

66852301

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



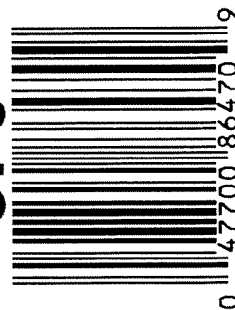
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852301

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852301

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	6-17-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	SP
540	APPLY COATINGS (BARREL ACTION)		7-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

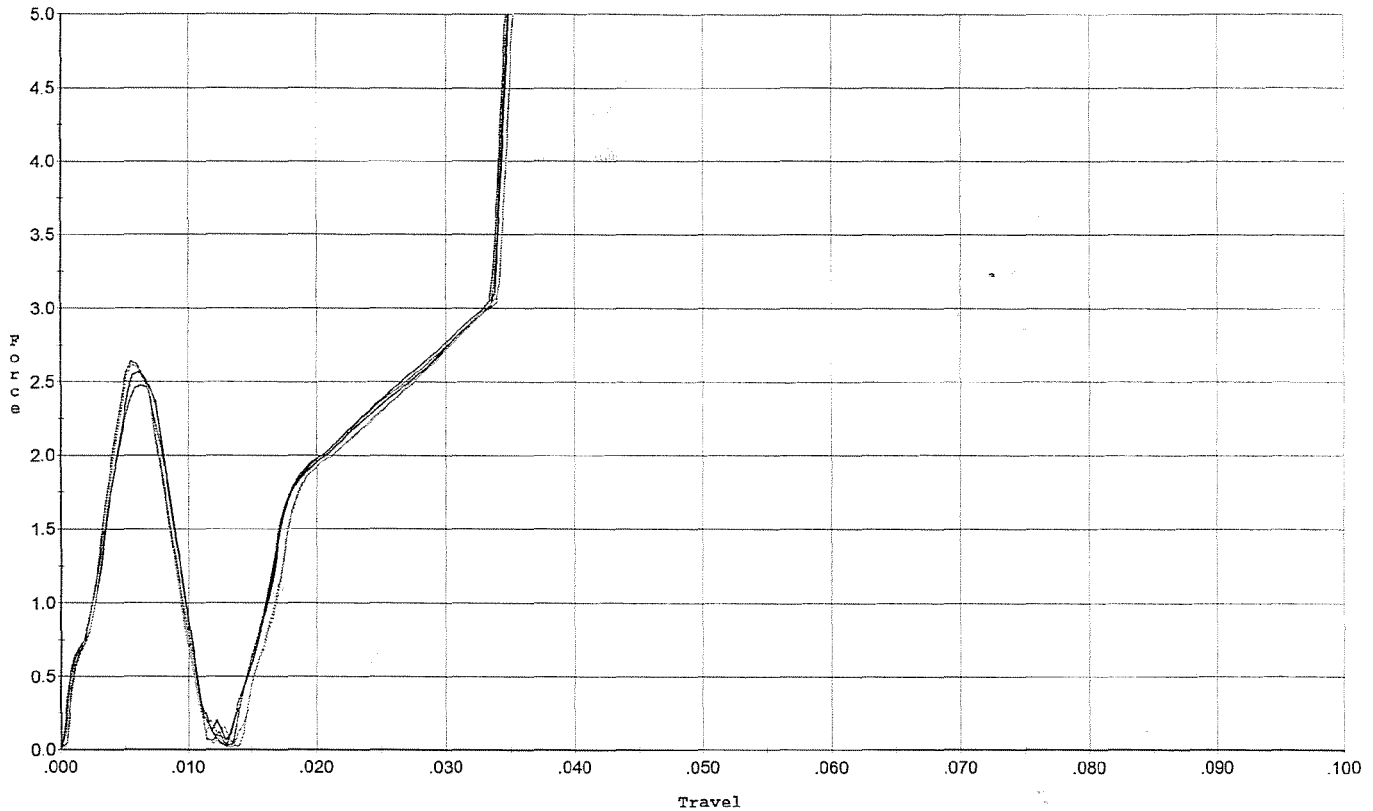
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3°</u> <u>3°</u> <u>3°</u>	8/19/09	LB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/19/09	LB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8/29/09	LB
	J) ASSEMBLE STOCK		8/26/09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/29/09	LB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-27-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-27-09	RP, D
670	FINAL INSPECTION A) HEADSPACE		8/29/09	LB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.58</u> <u>2.40</u> <u>2.78</u> <u>2.74</u>	8/29/09	LB
	C) FUNCTION		8/29/09	LB
690	PACK		8/31/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



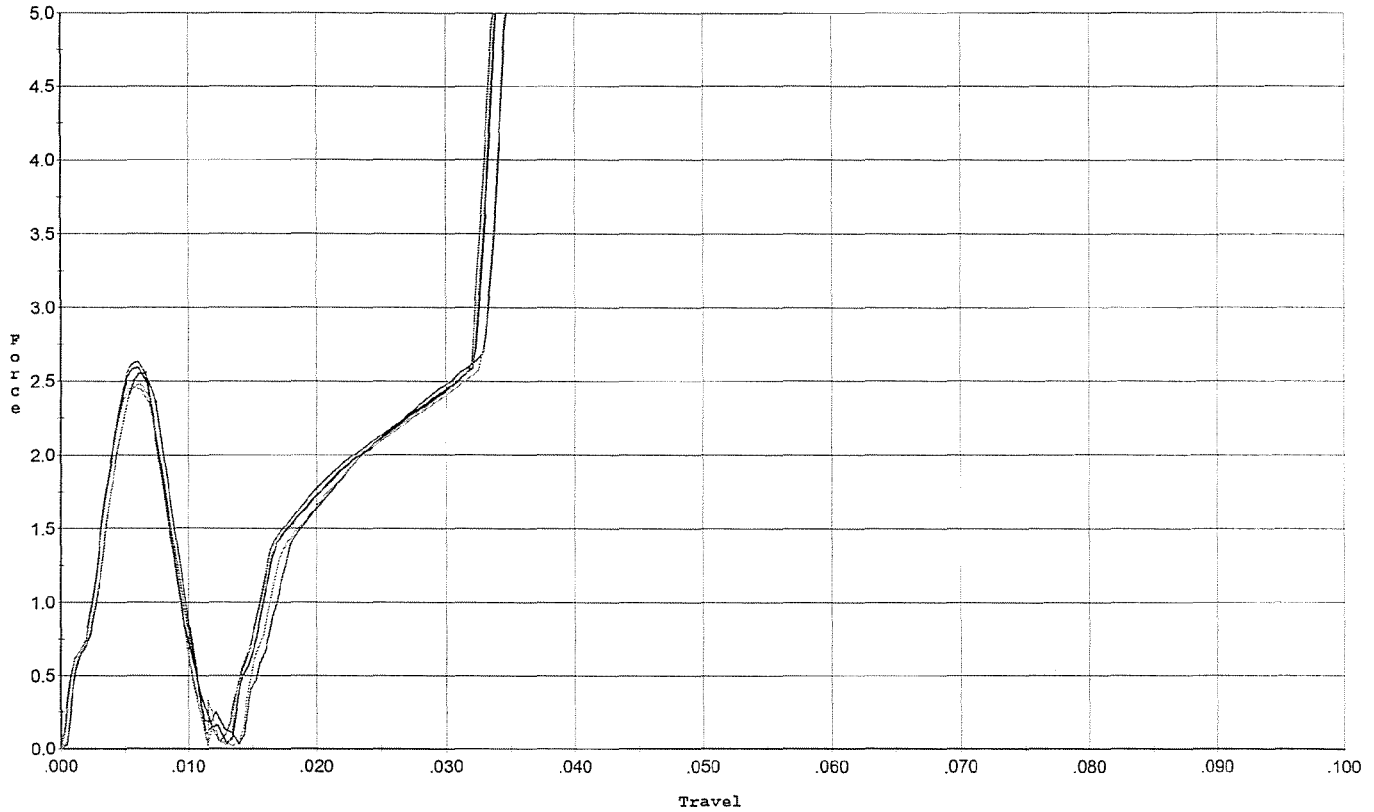
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.008	0.00	0.029	0.012		Single Action
2	2.569	0.007	0.00	0.029	0.011		Single Action
3	2.640	0.007	0.00	0.030	0.010		Single Action
4	2.620	0.007	0.00	0.030	0.010		Single Action
5	2.618	0.007	0.00	0.030	0.010		Single Action

A-248 cms
 2.58

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



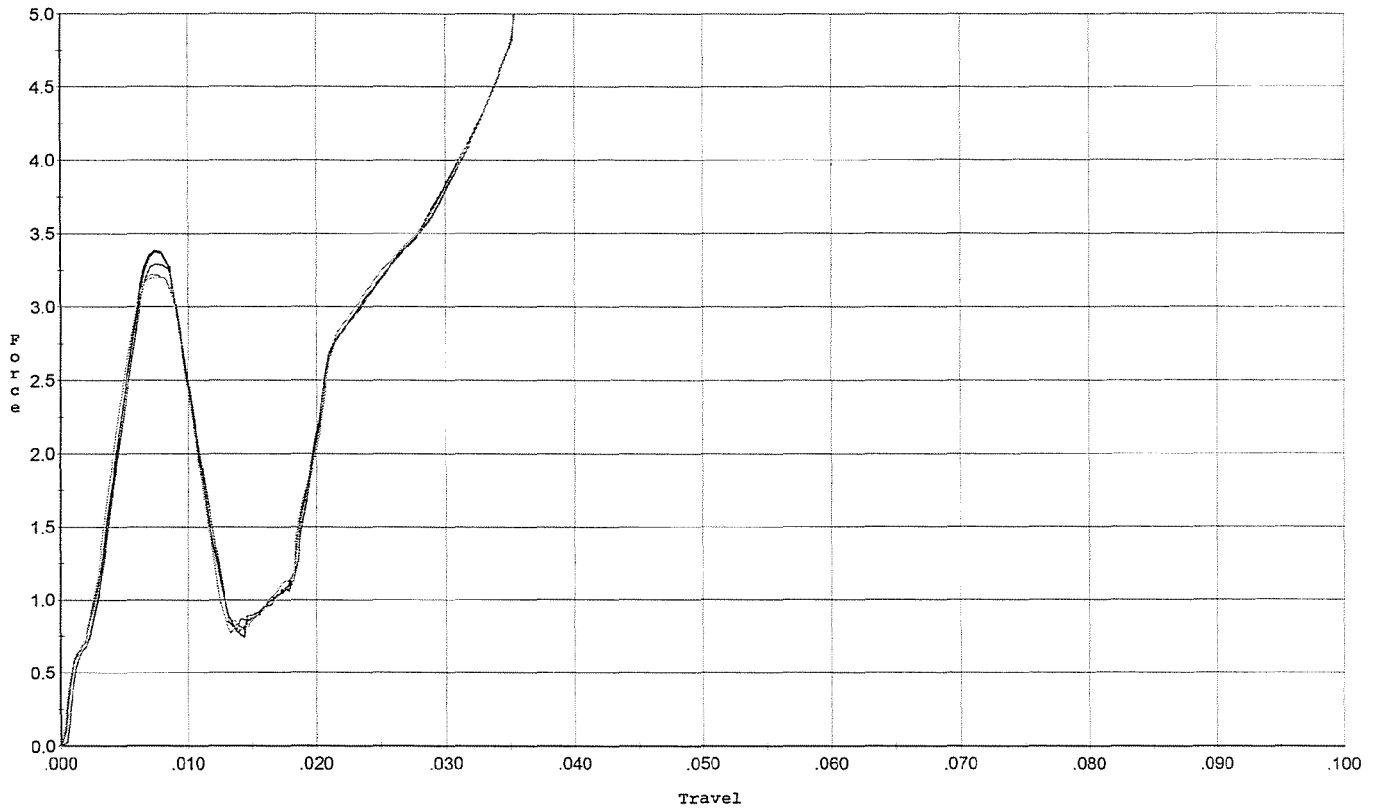
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.007	0.00	0.030	0.011		Single Action
2	2.593	0.007	0.00	0.030	0.010		Single Action
3	2.634	0.007	0.00	0.029	0.010		Single Action
4	2.482	0.007	0.00	0.030	0.010		Single Action
5	2.457	0.007	0.00	0.029	0.010		Single Action

A-254

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



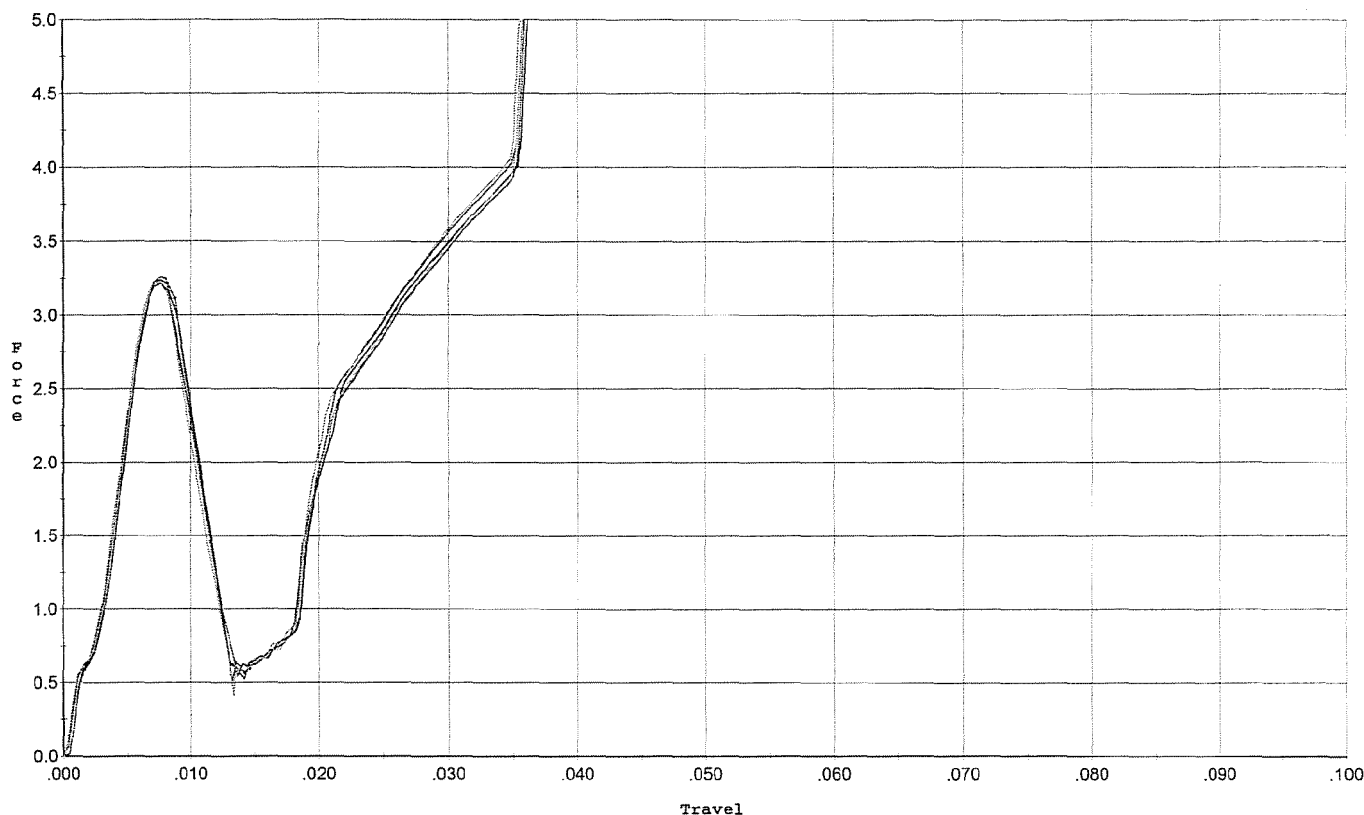
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.374	0.009	0.00	0.026	0.016		Single Action
2	3.383	0.009	0.00	0.026	0.016		Single Action
3	3.293	0.009	0.00	0.026	0.016		Single Action
4	3.201	0.009	0.00	0.026	0.017		Single Action
5	3.220	0.009	0.00	0.026	0.016		Single Action

A-3-29

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



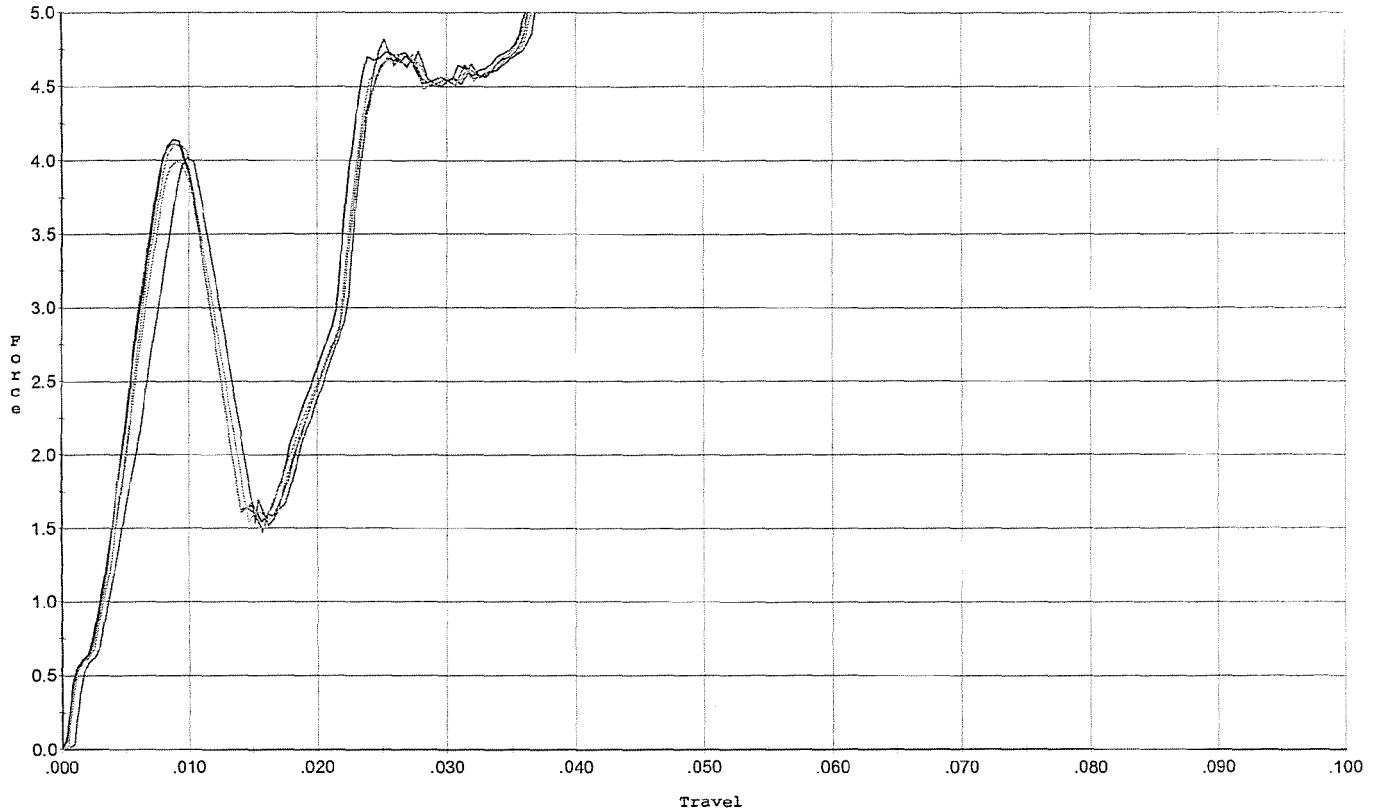
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.010	0.00	0.028	0.018		Single Action
2	3.242	0.009	0.00	0.028	0.016		Single Action
3	3.258	0.009	0.00	0.028	0.015		Single Action
4	3.220	0.008	0.00	0.028	0.015		Single Action
5	3.235	0.010	0.00	0.027	0.017		Single Action

A-3-23

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



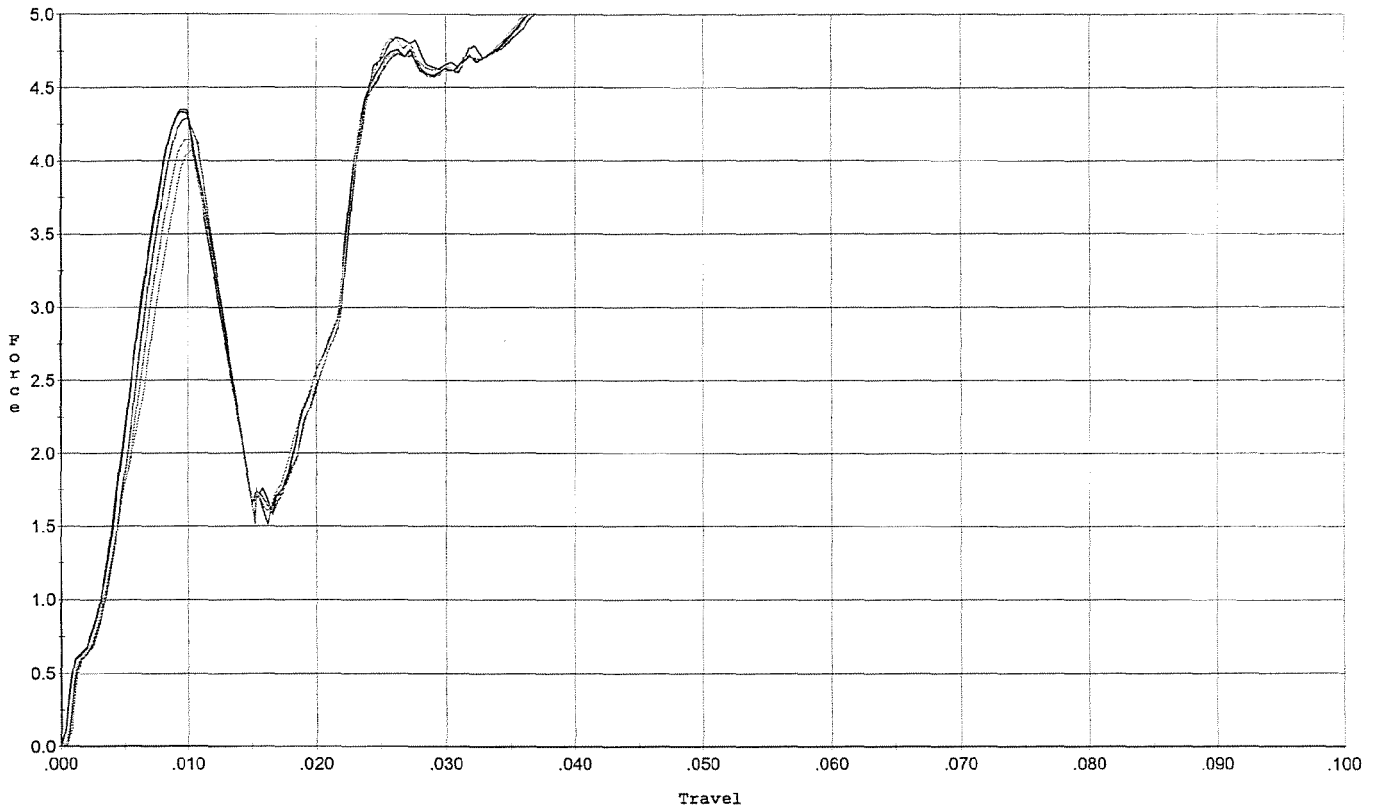
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.012	0.00	0.023	0.025		Single Action
2	4.142	0.010	0.00	0.023	0.022		Single Action
3	4.115	0.010	0.00	0.024	0.022		Single Action
4	3.992	0.010	0.00	0.024	0.022		Single Action
5	4.113	0.012	0.00	0.024	0.026		Single Action

A-4.07

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



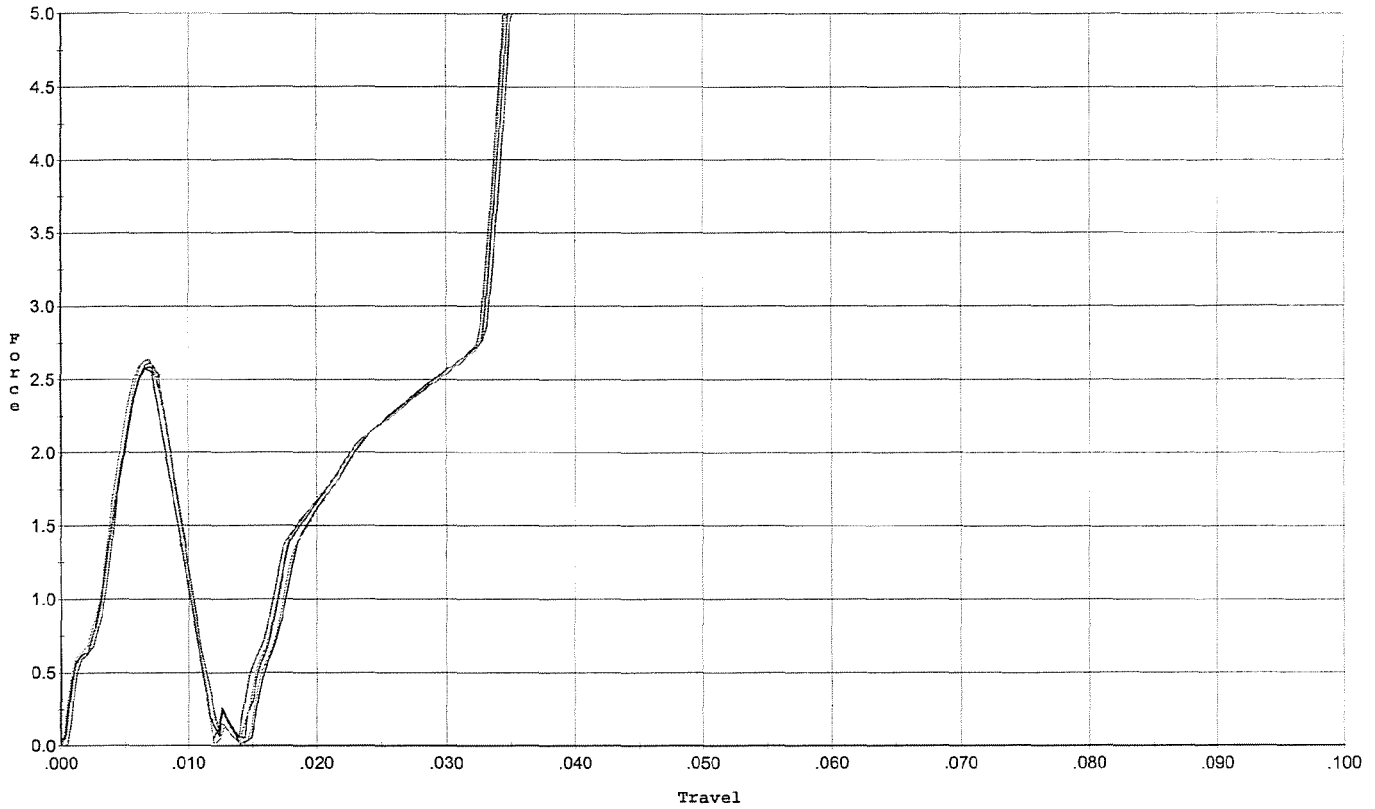
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.350	0.012	0.00	0.024	0.027		Single Action
2	4.334	0.010	0.00	0.023	0.023		Single Action
3	4.295	0.011	0.00	0.023	0.024		Single Action
4	4.077	0.012	0.00	0.023	0.025		Single Action
5	4.144	0.012	0.00	0.023	0.026		Single Action

A-4-24

Trigger Profile [lbs,inch]

Profile: Profile1
GunType: Rifle
Make: Remington
Note: cms 8/24/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



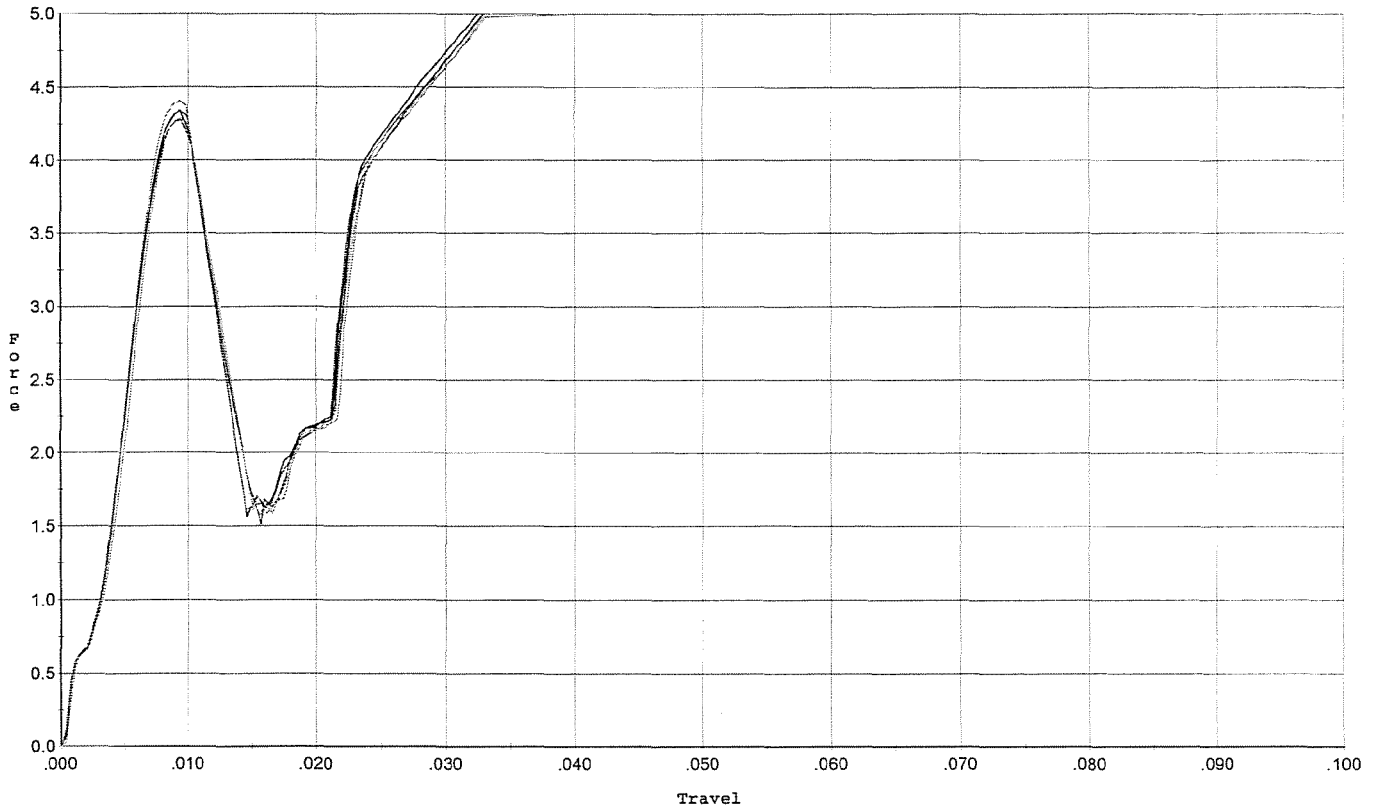
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.009	0.00	0.030	0.013		Single Action
2	2.584	0.008	0.00	0.030	0.011		Single Action
3	2.618	0.008	0.00	0.029	0.011		Single Action
4	2.641	0.008	0.00	0.029	0.011		Single Action
5	2.631	0.008	0.00	0.030	0.012		Single Action

A-2-61

Trigger Profile [lbs,inch]

Profile: Profile1
 GunType: Rifle
 Make: Remington
 Note: cms 8/24/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.010	0.00	0.024	0.023		Single Action
2	4.342	0.010	0.00	0.023	0.024		Single Action
3	4.274	0.010	0.00	0.024	0.024		Single Action
4	4.404	0.012	0.00	0.024	0.029		Single Action
5	4.285	0.010	0.00	0.024	0.023		Single Action

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