

66852279

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



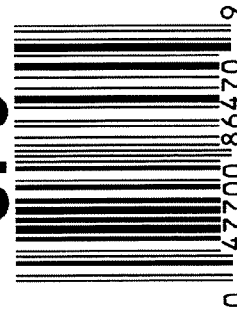
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852279

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 685 2279

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	KTC
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-20-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-25-09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

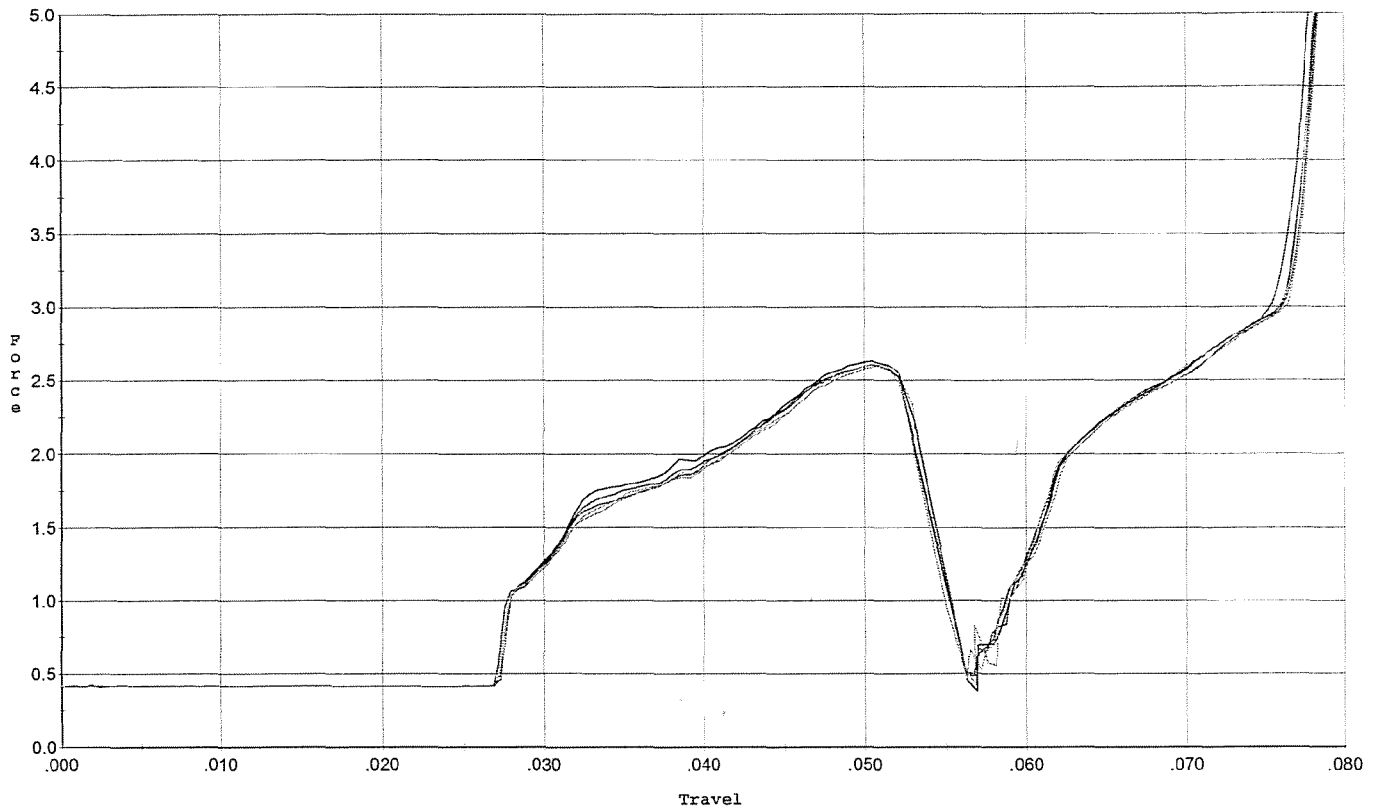
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/27/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8°</u> <u>8°</u> <u>8°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/27/09	RB
	J) ASSEMBLE STOCK		8-24-09	L.P.I.
	K) ASSEMBLE SWIVEL STUDS		8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8/26/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/26/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8/27/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.30</u> <u>2.37</u> <u>2.31</u> <u>2.30</u>	8/27/09	RB
	C) FUNCTION		8/27/09	RB
690	PACK		8-27-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



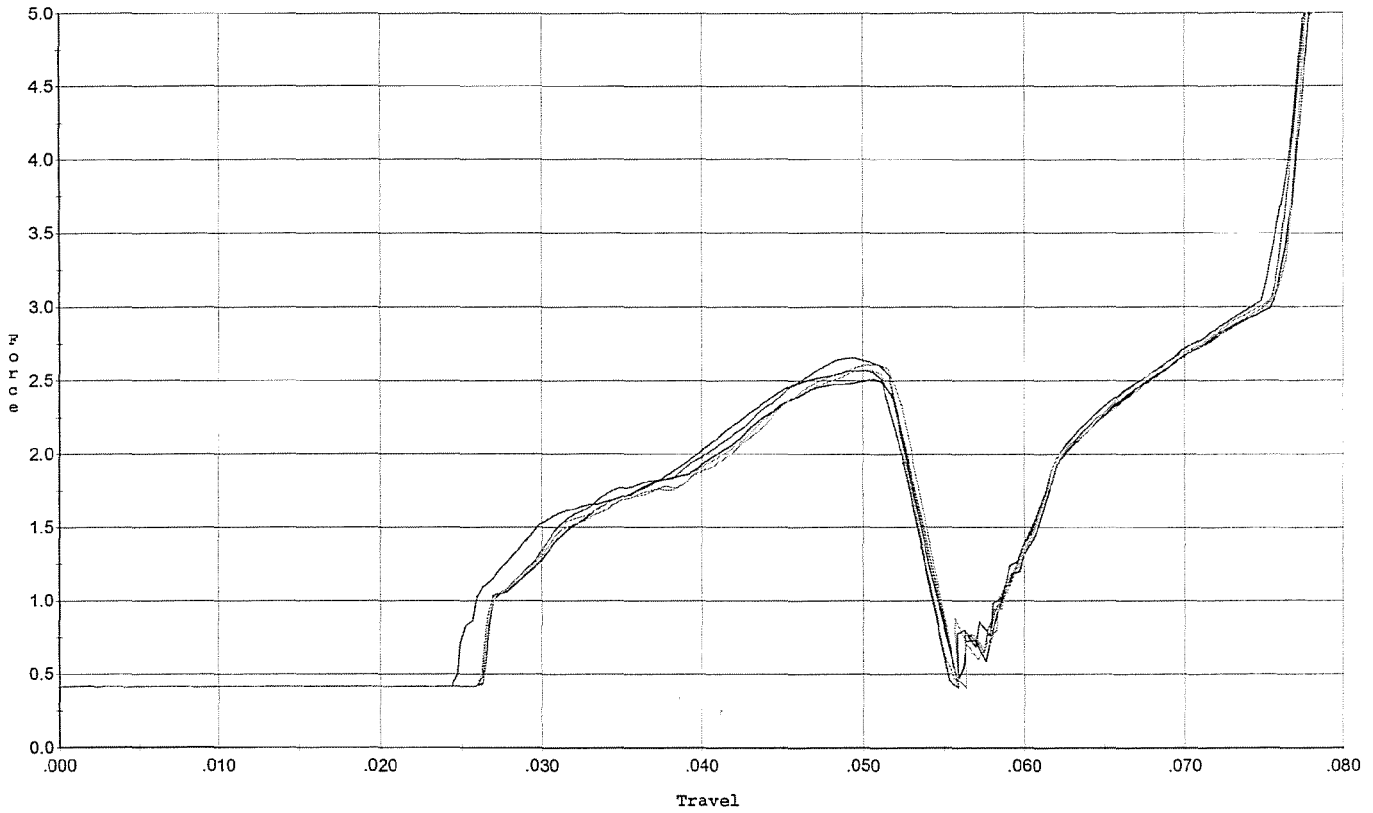
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.052	0.027	0.030	0.061		Set Trigger
2	2.629	0.053	0.027	0.030	0.063		Set Trigger
3	2.604	0.054	0.027	0.030	0.063		Set Trigger
4	2.600	0.053	0.027	0.030	0.062		Set Trigger
5	2.591	0.052	0.027	0.030	0.060		Set Trigger

A.2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



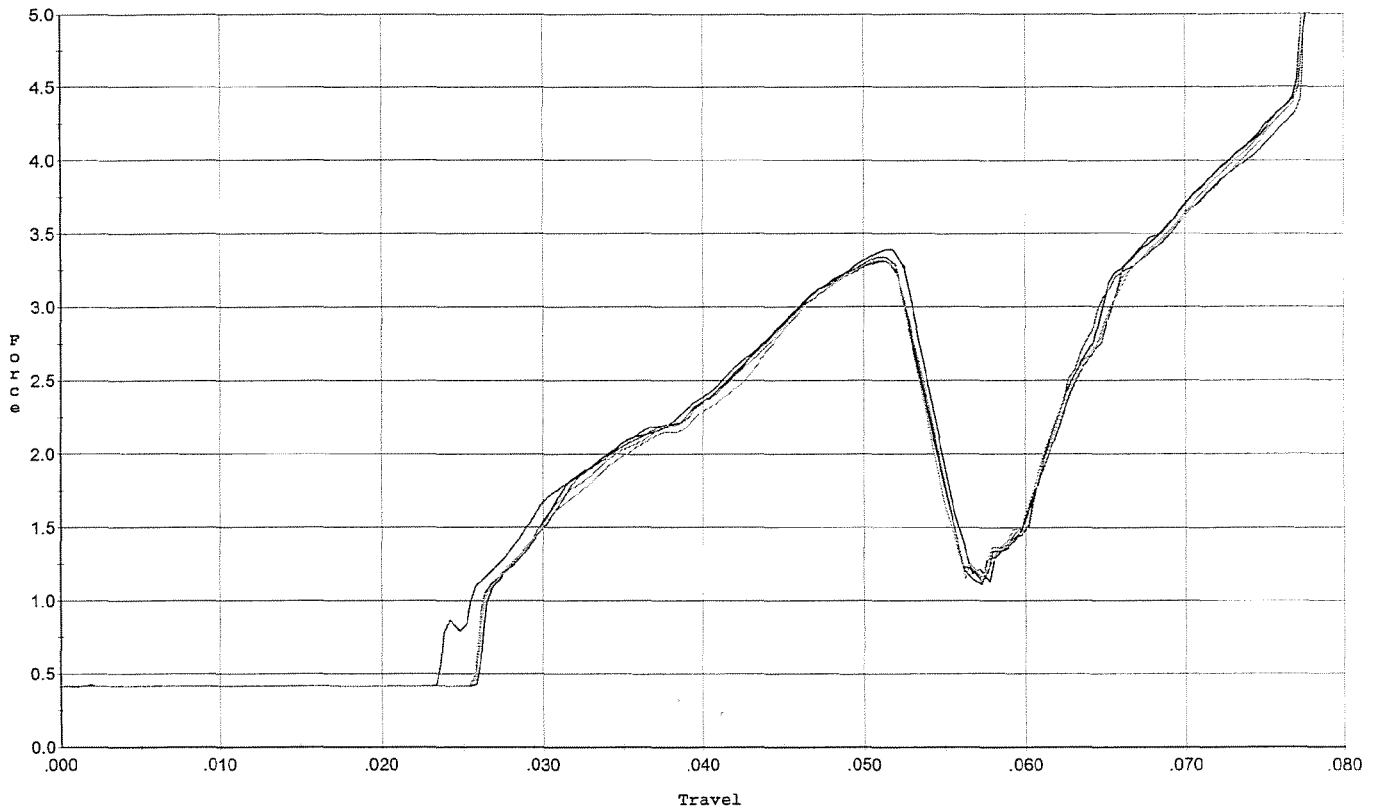
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.053	0.025	0.030	0.063		Set Trigger
2	2.509	0.052	0.027	0.030	0.060		Set Trigger
3	2.653	0.054	0.026	0.030	0.064		Set Trigger
4	2.575	0.052	0.026	0.030	0.060		Set Trigger
5	2.609	0.052	0.027	0.030	0.061		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



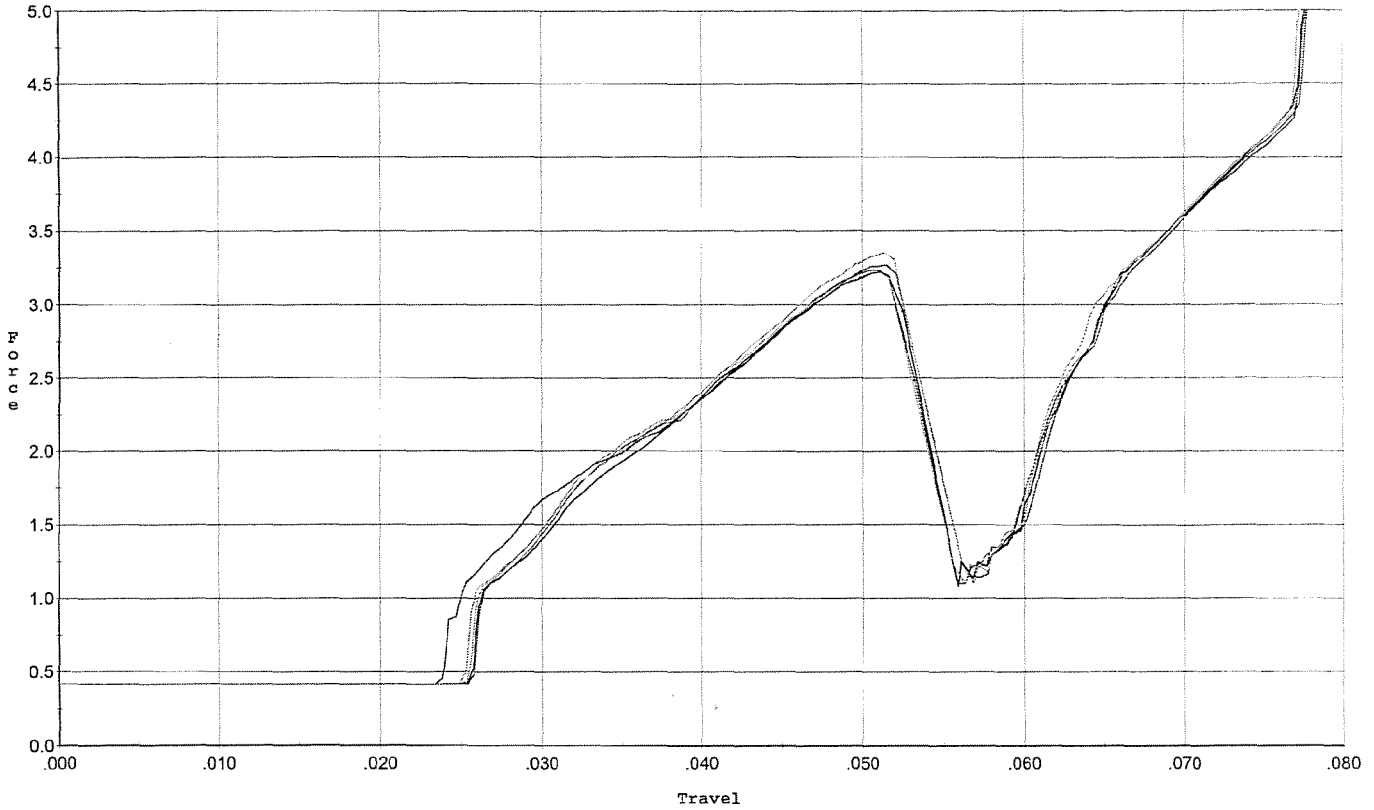
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.052	0.024	0.028	0.075		Set Trigger
2	3.391	0.053	0.026	0.028	0.075		Set Trigger
3	3.341	0.054	0.026	0.028	0.076		Set Trigger
4	3.315	0.052	0.026	0.029	0.072		Set Trigger
5	3.318	0.054	0.026	0.028	0.076		Set Trigger

A-3-33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



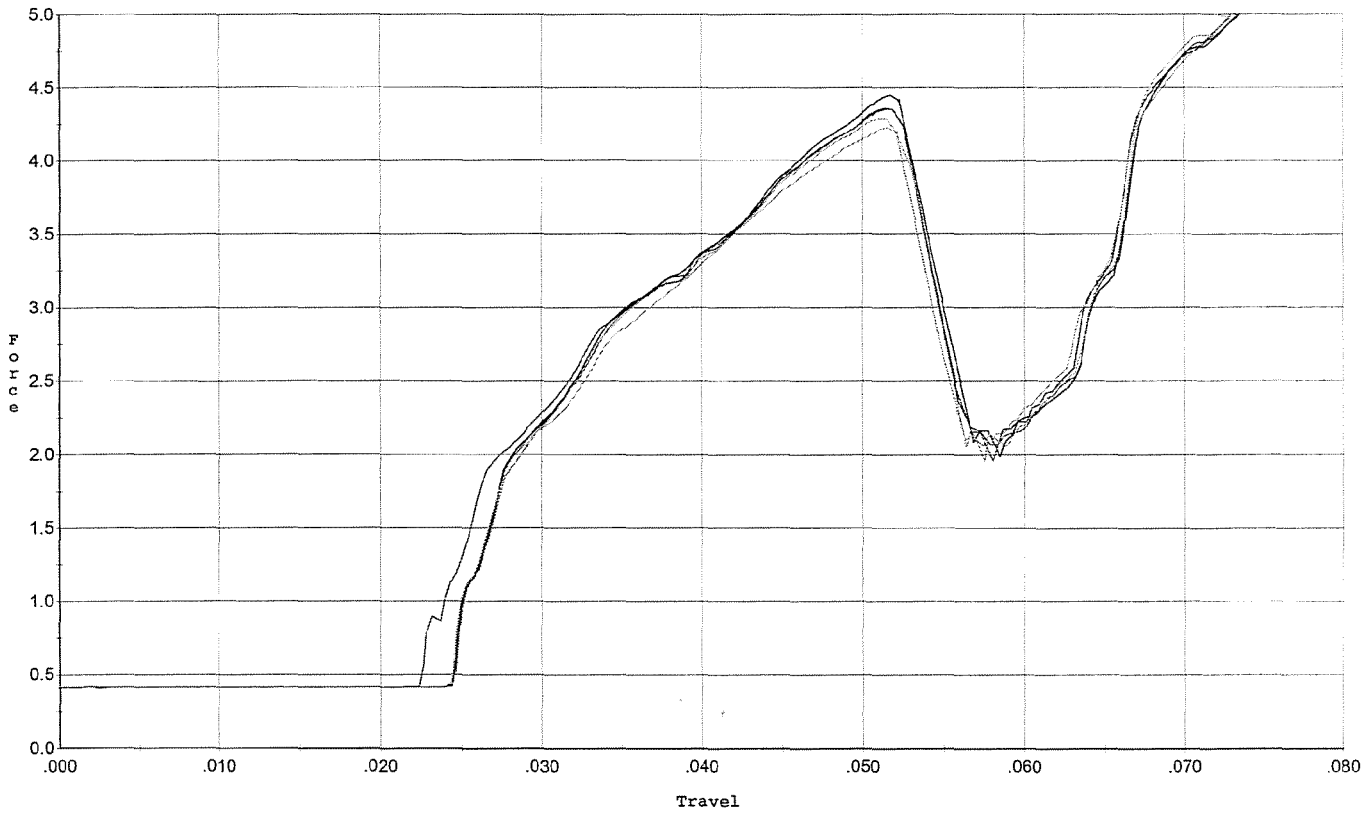
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.237	0.053	0.024	0.028	0.076		Set Trigger
2	3.222	0.053	0.026	0.029	0.072		Set Trigger
3	3.270	0.052	0.026	0.029	0.072		Set Trigger
4	3.229	0.052	0.025	0.029	0.072		Set Trigger
5	3.355	0.052	0.026	0.029	0.073		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



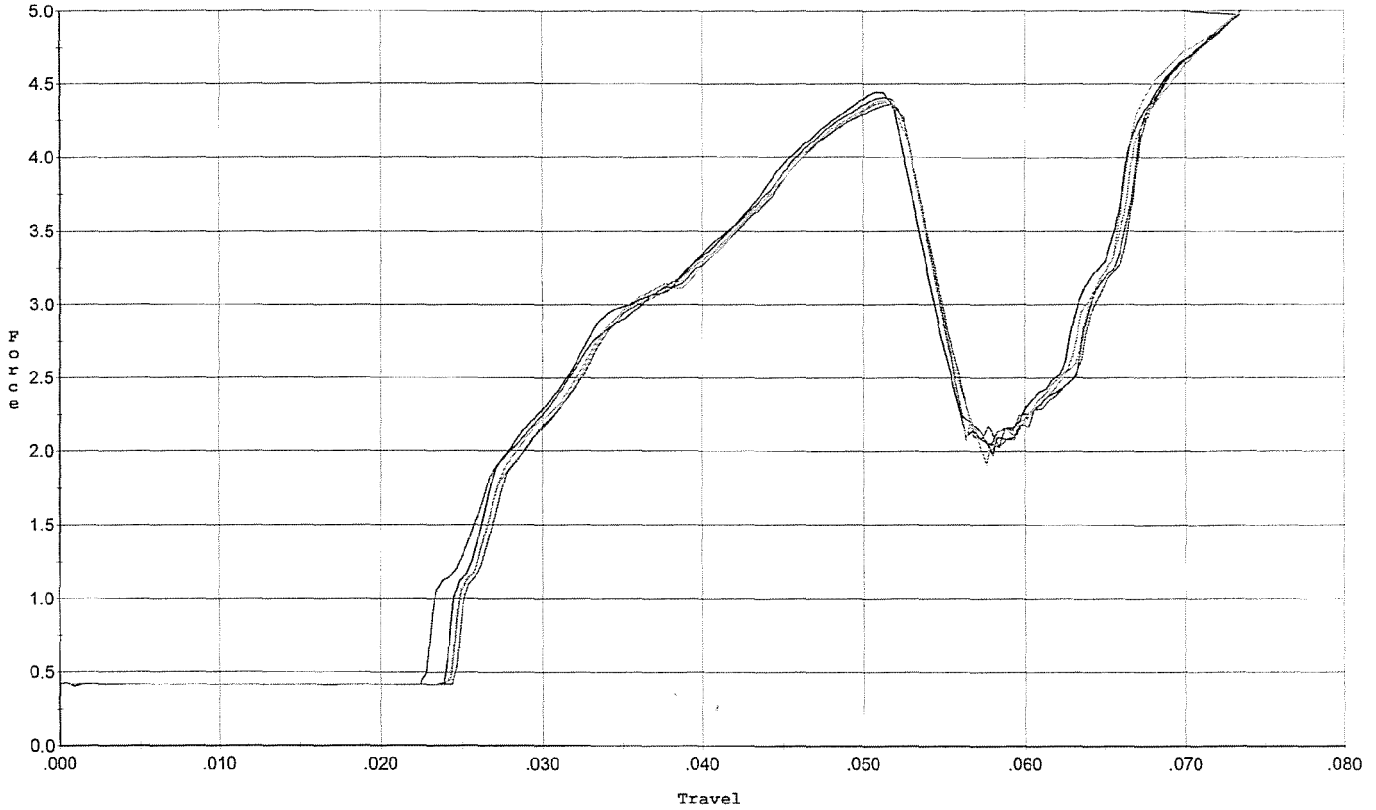
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.359	0.053	0.023	0.025	0.102		Set Trigger
2	4.447	0.052	0.025	0.026	0.100		Set Trigger
3	4.351	0.053	0.025	0.026	0.100		Set Trigger
4	4.223	0.053	0.025	0.026	0.098		Set Trigger
5	4.286	0.052	0.025	0.026	0.097		Set Trigger

A. 4.33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



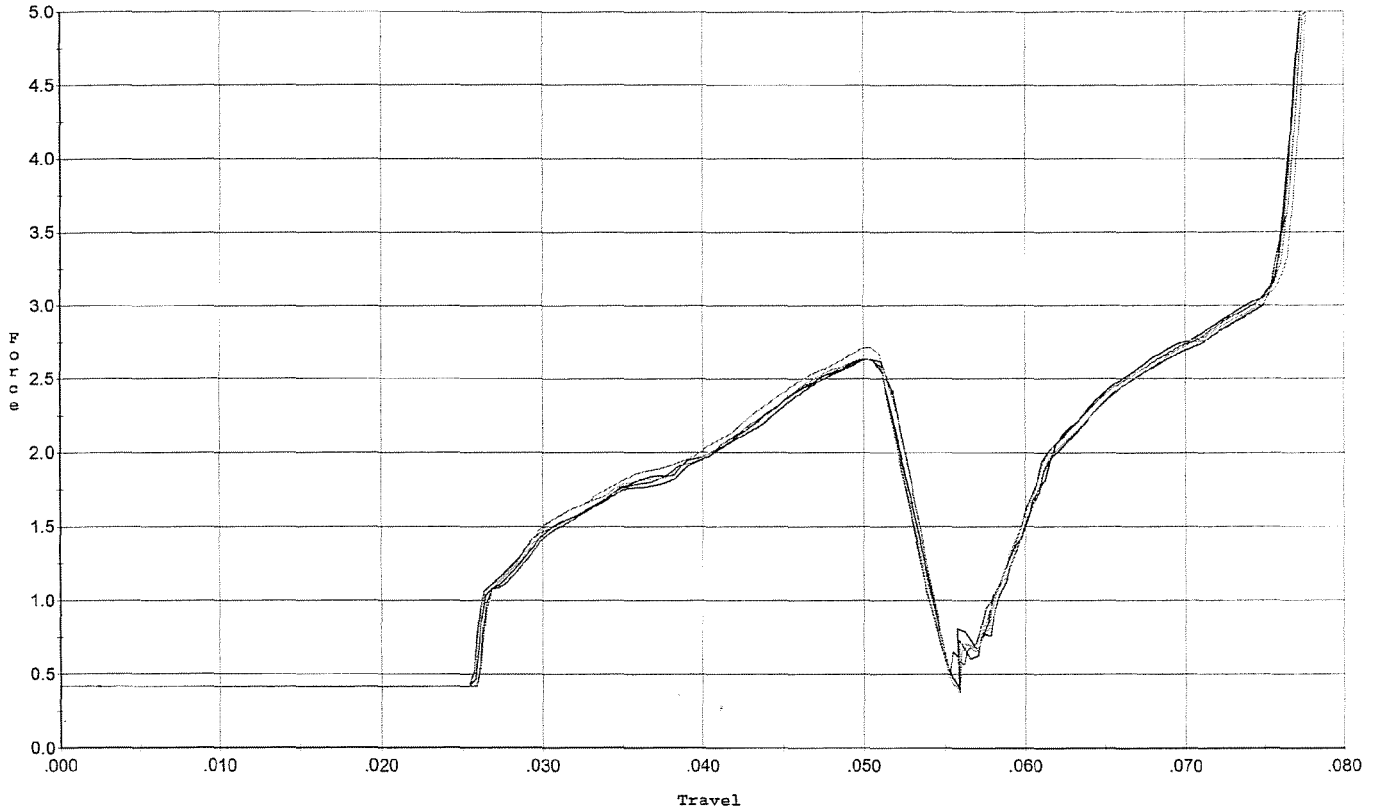
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.407	0.053	0.023	0.026	0.102		Set Trigger
2	4.443	0.052	0.024	0.026	0.099		Set Trigger
3	4.357	0.053	0.025	0.026	0.099		Set Trigger
4	4.385	0.052	0.025	0.026	0.099		Set Trigger
5	4.373	0.053	0.024	0.026	0.100		Set Trigger

A.439

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



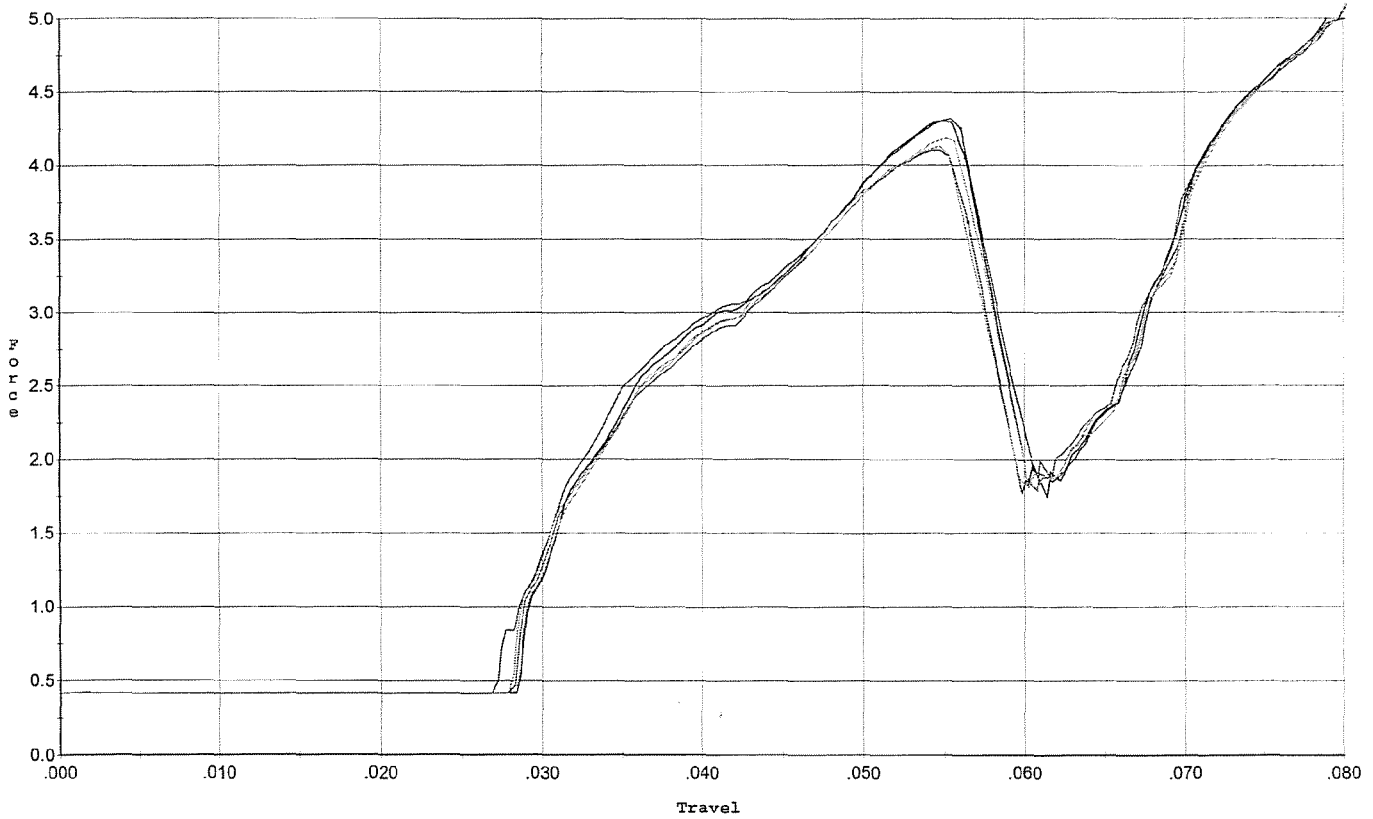
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.052	0.026	0.030	0.061		Set Trigger
2	2.630	0.053	0.026	0.030	0.063		Set Trigger
3	2.635	0.051	0.026	0.030	0.060		Set Trigger
4	2.634	0.051	0.026	0.030	0.061		Set Trigger
5	2.712	0.052	0.026	0.030	0.063		Set Trigger

A.2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.316	0.056	0.027	0.027	0.099		Set Trigger
2	4.304	0.056	0.029	0.027	0.098		Set Trigger
3	4.102	0.057	0.028	0.028	0.096		Set Trigger
4	4.185	0.057	0.029	0.027	0.098		Set Trigger
5	4.132	0.057	0.028	0.028	0.097		Set Trigger

A-4.20