

G6852276

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



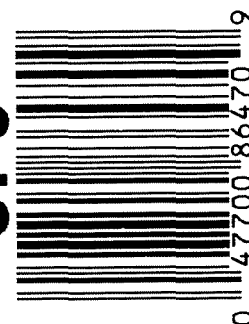
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

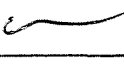
G6852276

UPC



BM FORM

GUN SERIAL # G6852276

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-16-09	RT
475	DRILL AND TAP SIGHT HOLES		4-16-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	CJ
542	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

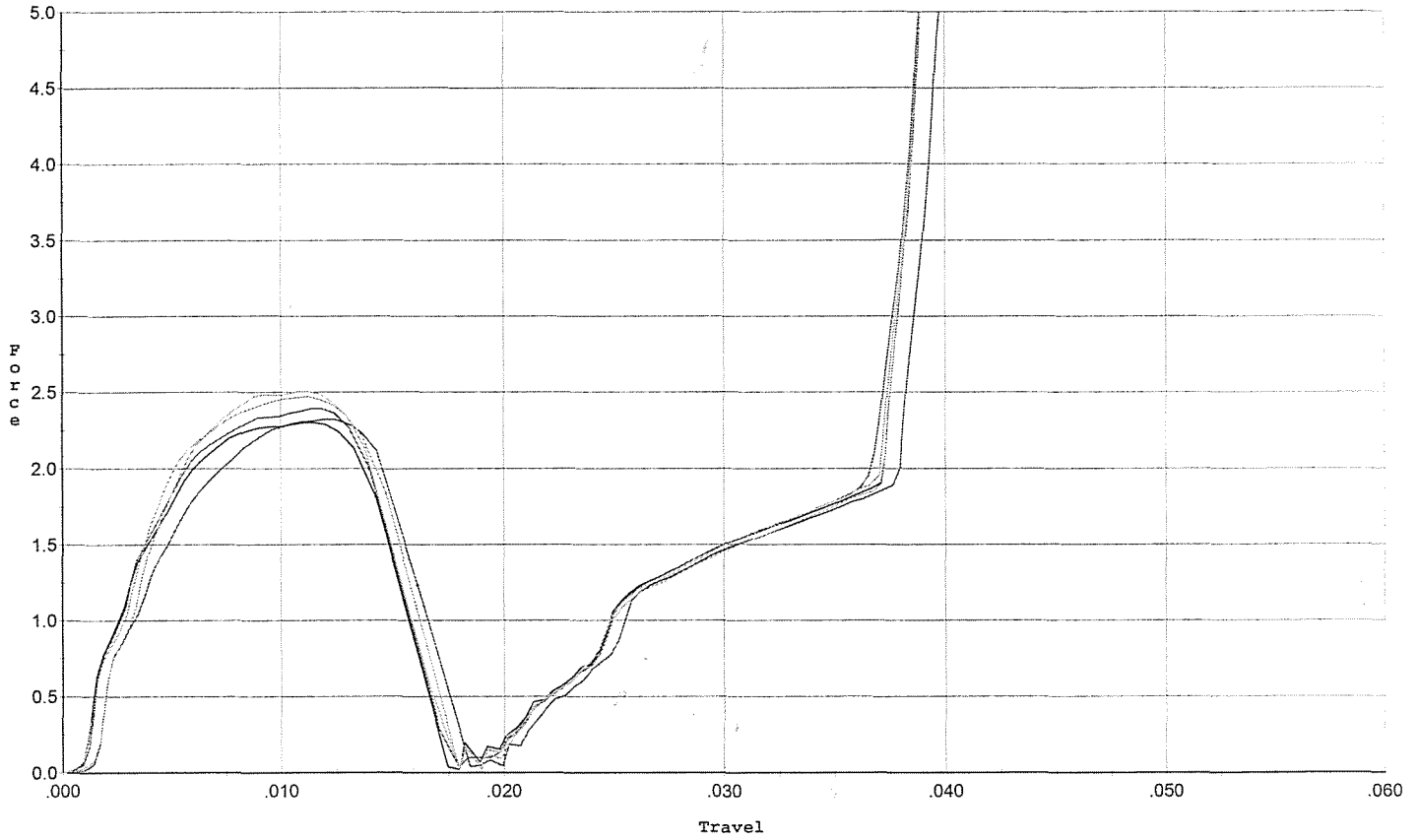
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-12-09	2.92		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	5-12-09	2.92		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.000</u>	<u>.000</u>	<u>.000</u>	5-12-09	2.92		
	J) ASSEMBLE STOCK					5-1-09	2.92		
	K) ASSEMBLE SWIVEL STUDS					5-12-09	2.92		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		5-5-09	2.92		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					5-5-09	TUR		
670	FINAL INSPECTION A) HEADSPACE					5-12-09	2.92		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u>	<u>2.23</u>	<u>2.27</u>	<u>2.32</u>	<u>2.26</u>	5-7-09	RP
	C) FUNCTION					5-12-09	2.92		
690	PACK					5-26-09	2.92		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



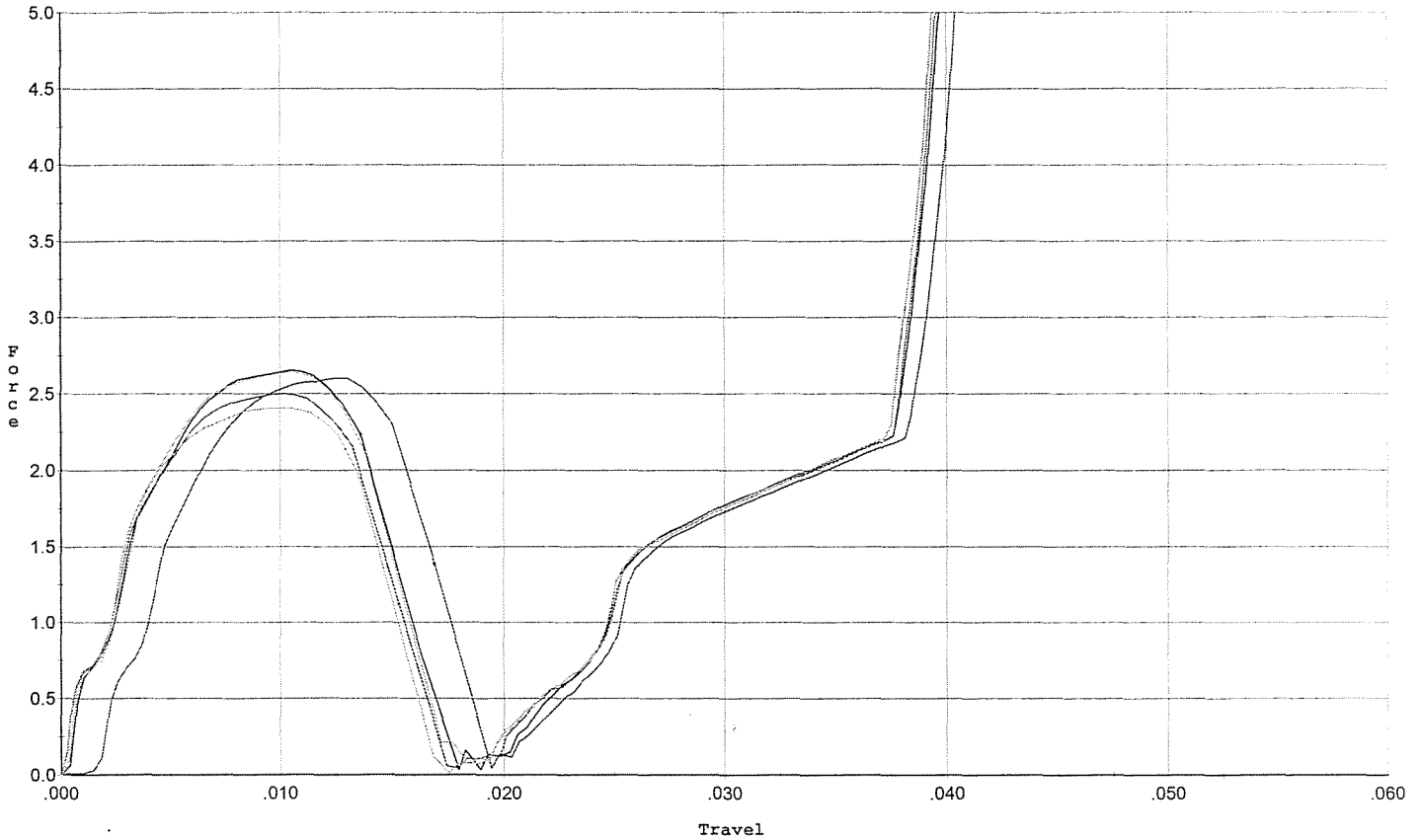
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.323	0.016	0.00	0.029	0.025		Set Trigger
2	2.302	0.014	0.00	0.030	0.023		Set Trigger
3	2.393	0.014	0.00	0.030	0.023		Set Trigger
4	2.505	0.014	0.00	0.030	0.024		Set Trigger
5	2.472	0.015	0.00	0.029	0.024		Set Trigger

A-2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



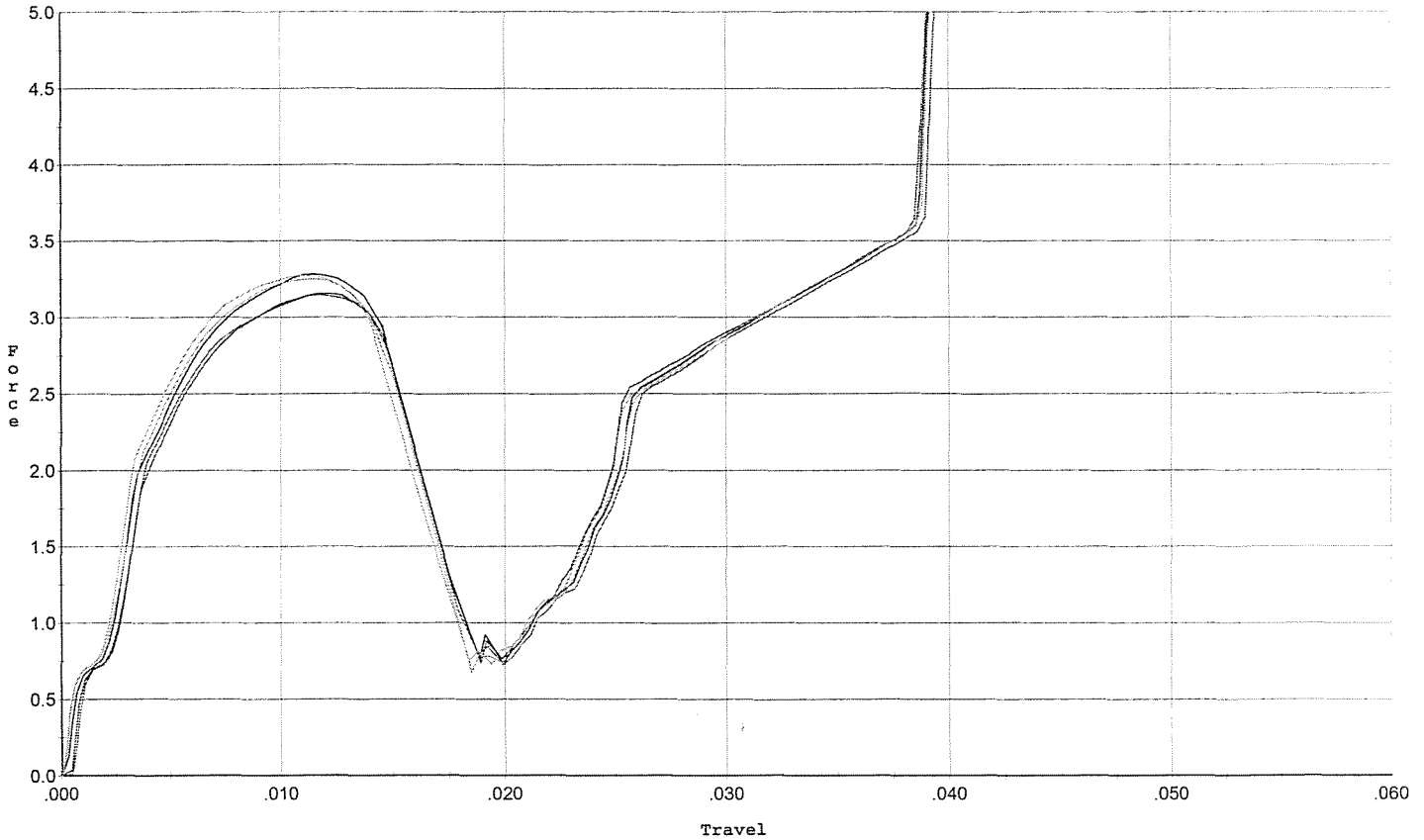
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.017	0.00	0.029	0.028		Set Trigger
2	2.654	0.014	0.00	0.030	0.025		Set Trigger
3	2.501	0.015	0.00	0.030	0.027		Set Trigger
4	2.645	0.014	0.00	0.029	0.026		Set Trigger
5	2.408	0.014	0.00	0.030	0.024		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



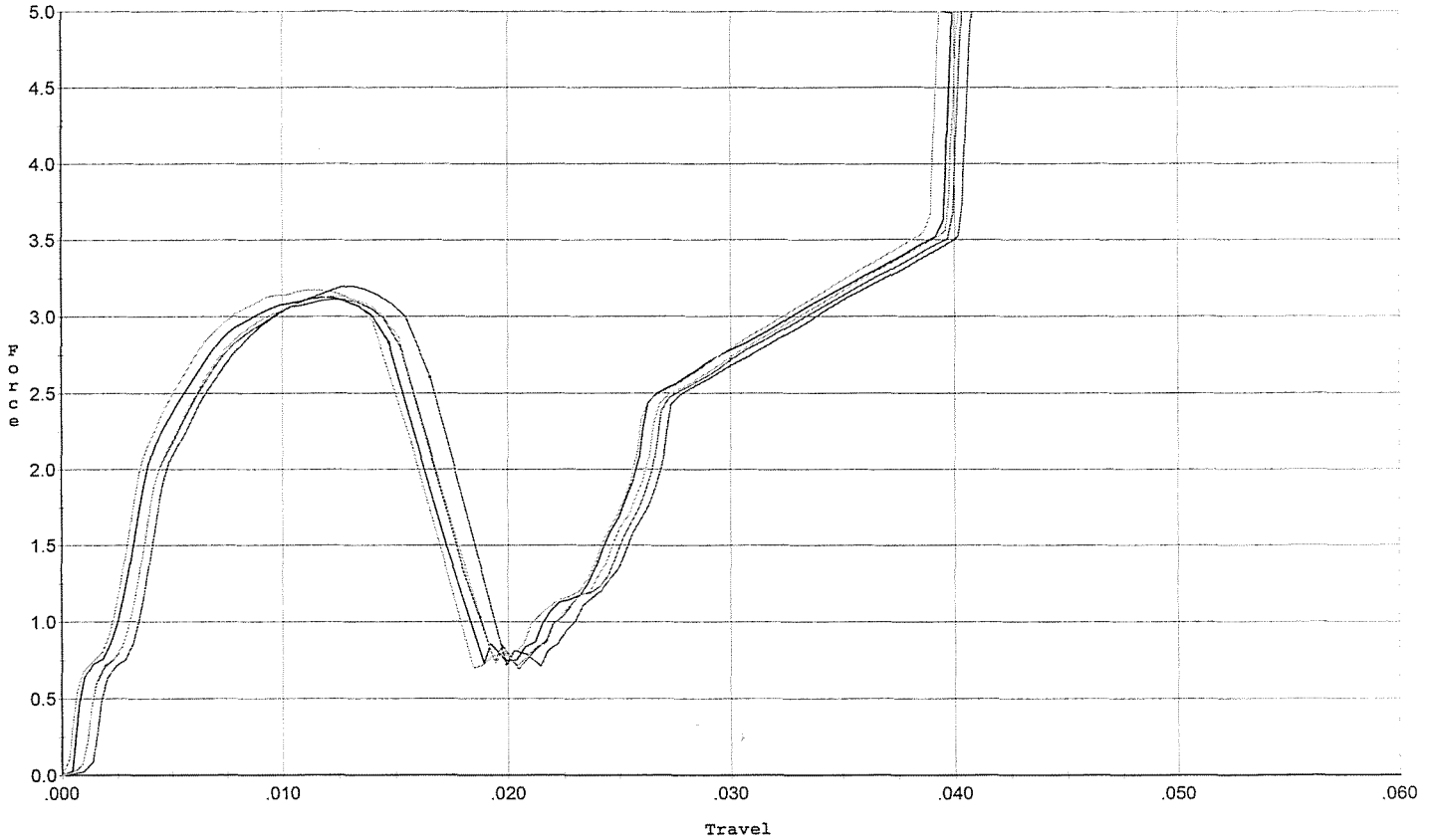
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.015	0.00	0.026	0.032		Set Trigger
2	3.282	0.015	0.00	0.026	0.033		Set Trigger
3	3.145	0.015	0.00	0.026	0.032		Set Trigger
4	3.274	0.014	0.00	0.027	0.032		Set Trigger
5	3.250	0.015	0.00	0.026	0.034		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



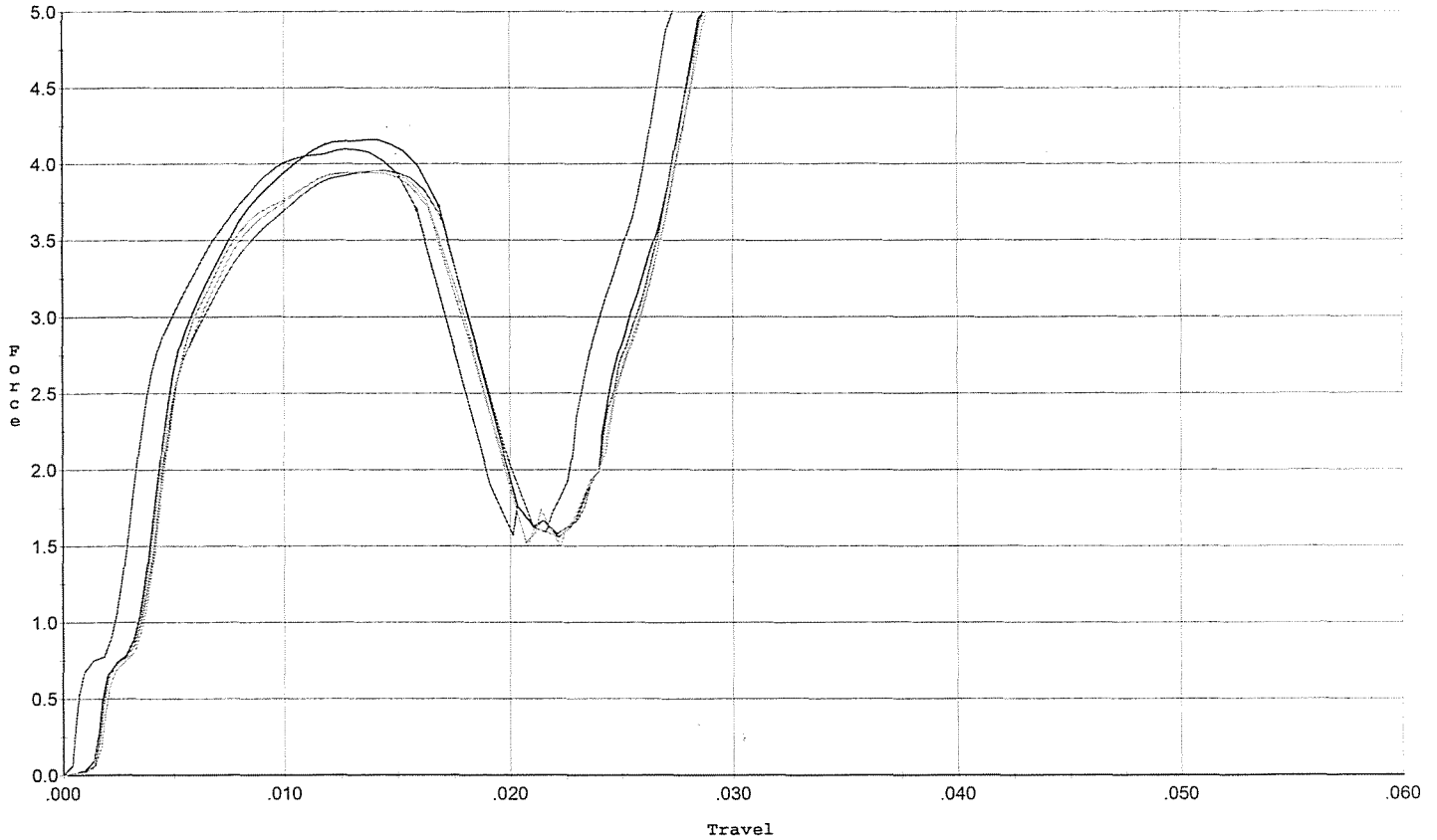
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.198	0.017	0.00	0.027	0.035		Set Trigger
2	3.124	0.015	0.00	0.027	0.032		Set Trigger
3	3.111	0.015	0.00	0.027	0.032		Set Trigger
4	3.131	0.015	0.00	0.027	0.032		Set Trigger
5	3.175	0.016	0.00	0.026	0.035		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0lbs ini +/- 1.0 lb



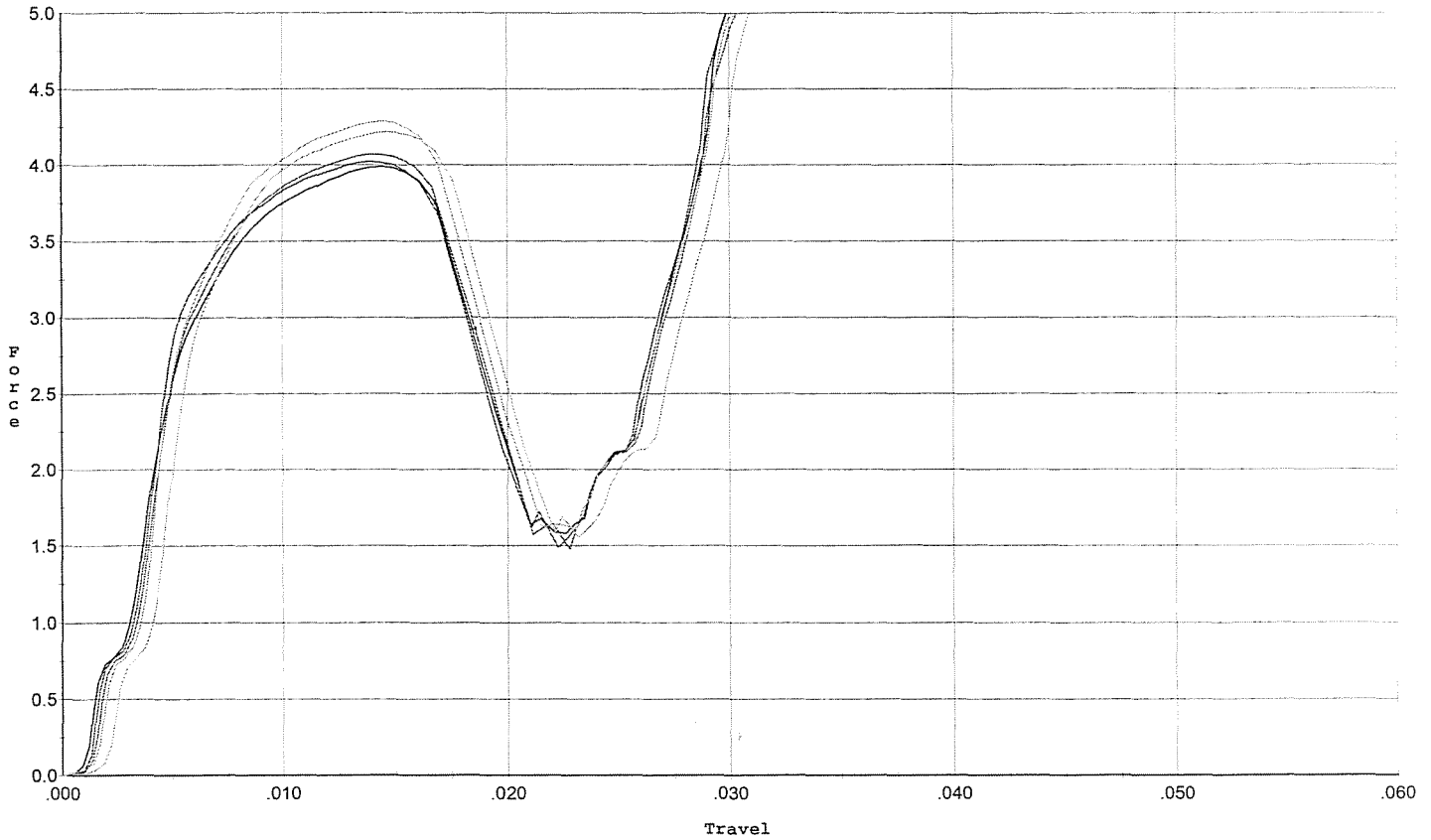
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.016	0.00	0.010	0.044		Set Trigger
2	4.158	0.017	0.00	0.010	0.045		Set Trigger
3	3.957	0.017	0.00	0.011	0.044		Set Trigger
4	3.954	0.018	0.00	0.011	0.046		Set Trigger
5	3.942	0.018	0.00	0.011	0.047		Set Trigger

A - 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0lbs after 20 cycles +/- 1.0 lbs



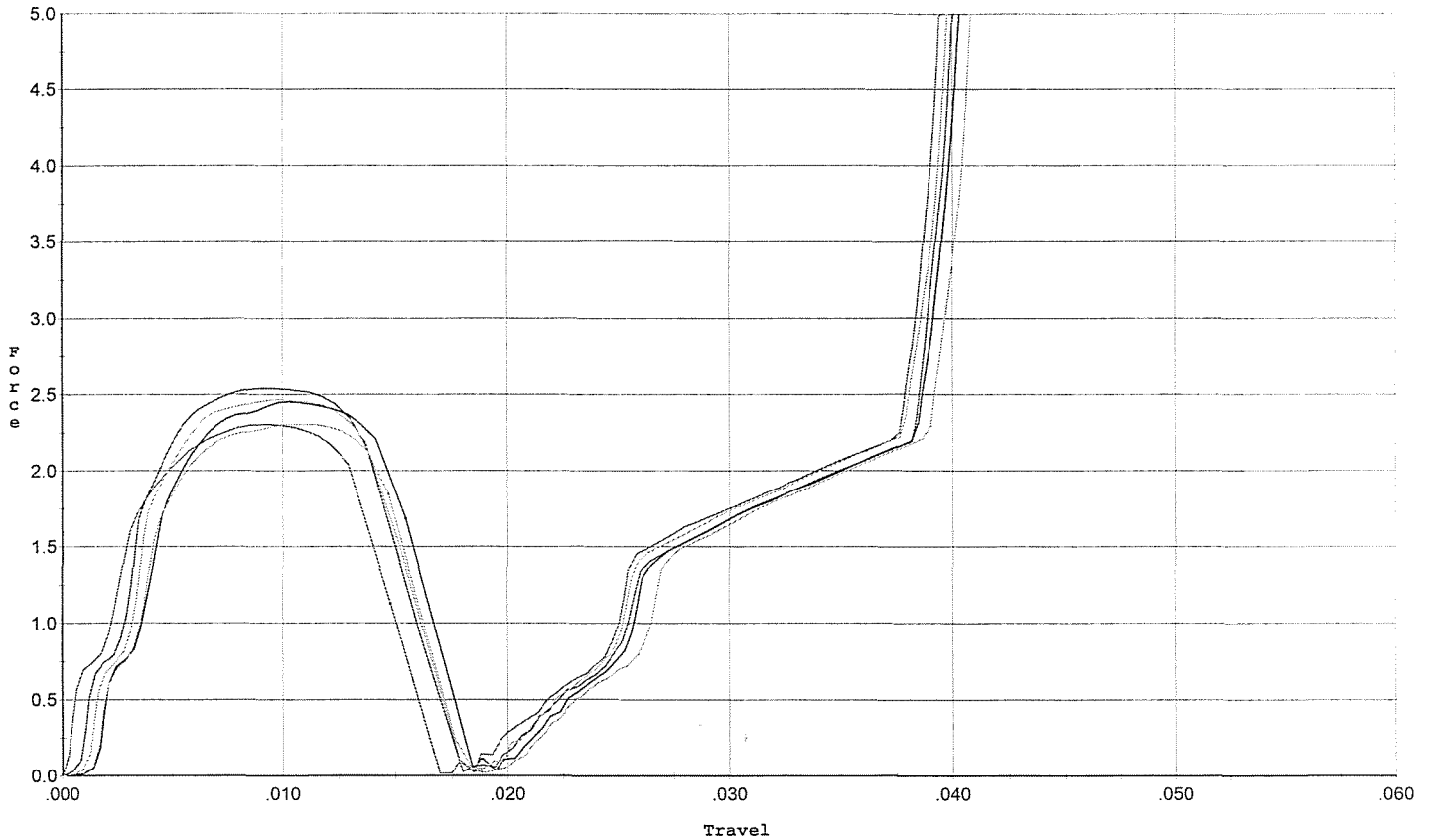
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.017	0.00	0.012	0.045		Set Trigger
2	3.991	0.017	0.00	0.013	0.045		Set Trigger
3	4.071	0.019	0.00	0.012	0.050		Set Trigger
4	4.220	0.018	0.00	0.012	0.047		Set Trigger
5	4.290	0.017	0.00	0.012	0.047		Set Trigger

A- 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



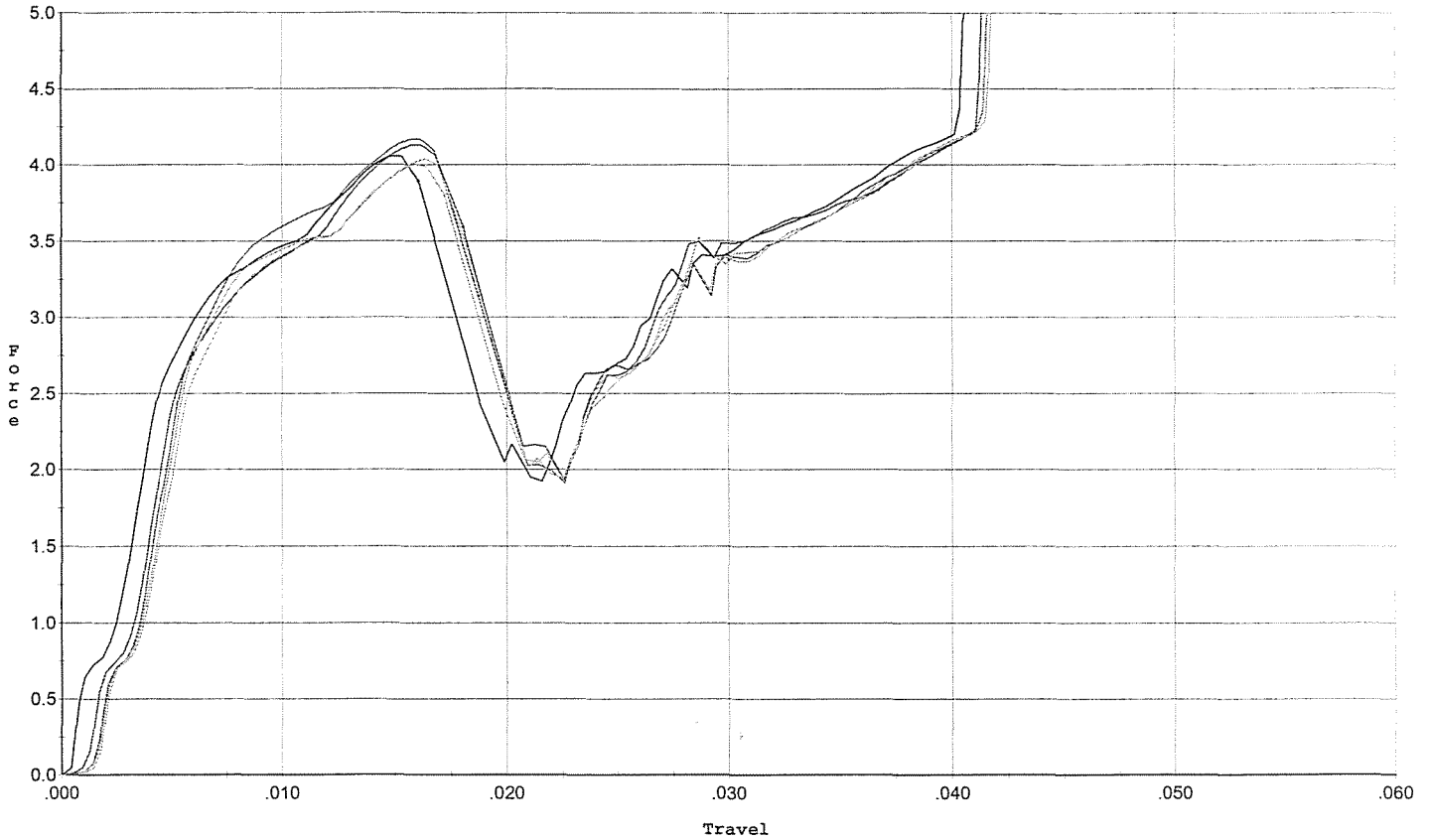
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.014	0.00	0.030	0.025		Set Trigger
2	2.454	0.015	0.00	0.030	0.026		Set Trigger
3	2.304	0.015	0.00	0.030	0.025		Set Trigger
4	2.469	0.015	0.00	0.029	0.026		Set Trigger
5	2.306	0.015	0.00	0.030	0.023		Set Trigger

A-241

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target and accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.018	0.00	0.024	0.047		Set Trigger
2	4.057	0.016	0.00	0.024	0.042		Set Trigger
3	4.170	0.019	0.00	0.024	0.049		Set Trigger
4	4.040	0.018	0.00	0.024	0.046		Set Trigger
5	4.007	0.017	0.00	0.025	0.043		Set Trigger

A - 4.08