

G 685 2367

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



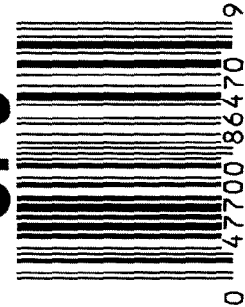
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852307

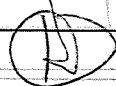
UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6852307

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/8/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/18	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-26-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

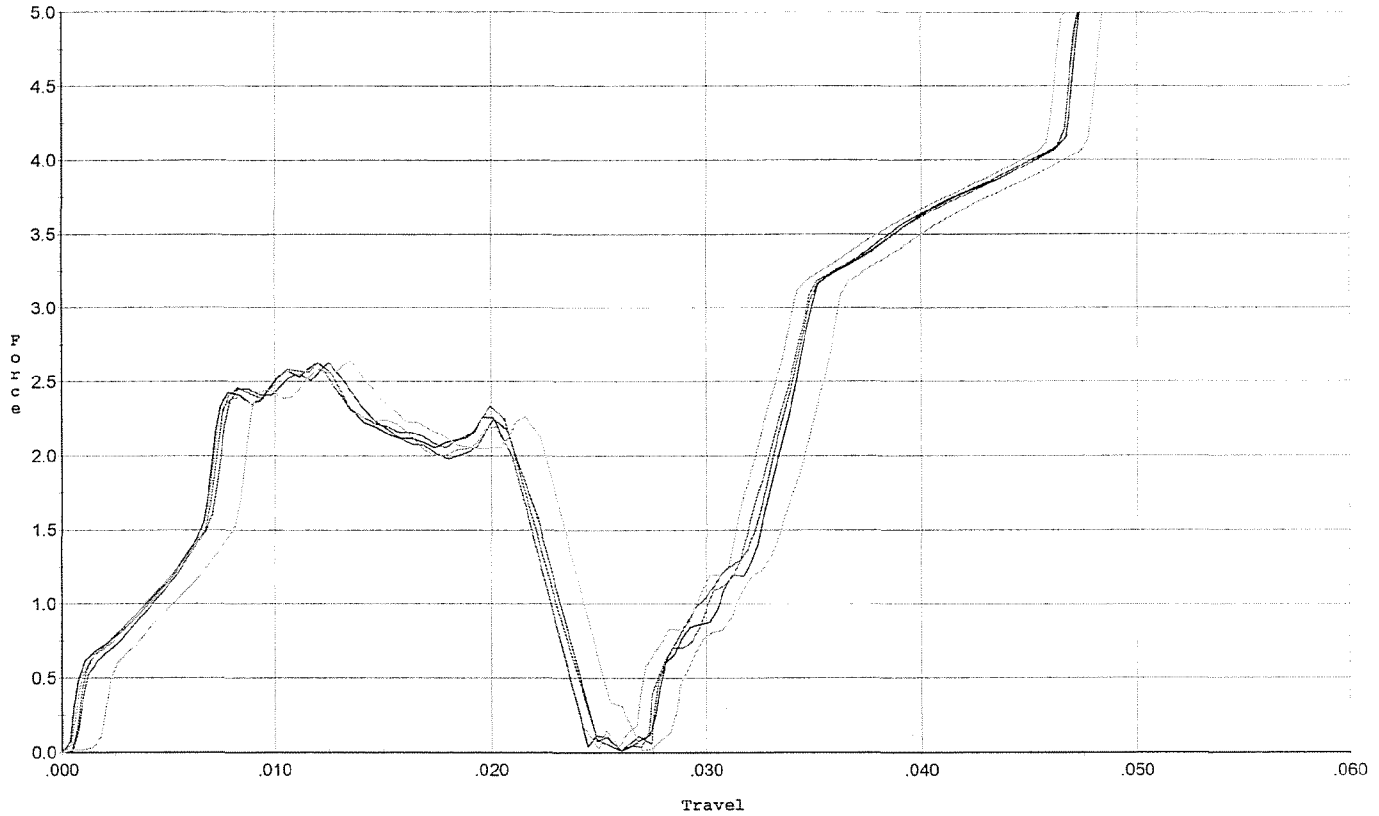
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-15-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-15-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.002</u> <u>.002</u> <u>.002</u>	6-15-09	LN
	J) ASSEMBLE STOCK		5-26-09	SPD
	K) ASSEMBLE SWIVEL STUDS		6-15-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6/11/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>289</u> <u>292</u> <u>290</u> <u>286</u> <u>286</u>	6-15-09	RR
	C) FUNCTION		6-15-09	LN
690	PACK		7/10/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



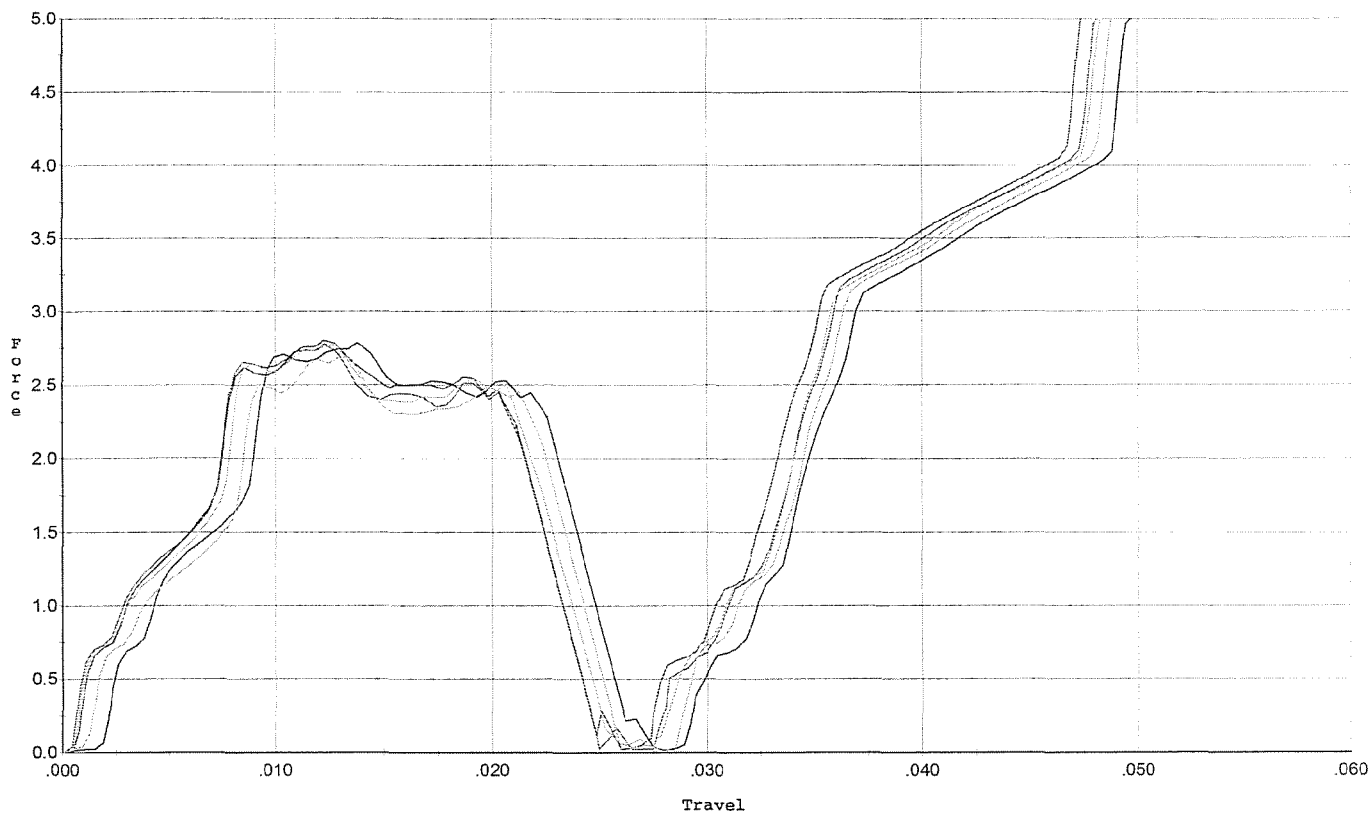
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.022	0.00	0.031	0.038		Set Trigger
2	2.630	0.021	0.00	0.032	0.037		Set Trigger
3	2.629	0.021	0.00	0.032	0.036		Set Trigger
4	2.647	0.022	0.00	0.031	0.037		Set Trigger
5	2.623	0.021	0.00	0.031	0.036		Set Trigger

4.2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



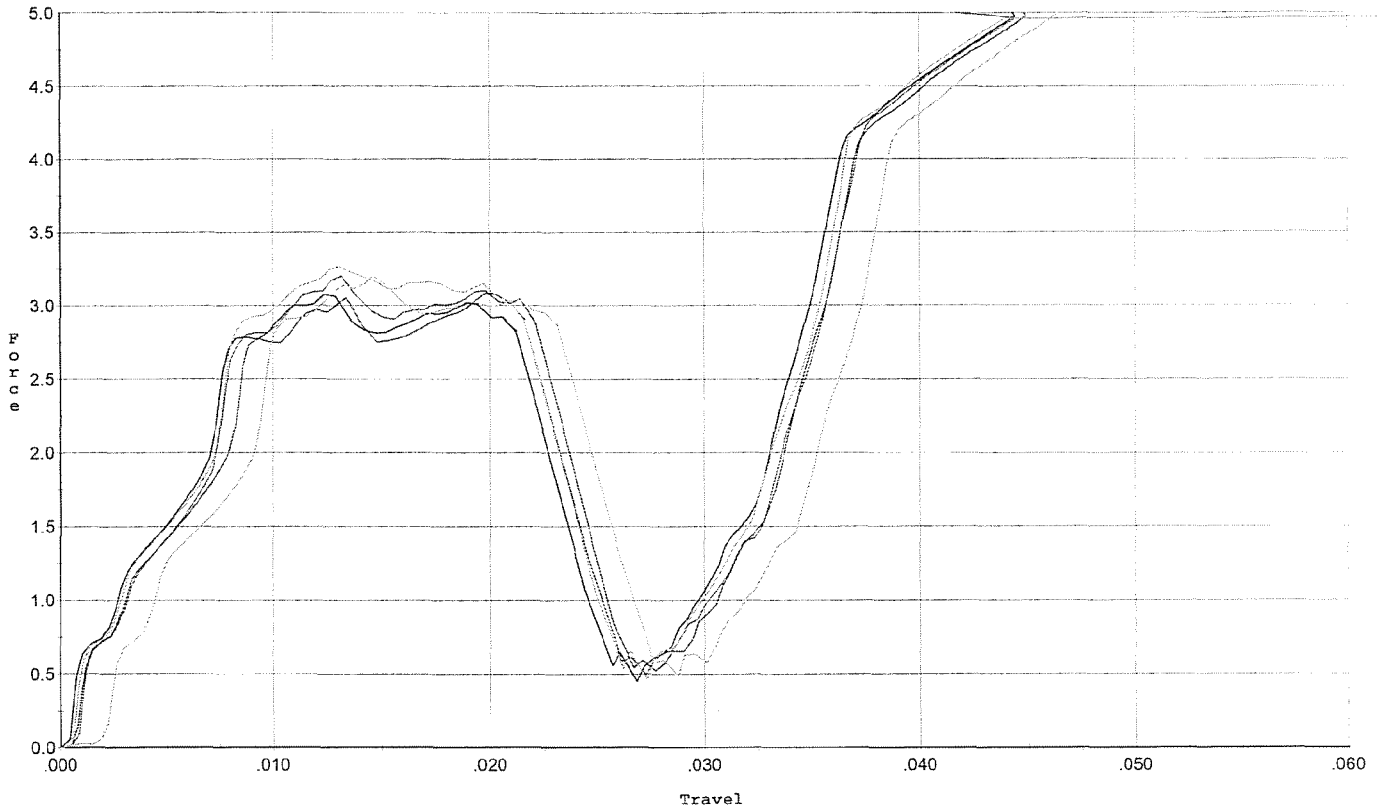
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.803	0.021	0.00	0.031	0.041		Set Trigger
2	2.785	0.023	0.002	0.032	0.041		Set Trigger
3	2.778	0.021	0.00	0.032	0.041		Set Trigger
4	2.778	0.022	0.00	0.031	0.042		Set Trigger
5	2.691	0.022	0.00	0.032	0.040		Set Trigger

A-2-76

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



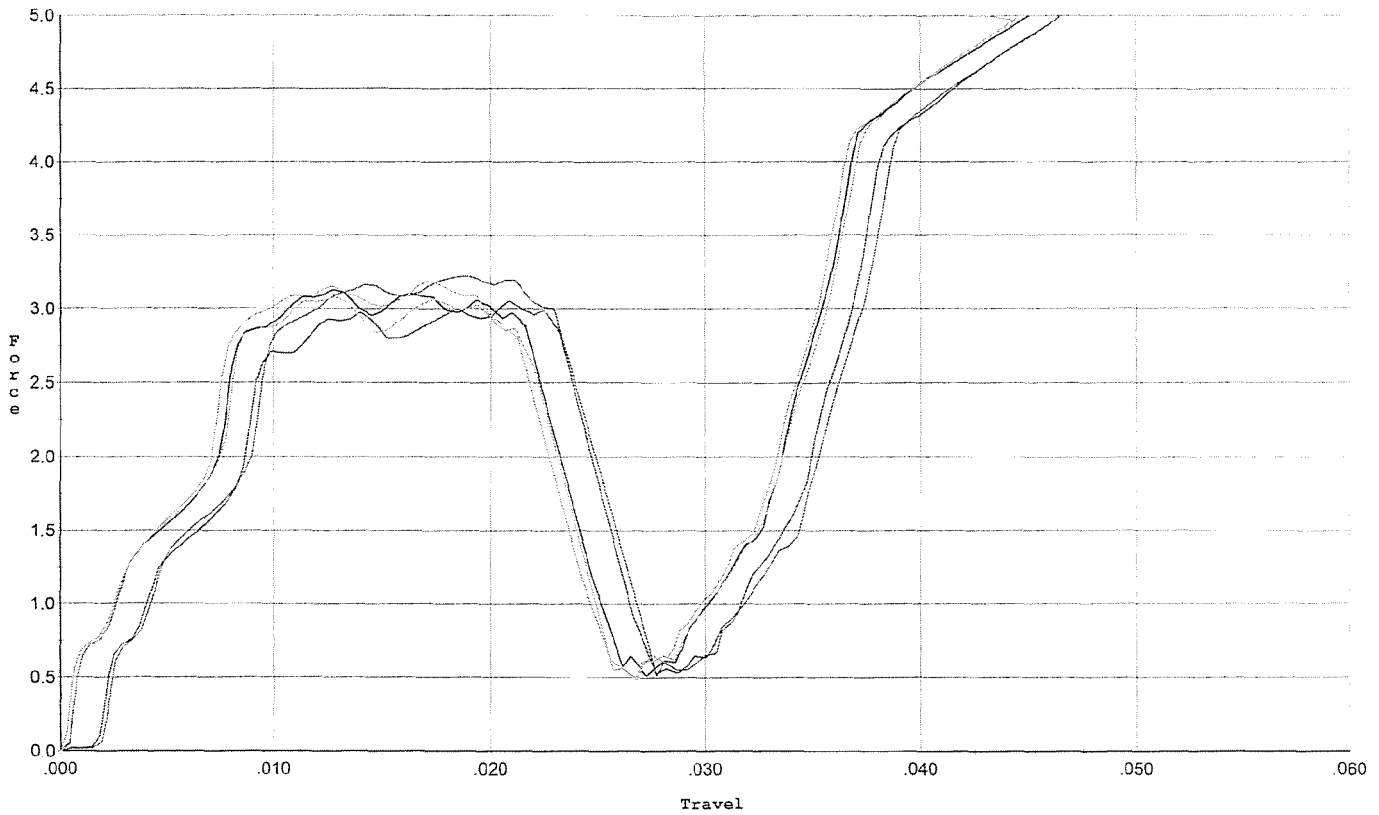
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.022	0.00	0.031	0.047		Set Trigger
2	3.077	0.021	0.00	0.031	0.046		Set Trigger
3	3.202	0.022	0.00	0.031	0.047		Set Trigger
4	3.200	0.023	0.00	0.031	0.048		Set Trigger
5	3.263	0.022	0.00	0.031	0.049		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



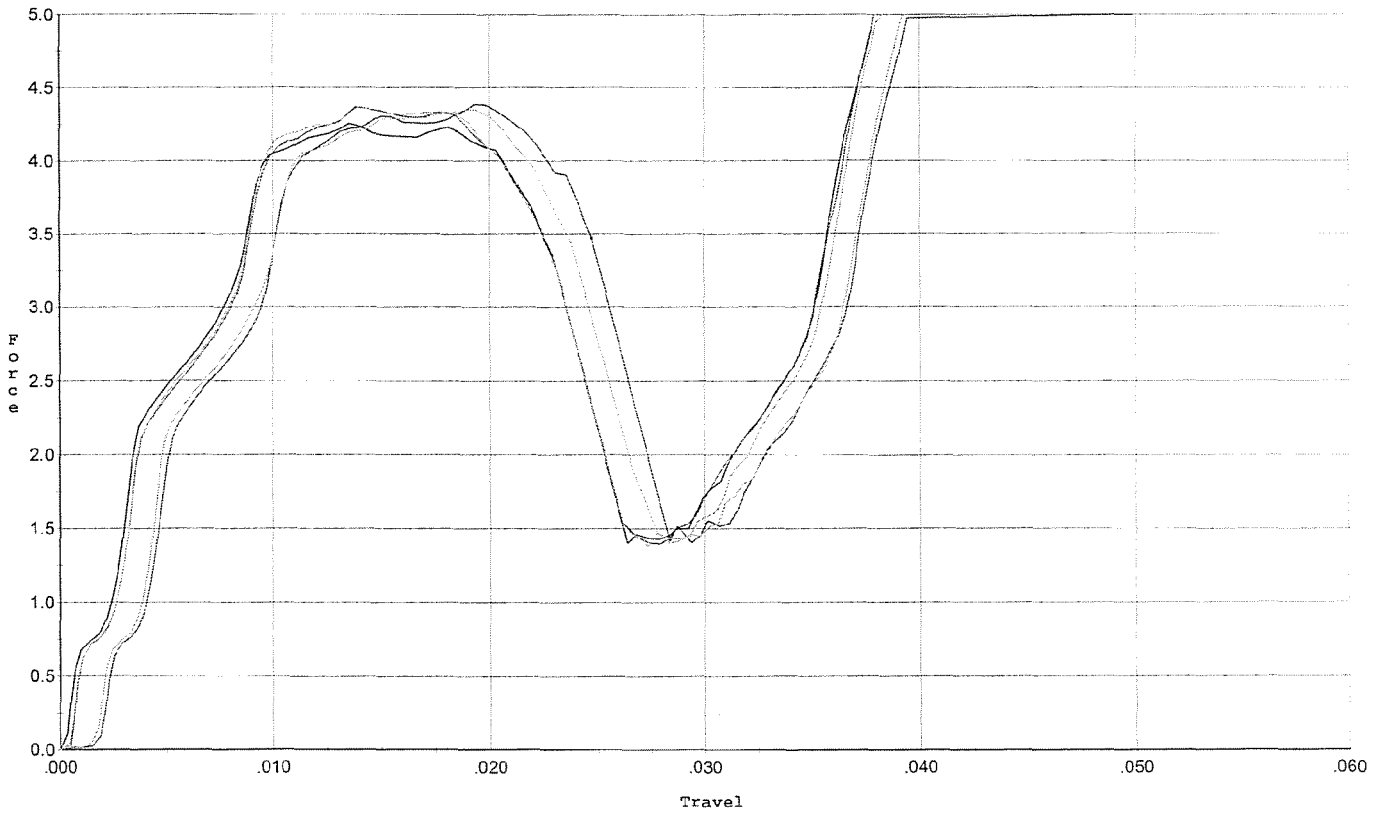
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.023	0.00	0.031	0.048		Set Trigger
2	3.128	0.022	0.00	0.031	0.048		Set Trigger
3	3.220	0.025	0.002	0.031	0.054		Set Trigger
4	3.080	0.022	0.00	0.031	0.049		Set Trigger
5	3.188	0.021	0.00	0.031	0.048		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



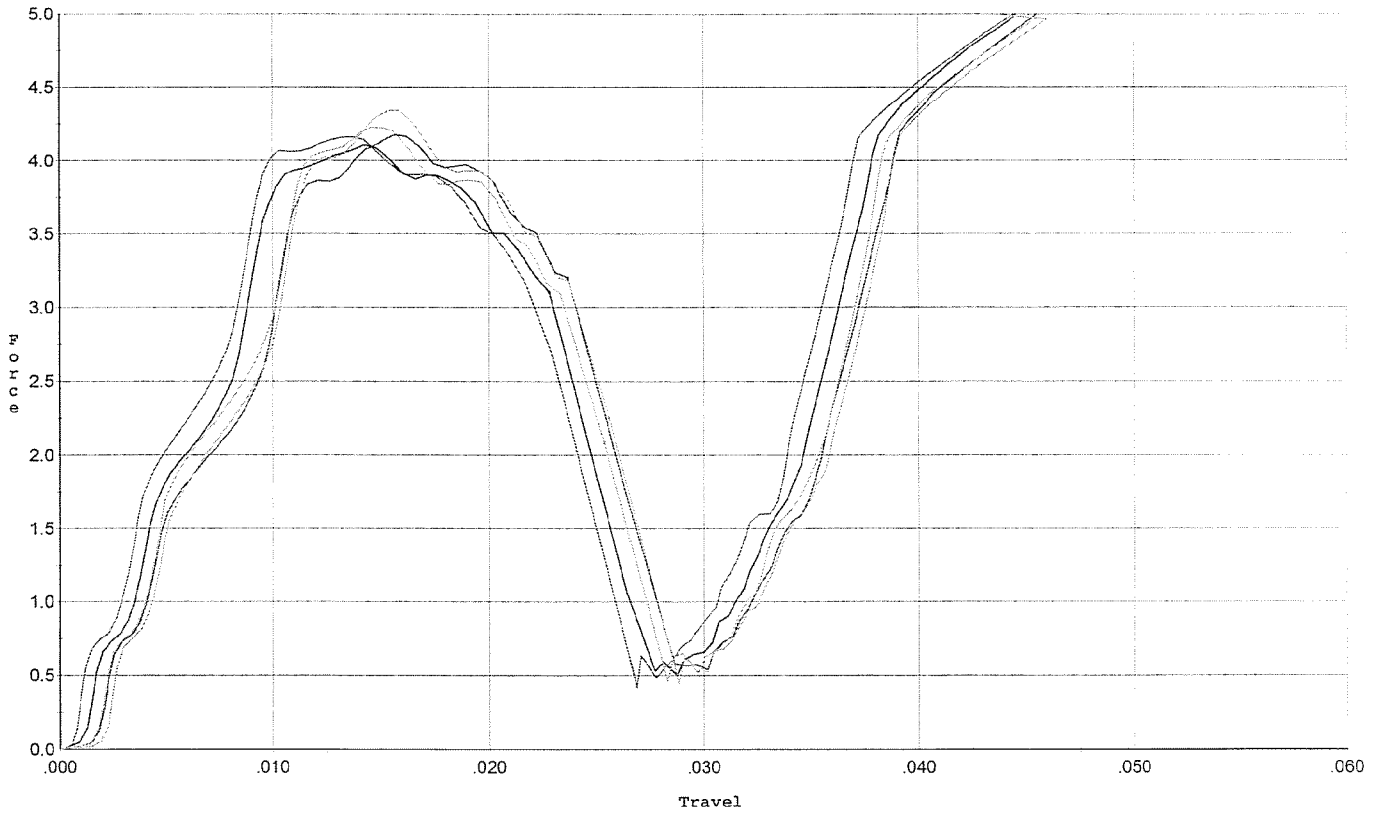
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.385	0.025	0.00	0.015	0.071		Set Trigger
2	4.253	0.023	0.00	0.016	0.069		Set Trigger
3	4.365	0.023	0.00	0.016	0.069		Set Trigger
4	4.347	0.024	0.00	0.016	0.068		Set Trigger
5	4.376	0.023	0.00	0.017	0.069		Set Trigger

A-4-34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles 1.0 lb



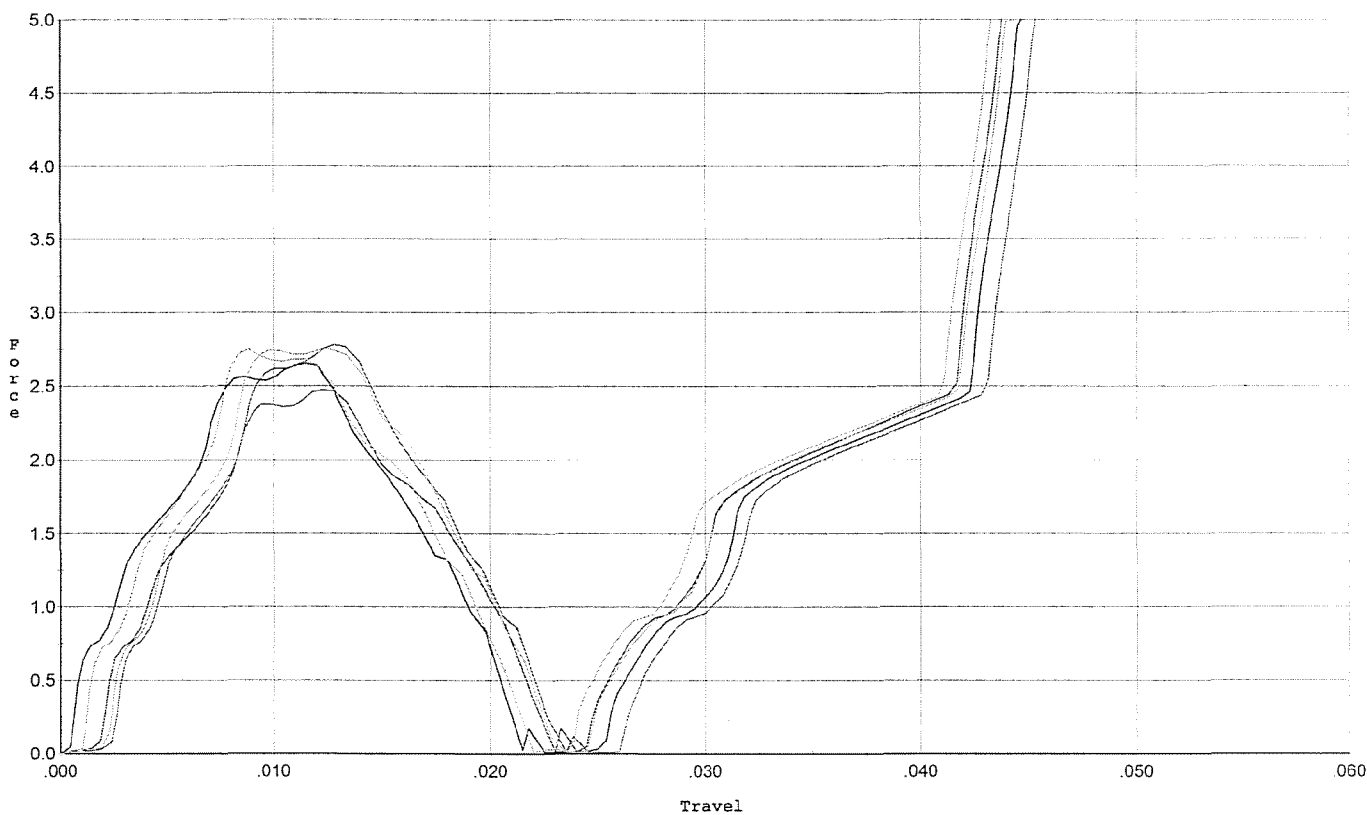
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.024	0.00	0.030	0.061		Set Trigger
2	4.107	0.023	0.00	0.031	0.061		Set Trigger
3	4.163	0.023	0.00	0.030	0.063		Set Trigger
4	4.227	0.025	0.00	0.030	0.066		Set Trigger
5	4.342	0.026	0.002	0.030	0.066		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/15/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



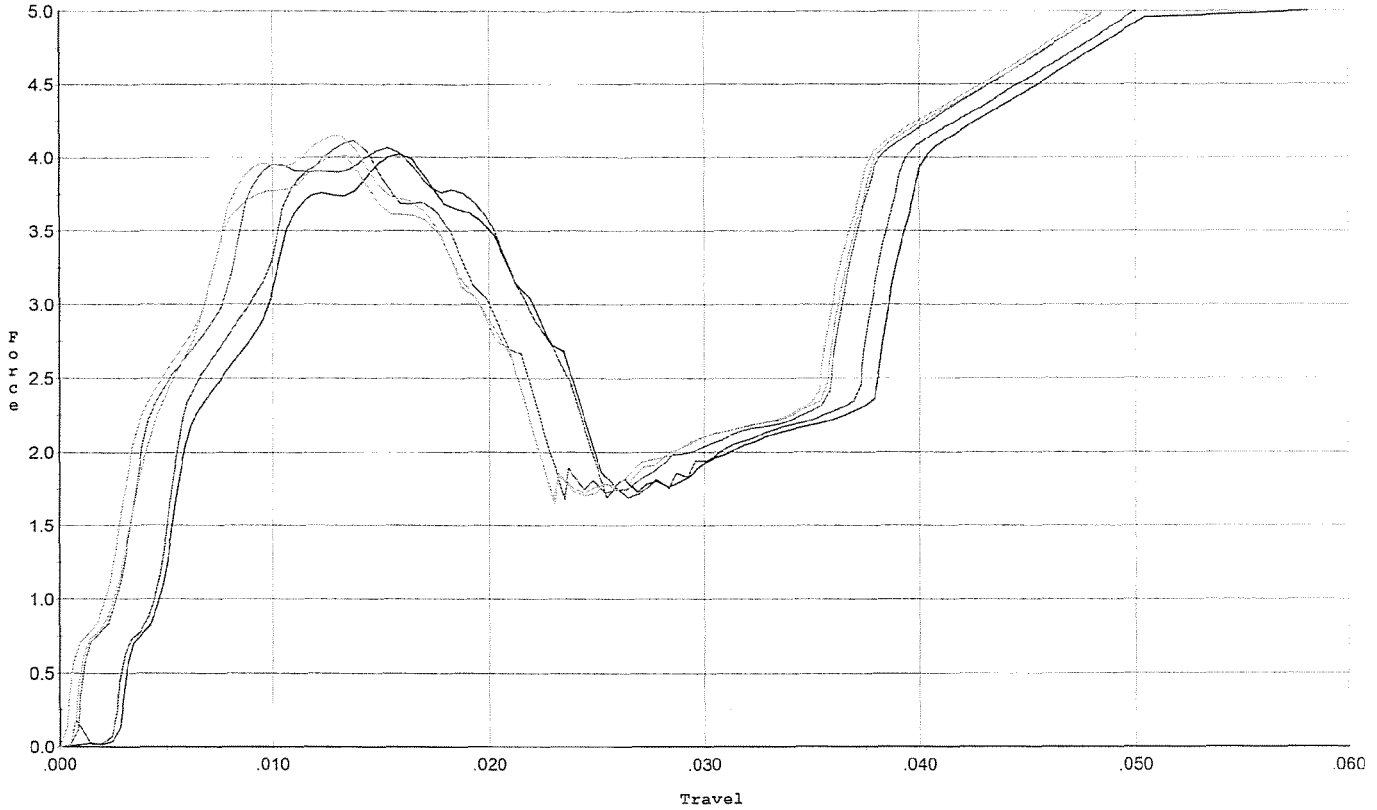
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.021	0.00	0.030	0.031		Set Trigger
2	2.650	0.020	0.00	0.031	0.033		Set Trigger
3	2.780	0.021	0.003	0.031	0.033		Set Trigger
4	2.757	0.022	0.00	0.029	0.035		Set Trigger
5	2.751	0.021	0.00	0.030	0.034		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- .50 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.024	0.003	0.030	0.061		Set Trigger
2	4.026	0.023	0.00	0.031	0.058		Set Trigger
3	4.120	0.021	0.00	0.030	0.058		Set Trigger
4	4.148	0.021	0.00	0.030	0.058		Set Trigger
5	4.017	0.021	0.00	0.031	0.056		Set Trigger

A-4.07