

G6852297

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



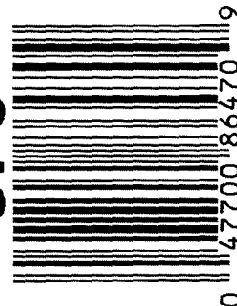
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852297

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 685 2297

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/20/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/17	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

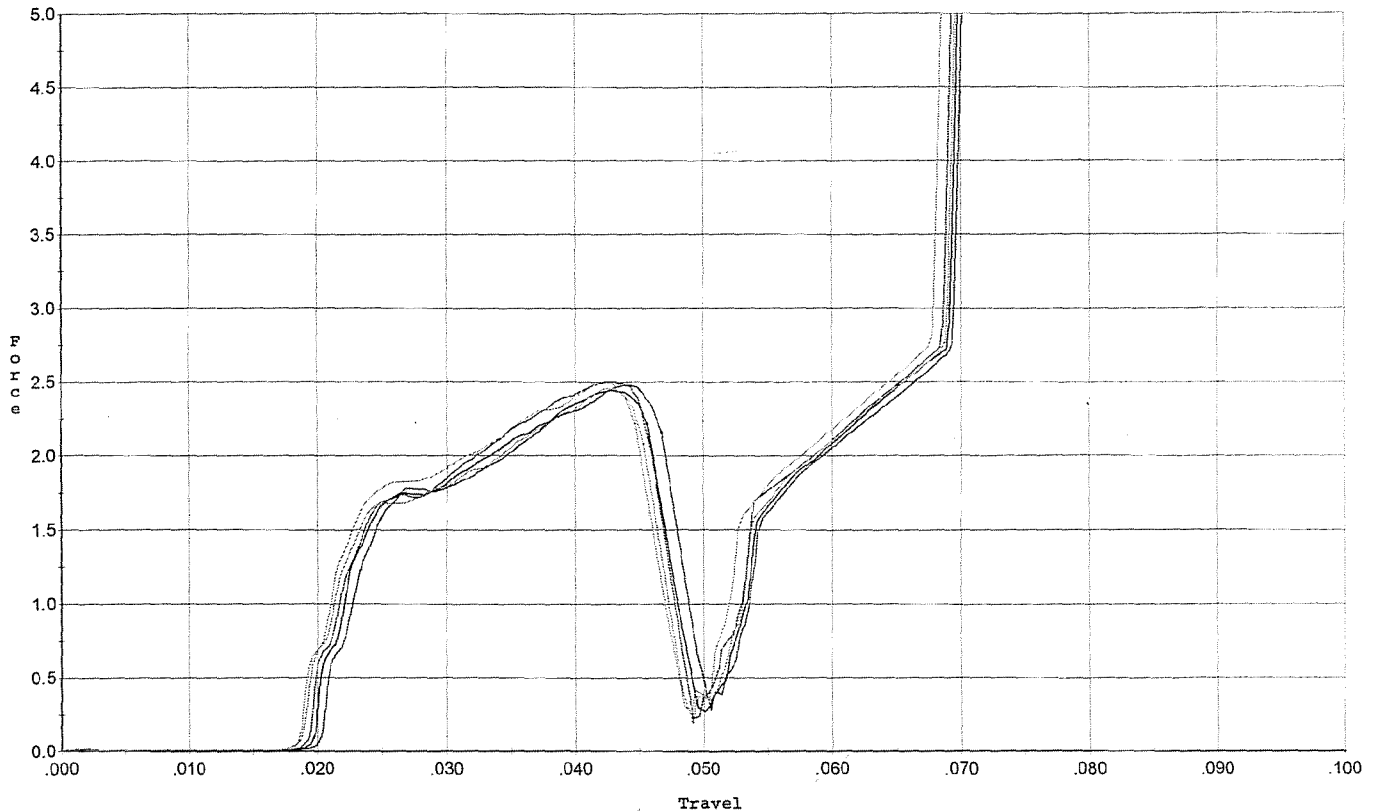
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁸</u> <u>7⁹</u> <u>7⁰</u>	8-19-09	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁵⁰</u> <u>2⁵⁸</u> <u>2⁷⁵</u>	8-19-09	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>025</u> <u>026</u> <u>026</u>	8-19-09	RTZ
	J) ASSEMBLE STOCK		8-13-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-19-09	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-18-09	XZL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-18-09	RGN
670	FINAL INSPECTION A) HEADSPACE		8-19-09	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>228</u> <u>229</u> <u>227</u> <u>230</u> <u>230</u>	8-19-09	RTZ
	C) FUNCTION		8-19-09	RTZ
690	PACK		8/26/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



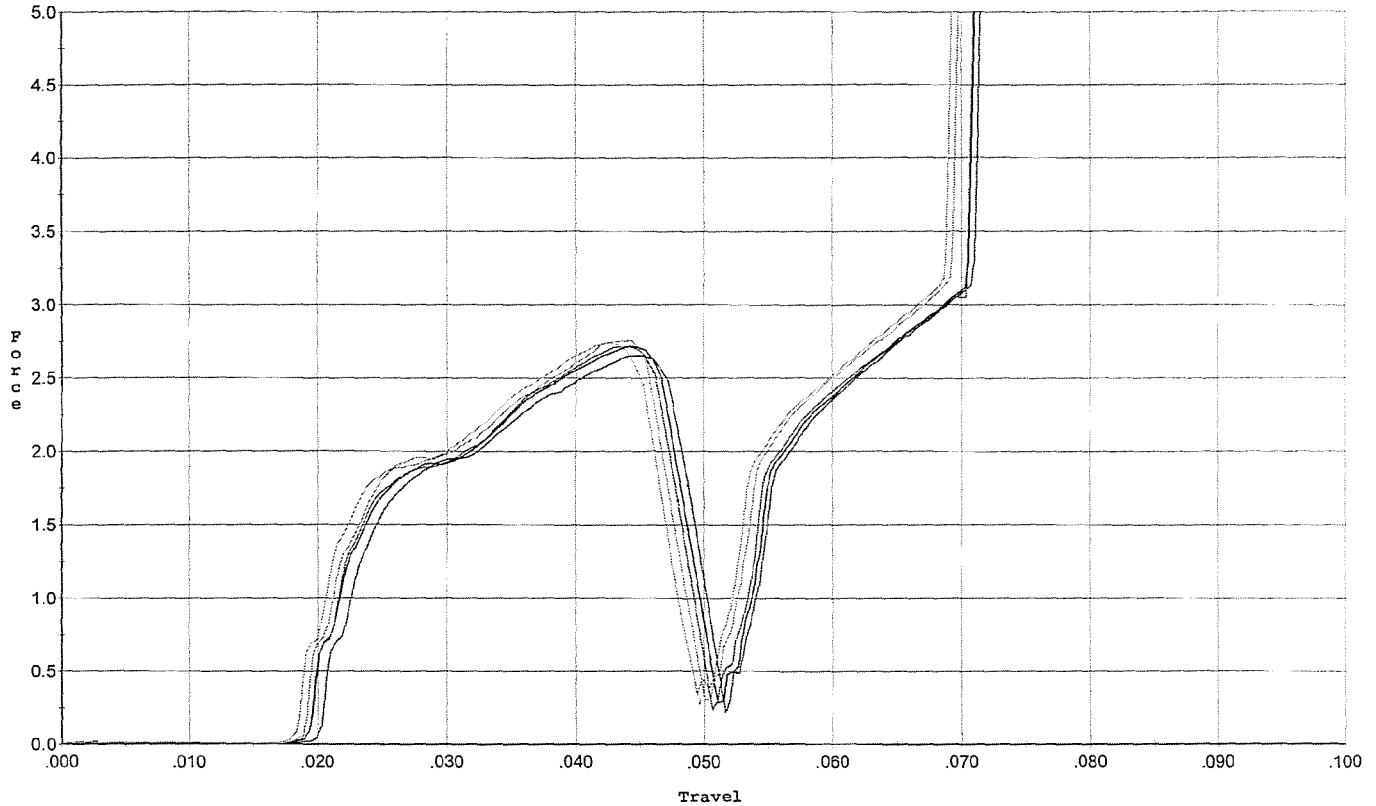
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.047	0.020	0.027	0.051		Set Trigger
2	2.442	0.046	0.020	0.026	0.050		Set Trigger
3	2.502	0.046	0.019	0.027	0.051		Set Trigger
4	2.494	0.045	0.019	0.027	0.050		Set Trigger
5	2.452	0.045	0.019	0.028	0.049		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



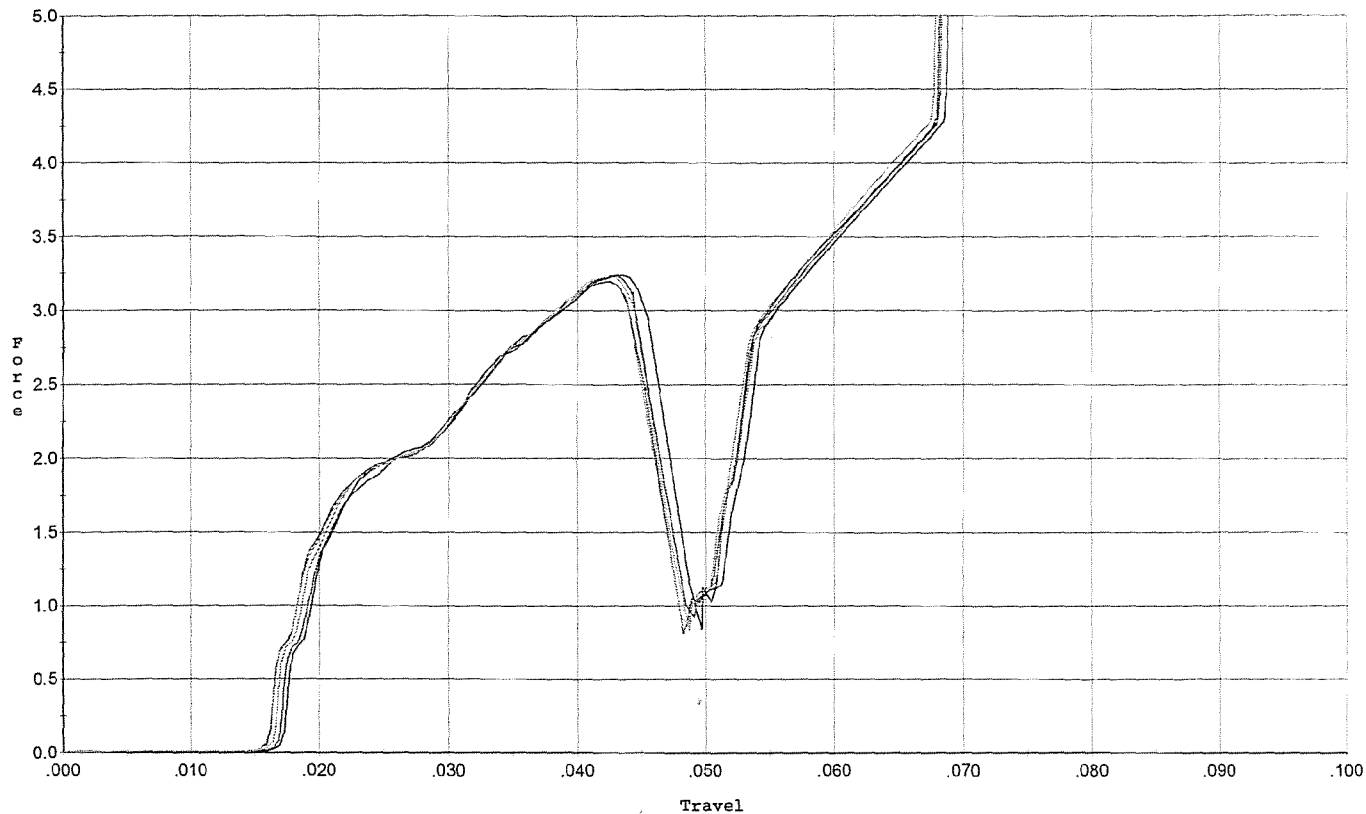
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.049	0.020	0.027	0.058		Set Trigger
2	2.716	0.049	0.019	0.027	0.059		Set Trigger
3	2.713	0.048	0.020	0.027	0.058		Set Trigger
4	2.742	0.045	0.019	0.027	0.056		Set Trigger
5	2.761	0.046	0.019	0.027	0.056		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



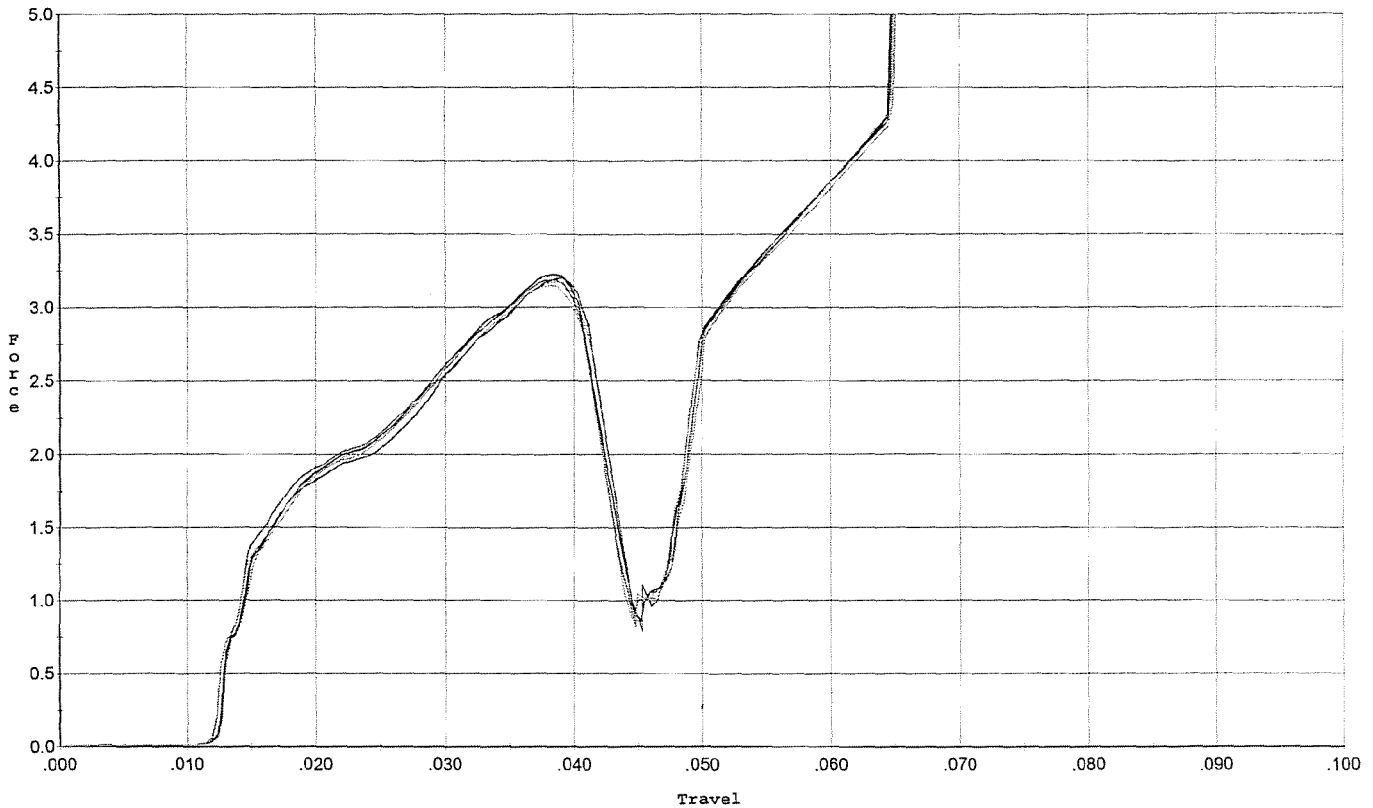
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.236	0.044	0.017	0.026	0.064		Set Trigger
2	3.240	0.046	0.017	0.025	0.067		Set Trigger
3	3.191	0.045	0.016	0.026	0.066		Set Trigger
4	3.228	0.044	0.017	0.026	0.065		Set Trigger
5	3.195	0.046	0.016	0.025	0.067		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



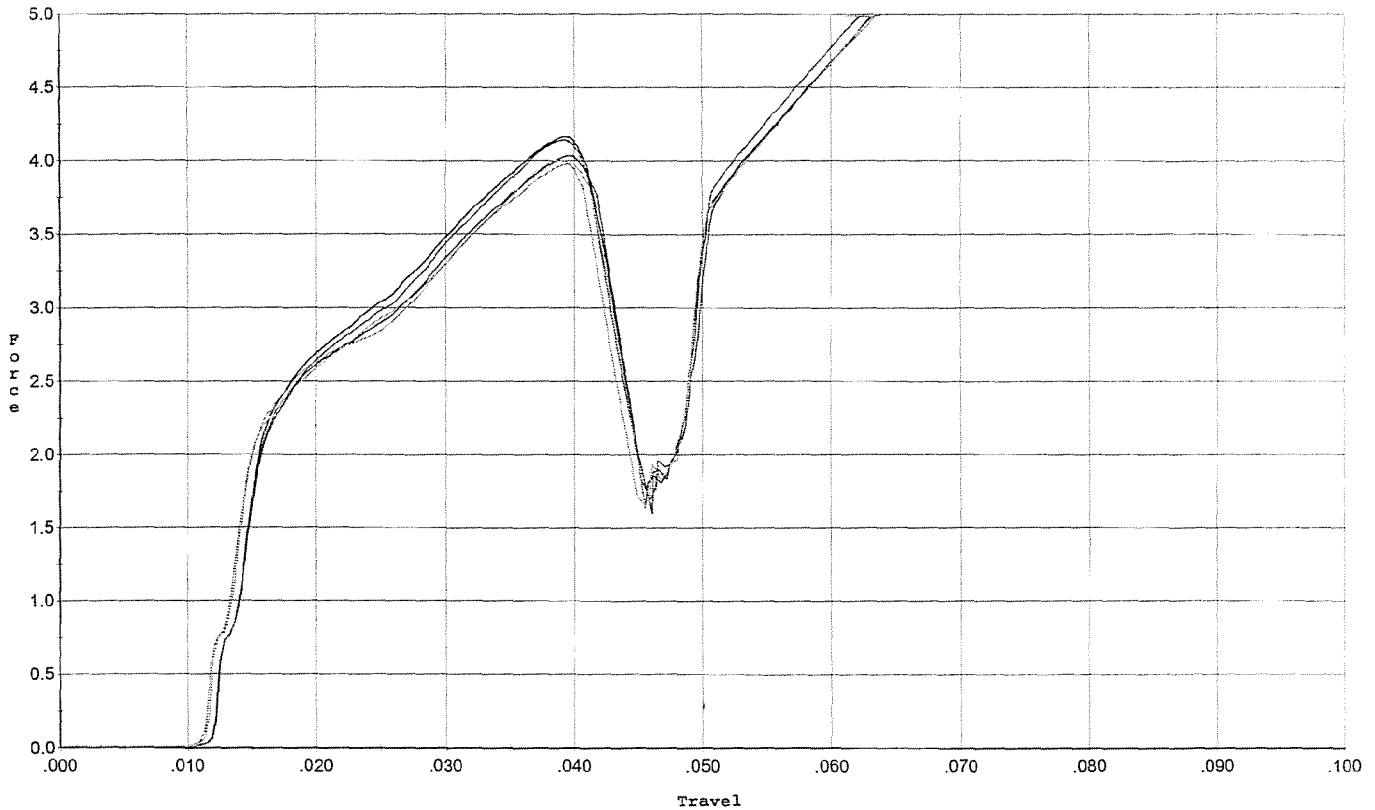
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.203	0.041	0.013	0.026	0.064		Set Trigger
2	3.225	0.040	0.013	0.026	0.063		Set Trigger
3	3.187	0.041	0.012	0.026	0.064		Set Trigger
4	3.152	0.041	0.012	0.026	0.064		Set Trigger
5	3.177	0.041	0.013	0.026	0.065		Set Trigger

A-3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



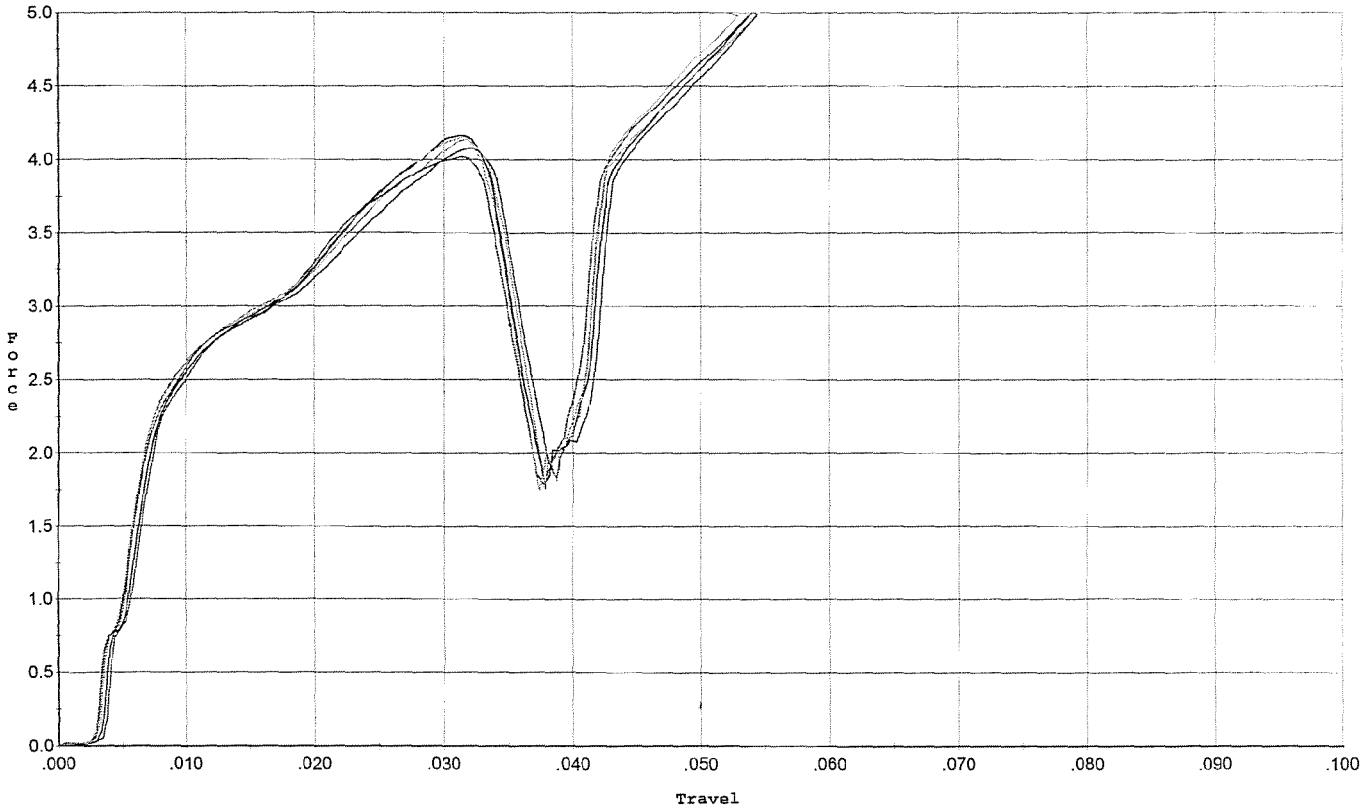
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.033	0.042	0.012	0.023	0.088		Set Trigger
2	4.164	0.042	0.012	0.023	0.092		Set Trigger
3	4.142	0.041	0.012	0.023	0.087		Set Trigger
4	4.006	0.041	0.012	0.024	0.085		Set Trigger
5	3.982	0.043	0.011	0.023	0.091		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



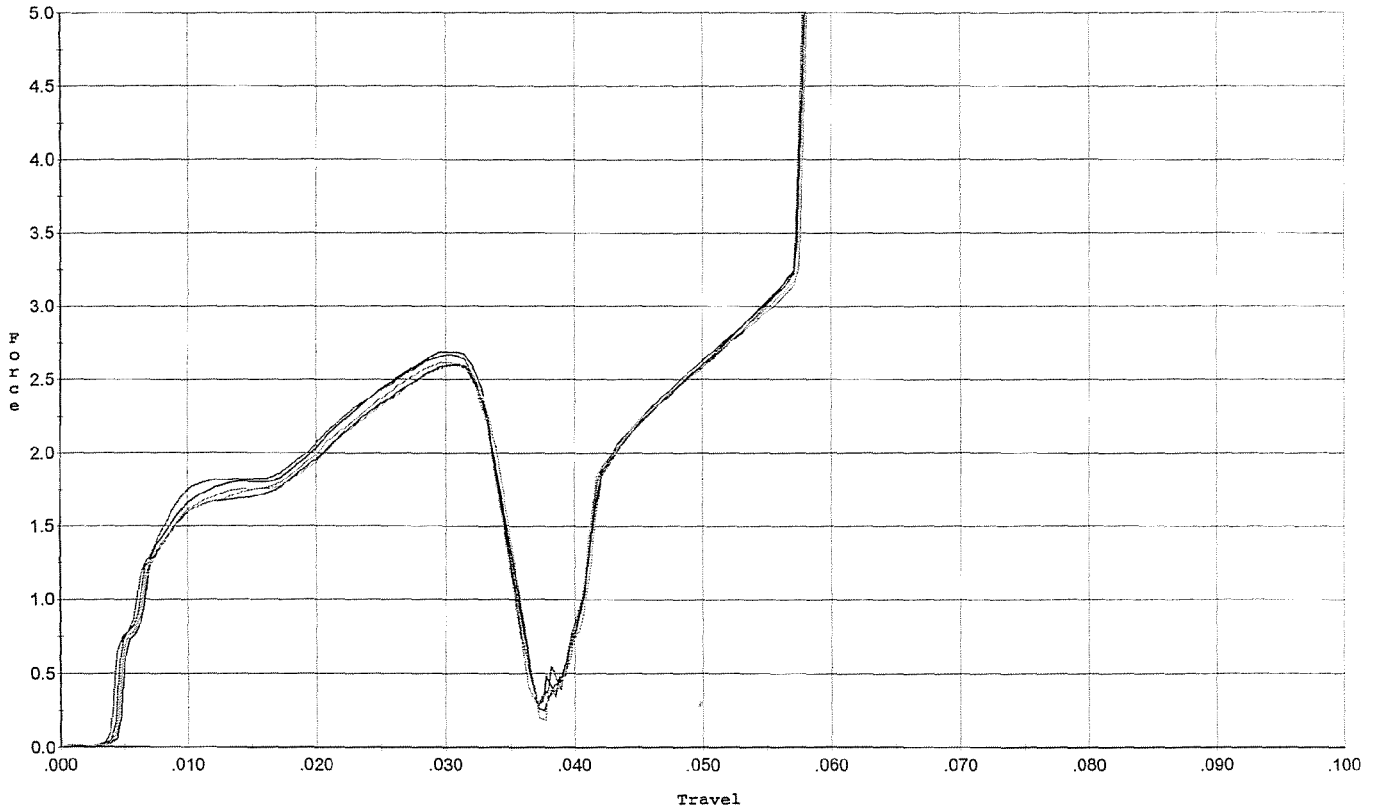
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.075	0.034	0.004	0.022	0.089		Set Trigger
2	4.161	0.034	0.003	0.023	0.089		Set Trigger
3	4.021	0.035	0.003	0.022	0.093		Set Trigger
4	4.147	0.034	0.003	0.022	0.091		Set Trigger
5	4.134	0.035	0.003	0.022	0.093		Set Trigger

A. 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



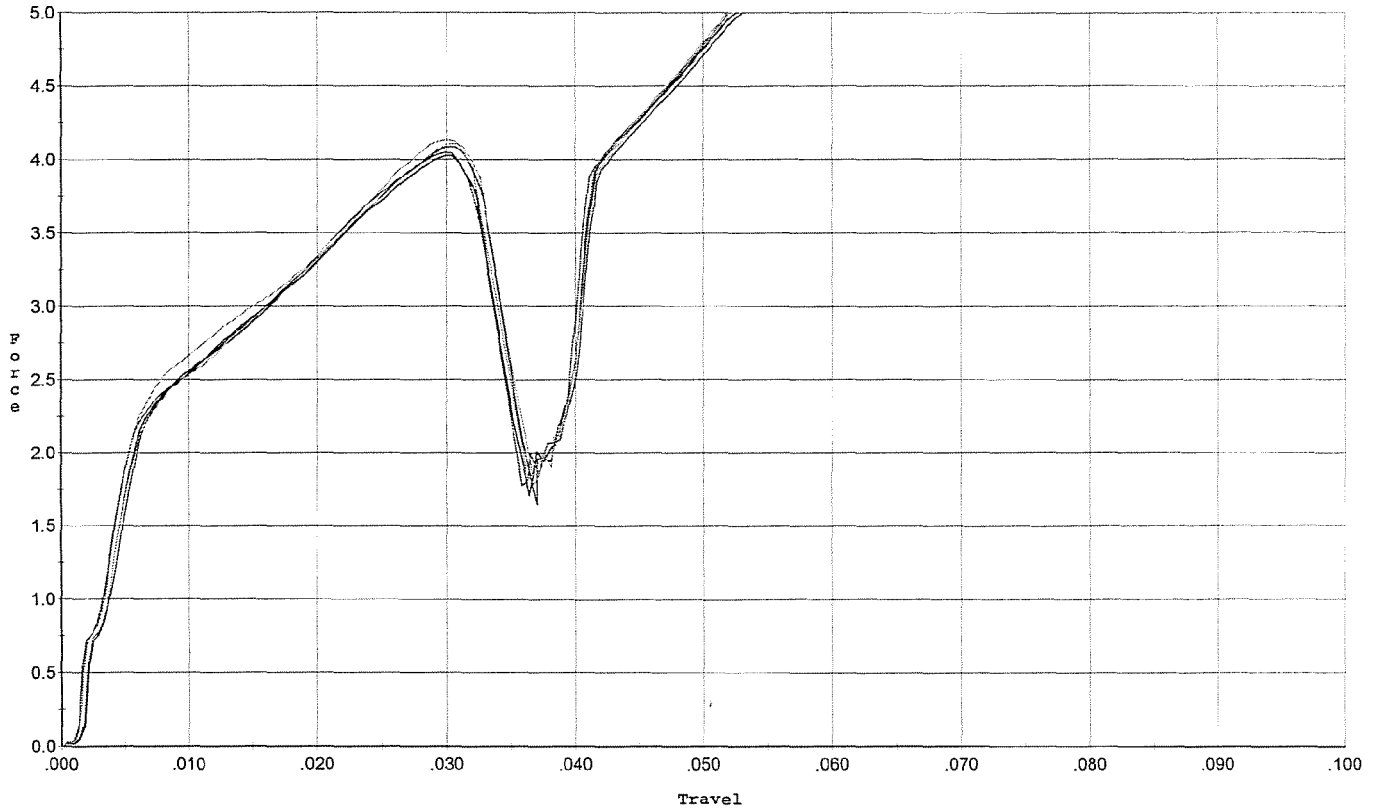
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.033	0.004	0.027	0.054		Set Trigger
2	2.688	0.035	0.005	0.027	0.058		Set Trigger
3	2.668	0.033	0.004	0.027	0.056		Set Trigger
4	2.596	0.034	0.004	0.027	0.055		Set Trigger
5	2.616	0.033	0.004	0.028	0.054		Set Trigger

A.2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.033	0.00	0.022	0.088		Set Trigger
2	4.027	0.032	0.00	0.023	0.086		Set Trigger
3	4.048	0.033	0.00	0.022	0.088		Set Trigger
4	4.107	0.033	0.00	0.022	0.088		Set Trigger
5	4.130	0.034	0.00	0.022	0.094		Set Trigger

A. 4.08