

G6852306

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

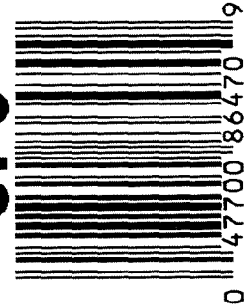
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852306

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852306

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	JP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	JP
520	GOFF BLAST BBL / REC		5/12/09	REM
540	APPLY COATINGS (BARREL ACTION)		5/22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-26-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-26-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-26-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-29-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

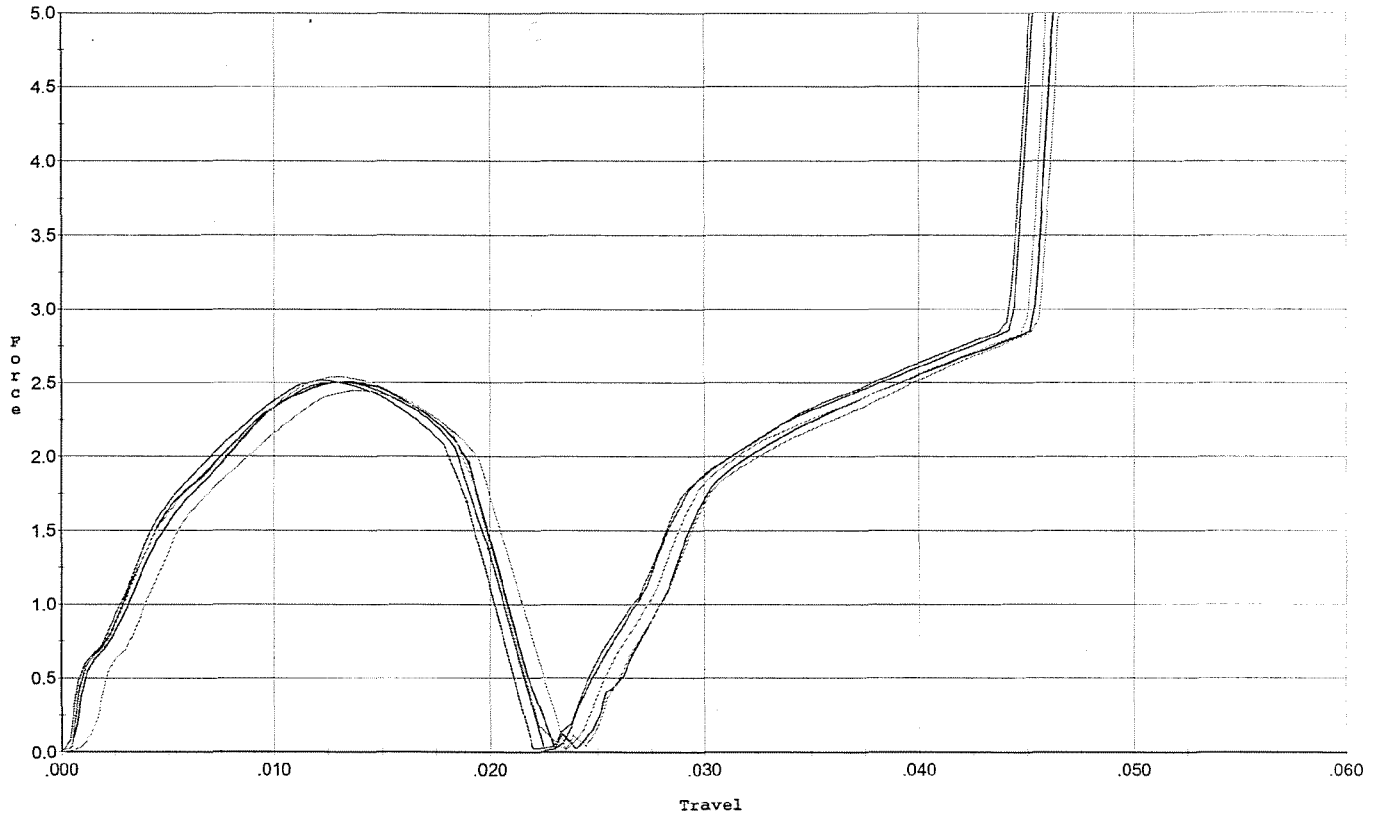
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-22-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>30</u> <u>30</u> <u>30</u>	6-22-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-22-09	LN
	J) ASSEMBLE STOCK		5-27-09	LN
	K) ASSEMBLE SWIVEL STUDS		6-22-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-9-09	RF
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-9-09	LN
670	FINAL INSPECTION A) HEADSPACE		6-22-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.71</u> <u>2.86</u> <u>2.67</u> <u>2.75</u>	6-19-09	LN
	C) FUNCTION		6-22-09	LN
690	PACK		7/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



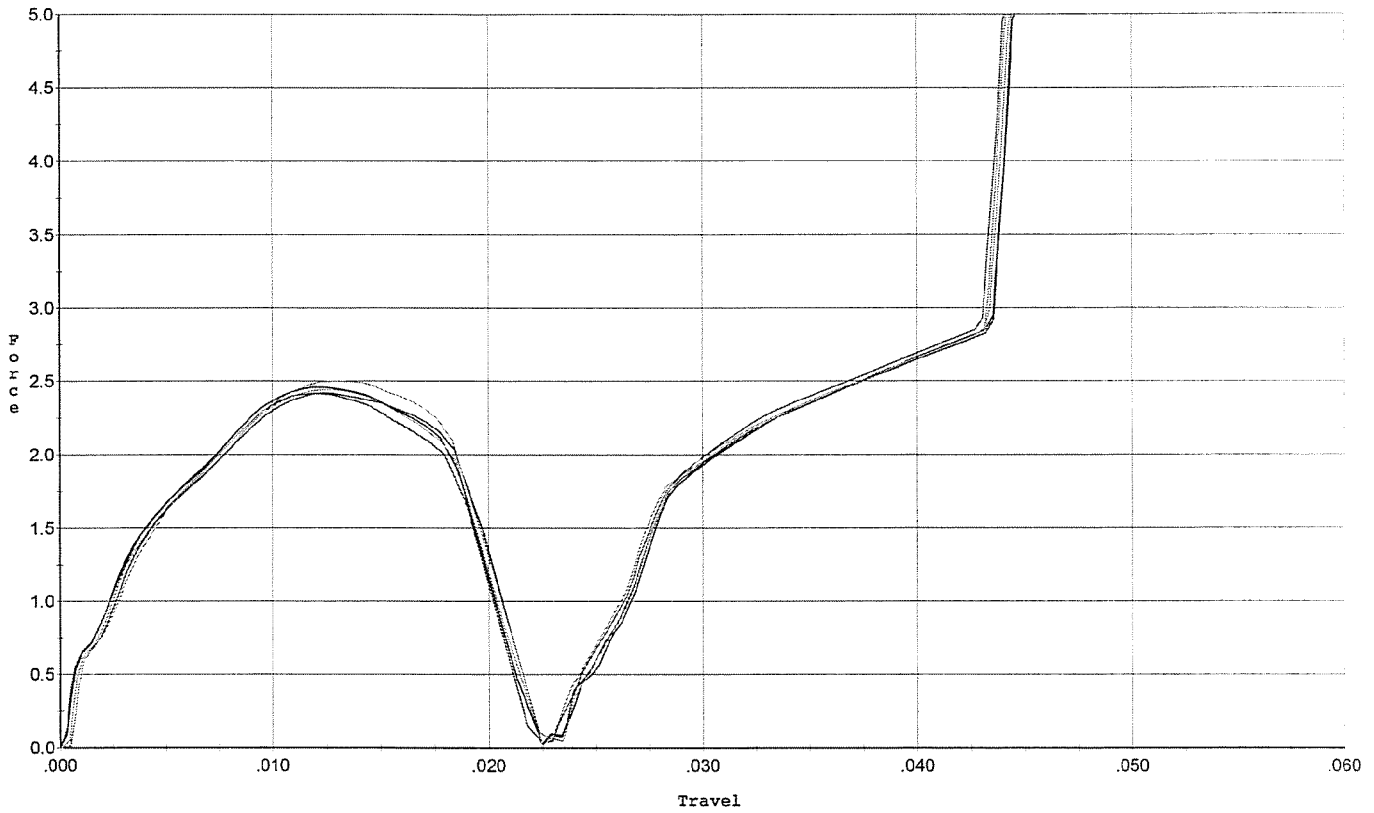
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.020	0.00	0.030	0.035		Set Trigger
2	2.506	0.019	0.00	0.031	0.033		Set Trigger
3	2.520	0.019	0.00	0.031	0.034		Set Trigger
4	2.543	0.019	0.00	0.031	0.034		Set Trigger
5	2.450	0.021	0.00	0.030	0.035		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



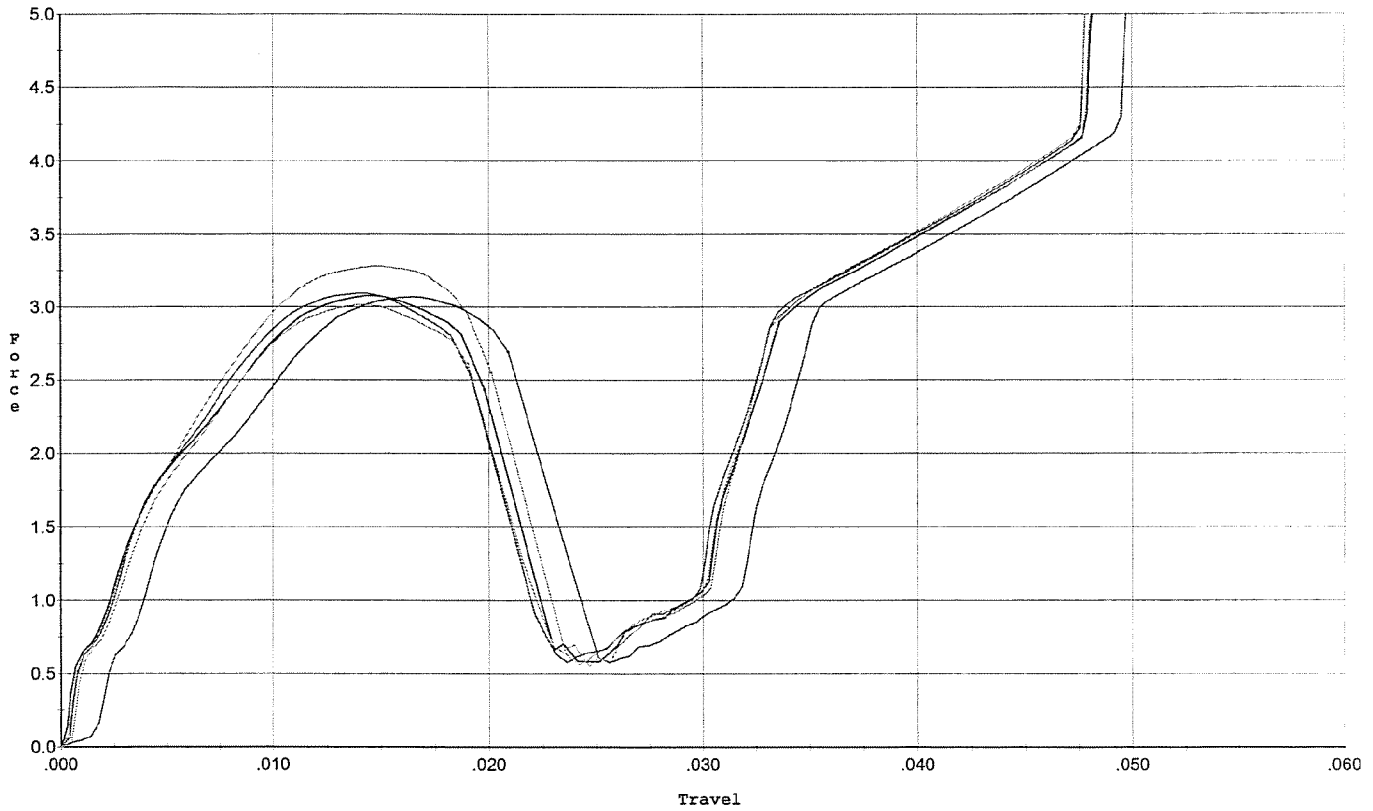
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.020	0.00	0.029	0.035		Set Trigger
2	2.458	0.019	0.00	0.030	0.033		Set Trigger
3	2.417	0.019	0.00	0.030	0.033		Set Trigger
4	2.442	0.019	0.00	0.030	0.032		Set Trigger
5	2.498	0.020	0.00	0.029	0.036		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



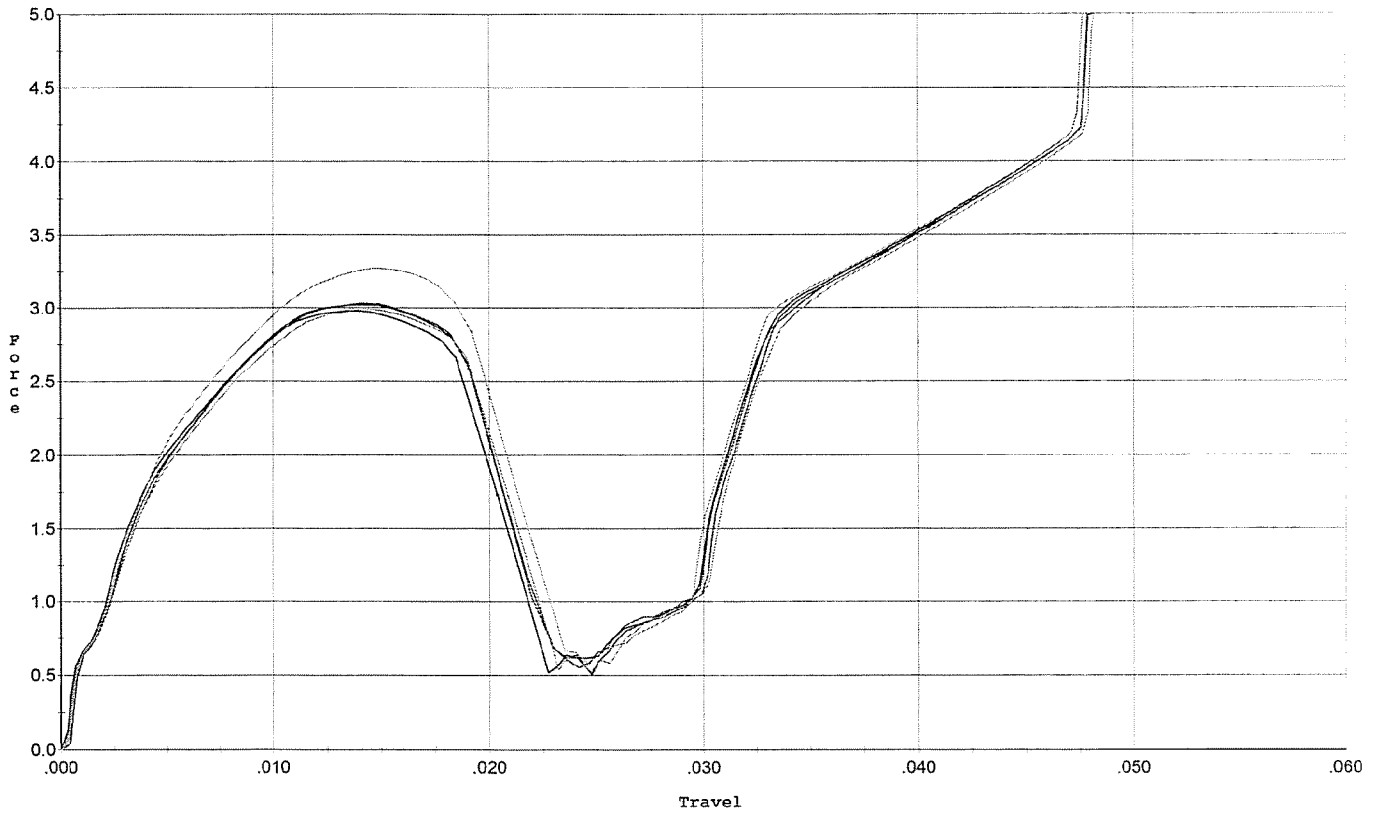
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.021	0.00	0.032	0.043		Set Trigger
2	3.077	0.020	0.00	0.032	0.043		Set Trigger
3	3.094	0.019	0.00	0.031	0.042		Set Trigger
4	3.016	0.019	0.00	0.032	0.040		Set Trigger
5	3.279	0.020	0.00	0.031	0.046		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



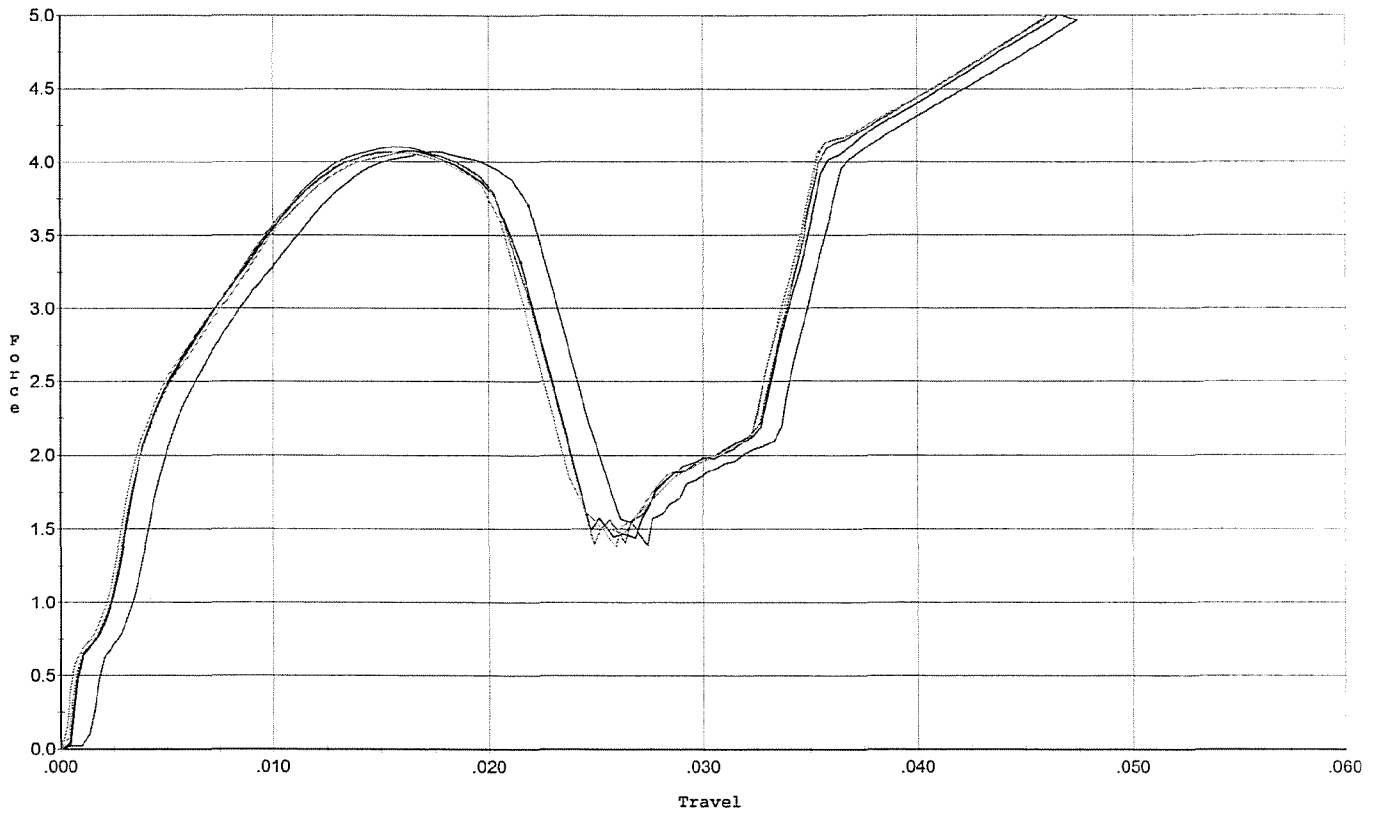
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.019	0.00	0.031	0.041		Set Trigger
2	2.979	0.020	0.00	0.031	0.044		Set Trigger
3	3.030	0.019	0.00	0.031	0.041		Set Trigger
4	3.269	0.019	0.00	0.031	0.044		Set Trigger
5	2.987	0.021	0.00	0.031	0.045		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



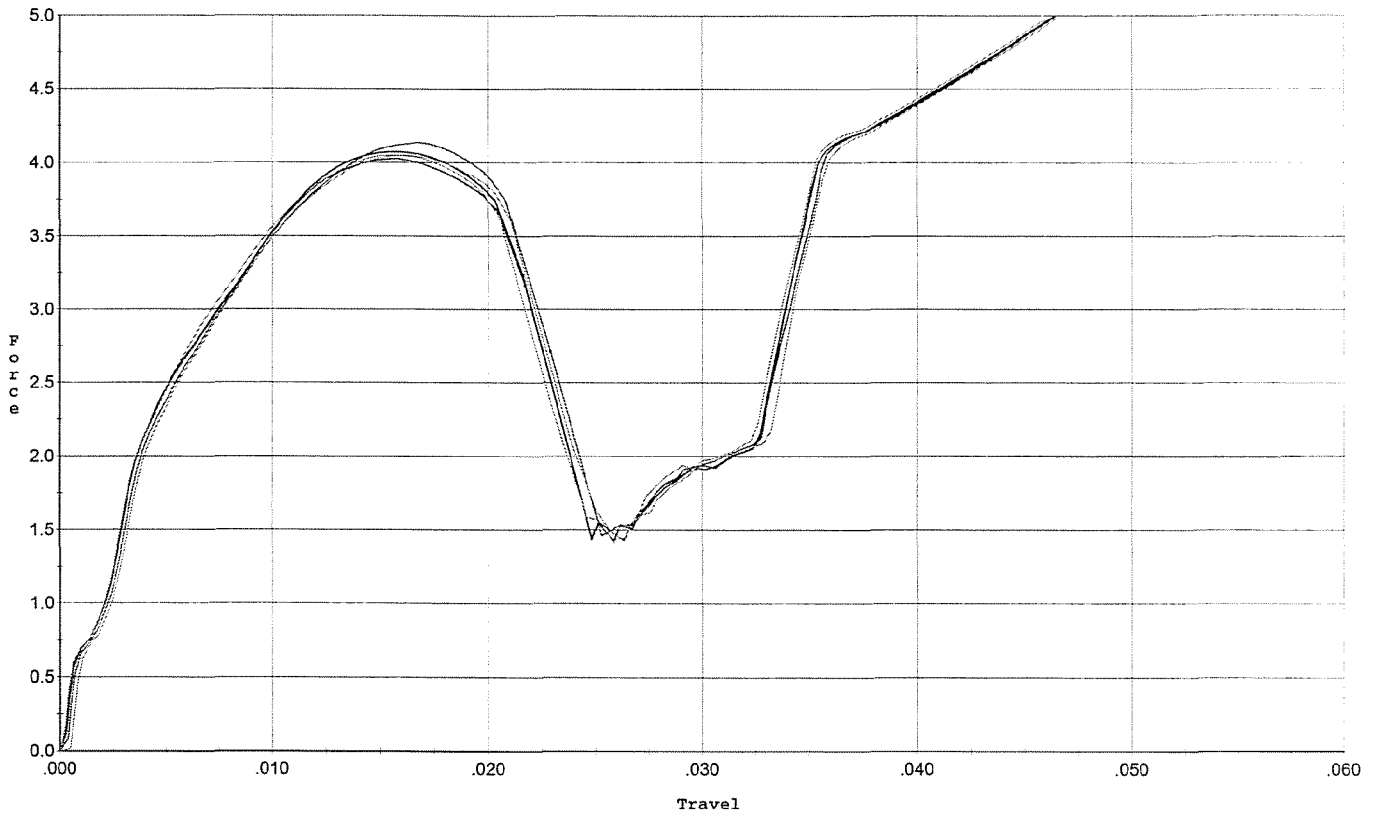
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.022	0.00	0.030	0.060		Set Trigger
2	4.077	0.021	0.00	0.030	0.061		Set Trigger
3	4.105	0.022	0.00	0.030	0.062		Set Trigger
4	4.069	0.021	0.00	0.030	0.059		Set Trigger
5	4.062	0.022	0.00	0.029	0.062		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



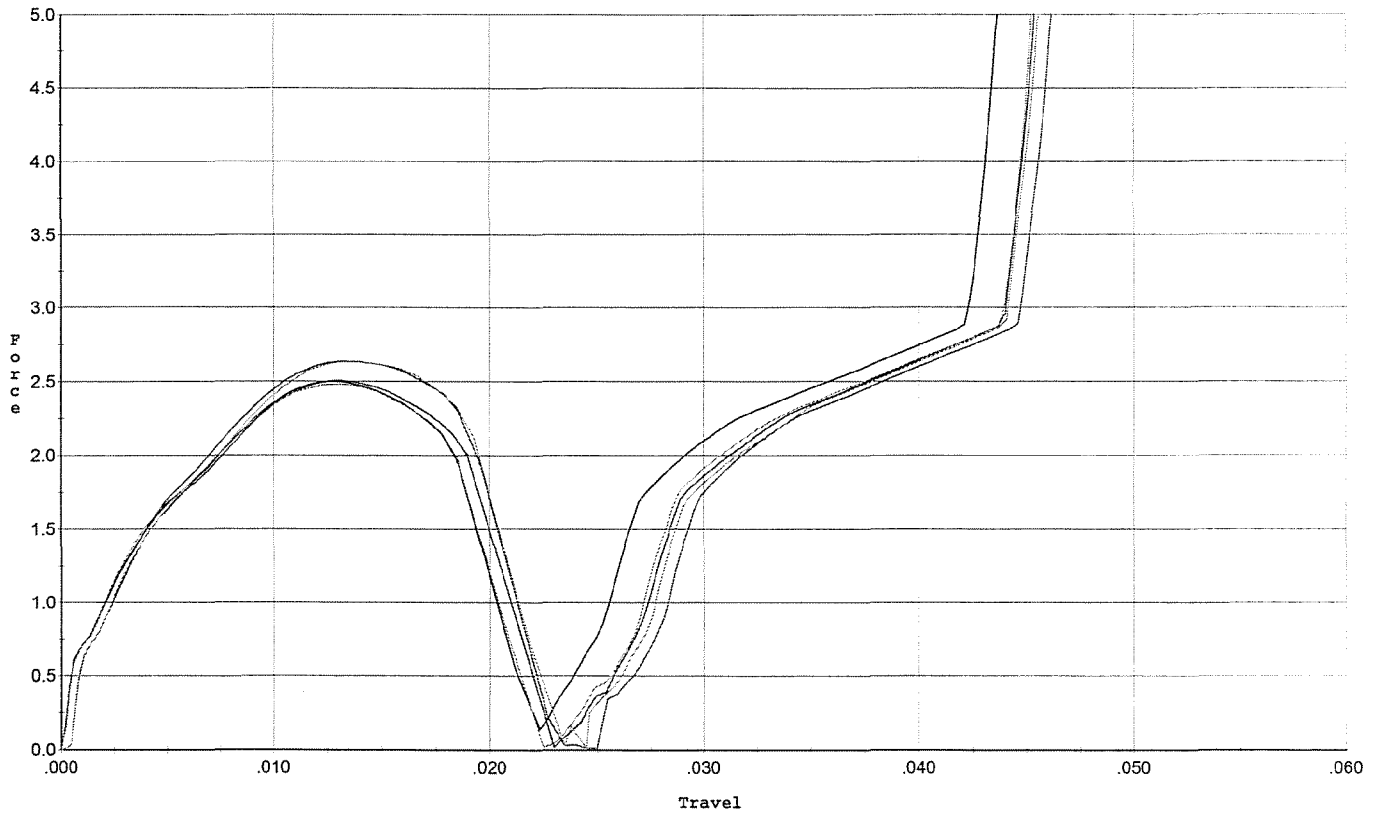
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.022	0.00	0.030	0.061		Set Trigger
2	4.073	0.022	0.00	0.030	0.061		Set Trigger
3	4.134	0.023	0.00	0.029	0.065		Set Trigger
4	4.048	0.020	0.00	0.030	0.058		Set Trigger
5	4.049	0.021	0.00	0.030	0.059		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



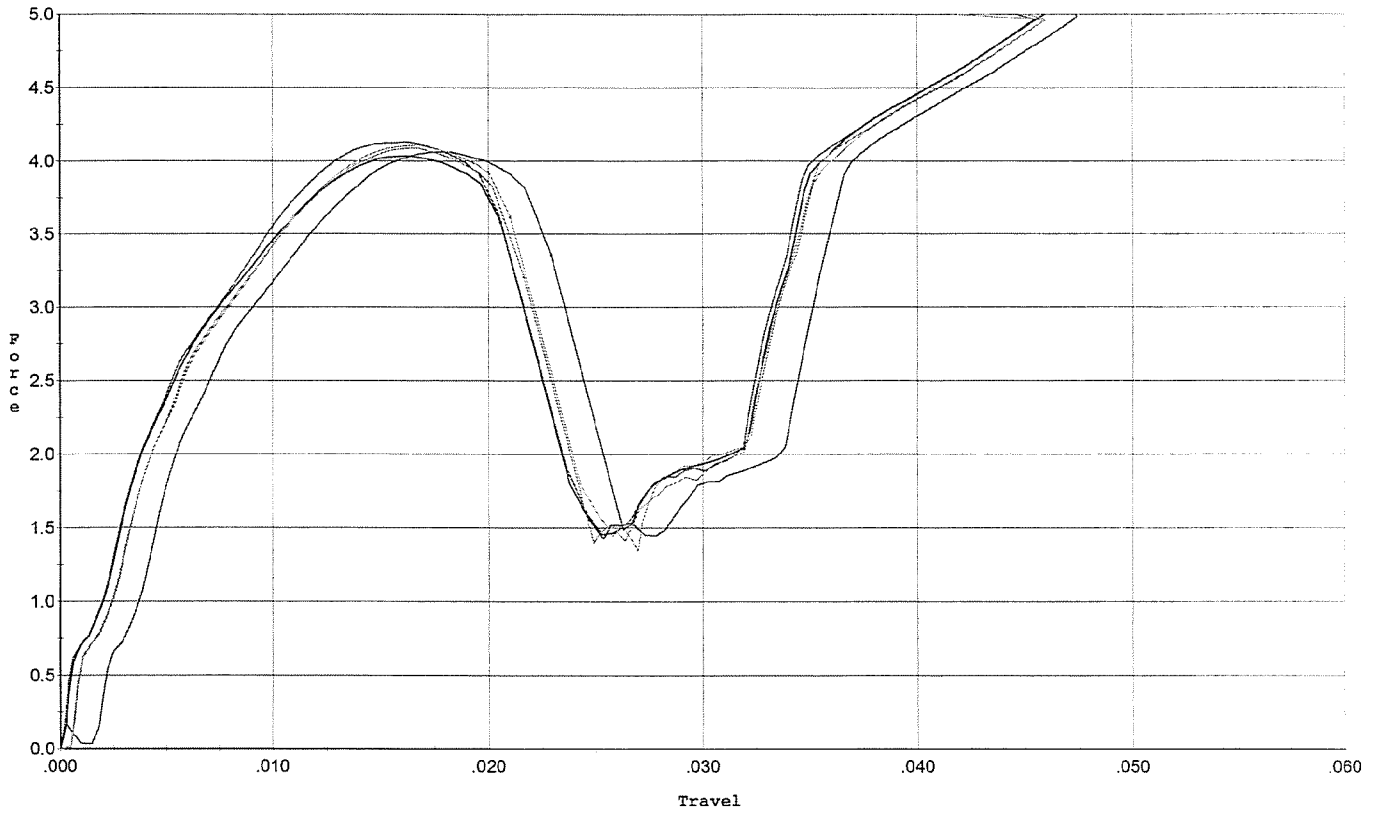
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.019	0.00	0.030	0.034		Set Trigger
2	2.499	0.019	0.00	0.029	0.034		Set Trigger
3	2.636	0.020	0.00	0.031	0.037		Set Trigger
4	2.634	0.019	0.00	0.030	0.036		Set Trigger
5	2.480	0.018	0.00	0.031	0.034		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.023	0.002	0.029	0.061		Set Trigger
2	4.035	0.021	0.00	0.030	0.058		Set Trigger
3	4.131	0.020	0.00	0.029	0.059		Set Trigger
4	4.111	0.021	0.00	0.029	0.059		Set Trigger
5	4.088	0.022	0.00	0.029	0.060		Set Trigger

Avg 4.08