

66869876

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

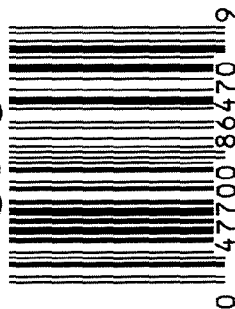
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869876

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6869876

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNAFLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-24-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/9/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	DW
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	REM
540	APPLY COATINGS (BARREL ACTION)		7/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

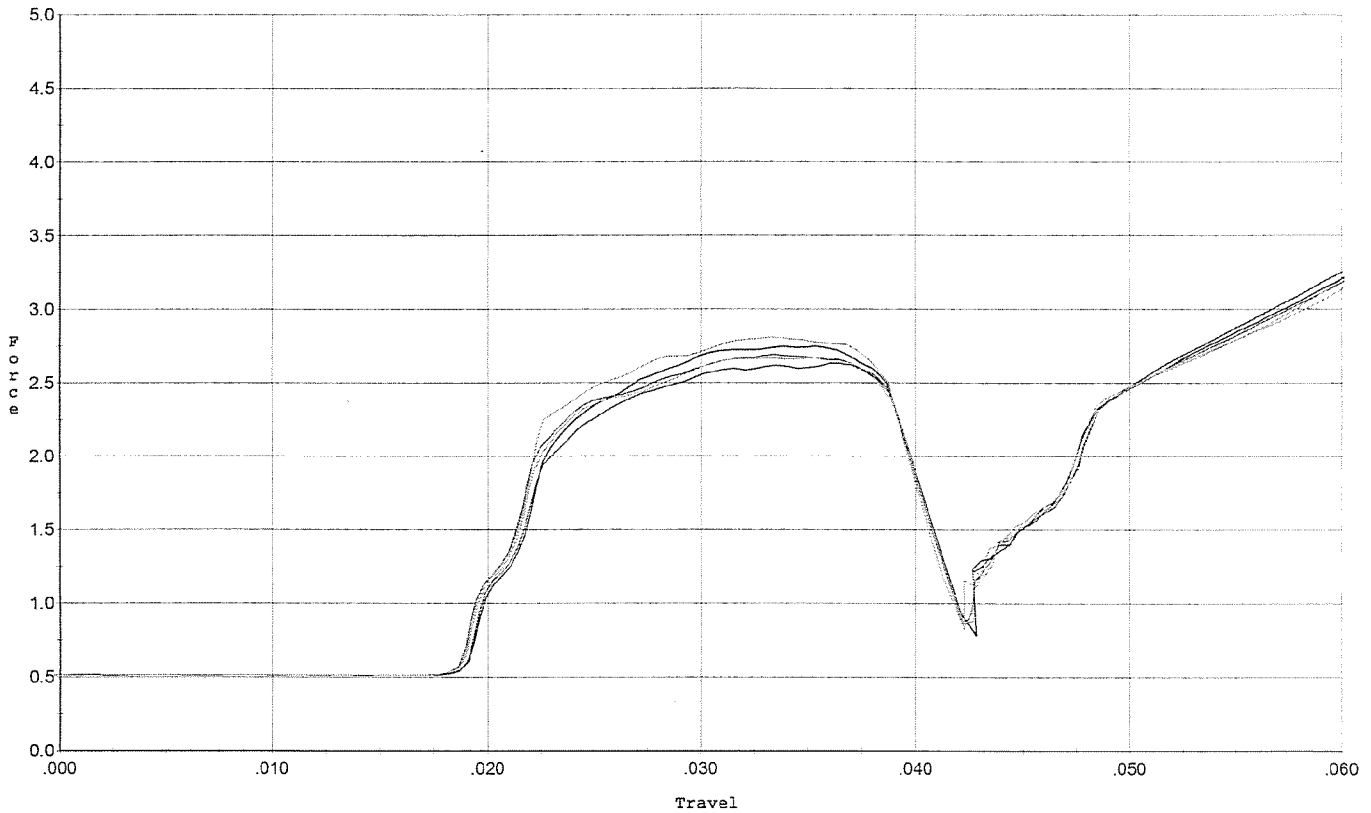
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>2°</u>	<u>2°</u>	8/25/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>5°</u>	8/25/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	8/25/09	RB		
	J) ASSEMBLE STOCK					8/25/09	RB		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8/25/09	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8/22/09	cms		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u>	<u>2.57</u>	<u>2.54</u>	<u>2.59</u>	<u>2.54</u>	8/25/09	RB
	C) FUNCTION					8/25/09	RB		
690	PACK					8/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



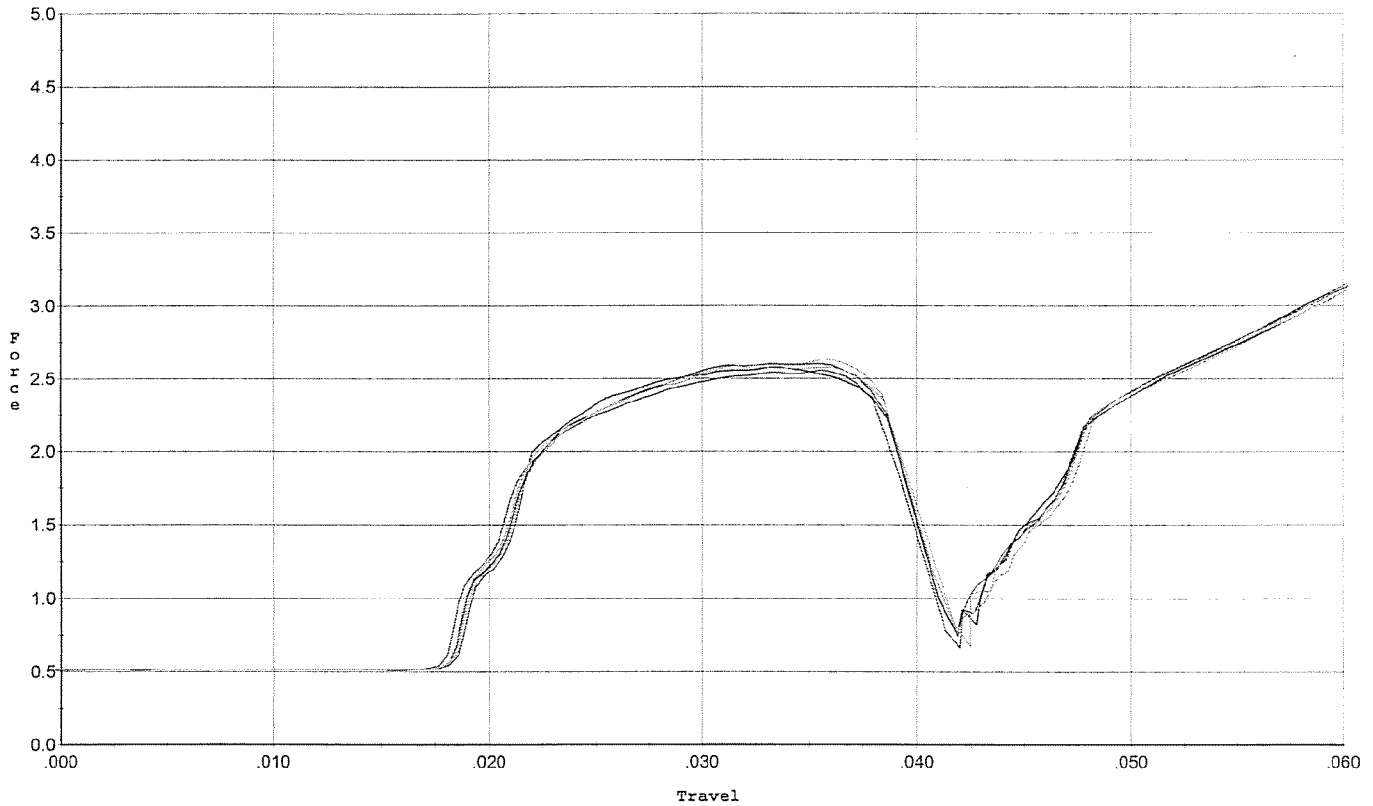
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.632	0.039	0.019	0.026	0.054		Set Trigger
2	2.749	0.039	0.019	0.026	0.056		Set Trigger
3	2.691	0.039	0.019	0.026	0.056		Set Trigger
4	2.670	0.039	0.019	0.026	0.056		Set Trigger
5	2.809	0.039	0.019	0.026	0.057		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



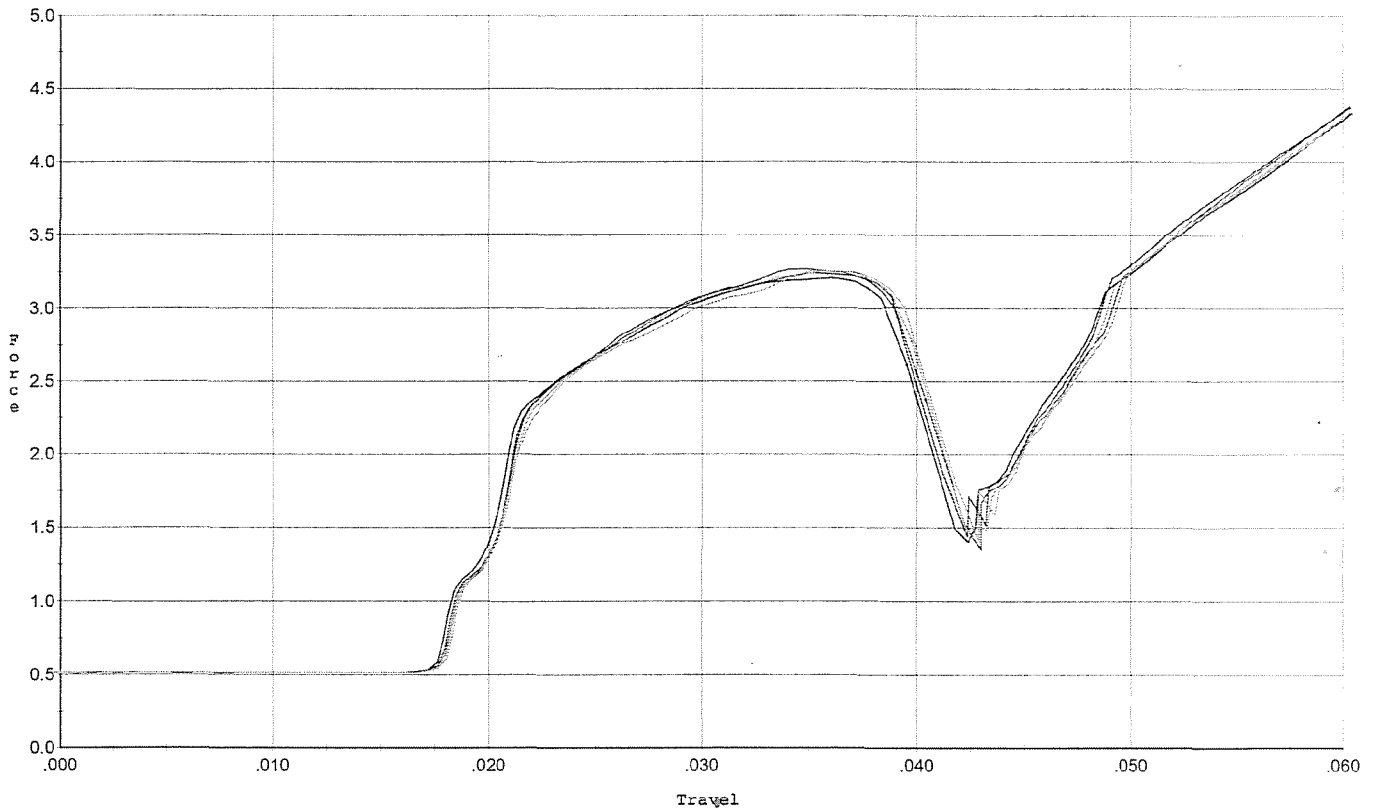
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.039	0.019	0.026	0.054		Set Trigger
2	2.576	0.039	0.018	0.026	0.054		Set Trigger
3	2.557	0.039	0.018	0.026	0.055		Set Trigger
4	2.585	0.038	0.019	0.026	0.054		Set Trigger
5	2.632	0.038	0.018	0.026	0.054		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



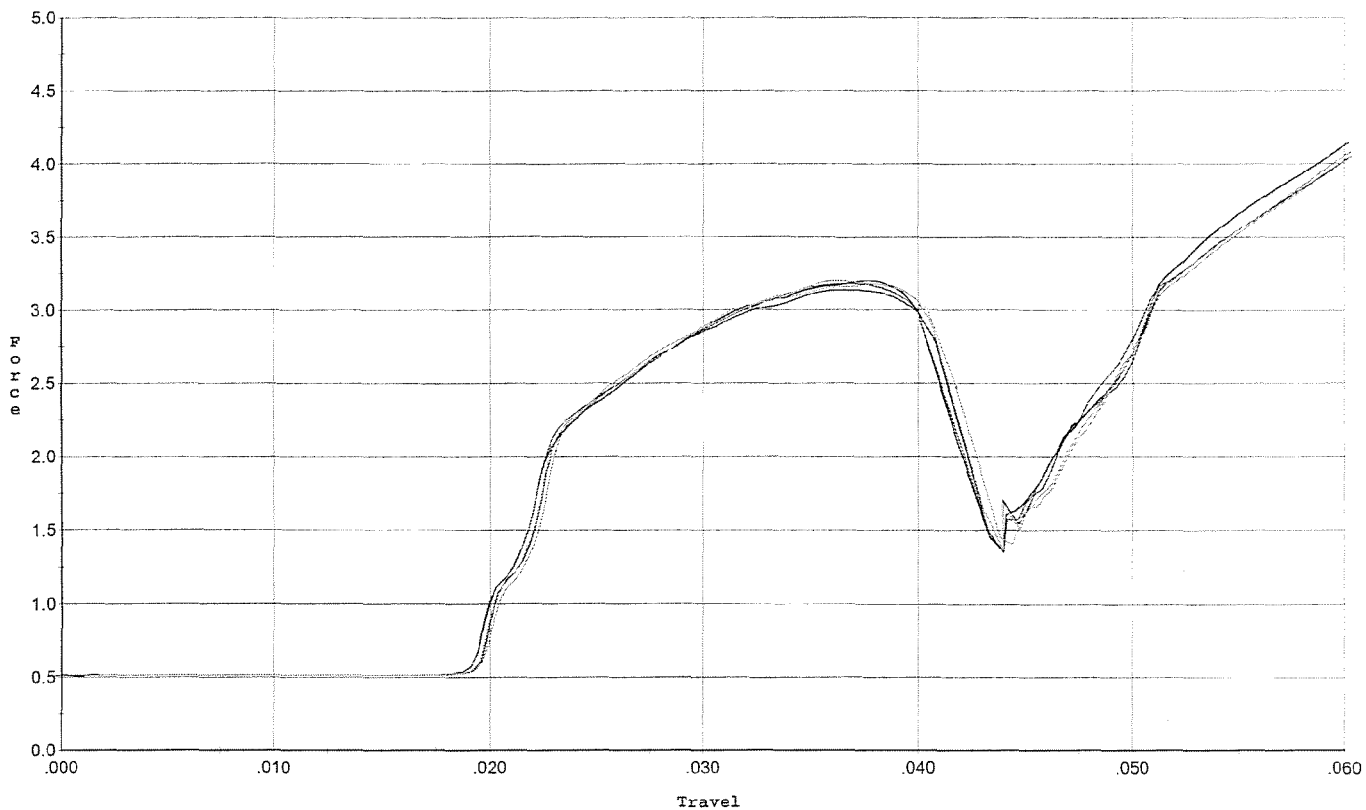
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.241	0.039	0.018	0.024	0.066		Set Trigger
2	3.206	0.040	0.018	0.024	0.066		Set Trigger
3	3.266	0.040	0.018	0.024	0.068		Set Trigger
4	3.255	0.040	0.018	0.024	0.067		Set Trigger
5	3.257	0.039	0.018	0.024	0.066		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



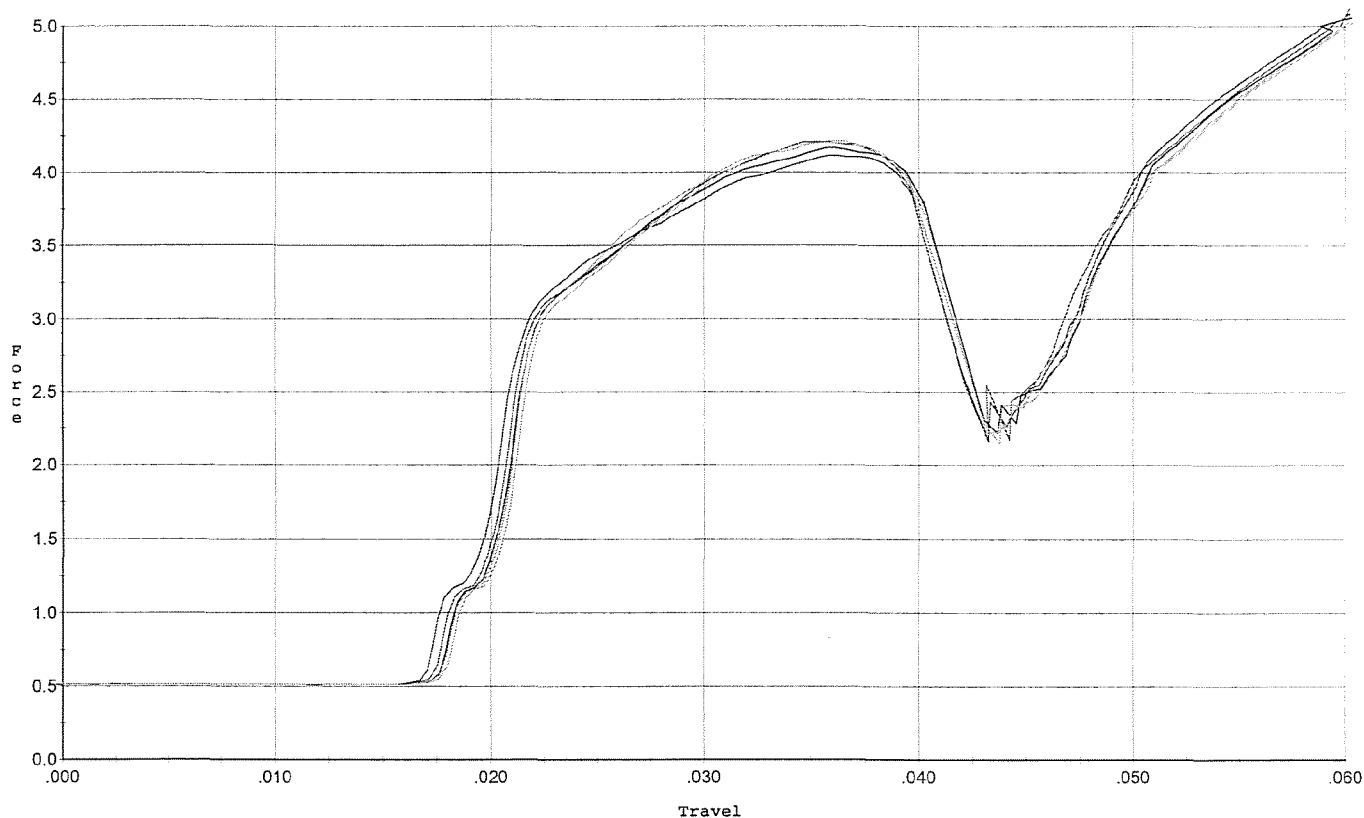
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.041	0.020	0.024	0.065		Set Trigger
2	3.199	0.040	0.019	0.024	0.064		Set Trigger
3	3.176	0.042	0.019	0.024	0.067		Set Trigger
4	3.175	0.041	0.020	0.024	0.065		Set Trigger
5	3.197	0.042	0.020	0.024	0.067		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



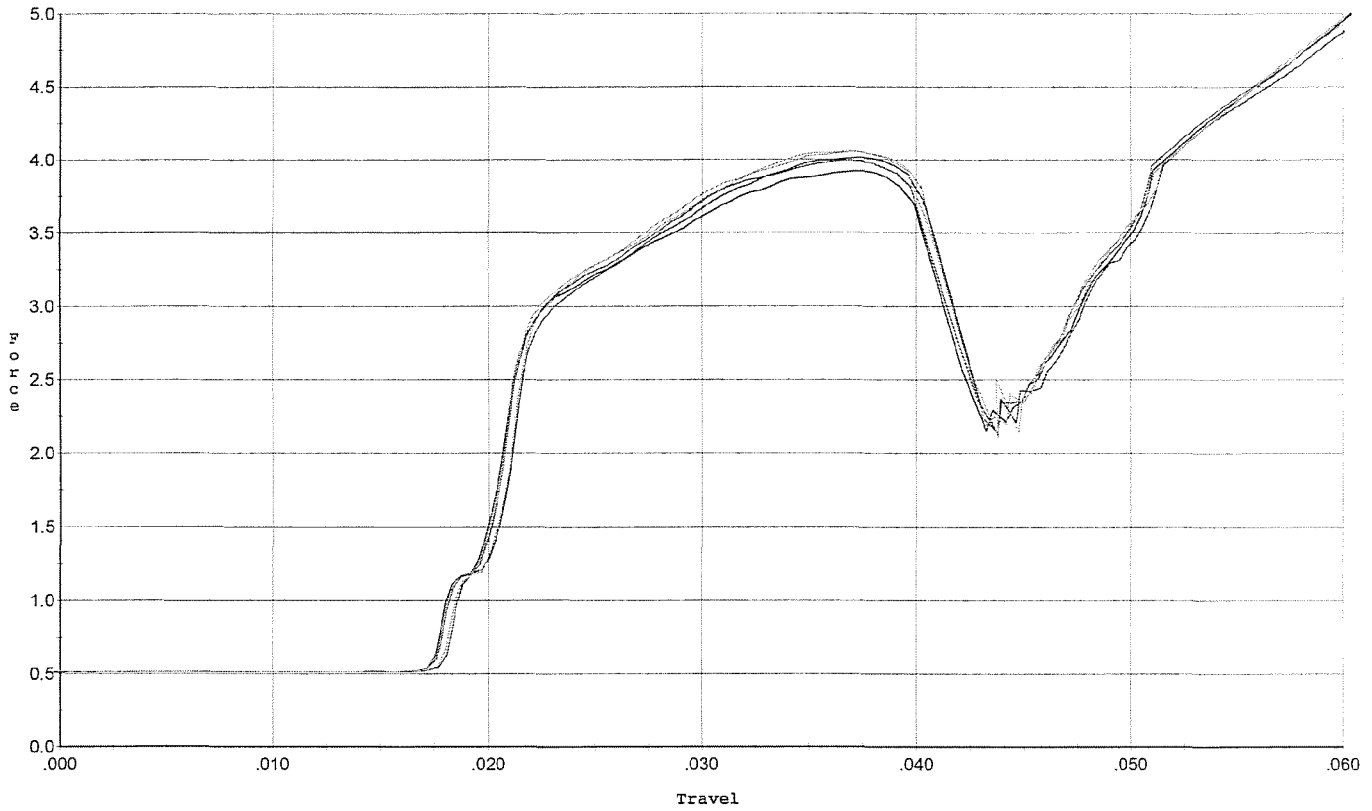
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.040	0.017	0.022	0.084		Set Trigger
2	4.166	0.040	0.018	0.022	0.085		Set Trigger
3	4.209	0.040	0.018	0.022	0.084		Set Trigger
4	4.204	0.040	0.018	0.022	0.085		Set Trigger
5	4.217	0.041	0.018	0.022	0.087		Set Trigger

A4-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



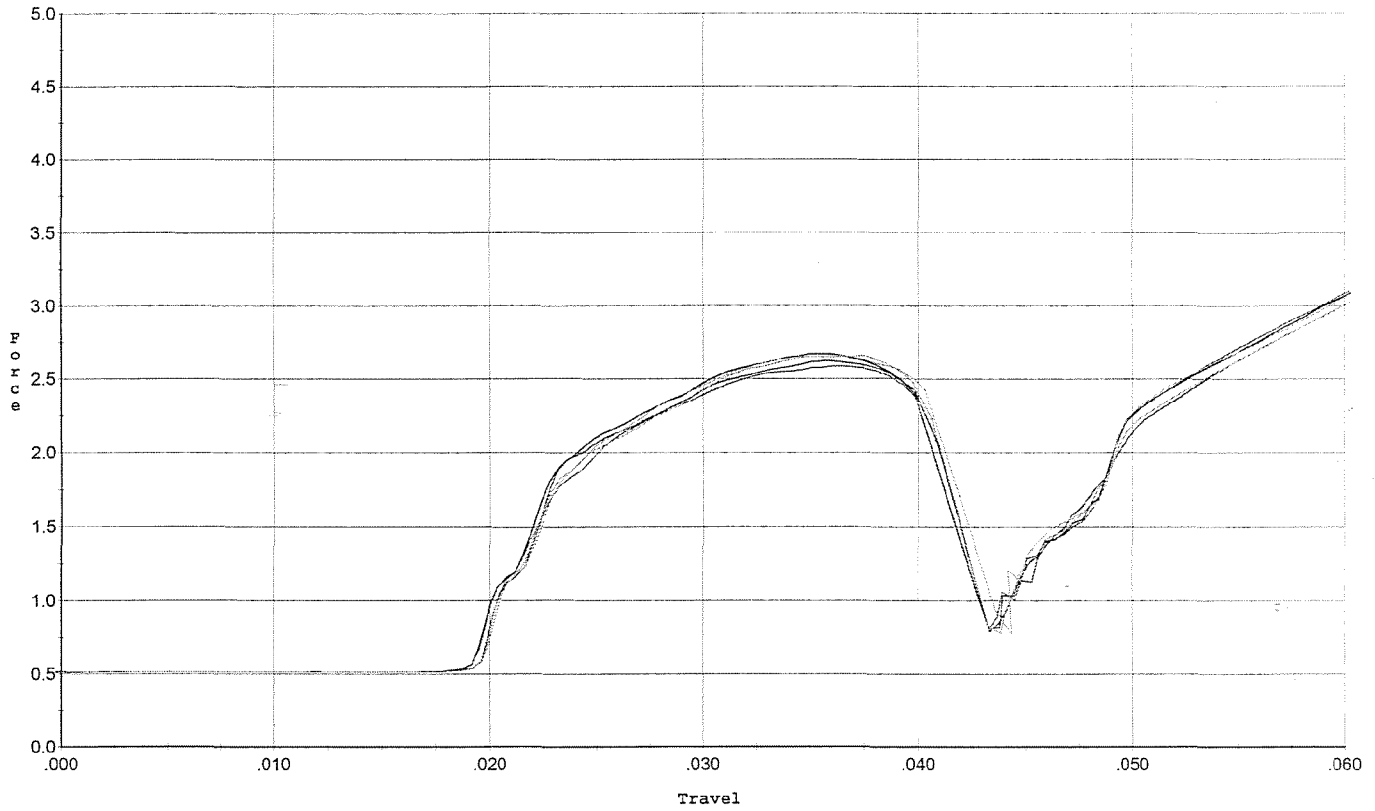
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.014	0.040	0.018	0.022	0.082		Set Trigger
2	3.923	0.040	0.018	0.022	0.081		Set Trigger
3	3.999	0.040	0.018	0.022	0.081		Set Trigger
4	4.063	0.041	0.018	0.021	0.085		Set Trigger
5	4.053	0.040	0.018	0.022	0.083		Set Trigger

A 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



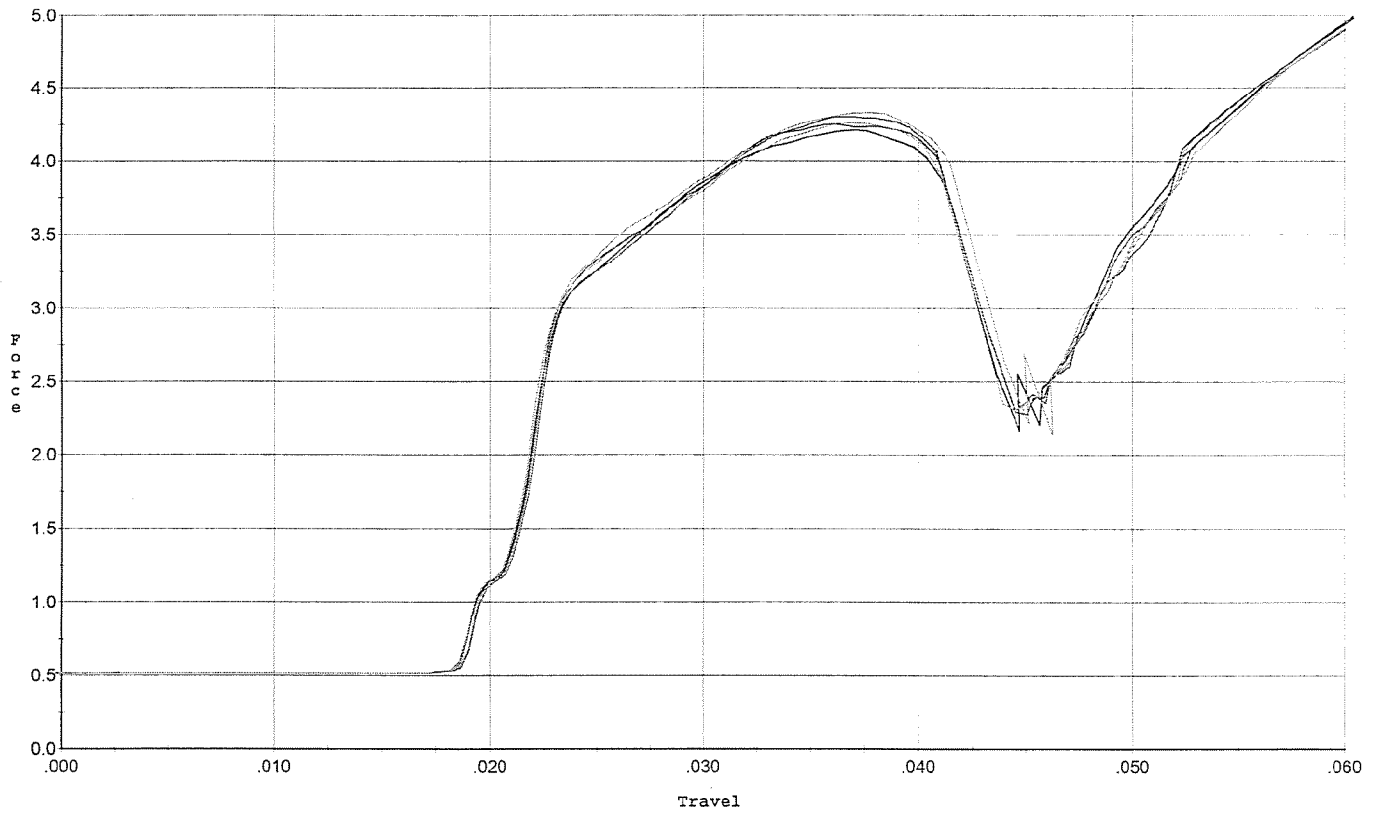
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.041	0.020	0.026	0.056		Set Trigger
2	2.671	0.040	0.019	0.026	0.056		Set Trigger
3	2.587	0.040	0.019	0.026	0.054		Set Trigger
4	2.663	0.042	0.020	0.025	0.058		Set Trigger
5	2.659	0.041	0.020	0.026	0.056		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: CMS 8/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.041	0.019	0.022	0.086		Set Trigger
2	4.214	0.041	0.019	0.022	0.086		Set Trigger
3	4.302	0.041	0.019	0.022	0.086		Set Trigger
4	4.262	0.041	0.019	0.022	0.086		Set Trigger
5	4.328	0.041	0.019	0.022	0.089		Set Trigger

A 4.27