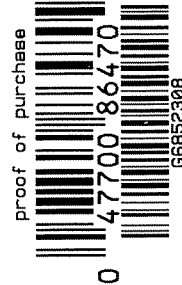


G6852308

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

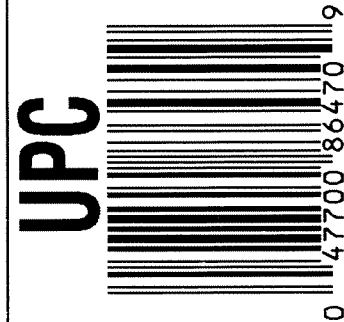


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6852308



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852308

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/8/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	RSM
540	APPLY COATINGS (BARREL ACTION)		5/18	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

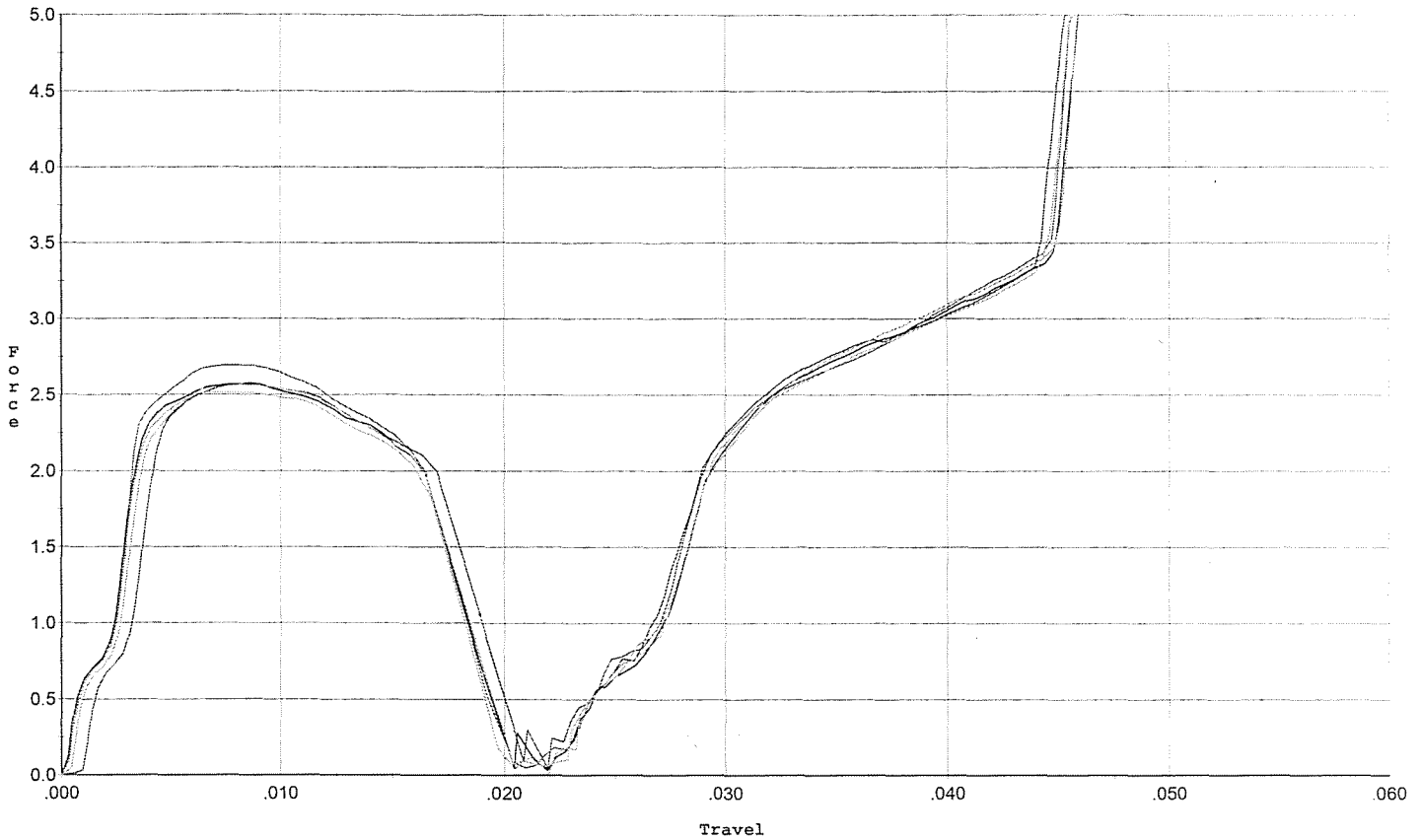
F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-15-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	6-15-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	6-15-09	L N
	J) ASSEMBLE STOCK		5-27-09	L N
	K) ASSEMBLE SWIVEL STUDS		6-15-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/11/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>287</u> <u>295</u> <u>284</u> <u>291</u> <u>287</u>	6-15-09	RT
	C) FUNCTION		6-15-09	L N
690	PACK		7/10/09	FM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



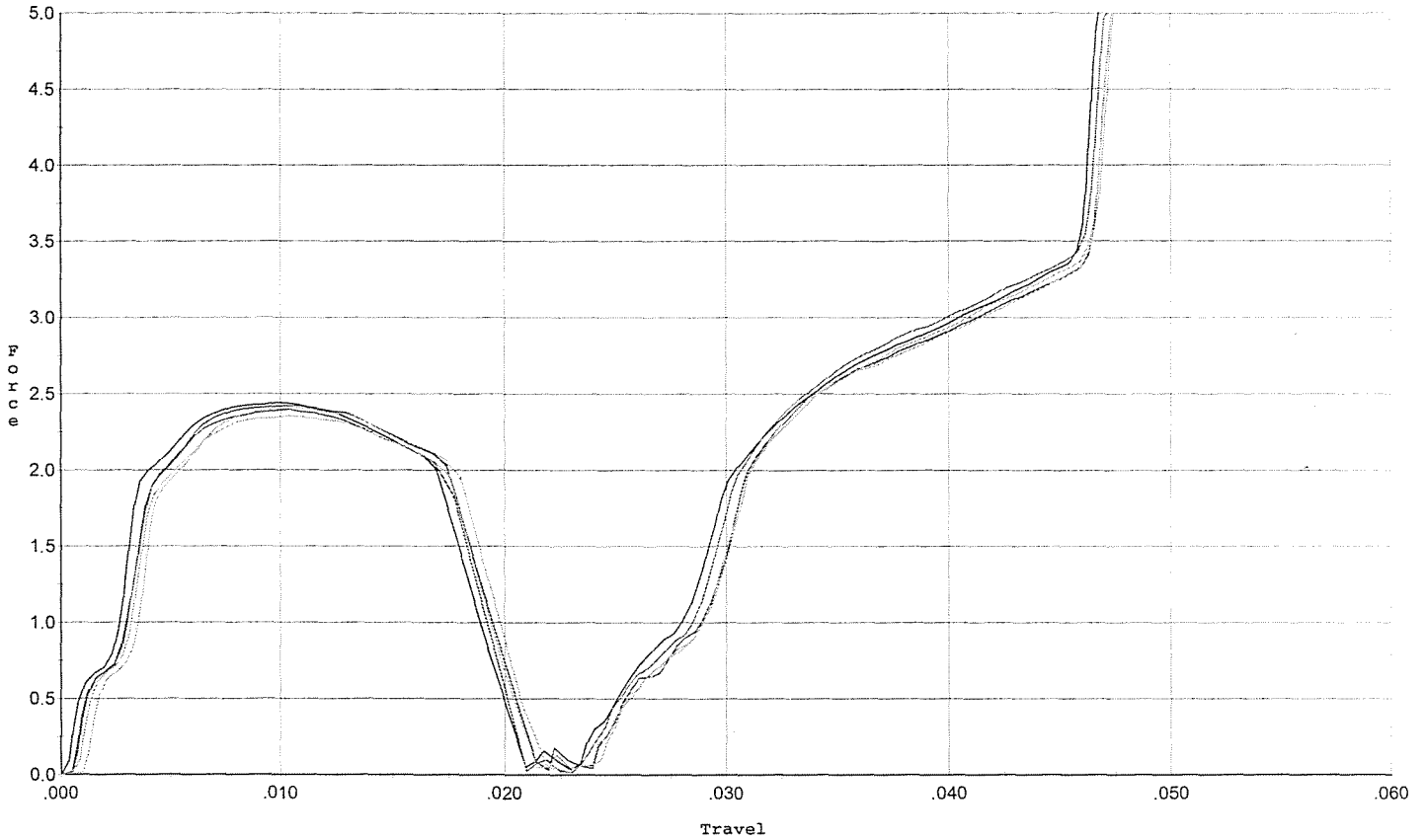
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.019	0.00	0.031	0.035		Set Trigger
2	2.577	0.016	0.00	0.033	0.032		Set Trigger
3	2.694	0.016	0.00	0.032	0.033		Set Trigger
4	2.518	0.017	0.00	0.032	0.032		Set Trigger
5	2.571	0.016	0.00	0.033	0.031		Set Trigger

A 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



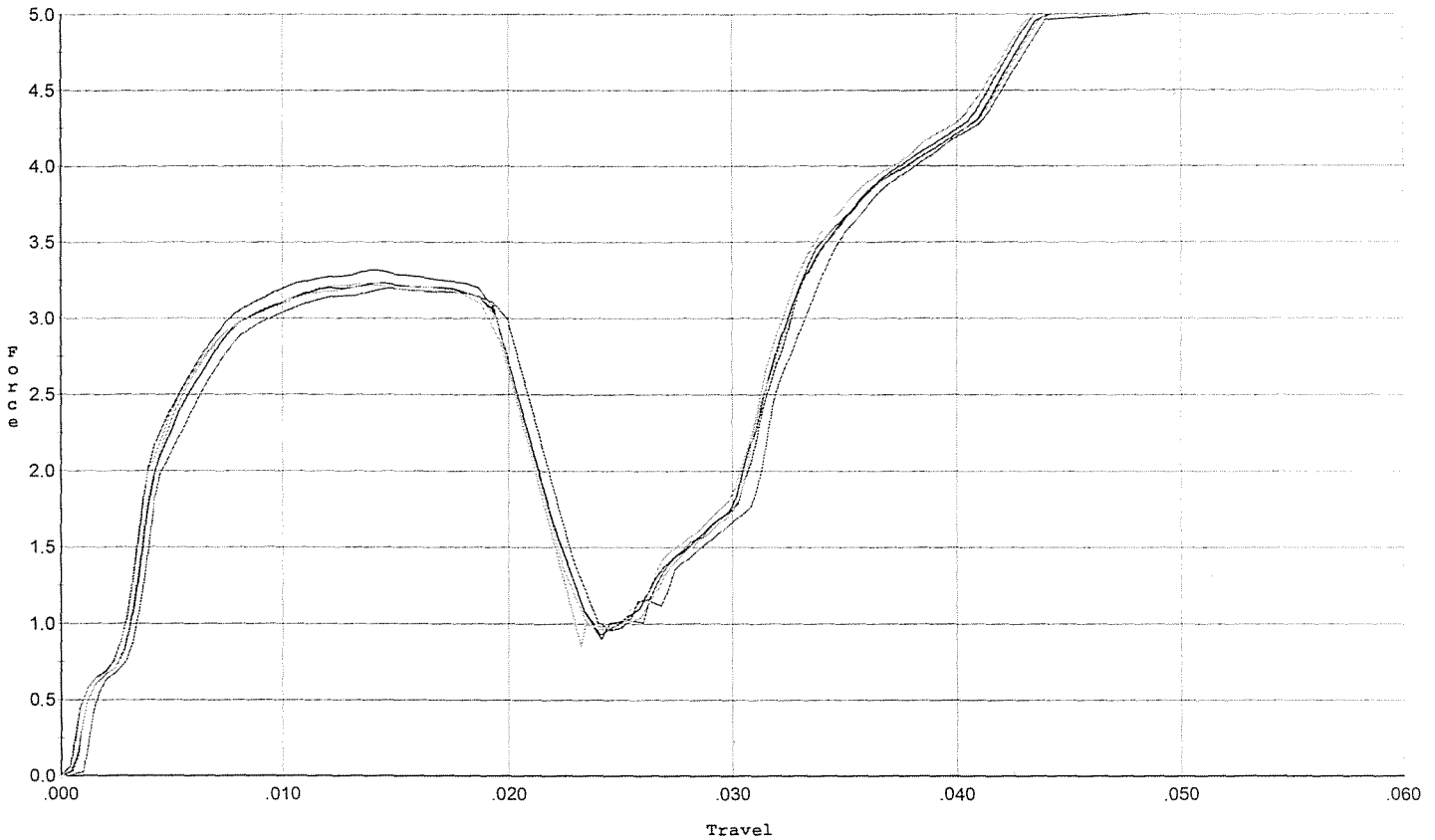
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.017	0.00	0.033	0.032		Set Trigger
2	2.442	0.017	0.00	0.033	0.031		Set Trigger
3	2.395	0.018	0.00	0.033	0.032		Set Trigger
4	2.353	0.018	0.00	0.033	0.031		Set Trigger
5	2.407	0.018	0.00	0.033	0.032		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



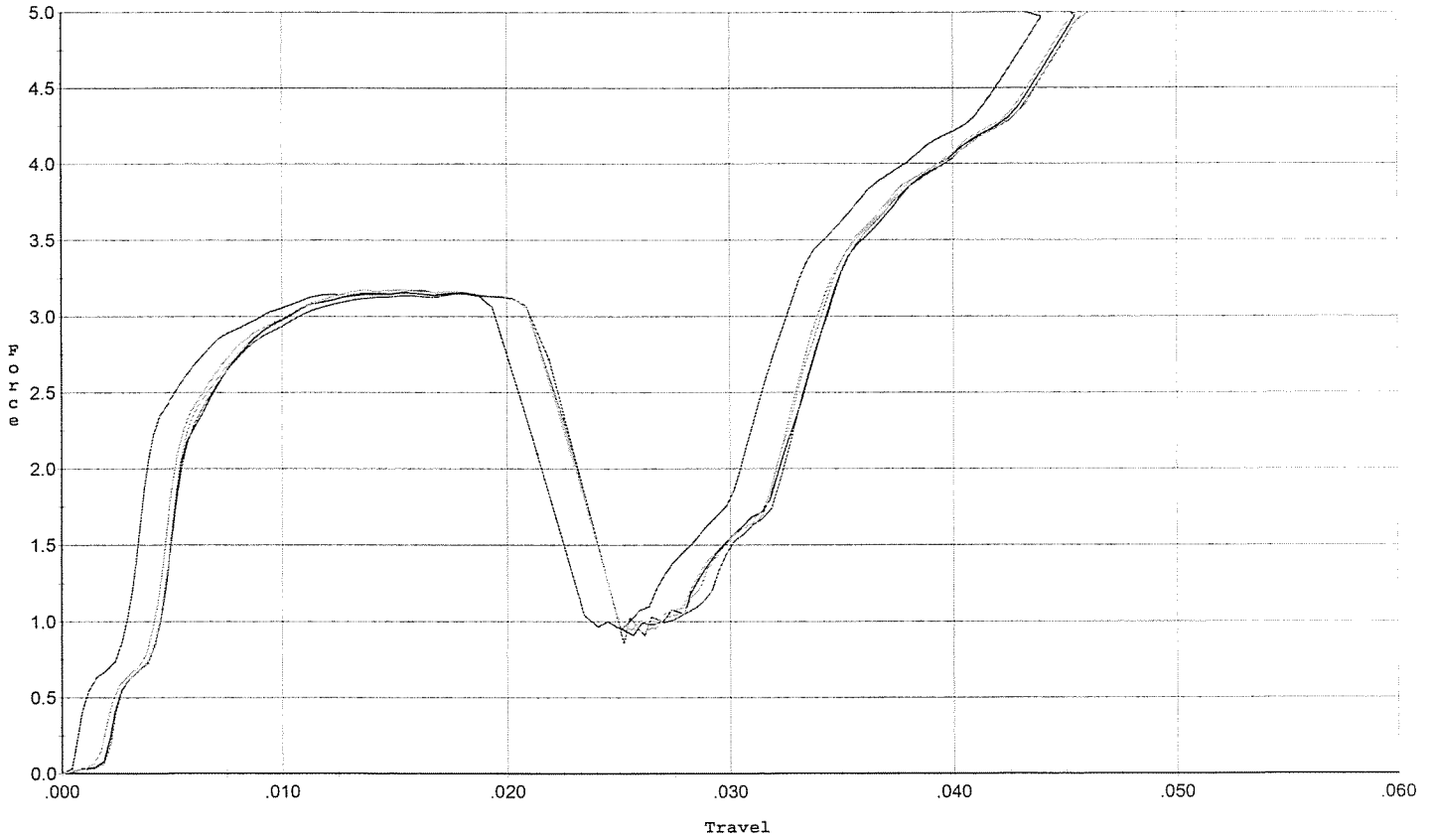
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.319	0.019	0.00	0.030	0.047		Set Trigger
2	3.231	0.019	0.00	0.030	0.046		Set Trigger
3	3.196	0.020	0.00	0.031	0.046		Set Trigger
4	3.218	0.020	0.00	0.030	0.047		Set Trigger
5	3.232	0.019	0.00	0.031	0.046		Set Trigger

A-3.73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



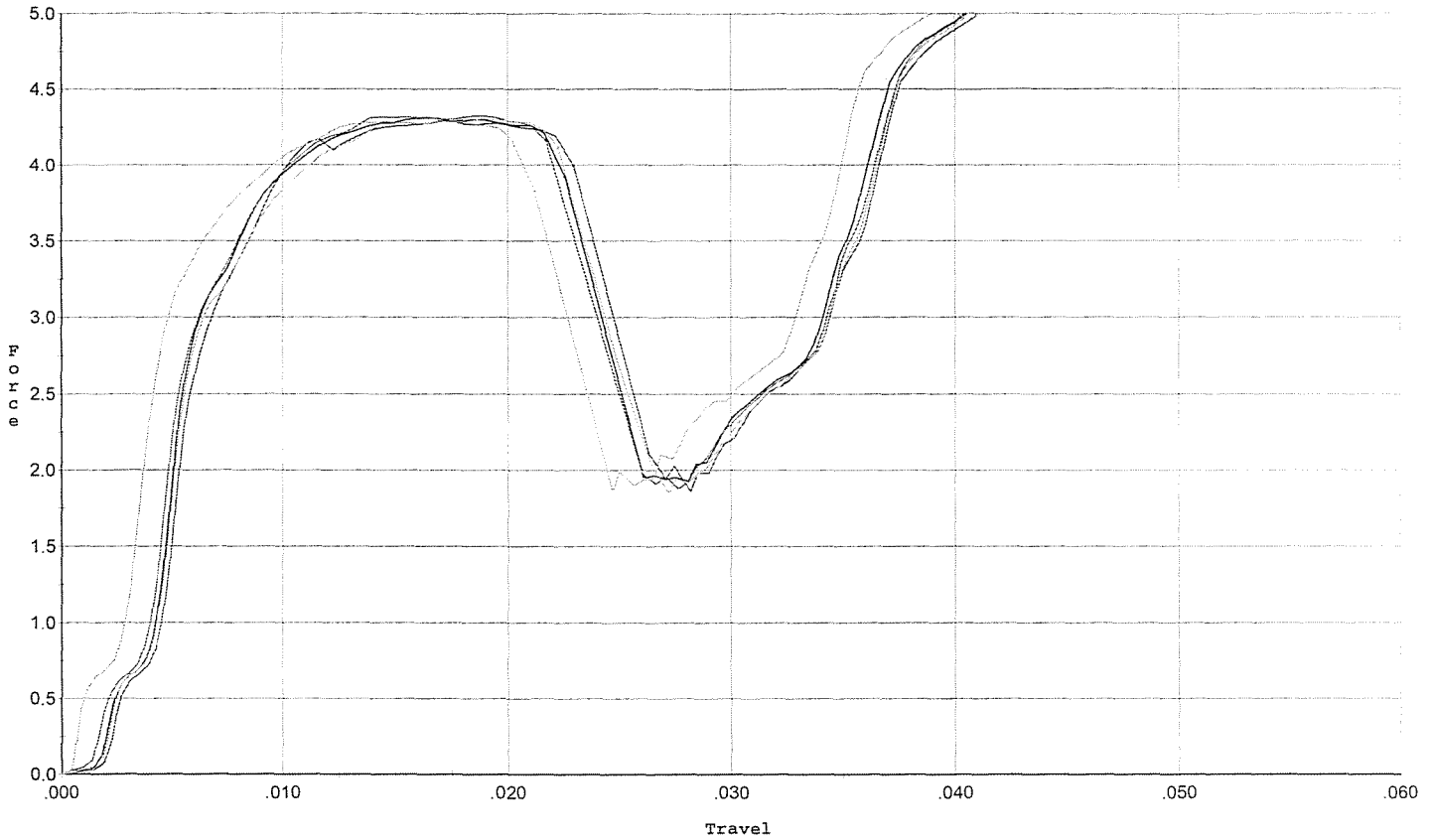
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.170	0.021	0.00	0.030	0.050		Set Trigger
2	3.153	0.022	0.00	0.031	0.050		Set Trigger
3	3.148	0.022	0.00	0.031	0.049		Set Trigger
4	3.171	0.023	0.002	0.031	0.051		Set Trigger
5	3.174	0.023	0.00	0.031	0.051		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



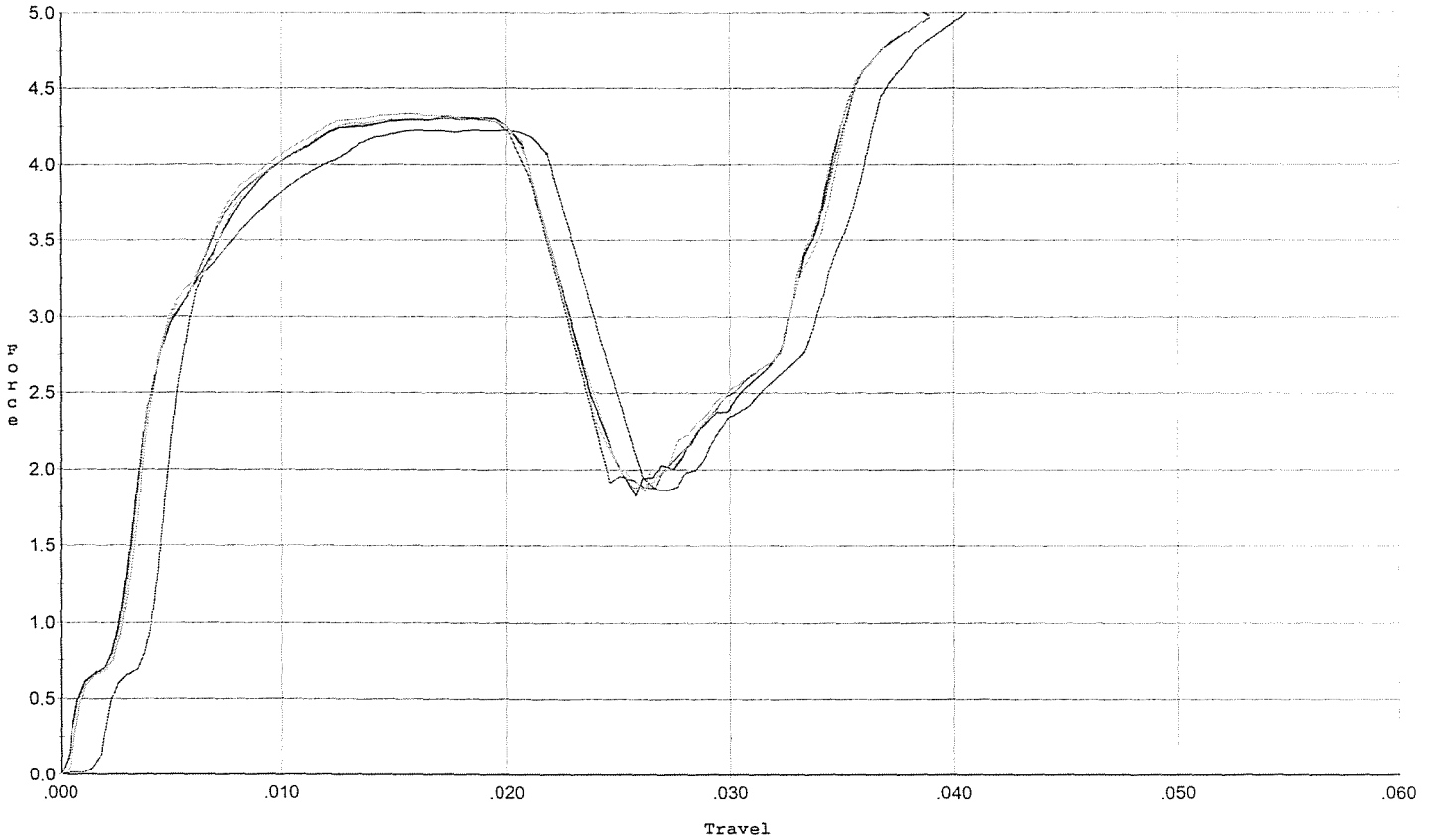
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.023	0.002	0.022	0.067		Set Trigger
2	4.312	0.023	0.00	0.021	0.067		Set Trigger
3	4.326	0.022	0.00	0.022	0.065		Set Trigger
4	4.307	0.022	0.00	0.021	0.065		Set Trigger
5	4.288	0.021	0.00	0.025	0.066		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



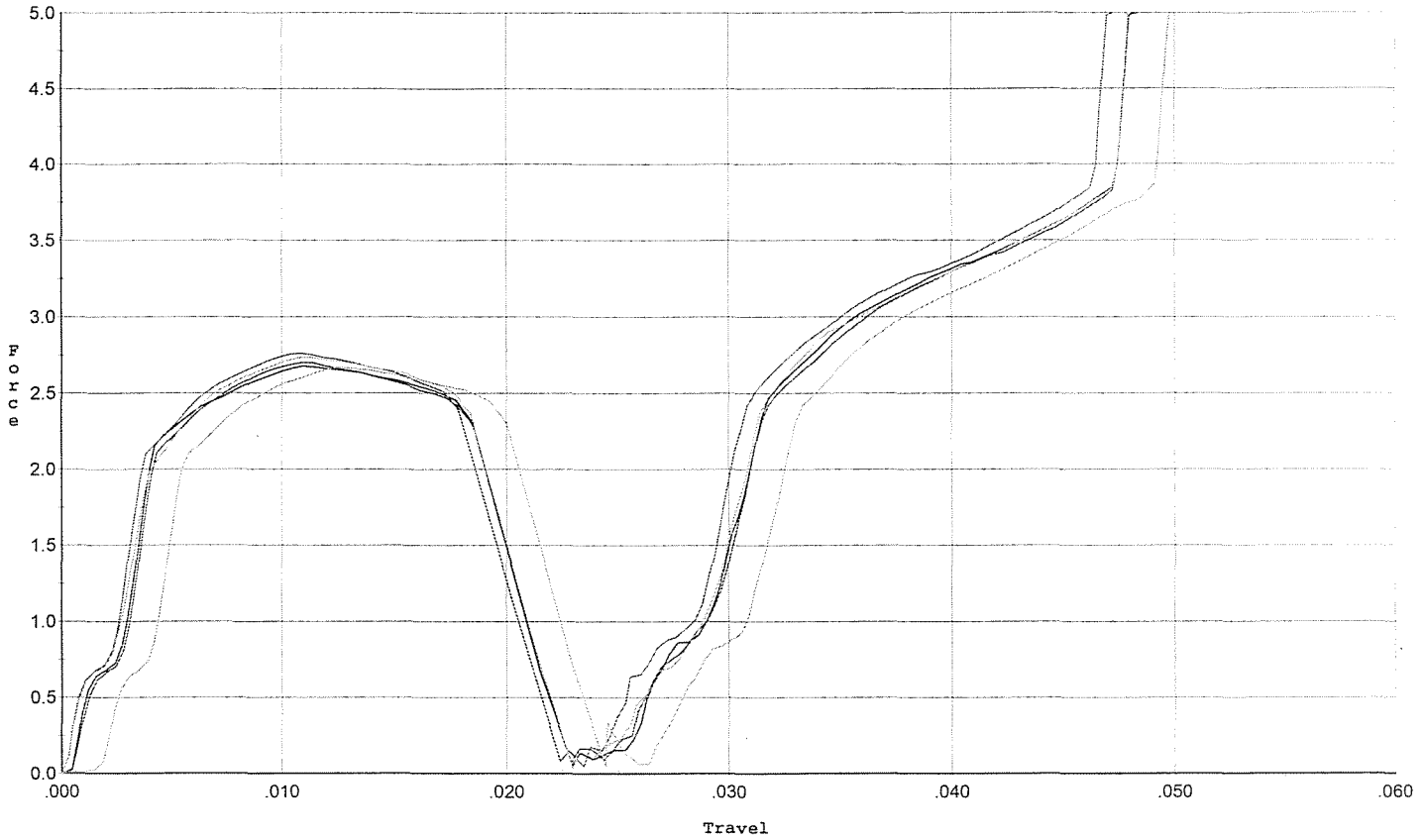
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.230	0.022	0.00	0.024	0.064		Set Trigger
2	4.319	0.021	0.00	0.025	0.064		Set Trigger
3	4.305	0.021	0.00	0.025	0.065		Set Trigger
4	4.336	0.021	0.00	0.025	0.065		Set Trigger
5	4.313	0.021	0.00	0.025	0.064		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



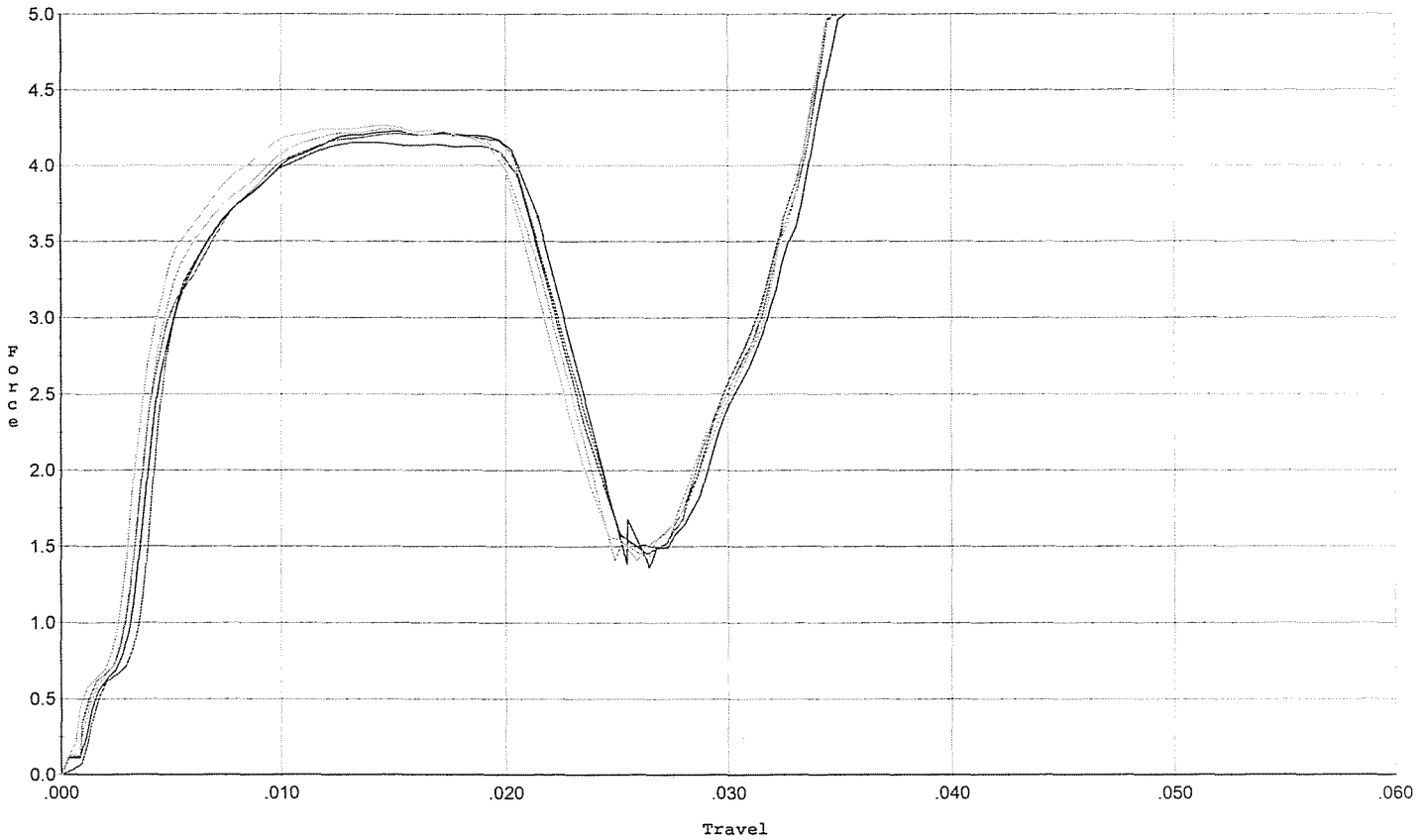
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.019	0.00	0.032	0.037		Set Trigger
2	2.677	0.018	0.00	0.032	0.037		Set Trigger
3	2.761	0.018	0.00	0.032	0.037		Set Trigger
4	2.735	0.018	0.00	0.032	0.038		Set Trigger
5	2.671	0.020	0.00	0.033	0.038		Set Trigger

A-2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/15/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.021	0.00	0.014	0.061		Set Trigger
2	4.225	0.021	0.00	0.013	0.065		Set Trigger
3	4.212	0.020	0.00	0.014	0.062		Set Trigger
4	4.265	0.020	0.00	0.015	0.062		Set Trigger
5	4.242	0.021	0.00	0.016	0.065		Set Trigger

A. 4.21