

G 6852296

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

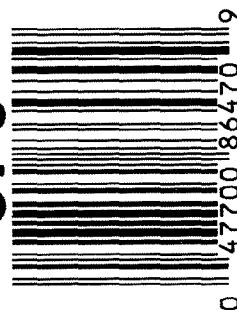
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852296

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 685 2296

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6-17-09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	W
540	APPLY COATINGS (BARREL ACTION)		7-17	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

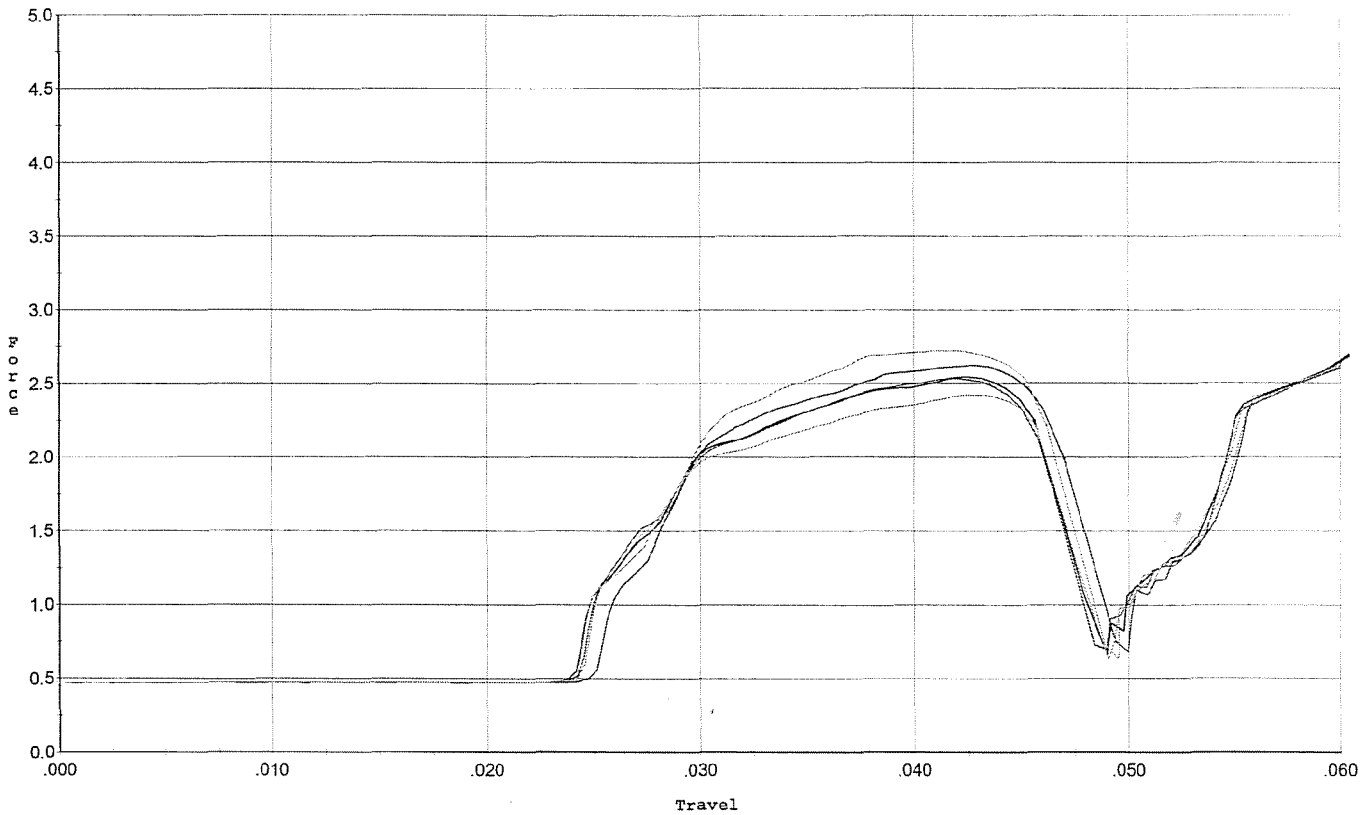
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>575</u> <u>625</u> <u>575</u>	8/14/09	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>250</u> <u>250</u> <u>250</u>	8/14/09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>024</u> <u>024</u> <u>024</u>	8/14/09	RTZ
	J) ASSEMBLE STOCK		8/11/09	SPR
	K) ASSEMBLE SWIVEL STUDS		8/14/09	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8/13/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/13/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8/14/09	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.54</u> <u>2.45</u> <u>2.38</u> <u>2.57</u>	8-14-09	SPJ
	C) FUNCTION		8-14-09	RTZ
690	PACK		8/17/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



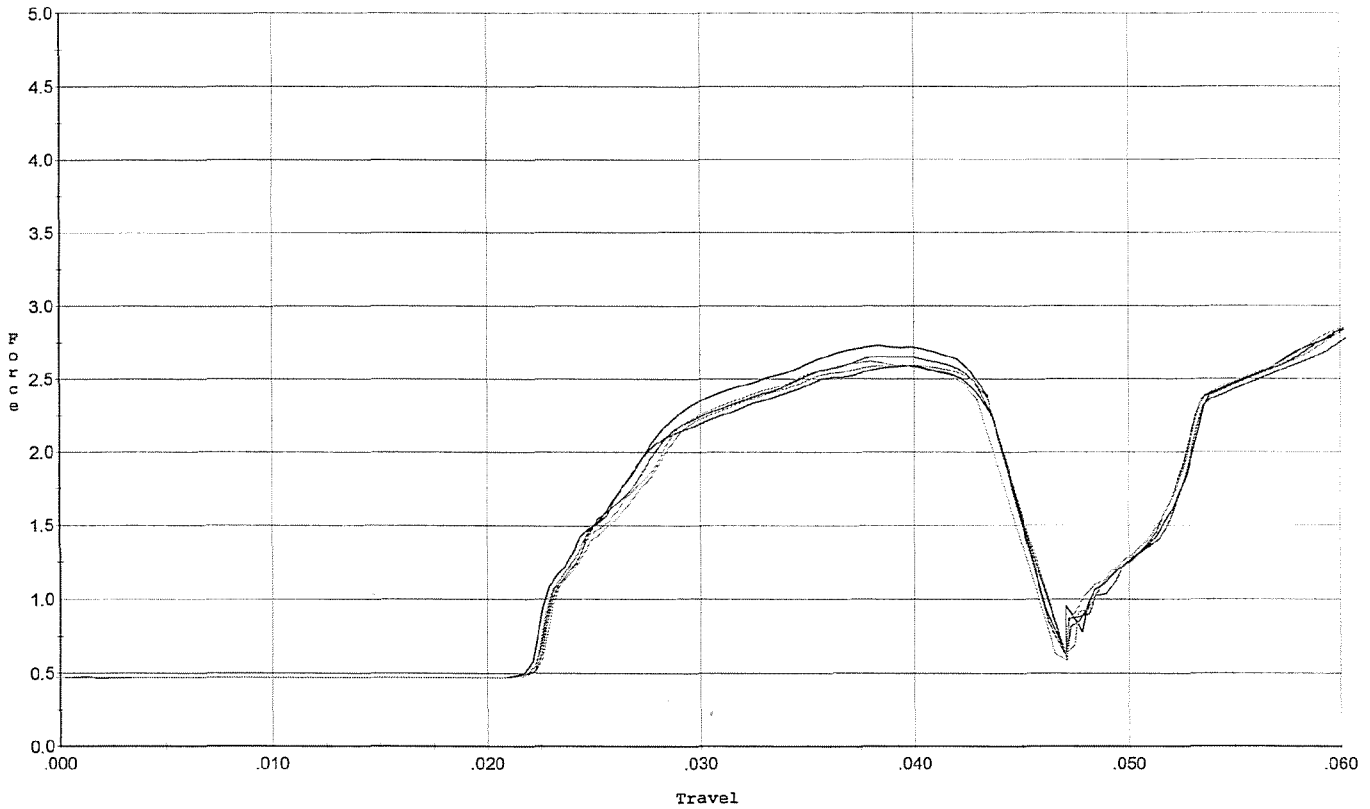
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.047	0.025	0.028	0.060		Set Trigger
2	2.542	0.046	0.024	0.027	0.057		Set Trigger
3	2.533	0.046	0.025	0.028	0.057		Set Trigger
4	2.421	0.046	0.024	0.028	0.055		Set Trigger
5	2.725	0.046	0.025	0.027	0.061		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



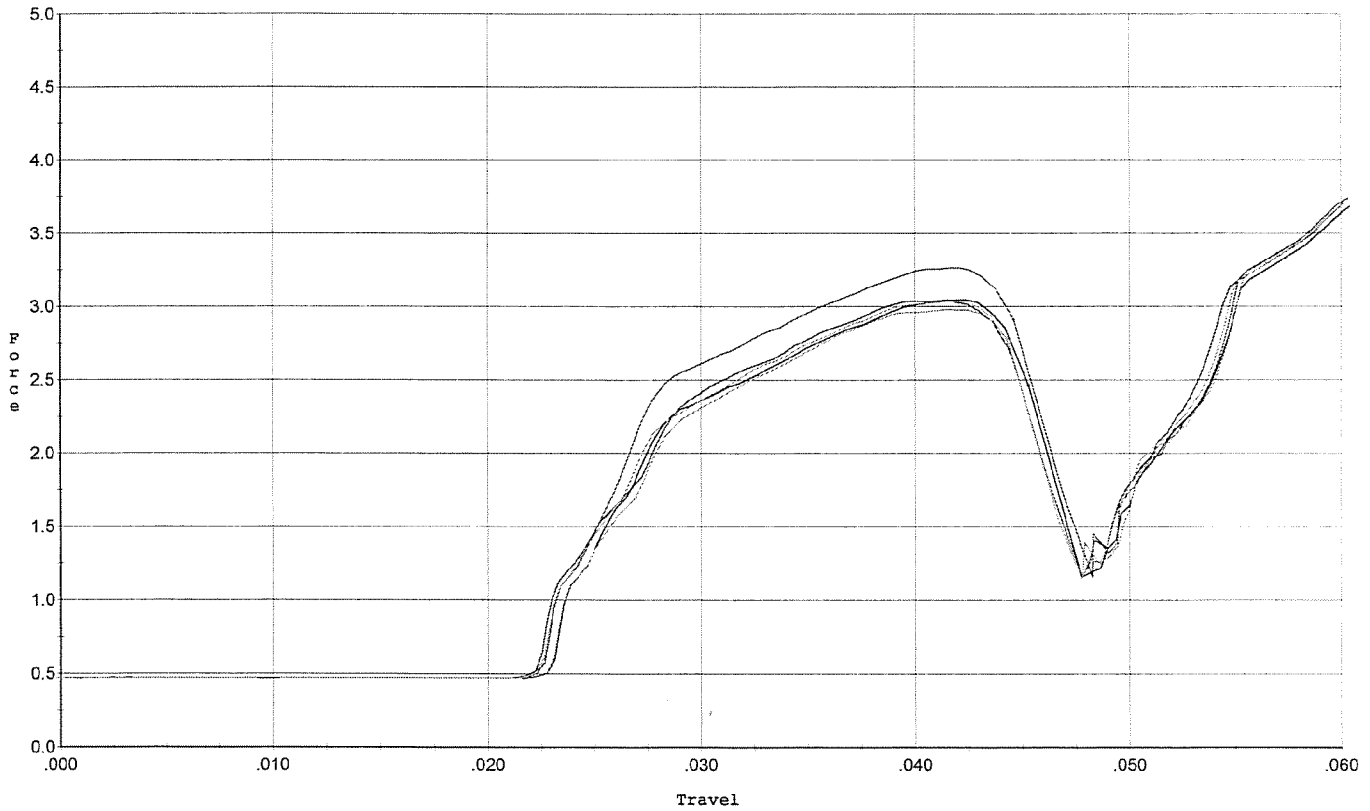
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.044	0.022	0.027	0.057		Set Trigger
2	2.728	0.043	0.022	0.027	0.059		Set Trigger
3	2.654	0.044	0.023	0.027	0.057		Set Trigger
4	2.620	0.043	0.022	0.027	0.055		Set Trigger
5	2.594	0.043	0.023	0.027	0.056		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 l;b



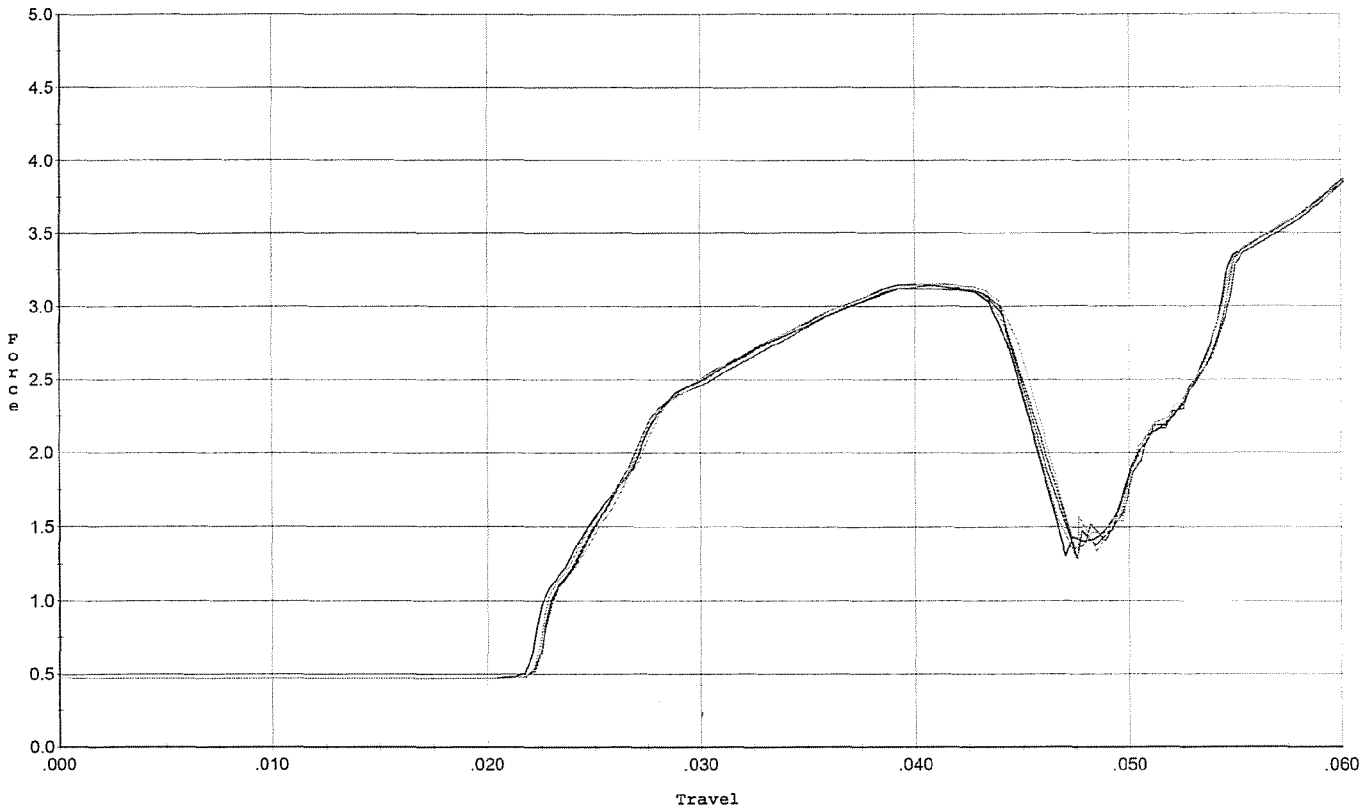
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.038	0.044	0.023	0.026	0.064		Set Trigger
2	3.043	0.045	0.023	0.026	0.065		Set Trigger
3	3.264	0.045	0.023	0.026	0.069		Set Trigger
4	3.035	0.044	0.023	0.026	0.064		Set Trigger
5	2.980	0.044	0.023	0.027	0.062		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 l;b



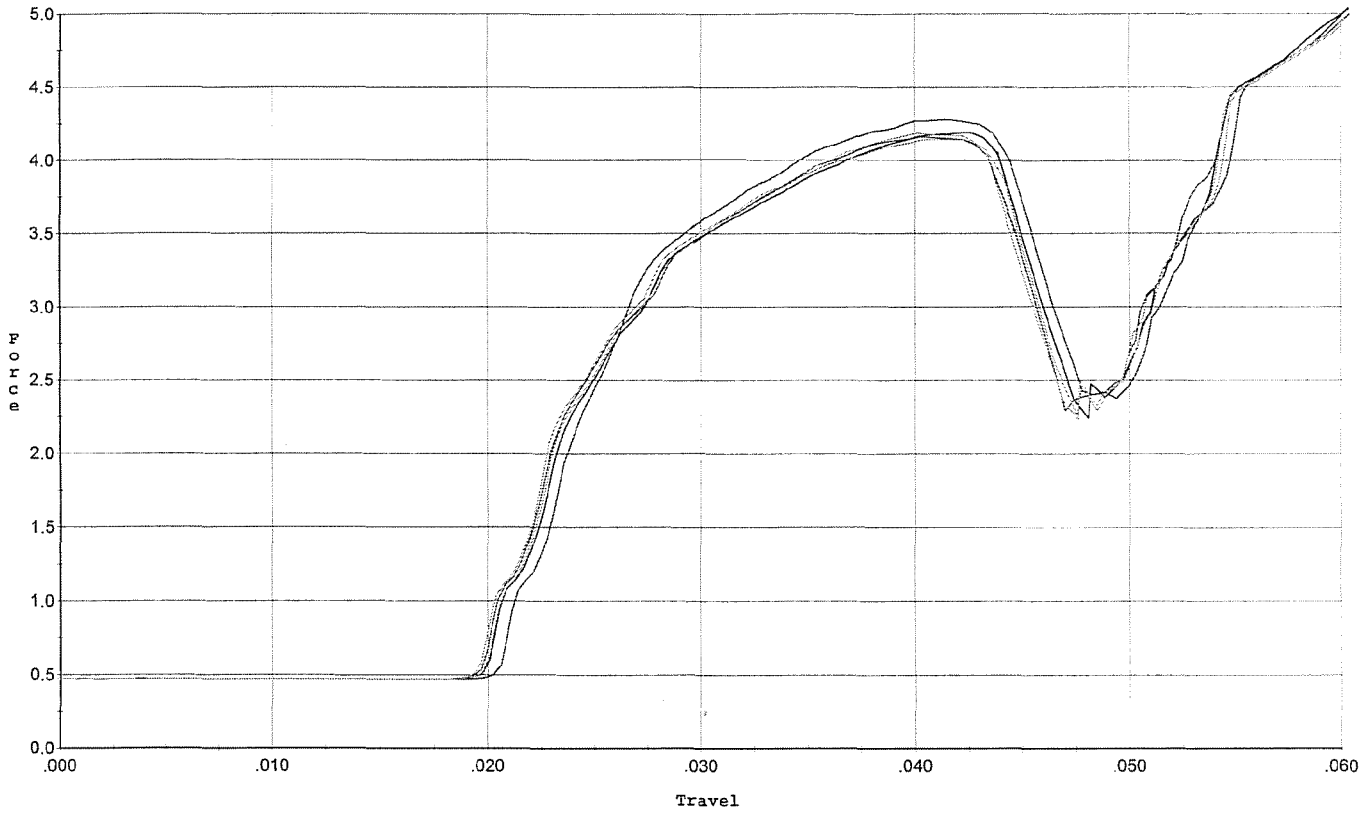
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.044	0.023	0.026	0.066		Set Trigger
2	3.150	0.044	0.022	0.026	0.067		Set Trigger
3	3.142	0.044	0.022	0.026	0.066		Set Trigger
4	3.155	0.045	0.023	0.026	0.068		Set Trigger
5	3.156	0.044	0.022	0.026	0.066		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



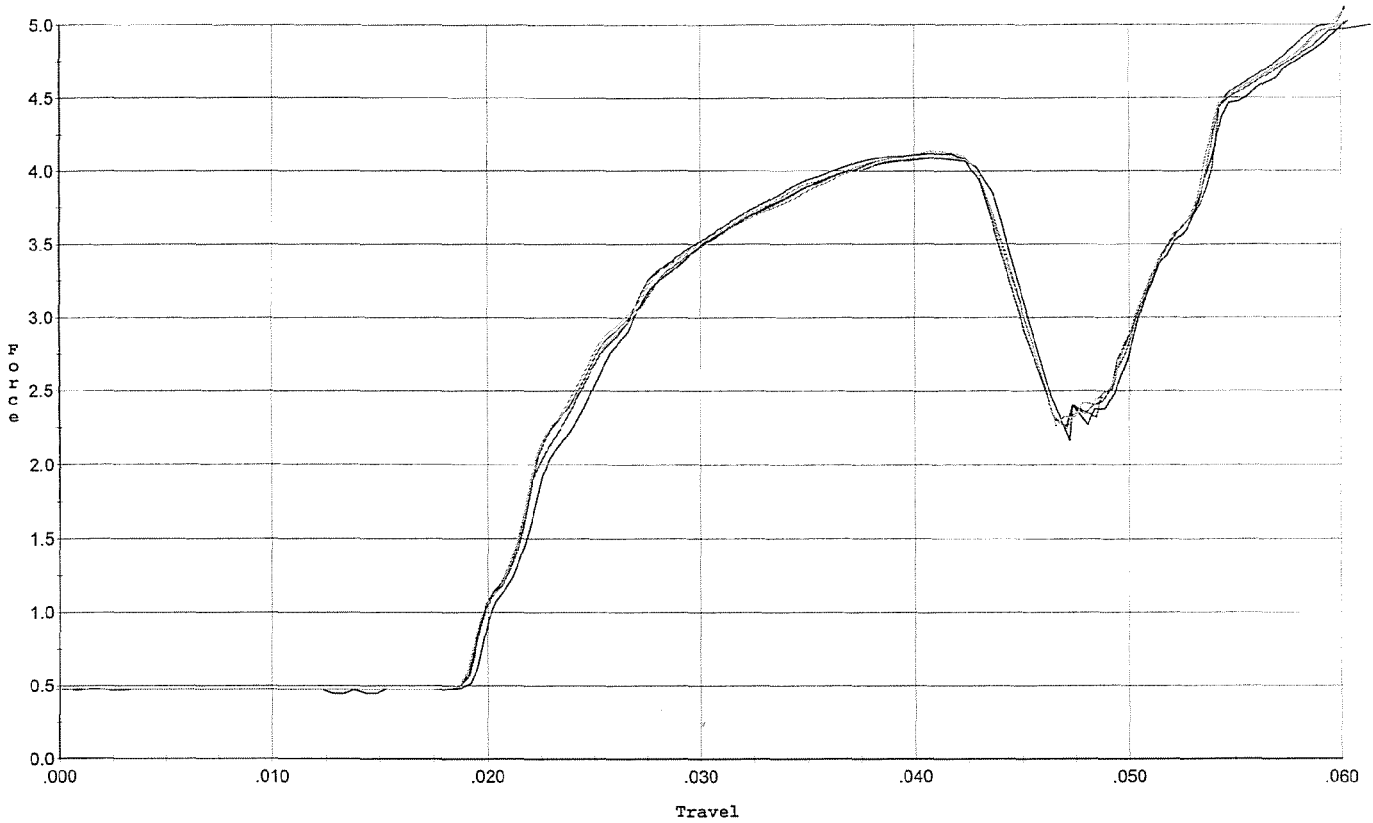
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.278	0.044	0.021	0.023	0.092		Set Trigger
2	4.188	0.044	0.020	0.023	0.089		Set Trigger
3	4.155	0.045	0.020	0.023	0.091		Set Trigger
4	4.185	0.043	0.020	0.024	0.088		Set Trigger
5	4.142	0.044	0.020	0.023	0.089		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



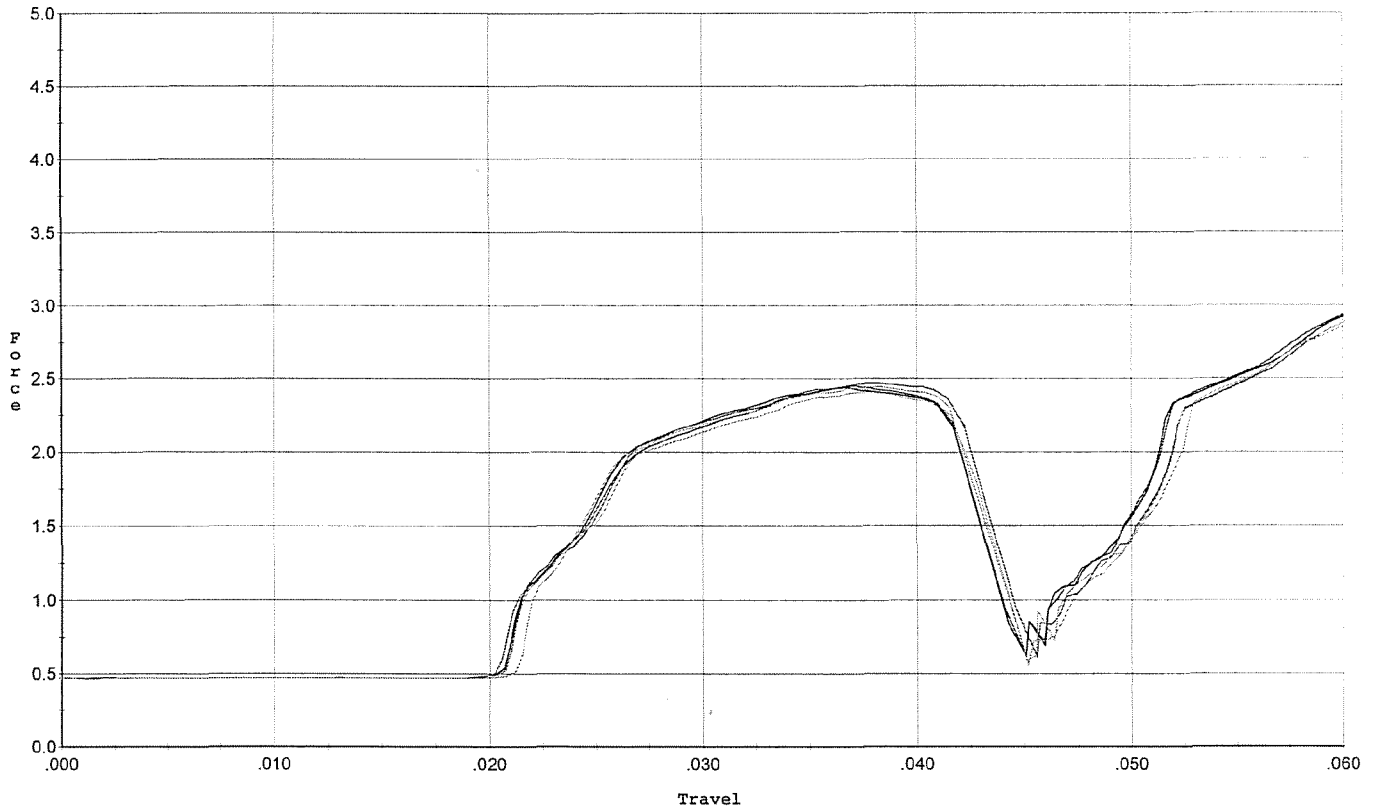
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.043	0.019	0.023	0.087		Set Trigger
2	4.085	0.044	0.020	0.023	0.088		Set Trigger
3	4.117	0.045	0.019	0.023	0.090		Set Trigger
4	4.132	0.045	0.019	0.023	0.091		Set Trigger
5	4.093	0.044	0.019	0.023	0.090		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



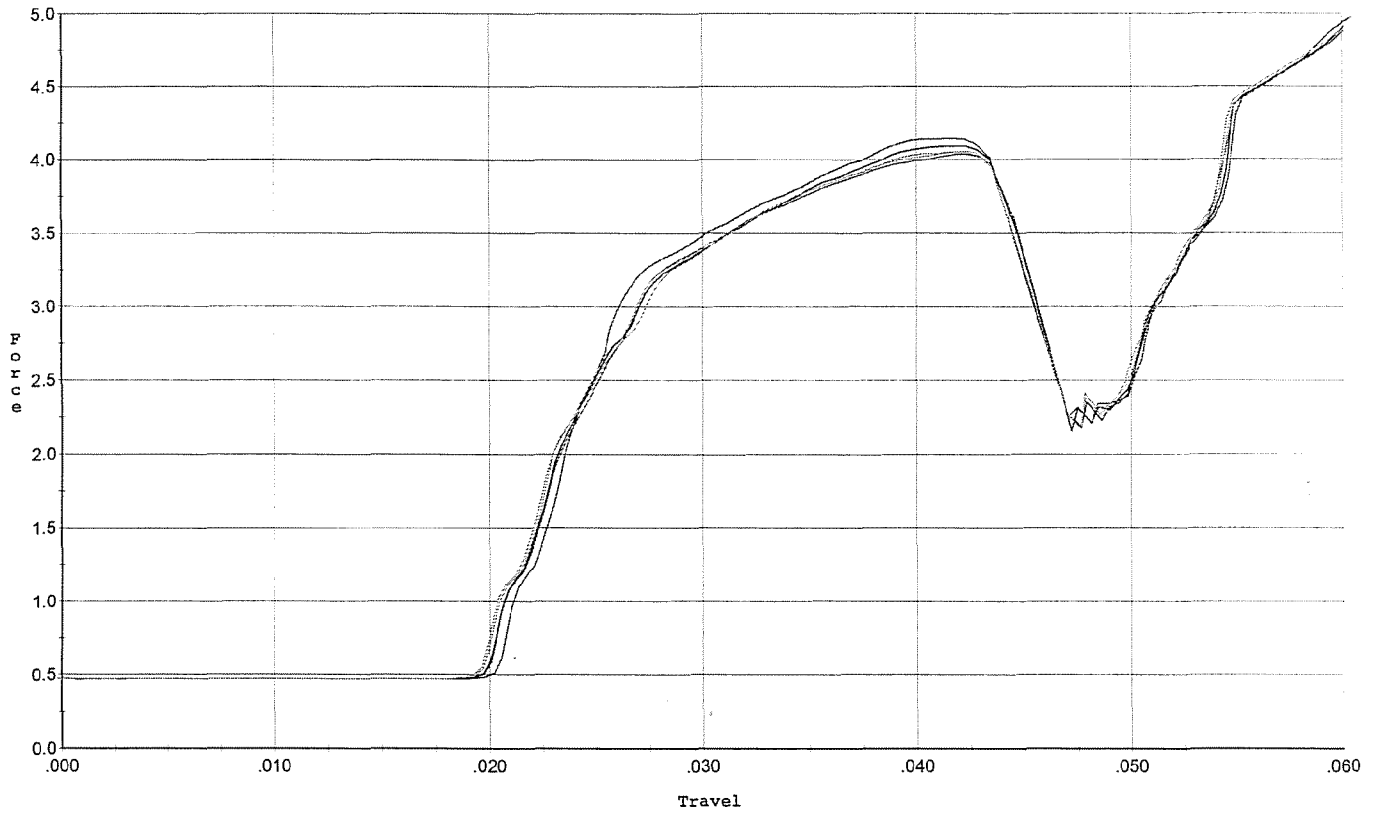
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.042	0.021	0.027	0.052		Set Trigger
2	2.440	0.042	0.021	0.027	0.053		Set Trigger
3	2.469	0.042	0.021	0.027	0.054		Set Trigger
4	2.407	0.043	0.022	0.028	0.053		Set Trigger
5	2.444	0.043	0.021	0.027	0.055		Set Trigger

A 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 8/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.043	0.021	0.024	0.086		Set Trigger
2	4.092	0.045	0.020	0.023	0.089		Set Trigger
3	4.035	0.045	0.020	0.023	0.088		Set Trigger
4	4.056	0.045	0.020	0.023	0.090		Set Trigger
5	4.047	0.045	0.020	0.023	0.090		Set Trigger

A4.07