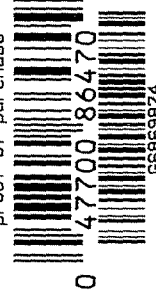


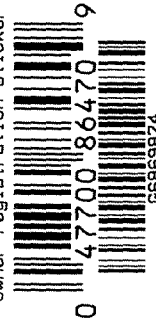
66869874

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

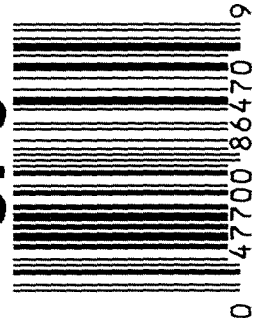
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6869874**

**UPC**



GUN SERIAL #

G 686 9874

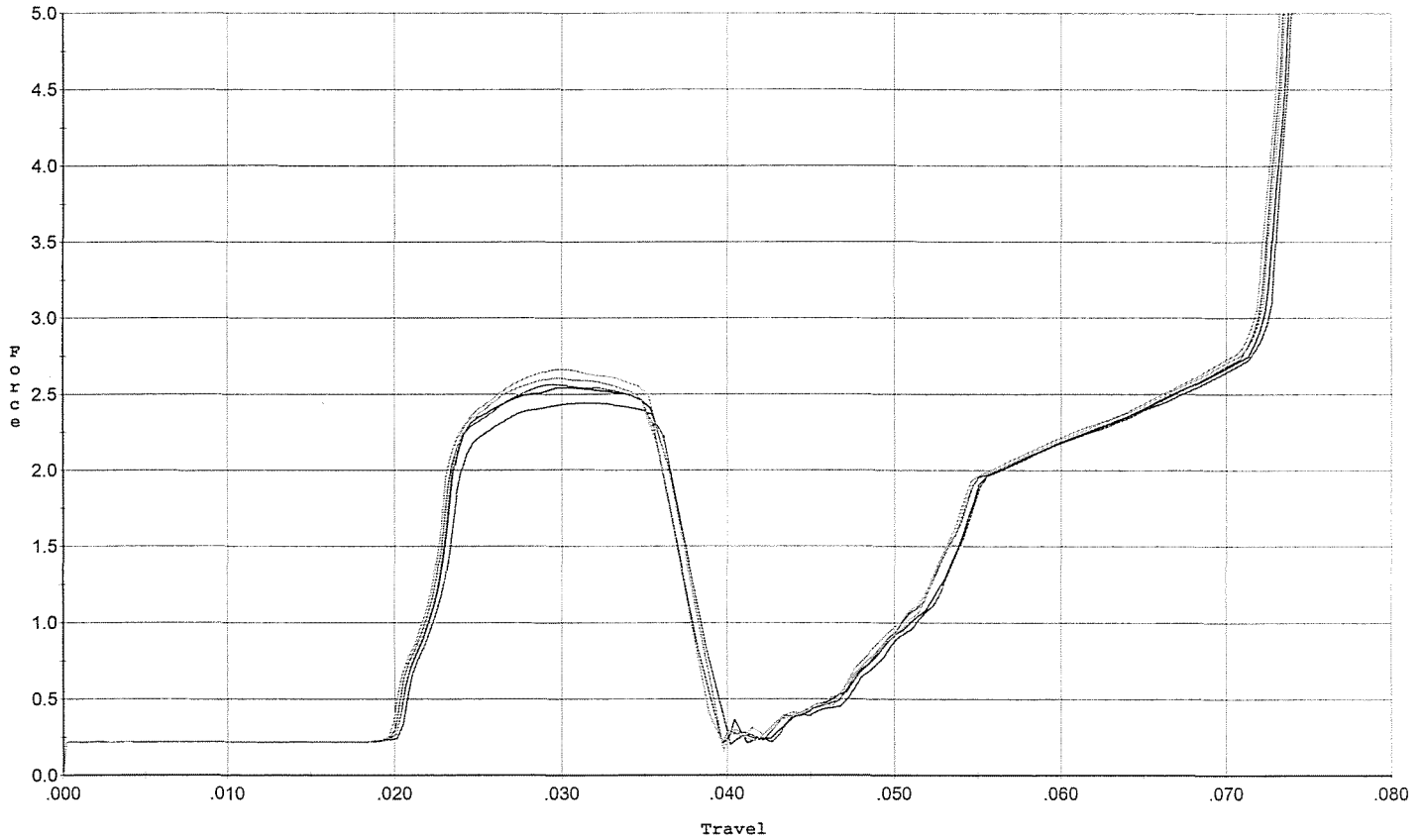
| OP #            | OPERATION NAME                                                 | READINGS              | DATE    | INITIAL |
|-----------------|----------------------------------------------------------------|-----------------------|---------|---------|
| 420             | ASSEMBLE ACTION                                                |                       | 8-14-09 | SP      |
| 430             | ASSEMBLE TO STOCK                                              |                       | 8-15-09 | SP      |
| 440             | PROOF                                                          |                       | 8-14-09 | SP      |
| 460             | CHECK HEADSPACE                                                | MAGNA - FLUX          | 8-14-09 | SP      |
| 470             | DIS-ASSEMBLE ACTION                                            |                       | 8-14-09 | SP      |
| 472             | SERIALIZE BOLT HANDLE                                          |                       | 8-25-09 | RJL     |
| 480             | MAGNAFLUX BBL ACTION                                           | OPERATOR              | 8-19-09 | (D)     |
| 490             | MAGNAFLUX BOLT                                                 |                       |         |         |
| 500             | ROLLMARK CALIBER                                               |                       | 8/19/09 | DMO     |
| 510             | DRILL AND TAP<br>SIGHT HOLES                                   |                       | 8-17-09 | SP      |
| 520             | GOFF BLAST BBL / REC                                           |                       | 8/21/09 | gnt     |
| 540             | APPLY COATINGS<br>(BARREL ACTION)                              |                       | 8/24    | —       |
| 545             | (BOLT)                                                         |                       |         |         |
| 560             | RE-ASSEMBLE ACTION                                             |                       |         |         |
|                 | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                       | 8-25-09 | SP      |
|                 | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                       | 8-25-09 | SP      |
|                 | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         | INSPECT FOR LIVE AMMO | 8-25-09 | SP      |
|                 | D) OIL FIRING PIN ASSEMBLY                                     |                       | 8-27-09 | RJL     |
|                 | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS   |         |         |
| F004 REV 5/2006 |                                                                |                       |         |         |

|              |                                                                       |                                           |                |             |             |             |             |         |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|----------------|-------------|-------------|-------------|-------------|---------|----|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>29</u>      | <u>29</u>   | <u>29</u>   | 8/28/09     | RB          |         |    |
| CONT.        |                                                                       |                                           |                |             |             |             |             |         |    |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>69</u>      | <u>69</u>   | <u>69</u>   | 8/28/09     | RB          |         |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                |             |             |             |             |         |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.023</u>    | <u>.024</u> | <u>.023</u> | 8/28/09     | RB          |         |    |
|              | J) ASSEMBLE STOCK                                                     |                                           |                |             |             | 8/27/09     | RTZ         |         |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                |             |             | 8/28/09     | RB          |         |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                |             |             |             |             |         |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                |             |             |             |             |         |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                |             |             |             |             |         |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | <u>PASS</u>    | FAIL        |             | 8-27-09     | R.P.D.      |         |    |
|              |                                                                       |                                           | <u>PASS</u>    | FAIL        |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           | CORRECTION N/A |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           |                |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           |                |             |             |             |             |         |    |
|              | MALFUNCTION                                                           |                                           |                |             |             |             |             |         |    |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |                |             |             | 8-27-09     | RP          |         |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                |             |             | 8/28/09     | RB          |         |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.56</u>    | <u>2.51</u> | <u>2.40</u> | <u>2.69</u> | <u>2.51</u> | 8/28/09 | RB |
|              | C) FUNCTION                                                           |                                           |                |             |             |             | 8/28/09     | RB      |    |
| 690          | PACK                                                                  |                                           |                |             |             |             | 8-31-09     | TL      |    |

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



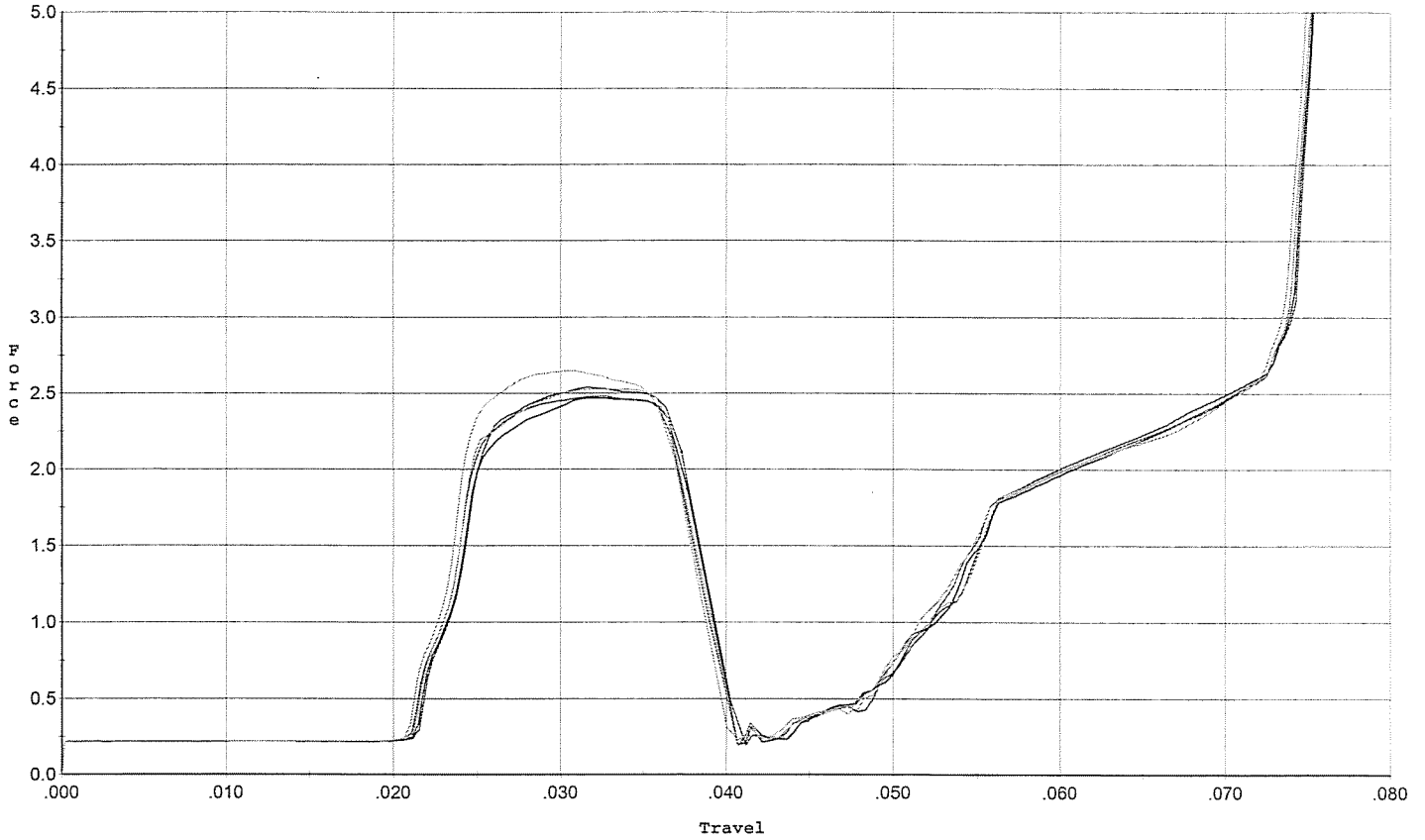
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.443      | 0.036             | 0.020           | 0.043      | 0.038             |           | Set Trigger |
| 2 | 2.542      | 0.036             | 0.020           | 0.043      | 0.040             |           | Set Trigger |
| 3 | 2.563      | 0.036             | 0.020           | 0.043      | 0.039             |           | Set Trigger |
| 4 | 2.661      | 0.037             | 0.020           | 0.043      | 0.041             |           | Set Trigger |
| 5 | 2.605      | 0.036             | 0.020           | 0.043      | 0.039             |           | Set Trigger |

Aug 2.56

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



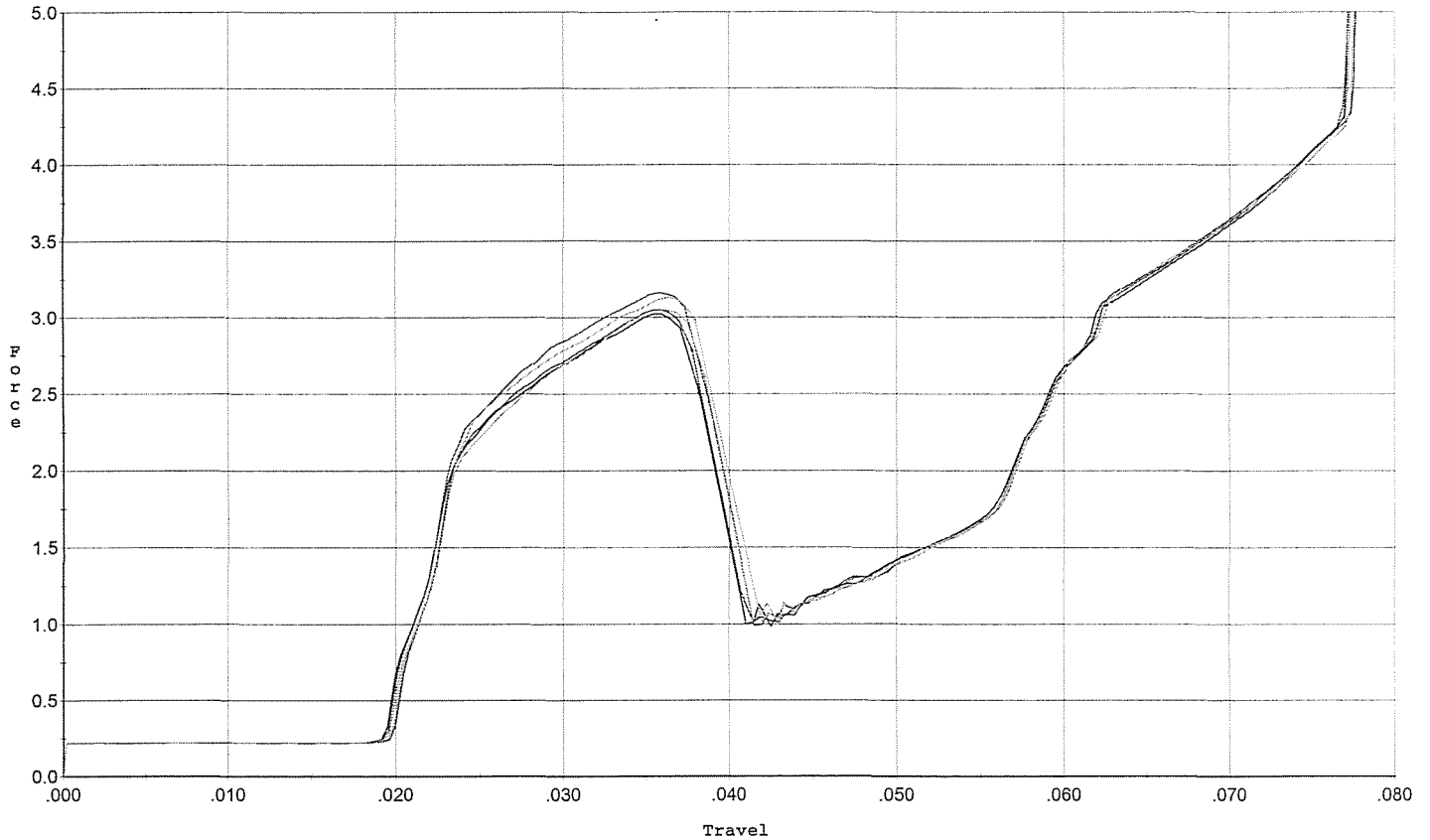
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.539      | 0.037             | 0.022           | 0.044      | 0.039             |           | Set Trigger |
| 2 | 2.469      | 0.038             | 0.021           | 0.044      | 0.038             |           | Set Trigger |
| 3 | 2.481      | 0.037             | 0.021           | 0.044      | 0.038             |           | Set Trigger |
| 4 | 2.651      | 0.037             | 0.021           | 0.044      | 0.040             |           | Set Trigger |
| 5 | 2.530      | 0.038             | 0.021           | 0.044      | 0.040             |           | Set Trigger |

Avg 2.53

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



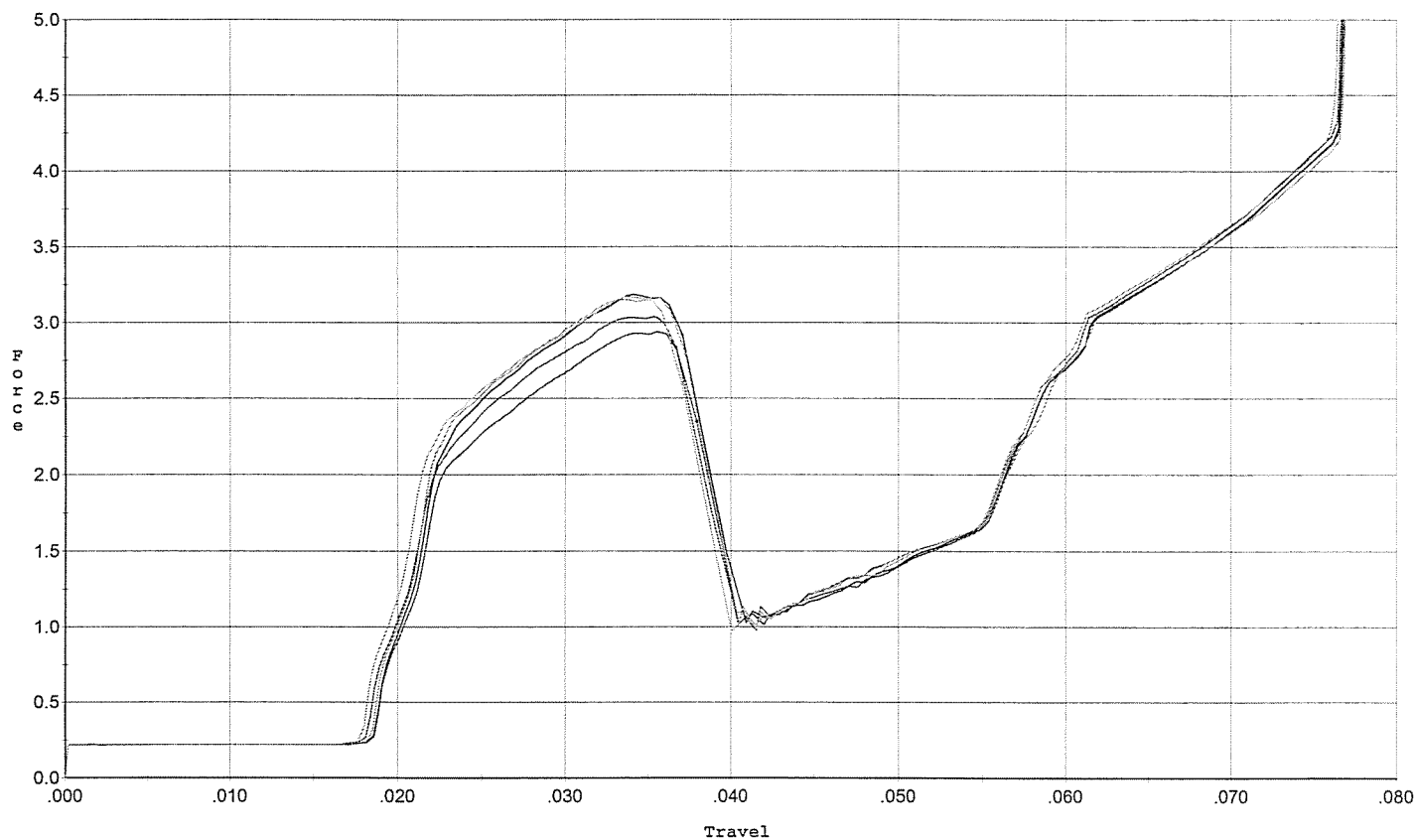
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.052      | 0.038             | 0.020           | 0.044      | 0.048             |           | Set Trigger |
| 2 | 3.023      | 0.038             | 0.020           | 0.043      | 0.049             |           | Set Trigger |
| 3 | 3.160      | 0.039             | 0.020           | 0.043      | 0.052             |           | Set Trigger |
| 4 | 3.128      | 0.038             | 0.020           | 0.043      | 0.050             |           | Set Trigger |
| 5 | 3.050      | 0.039             | 0.020           | 0.043      | 0.050             |           | Set Trigger |

Avg 3.08

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.939      | 0.038             | 0.019           | 0.043      | 0.049             |           | Set Trigger |
| 2 | 3.186      | 0.037             | 0.019           | 0.043      | 0.051             |           | Set Trigger |
| 3 | 3.039      | 0.037             | 0.018           | 0.044      | 0.049             |           | Set Trigger |
| 4 | 3.151      | 0.037             | 0.018           | 0.043      | 0.052             |           | Set Trigger |
| 5 | 3.172      | 0.037             | 0.019           | 0.043      | 0.052             |           | Set Trigger |

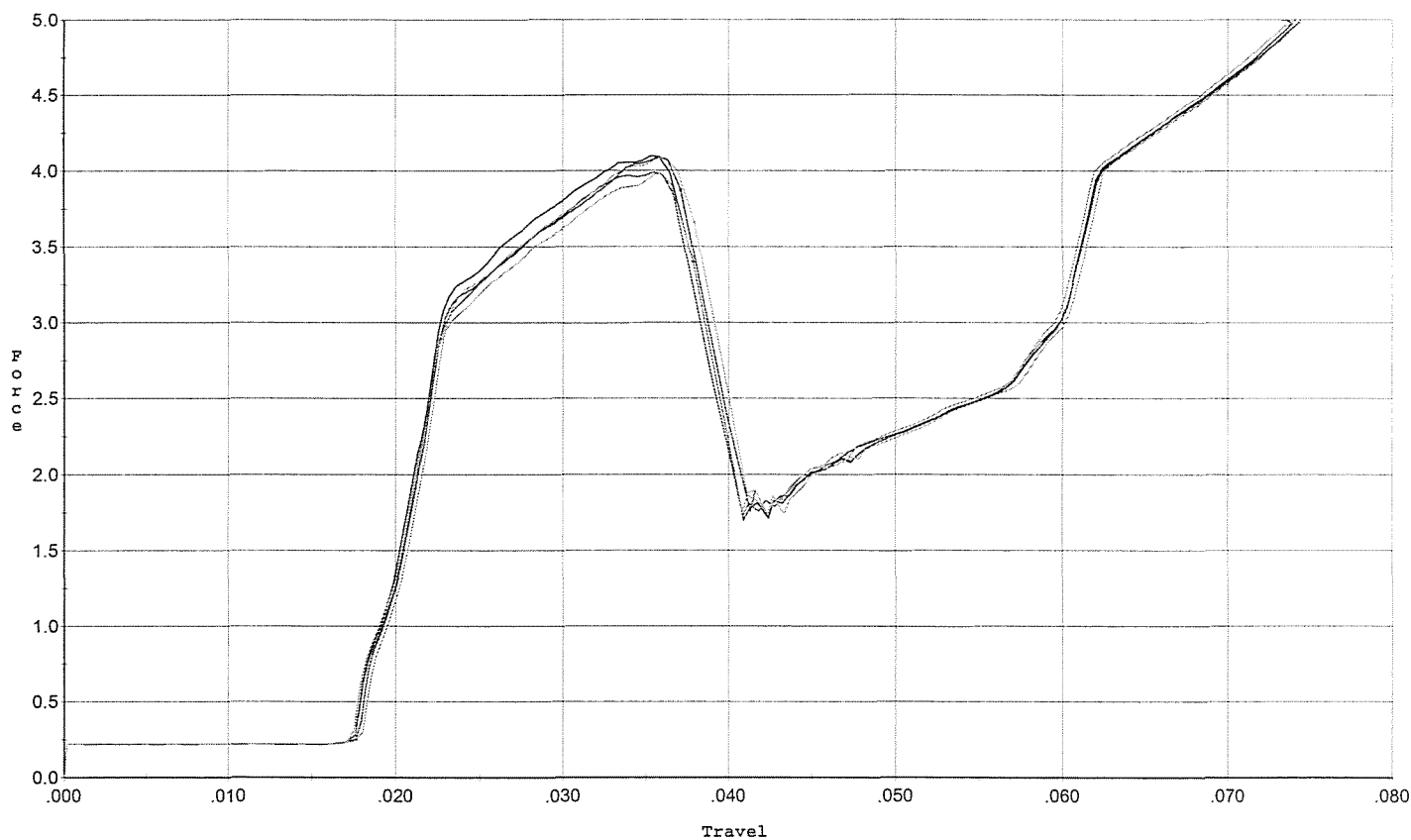
Avg 3.09



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



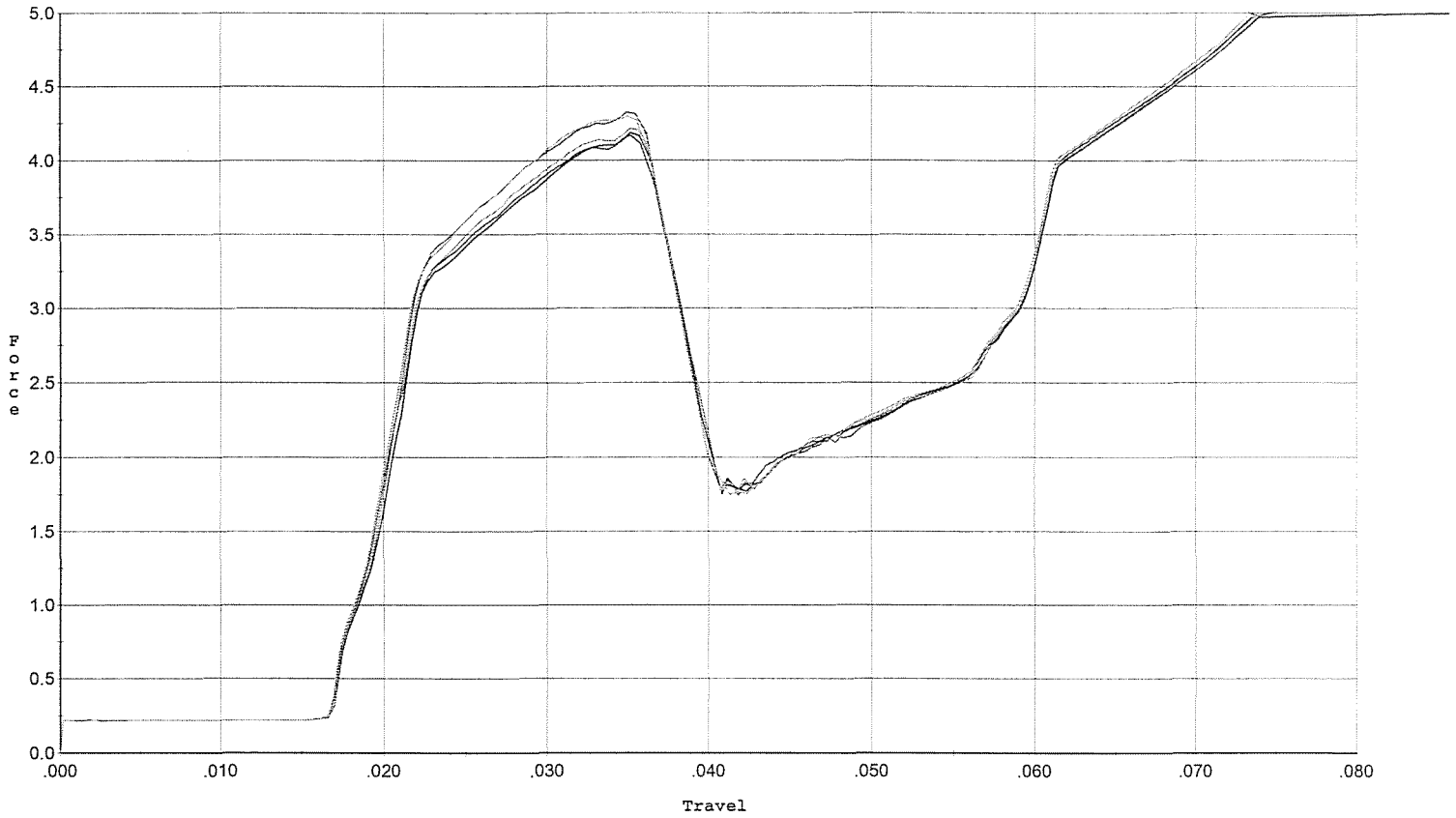
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.093      | 0.037             | 0.018           | 0.037      | 0.066             |           | Set Trigger |
| 2 | 4.096      | 0.038             | 0.018           | 0.036      | 0.068             |           | Set Trigger |
| 3 | 3.991      | 0.037             | 0.018           | 0.039      | 0.064             |           | Set Trigger |
| 4 | 4.085      | 0.038             | 0.018           | 0.036      | 0.068             |           | Set Trigger |
| 5 | 3.982      | 0.038             | 0.018           | 0.037      | 0.066             |           | Set Trigger |

Avg 4.04

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



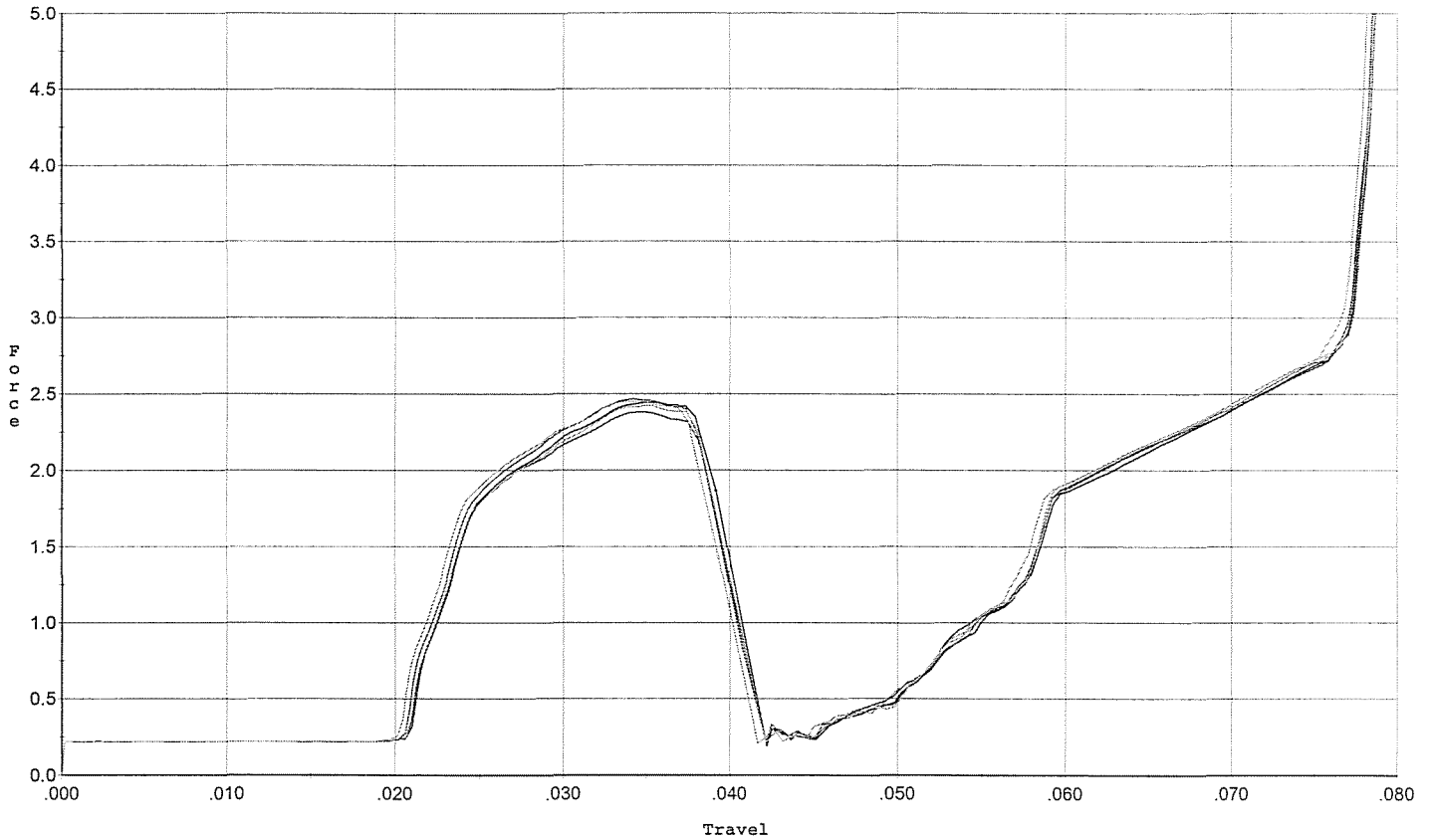
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.169      | 0.037             | 0.017           | 0.037      | 0.068             |           | Set Trigger |
| 2 | 4.186      | 0.036             | 0.017           | 0.036      | 0.067             |           | Set Trigger |
| 3 | 4.325      | 0.036             | 0.017           | 0.036      | 0.069             |           | Set Trigger |
| 4 | 4.299      | 0.036             | 0.017           | 0.036      | 0.070             |           | Set Trigger |
| 5 | 4.212      | 0.036             | 0.017           | 0.036      | 0.068             |           | Set Trigger |

Avg 4.23

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



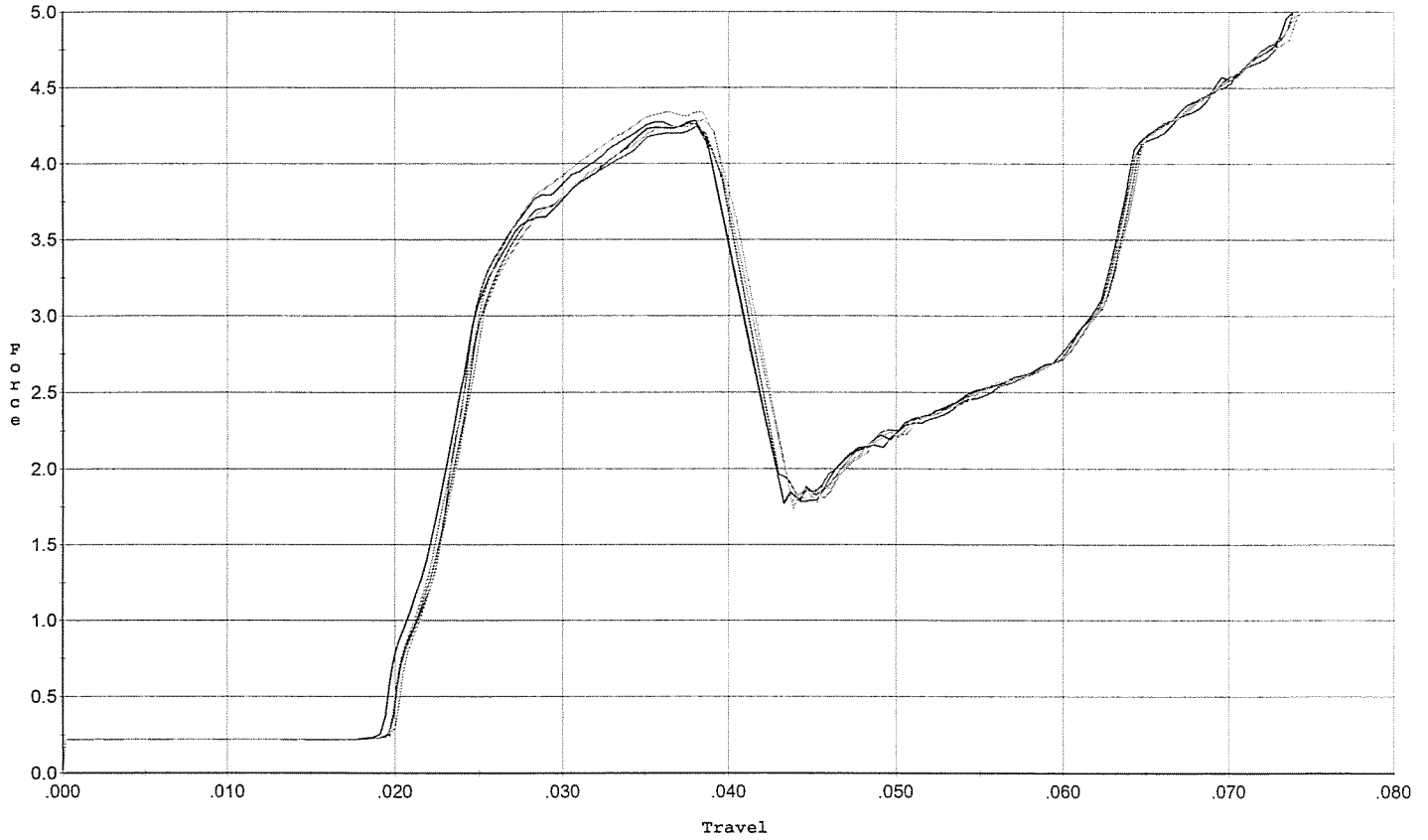
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.381      | 0.038             | 0.021           | 0.046      | 0.039             |           | Set Trigger |
| 2 | 2.446      | 0.039             | 0.021           | 0.046      | 0.041             |           | Set Trigger |
| 3 | 2.467      | 0.038             | 0.021           | 0.046      | 0.040             |           | Set Trigger |
| 4 | 2.423      | 0.040             | 0.021           | 0.046      | 0.041             |           | Set Trigger |
| 5 | 2.451      | 0.039             | 0.020           | 0.046      | 0.042             |           | Set Trigger |

Avg 2.43

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/20/09

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.276      | 0.039             | 0.020           | 0.034      | 0.069             |           | Set Trigger |
| 2 | 4.283      | 0.039             | 0.019           | 0.034      | 0.070             |           | Set Trigger |
| 3 | 4.243      | 0.040             | 0.020           | 0.033      | 0.071             |           | Set Trigger |
| 4 | 4.290      | 0.040             | 0.020           | 0.033      | 0.073             |           | Set Trigger |
| 5 | 4.341      | 0.039             | 0.020           | 0.033      | 0.072             |           | Set Trigger |

Avg 4.28