

66852291

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



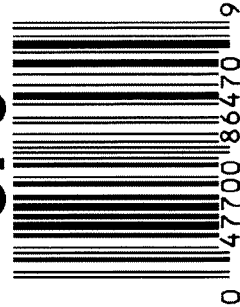
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6852291**

**UPC**



**BM FORM**

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6852291

| OP # | OPERATION NAME                                                             | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                            |                       | 5-5-09  | RP      |
| 430  | ASSEMBLE TO STOCK                                                          |                       | 5-5-09  | JP      |
| 440  | PROOF                                                                      |                       | 5-5-09  | RP      |
| 460  | CHECK HEADSPACE                                                            | MAGNA-FLUX            | 5-5-09  | RP      |
| 470  | DIS-ASSEMBLE ACTION                                                        |                       | 5-5-09  | RP      |
| 472  | SERIALIZE BOLT HANDLE                                                      |                       | 5-6-09  | RZ      |
| 480  | MAGNAFLUX BBL ACTION                                                       | OPERATOR (D)          | 5/8/09  | (D)     |
| 490  | MAGNAFLUX BOLT                                                             |                       |         |         |
| 500  | ROLLMARK CALIBER                                                           |                       | 5/12/09 | RT      |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                               |                       | 5-6-09  | JP      |
| 520  | GOFF BLAST BBL / REC                                                       |                       | 5/12/09 | RSM     |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                          |                       | 5/18    | —       |
| 545  | (BOLT)                                                                     |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                                         |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                        |                       | 5/19-09 | JP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD             |                       | 5-19-09 | JP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                     | INSPECT FOR LIVE AMMO | 5/19/09 | JP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                 |                       | 5-20-09 | W.      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE 2.50 LBS +/- .5 LBS |                       |         |         |

F004 REV 5/2006

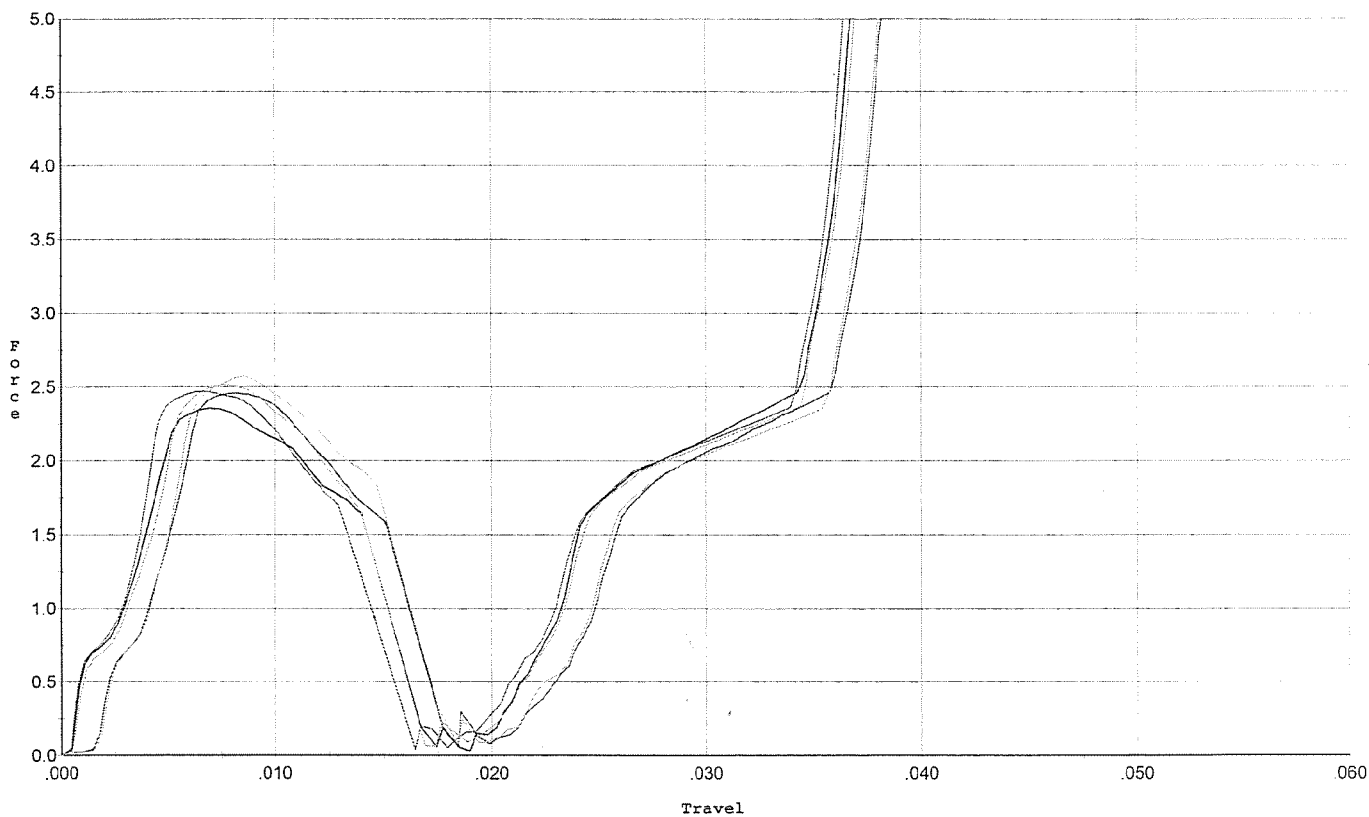
| OP #         | OPERATION NAME                                                           | READINGS                                               | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|--------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>3.0</u> <u>3.0</u> <u>3.0</u>                       | 6-16-09 | RN      |
| CONT.        |                                                                          |                                                        |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5.0</u> <u>5.0</u> <u>5.0</u>                       | 6-16-09 | X, RN   |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                        |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                    | 6-16-09 | X, RN   |
|              | J) ASSEMBLE STOCK                                                        |                                                        | 5-20-09 | X, RN   |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                        | 6-16-09 | X, RN   |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                        |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                        |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                        |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                   | 6/10/09 | RB      |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                             |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                        | 6/10/09 | TAR     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                        | 6-16-09 | RN      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>266</u> <u>250</u> <u>245</u> <u>249</u> <u>265</u> | 6-15-09 | RJZ     |
|              | C) FUNCTION                                                              |                                                        | 6-16-09 | RN      |
| 690          | PACK                                                                     |                                                        | 7/29/09 | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/15/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs ini +/- .50 lb



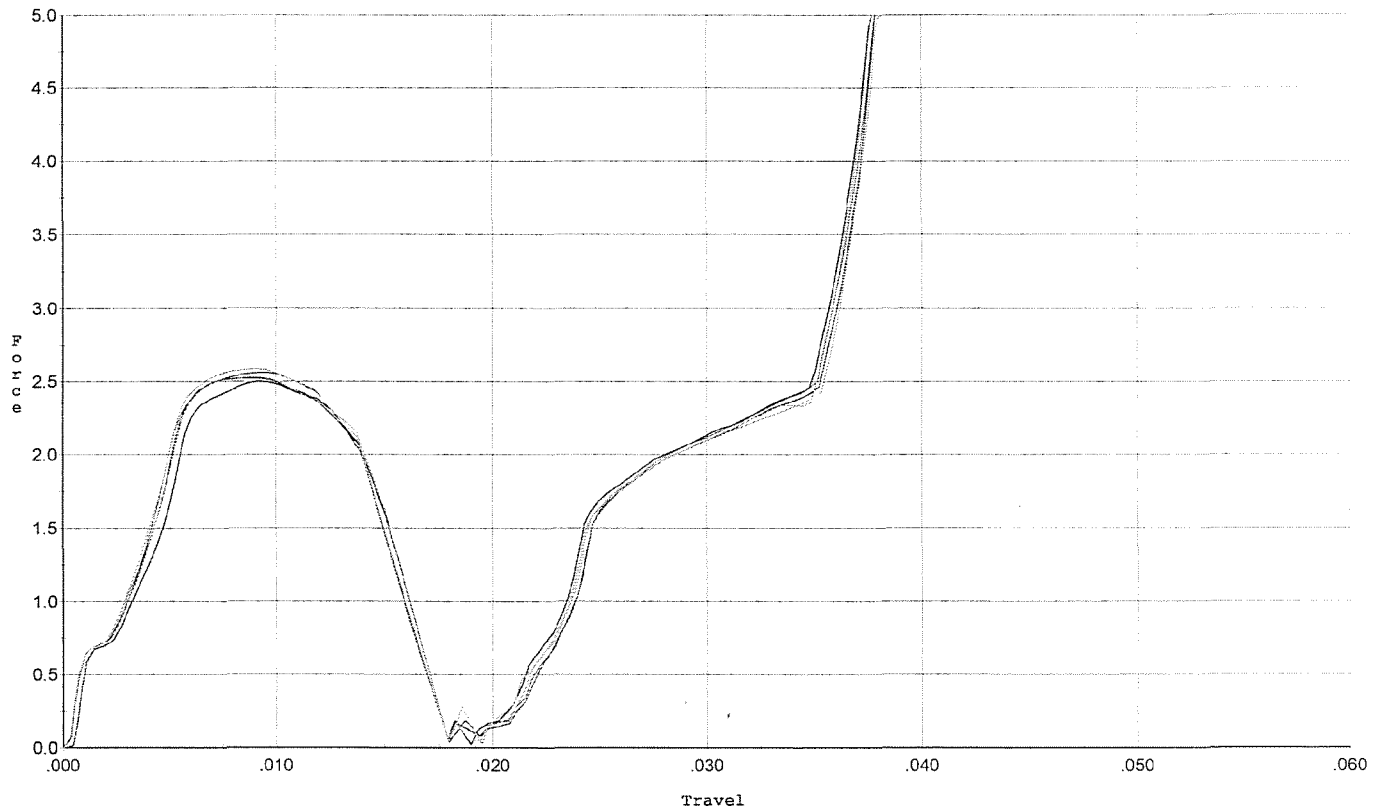
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.458      | 0.015             | 0.00            | 0.028      | 0.023             |           | Set Trigger |
| 2 | 2.355      | 0.014             | 0.00            | 0.027      | 0.022             |           | Set Trigger |
| 3 | 2.471      | 0.015             | 0.00            | 0.027      | 0.024             |           | Set Trigger |
| 4 | 2.575      | 0.015             | 0.00            | 0.028      | 0.023             |           | Set Trigger |
| 5 | 2.518      | 0.014             | 0.00            | 0.028      | 0.023             |           | Set Trigger |

A-247

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/15/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



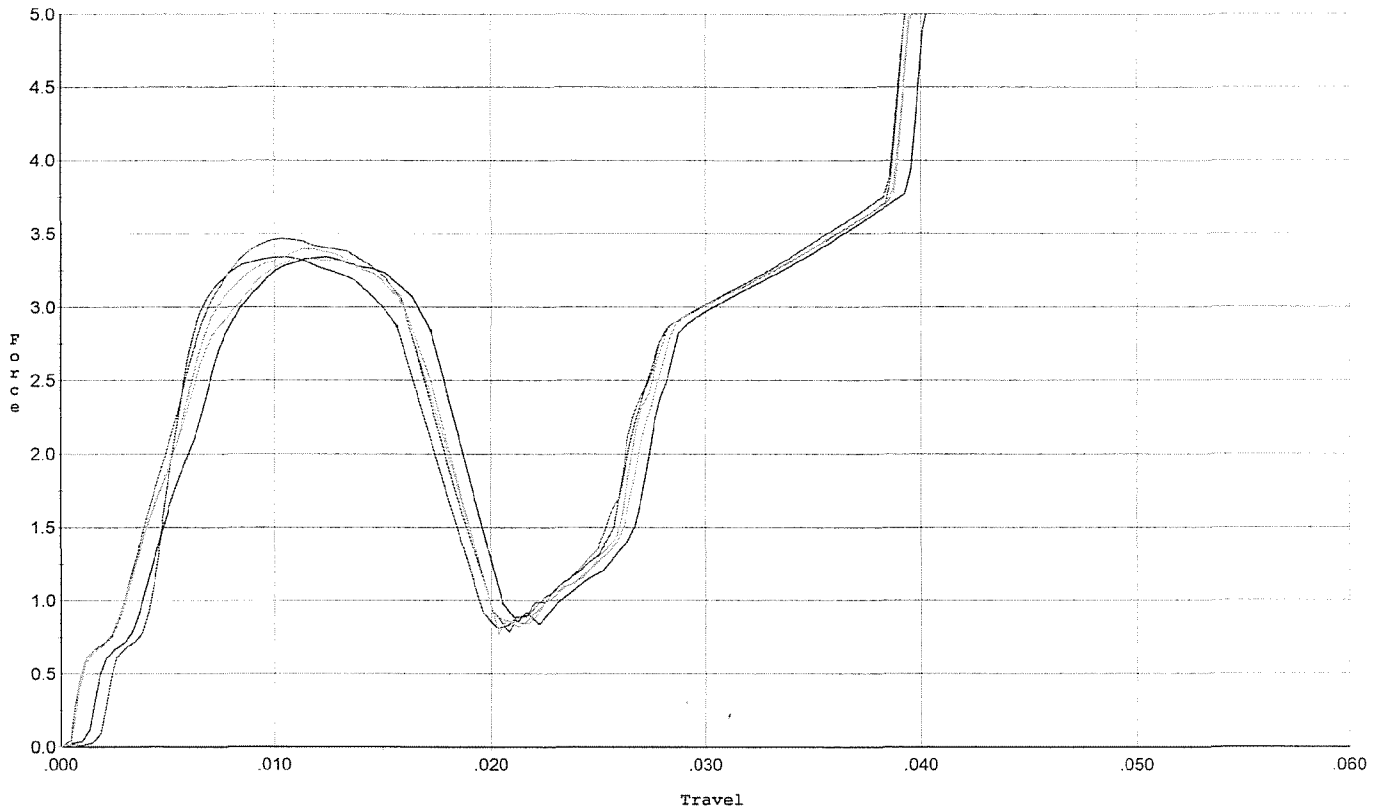
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.525      | 0.014             | 0.00            | 0.028      | 0.024             |           | Set Trigger |
| 2 | 2.507      | 0.015             | 0.00            | 0.027      | 0.025             |           | Set Trigger |
| 3 | 2.561      | 0.014             | 0.00            | 0.028      | 0.024             |           | Set Trigger |
| 4 | 2.587      | 0.014             | 0.00            | 0.028      | 0.025             |           | Set Trigger |
| 5 | 2.535      | 0.015             | 0.00            | 0.027      | 0.026             |           | Set Trigger |

A-2-54

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 4/15/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs ini +/- .75 lb



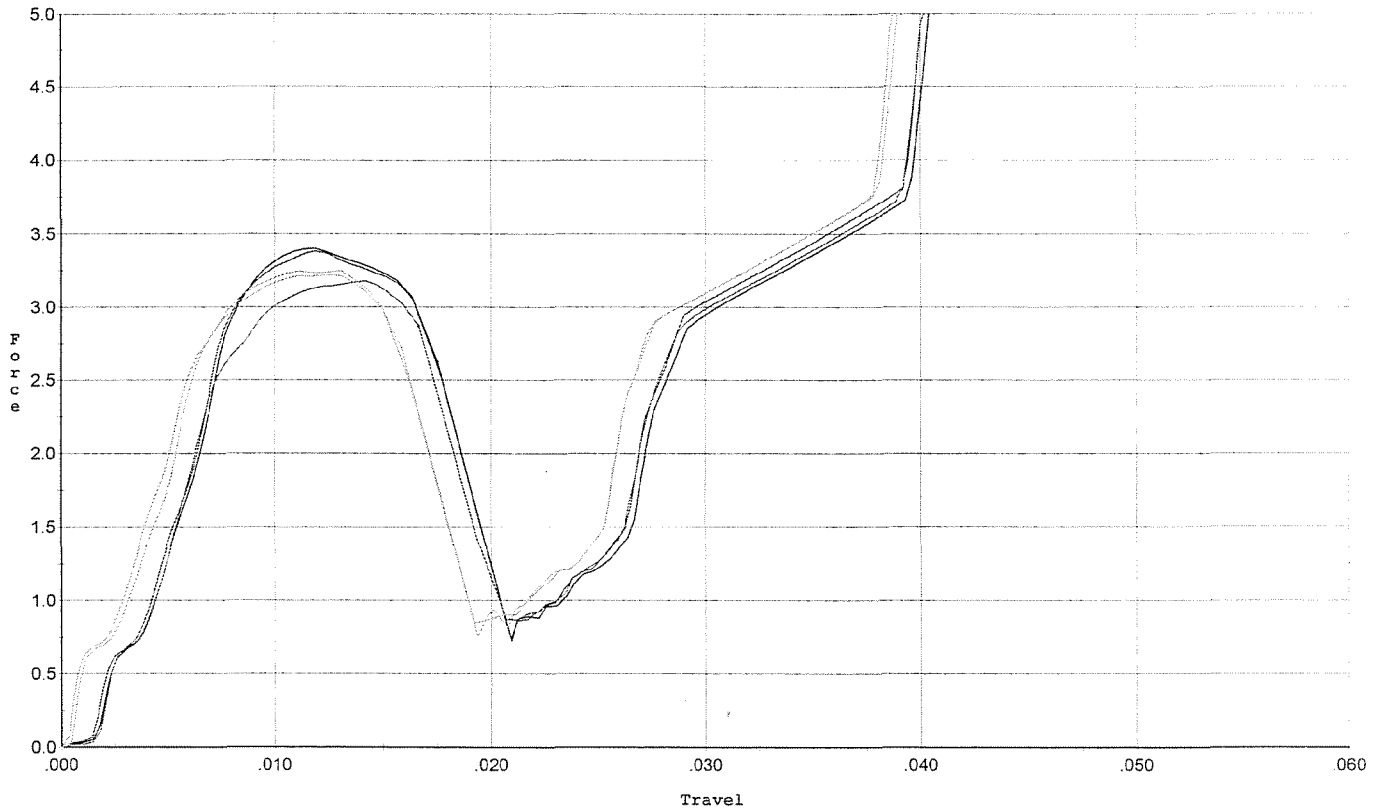
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.344      | 0.016             | 0.00            | 0.026      | 0.033             |           | Set Trigger |
| 2 | 3.344      | 0.017             | 0.00            | 0.026      | 0.037             |           | Set Trigger |
| 3 | 3.466      | 0.016             | 0.00            | 0.026      | 0.037             |           | Set Trigger |
| 4 | 3.336      | 0.018             | 0.00            | 0.026      | 0.039             |           | Set Trigger |
| 5 | 3.399      | 0.017             | 0.00            | 0.026      | 0.039             |           | Set Trigger |

A-3-37

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/15/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



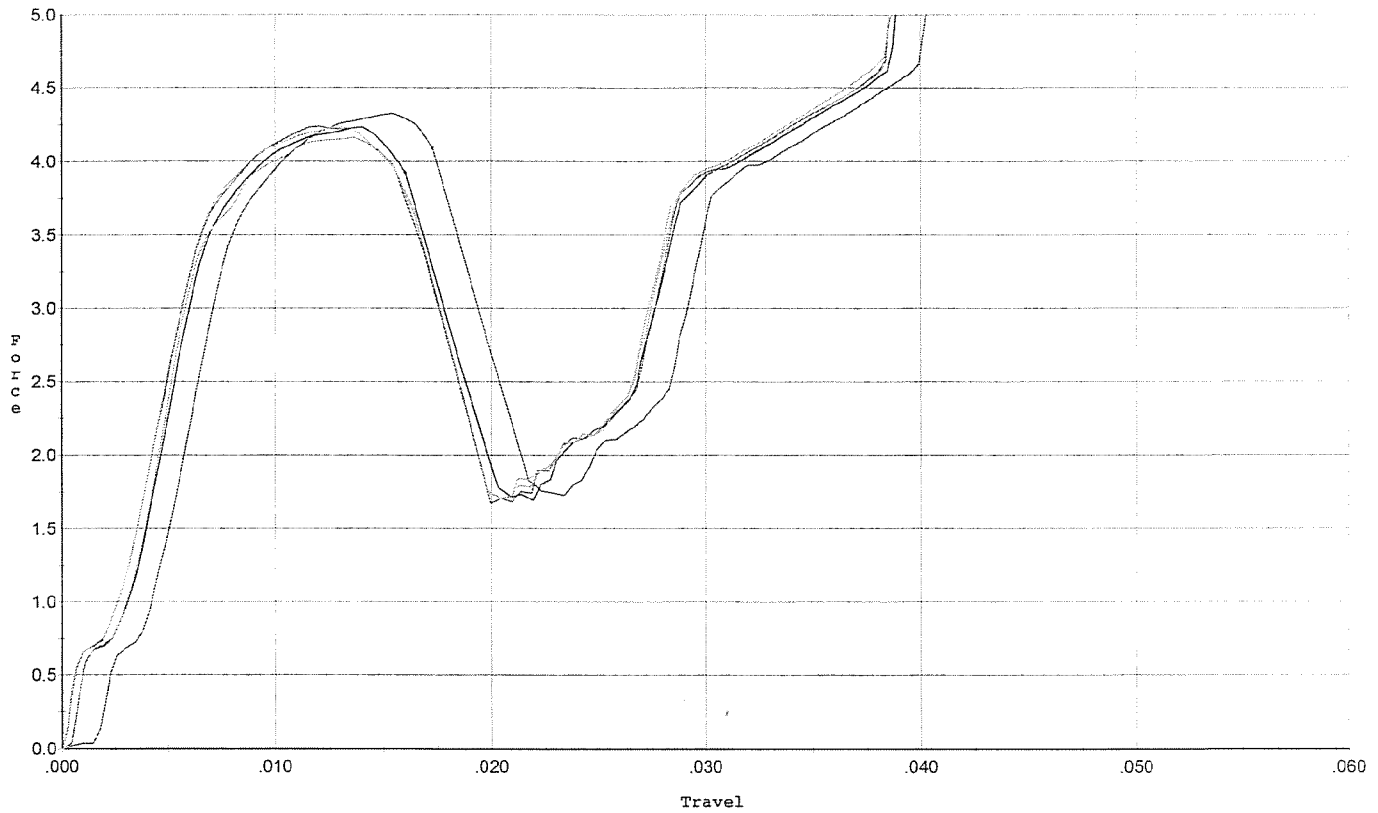
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.383      | 0.018             | 0.00            | 0.026      | 0.037             |           | Set Trigger |
| 2 | 3.403      | 0.018             | 0.00            | 0.027      | 0.037             |           | Set Trigger |
| 3 | 3.178      | 0.017             | 0.00            | 0.026      | 0.033             |           | Set Trigger |
| 4 | 3.218      | 0.016             | 0.00            | 0.026      | 0.034             |           | Set Trigger |
| 5 | 3.247      | 0.016             | 0.00            | 0.026      | 0.035             |           | Set Trigger |

A. 3.28

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/15/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



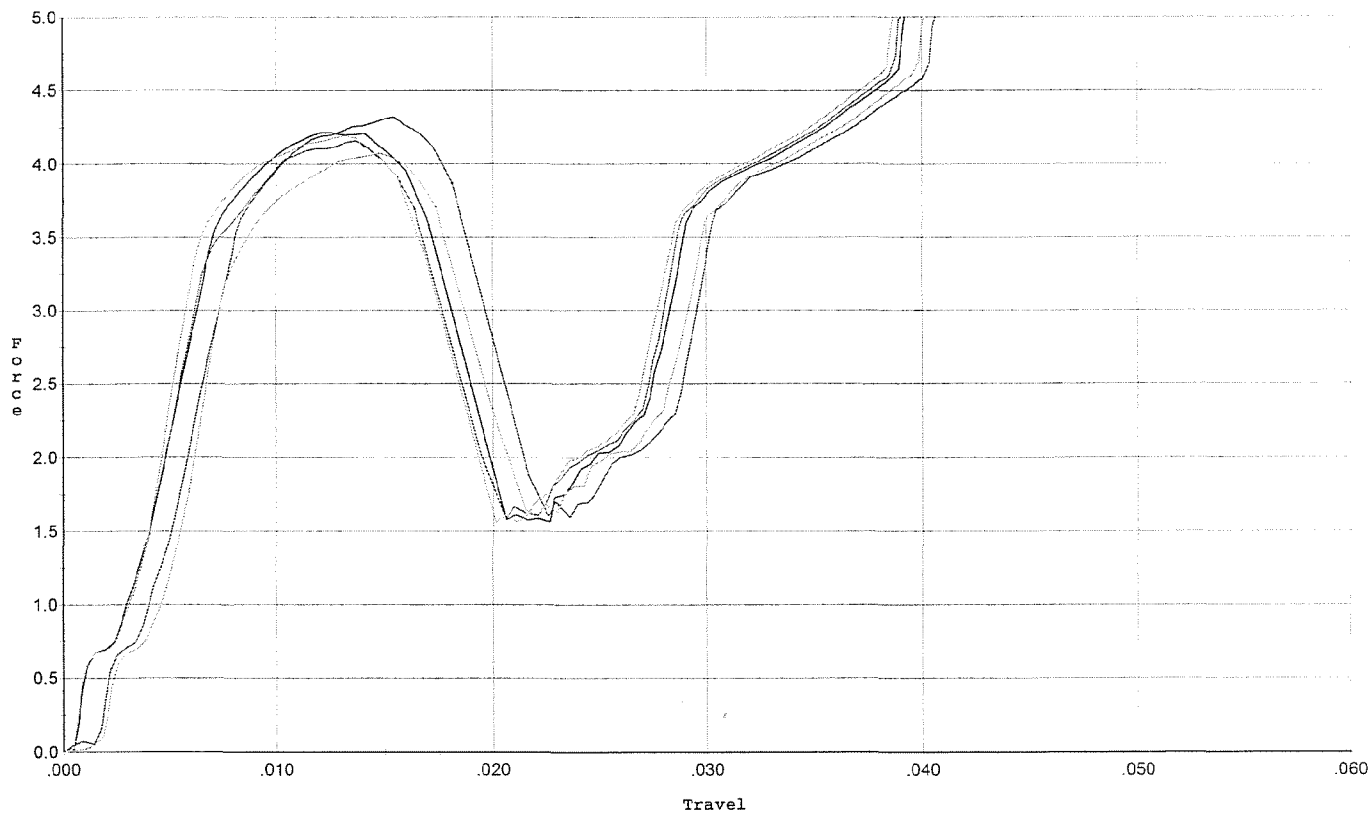
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.325      | 0.017             | 0.00            | 0.024      | 0.046             |           | Set Trigger |
| 2 | 4.234      | 0.016             | 0.00            | 0.024      | 0.044             |           | Set Trigger |
| 3 | 4.239      | 0.017             | 0.00            | 0.023      | 0.047             |           | Set Trigger |
| 4 | 4.234      | 0.016             | 0.00            | 0.023      | 0.046             |           | Set Trigger |
| 5 | 4.164      | 0.017             | 0.00            | 0.023      | 0.045             |           | Set Trigger |

A. 4.23

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/15/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



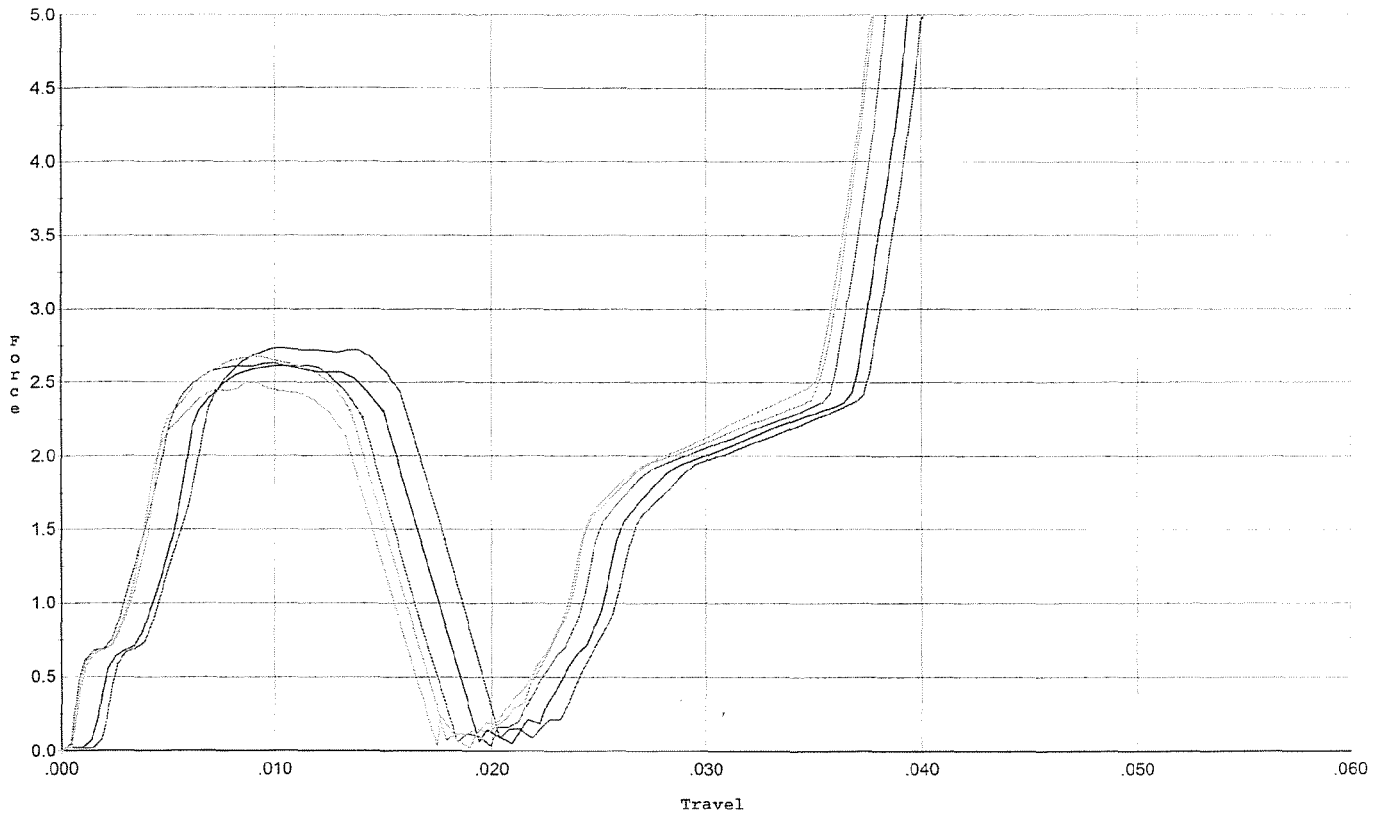
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.319      | 0.018             | 0.00            | 0.024      | 0.048             |           | Set Trigger |
| 2 | 4.215      | 0.017             | 0.00            | 0.024      | 0.046             |           | Set Trigger |
| 3 | 4.158      | 0.016             | 0.00            | 0.024      | 0.044             |           | Set Trigger |
| 4 | 4.193      | 0.017             | 0.00            | 0.024      | 0.046             |           | Set Trigger |
| 5 | 4.076      | 0.017             | 0.00            | 0.024      | 0.043             |           | Set Trigger |

A. 4.19

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/15/2009

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs +/- .50 lb for final test



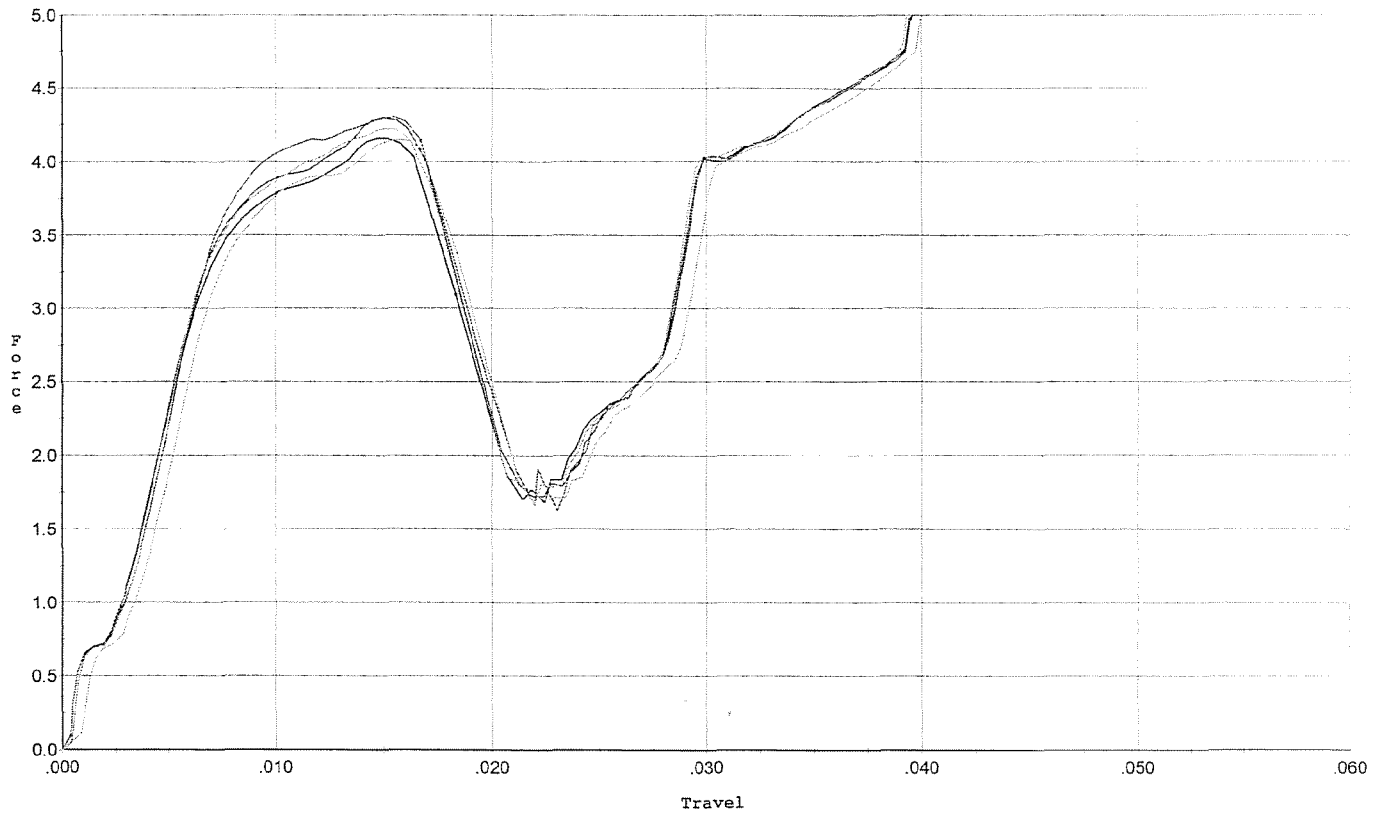
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.733      | 0.018             | 0.002           | 0.027      | 0.031             |           | Set Trigger |
| 2 | 2.613      | 0.015             | 0.00            | 0.028      | 0.026             |           | Set Trigger |
| 3 | 2.631      | 0.014             | 0.00            | 0.028      | 0.026             |           | Set Trigger |
| 4 | 2.496      | 0.013             | 0.00            | 0.028      | 0.023             |           | Set Trigger |
| 5 | 2.674      | 0.013             | 0.00            | 0.028      | 0.025             |           | Set Trigger |

A-2.62

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 4/15/2009

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.301      | 0.017             | 0.00            | 0.024      | 0.047             |           | Set Trigger |
| 2 | 4.157      | 0.018             | 0.00            | 0.023      | 0.049             |           | Set Trigger |
| 3 | 4.304      | 0.017             | 0.00            | 0.024      | 0.047             |           | Set Trigger |
| 4 | 4.149      | 0.018             | 0.00            | 0.024      | 0.048             |           | Set Trigger |
| 5 | 4.227      | 0.017             | 0.00            | 0.024      | 0.047             |           | Set Trigger |

A-4.72