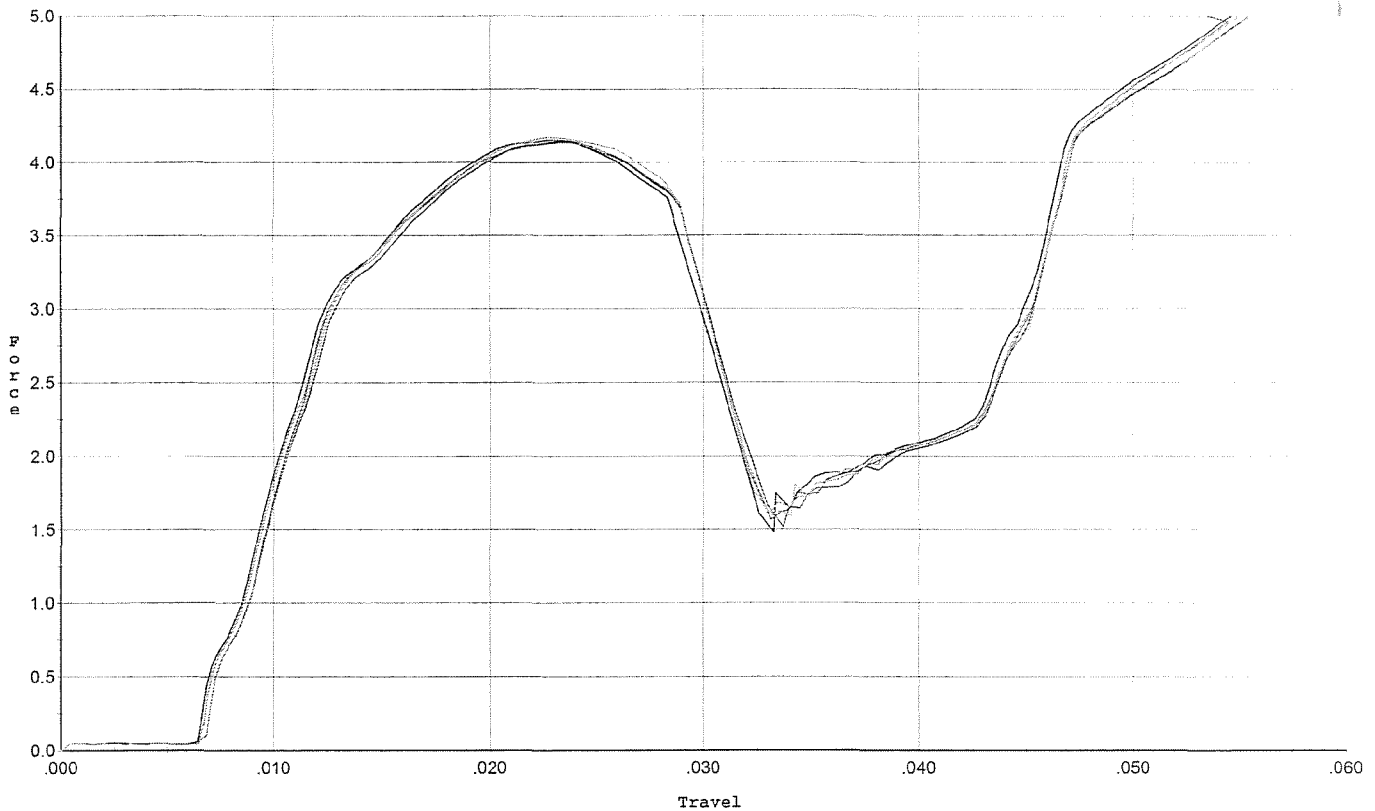
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.972	0.030	0.010	0.036	0.048		Set Trigger
2	2.972	0.030	0.010	0.037	0.048		Set Trigger
3	2.956	0.030	0.010	0.037	0.048		Set Trigger
4	2.953	0.030	0.009	0.036	0.048		Set Trigger
5	2.977	0.030	0.009	0.036	0.049		Set Trigger

Aug 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



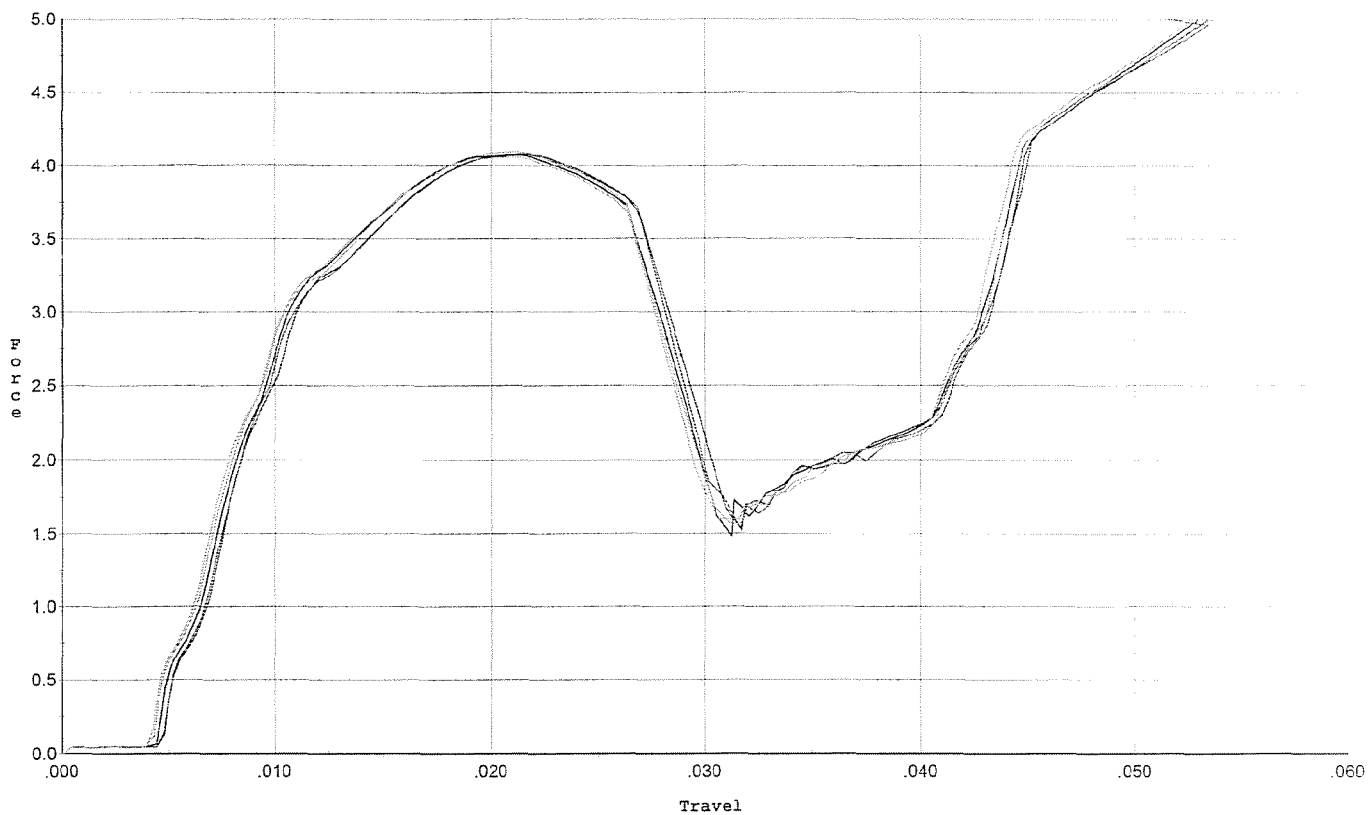
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.029	0.007	0.033	0.069		Set Trigger
2	4.153	0.030	0.007	0.033	0.073		Set Trigger
3	4.133	0.029	0.007	0.033	0.070		Set Trigger
4	4.150	0.029	0.007	0.033	0.069		Set Trigger
5	4.170	0.029	0.007	0.032	0.070		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



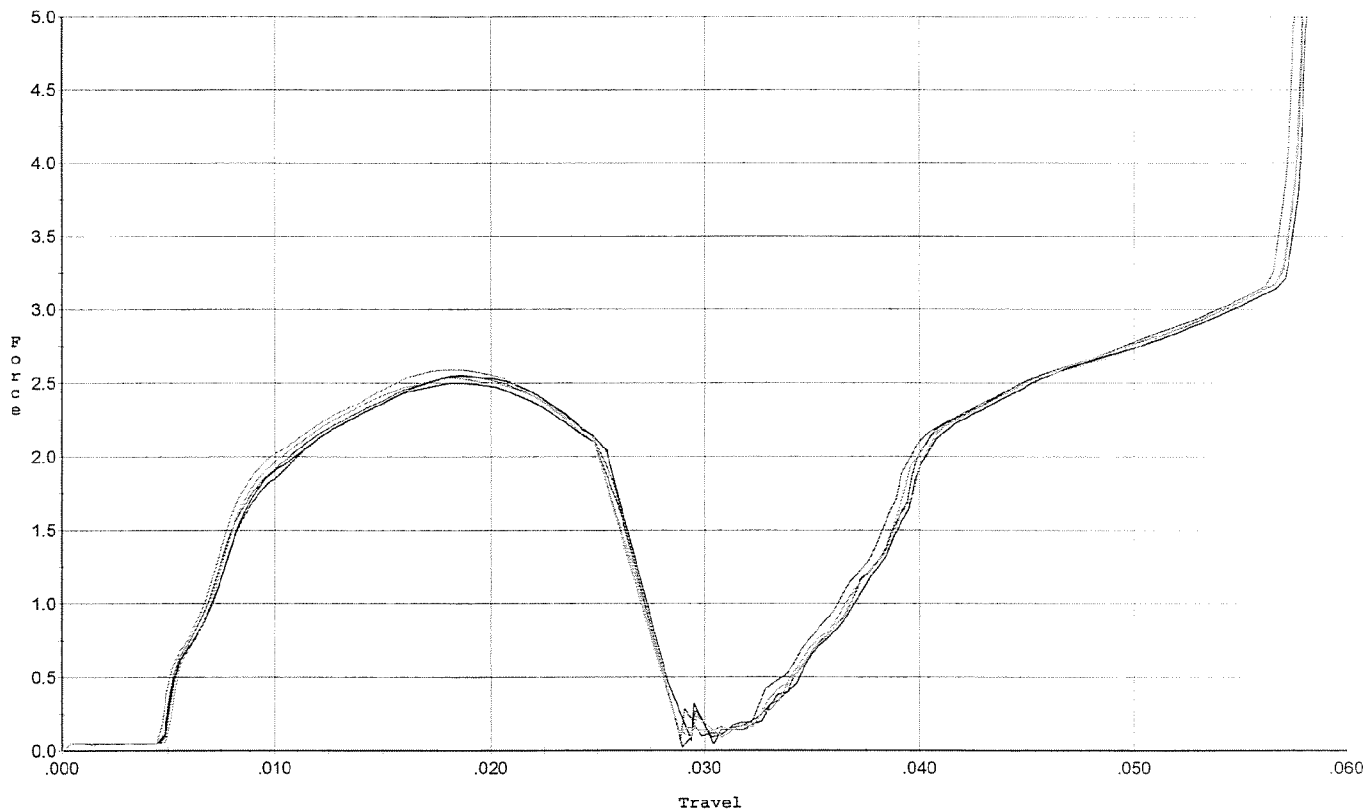
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.073	0.029	0.005	0.032	0.073		Set Trigger
2	4.071	0.028	0.005	0.032	0.072		Set Trigger
3	4.078	0.027	0.005	0.033	0.068		Set Trigger
4	4.059	0.026	0.004	0.033	0.068		Set Trigger
5	4.088	0.026	0.004	0.033	0.067		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



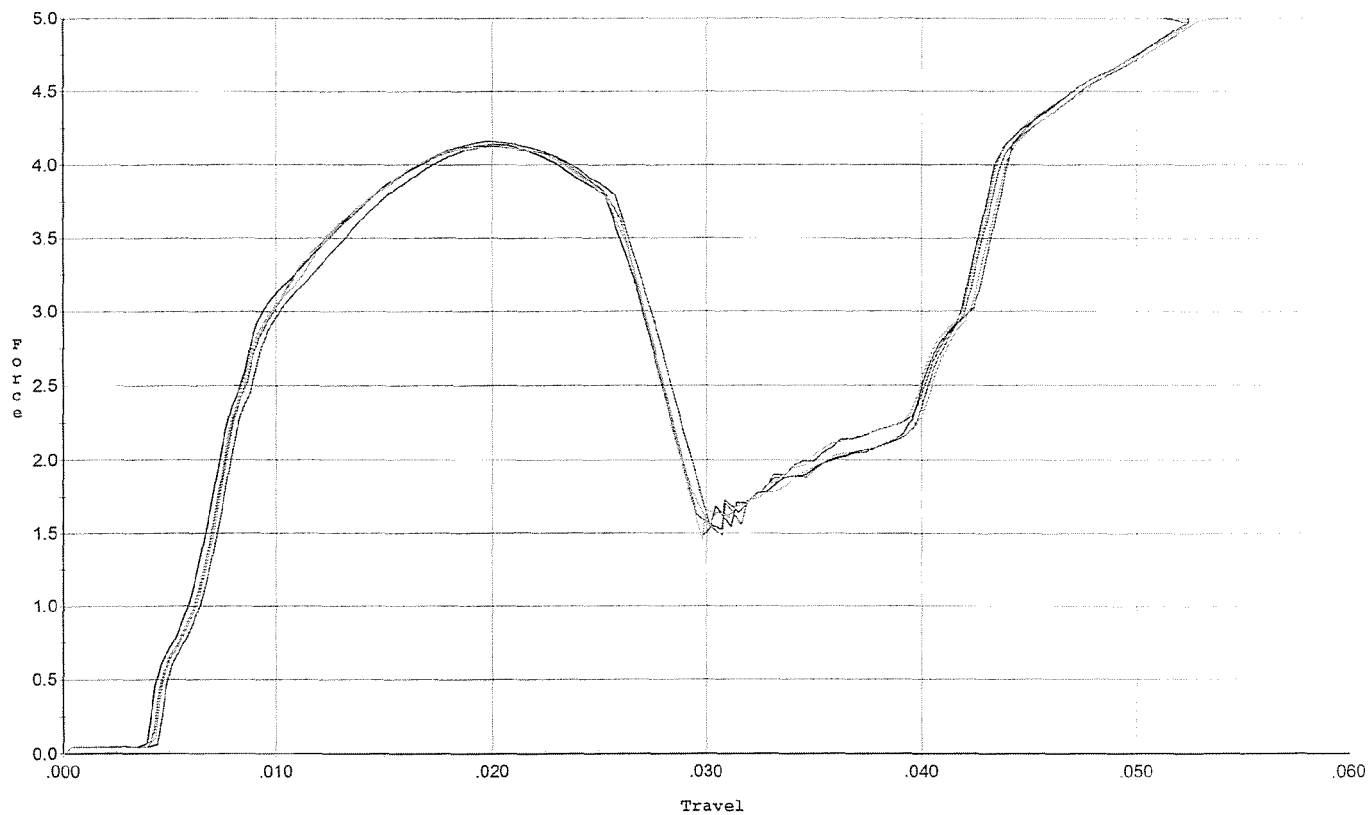
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.026	0.005	0.037	0.041		Set Trigger
2	2.547	0.025	0.005	0.037	0.041		Set Trigger
3	2.558	0.026	0.005	0.037	0.042		Set Trigger
4	2.535	0.026	0.005	0.037	0.042		Set Trigger
5	2.591	0.025	0.005	0.038	0.041		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.028	0.005	0.032	0.071		Set Trigger
2	4.139	0.027	0.004	0.033	0.070		Set Trigger
3	4.159	0.026	0.004	0.033	0.068		Set Trigger
4	4.138	0.026	0.004	0.033	0.069		Set Trigger
5	4.123	0.026	0.004	0.033	0.068		Set Trigger

Avg 4.13