

G6852278

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

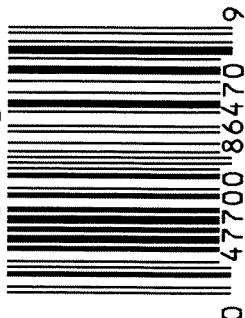


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6852278

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # C-6852278

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RPD
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-16-09	RT
475	DRILL AND TAP SIGHT HOLES	APR 16 2009 OPERATOR	4-16-09	SP
480	MAGNAFLUX BBL ACTION		4-18-09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/31/09	L.m.
542	APPLY COATINGS (BARREL ACTION)		4/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

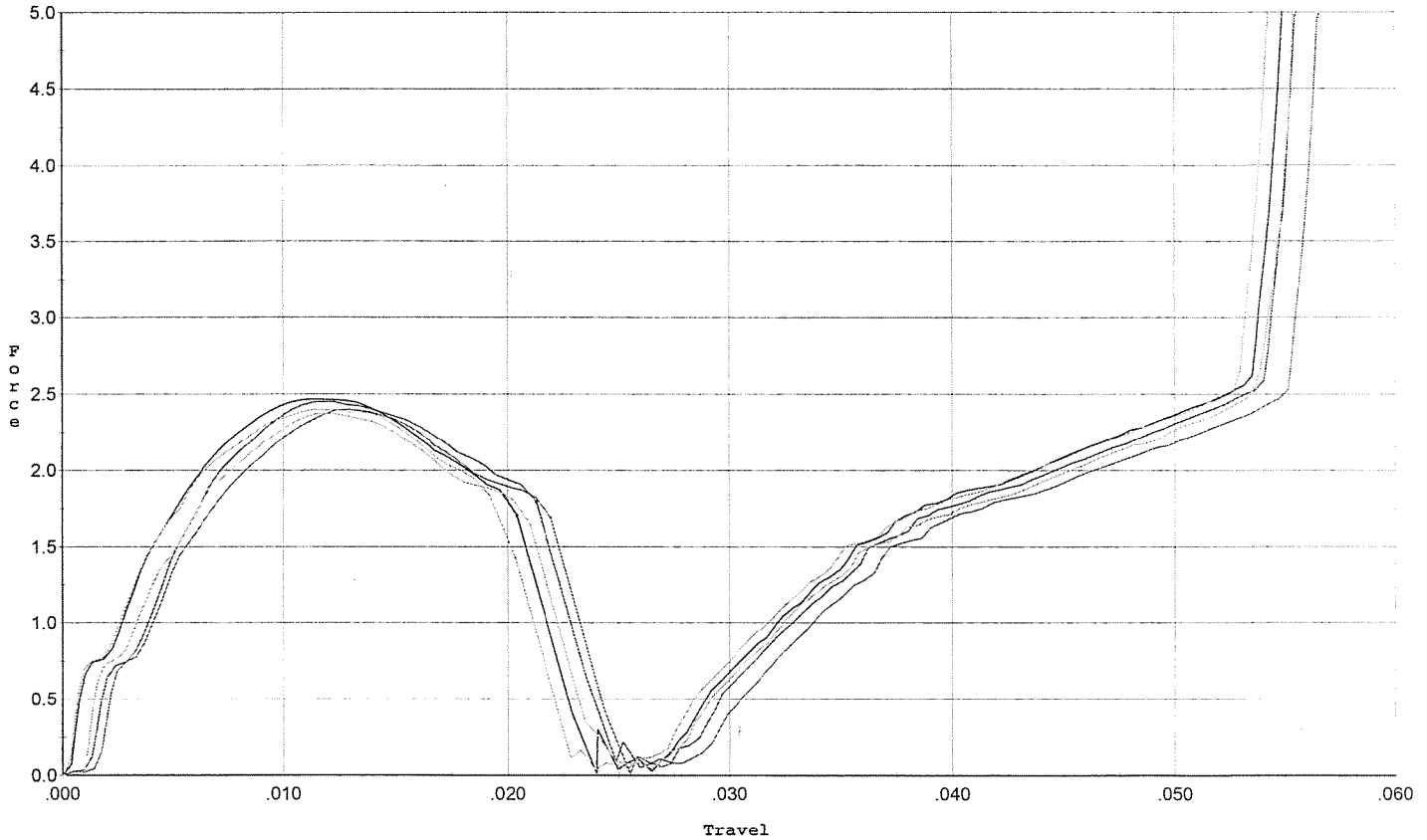
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>2.0</u>	<u>2.0</u>	5-13-09	L.P.D.	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	5-13-09	L.P.D.	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	5-13-09	L.P.D.	
	J) ASSEMBLE STOCK					4-29-09	L. J.	
	K) ASSEMBLE SWIVEL STUDS					5-13-09	L.P.D.	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		4-30-09	7/17	
			<u>PASS</u>	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					4-30-09	TAR	
670	FINAL INSPECTION A) HEADSPACE					5-13-09	L.P.D.	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>296</u>	<u>293</u>	<u>296</u>	<u>299</u>	<u>296</u>	5-1-09
	C) FUNCTION					5-13-09	L.P.D.	
690	PACK					6/18/09	Fm	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



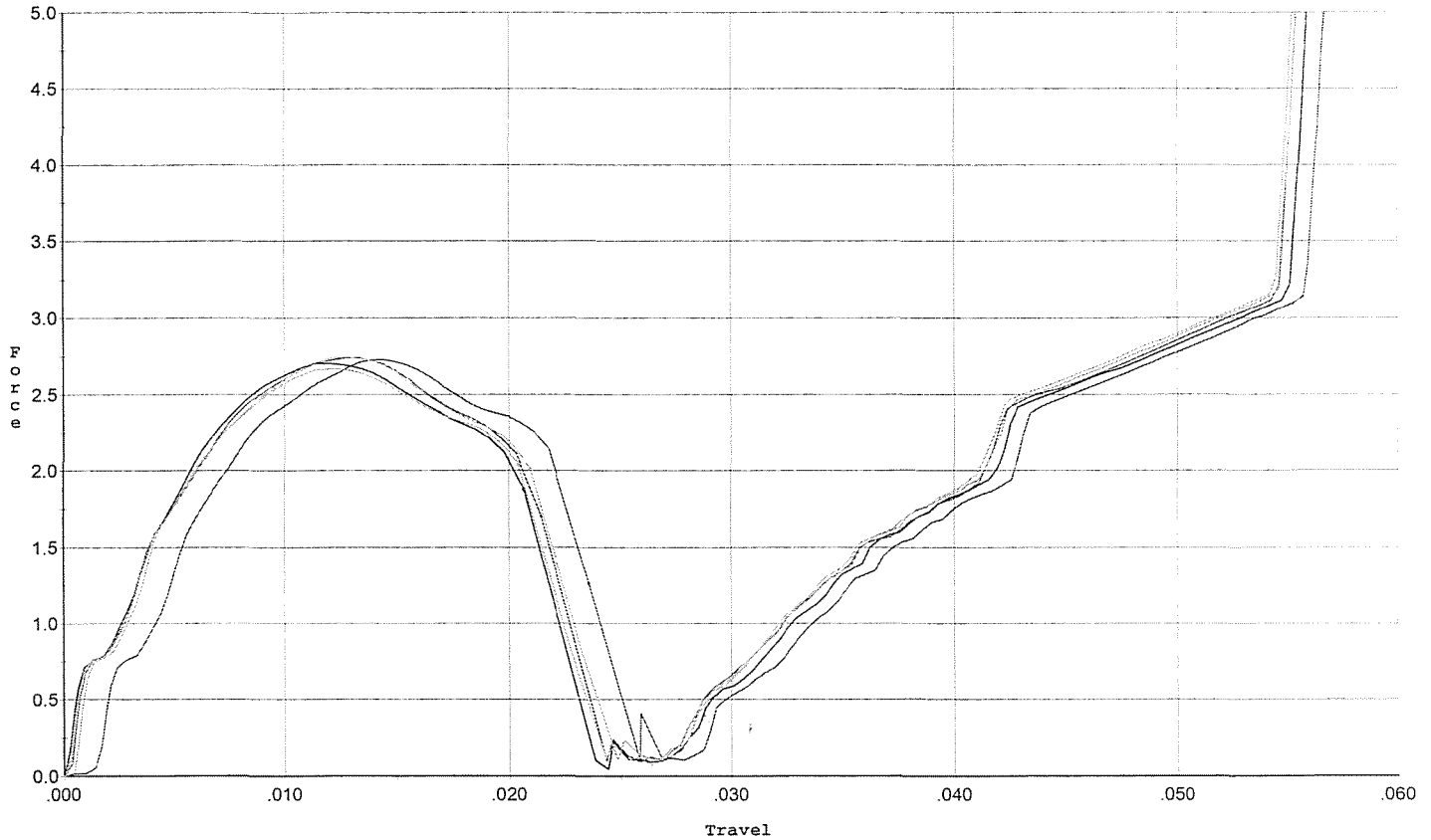
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.021	0.00	0.038	0.037		Set Trigger
2	2.466	0.020	0.00	0.039	0.037		Set Trigger
3	2.401	0.022	0.00	0.039	0.036		Set Trigger
4	2.373	0.021	0.00	0.039	0.035		Set Trigger
5	2.400	0.020	0.00	0.039	0.036		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



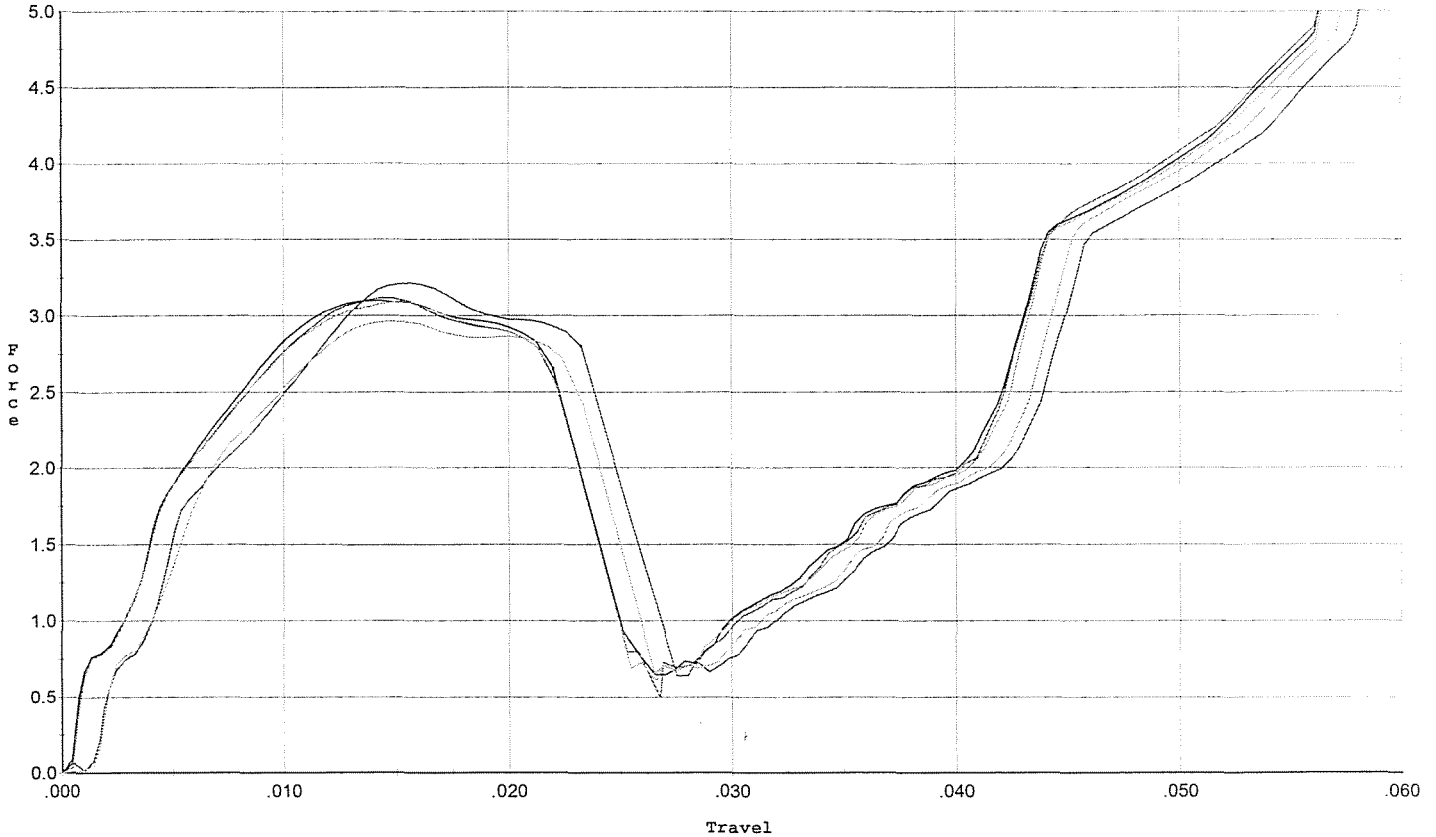
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.729	0.024	0.00	0.039	0.044		Set Trigger
2	2.705	0.021	0.00	0.039	0.041		Set Trigger
3	2.739	0.021	0.00	0.038	0.042		Set Trigger
4	2.668	0.020	0.00	0.039	0.040		Set Trigger
5	2.745	0.021	0.00	0.038	0.041		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



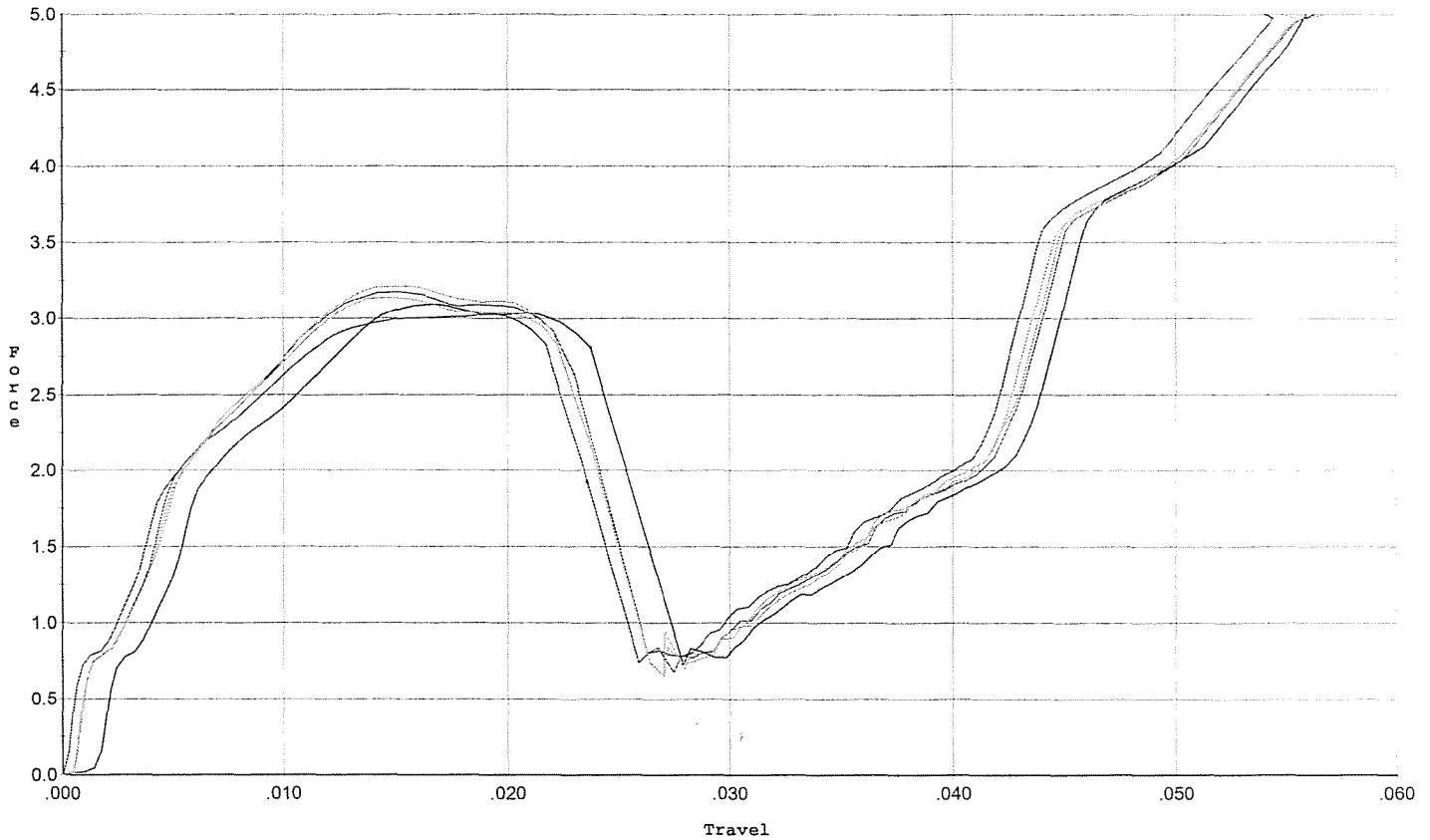
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.216	0.023	0.00	0.038	0.050		Set Trigger
2	3.101	0.022	0.00	0.037	0.050		Set Trigger
3	3.118	0.022	0.00	0.037	0.049		Set Trigger
4	2.960	0.023	0.00	0.037	0.048		Set Trigger
5	3.096	0.022	0.00	0.037	0.049		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



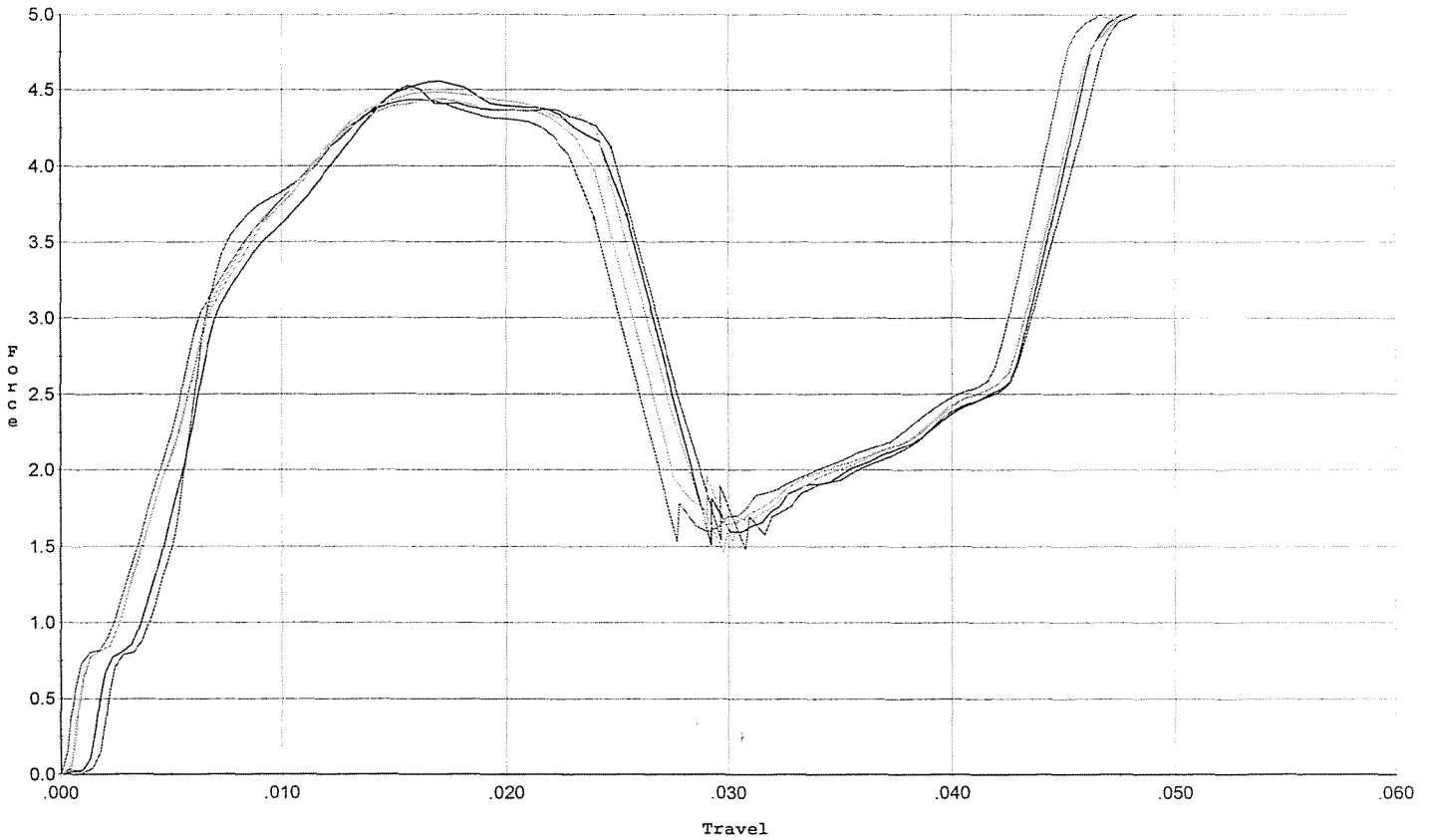
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.024	0.00	0.037	0.053		Set Trigger
2	3.093	0.024	0.00	0.038	0.051		Set Trigger
3	3.172	0.023	0.00	0.037	0.053		Set Trigger
4	3.135	0.024	0.00	0.037	0.053		Set Trigger
5	3.213	0.024	0.00	0.037	0.054		Set Trigger

A.3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



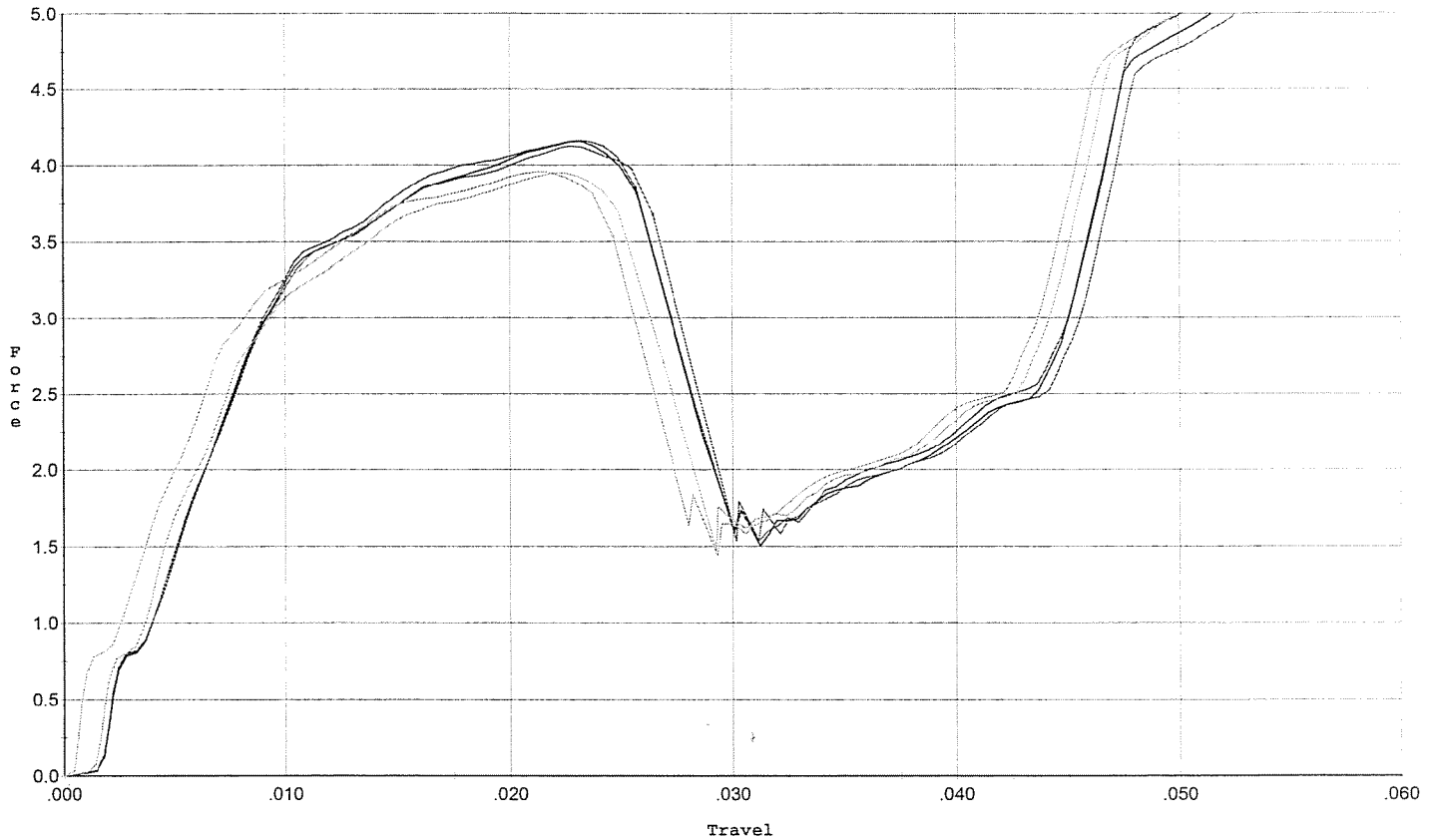
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.528	0.025	0.00	0.034	0.077		Set Trigger
2	4.556	0.025	0.00	0.034	0.078		Set Trigger
3	4.436	0.024	0.00	0.034	0.075		Set Trigger
4	4.485	0.024	0.00	0.034	0.076		Set Trigger
5	4.436	0.024	0.00	0.034	0.075		Set Trigger

A 4.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



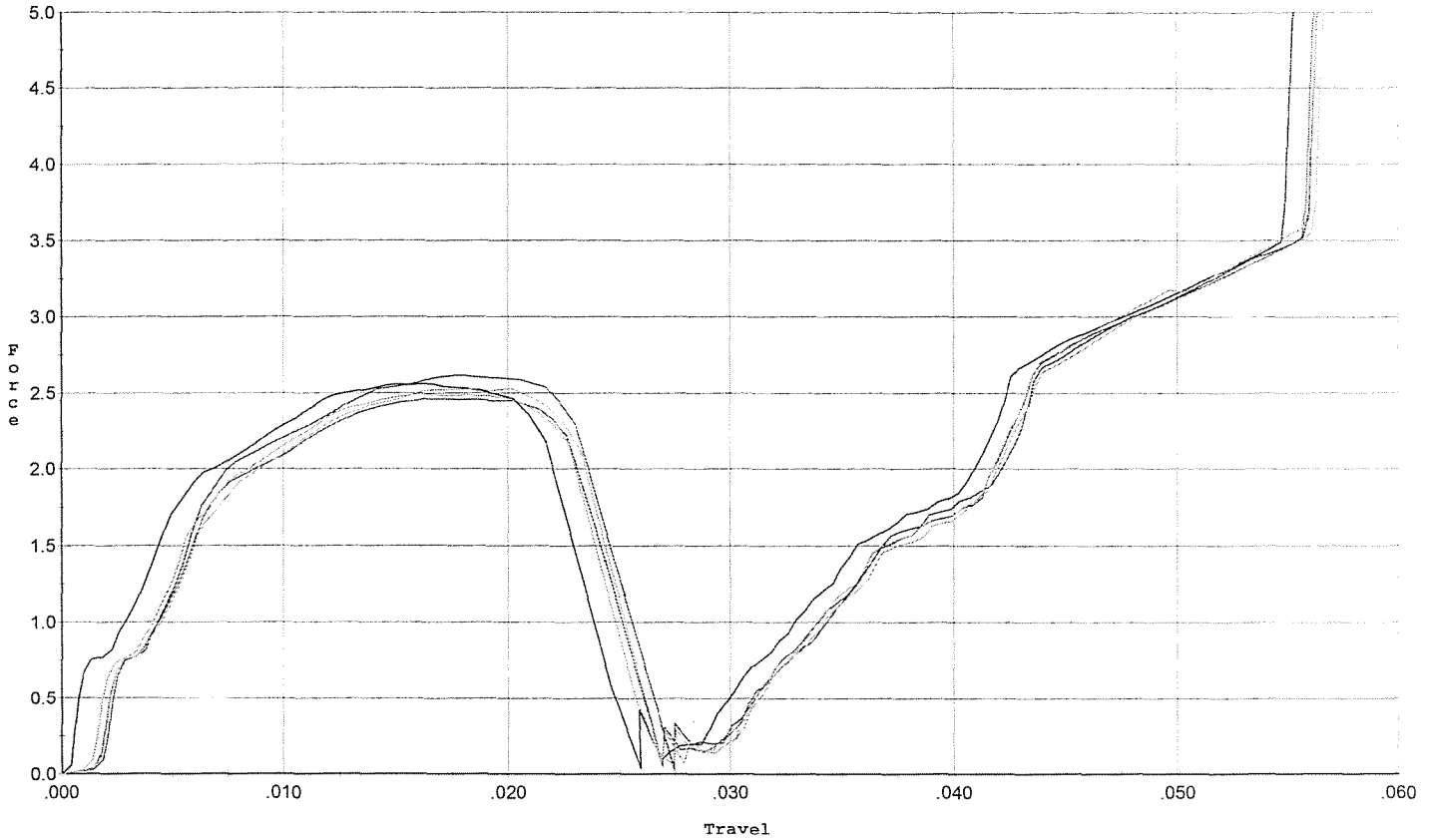
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.026	0.00	0.034	0.072		Set Trigger
2	4.156	0.026	0.00	0.034	0.071		Set Trigger
3	4.126	0.026	0.00	0.034	0.073		Set Trigger
4	3.950	0.027	0.00	0.034	0.072		Set Trigger
5	3.958	0.025	0.00	0.035	0.069		Set Trigger

A 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



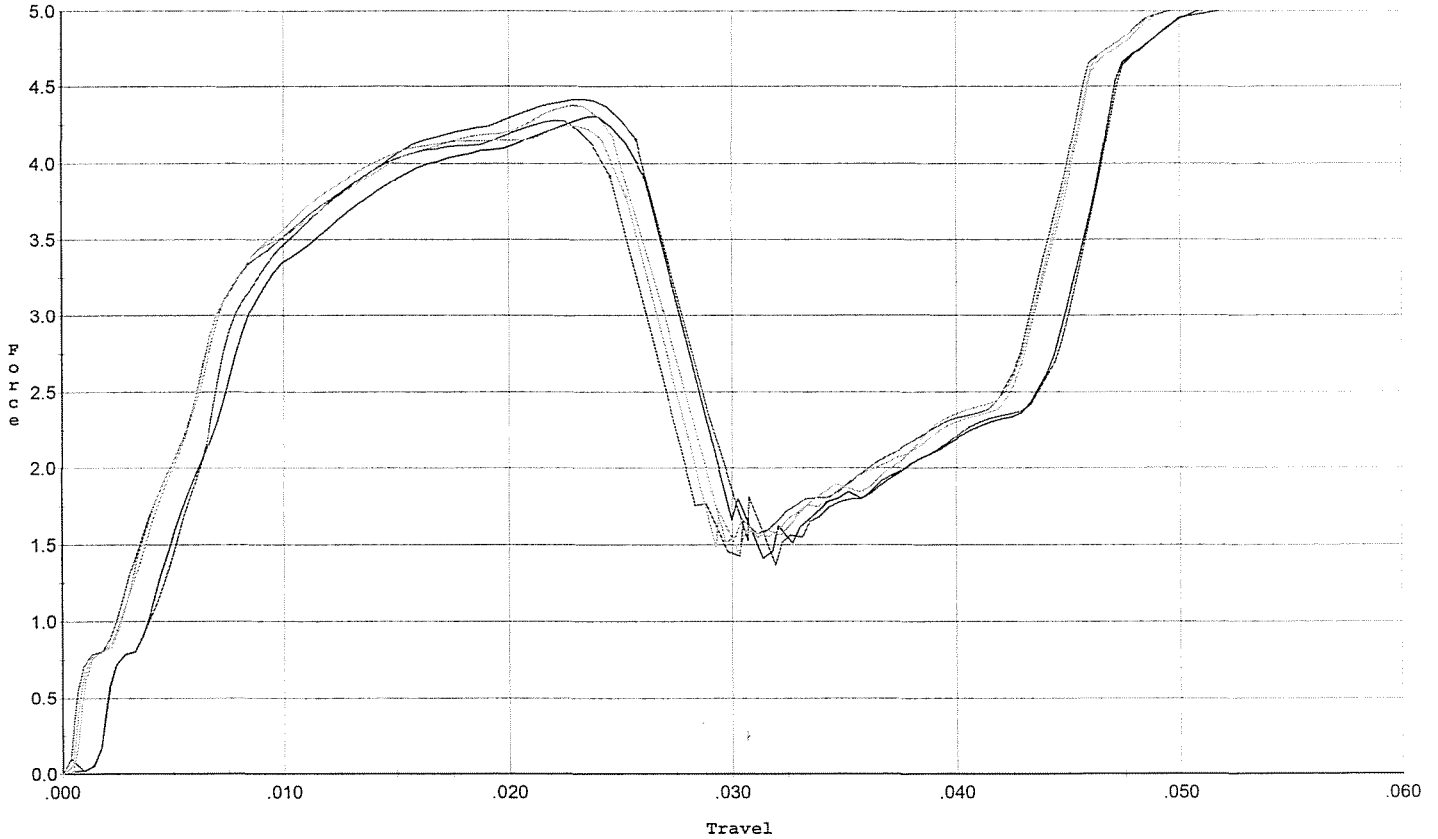
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.616	0.025	0.00	0.037	0.046		Set Trigger
2	2.563	0.022	0.00	0.037	0.042		Set Trigger
3	2.464	0.024	0.00	0.037	0.043		Set Trigger
4	2.530	0.023	0.00	0.038	0.042		Set Trigger
5	2.499	0.023	0.00	0.038	0.041		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.413	0.026	0.00	0.033	0.076		Set Trigger
2	4.300	0.026	0.00	0.033	0.075		Set Trigger
3	4.278	0.025	0.00	0.033	0.074		Set Trigger
4	4.245	0.025	0.00	0.033	0.076		Set Trigger
5	4.380	0.027	0.00	0.033	0.081		Set Trigger

A-4.32