

G 6852309

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

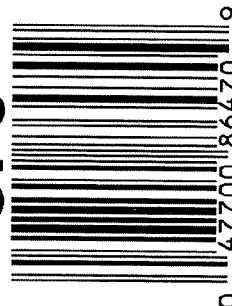
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852309

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6852309

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	SP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	4-15-09	SP
470	DIS-ASSEMBLE ACTION		4-15-09	SP
472	SERIALIZE BOLT HANDLE		4-16-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(H)</u>	4-18-09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-26-09	RT
510	DRILL AND TAP SIGHT HOLES		4-16-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CJ
540	APPLY COATINGS (BARREL ACTION)		4-28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-29-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

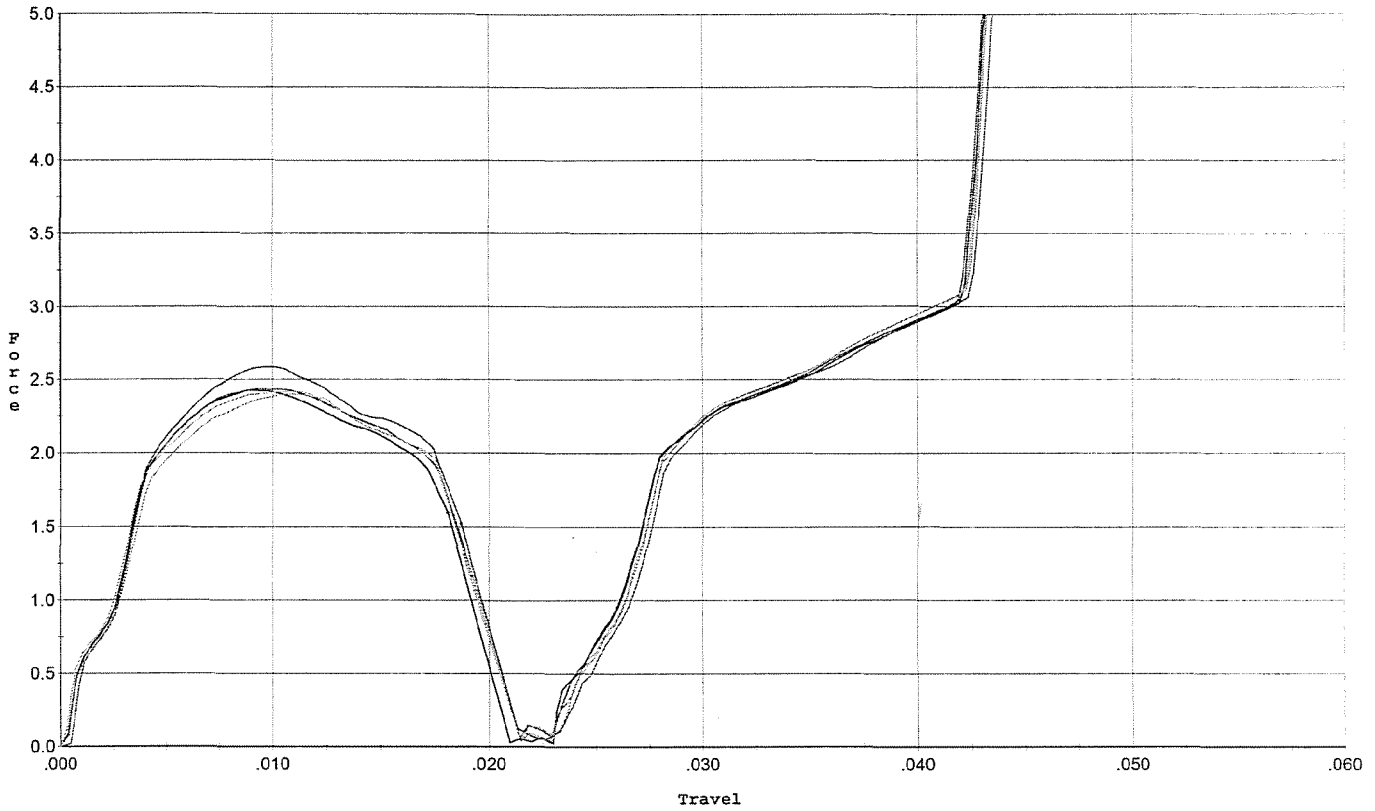
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-13-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-13-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-13-09	RN
	J) ASSEMBLE STOCK		5-1-09	RN
	K) ASSEMBLE SWIVEL STUDS		5-13-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-8-09	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-8-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-13-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>261</u> <u>252</u> <u>263</u> <u>261</u> <u>267</u>	5-8-09	RTZ
	C) FUNCTION		5-13-09	RN
690	PACK		6/18/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



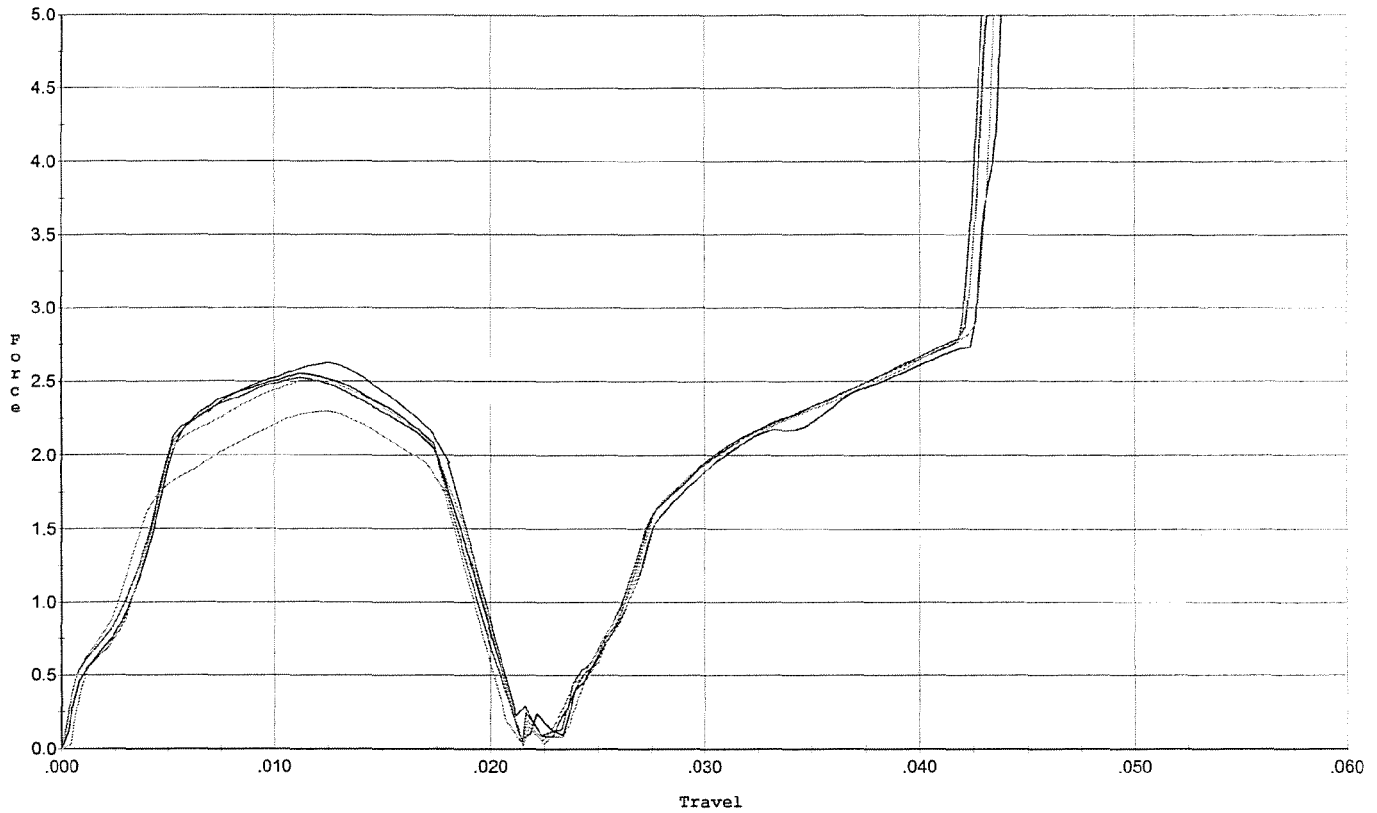
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.019	0.00	0.029	0.035		Set Trigger
2	2.423	0.018	0.00	0.029	0.032		Set Trigger
3	2.434	0.019	0.00	0.029	0.034		Set Trigger
4	2.419	0.018	0.00	0.029	0.032		Set Trigger
5	2.402	0.019	0.00	0.029	0.034		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



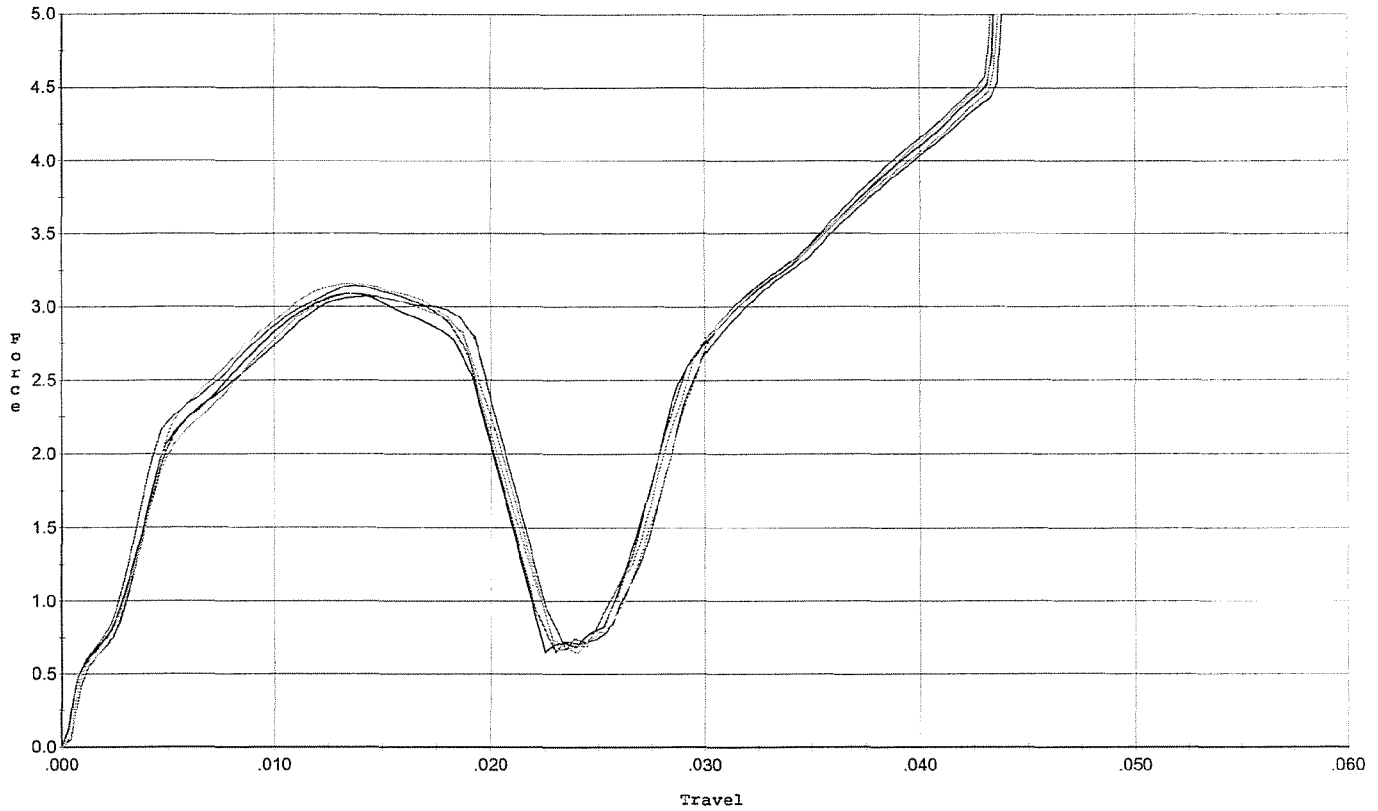
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.018	0.00	0.029	0.034		Set Trigger
2	2.553	0.019	0.00	0.030	0.035		Set Trigger
3	2.524	0.017	0.00	0.030	0.032		Set Trigger
4	2.509	0.019	0.00	0.029	0.033		Set Trigger
5	2.299	0.018	0.00	0.030	0.030		Set Trigger

A-2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



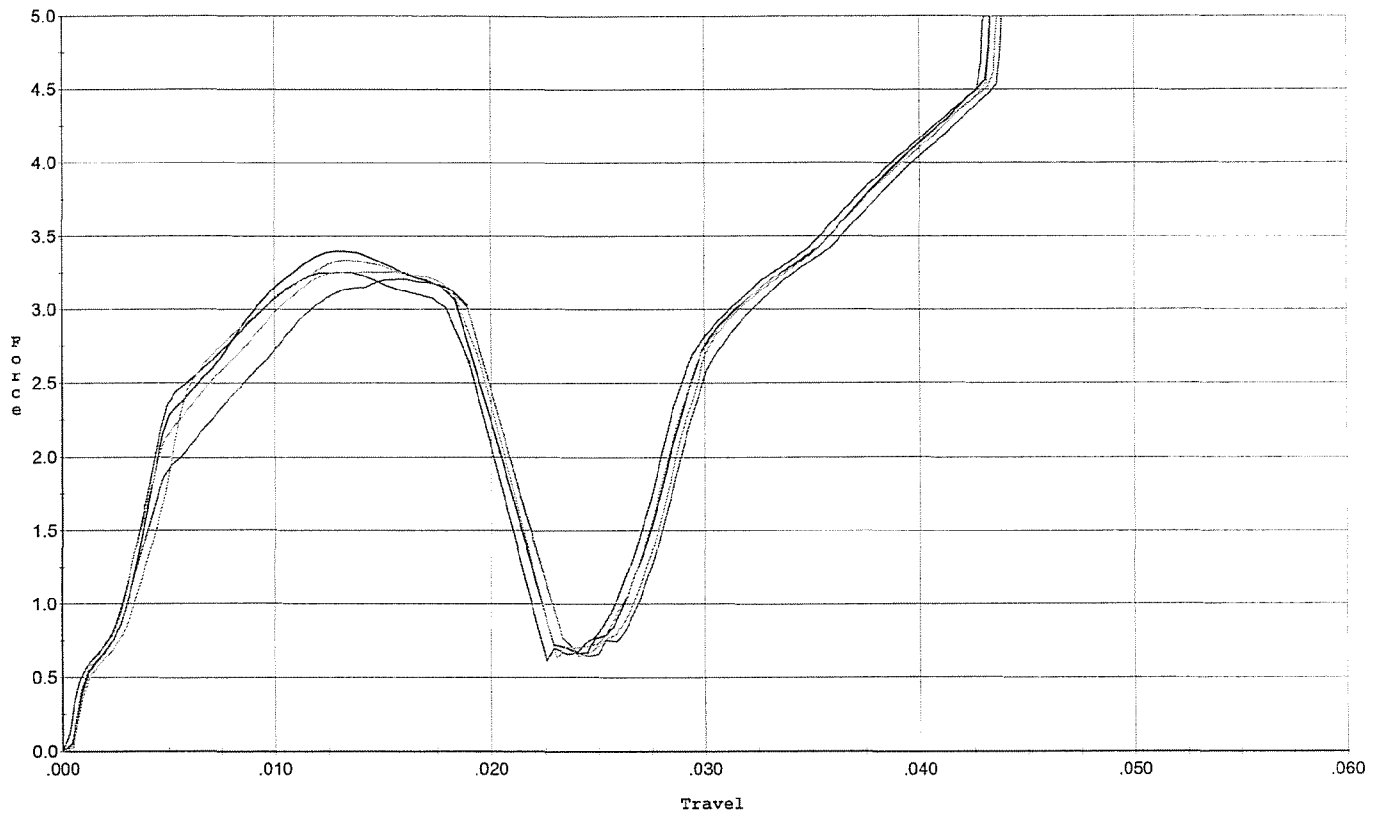
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.019	0.00	0.028	0.042		Set Trigger
2	3.087	0.019	0.00	0.027	0.042		Set Trigger
3	3.145	0.019	0.00	0.027	0.042		Set Trigger
4	3.158	0.019	0.00	0.027	0.042		Set Trigger
5	3.092	0.020	0.00	0.028	0.043		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



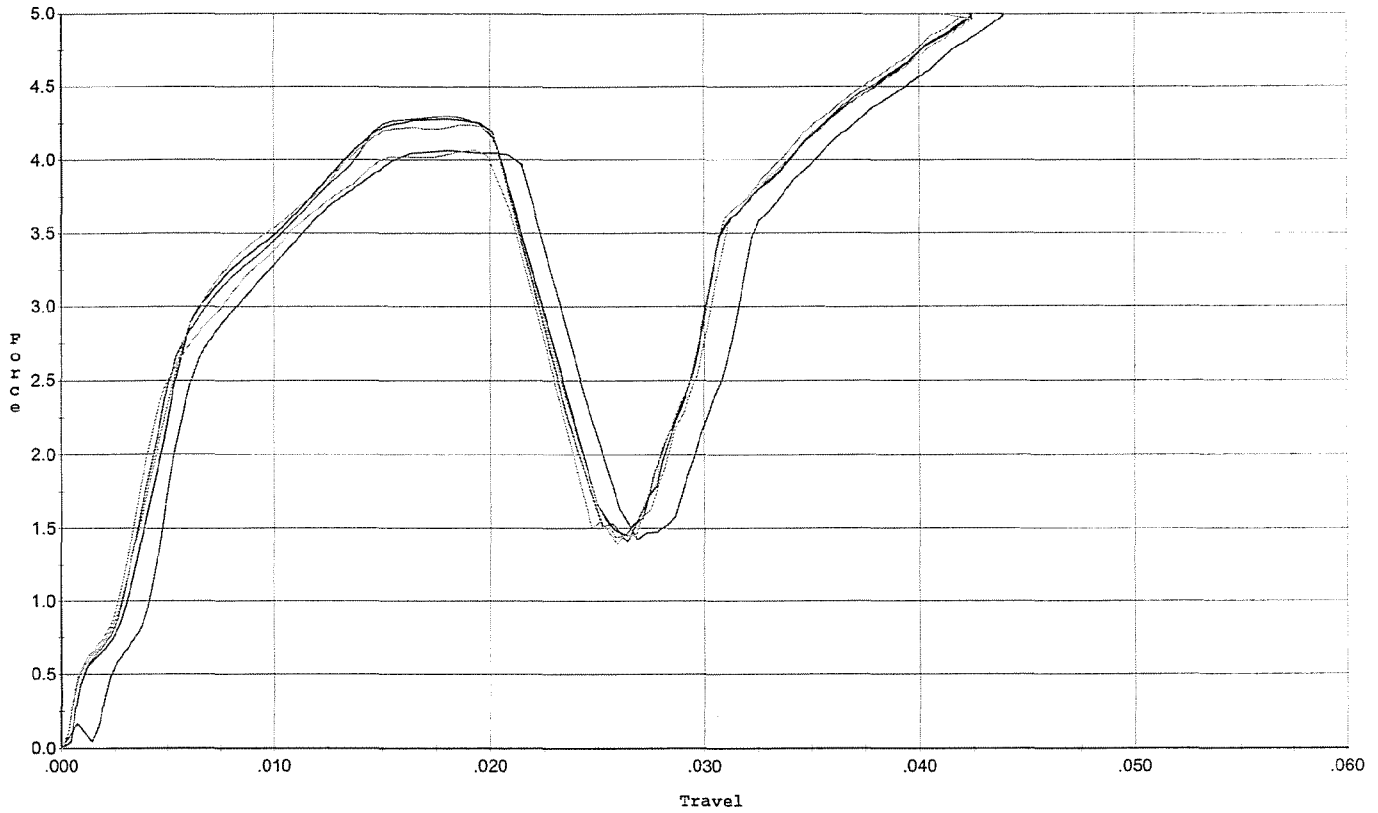
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.019	0.00	0.027	0.044		Set Trigger
2	3.398	0.020	0.00	0.027	0.047		Set Trigger
3	3.204	0.019	0.00	0.028	0.041		Set Trigger
4	3.256	0.019	0.00	0.027	0.045		Set Trigger
5	3.338	0.019	0.00	0.028	0.043		Set Trigger

A-3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



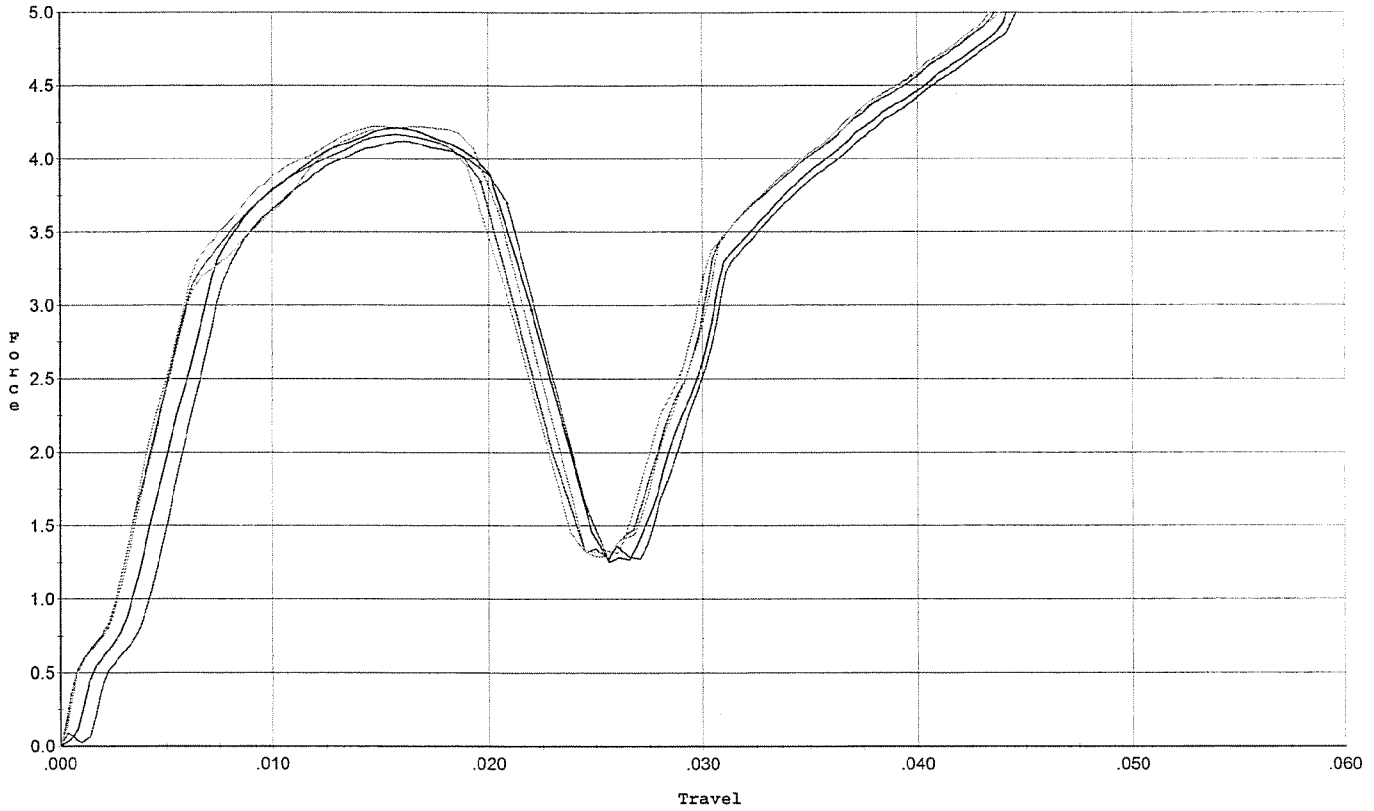
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.021	0.00	0.021	0.058		Set Trigger
2	4.282	0.023	0.00	0.020	0.064		Set Trigger
3	4.301	0.020	0.00	0.024	0.058		Set Trigger
4	4.069	0.021	0.00	0.025	0.059		Set Trigger
5	4.239	0.020	0.00	0.023	0.058		Set Trigger

A-409

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



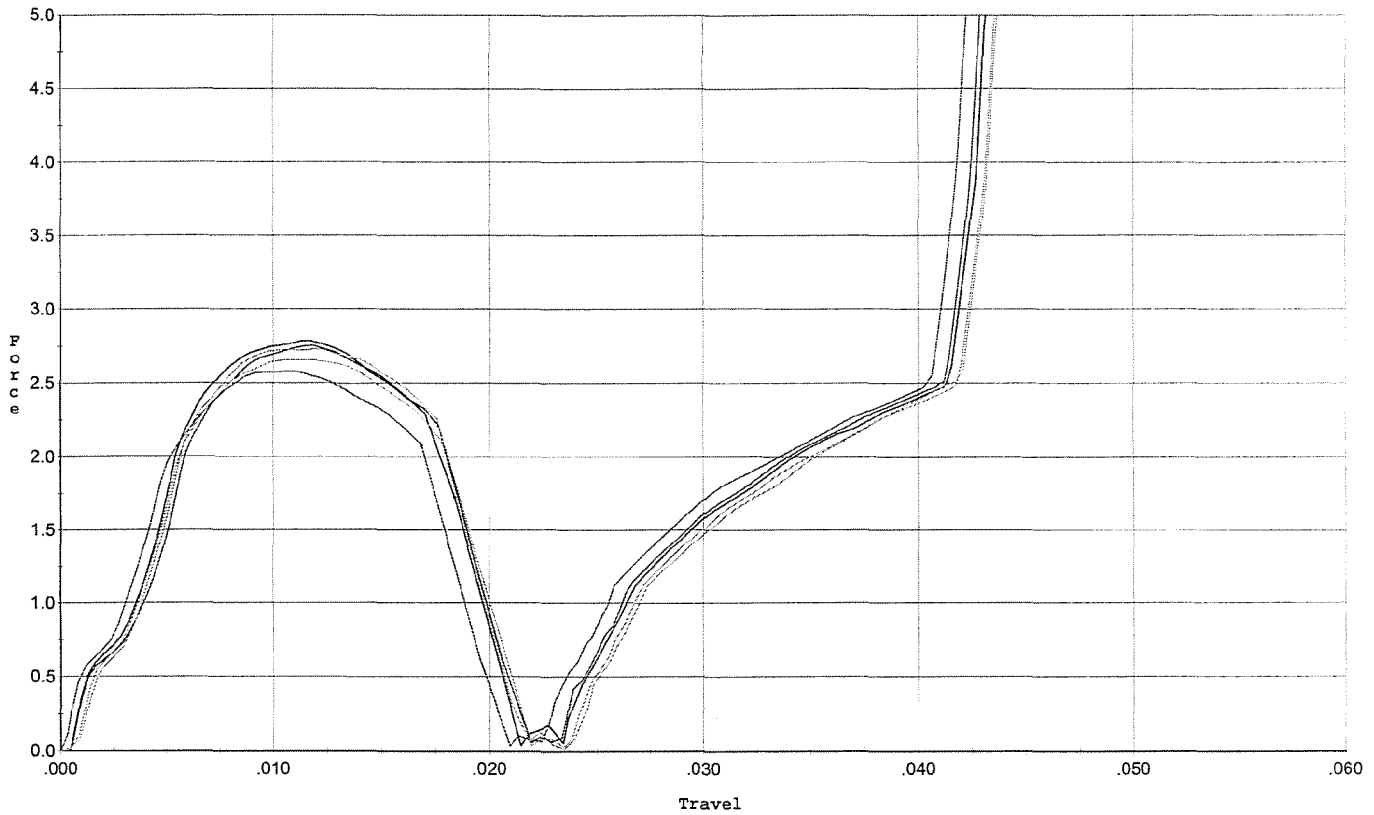
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.021	0.00	0.026	0.056		Set Trigger
2	4.215	0.022	0.00	0.026	0.062		Set Trigger
3	4.166	0.020	0.00	0.026	0.057		Set Trigger
4	4.221	0.021	0.00	0.026	0.061		Set Trigger
5	4.220	0.020	0.00	0.025	0.059		Set Trigger

A-4-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



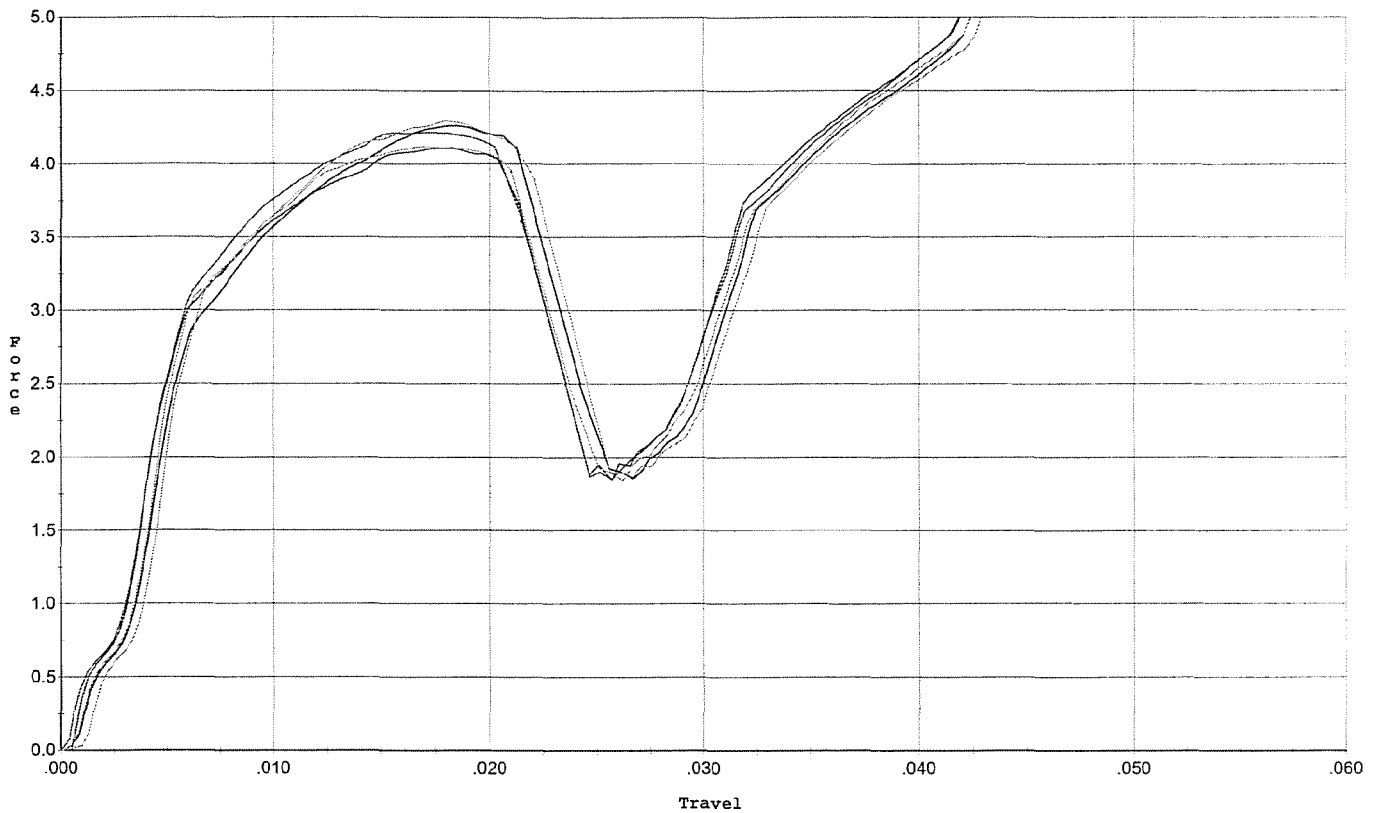
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.755	0.018	0.00	0.029	0.033		Set Trigger
2	2.781	0.018	0.00	0.030	0.035		Set Trigger
3	2.579	0.017	0.00	0.030	0.031		Set Trigger
4	2.655	0.018	0.00	0.030	0.033		Set Trigger
5	2.729	0.018	0.00	0.030	0.033		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.021	0.00	0.020	0.061		Set Trigger
2	4.260	0.021	0.00	0.020	0.061		Set Trigger
3	4.215	0.022	0.00	0.020	0.063		Set Trigger
4	4.118	0.021	0.00	0.020	0.060		Set Trigger
5	4.295	0.022	0.00	0.020	0.064		Set Trigger

A.4.20