

66852273

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



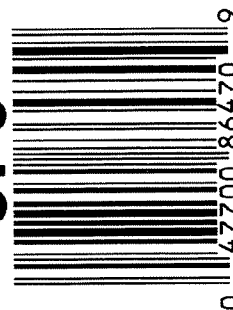
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852273

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 685 22 73

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE		6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION		6-20-09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-23-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

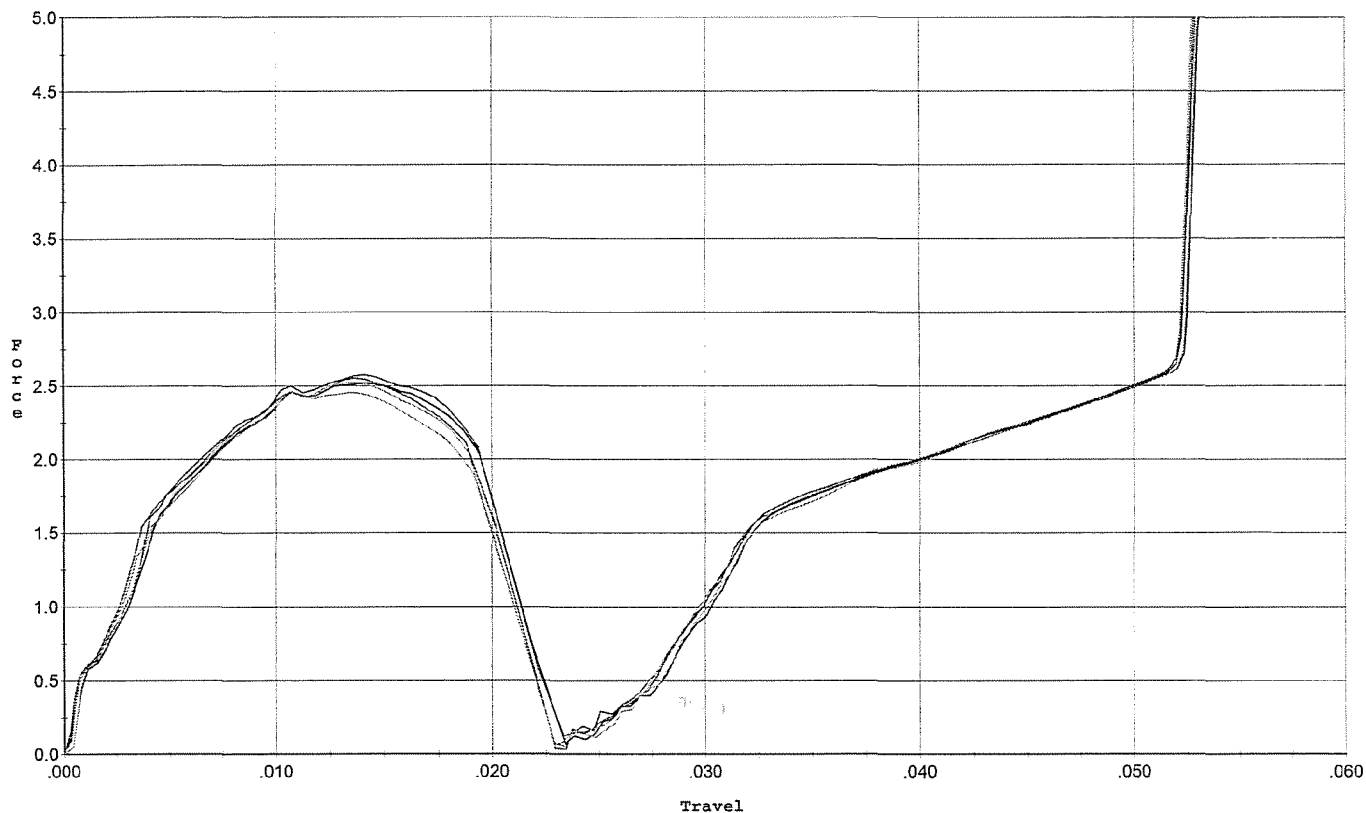
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/22/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/22/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9/22/09	RB
	J) ASSEMBLE STOCK		9-11-09	RP
	K) ASSEMBLE SWIVEL STUDS		9/22/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-17-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-17-09	RP
670	FINAL INSPECTION A) HEADSPACE		9/22/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.59</u> <u>2.66</u> <u>2.61</u> <u>2.64</u>	9-22-09	TL
	C) FUNCTION		9/22/09	RB
690	PACK		9/28/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



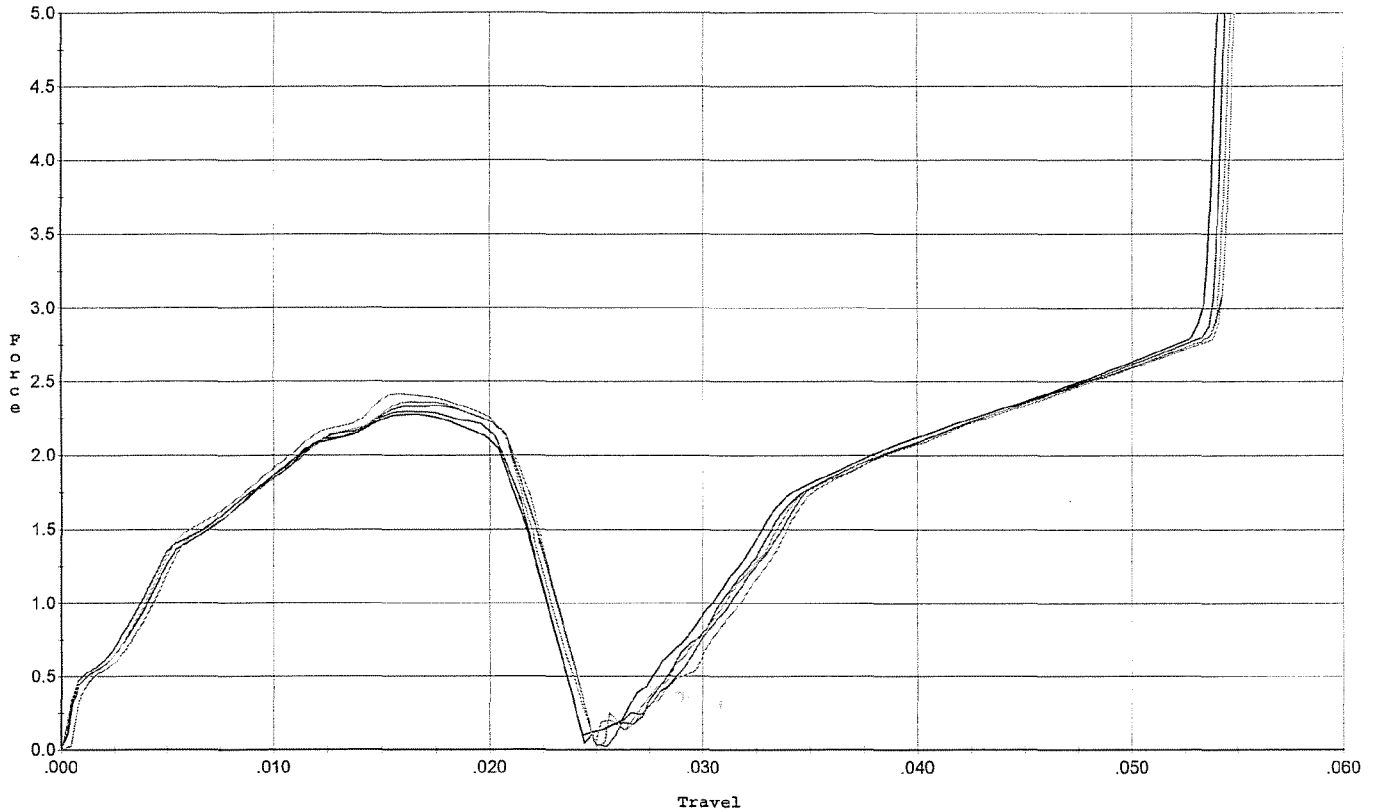
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.019	0.00	0.037	0.036		Set Trigger
2	2.518	0.019	0.00	0.037	0.035		Set Trigger
3	2.553	0.020	0.00	0.037	0.037		Set Trigger
4	2.466	0.021	0.00	0.037	0.037		Set Trigger
5	2.524	0.021	0.00	0.037	0.038		Set Trigger

A. 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



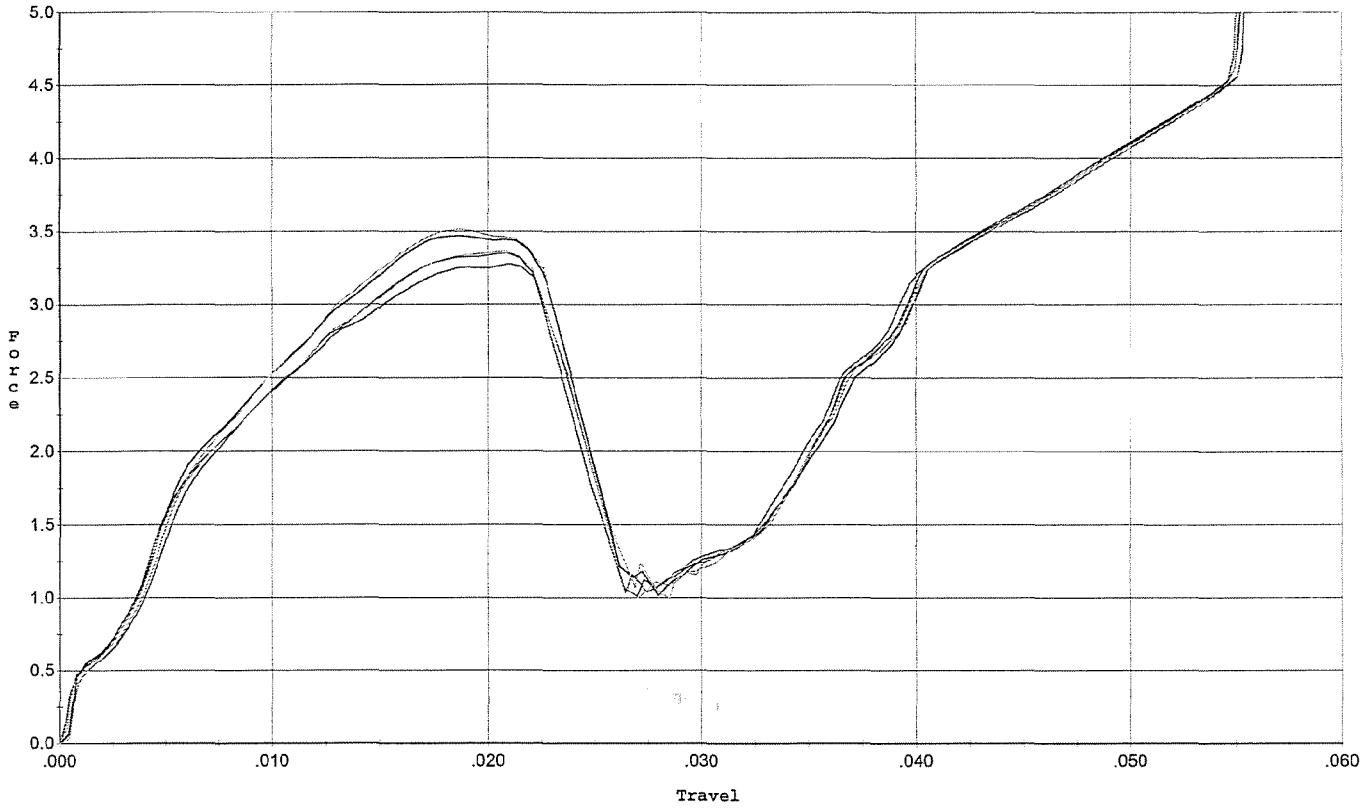
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.294	0.021	0.00	0.037	0.035		Set Trigger
2	2.277	0.022	0.00	0.037	0.034		Set Trigger
3	2.336	0.022	0.00	0.037	0.036		Set Trigger
4	2.414	0.021	0.00	0.038	0.035		Set Trigger
5	2.360	0.022	0.00	0.037	0.035		Set Trigger

A-2.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



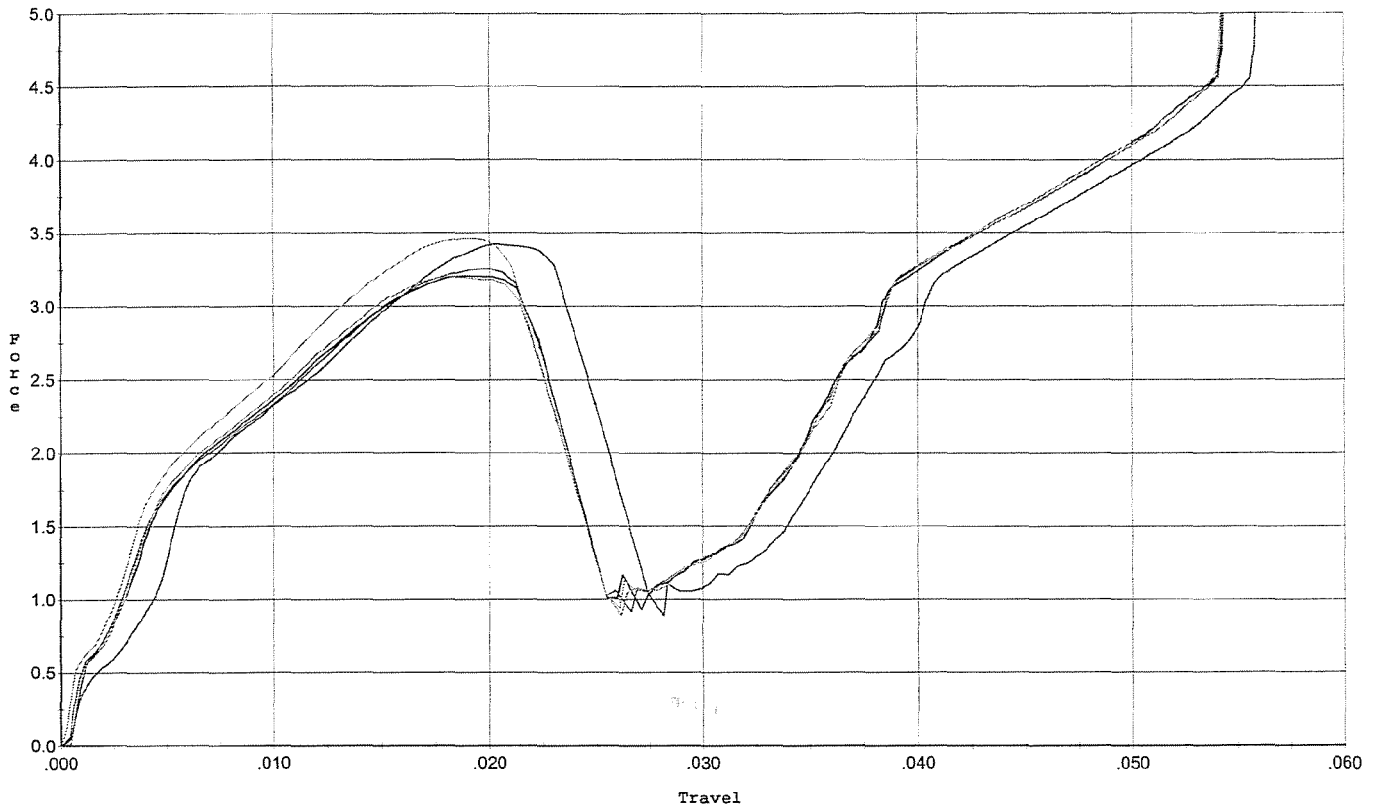
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.278	0.024	0.00	0.035	0.051		Set Trigger
2	3.471	0.023	0.00	0.035	0.052		Set Trigger
3	3.352	0.022	0.00	0.035	0.049		Set Trigger
4	3.514	0.023	0.00	0.035	0.052		Set Trigger
5	3.364	0.024	0.00	0.035	0.053		Set Trigger

12-3.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



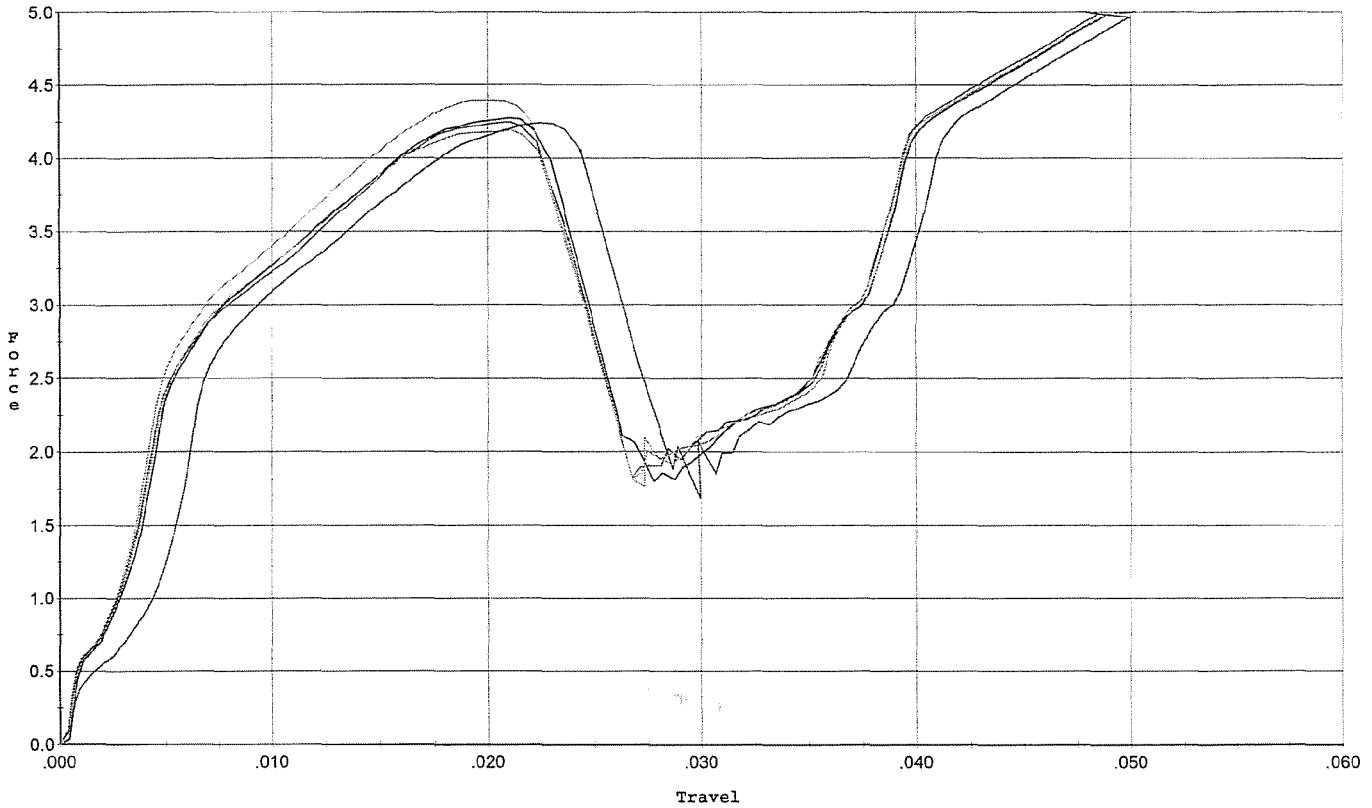
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.424	0.025	0.00	0.035	0.055		Set Trigger
2	3.204	0.022	0.00	0.034	0.048		Set Trigger
3	3.257	0.022	0.00	0.034	0.049		Set Trigger
4	3.466	0.023	0.00	0.034	0.054		Set Trigger
5	3.202	0.023	0.00	0.034	0.050		Set Trigger

12331

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



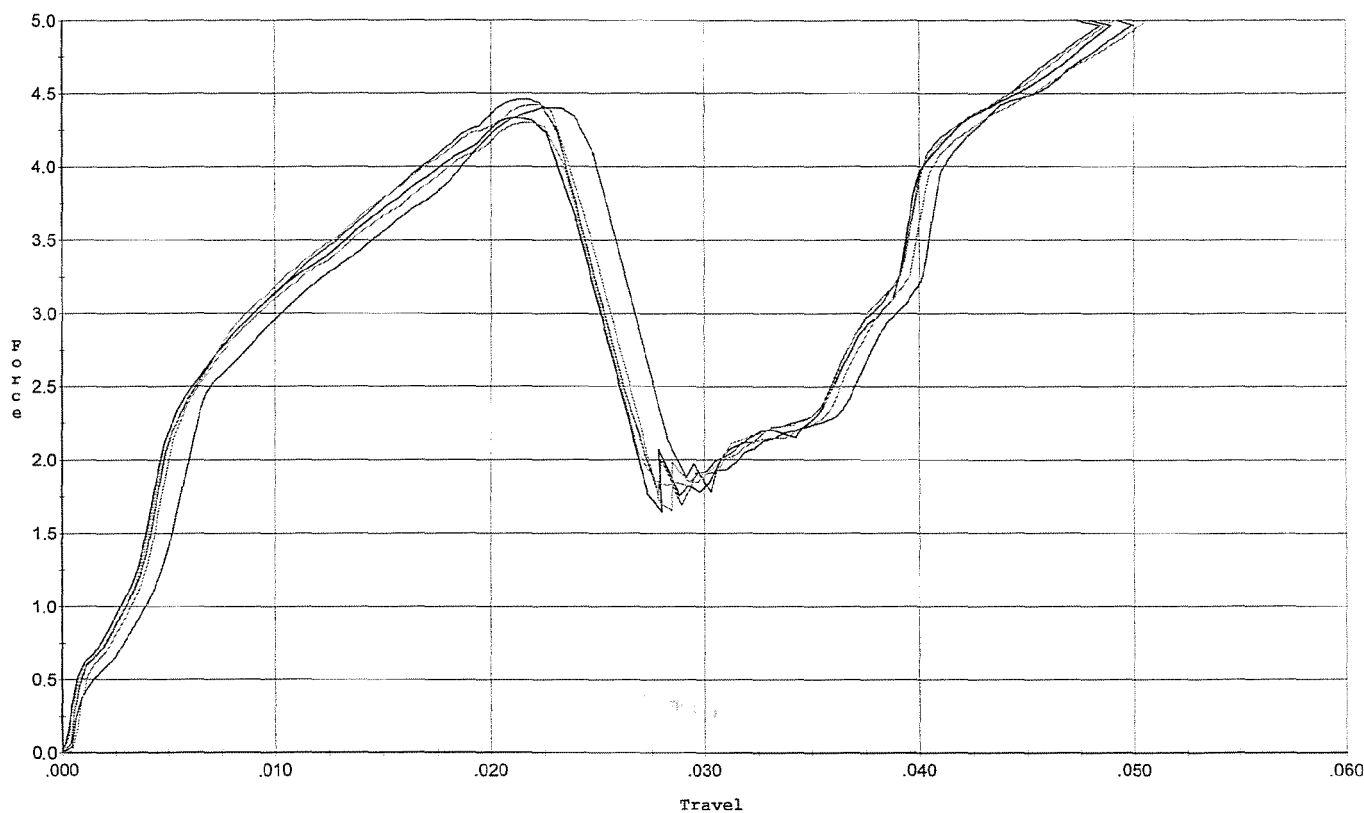
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.024	0.00	0.031	0.067		Set Trigger
2	4.272	0.023	0.00	0.031	0.066		Set Trigger
3	4.246	0.024	0.00	0.031	0.068		Set Trigger
4	4.392	0.024	0.00	0.031	0.072		Set Trigger
5	4.189	0.024	0.00	0.031	0.069		Set Trigger

A-4-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



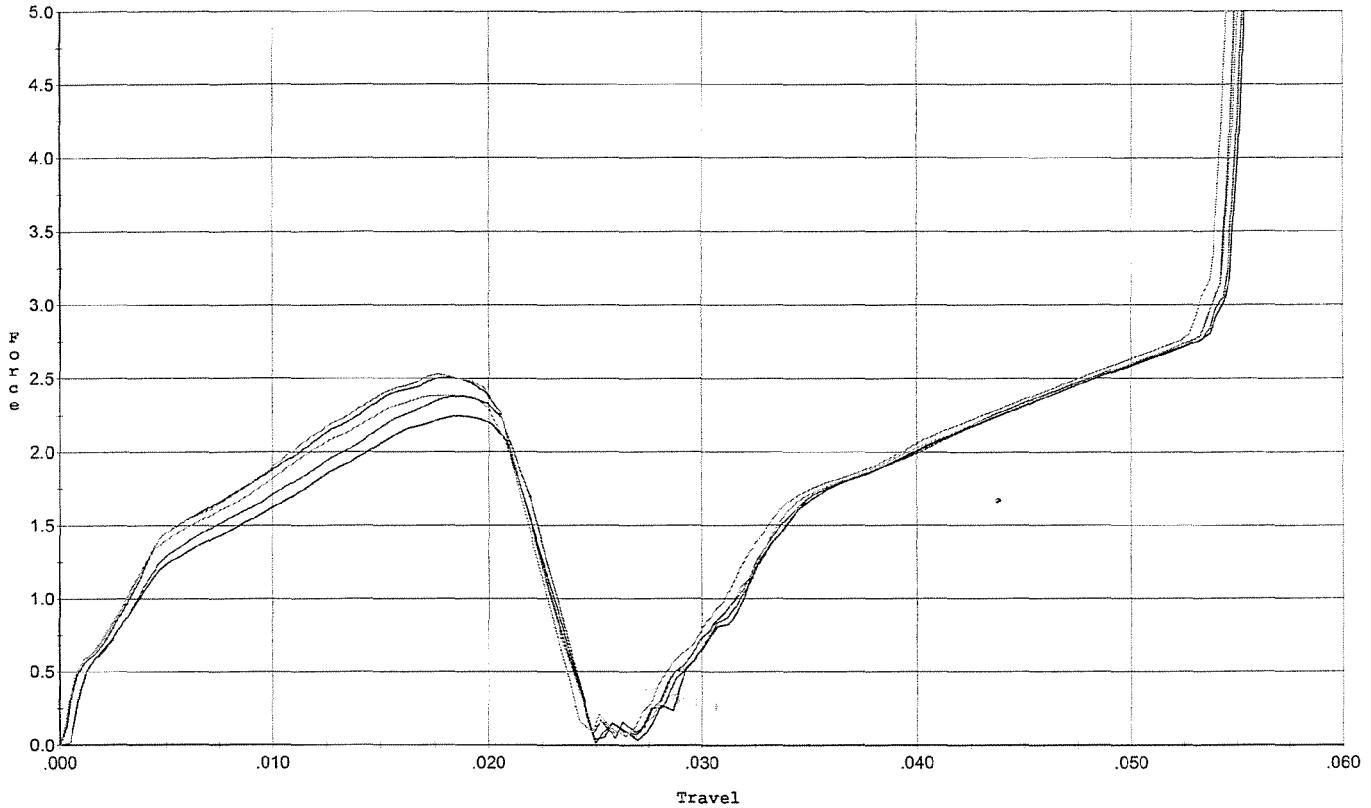
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.401	0.025	0.00	0.031	0.069		Set Trigger
2	4.332	0.024	0.00	0.032	0.068		Set Trigger
3	4.460	0.023	0.00	0.032	0.066		Set Trigger
4	4.300	0.023	0.00	0.032	0.066		Set Trigger
5	4.425	0.025	0.00	0.032	0.070		Set Trigger

12-4-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



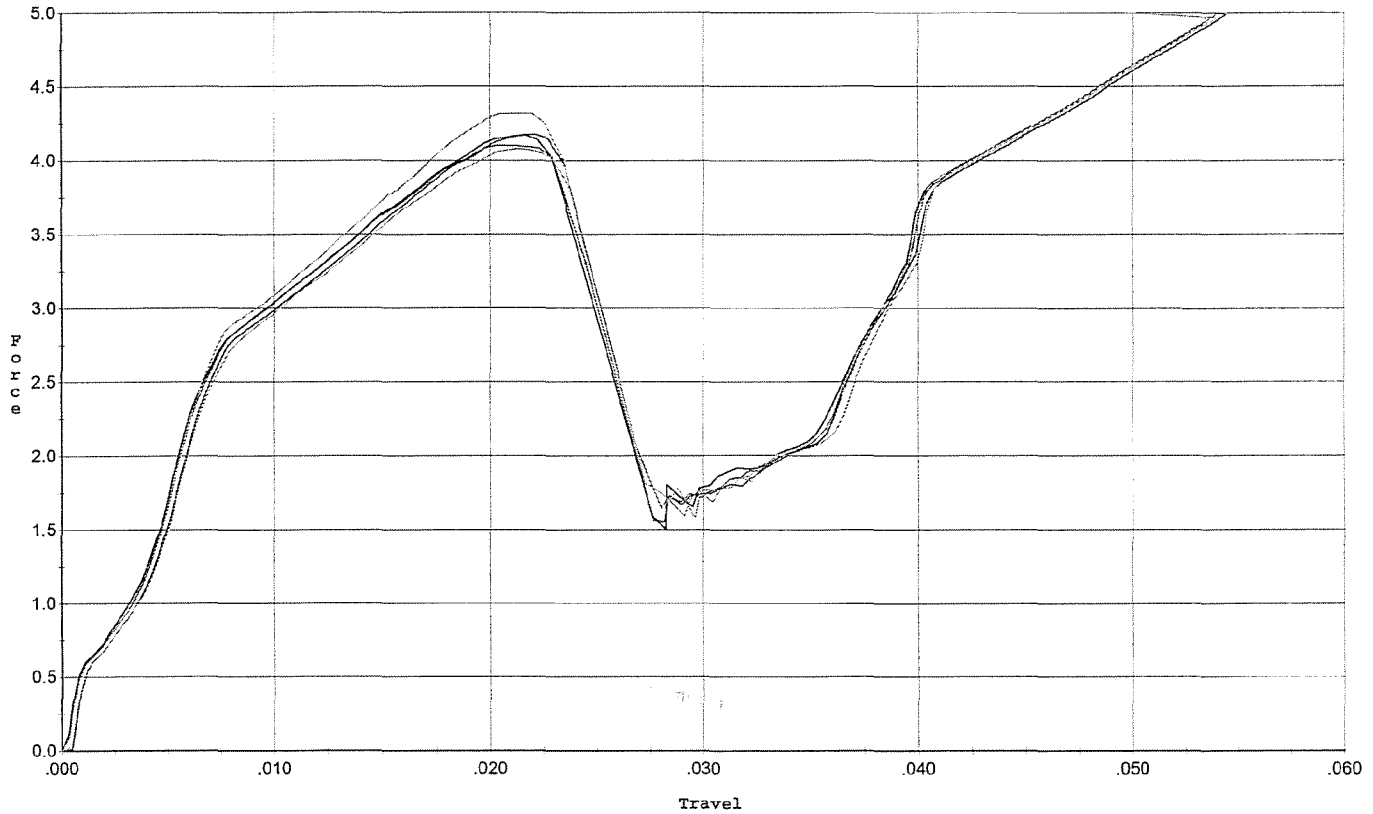
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.021	0.00	0.038	0.035		Set Trigger
2	2.247	0.023	0.00	0.038	0.034		Set Trigger
3	2.374	0.022	0.00	0.037	0.035		Set Trigger
4	2.384	0.021	0.00	0.038	0.035		Set Trigger
5	2.529	0.021	0.00	0.037	0.035		Set Trigger

A-2-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.023	0.00	0.033	0.063		Set Trigger
2	4.171	0.023	0.00	0.033	0.062		Set Trigger
3	4.101	0.024	0.00	0.033	0.066		Set Trigger
4	4.080	0.024	0.00	0.033	0.063		Set Trigger
5	4.319	0.023	0.00	0.033	0.065		Set Trigger

A-4.17