

G685 2277

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



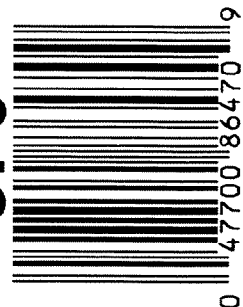
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852277

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6852277

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE		5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RK
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	5/8/09	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	RS m
540	APPLY COATINGS (BARREL ACTION)		5/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-26-09	RP, R
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

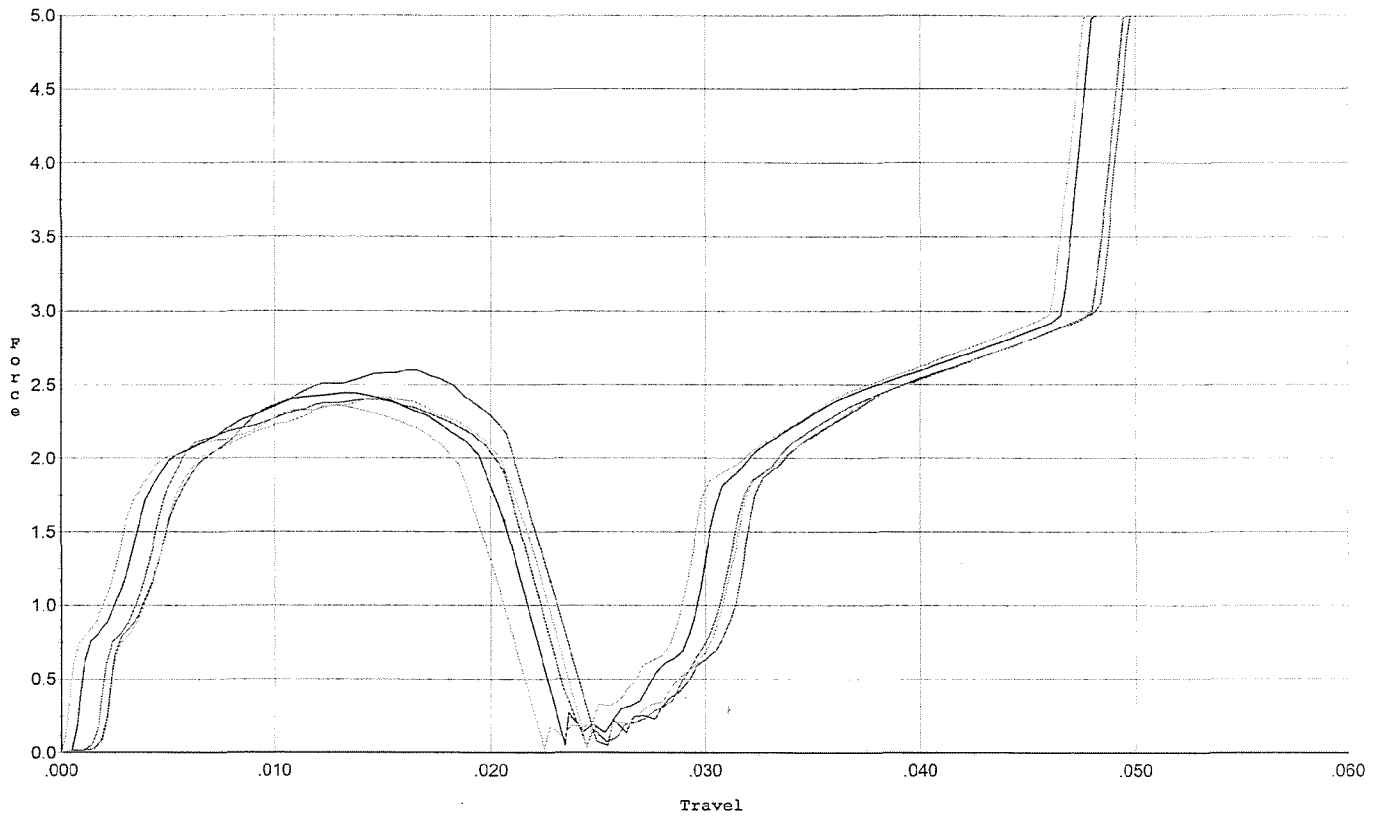
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-24-09	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-24-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-24-09	LH
	J) ASSEMBLE STOCK		5-26-09	LH
	K) ASSEMBLE SWIVEL STUDS		6-24-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/11/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-24-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.78</u> <u>2.54</u> <u>2.59</u> <u>2.82</u>	6-23-09	LH
	C) FUNCTION		6-24-09	LH
690	PACK		7/22/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



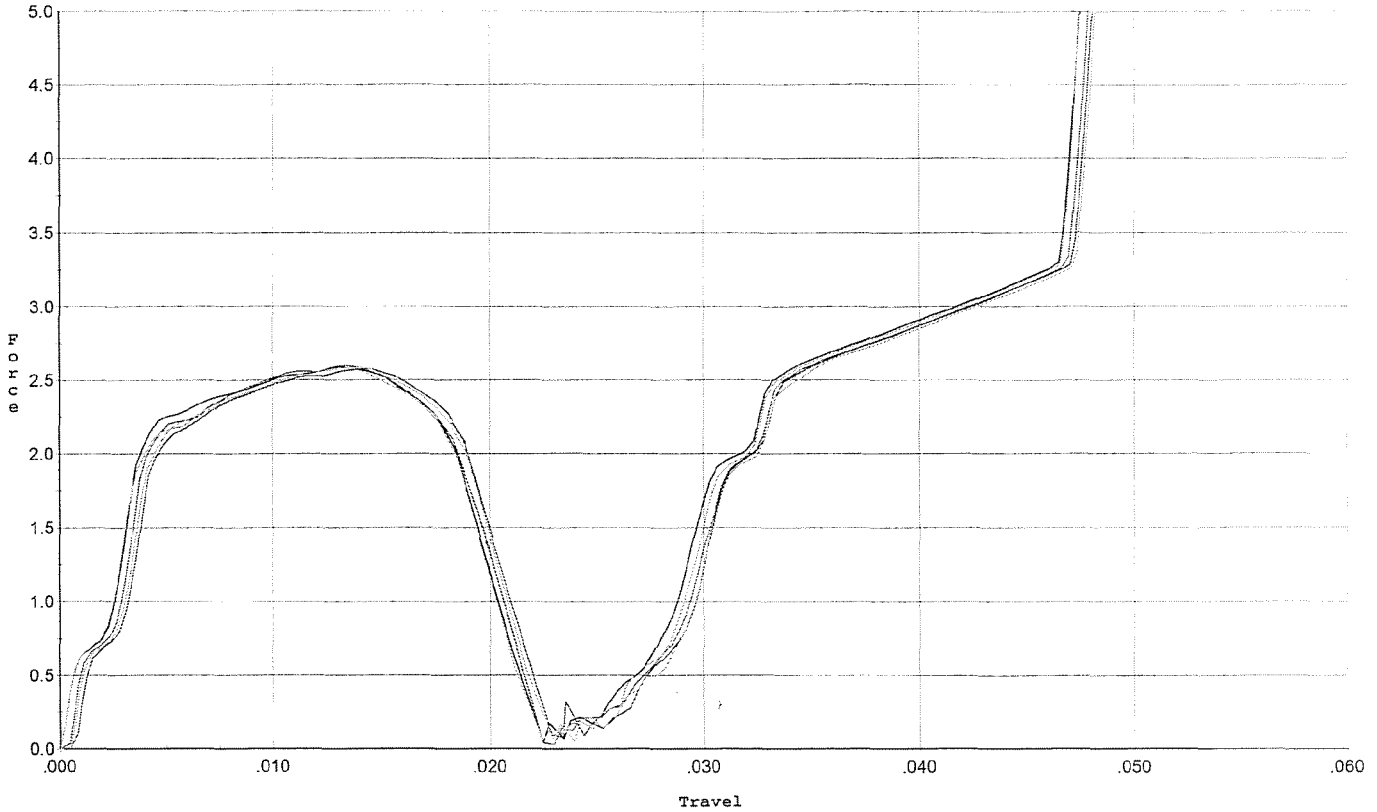
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.023	0.00	0.032	0.041		Set Trigger
2	2.445	0.021	0.00	0.032	0.038		Set Trigger
3	2.403	0.021	0.00	0.033	0.037		Set Trigger
4	2.420	0.022	0.00	0.033	0.037		Set Trigger
5	2.358	0.020	0.00	0.032	0.037		Set Trigger

7-2-44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



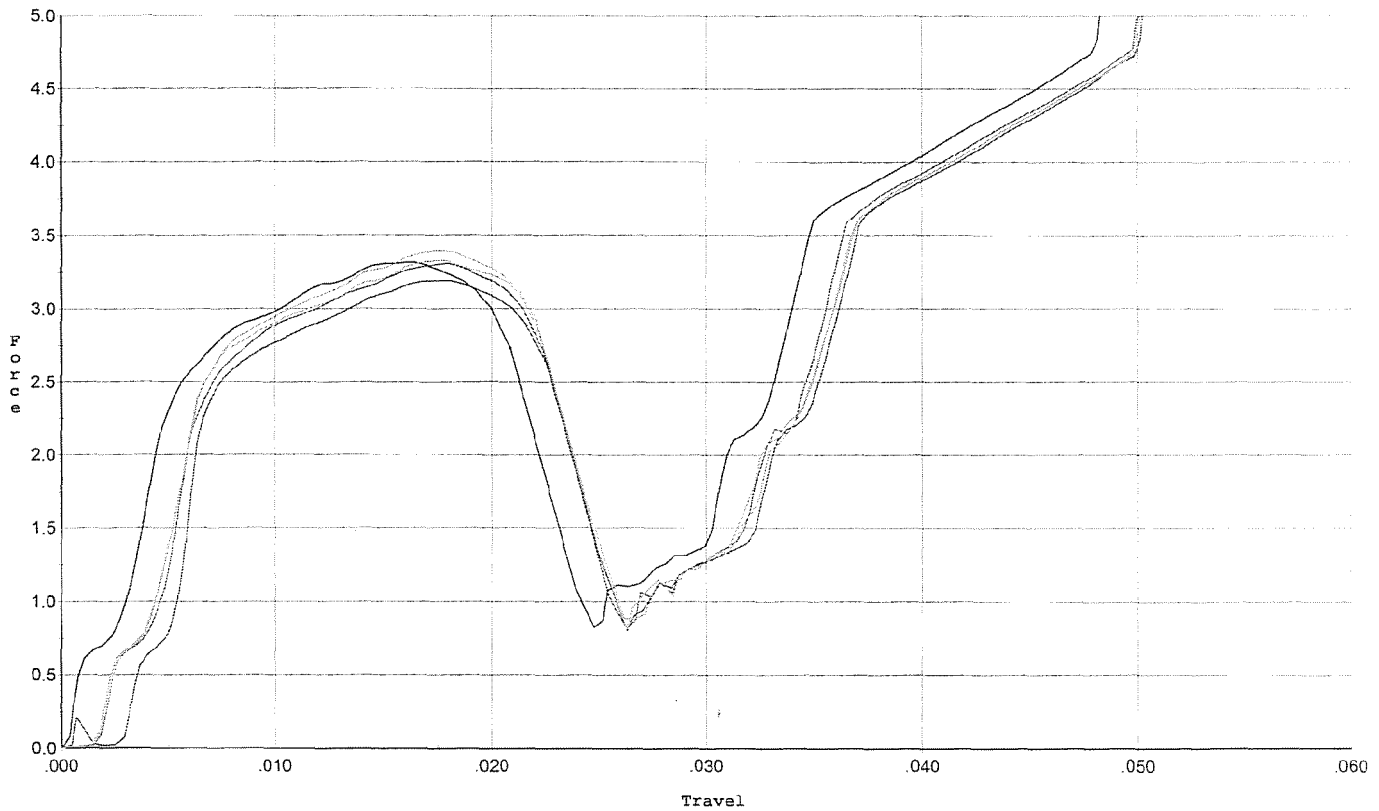
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.019	0.00	0.033	0.036		Set Trigger
2	2.591	0.018	0.00	0.033	0.036		Set Trigger
3	2.599	0.020	0.00	0.032	0.038		Set Trigger
4	2.590	0.019	0.00	0.033	0.036		Set Trigger
5	2.582	0.018	0.00	0.033	0.036		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



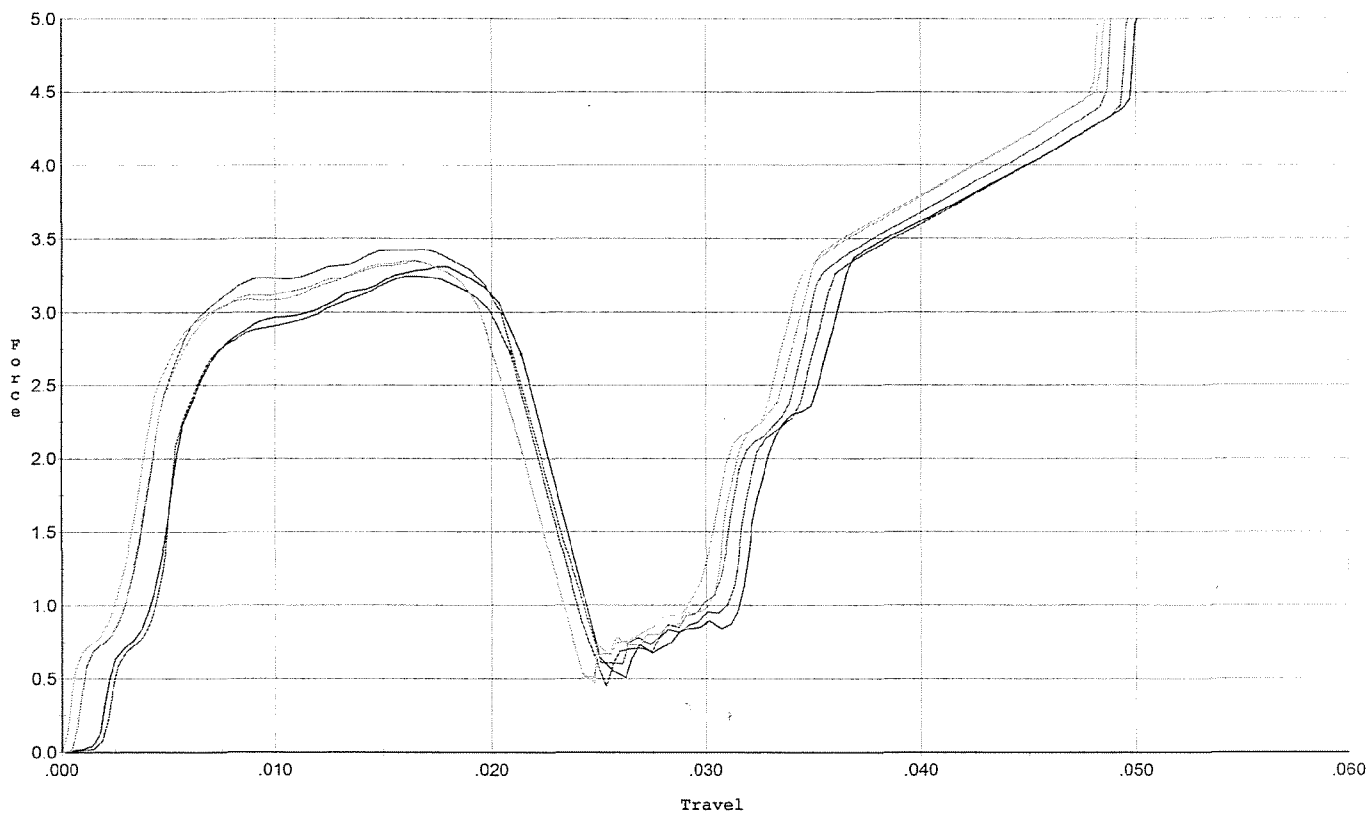
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.022	0.003	0.031	0.048		Set Trigger
2	3.315	0.021	0.00	0.030	0.050		Set Trigger
3	3.311	0.022	0.00	0.031	0.050		Set Trigger
4	3.329	0.022	0.00	0.031	0.050		Set Trigger
5	3.396	0.022	0.00	0.031	0.051		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



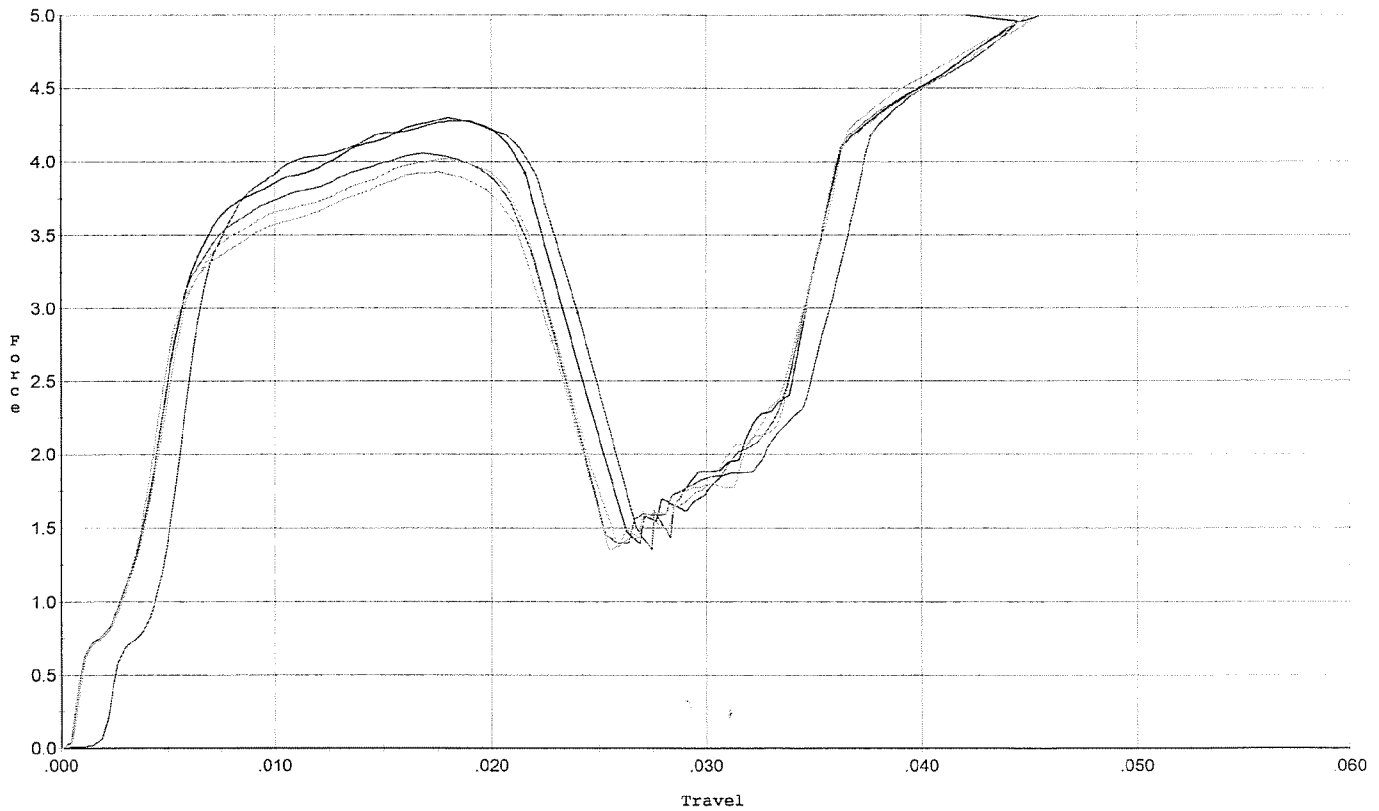
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.245	0.021	0.002	0.032	0.046		Set Trigger
2	3.309	0.021	0.00	0.032	0.048		Set Trigger
3	3.426	0.020	0.00	0.031	0.051		Set Trigger
4	3.355	0.021	0.00	0.031	0.053		Set Trigger
5	3.347	0.021	0.00	0.031	0.052		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



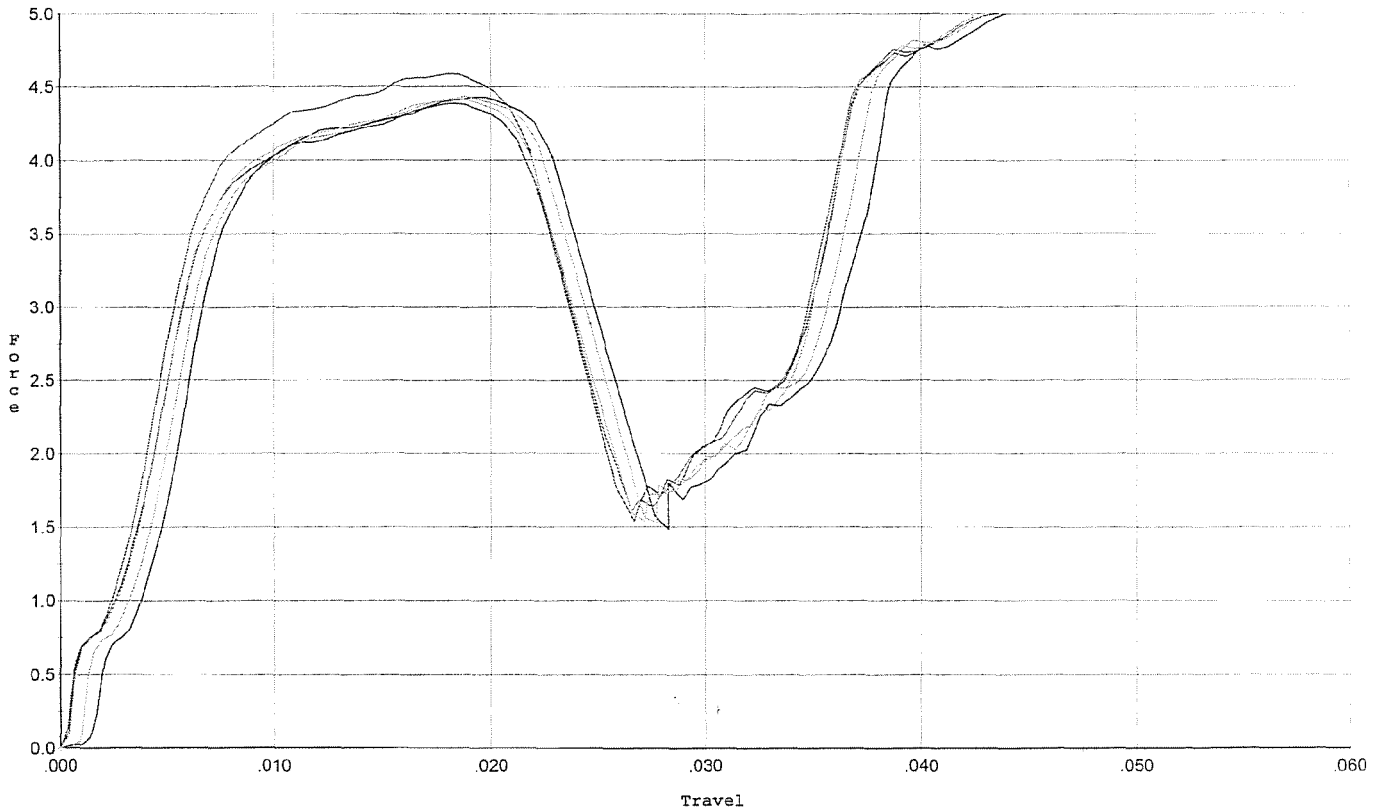
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.024	0.002	0.029	0.069		Set Trigger
2	4.300	0.022	0.00	0.029	0.065		Set Trigger
3	4.055	0.022	0.00	0.029	0.063		Set Trigger
4	4.020	0.022	0.00	0.029	0.062		Set Trigger
5	3.928	0.023	0.00	0.029	0.064		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



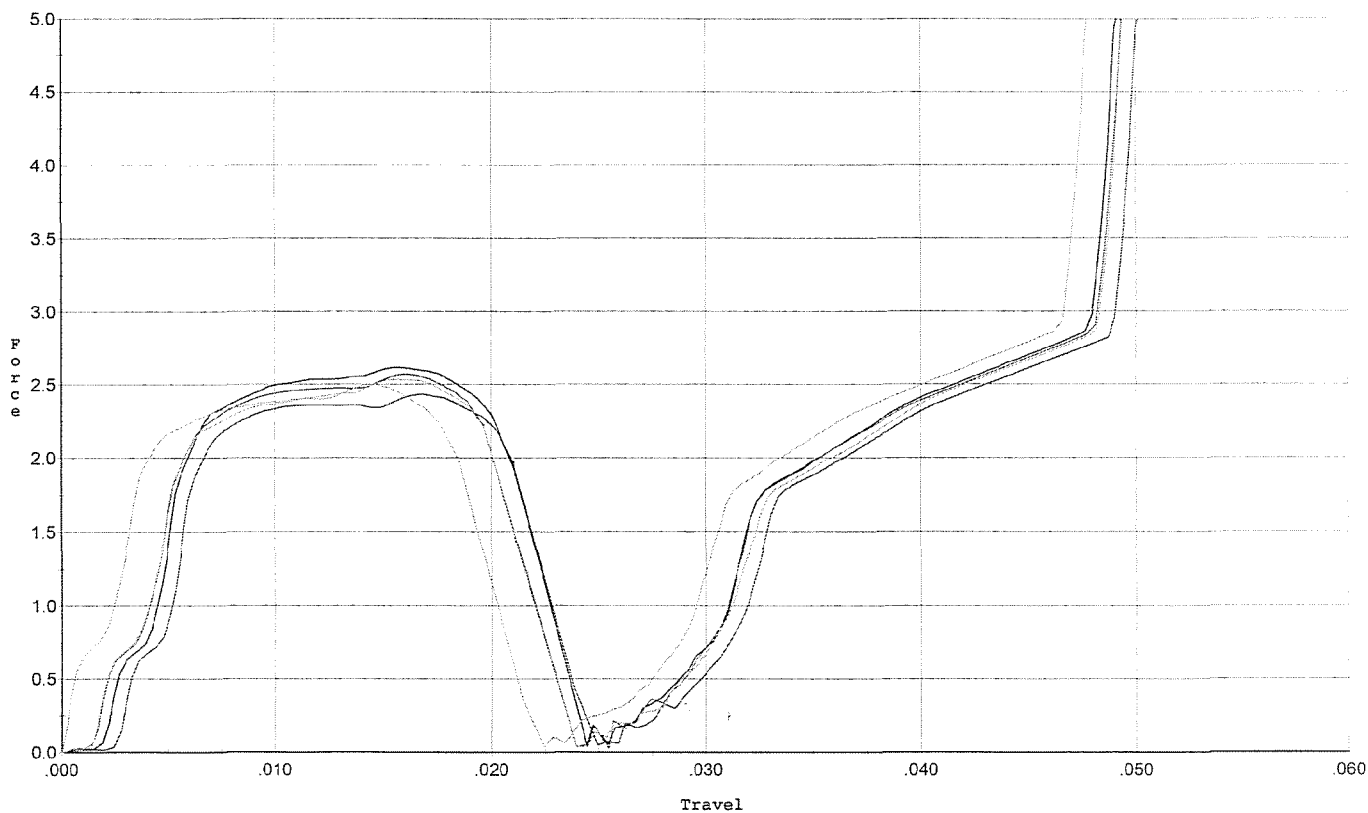
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.388	0.022	0.00	0.029	0.069		Set Trigger
2	4.430	0.023	0.00	0.029	0.069		Set Trigger
3	4.588	0.022	0.00	0.029	0.071		Set Trigger
4	4.422	0.022	0.00	0.029	0.068		Set Trigger
5	4.434	0.025	0.00	0.028	0.075		Set Trigger

A-4.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



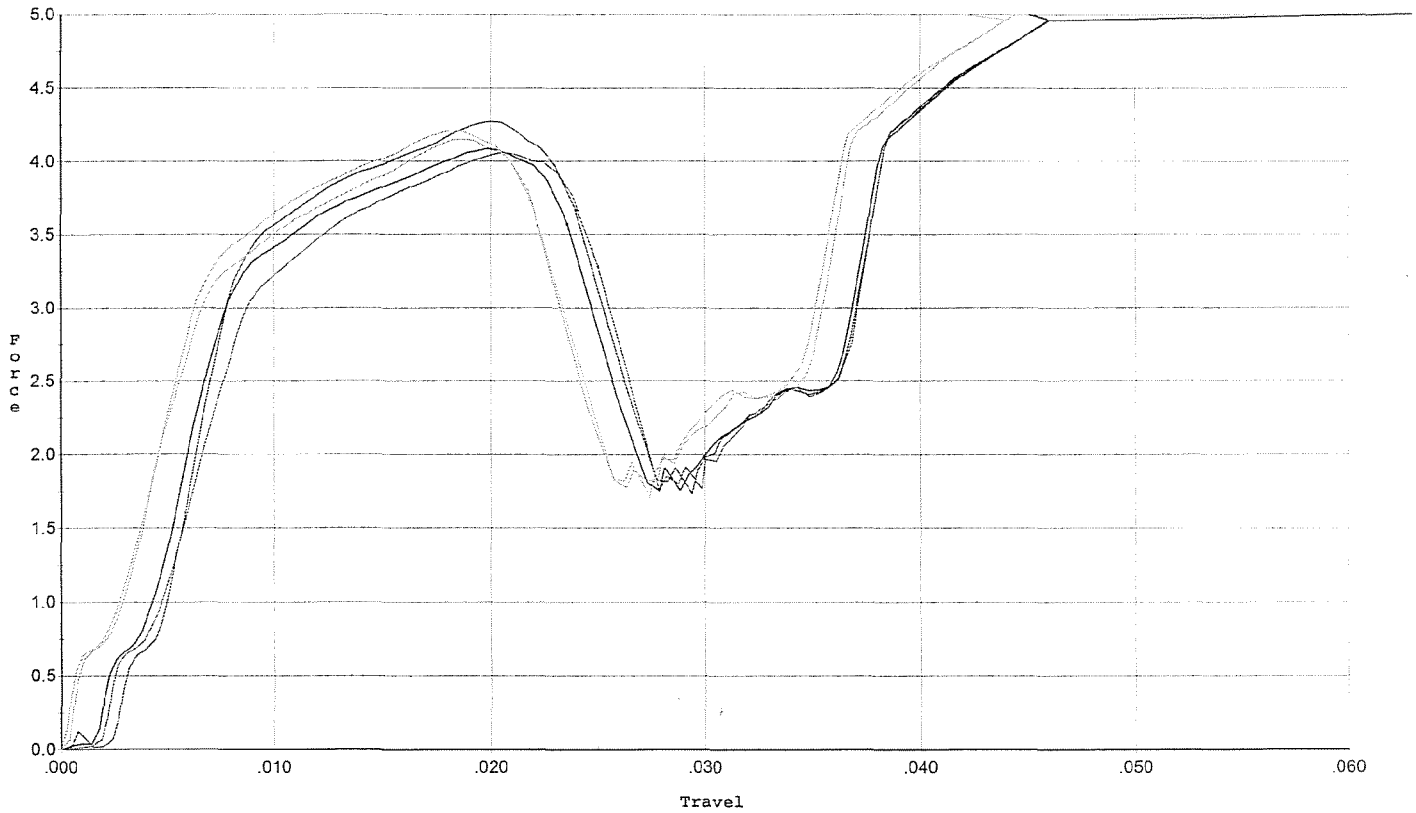
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.021	0.003	0.033	0.036		Set Trigger
2	2.616	0.021	0.002	0.032	0.039		Set Trigger
3	2.570	0.020	0.00	0.033	0.036		Set Trigger
4	2.536	0.022	0.00	0.033	0.039		Set Trigger
5	2.496	0.018	0.00	0.033	0.035		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.024	0.00	0.029	0.066		Set Trigger
2	4.085	0.024	0.00	0.029	0.064		Set Trigger
3	4.055	0.025	0.00	0.028	0.066		Set Trigger
4	4.150	0.022	0.00	0.029	0.062		Set Trigger
5	4.207	0.022	0.00	0.029	0.063		Set Trigger

A-4.15