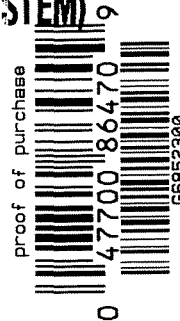


G 6852300

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



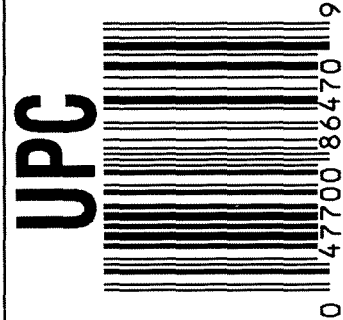
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852300



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852300

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-15-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/20/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6/23	SP
540	APPLY COATINGS (BARREL ACTION)		7/25	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

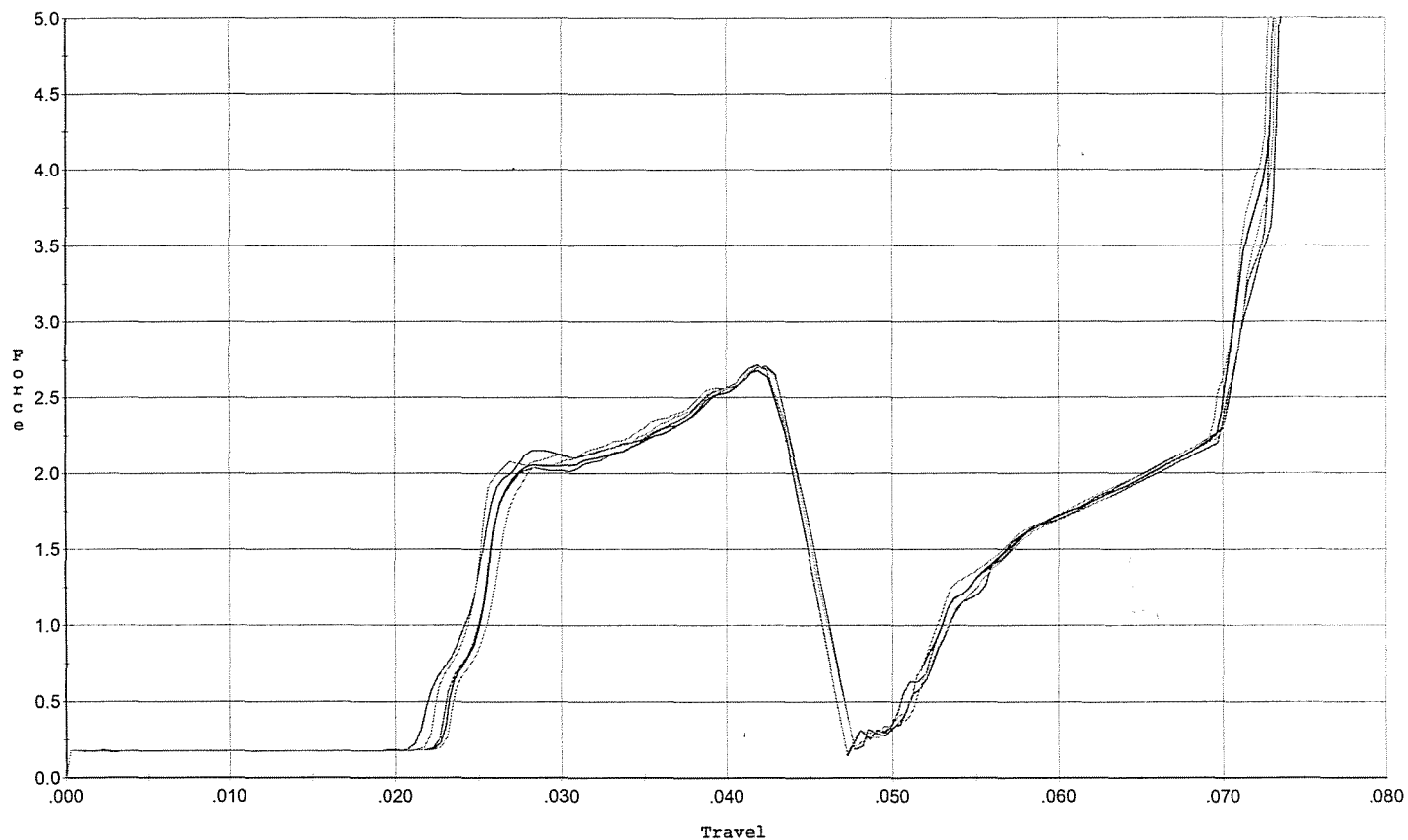
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/26/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>6°</u>	8/26/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/26/09	RB
	J) ASSEMBLE STOCK			8/24/09	RTZ
	K) ASSEMBLE SWIVEL STUDS			8/26/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL	8/25/09	RB
			PASS FAIL		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8/25/09	TAR
670	FINAL INSPECTION A) HEADSPACE			8/26/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.68</u> <u>2.71</u> <u>2.87</u> <u>2.89</u>	8/26/09	RB
	C) FUNCTION			8/26/09	RB
690	PACK			8/26/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



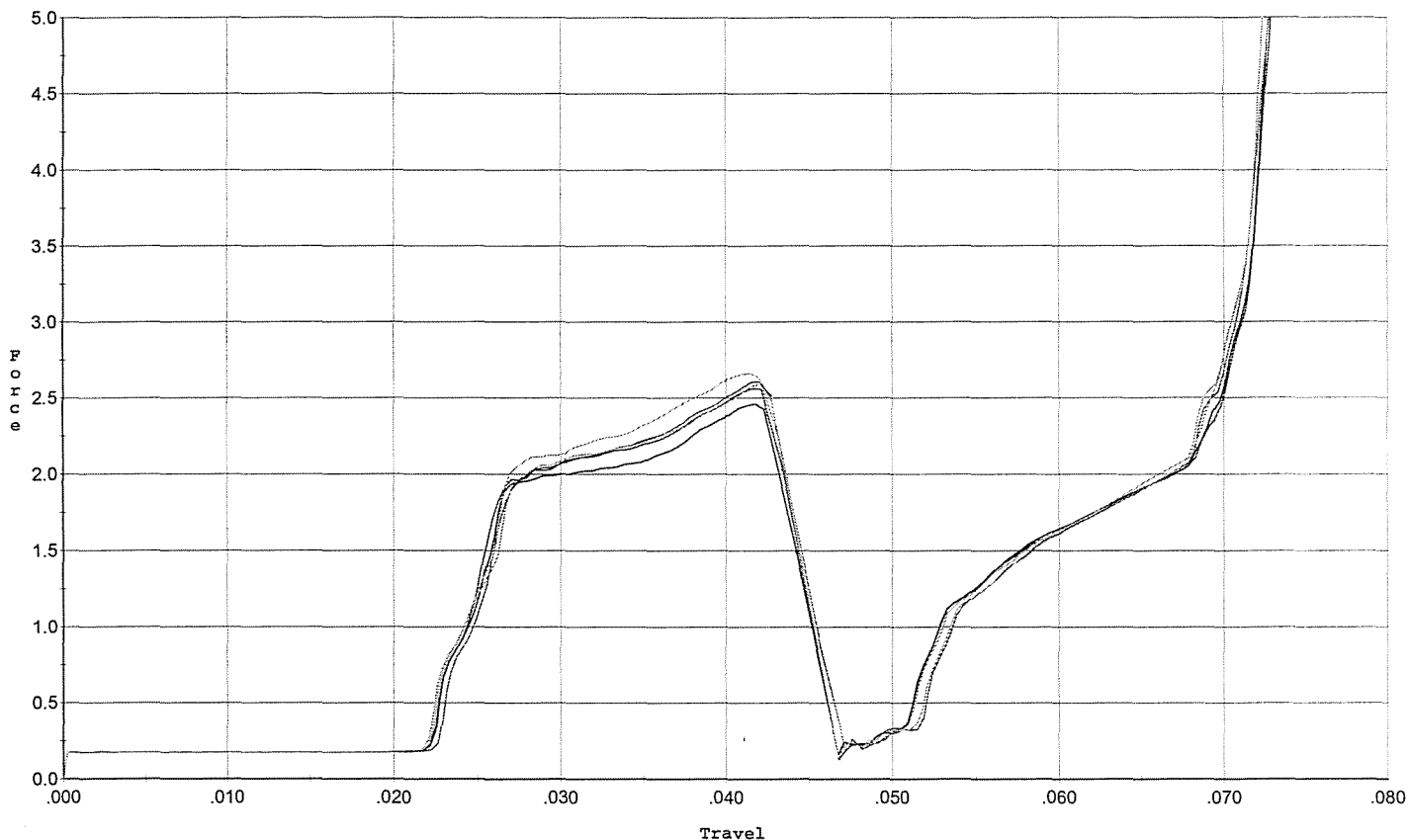
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.045	0.022	0.033	0.051		Set Trigger
2	2.682	0.044	0.023	0.033	0.047		Set Trigger
3	2.721	0.043	0.023	0.033	0.047		Set Trigger
4	2.708	0.043	0.023	0.033	0.046		Set Trigger
5	2.710	0.043	0.022	0.032	0.049		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



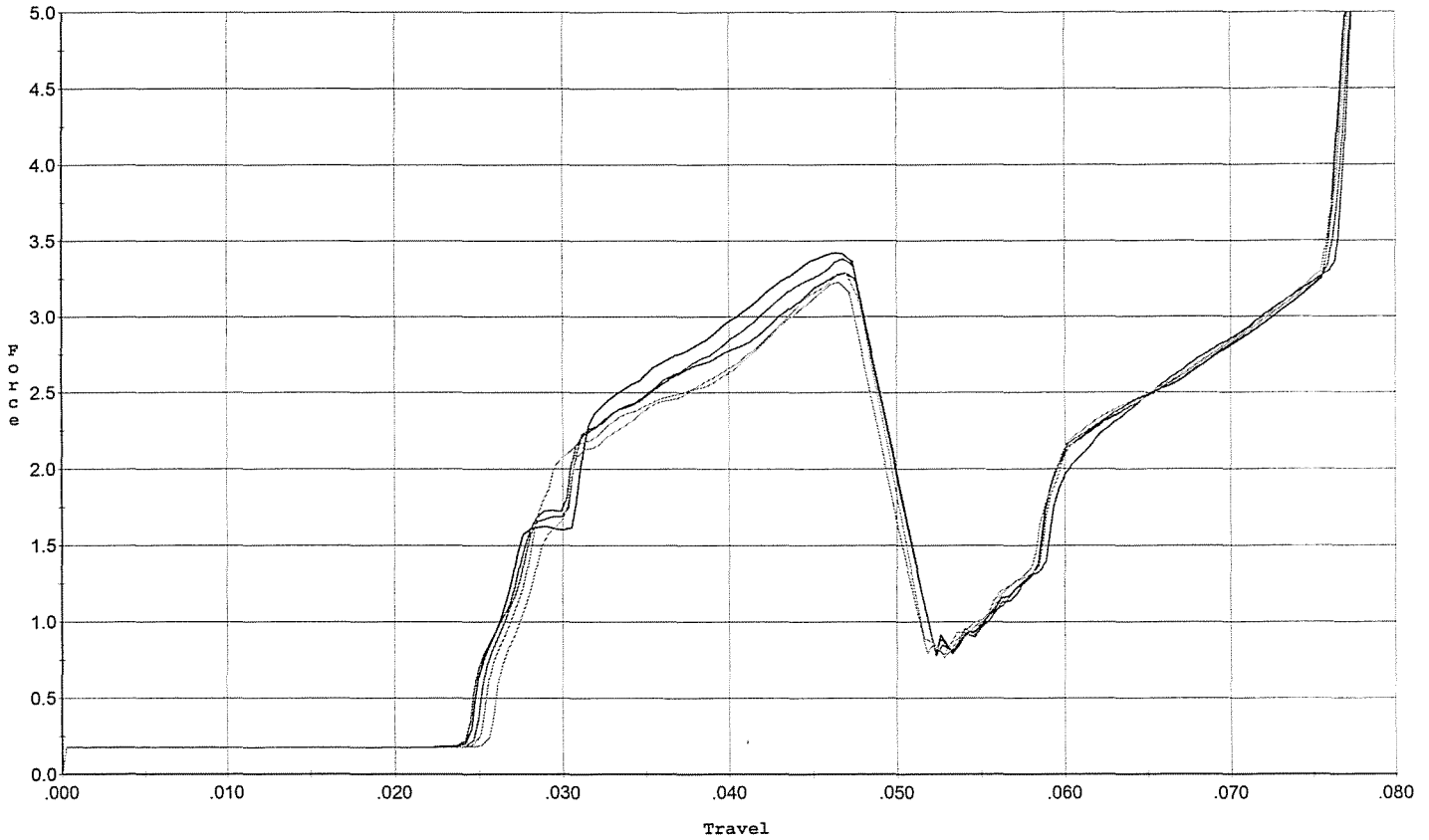
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.043	0.022	0.033	0.046		Set Trigger
2	2.461	0.044	0.023	0.033	0.046		Set Trigger
3	2.606	0.043	0.023	0.033	0.045		Set Trigger
4	2.663	0.043	0.022	0.033	0.048		Set Trigger
5	2.591	0.043	0.022	0.033	0.046		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



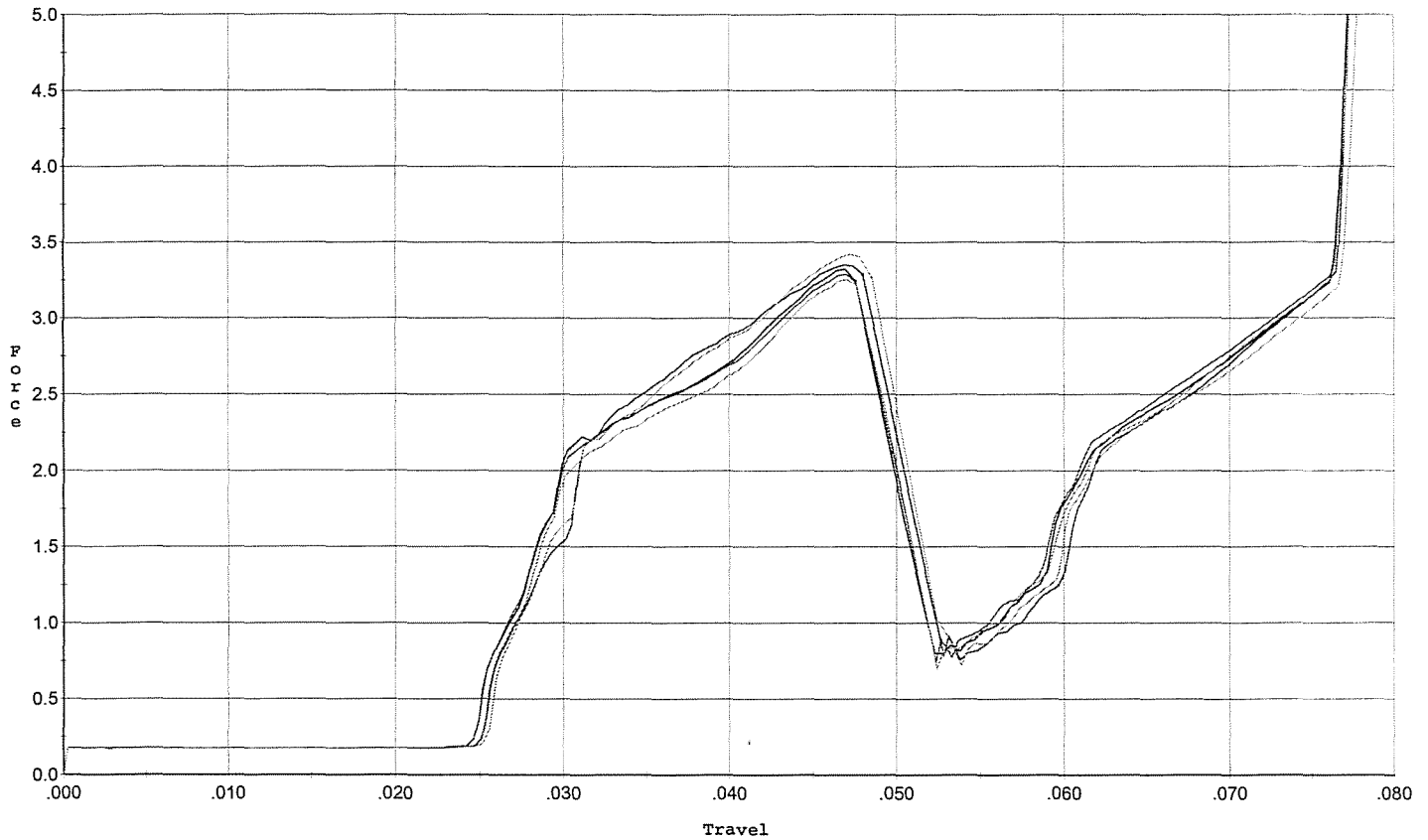
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.287	0.048	0.024	0.032	0.061		Set Trigger
2	3.421	0.047	0.025	0.031	0.063		Set Trigger
3	3.381	0.047	0.025	0.031	0.061		Set Trigger
4	3.290	0.048	0.026	0.031	0.058		Set Trigger
5	3.227	0.047	0.025	0.032	0.058		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



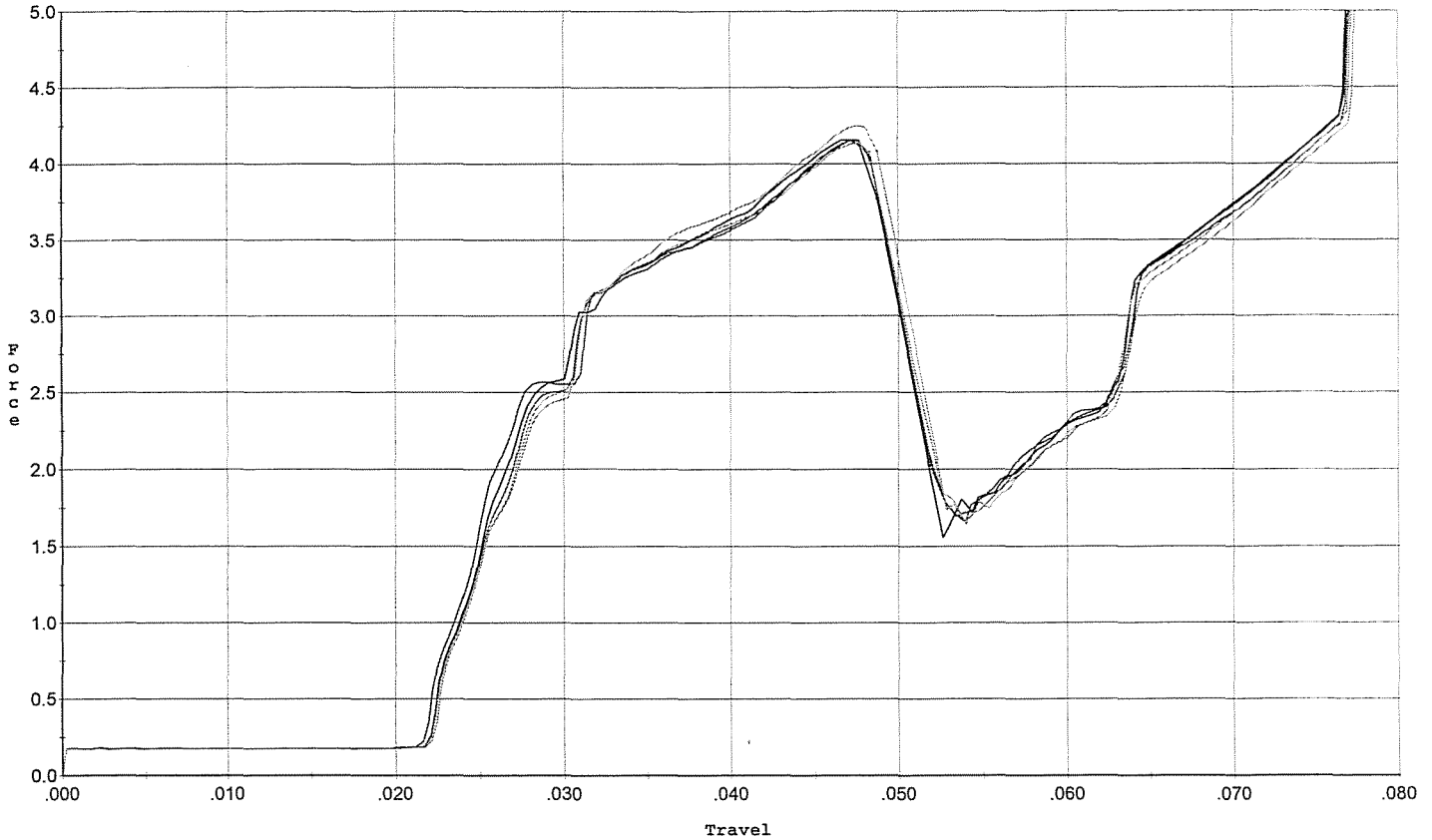
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.350	0.048	0.025	0.031	0.062		Set Trigger
2	3.322	0.048	0.025	0.031	0.060		Set Trigger
3	3.288	0.050	0.025	0.031	0.063		Set Trigger
4	3.420	0.049	0.026	0.031	0.063		Set Trigger
5	3.254	0.049	0.025	0.031	0.061		Set Trigger

A-3-32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



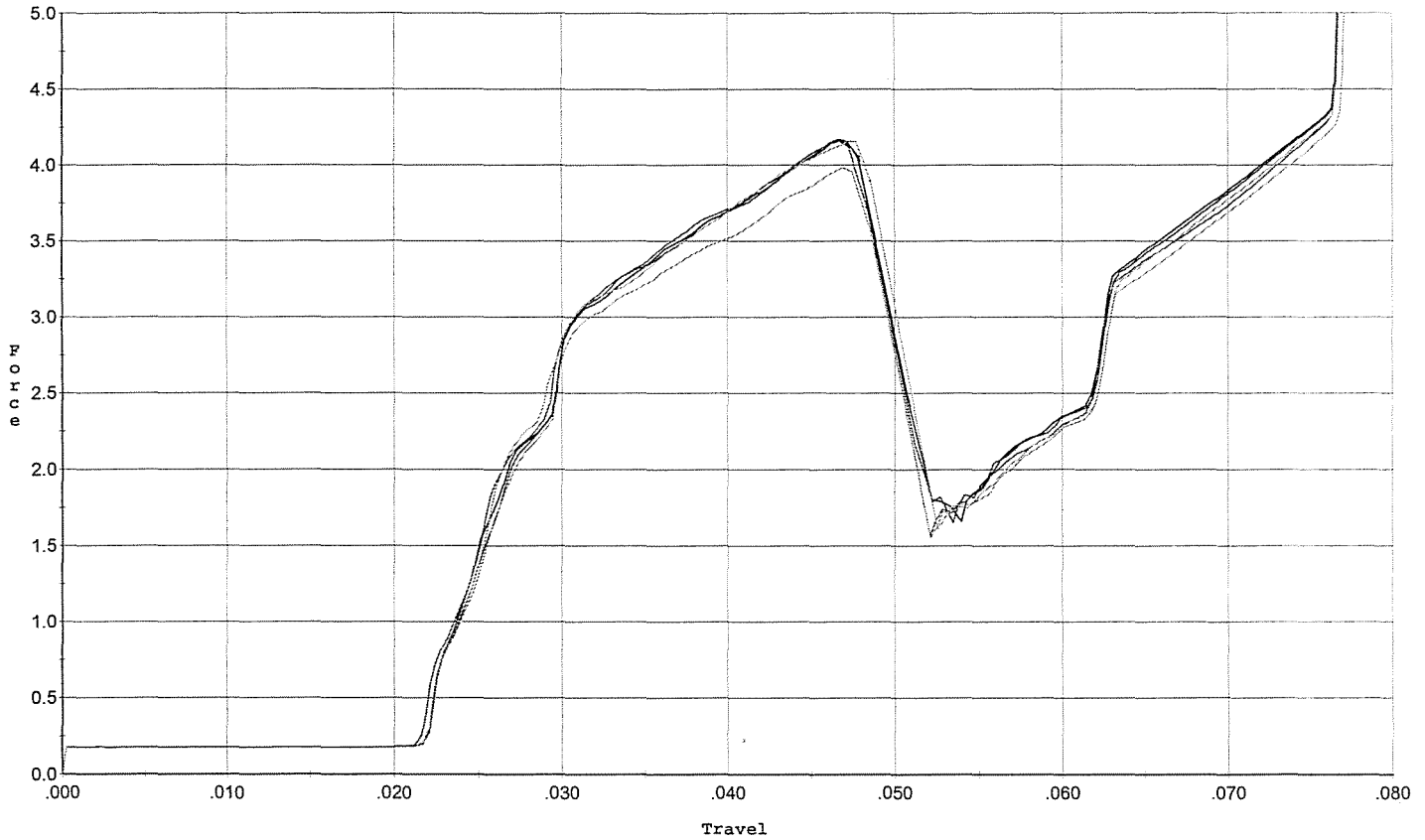
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.048	0.022	0.028	0.086		Set Trigger
2	4.155	0.049	0.022	0.028	0.087		Set Trigger
3	4.152	0.048	0.022	0.029	0.085		Set Trigger
4	4.247	0.049	0.022	0.028	0.088		Set Trigger
5	4.137	0.048	0.022	0.029	0.085		Set Trigger

A-4-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



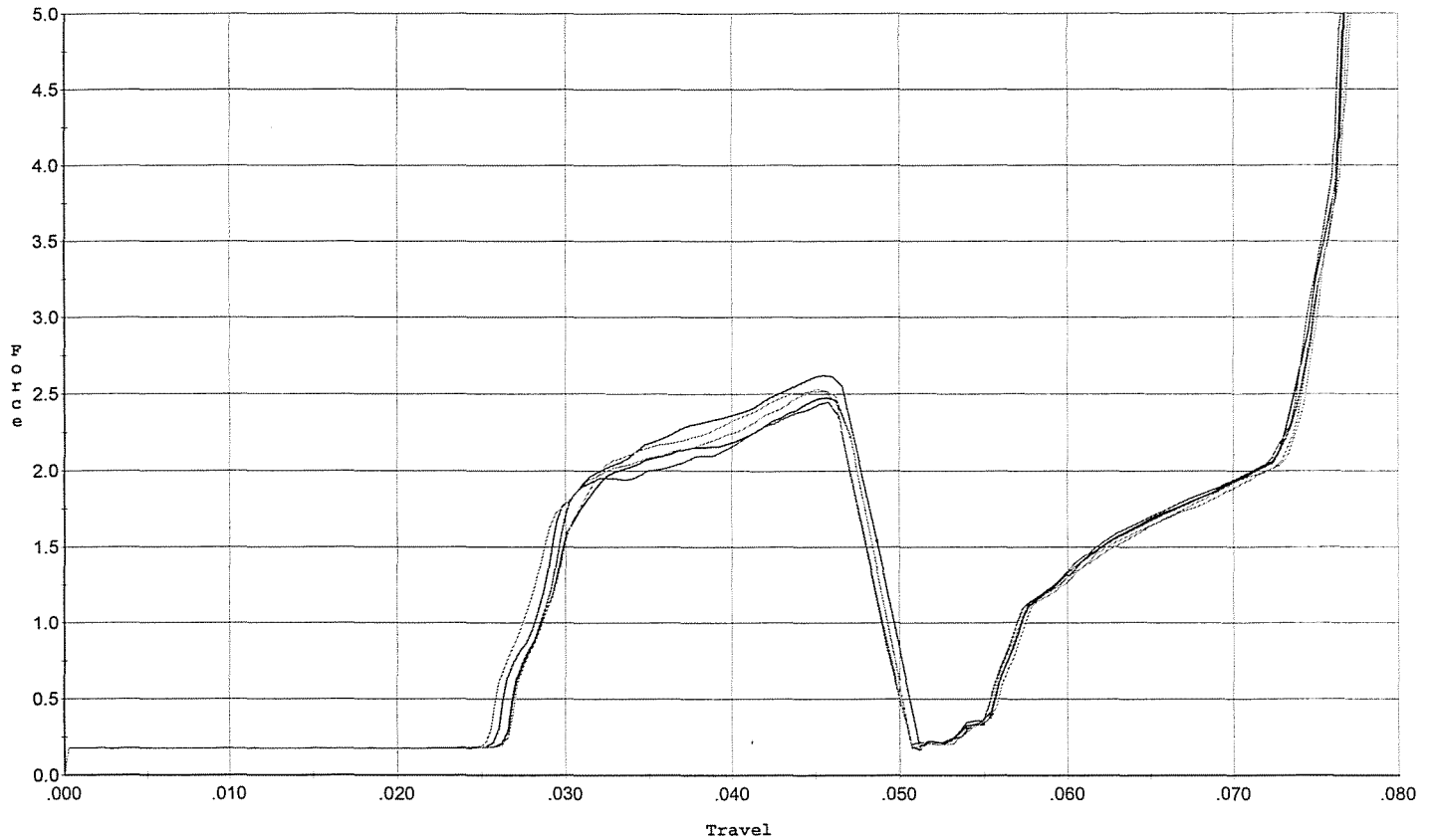
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.048	0.022	0.029	0.084		Set Trigger
2	4.158	0.048	0.022	0.029	0.084		Set Trigger
3	4.158	0.048	0.022	0.029	0.086		Set Trigger
4	4.158	0.049	0.022	0.029	0.087		Set Trigger
5	3.984	0.049	0.022	0.029	0.082		Set Trigger

A-452

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



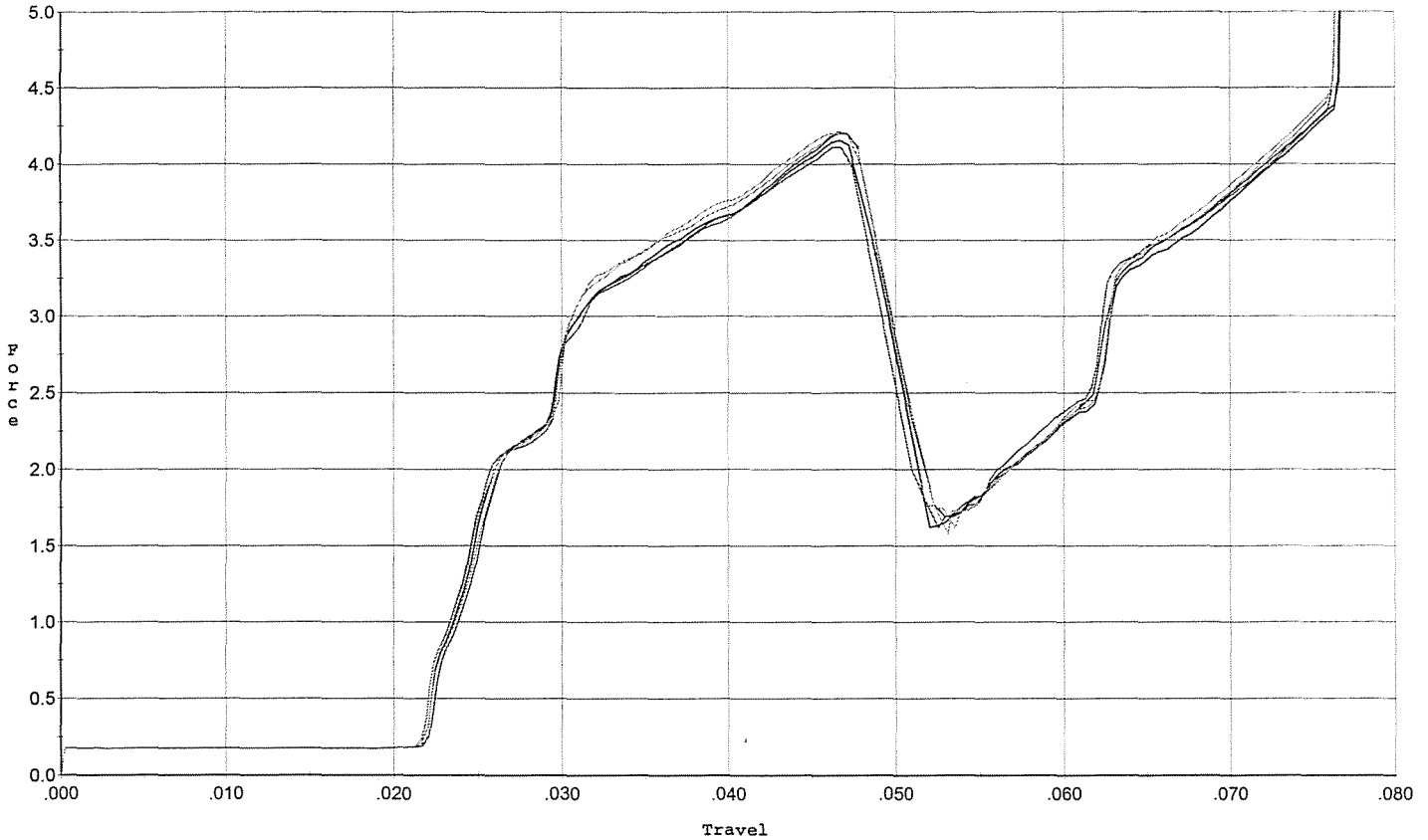
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.049	0.026	0.032	0.051		Set Trigger
2	2.475	0.047	0.027	0.033	0.046		Set Trigger
3	2.449	0.046	0.027	0.034	0.044		Set Trigger
4	2.532	0.046	0.027	0.033	0.046		Set Trigger
5	2.522	0.047	0.026	0.033	0.048		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.205	0.048	0.022	0.029	0.084		Set Trigger
2	4.156	0.049	0.022	0.029	0.086		Set Trigger
3	4.113	0.047	0.022	0.029	0.083		Set Trigger
4	4.203	0.048	0.022	0.029	0.086		Set Trigger
5	4.212	0.048	0.022	0.029	0.085		Set Trigger

A-4.17