

G6852286

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



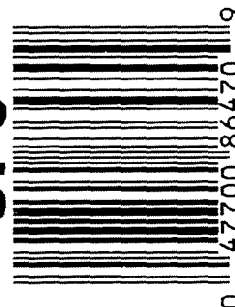
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852286

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66852286

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SPD
470	DIS-ASSEMBLE ACTION	APR 18 2009	4-15-09	SPD
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>AG</u>	4-18-09	RB
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CS
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-30-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

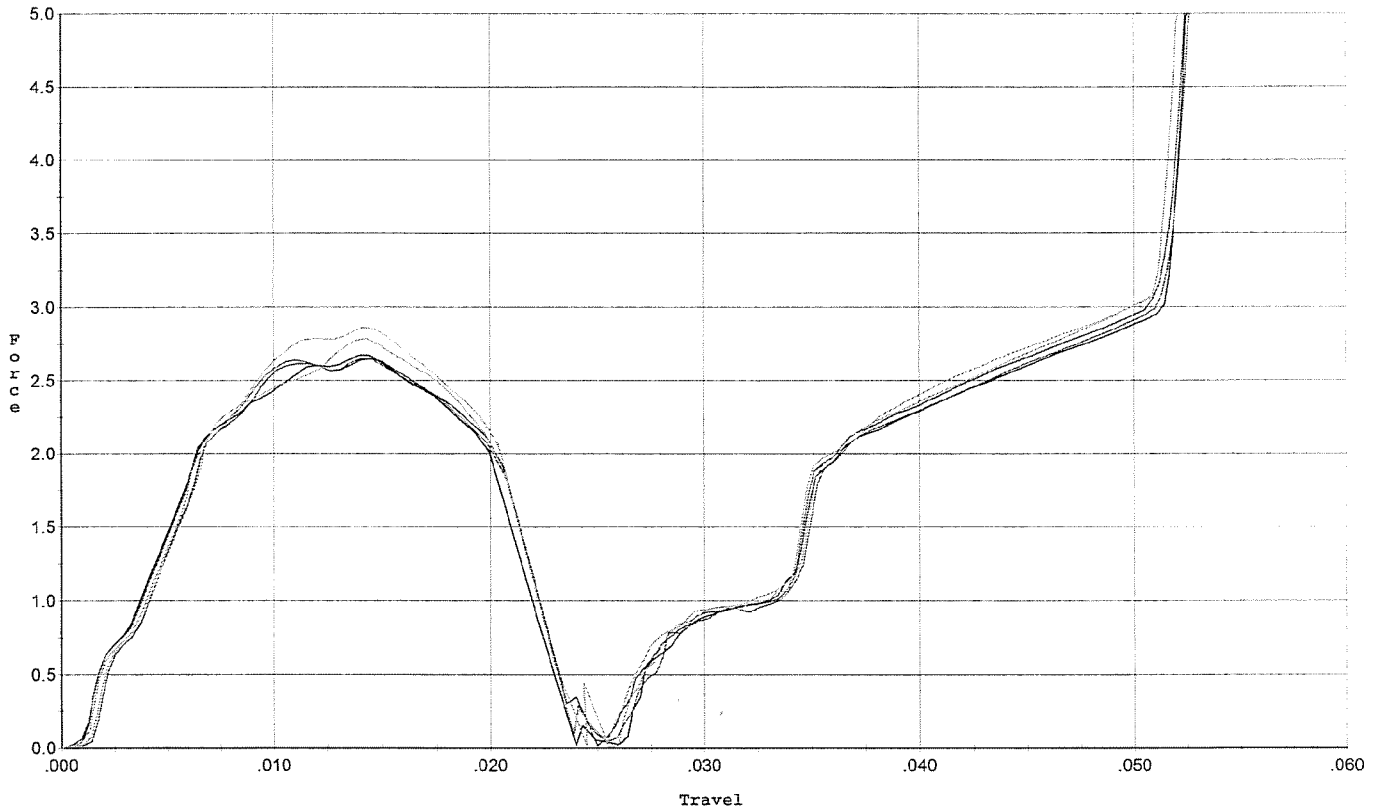
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-12-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-12-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-12-09	L N
	J) ASSEMBLE STOCK		4-30-09	RP, R
	K) ASSEMBLE SWIVEL STUDS		5-12-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>PASS</u> FAIL FAIL	5-5-09	W N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-5-09	TAIR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>247</u> <u>238</u> <u>242</u> <u>240</u> <u>240</u>	5-7-09	RP
	C) FUNCTION		5-12-09	L N
690	PACK		5-26-09	W N

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



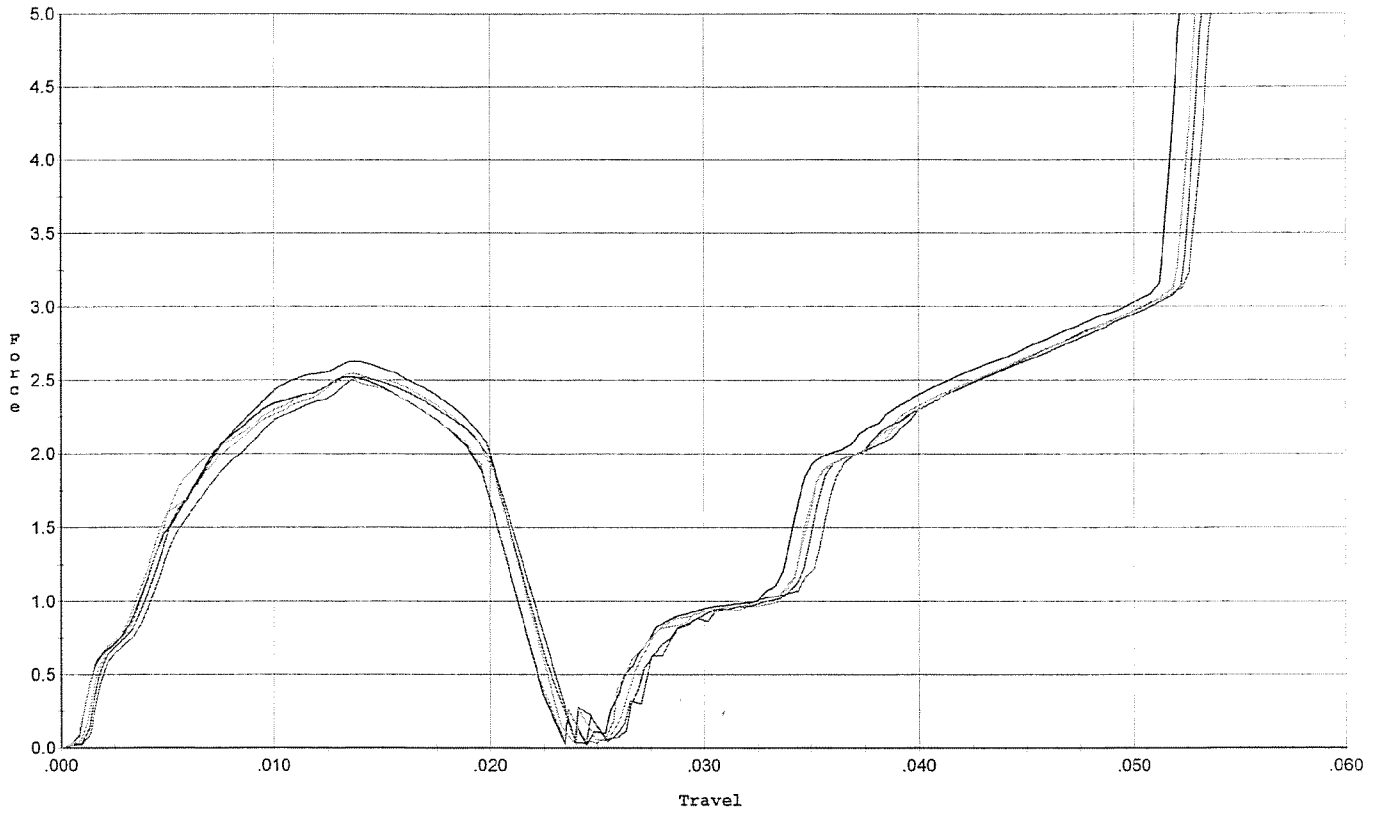
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.021	0.00	0.036	0.037		Set Trigger
2	2.672	0.020	0.00	0.036	0.036		Set Trigger
3	2.648	0.021	0.00	0.036	0.038		Set Trigger
4	2.785	0.021	0.00	0.036	0.038		Set Trigger
5	2.861	0.020	0.00	0.036	0.039		Set Trigger

A. 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



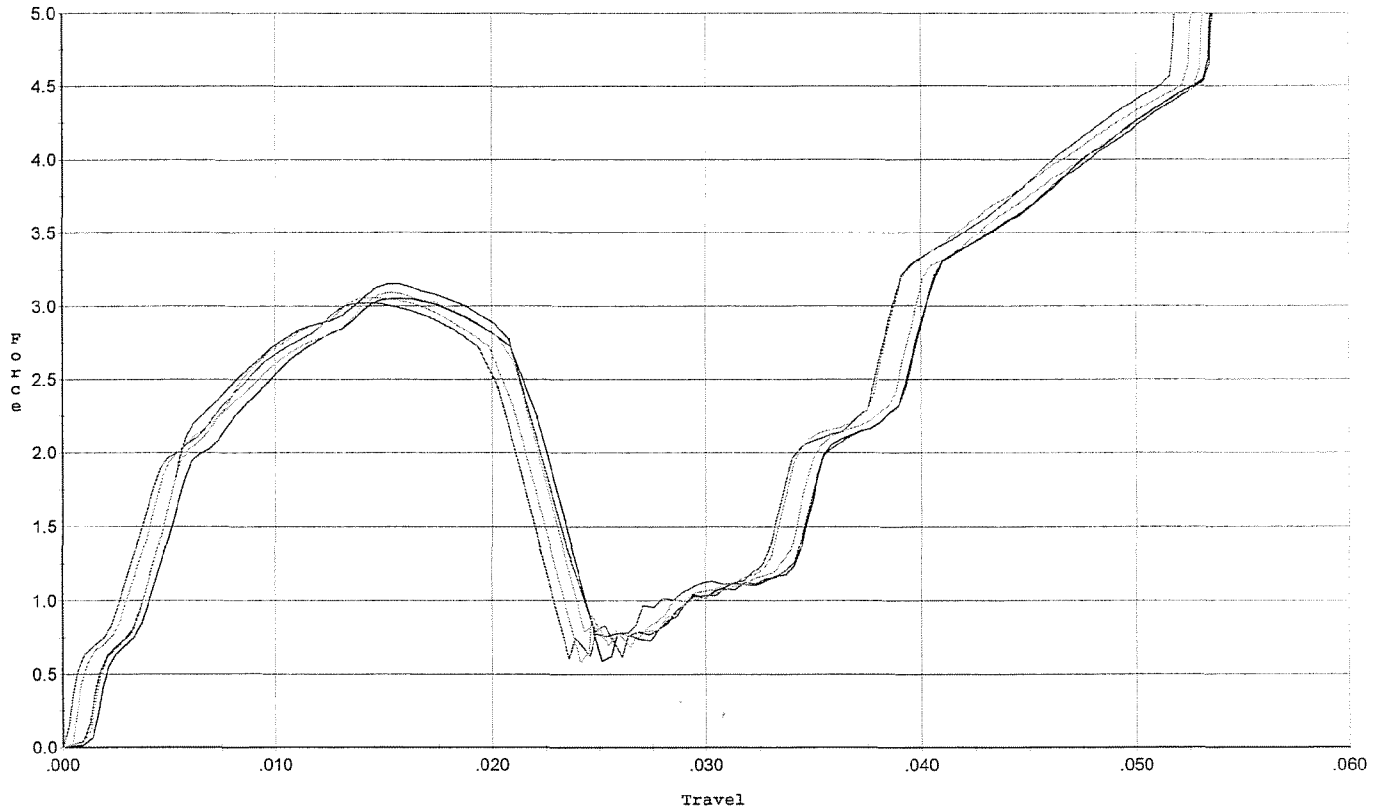
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.022	0.00	0.037	0.039		Set Trigger
2	2.520	0.020	0.00	0.036	0.034		Set Trigger
3	2.519	0.020	0.00	0.037	0.034		Set Trigger
4	2.547	0.020	0.00	0.037	0.036		Set Trigger
5	2.501	0.020	0.00	0.037	0.034		Set Trigger

A 2.54

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



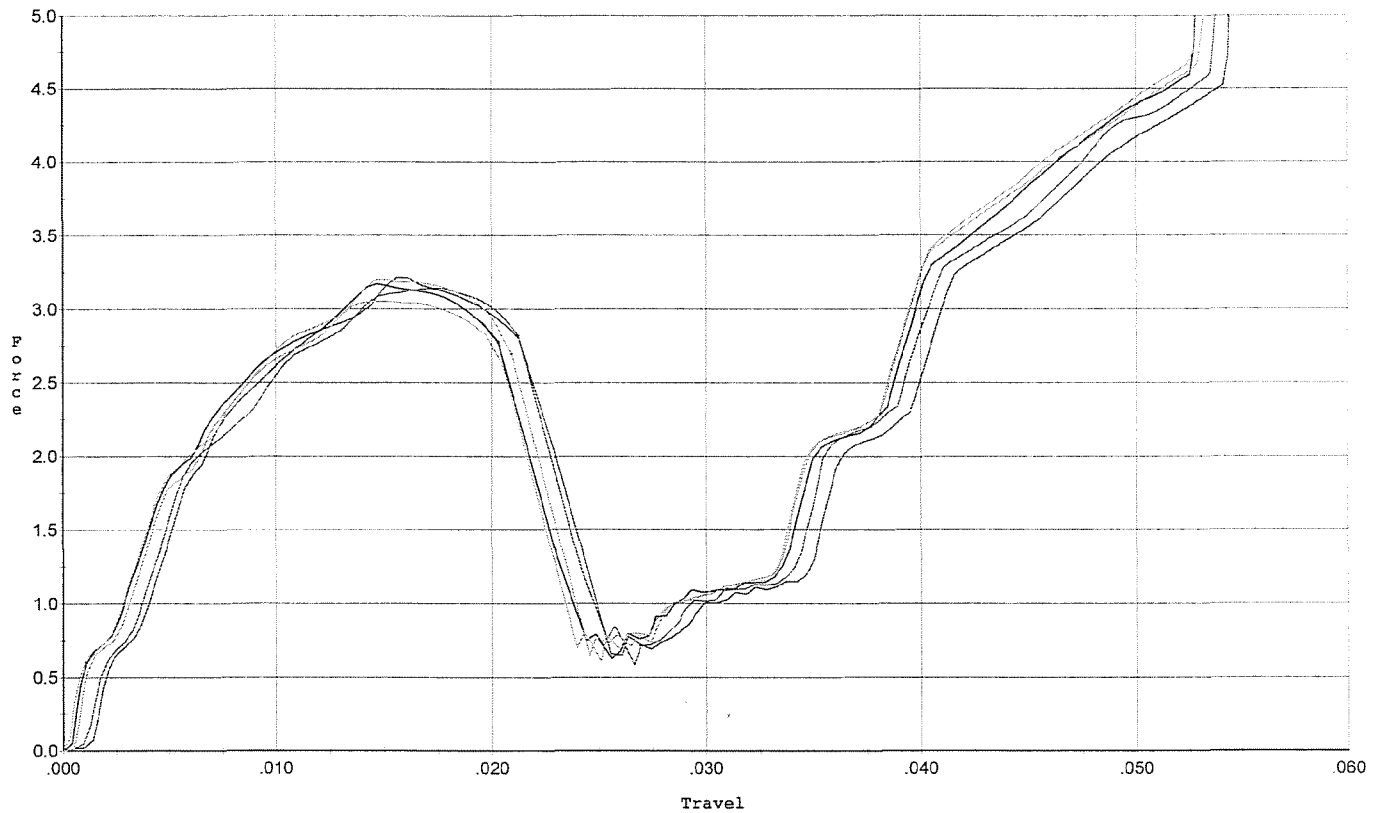
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.021	0.00	0.035	0.045		Set Trigger
2	3.053	0.022	0.00	0.035	0.045		Set Trigger
3	3.020	0.020	0.00	0.034	0.043		Set Trigger
4	3.094	0.021	0.00	0.035	0.044		Set Trigger
5	3.058	0.021	0.00	0.035	0.045		Set Trigger

17.3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 4/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



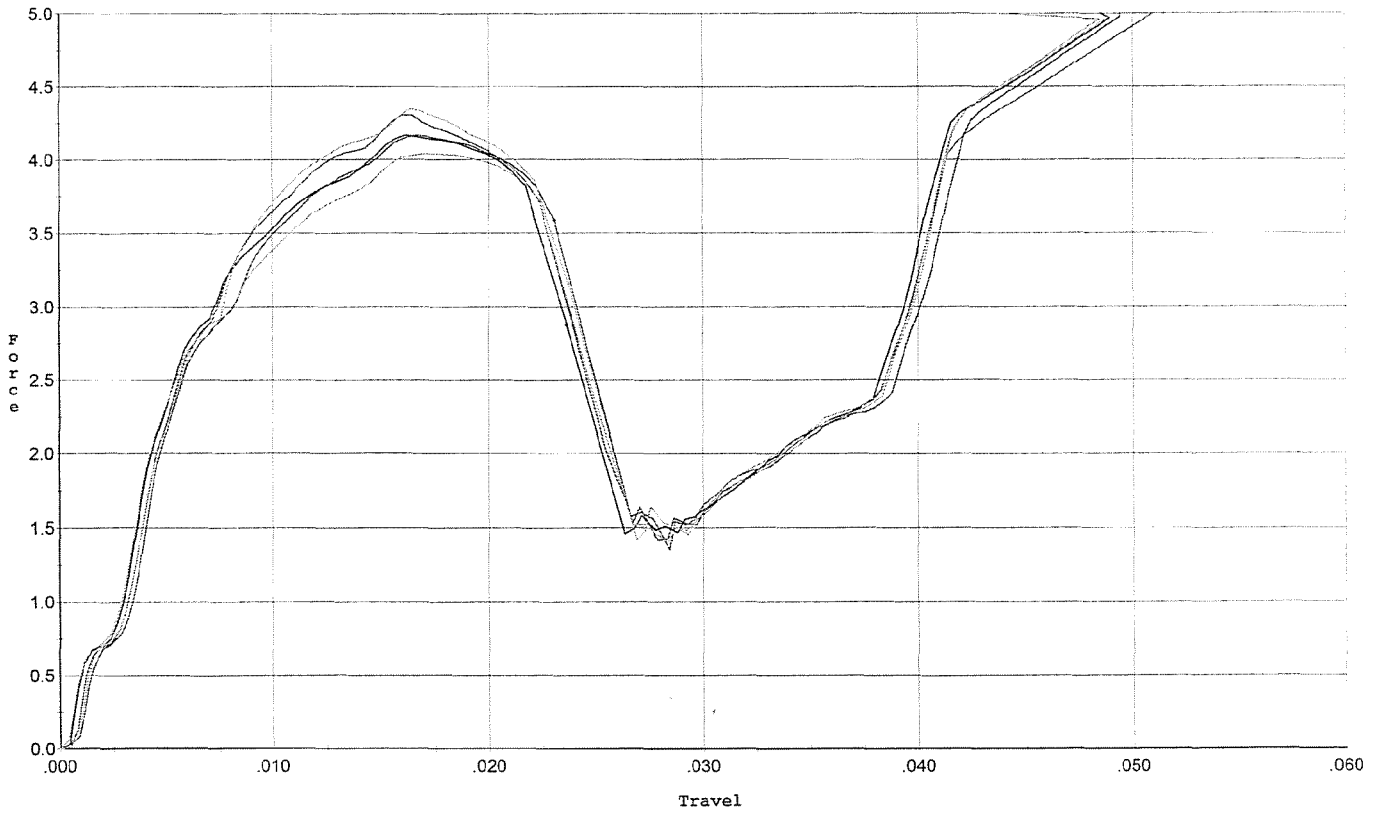
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.213	0.023	0.00	0.036	0.048		Set Trigger
2	3.173	0.020	0.00	0.035	0.044		Set Trigger
3	3.142	0.021	0.00	0.035	0.045		Set Trigger
4	3.050	0.021	0.00	0.035	0.044		Set Trigger
5	3.200	0.021	0.00	0.035	0.046		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



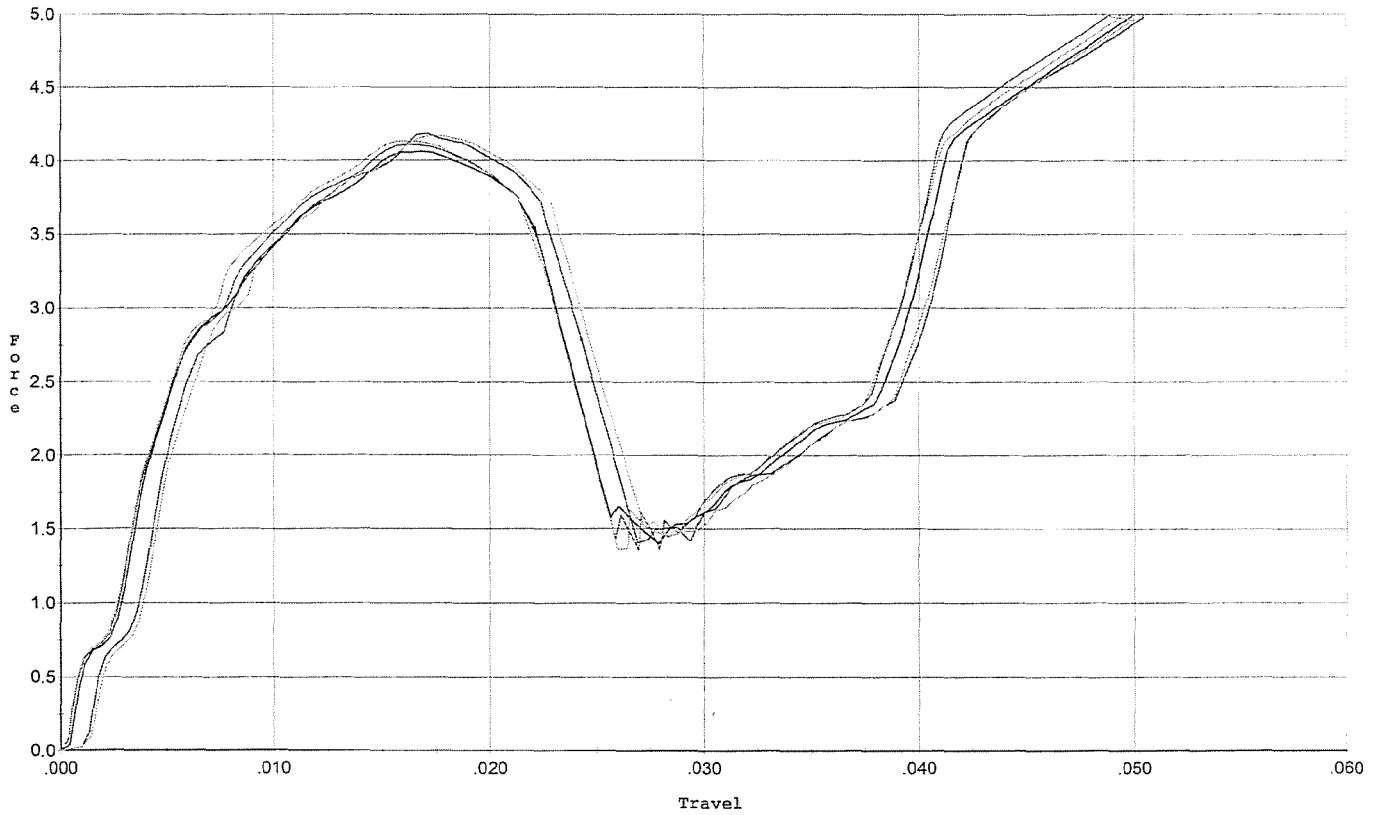
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.023	0.00	0.032	0.065		Set Trigger
2	4.166	0.024	0.00	0.032	0.068		Set Trigger
3	4.299	0.022	0.00	0.033	0.065		Set Trigger
4	4.351	0.024	0.00	0.032	0.070		Set Trigger
5	4.042	0.022	0.00	0.033	0.062		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



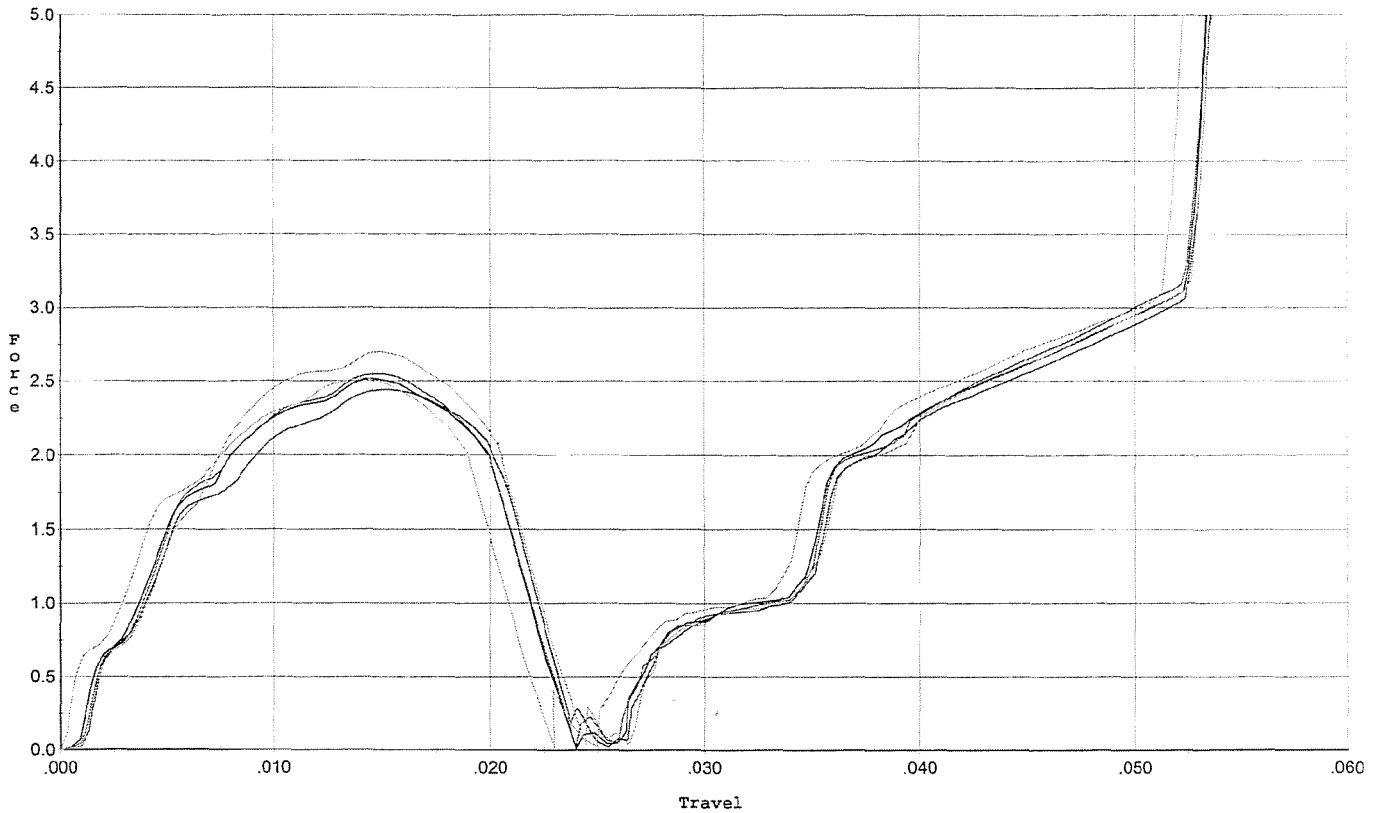
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.024	0.00	0.033	0.067		Set Trigger
2	4.062	0.022	0.00	0.033	0.062		Set Trigger
3	4.107	0.022	0.00	0.032	0.063		Set Trigger
4	4.169	0.023	0.00	0.033	0.063		Set Trigger
5	4.133	0.023	0.00	0.032	0.065		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



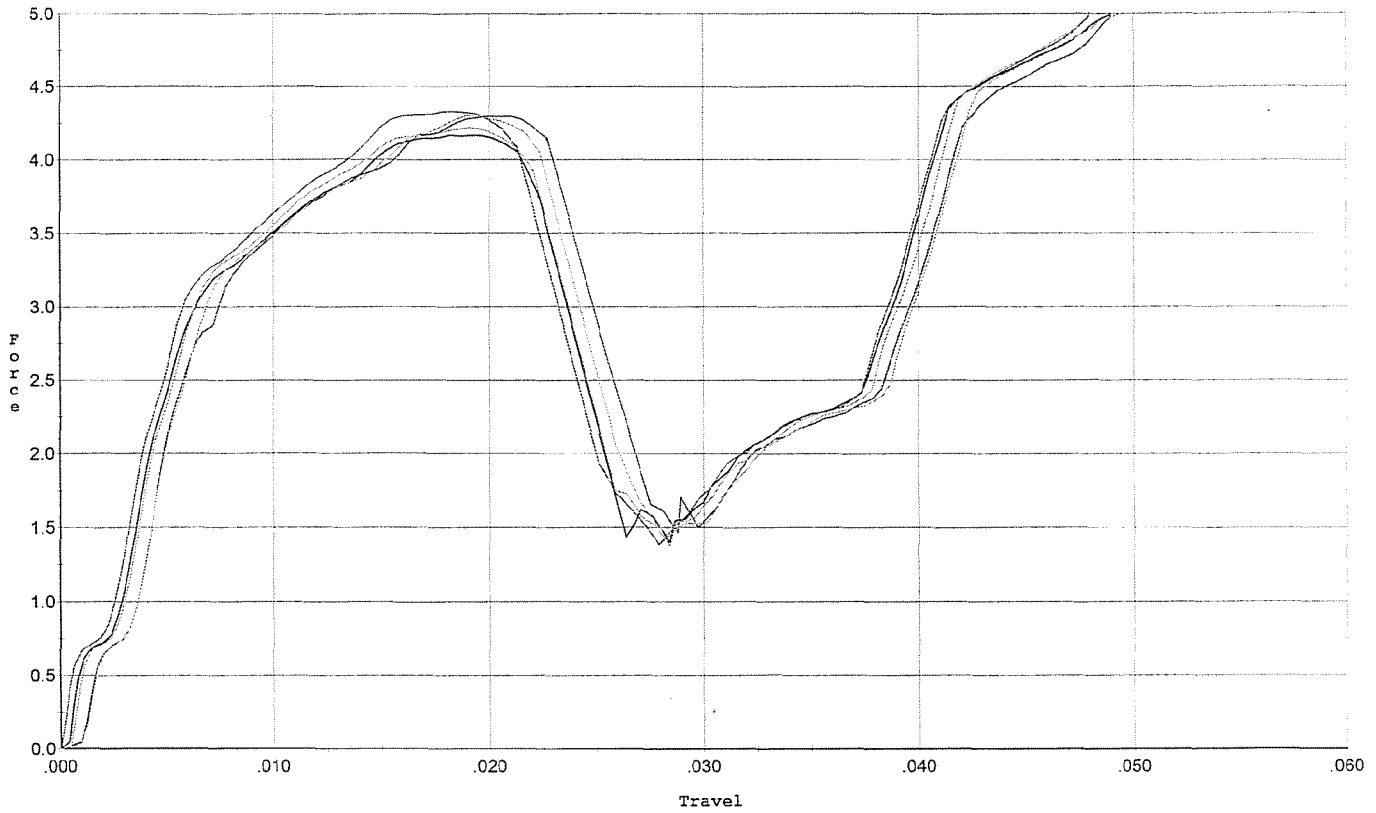
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.442	0.021	0.00	0.037	0.035		Set Trigger
2	2.515	0.020	0.00	0.037	0.035		Set Trigger
3	2.547	0.020	0.00	0.037	0.035		Set Trigger
4	2.520	0.019	0.00	0.037	0.034		Set Trigger
5	2.701	0.020	0.00	0.037	0.037		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 4/6/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.023	0.00	0.032	0.066		Set Trigger
2	4.166	0.022	0.00	0.032	0.065		Set Trigger
3	4.330	0.021	0.00	0.032	0.064		Set Trigger
4	4.300	0.022	0.00	0.032	0.064		Set Trigger
5	4.218	0.022	0.00	0.032	0.064		Set Trigger

A-426