

G6852312

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



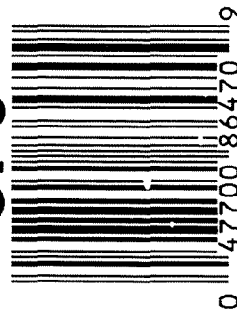
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852312

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6852312

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-15-09	RP
430	ASSEMBLE TO STOCK		4-15-09	RP
440	PROOF		4-15-09	RP
460	CHECK HEADSPACE		4-15-09	RP
470	DIS-ASSEMBLE ACTION		4-15-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	4-16-09	RT
475	DRILL AND TAP SIGHT HOLES	OPERATOR	4-16-09	JP
480	MAGNAFLUX BBL ACTION		4/18/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
520	GOFF BLAST BBL / REC		4/21/09	L.M.
542	APPLY COATINGS (BARREL ACTION)		4/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	JP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

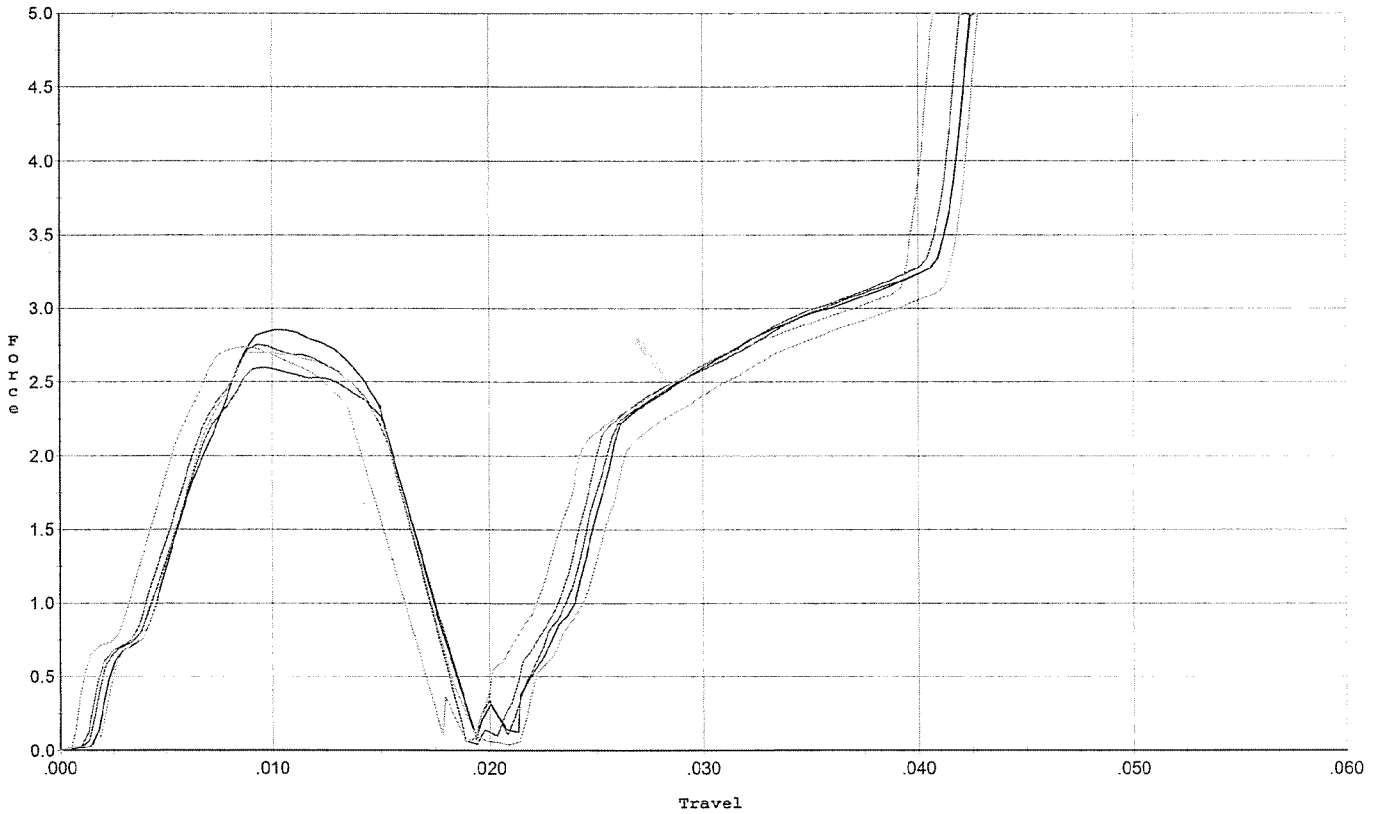
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-12-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-12-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	5-12-09	LD
	J) ASSEMBLE STOCK		4-29-09	LTZ
	K) ASSEMBLE SWIVEL STUDS		5-12-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-30-09	NW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-12-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.39</u> <u>2.32</u> <u>2.73</u> <u>2.59</u>	5/1/09	RP
	C) FUNCTION		5-12-09	LD
690	PACK		5-26-09	NW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



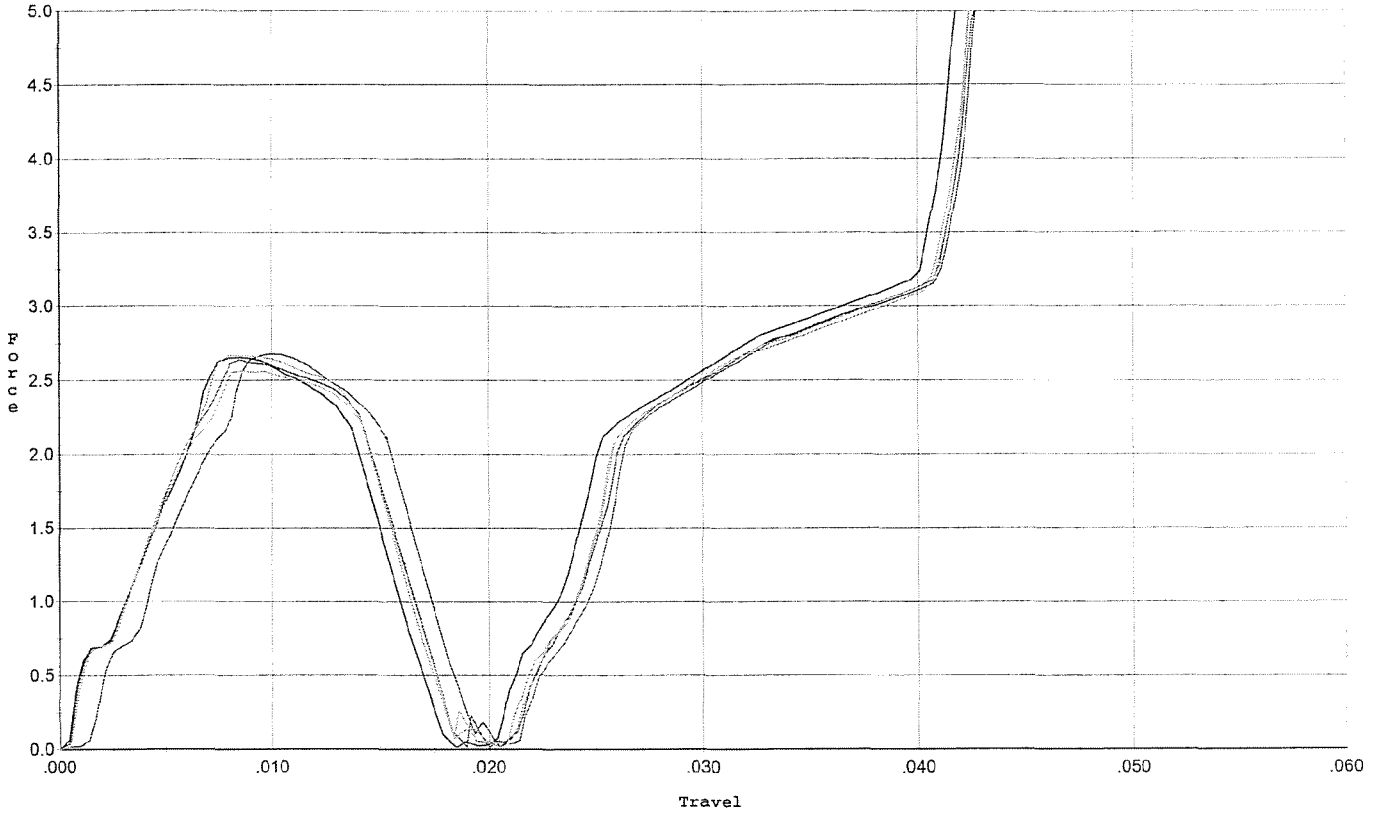
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.015	0.00	0.030	0.025		Set Trigger
2	2.854	0.015	0.00	0.030	0.026		Set Trigger
3	2.753	0.015	0.00	0.030	0.026		Set Trigger
4	2.703	0.015	0.002	0.030	0.025		Set Trigger
5	2.738	0.016	0.00	0.029	0.028		Set Trigger

A-2.72

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



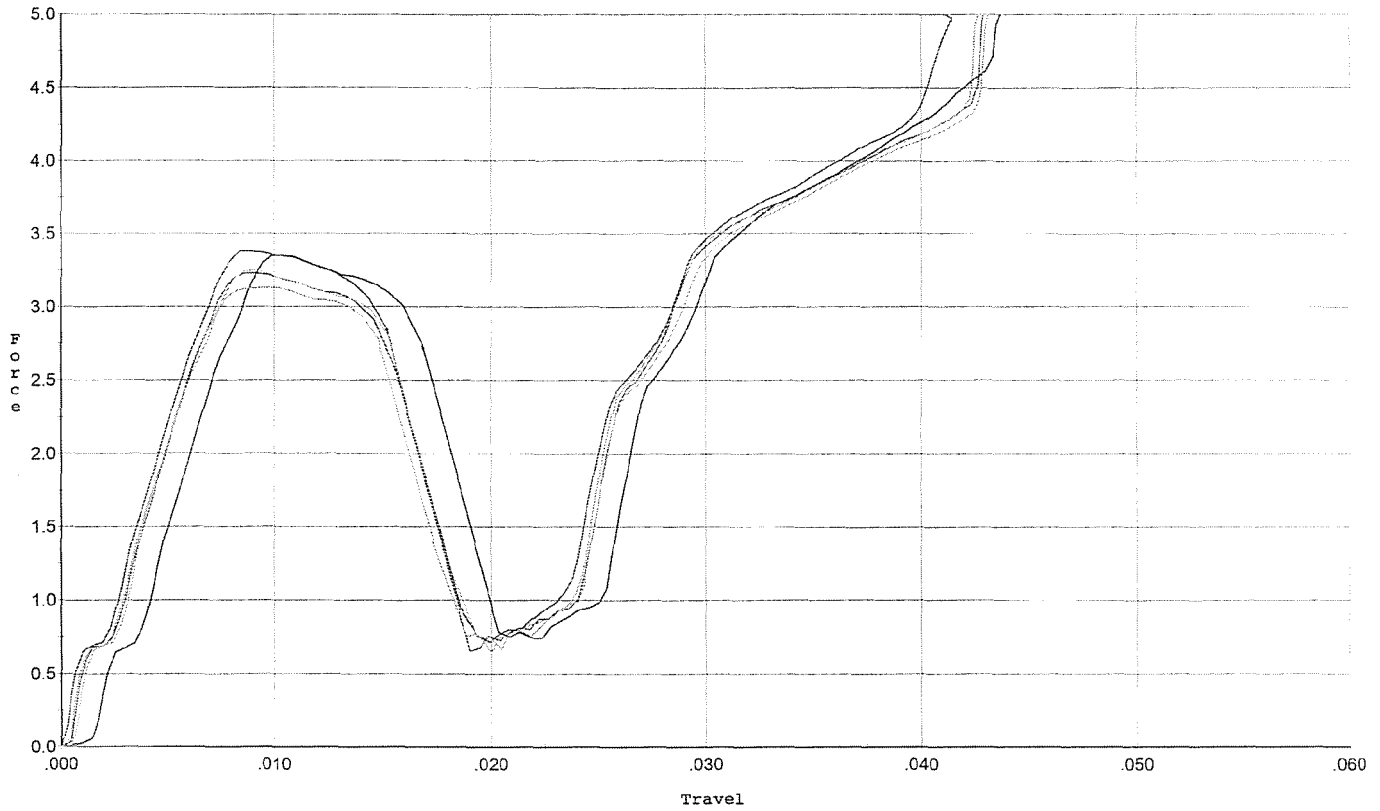
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.015	0.00	0.030	0.025		Set Trigger
2	2.653	0.014	0.00	0.031	0.024		Set Trigger
3	2.639	0.016	0.00	0.031	0.028		Set Trigger
4	2.564	0.014	0.00	0.031	0.024		Set Trigger
5	2.667	0.014	0.00	0.031	0.025		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



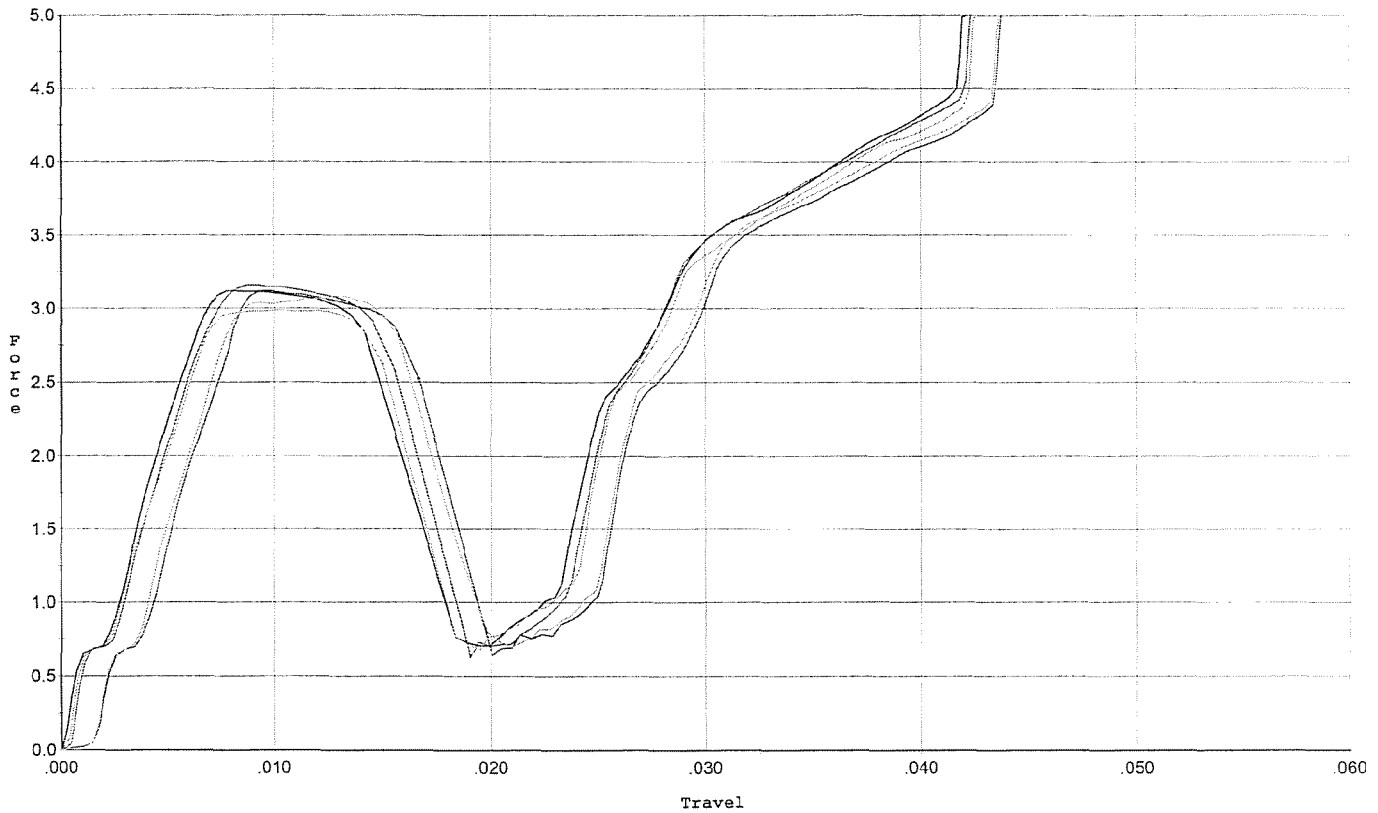
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.382	0.015	0.00	0.028	0.034		Set Trigger
2	3.353	0.017	0.00	0.028	0.035		Set Trigger
3	3.227	0.016	0.00	0.028	0.034		Set Trigger
4	3.249	0.015	0.00	0.029	0.033		Set Trigger
5	3.129	0.015	0.00	0.029	0.031		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



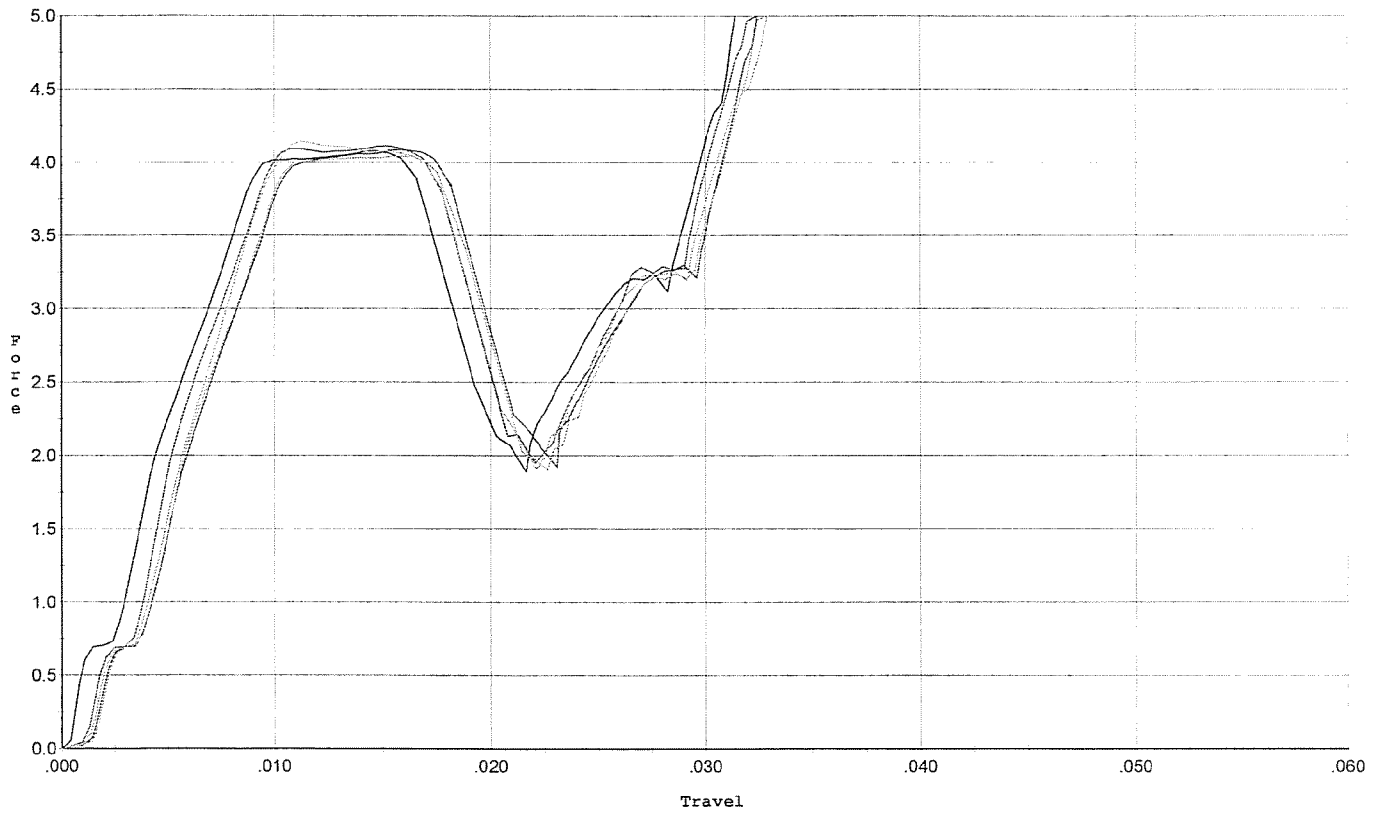
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.017	0.00	0.029	0.033		Set Trigger
2	3.117	0.016	0.00	0.028	0.035		Set Trigger
3	3.158	0.016	0.00	0.028	0.033		Set Trigger
4	3.082	0.016	0.00	0.029	0.031		Set Trigger
5	2.988	0.015	0.00	0.029	0.031		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



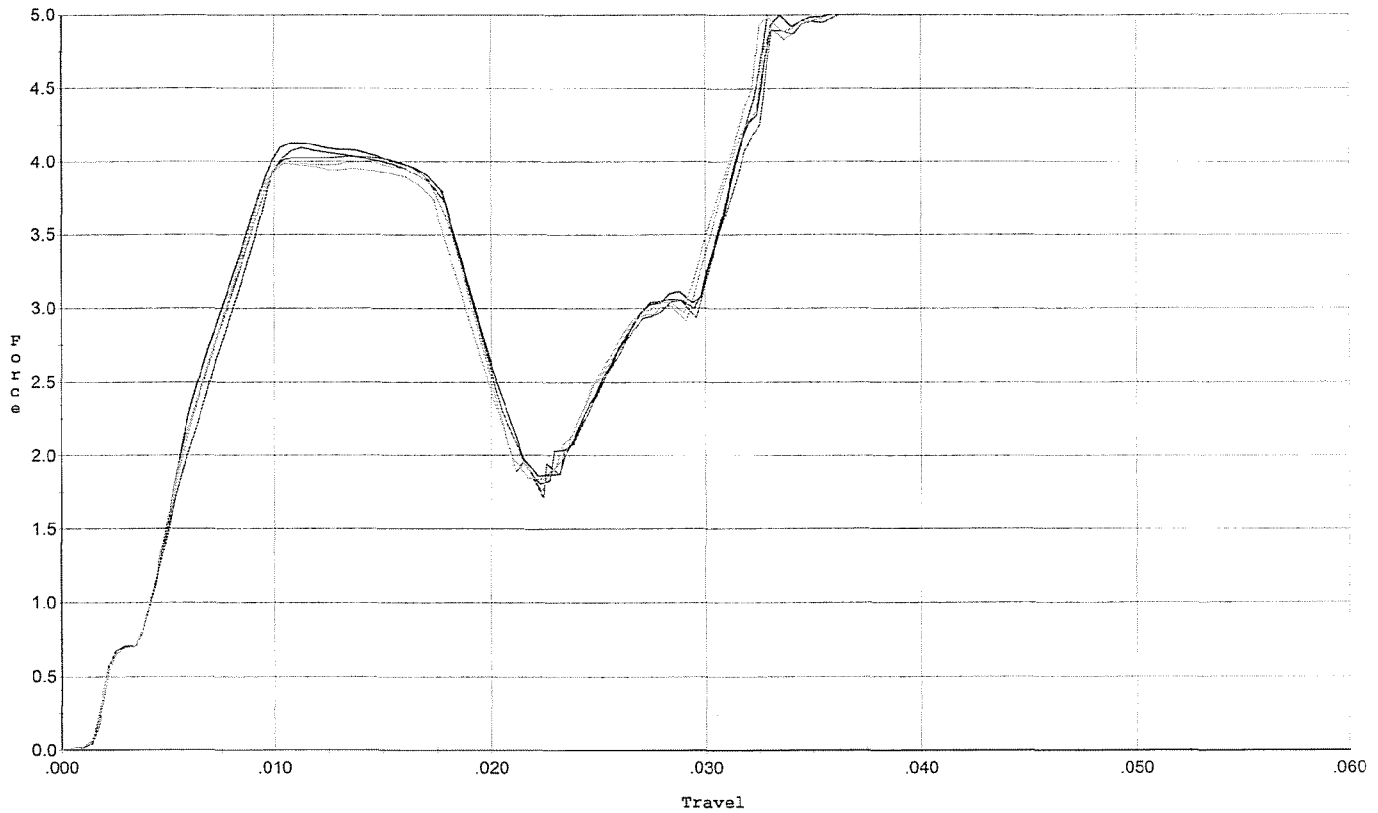
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.018	0.00	0.026	0.046		Set Trigger
2	4.079	0.017	0.00	0.025	0.045		Set Trigger
3	4.112	0.018	0.00	0.026	0.047		Set Trigger
4	4.145	0.018	0.00	0.026	0.046		Set Trigger
5	4.045	0.019	0.00	0.026	0.048		Set Trigger

A. 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



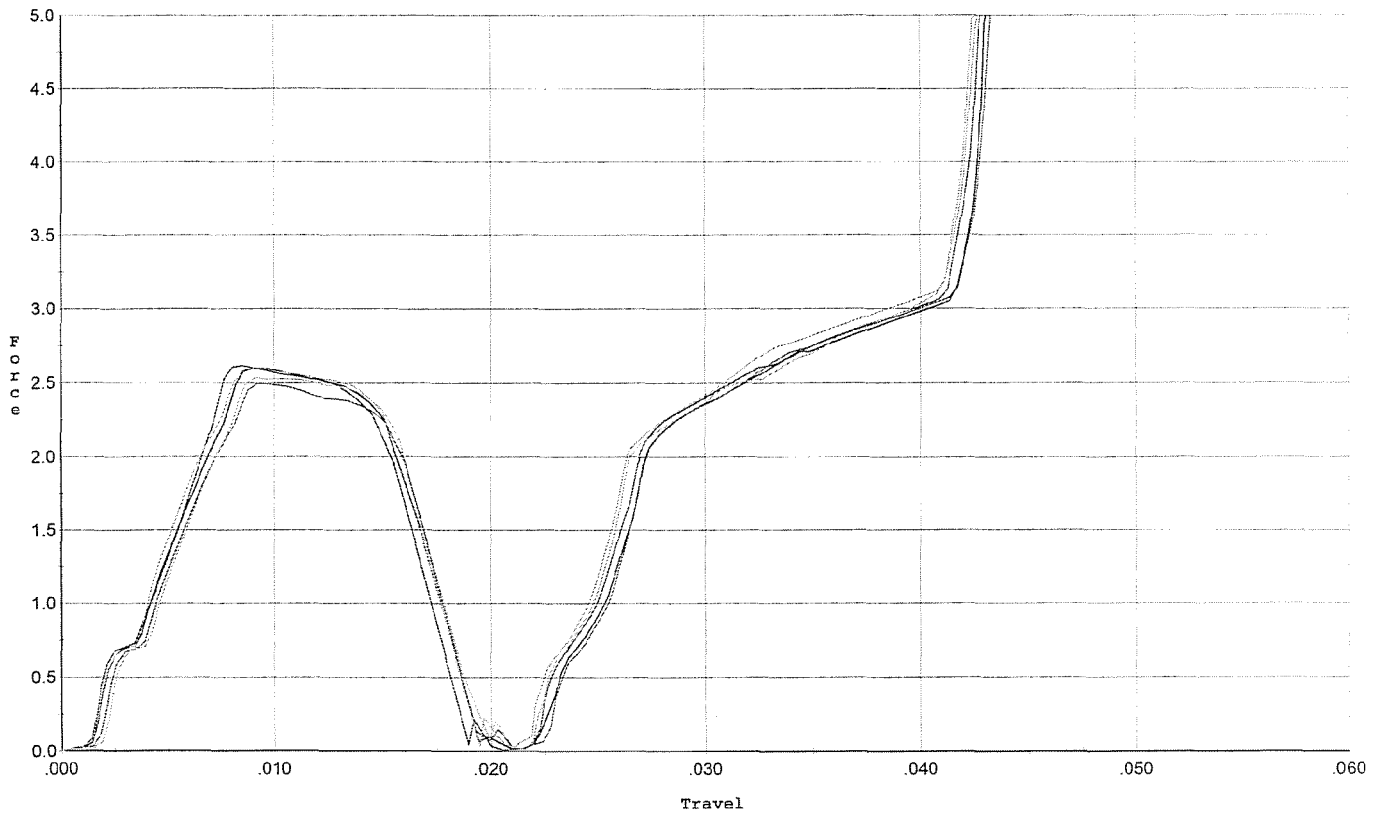
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.097	0.018	0.00	0.026	0.045		Set Trigger
2	4.127	0.018	0.00	0.026	0.046		Set Trigger
3	4.037	0.018	0.00	0.027	0.046		Set Trigger
4	3.990	0.017	0.00	0.027	0.043		Set Trigger
5	3.997	0.018	0.00	0.026	0.046		Set Trigger

A. 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



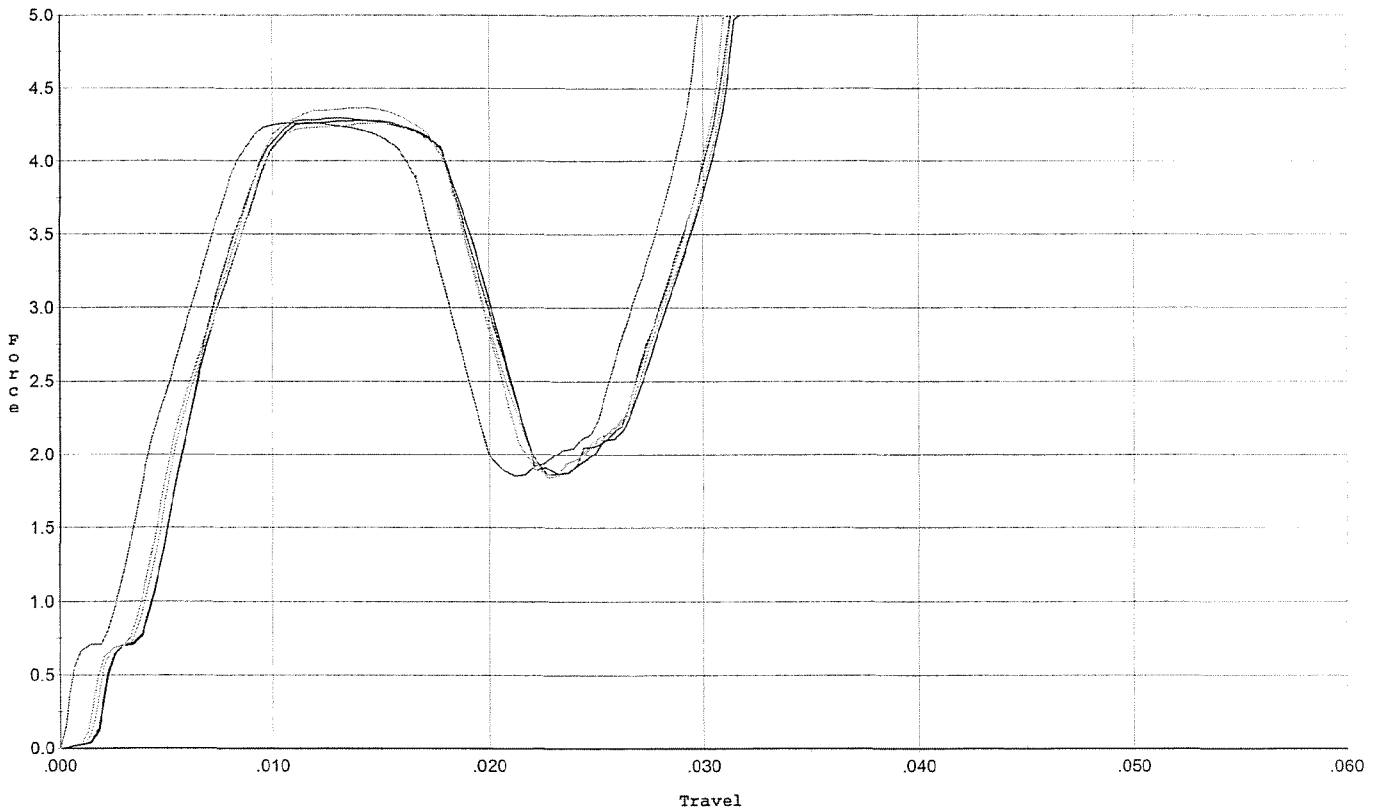
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.016	0.00	0.030	0.026		Set Trigger
2	2.598	0.017	0.00	0.030	0.027		Set Trigger
3	2.493	0.016	0.00	0.030	0.025		Set Trigger
4	2.534	0.016	0.00	0.030	0.025		Set Trigger
5	2.598	0.017	0.00	0.030	0.028		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/9/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.020	0.00	0.011	0.054		Set Trigger
2	4.279	0.019	0.00	0.011	0.052		Set Trigger
3	4.261	0.017	0.00	0.011	0.047		Set Trigger
4	4.261	0.018	0.00	0.011	0.048		Set Trigger
5	4.364	0.018	0.00	0.011	0.049		Set Trigger

A-4-29