

G6852295

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



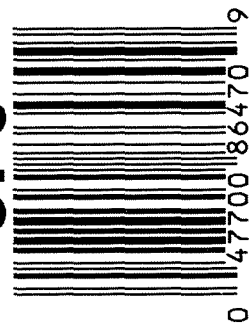
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852295

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66852295

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	4-16-09	RT
475	DRILL AND TAP SIGHT HOLES	APR 16 2009	4-16-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	4-18-09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	LM
542	APPLY COATINGS (BARREL ACTION)		4/21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

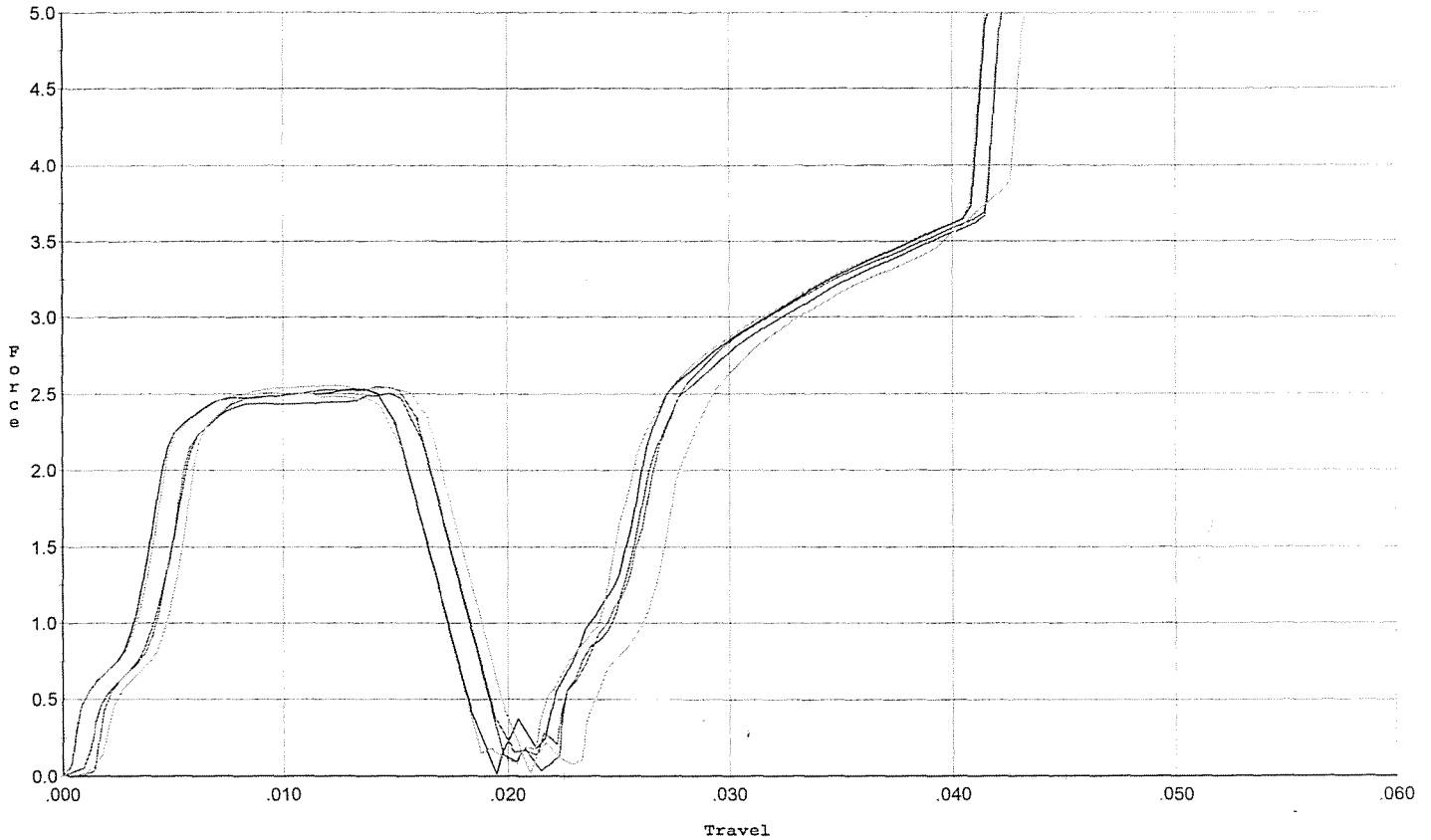
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	4-29-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2</u> <u>2</u> <u>2</u>	4-29-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	4-29-09	WN
	J) ASSEMBLE STOCK		4-27-09	XZ
	K) ASSEMBLE SWIVEL STUDS		4-29-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-27-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-27-09	JP
670	FINAL INSPECTION A) HEADSPACE		4-29-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.44</u> <u>2.49</u> <u>2.41</u> <u>2.47</u>	4-28-09	WN
	C) FUNCTION		4-29-09	WN
690	PACK		6/19/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



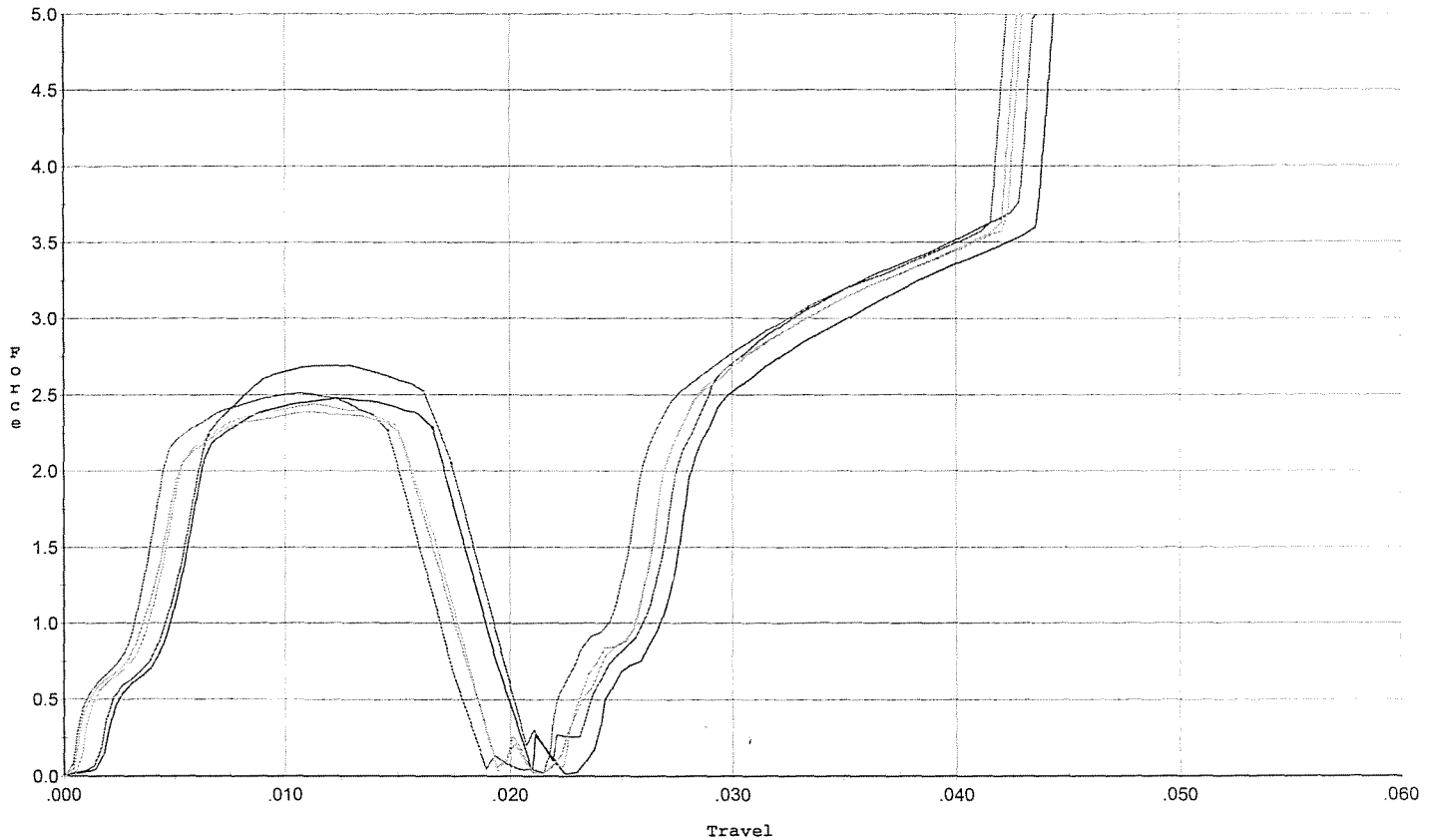
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.502	0.016	0.00	0.029	0.028		Set Trigger
2	2.532	0.015	0.00	0.029	0.028		Set Trigger
3	2.546	0.016	0.00	0.028	0.028		Set Trigger
4	2.558	0.016	0.00	0.029	0.028		Set Trigger
5	2.510	0.015	0.00	0.029	0.028		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



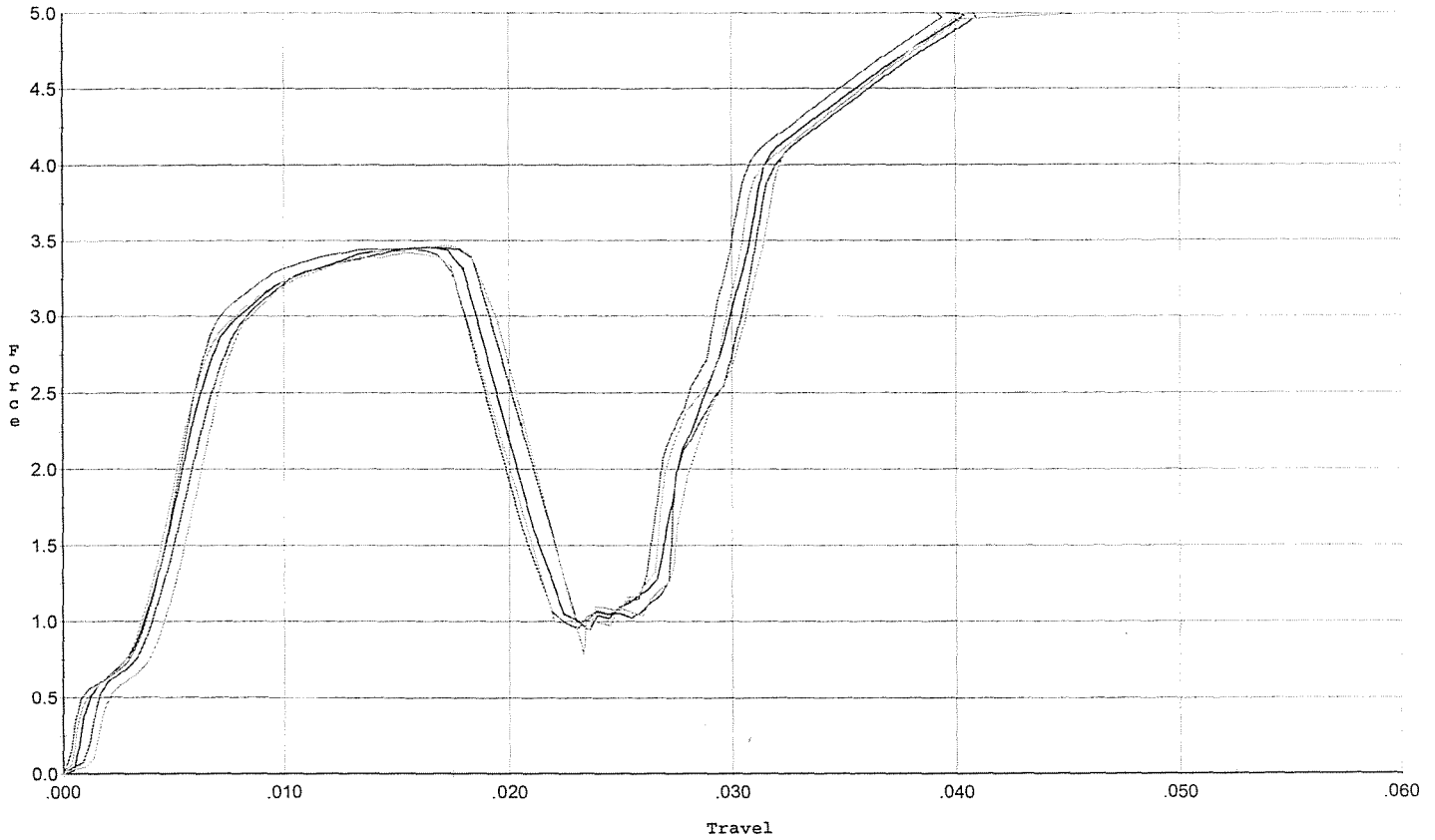
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.017	0.00	0.029	0.031		Set Trigger
2	2.478	0.017	0.00	0.031	0.027		Set Trigger
3	2.512	0.015	0.00	0.030	0.026		Set Trigger
4	2.441	0.017	0.00	0.030	0.028		Set Trigger
5	2.388	0.015	0.00	0.030	0.026		Set Trigger

A-250

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



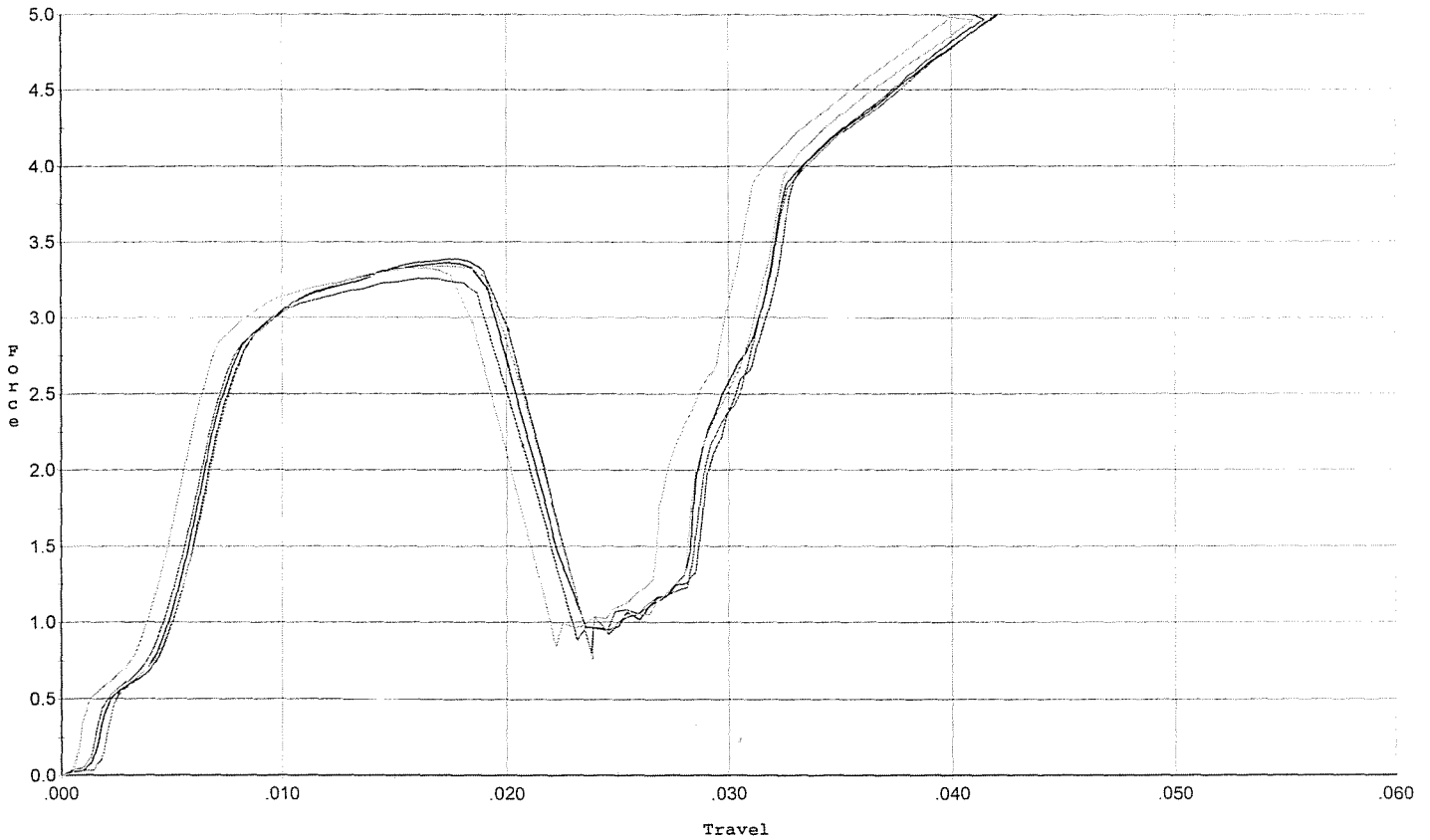
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.021	0.00	0.027	0.047		Set Trigger
2	3.455	0.018	0.00	0.028	0.042		Set Trigger
3	3.445	0.018	0.00	0.027	0.041		Set Trigger
4	3.416	0.017	0.00	0.027	0.041		Set Trigger
5	3.467	0.020	0.00	0.028	0.044		Set Trigger

A-3.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



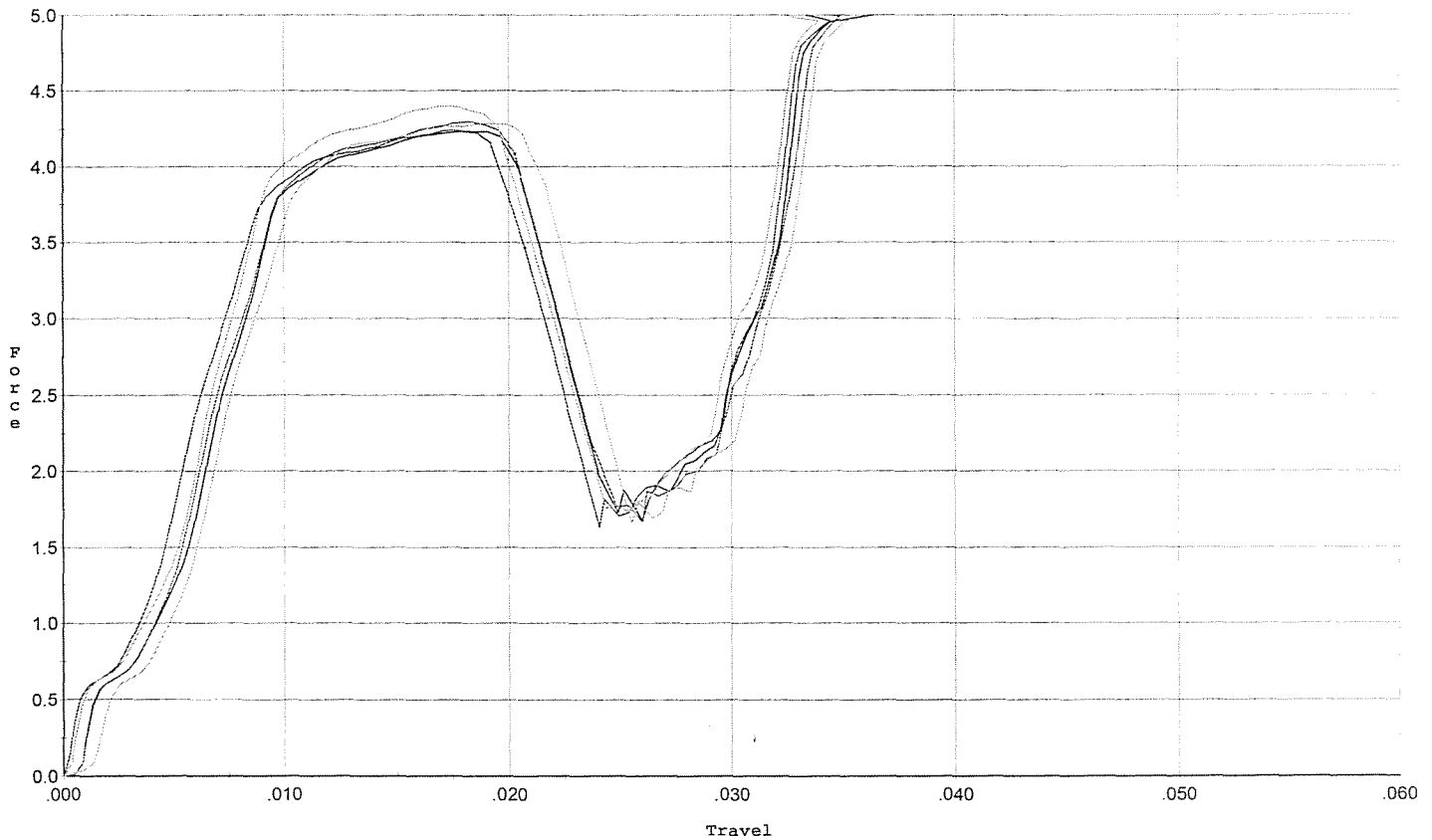
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.390	0.020	0.00	0.029	0.044		Set Trigger
2	3.363	0.019	0.00	0.028	0.042		Set Trigger
3	3.261	0.021	0.00	0.028	0.045		Set Trigger
4	3.330	0.018	0.00	0.027	0.042		Set Trigger
5	3.342	0.021	0.00	0.028	0.044		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



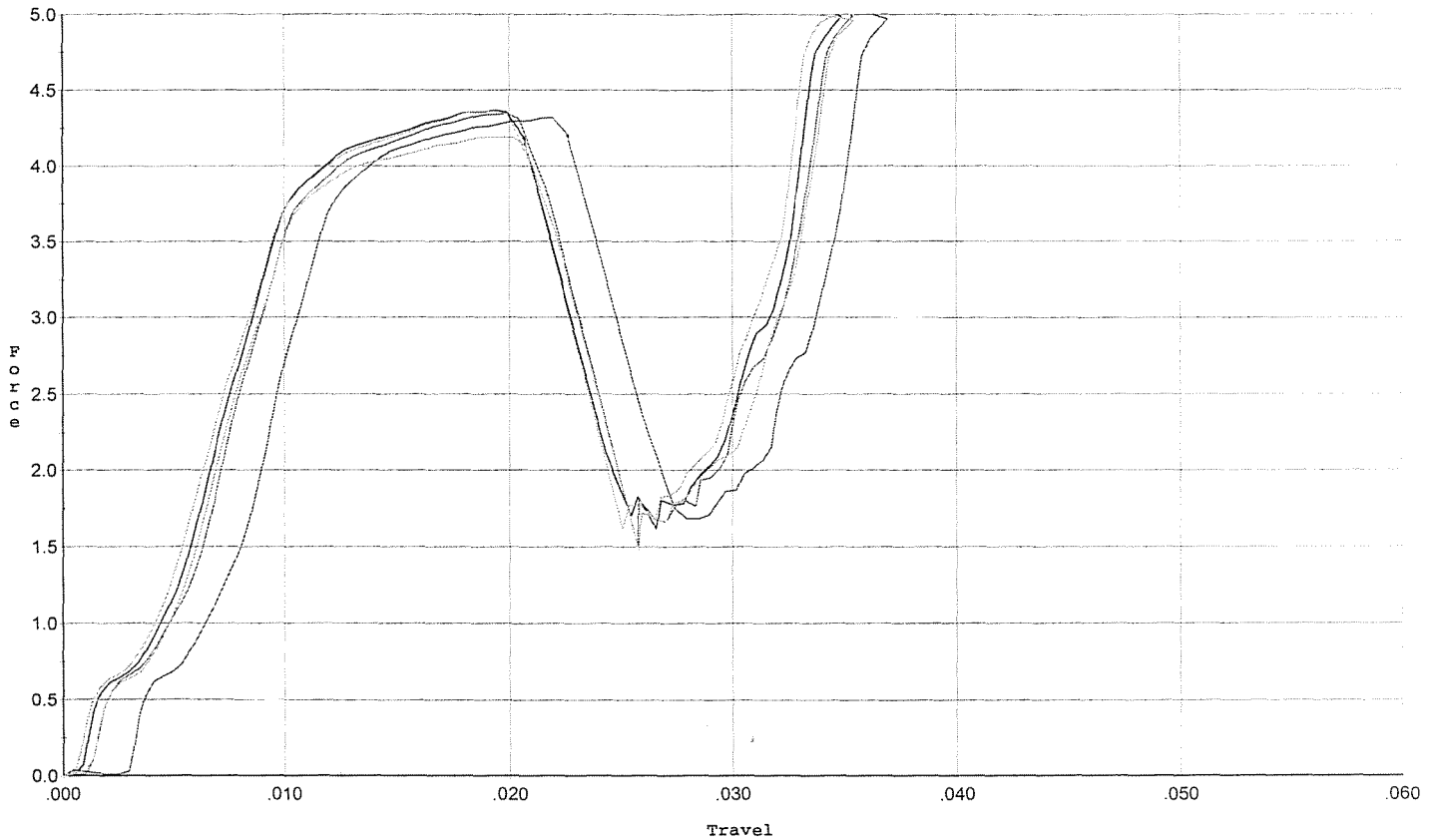
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.021	0.00	0.025	0.058		Set Trigger
2	4.234	0.020	0.00	0.024	0.056		Set Trigger
3	4.290	0.020	0.00	0.024	0.056		Set Trigger
4	4.286	0.022	0.00	0.020	0.059		Set Trigger
5	4.399	0.022	0.00	0.022	0.062		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



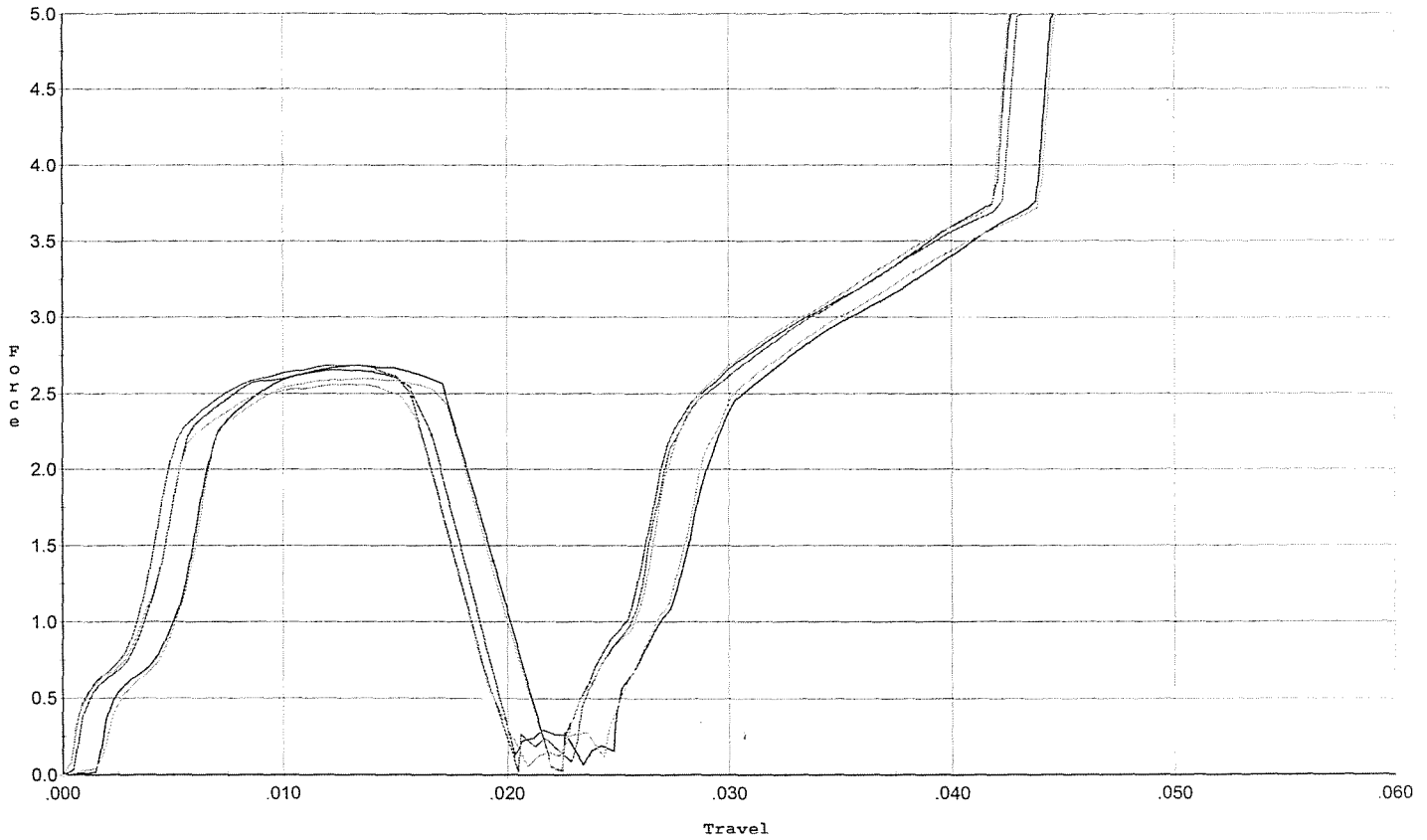
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.023	0.003	0.020	0.057		Set Trigger
2	4.368	0.021	0.00	0.020	0.057		Set Trigger
3	4.347	0.022	0.00	0.020	0.058		Set Trigger
4	4.366	0.021	0.00	0.019	0.058		Set Trigger
5	4.191	0.022	0.00	0.020	0.059		Set Trigger

A 21.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



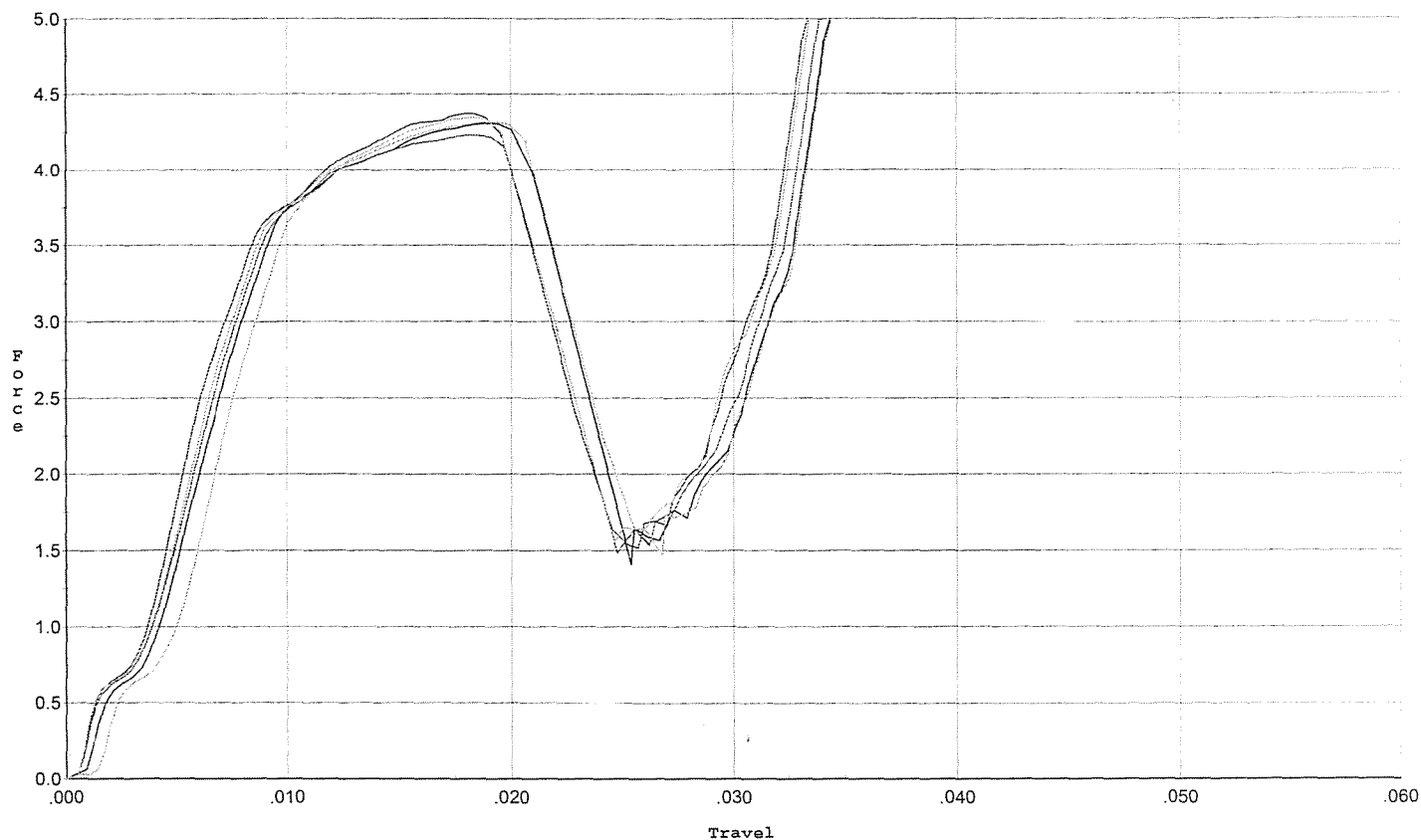
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.656	0.017	0.00	0.029	0.031		Set Trigger
2	2.681	0.019	0.002	0.030	0.034		Set Trigger
3	2.683	0.016	0.00	0.030	0.030		Set Trigger
4	2.595	0.017	0.00	0.030	0.030		Set Trigger
5	2.558	0.016	0.00	0.029	0.029		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.372	0.020	0.00	0.020	0.055		Set Trigger
2	4.308	0.021	0.00	0.019	0.058		Set Trigger
3	4.232	0.022	0.00	0.019	0.060		Set Trigger
4	4.349	0.022	0.00	0.018	0.062		Set Trigger
5	4.320	0.021	0.00	0.019	0.055		Set Trigger

A 4.31