

G685-2283

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



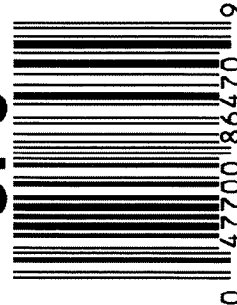
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852283

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 685 2283

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5/5/09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR	5/8/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

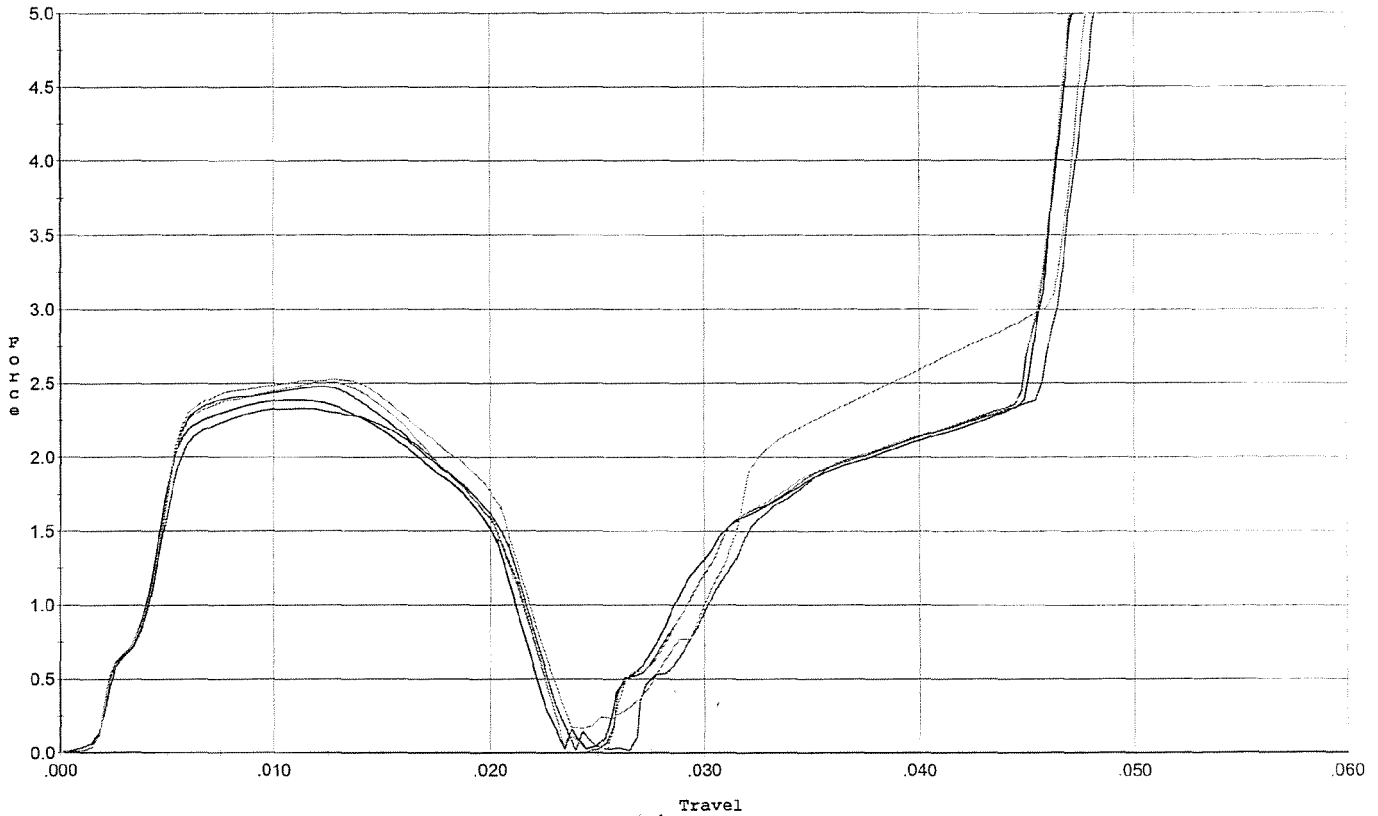
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-16-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	6-16-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-16-09	LJN
	J) ASSEMBLE STOCK		5-28-09	LJN
	K) ASSEMBLE SWIVEL STUDS		6-16-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6/11/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.73</u> <u>2.54</u> <u>2.76</u> <u>2.78</u>	6-15-09	RTZ
	C) FUNCTION		6-16-09	LJN
690	PACK		7/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



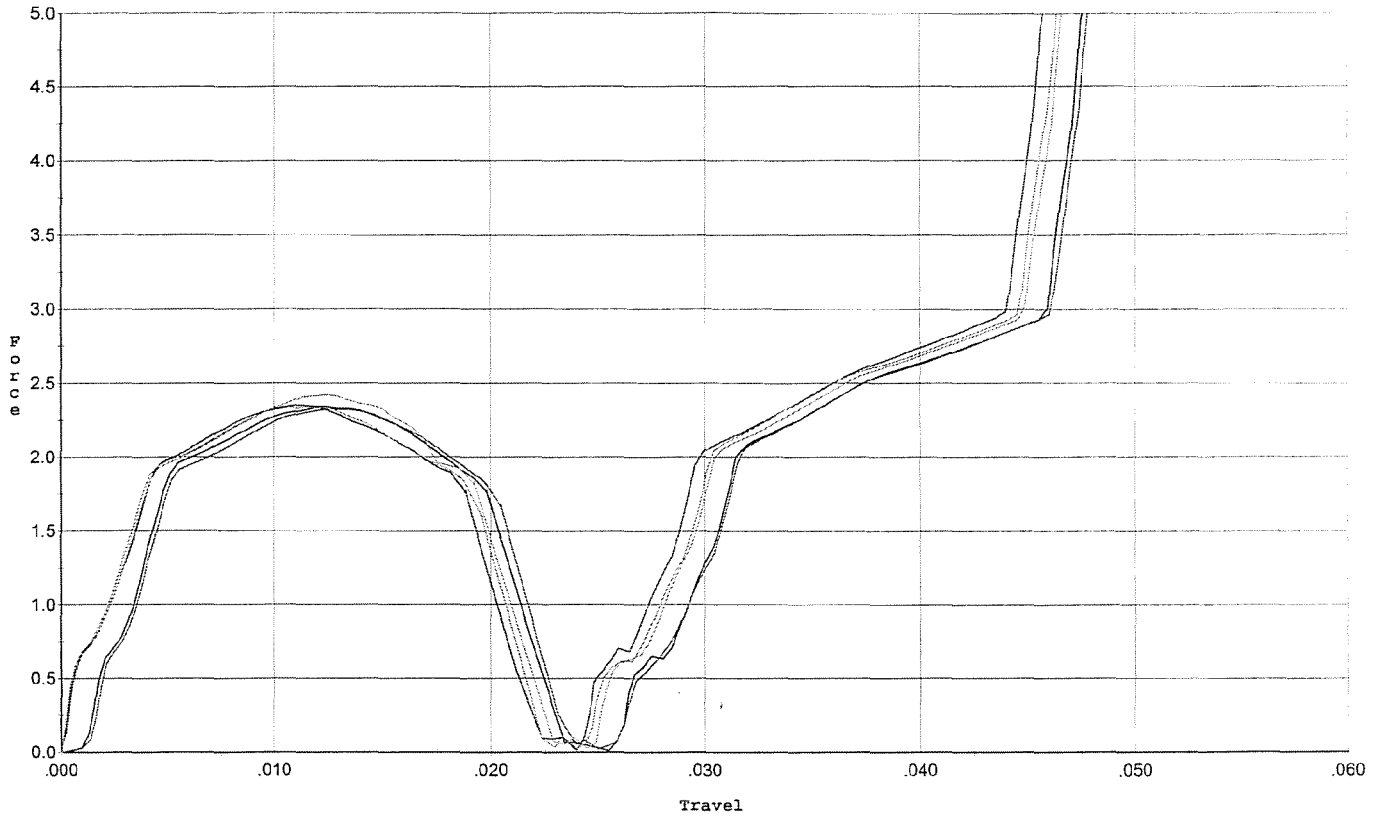
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.327	0.021	0.00	0.033	0.034		Set Trigger
2	2.391	0.020	0.00	0.032	0.034		Set Trigger
3	2.477	0.021	0.00	0.032	0.036		Set Trigger
4	2.519	0.021	0.00	0.032	0.037		Set Trigger
5	2.524	0.020	0.00	0.032	0.036		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



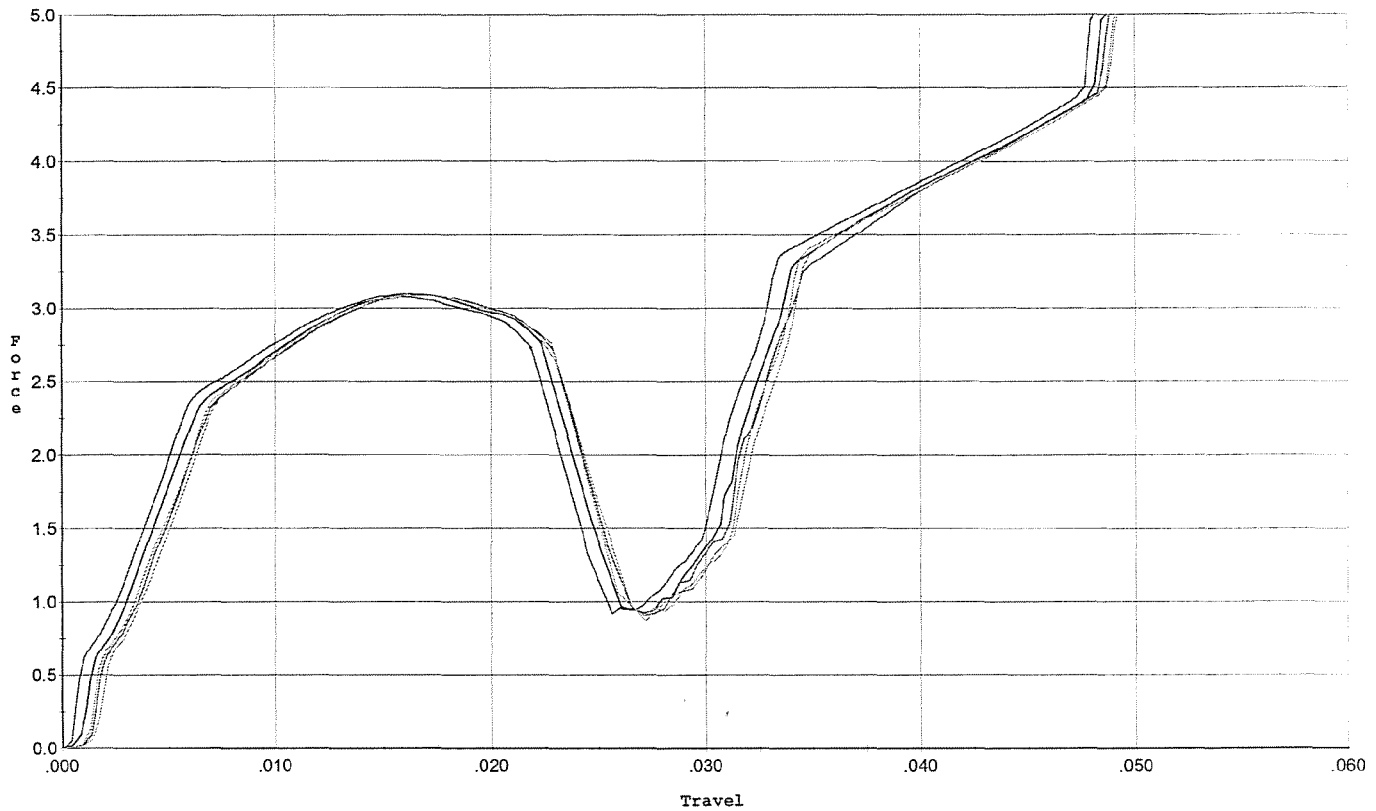
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.347	0.019	0.00	0.031	0.034		Set Trigger
2	2.337	0.020	0.00	0.032	0.034		Set Trigger
3	2.326	0.020	0.00	0.032	0.034		Set Trigger
4	2.420	0.019	0.00	0.031	0.035		Set Trigger
5	2.341	0.020	0.00	0.031	0.035		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



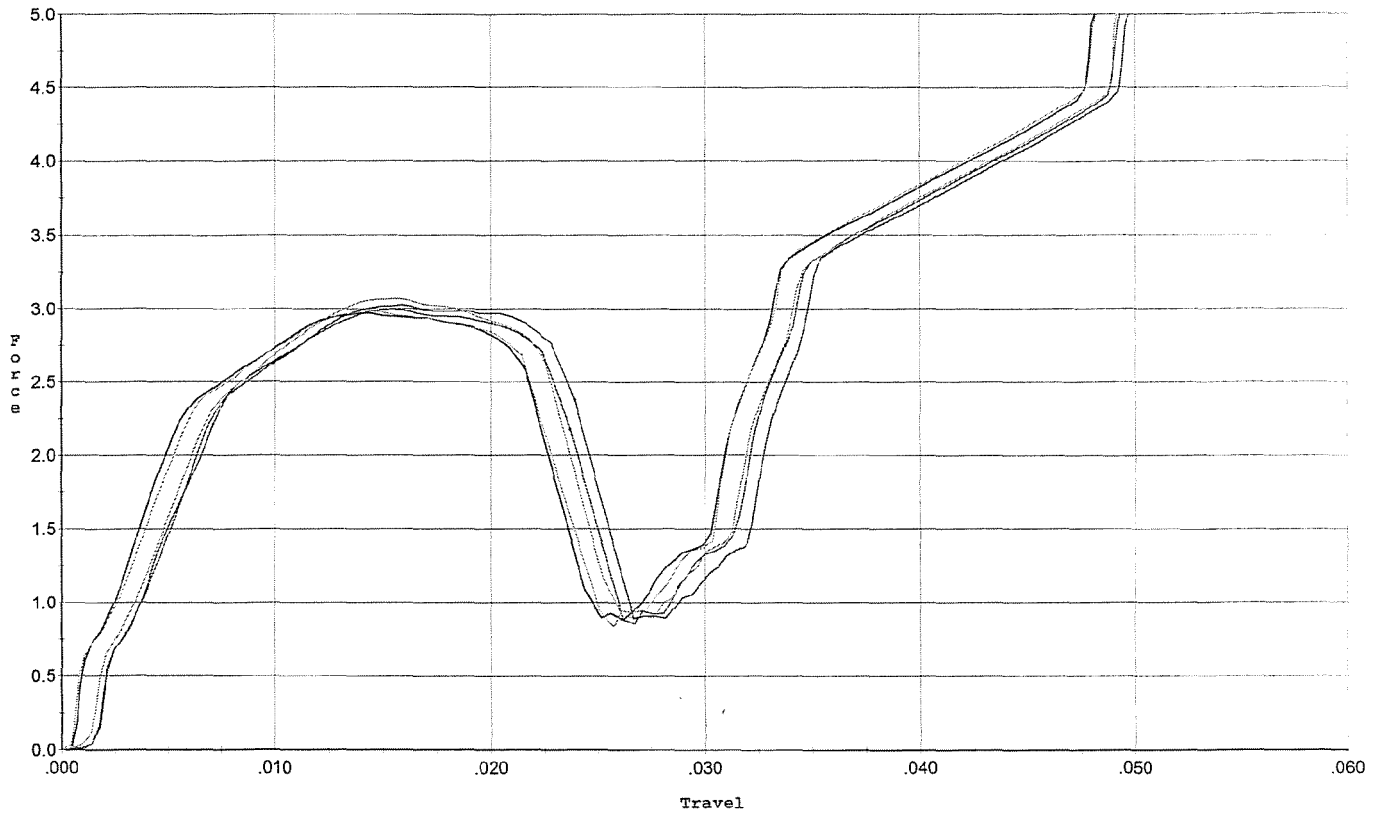
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.022	0.00	0.030	0.050		Set Trigger
2	3.098	0.022	0.00	0.030	0.050		Set Trigger
3	3.102	0.023	0.00	0.030	0.050		Set Trigger
4	3.098	0.023	0.00	0.030	0.051		Set Trigger
5	3.087	0.023	0.00	0.030	0.050		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



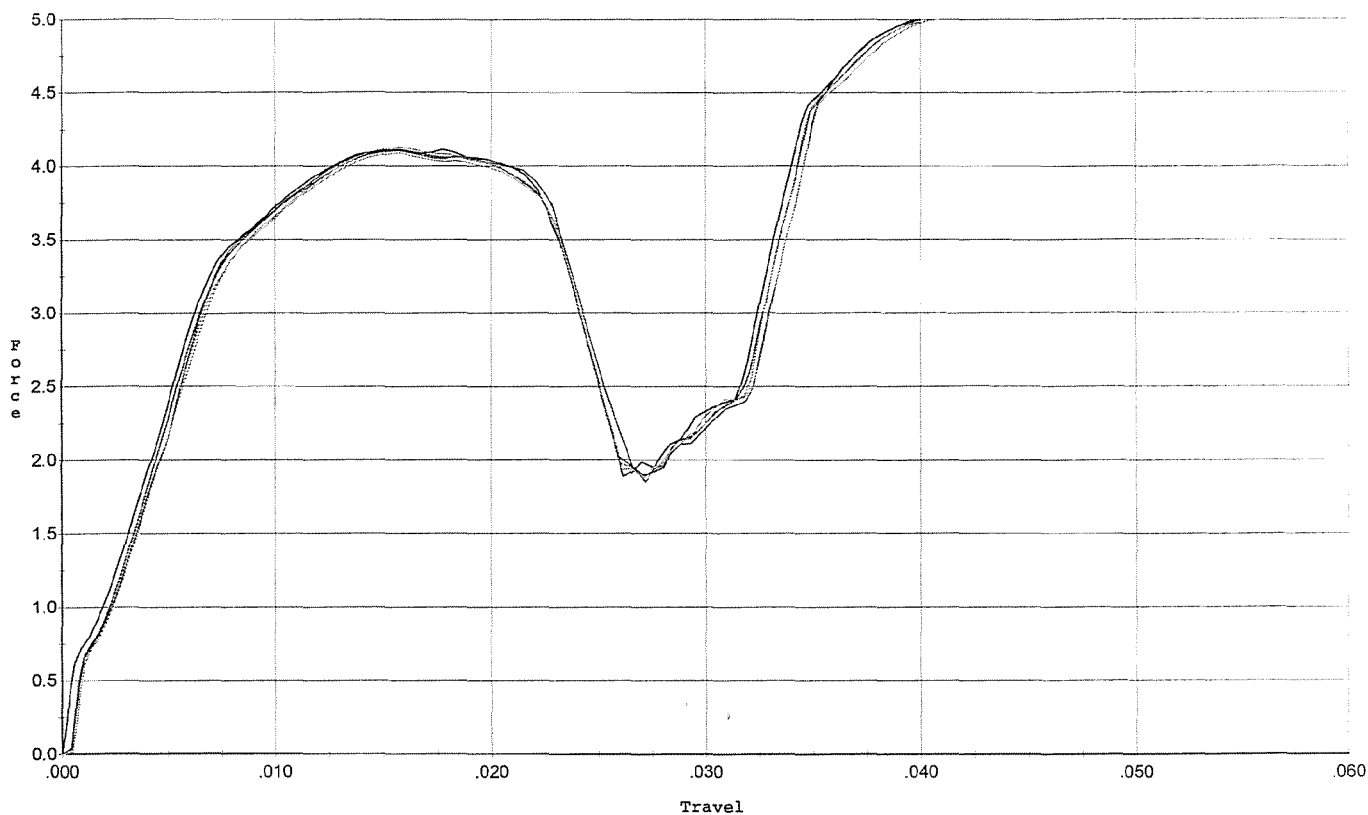
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.025	0.024	0.00	0.030	0.051		Set Trigger
2	2.970	0.022	0.00	0.030	0.048		Set Trigger
3	2.999	0.024	0.00	0.030	0.050		Set Trigger
4	2.988	0.021	0.00	0.030	0.047		Set Trigger
5	3.066	0.022	0.00	0.030	0.049		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



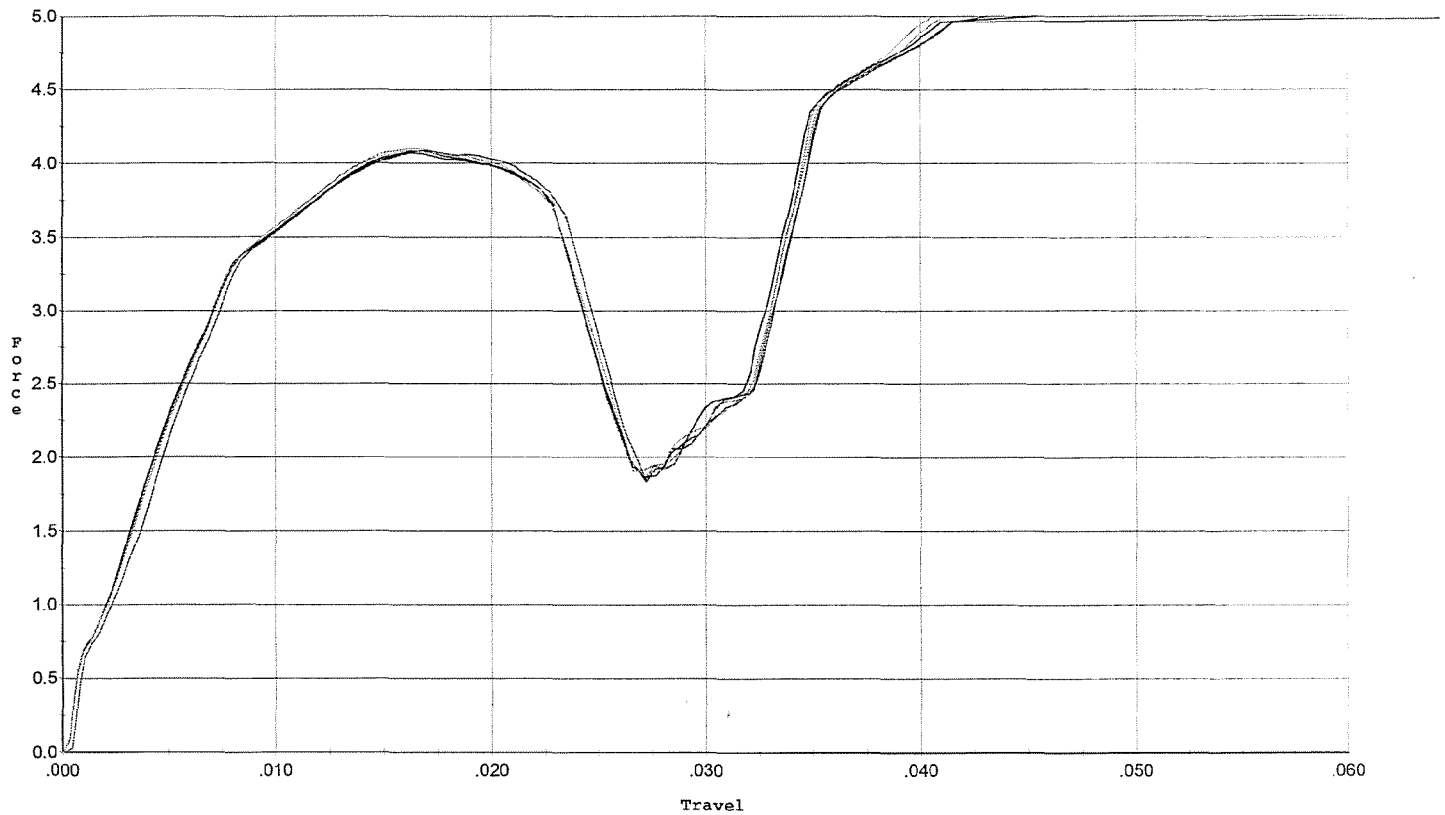
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.023	0.00	0.027	0.068		Set Trigger
2	4.112	0.023	0.00	0.027	0.070		Set Trigger
3	4.104	0.023	0.00	0.027	0.068		Set Trigger
4	4.089	0.023	0.00	0.027	0.068		Set Trigger
5	4.129	0.023	0.00	0.027	0.067		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



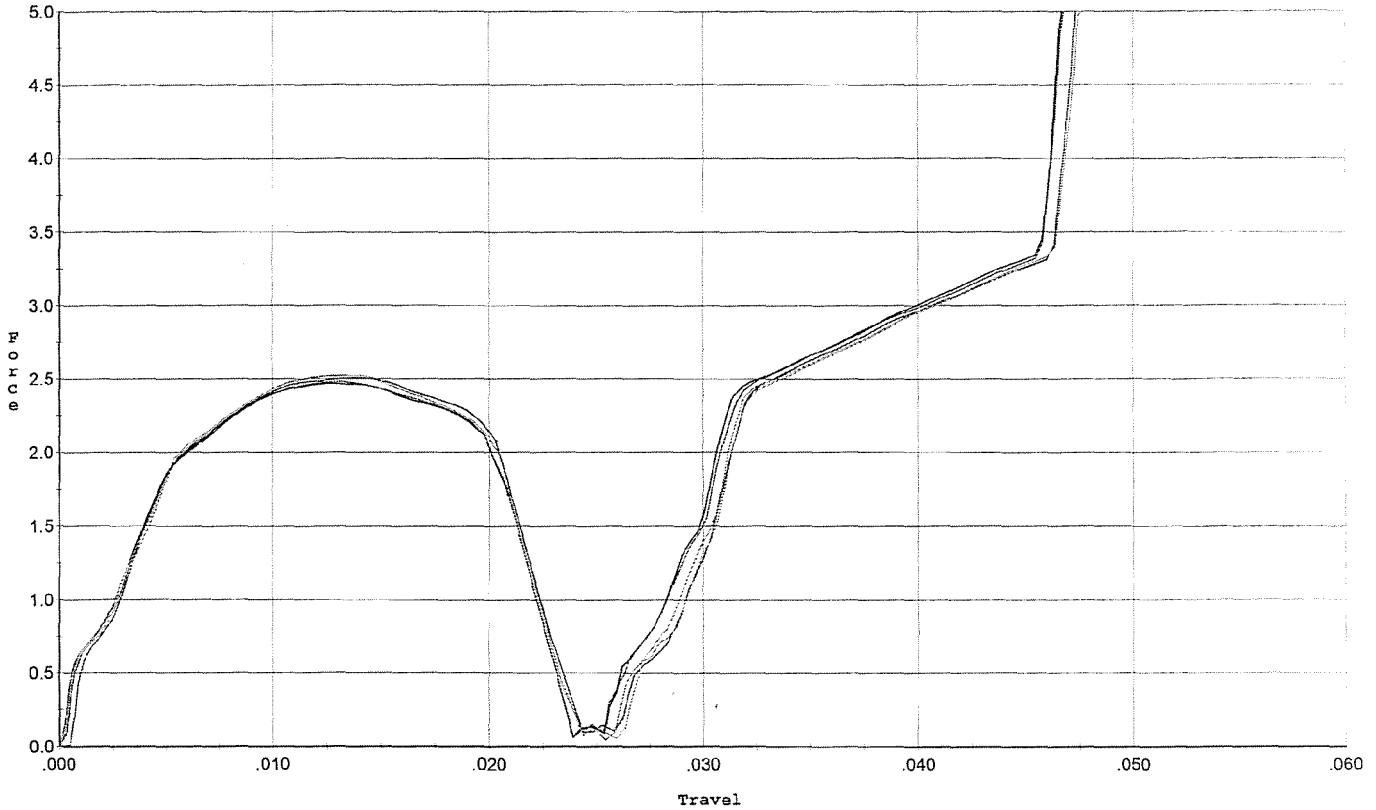
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.023	0.00	0.027	0.067		Set Trigger
2	4.080	0.023	0.00	0.027	0.067		Set Trigger
3	4.086	0.023	0.00	0.026	0.068		Set Trigger
4	4.100	0.025	0.00	0.027	0.072		Set Trigger
5	4.087	0.023	0.00	0.027	0.067		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



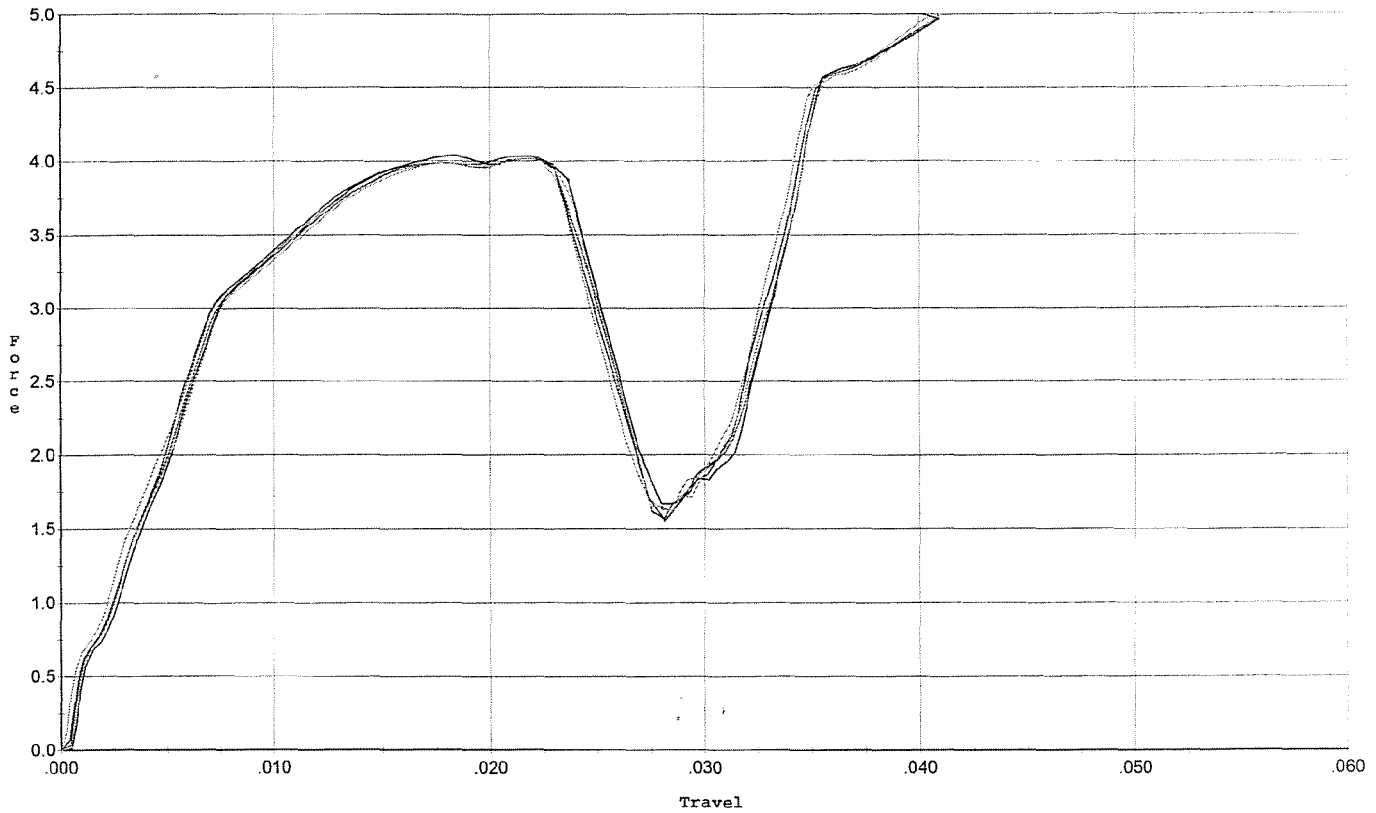
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.020	0.00	0.031	0.038		Set Trigger
2	2.468	0.021	0.00	0.030	0.039		Set Trigger
3	2.481	0.021	0.00	0.030	0.039		Set Trigger
4	2.518	0.020	0.00	0.031	0.039		Set Trigger
5	2.525	0.020	0.00	0.031	0.039		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.023	0.00	0.025	0.066		Set Trigger
2	4.040	0.024	0.00	0.023	0.067		Set Trigger
3	4.014	0.025	0.00	0.023	0.070		Set Trigger
4	4.020	0.024	0.00	0.023	0.068		Set Trigger
5	4.016	0.023	0.00	0.023	0.066		Set Trigger

Avg 4.02