

G6852305

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

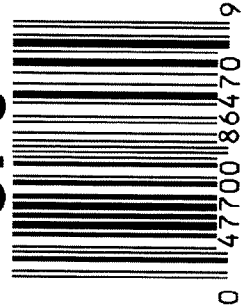
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852305

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6852305

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SPD
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SPD
470	DIS-ASSEMBLE ACTION		4-15-09	SPD
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (18)	4/18/09	(18)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4/21/09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-28	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

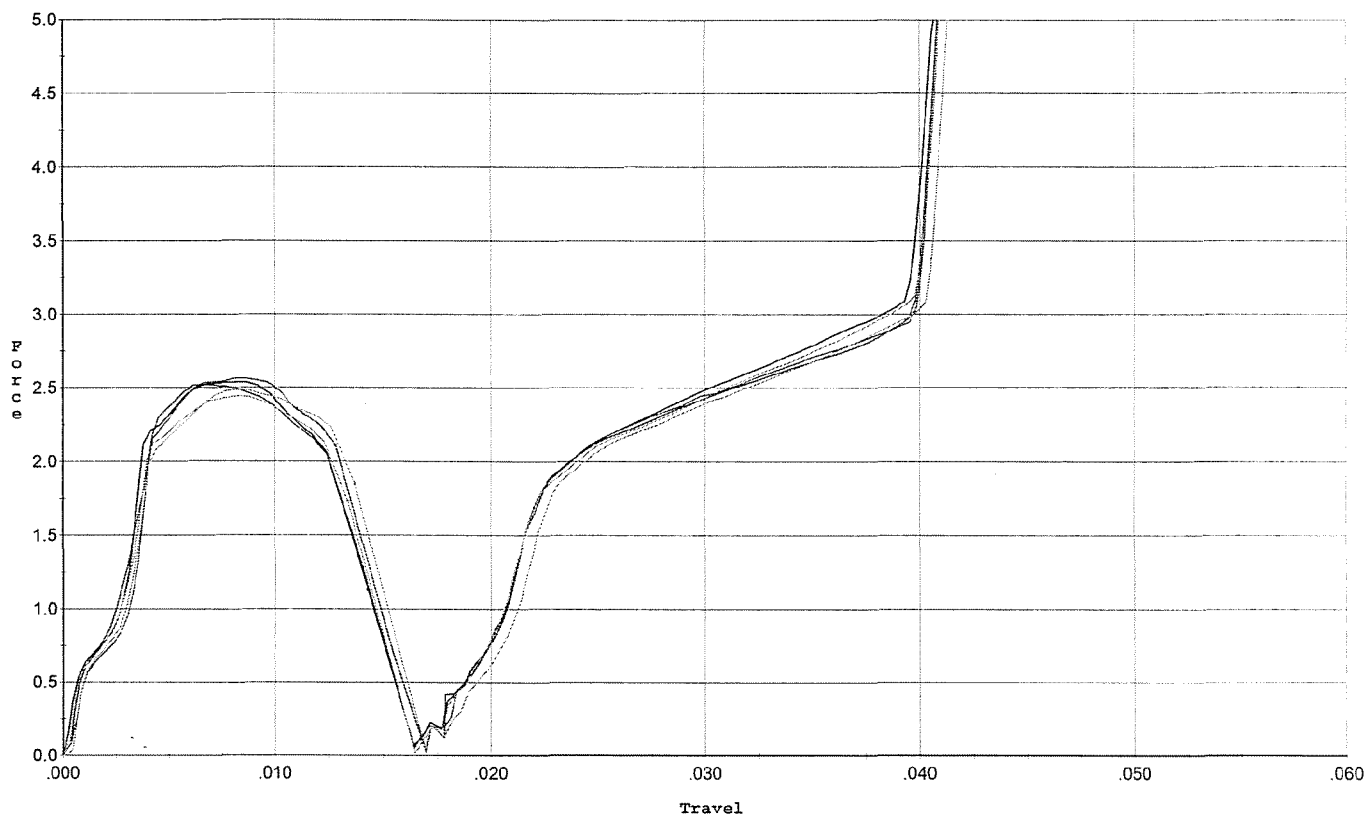
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.3</u> <u>2.3</u> <u>2.4</u>	5/22/09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.8</u> <u>3.8</u> <u>3.8</u>	5/22/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	5/22/09	RP
	J) ASSEMBLE STOCK		5-1-09	RPD
	K) ASSEMBLE SWIVEL STUDS		5/22/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/14/09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-14-09	RP
670	FINAL INSPECTION A) HEADSPACE		5/22/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.27</u> <u>2.27</u> <u>2.30</u> <u>2.27</u>	5-21-09	RP
	C) FUNCTION		5/22/09	RP
690	PACK		7/14/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



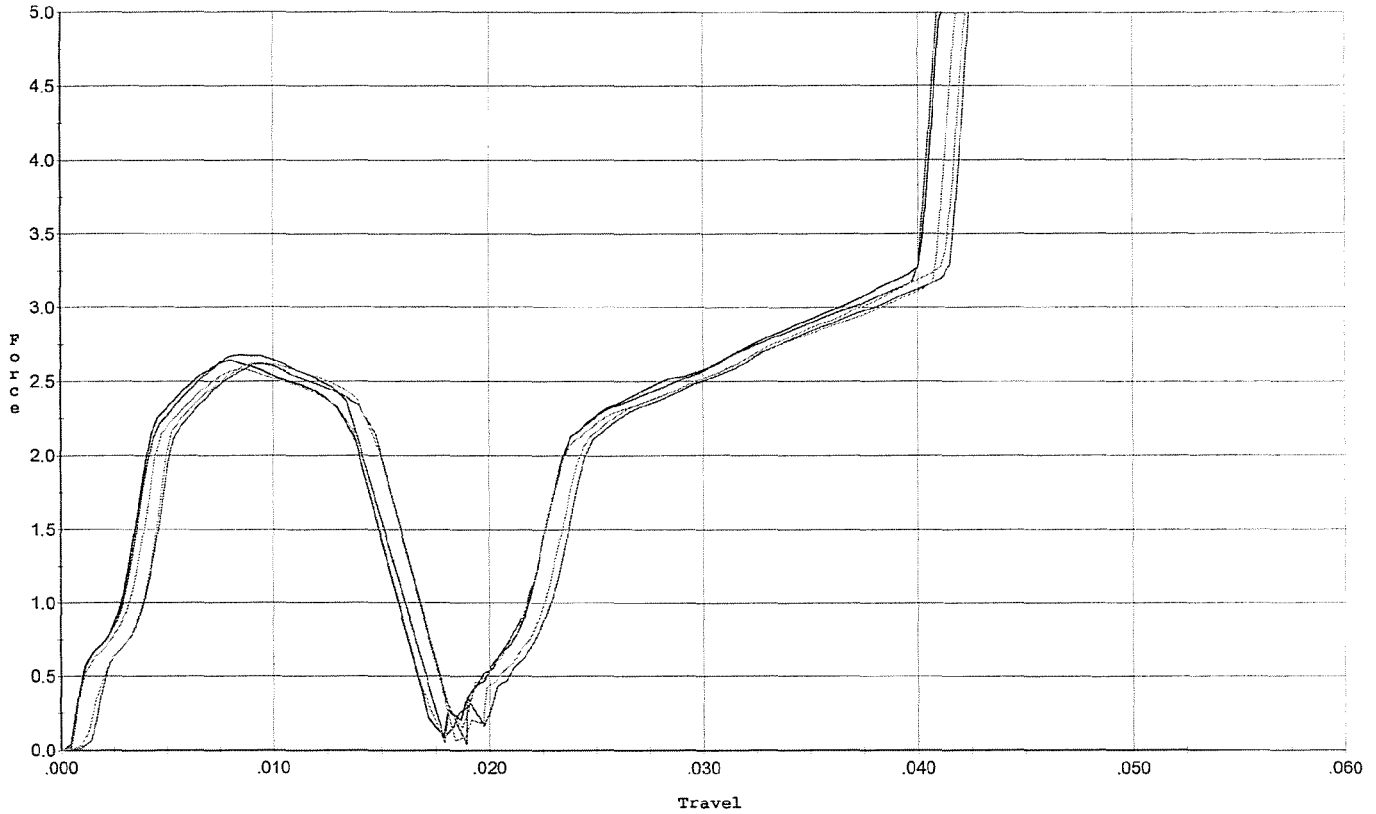
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.014	0.00	0.031	0.024		Set Trigger
2	2.537	0.014	0.00	0.031	0.025		Set Trigger
3	2.561	0.013	0.00	0.031	0.022		Set Trigger
4	2.445	0.013	0.00	0.031	0.023		Set Trigger
5	2.485	0.014	0.00	0.031	0.024		Set Trigger

A-251

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



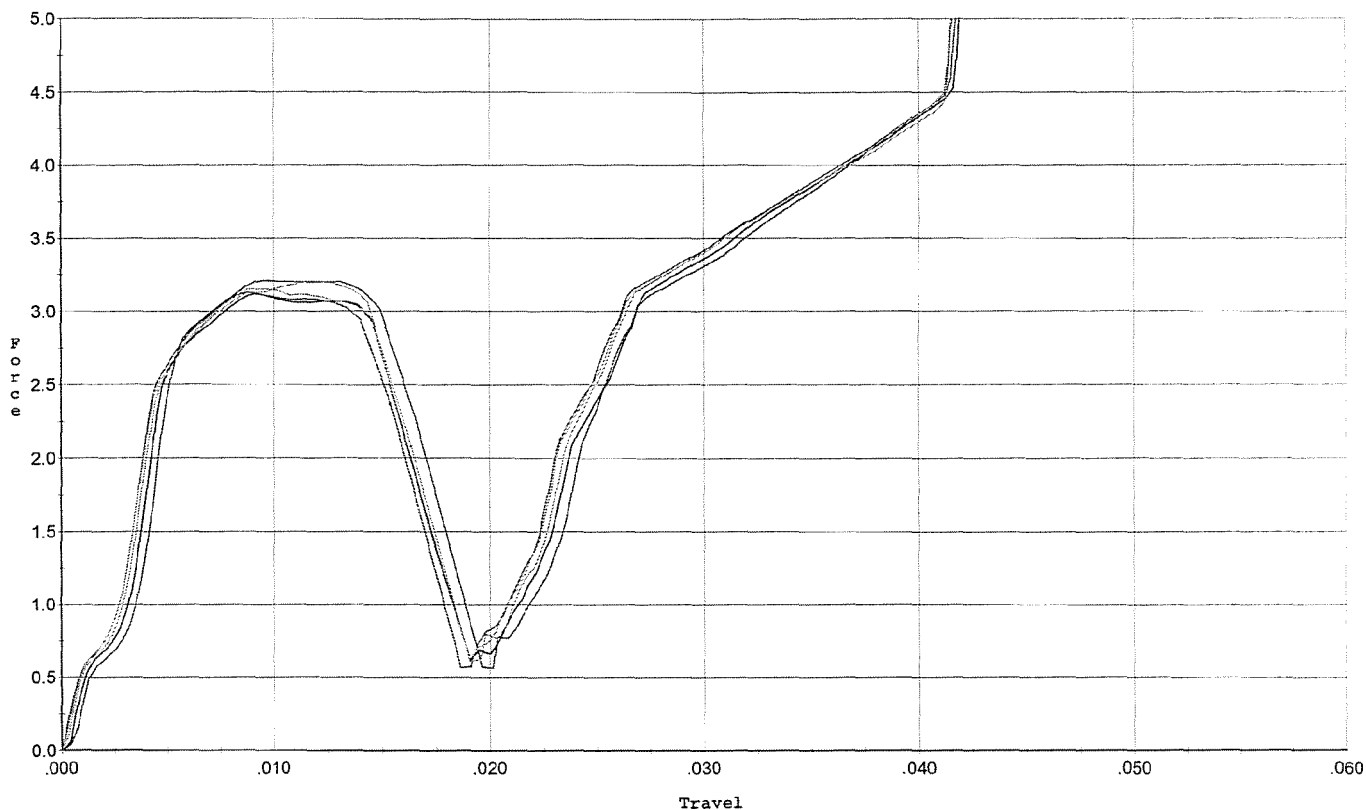
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.016	0.00	0.030	0.029		Set Trigger
2	2.645	0.014	0.00	0.030	0.025		Set Trigger
3	2.616	0.015	0.00	0.031	0.025		Set Trigger
4	2.623	0.015	0.00	0.031	0.026		Set Trigger
5	2.585	0.014	0.00	0.031	0.024		Set Trigger

A.2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



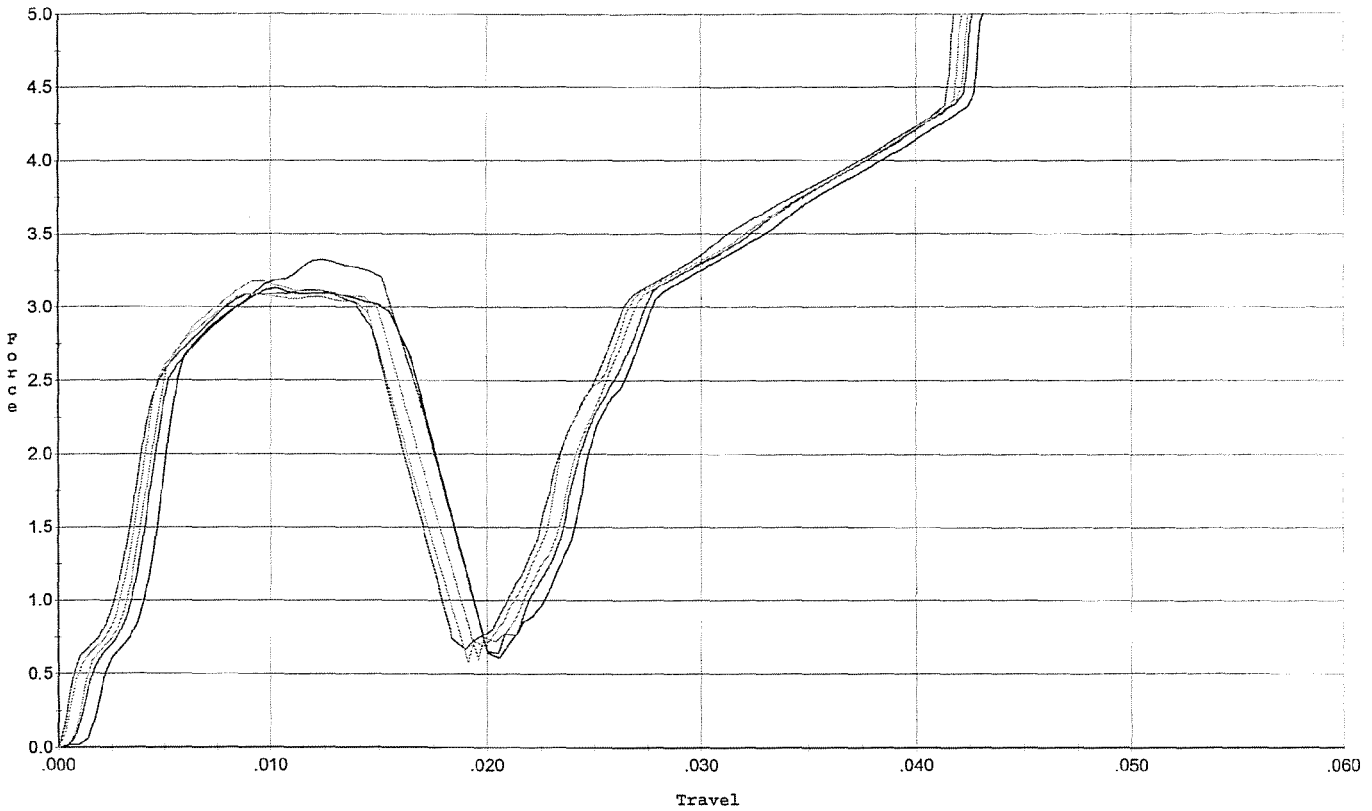
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.211	0.017	0.00	0.027	0.036		Set Trigger
2	3.120	0.015	0.00	0.028	0.031		Set Trigger
3	3.129	0.015	0.00	0.028	0.034		Set Trigger
4	3.150	0.015	0.00	0.028	0.032		Set Trigger
5	3.208	0.016	0.00	0.027	0.036		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



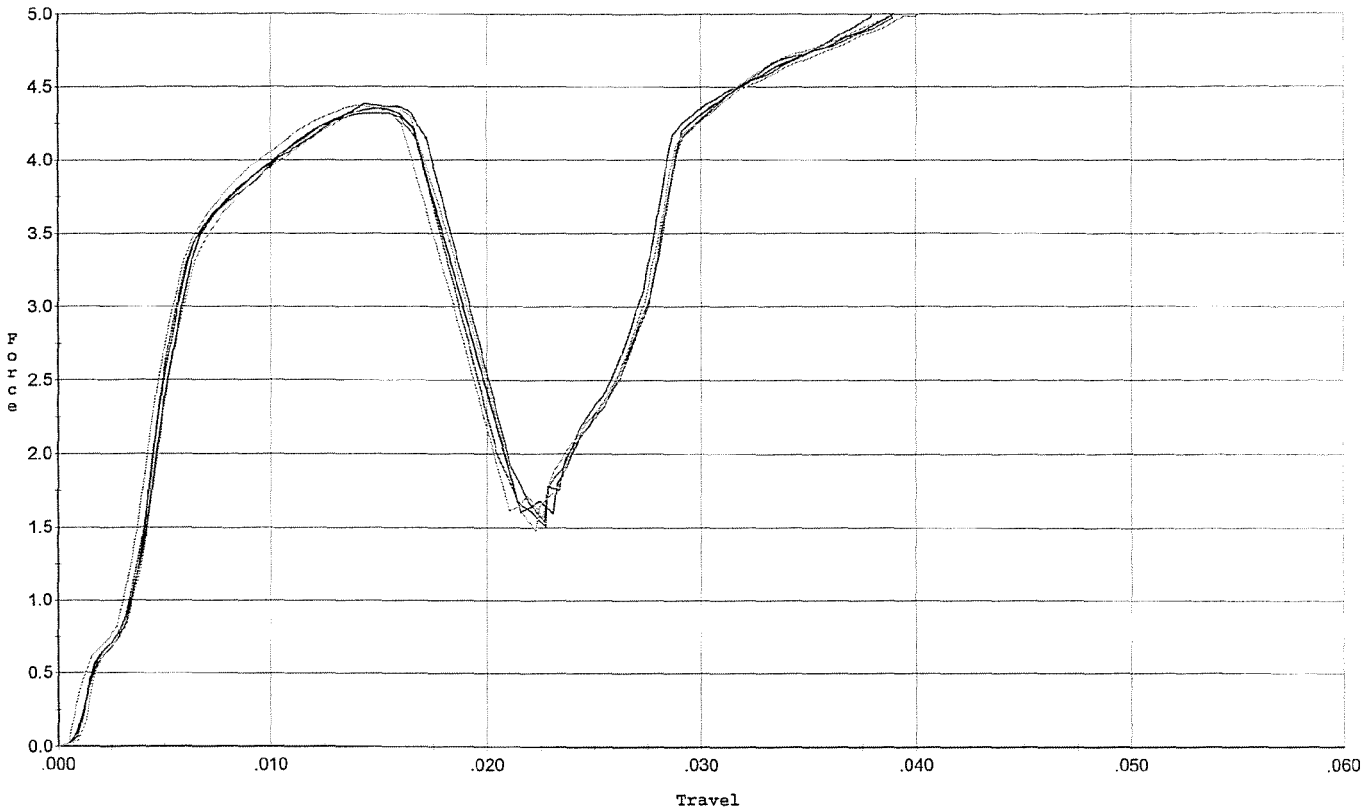
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.323	0.017	0.00	0.027	0.037		Set Trigger
2	3.128	0.016	0.00	0.028	0.034		Set Trigger
3	3.118	0.015	0.00	0.028	0.032		Set Trigger
4	3.092	0.014	0.00	0.028	0.031		Set Trigger
5	3.177	0.015	0.00	0.028	0.032		Set Trigger

A3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



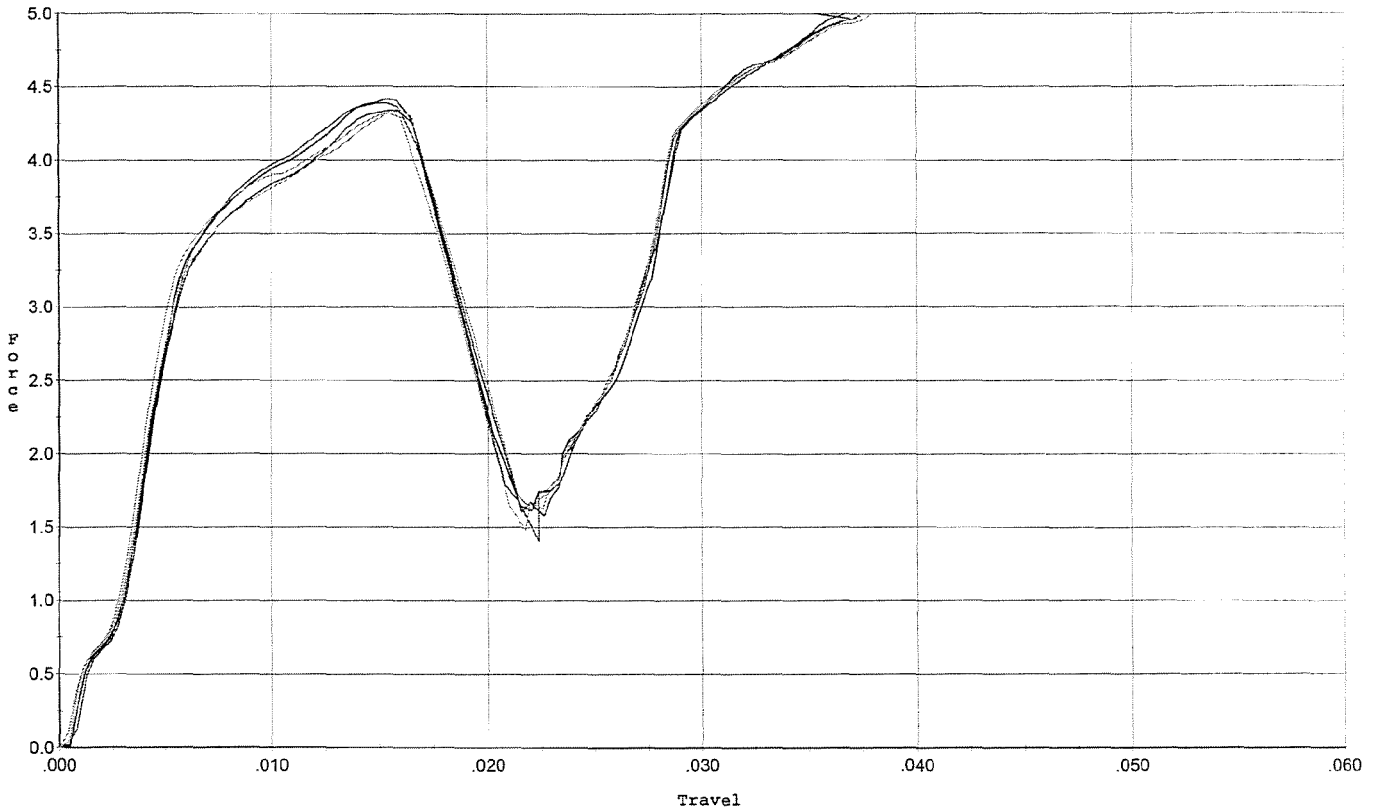
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.382	0.017	0.00	0.025	0.049		Set Trigger
2	4.353	0.017	0.00	0.026	0.046		Set Trigger
3	4.320	0.017	0.00	0.026	0.047		Set Trigger
4	4.364	0.018	0.00	0.026	0.051		Set Trigger
5	4.370	0.018	0.00	0.026	0.052		Set Trigger

A. 4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



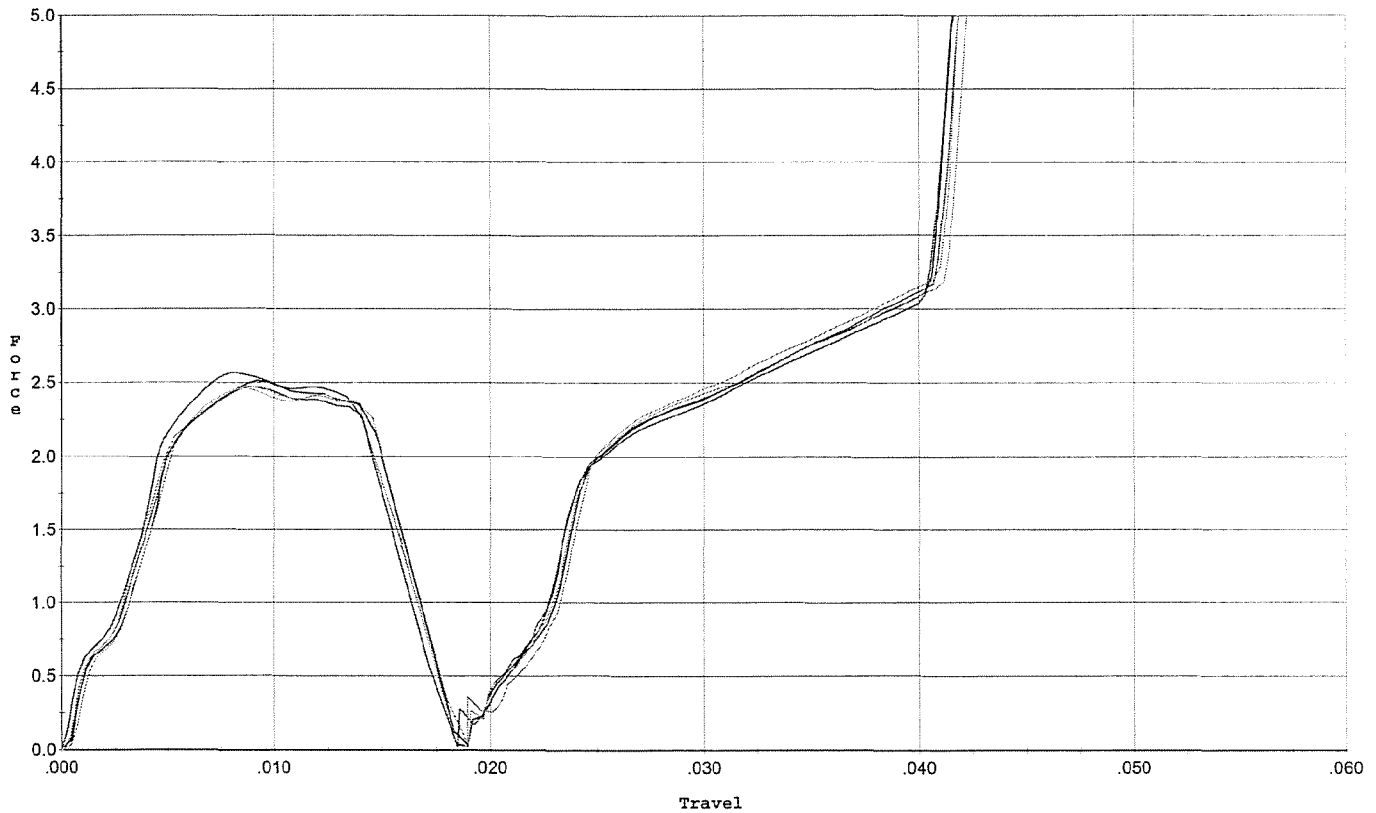
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.338	0.017	0.00	0.026	0.046		Set Trigger
2	4.414	0.016	0.00	0.026	0.047		Set Trigger
3	4.389	0.017	0.00	0.026	0.048		Set Trigger
4	4.323	0.018	0.00	0.026	0.050		Set Trigger
5	4.352	0.019	0.00	0.025	0.053		Set Trigger

A. 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



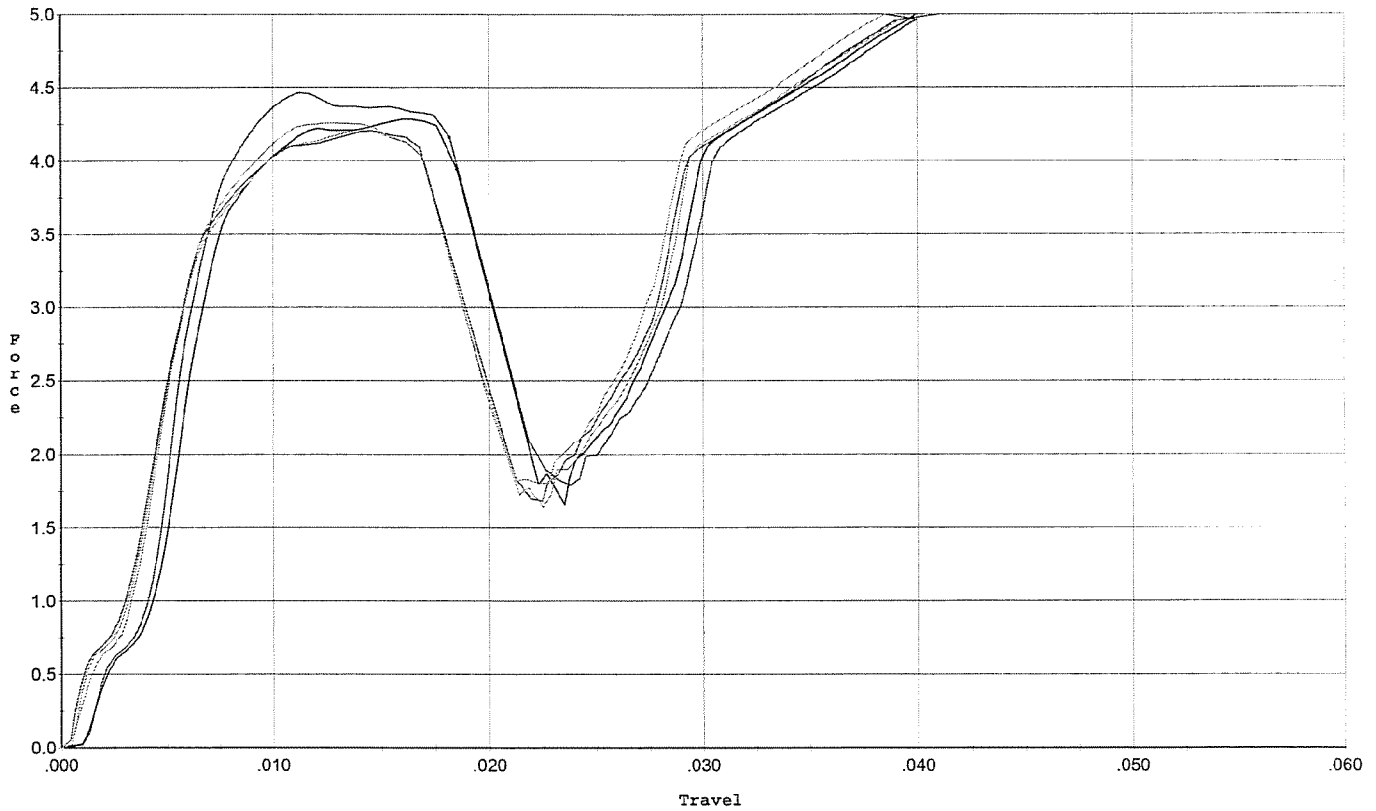
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.014	0.00	0.030	0.026		Set Trigger
2	2.515	0.015	0.00	0.030	0.026		Set Trigger
3	2.474	0.016	0.00	0.030	0.027		Set Trigger
4	2.464	0.016	0.00	0.030	0.028		Set Trigger
5	2.479	0.015	0.00	0.030	0.025		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 3.0 lbs +/- .75 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.466	0.018	0.00	0.026	0.052		Set Trigger
2	4.283	0.019	0.00	0.026	0.051		Set Trigger
3	4.205	0.017	0.00	0.026	0.047		Set Trigger
4	4.211	0.017	0.00	0.025	0.047		Set Trigger
5	4.257	0.017	0.00	0.026	0.047		Set Trigger

A-4.28