

66852288

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



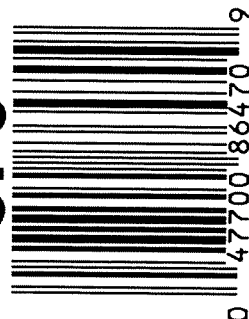
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852288

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852288

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/15/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	TSM
540	APPLY COATINGS (BARREL ACTION)		5/22	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-29-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

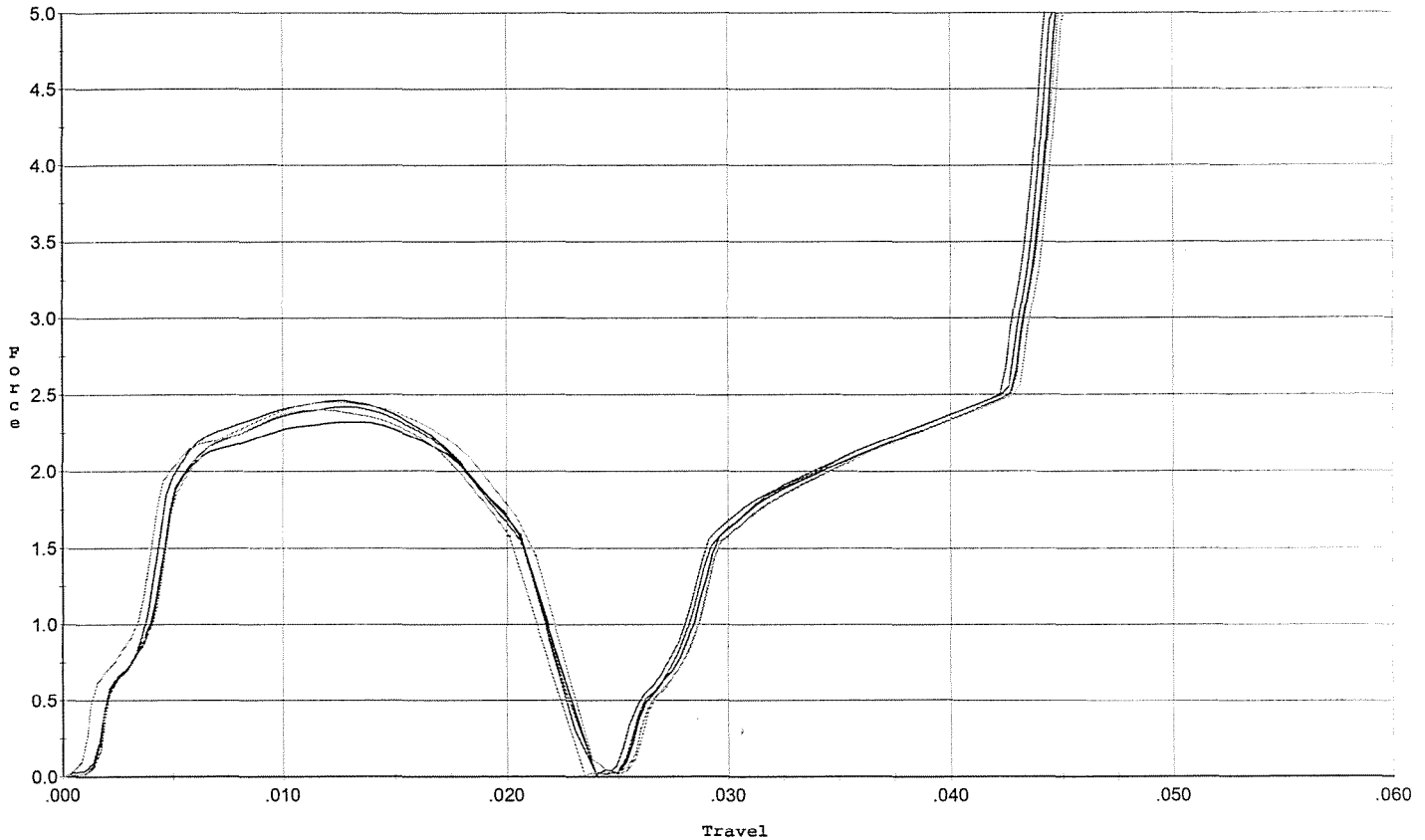
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>5.0</u>	7-17-09	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	7-17-09	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.020</u> <u>.024</u>	7-17-09	LH
	J) ASSEMBLE STOCK		5-22-09	SPD
	K) ASSEMBLE SWIVEL STUDS		7-17-09	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-9-09	SPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-9-09	RP
670	FINAL INSPECTION A) HEADSPACE		7-17-09	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>229</u> <u>235</u> <u>228</u> <u>235</u> <u>240</u>	6-18-09	LH
	C) FUNCTION		7-17-09	LH
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



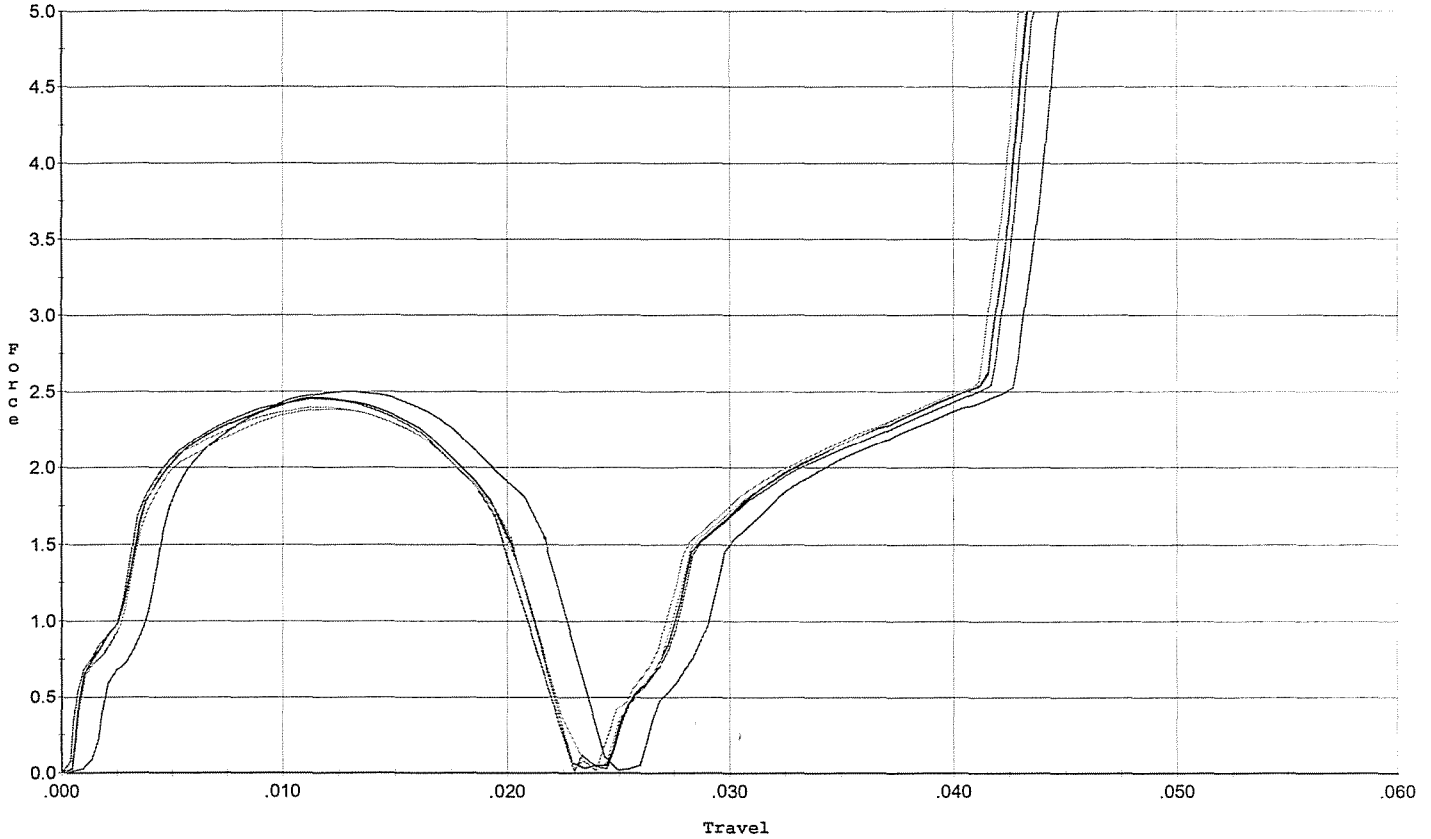
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.021	0.00	0.029	0.036		Set Trigger
2	2.320	0.021	0.00	0.029	0.035		Set Trigger
3	2.421	0.021	0.00	0.029	0.036		Set Trigger
4	2.452	0.021	0.00	0.029	0.037		Set Trigger
5	2.401	0.020	0.00	0.030	0.036		Set Trigger

AVG 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



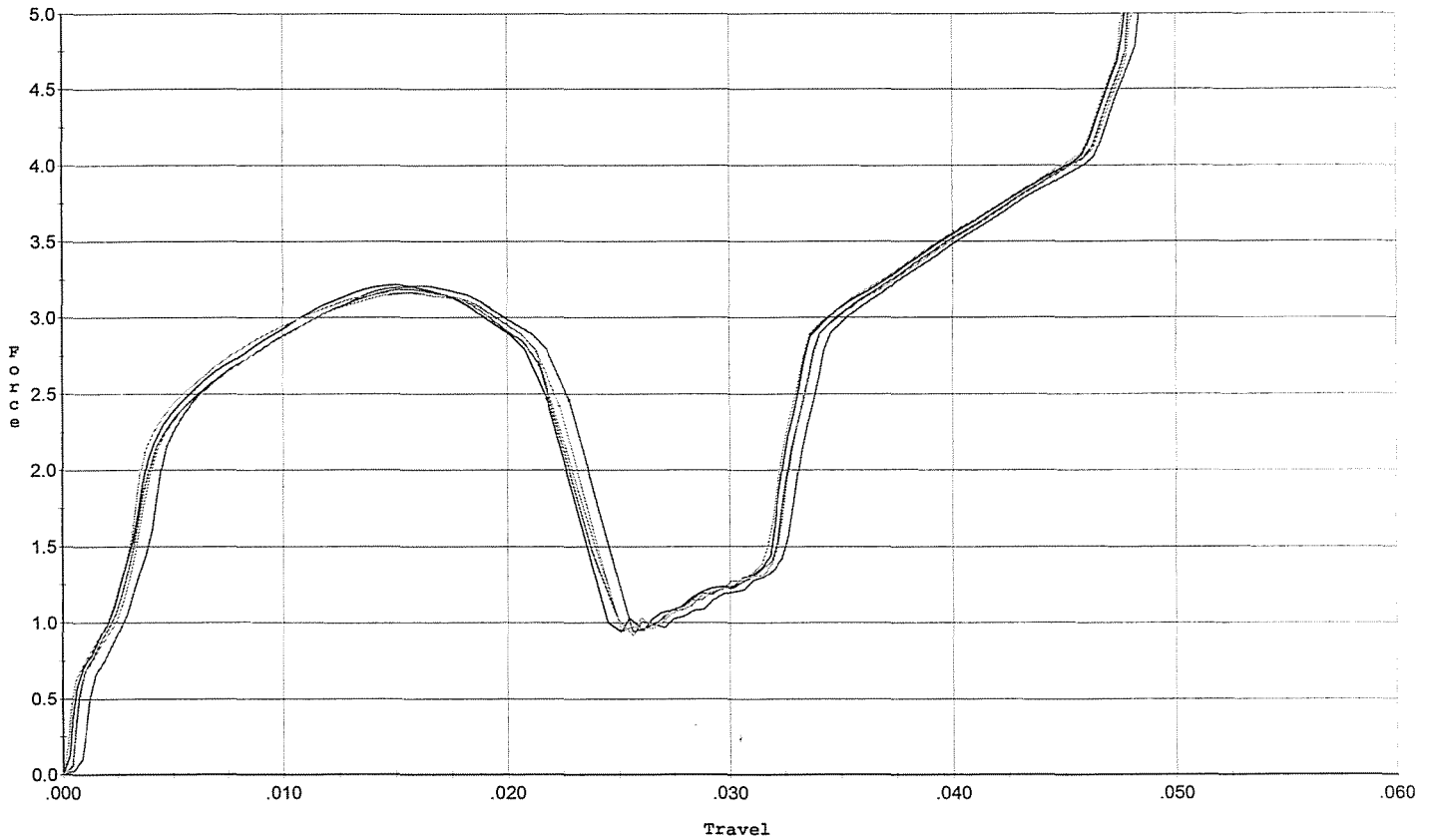
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.022	0.00	0.029	0.039		Set Trigger
2	2.461	0.020	0.00	0.028	0.037		Set Trigger
3	2.452	0.019	0.00	0.029	0.036		Set Trigger
4	2.400	0.020	0.00	0.028	0.037		Set Trigger
5	2.385	0.020	0.00	0.028	0.036		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



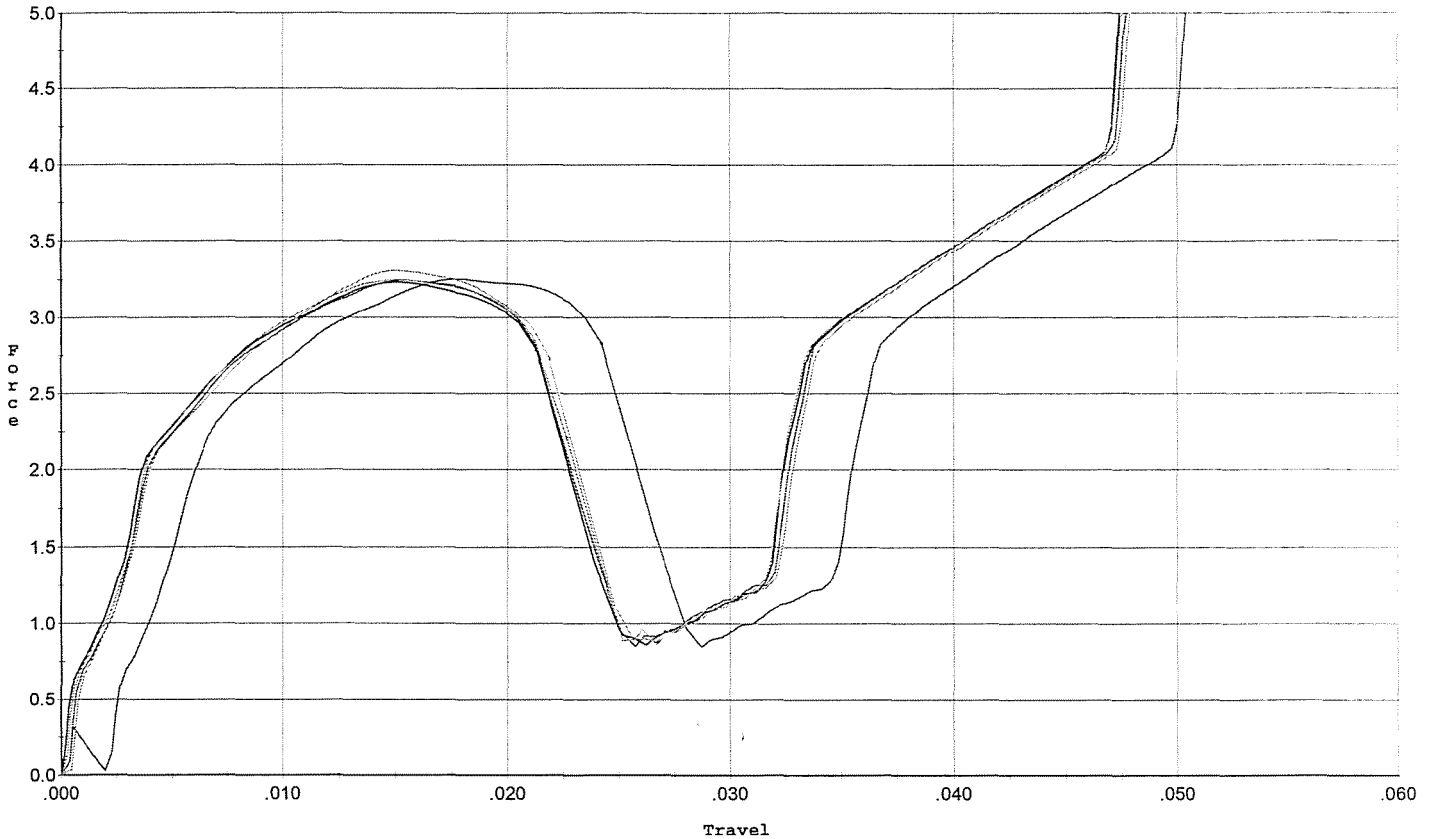
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.210	0.023	0.00	0.030	0.053		Set Trigger
2	3.217	0.022	0.00	0.030	0.052		Set Trigger
3	3.187	0.021	0.00	0.031	0.051		Set Trigger
4	3.169	0.022	0.00	0.030	0.053		Set Trigger
5	3.167	0.021	0.00	0.030	0.051		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



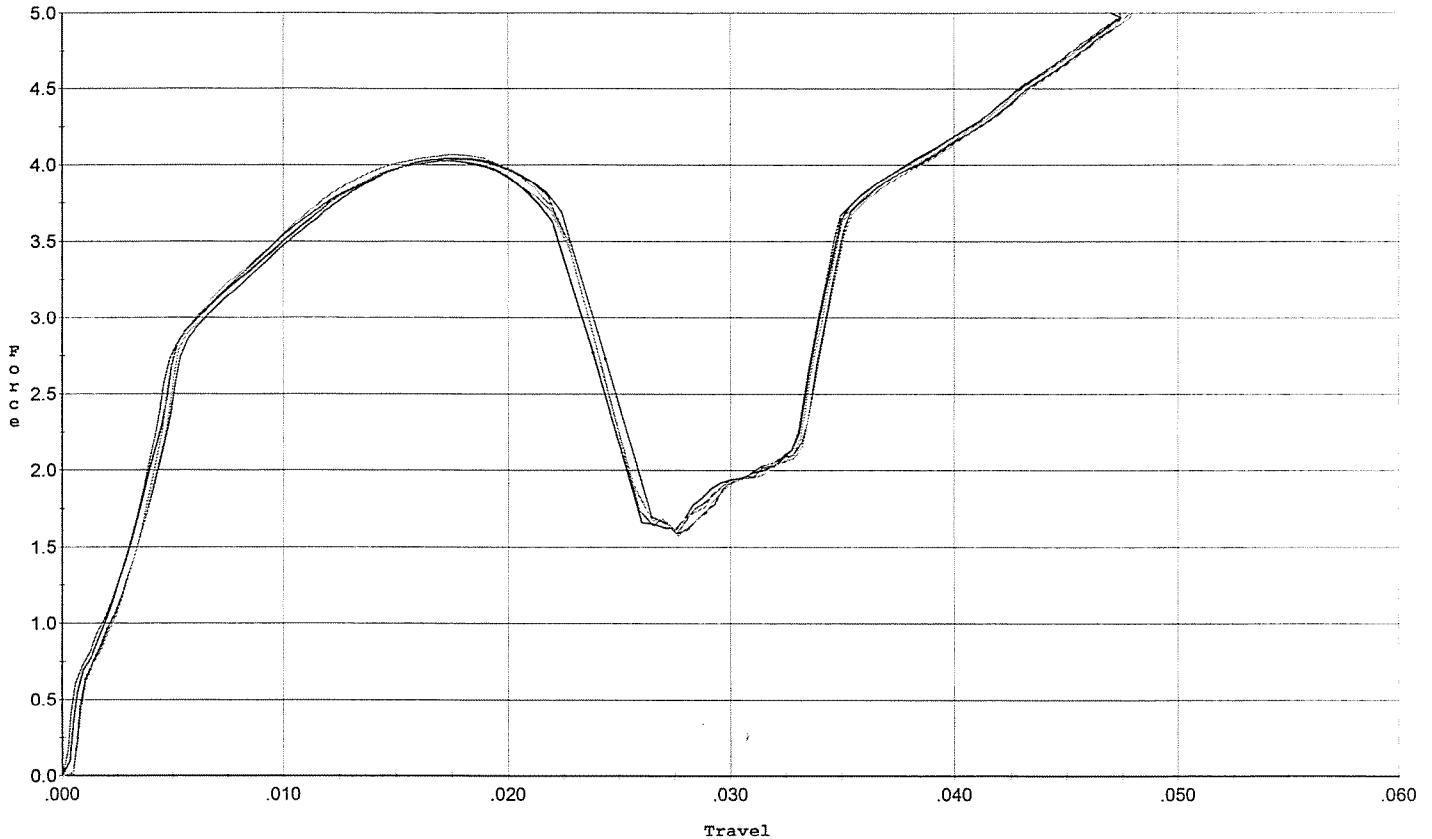
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.252	0.024	0.002	0.030	0.055		Set Trigger
2	3.234	0.021	0.00	0.030	0.051		Set Trigger
3	3.245	0.021	0.00	0.030	0.051		Set Trigger
4	3.310	0.022	0.00	0.030	0.053		Set Trigger
5	3.250	0.023	0.00	0.030	0.055		Set Trigger

Avg 3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



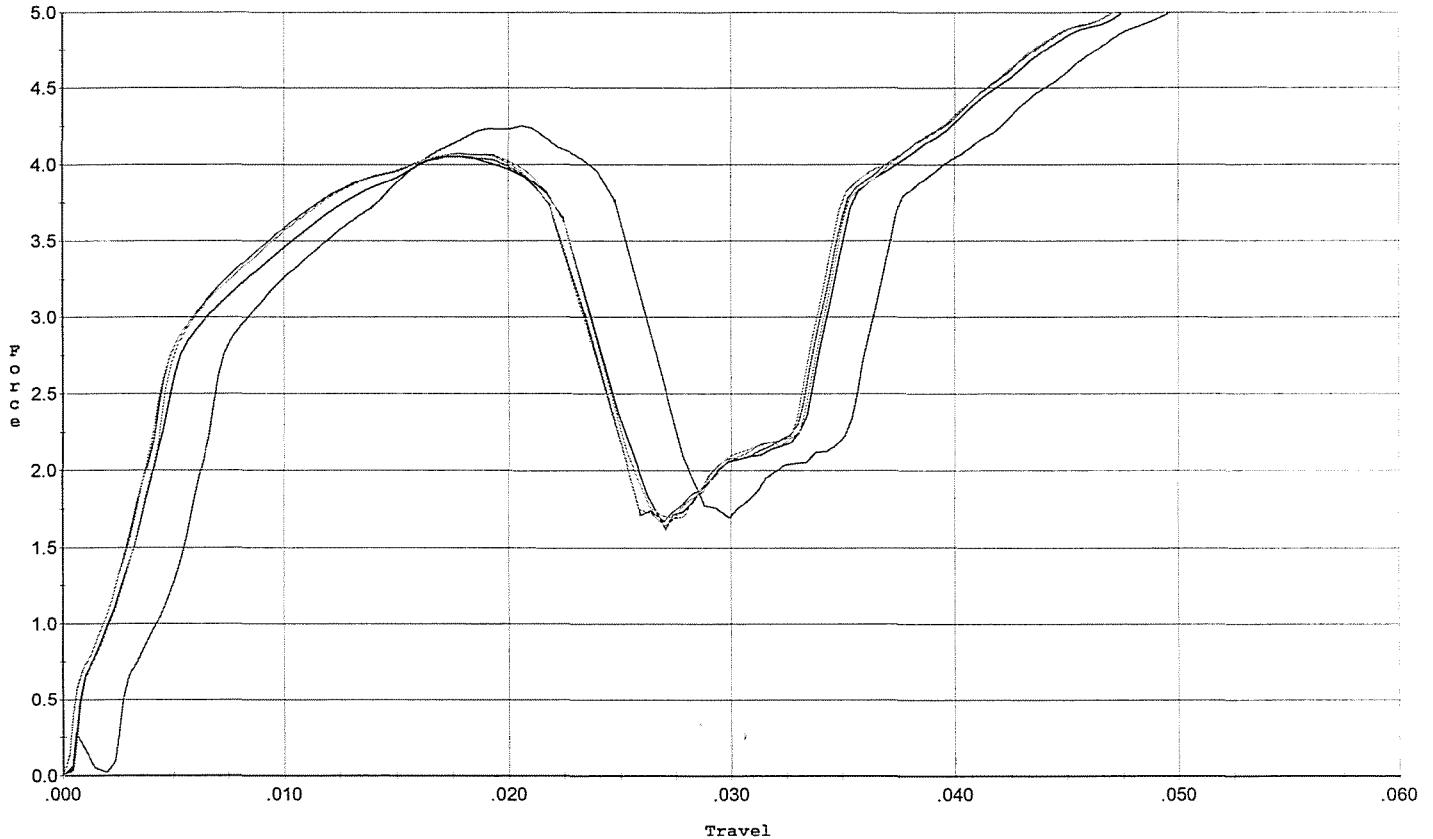
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.043	0.024	0.00	0.028	0.070		Set Trigger
2	4.028	0.024	0.00	0.028	0.069		Set Trigger
3	4.036	0.023	0.00	0.028	0.067		Set Trigger
4	4.031	0.023	0.00	0.028	0.065		Set Trigger
5	4.067	0.023	0.00	0.028	0.066		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



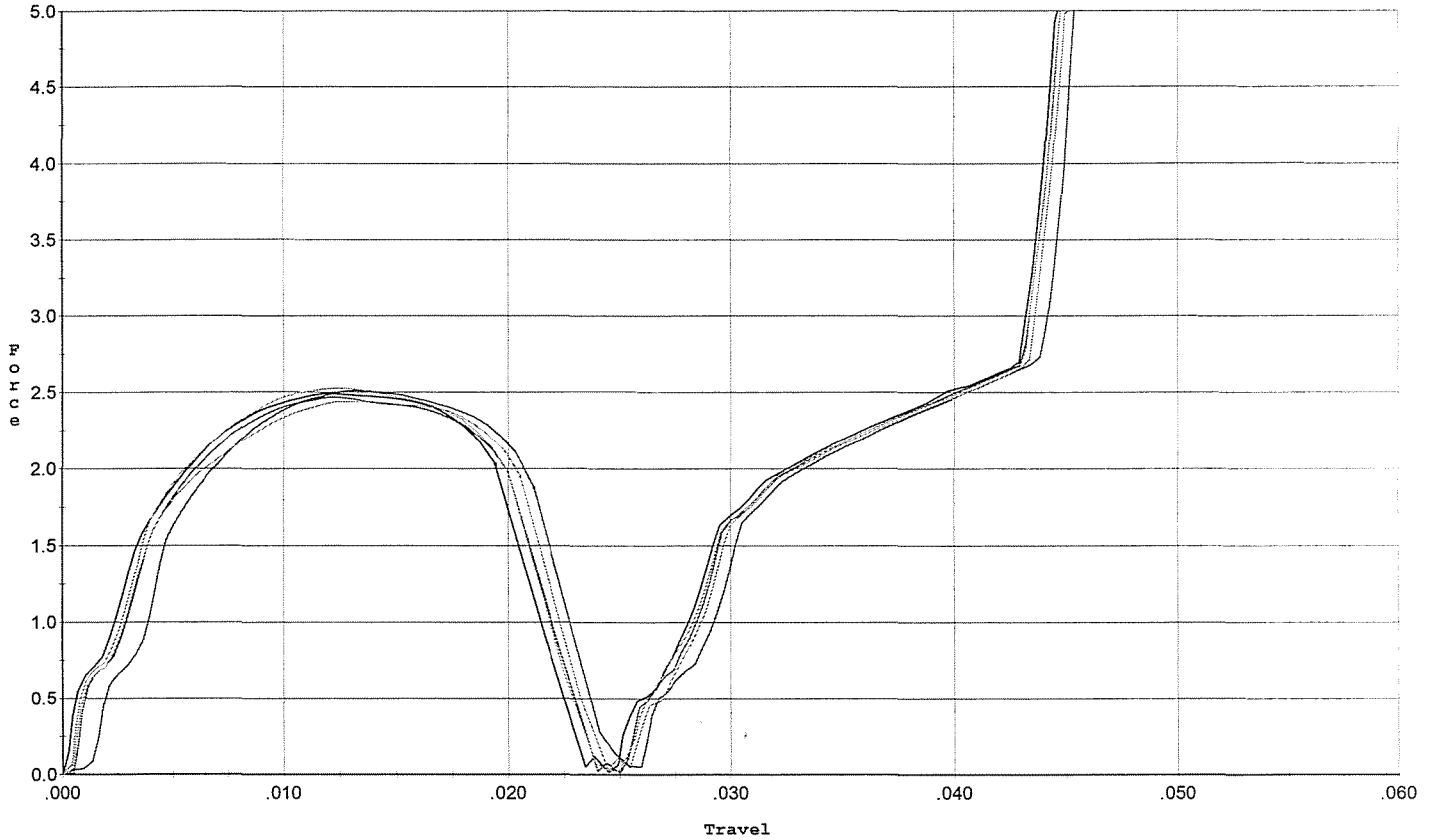
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.253	0.025	0.002	0.024	0.069		Set Trigger
2	4.054	0.022	0.00	0.028	0.065		Set Trigger
3	4.055	0.023	0.00	0.027	0.069		Set Trigger
4	4.077	0.022	0.00	0.027	0.066		Set Trigger
5	4.067	0.024	0.00	0.027	0.070		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



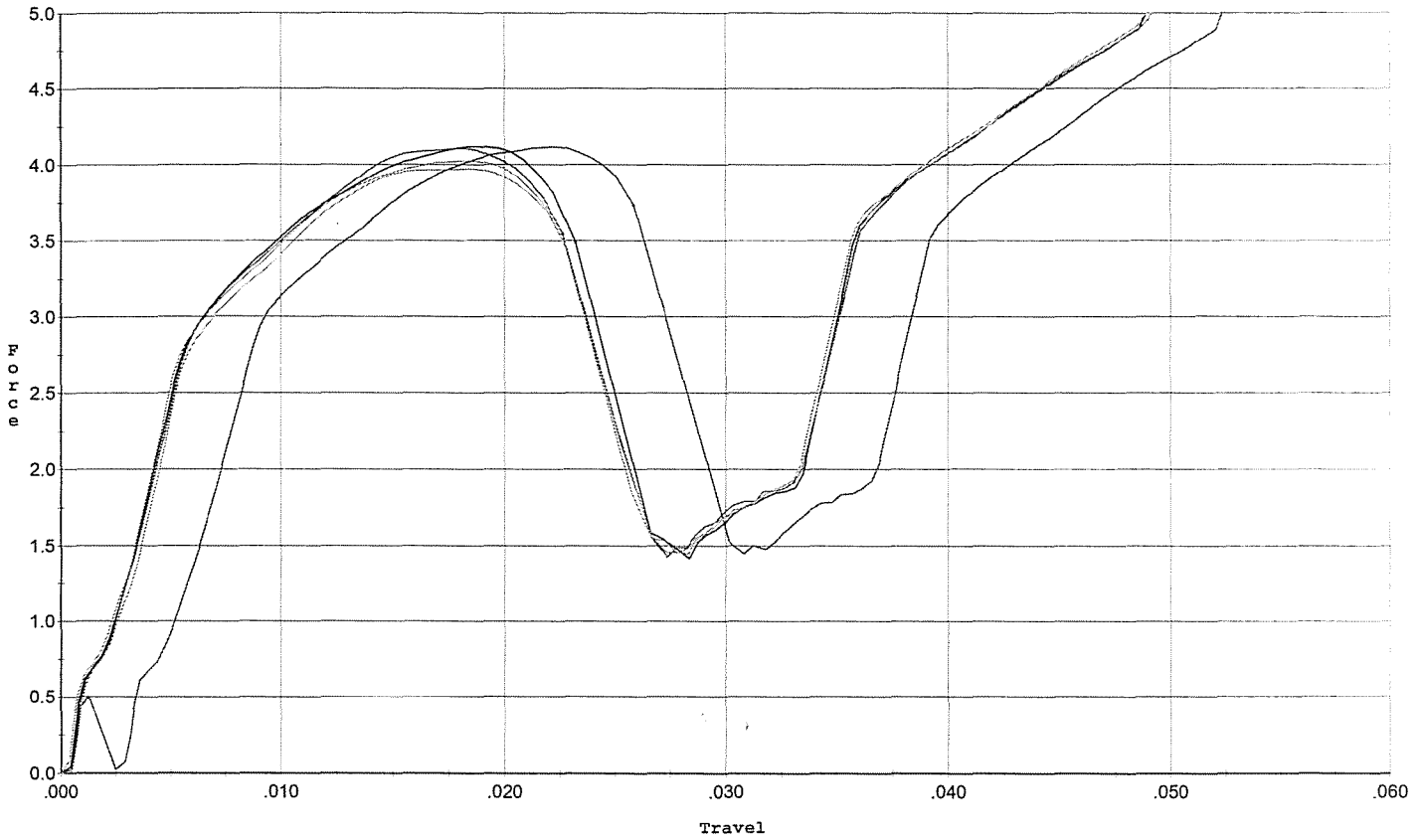
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.021	0.00	0.029	0.038		Set Trigger
2	2.491	0.019	0.00	0.030	0.037		Set Trigger
3	2.469	0.020	0.00	0.029	0.037		Set Trigger
4	2.528	0.020	0.00	0.029	0.038		Set Trigger
5	2.443	0.021	0.00	0.029	0.038		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.026	0.00	0.024	0.069		Set Trigger
2	4.120	0.023	0.00	0.028	0.068		Set Trigger
3	4.106	0.023	0.00	0.029	0.065		Set Trigger
4	3.972	0.023	0.00	0.029	0.064		Set Trigger
5	4.026	0.023	0.00	0.028	0.065		Set Trigger

Avg 4.06