

6869871

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

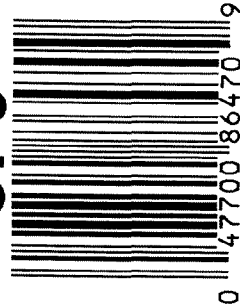
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869871

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6869871

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SPD
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SPD
460	CHECK HEADSPACE	MAGNA FLUX	6-24-09	SPD
470	DIS-ASSEMBLE ACTION		6-24-09	SPD
472	SERIALIZE BOLT HANDLE		6-30-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7/9/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	aud
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	RSM
540	APPLY COATINGS (BARREL ACTION)		7/16	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

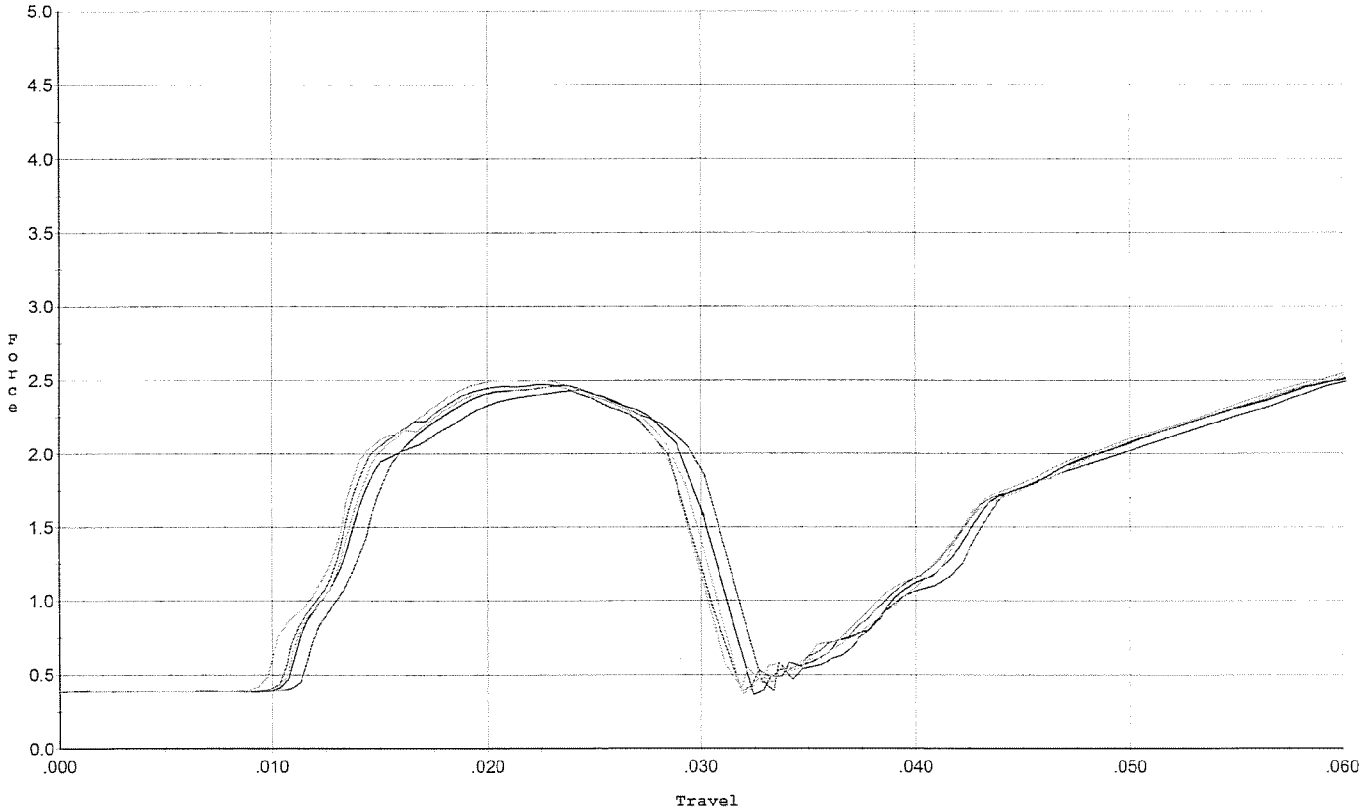
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/25/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/25/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8/25/09	RB
	J) ASSEMBLE STOCK			8-10-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			8/25/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL	8/22/09	RB
			PASS FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/22/09	cms
670	FINAL INSPECTION A) HEADSPACE			8/25/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.52</u> <u>2.50</u> <u>2.52</u> <u>2.55</u>	8/25/09	RB
	C) FUNCTION			8/25/09	RB
690	PACK			8/25/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



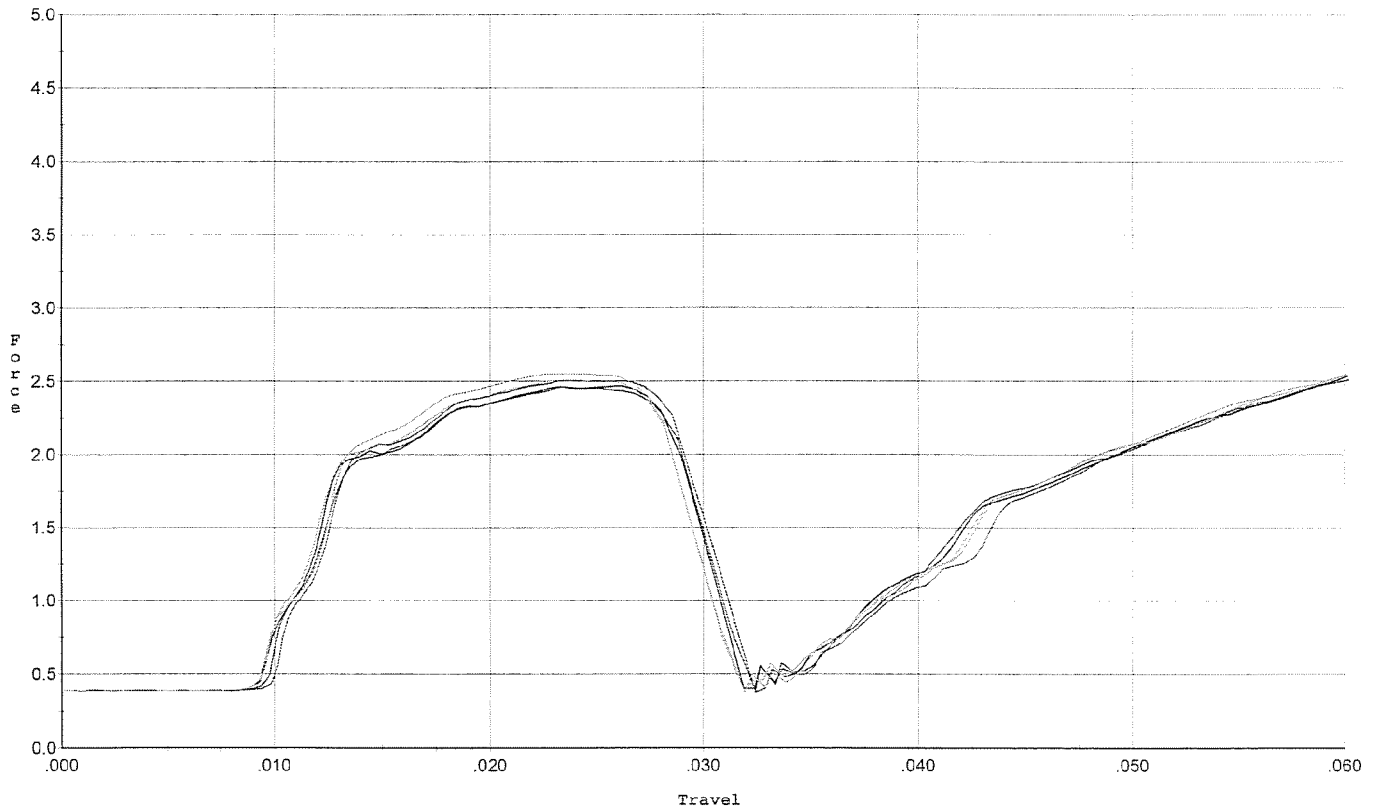
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.030	0.012	0.040	0.042		Set Trigger
2	2.463	0.030	0.011	0.040	0.042		Set Trigger
3	2.470	0.028	0.011	0.040	0.040		Set Trigger
4	2.457	0.029	0.011	0.040	0.041		Set Trigger
5	2.499	0.029	0.010	0.040	0.042		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



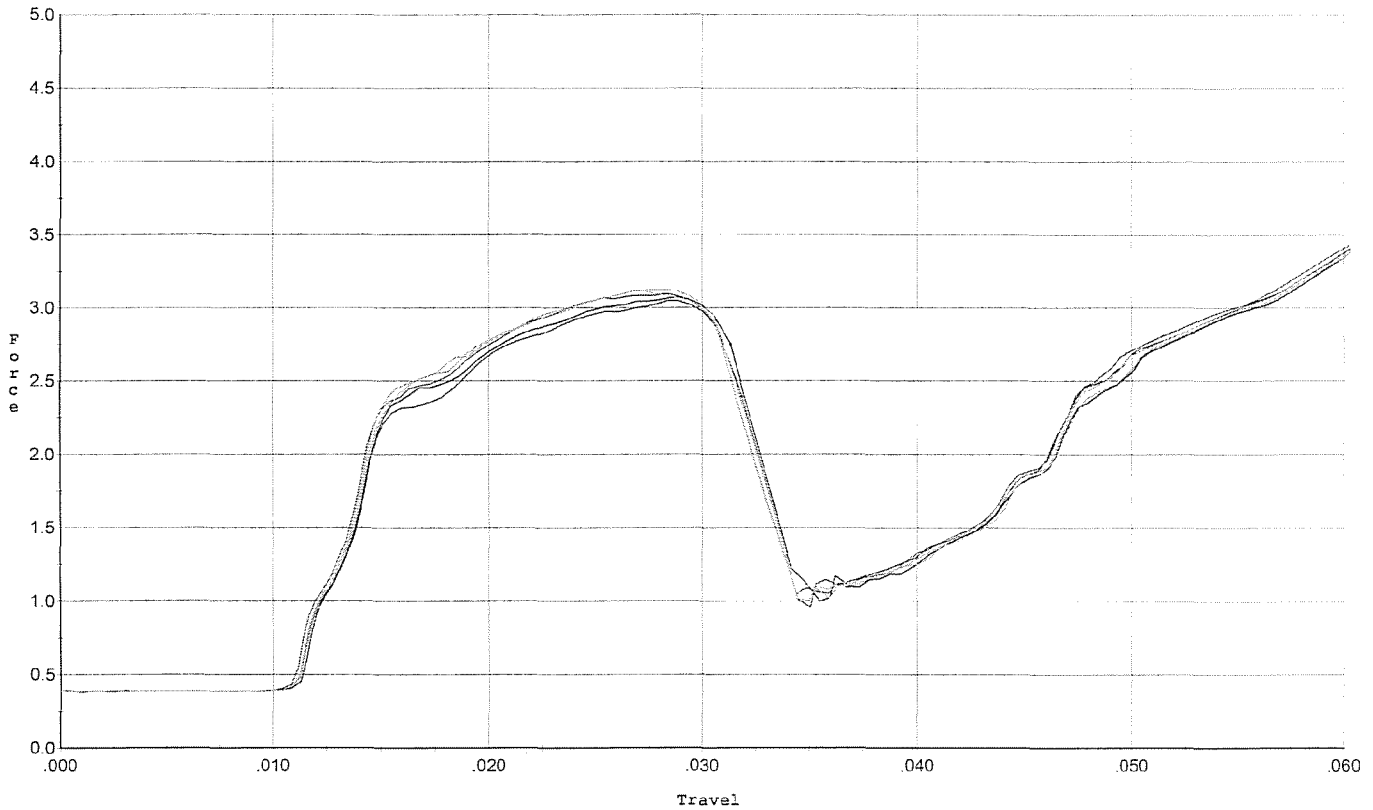
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.029	0.010	0.040	0.043		Set Trigger
2	2.464	0.029	0.010	0.040	0.043		Set Trigger
3	2.504	0.030	0.010	0.040	0.045		Set Trigger
4	2.550	0.028	0.010	0.041	0.043		Set Trigger
5	2.507	0.028	0.010	0.041	0.043		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



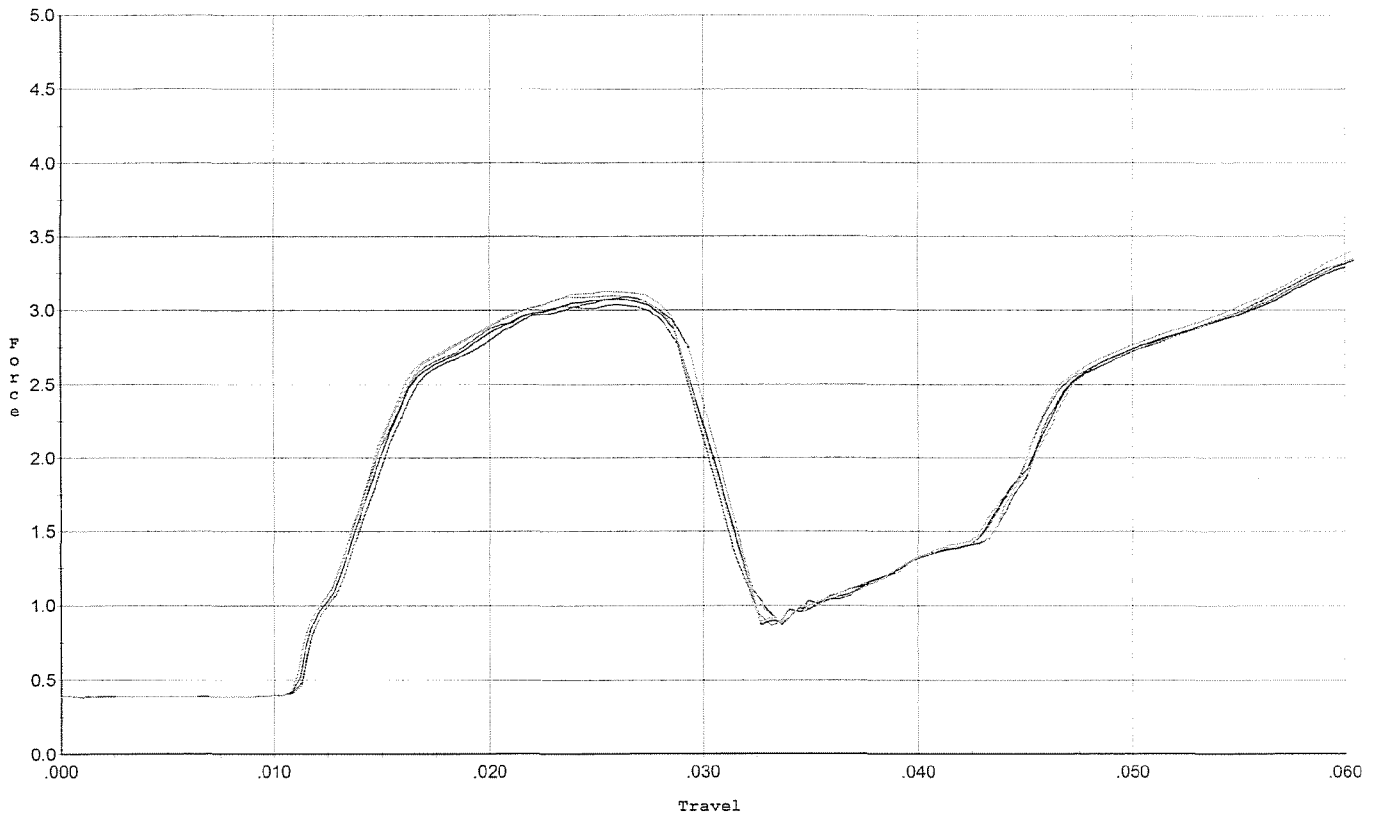
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.049	0.032	0.011	0.039	0.054		Set Trigger
2	3.072	0.031	0.012	0.039	0.054		Set Trigger
3	3.096	0.031	0.011	0.039	0.054		Set Trigger
4	3.114	0.031	0.011	0.039	0.053		Set Trigger
5	3.121	0.032	0.011	0.039	0.057		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



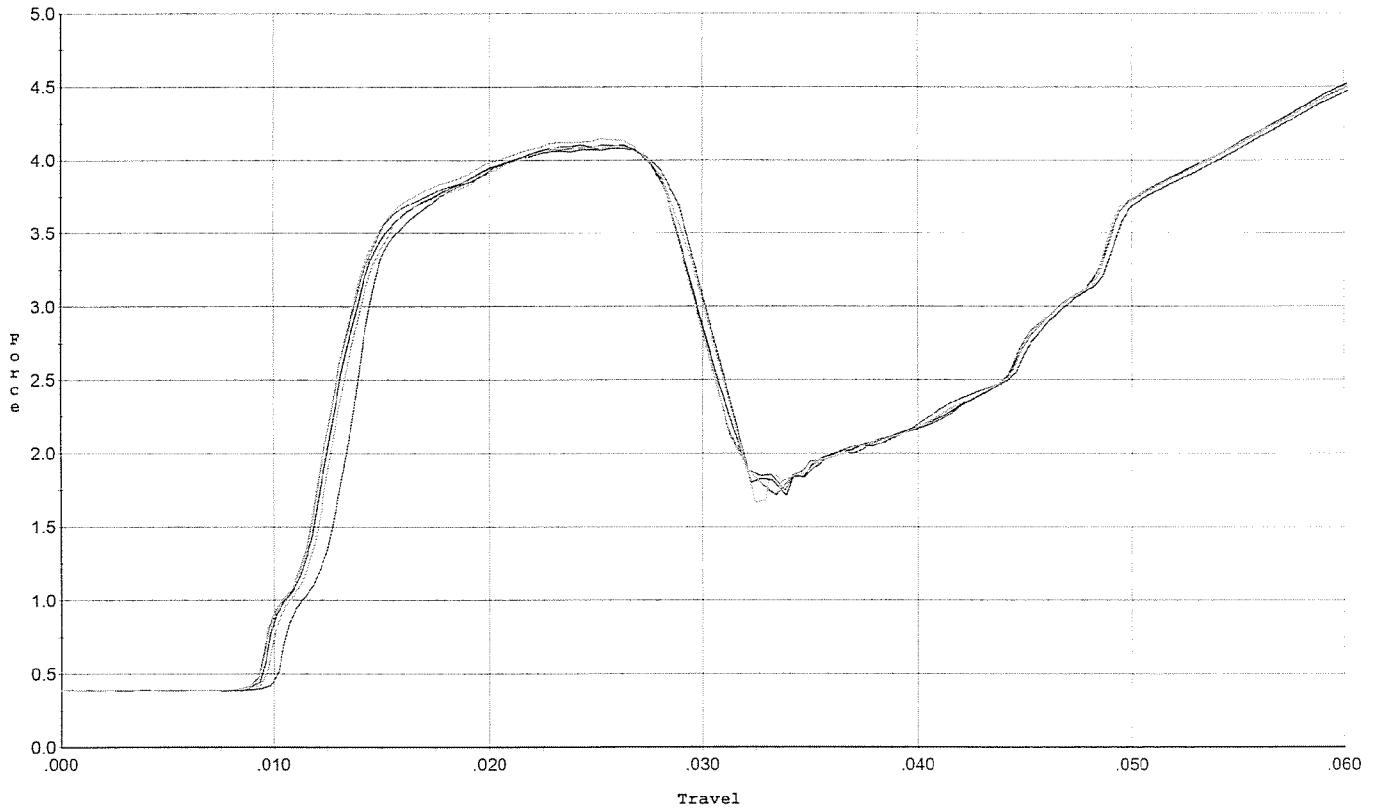
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.029	0.011	0.040	0.049		Set Trigger
2	3.073	0.030	0.011	0.040	0.051		Set Trigger
3	3.037	0.029	0.011	0.040	0.048		Set Trigger
4	3.099	0.029	0.011	0.040	0.048		Set Trigger
5	3.126	0.029	0.011	0.040	0.050		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



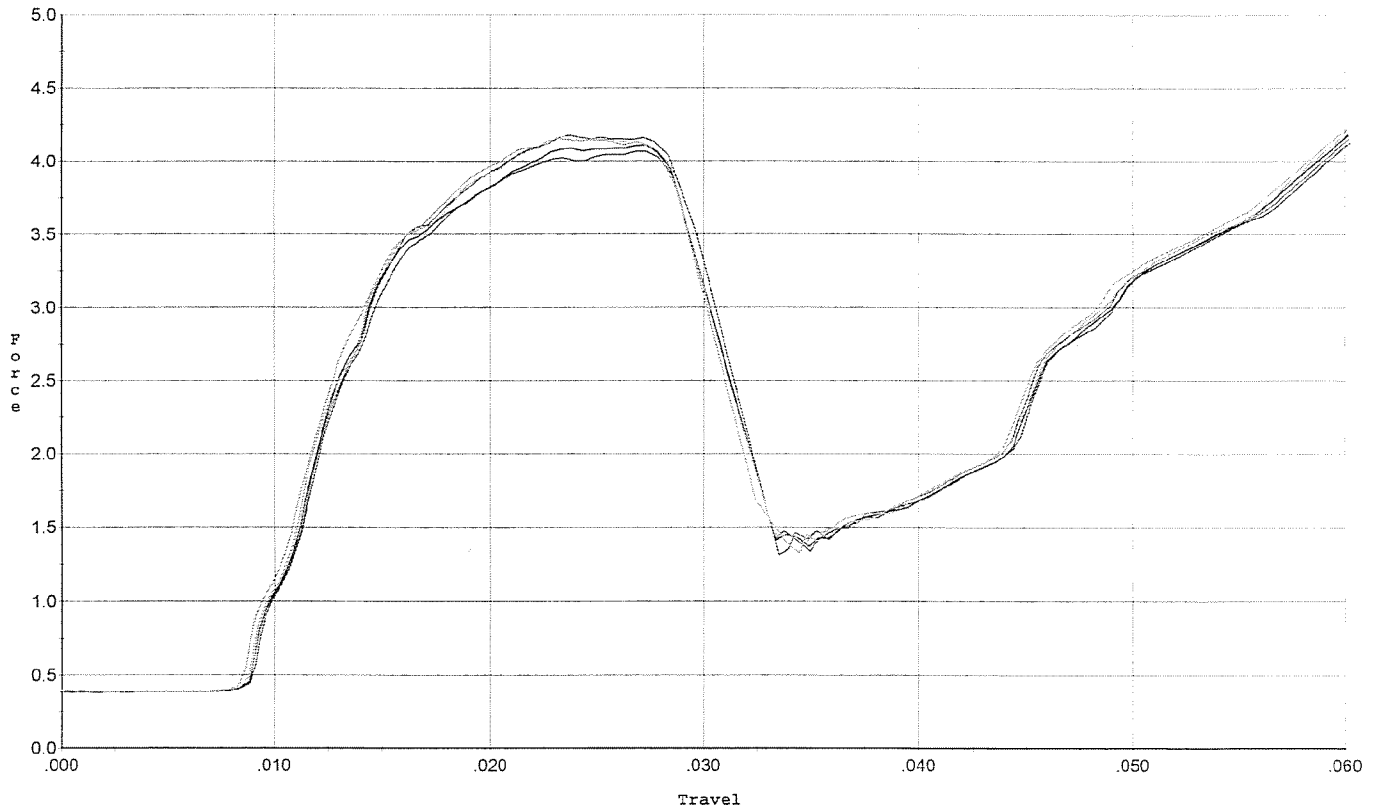
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.029	0.010	0.036	0.065		Set Trigger
2	4.104	0.028	0.010	0.036	0.065		Set Trigger
3	4.089	0.028	0.009	0.036	0.065		Set Trigger
4	4.148	0.028	0.010	0.036	0.066		Set Trigger
5	4.106	0.029	0.010	0.036	0.068		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



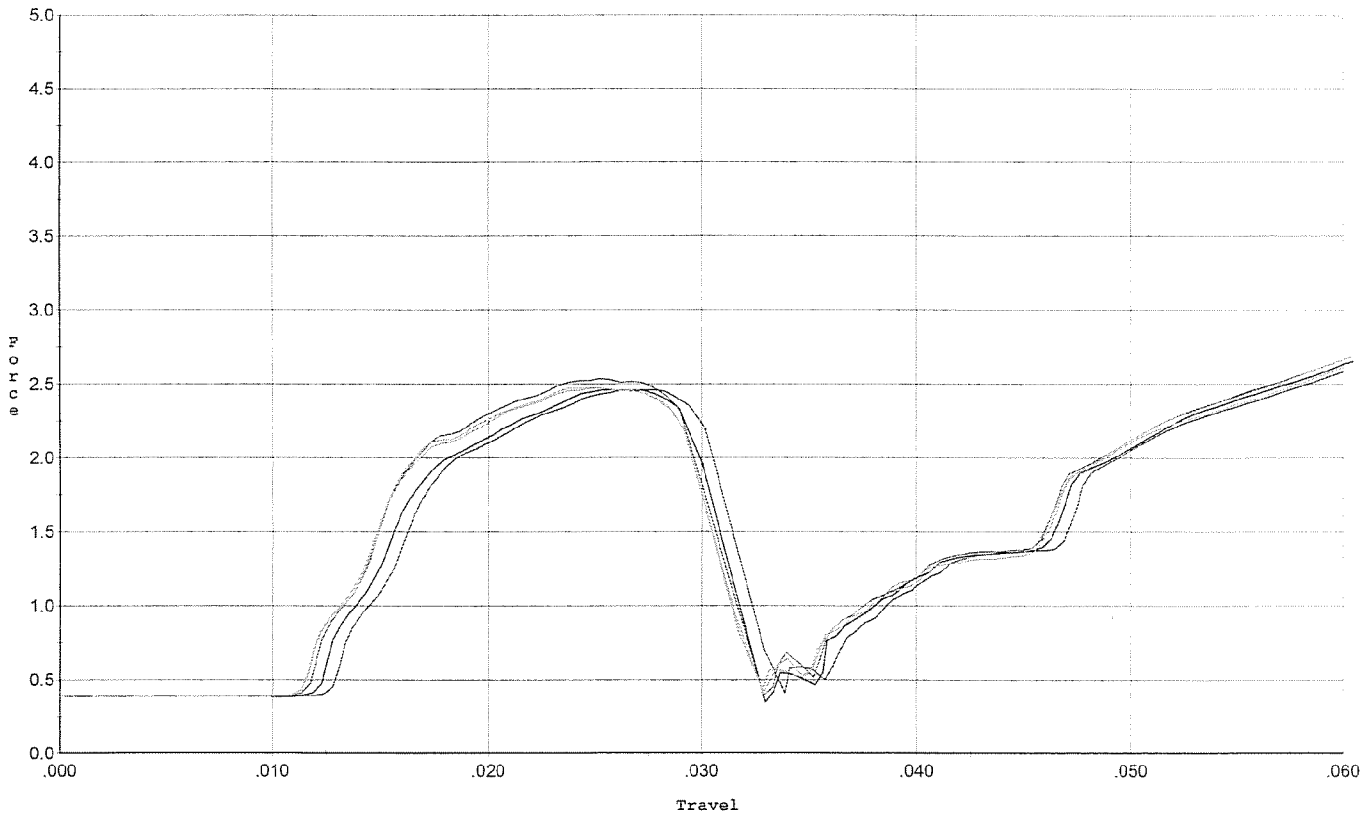
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.068	0.029	0.009	0.038	0.066		Set Trigger
2	4.109	0.029	0.009	0.038	0.066		Set Trigger
3	4.179	0.030	0.009	0.037	0.070		Set Trigger
4	4.170	0.028	0.009	0.038	0.067		Set Trigger
5	4.153	0.029	0.009	0.037	0.068		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



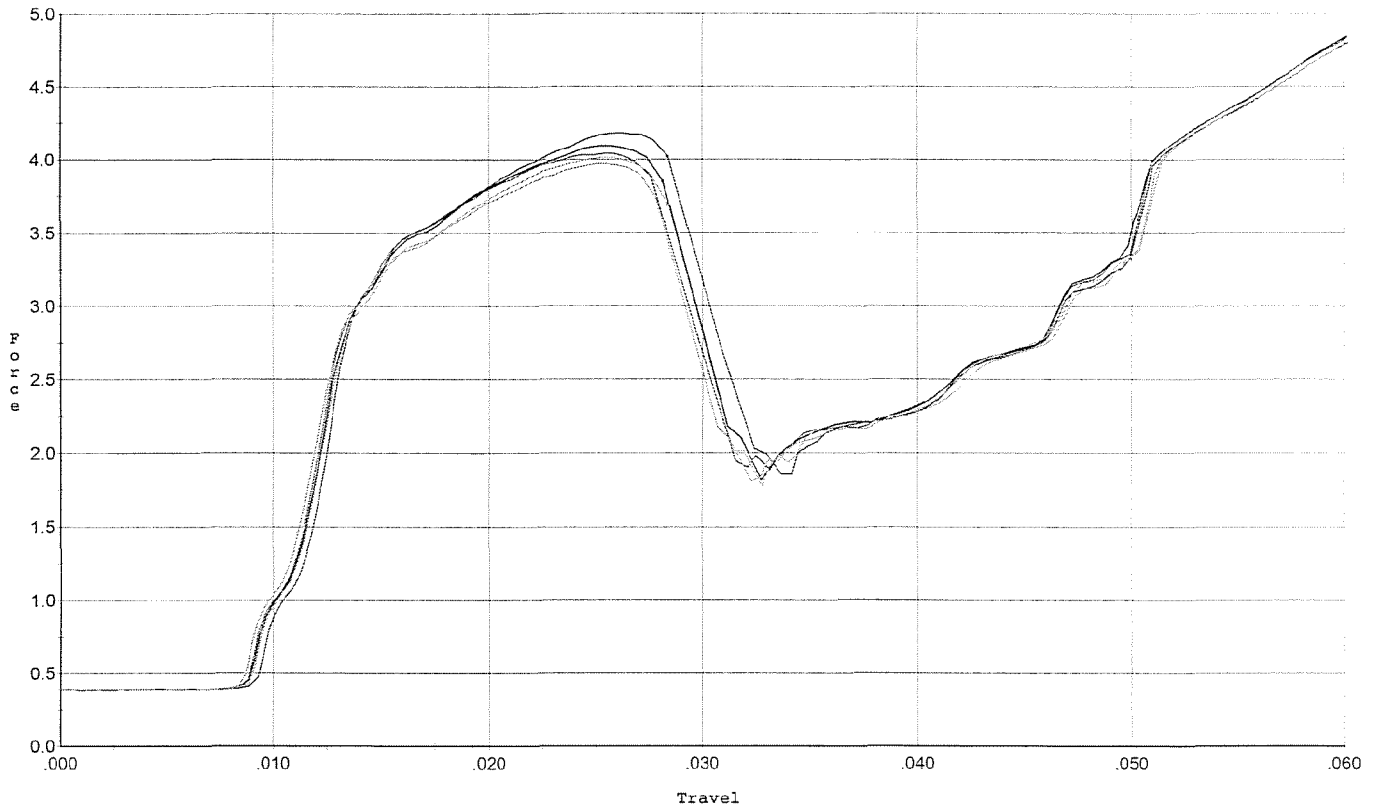
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.030	0.013	0.042	0.039		Set Trigger
2	2.463	0.030	0.012	0.042	0.040		Set Trigger
3	2.536	0.029	0.012	0.042	0.040		Set Trigger
4	2.472	0.029	0.012	0.042	0.040		Set Trigger
5	2.477	0.029	0.012	0.042	0.040		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.028	0.009	0.036	0.066		Set Trigger
2	4.099	0.028	0.009	0.037	0.064		Set Trigger
3	4.047	0.028	0.009	0.037	0.063		Set Trigger
4	4.017	0.028	0.009	0.037	0.064		Set Trigger
5	3.972	0.028	0.009	0.038	0.062		Set Trigger

Aug 4.06